

表 13-1 產業及社福外籍勞工人數－按開放項目分

單位：人

| 項 目 別<br>Item |              | 總 計<br>Grand total | 產 業 外 籍 勞 工 |  |  |                |
|---------------|--------------|--------------------|-------------|--|--|----------------|
|               |              |                    | 計<br>Total  | 政府重大<br>公共工程<br>Governmental<br>major construc-<br>tion projects | 六行業<br>十五種職業<br>6 industries and<br>15 occupations | 船 員<br>Crewmen |
| 83年底          | End of 1994  | 151,989            | 138,531     | 28,241   | 5,887  | 1,044          |
| 84年底          | End of 1995  | 189,051            | 171,644     | 35,117   | 6,433  | 1,454          |
| 85年底          | End of 1996  | 236,555            | 206,300     | 39,696   | 5,043  | 1,384          |
| 86年底          | End of 1997  | 248,396            | 209,284     | 40,138   | 5,875  | 1,144          |
| 87年底          | End of 1998  | 270,620            | 217,252     | 44,702   | 5,138  | 1,109          |
| 88年底          | End of 1999  | 294,967            | 220,174     | 41,588   | 2,259  | 993            |
| 89年底          | End of 2000  | 326,515            | 220,184     | 32,572   | 518  | 1,185          |
| 90年底          | End of 2001  | 304,605            | 191,671     | 29,619   | 208  | 1,249          |
| 91年底          | End of 2002  | 303,684            | 182,973     | 21,191   | 101  | 2,935          |
| 92年底          | End of 2003  | 300,150            | 179,552     | 12,747   | 71   | 3,396          |
| 93年底          | End of 2004  | 314,034            | 182,967     | 7,763  | 62   | 3,089          |
| 94年底          | End of 2005  | 327,396            | 183,381     | 6,193  | 55   | 3,147          |
| 95年底          | End of 2006  | 338,755            | 184,970     | 5,884  | 54   | 3,322          |
| 96年底          | End of 2007  | 357,937            | 195,709     | 5,992  | 50   | 3,786          |
| 97年底          | End of 2008  | 365,060            | 196,633     | 4,467  | 50   | 4,865          |
| 98年底          | End of 2009  | 351,016            | 176,073     | 2,725  | 50   | 6,452          |
| 99年底          | End of 2010  | 379,653            | 193,545     | 2,833  | 50   | 7,745          |
| 100年底         | End of 2011  | 425,660            | 227,806     | 3,313  | 6  | 8,670          |
| 101年底         | End of 2012  | 445,579            | 242,885     | 2,630  | 4  | 9,313          |
| 102年底         | End of 2013  | 489,134            | 278,919     | 2,848  | 4  | 9,788          |
| 103年底         | End of 2014  | 551,596            | 331,585     | 4,318  | 4  | 10,316         |
| 104年底         | End of 2015  | 587,940            | 363,584     | 6,413  | 4  | 9,898          |
| 105年底         | End of 2016  | 624,768            | 387,477     | 6,185  | 4  | 10,872         |
| 1月底           | End of Jan.  | 590,086            | 363,747     | 6,337  | 4  | 10,146         |
| 2月底           | End of Feb.  | 590,690            | 363,022     | 6,449  | 4  | 10,240         |
| 3月底           | End of Mar.  | 594,886            | 365,257     | 6,678  | 4  | 10,536         |
| 4月底           | End of Apr.  | 595,695            | 365,887     | 6,535  | 4  | 10,790         |
| 5月底           | End of May   | 597,802            | 367,714     | 6,466  | 4  | 10,762         |
| 6月底           | End of June  | 602,309            | 372,296     | 6,474  | 4  | 10,696         |
| 7月底           | End of July  | 603,109            | 373,477     | 6,396  | 4  | 10,643         |
| 8月底           | End of Aug.  | 605,935            | 374,706     | 6,479  | 4  | 10,661         |
| 9月底           | End of Sept. | 609,272            | 376,752     | 6,342  | 4  | 10,677         |
| 10月底          | End of Oct.  | 613,641            | 379,298     | 6,203  | 4  | 10,655         |
| 11月底          | End of Nov.  | 618,924            | 383,291     | 6,244  | 4  | 10,713         |
| 12月底          | End of Dec.  | 624,768            | 387,477     | 6,185  | 4  | 10,872         |
| 男             | Male         | 274,309            | 272,585     | 6,183  | 3  | 10,854         |
| 女             | Female       | 350,459            | 114,892     | 2  | 1  | 18             |

資料來源：勞動部勞動力發展署。

說明：1.本表資料自87年1月起依據最新完成建檔資料追溯修正。

2.本表係依就業服務法第四十六條第一項第八至第十款規定工作之外國人。

Table 13-1 Foreign Workers in Productive Industries and Social Welfare by Various Type

Unit : Person

| Foreign workers in productive industries |                         |  |   |  |                              |   |
|--|-------------------------|--|---|--|------------------------------|---|
| 六十八種行業<br>68 industries                  | 七十三種行業<br>73 industries | 陶瓷等六行業<br>Chinaaware etc.,<br>6 industries | 新廠及<br>擴充設備案<br>New and<br>expanded firms | 經濟部加工<br>出口區及科<br>學園專案 (1)<br>EPZ and SBIP | 三K行業專案 (2)<br>3 K industries | 重大投資製造業<br>Major investing<br>manufacturing |
| 21,348                                   | 25,954                  | 21,034                                     | 31,497                                    | 1,090                                      | 2,360                        | —   |
| 18,157                                   | 20,423                  | 16,597                                     | 34,654                                    | 4,813                                      | 20,537                       | 11,089                                      |
| 18,773                                   | 25,452                  | 23,633                                     | 34,060                                    | 4,165                                      | 19,513                       | 28,891                                      |
| 17,636                                   | 16,107                  | 19,534                                     | 37,018                                    | 4,607                                      | 3,428                        | 36,160                                      |
| 16,093                                   | 6,032                   | 11,860                                     | 26,871                                    | 3,816                                      | 1,045                        | 49,718                                      |
| 12,785                                   | 892                     | 1,438                                      | 7,251                                     | 467  | 146                          | 67,128                                      |
| 6,469                                    | 352                     | 360  | 1,393                                     | 371  | 86                           | 65,916                                      |
| 2,292                                    | 207                     | 192  | 459                                       | 212  | 51                           | 50,520                                      |
| 738                                      | 182                     | 157  | 237                                       | 98   | 54                           | 47,900                                      |
| 387                                      | 158                     | 135  | 193                                       | 18   | 50                           | 47,226                                      |
| 245                                      | 152                     | 125  | 187                                       | 6  | 45                           | 44,261                                      |
| 178                                      | 147                     | 117  | 168                                       | 6  | 45                           | 40,379                                      |
| 153                                      | 143                     | 109  | 154                                       | 6  | 2,495                        | 36,915                                      |
| 143                                      | 138                     | 106  | 153                                       | 6  | 11,541                       | 34,705                                      |
| 152                                      | 138                     | 105  | 153                                       | 6  | 31,806                       | 28,762                                      |
| 166                                      | 138                     | 105  | 152                                       | 5  | 41,767                       | 23,098                                      |
| 168                                      | 136                     | 104  | 151                                       | 5  | 72,556                       | 19,039                                      |
| 54                                       | 30                      | 27   | 51  | 2  | 137,775                      | 11,450                                      |
| 25                                       | 22                      | 20   | 38  | 1  | 181,339                      | 5,038                                       |
| 23                                       | 22                      | 20   | 38  | 1  | 216,678                      | 1,871                                       |
| 18                                       | 21                      | 20   | 37  | —  | 246,416                      | 835   |
| 9  | 12                      | 13   | 24  | —  | 262,256                      | 385   |
| 8  | 12                      | 13   | 23  | —  | 278,221                      | 224   |
| 9  | 12                      | 13   | 24  | —  | 262,331                      | 364   |
| 9  | 12                      | 13   | 24  | —  | 261,262                      | 353   |
| 9  | 12                      | 13   | 24  | —  | 262,601                      | 331   |
| 9  | 12                      | 13   | 24  | —  | 263,043                      | 312   |
| 9  | 12                      | 13   | 23  | —  | 264,442                      | 295   |
| 8  | 12                      | 13   | 23  | —  | 268,862                      | 280   |
| 8  | 12                      | 13   | 23  | —  | 269,106                      | 273   |
| 8  | 12                      | 13   | 23  | —  | 269,084                      | 260   |
| 8  | 12                      | 13   | 23  | —  | 270,585                      | 248   |
| 8  | 12                      | 13   | 23  | —  | 272,448                      | 244   |
| 8  | 12                      | 13   | 23  | —  | 275,343                      | 231   |
| 8  | 12                      | 13   | 23  | —  | 278,221                      | 224   |
| 6  | 9                       | 11   | 14  | —  | 202,952                      | 174   |
| 2  | 3                       | 2  | 9   | —  | 75,269                       | 50  |

Source : Workforce Development Agency, MOL.

Note : 1.Data series from January of 1998 have been updated, based on the data bank most recently established.

2.The foreign workers in the table include the foreign workers stipulated in accordance with Subparagraphs 8~10 of Paragraph 1 of Article 46 of the Employment Services Act.

表 13-1 產業及社福外籍勞工人數－按開放項目分(續)

單位：人

| 項 目 別<br>Item |              | 產 業 外 籍 勞 工                             |                       |  |                                    |   |
|---------------|--------------|---|-----------------------|--|------------------------------------|---|
|               |              | 重大投資營造業<br>Major investing construction | 七行業專案<br>7 industries | 製造業兩年<br>期滿重整 (3)<br>Quota readjusted<br>two years after<br>initial allocation<br>of manufacturing | 傳統製造業<br>Traditional manufacturing | 非傳統製造業<br>Non-traditional manufacturing |
| 83年底          | End of 1994  | 76                                      | —                     | —  | —                                  | —                                       |
| 84年底          | End of 1995  | 1,095                                   | 1,275                 | —  | —                                  | —                                       |
| 85年底          | End of 1996  | 1,355                                   | 4,335                 | —  | —                                  | —                                       |
| 86年底          | End of 1997  | 1,405                                   | 3,304                 | 22,928   | —                                  | —                                       |
| 87年底          | End of 1998  | 2,164                                   | 1,395                 | 47,309   | —                                  | —                                       |
| 88年底          | End of 1999  | 2,929                                   | 142                   | 81,915   | 241                                | —                                       |
| 89年底          | End of 2000  | 3,241                                   | 41                    | 101,972  | 5,587                              | 121                                     |
| 90年底          | End of 2001  | 2,502                                   | 17                    | 93,405   | 10,361                             | 377                                     |
| 91年底          | End of 2002  | 961                                     | 15                    | 92,121   | 15,706                             | 577                                     |
| 92年底          | End of 2003  | 301                                     | 14                    | 91,728   | 22,206                             | 922                                     |
| 93年底          | End of 2004  | 3,335                                   | 13                    | 91,820   | 30,046                             | 1,818                                   |
| 94年底          | End of 2005  | 6,087                                   | 12                    | 87,657   | 36,163                             | 3,027                                   |
| 95年底          | End of 2006  | 4,927                                   | 9                     | 83,721   | 43,545                             | 3,533                                   |
| 96年底          | End of 2007  | 1,677                                   | 9                     | 83,084   | 48,236                             | 3,641                                   |
| 97年底          | End of 2008  | 810                                     | 9                     | 72,517   | 42,918                             | 3,077                                   |
| 98年底          | End of 2009  | 346                                     | 9                     | 59,342   | 31,641                             | 1,834                                   |
| 99年底          | End of 2010  | 237                                     | 9                     | 51,167   | 26,144                             | 1,461                                   |
| 100年底         | End of 2011  | 193                                     | 2                     | 35,892   | 17,071                             | 827                                     |
| 101年底         | End of 2012  | 155                                     | 2                     | 23,394   | 9,107                              | 405                                     |
| 102年底         | End of 2013  | 438                                     | 2                     | 17,116   | 4,152                              | 167                                     |
| 103年底         | End of 2014  | 482                                     | 1                     | 15,556   | 1,725                              | 49                                      |
| 104年底         | End of 2015  | 334                                     | 1                     | 14,502   | 806                                | 9                                       |
| 105年底         | End of 2016  | 176                                     | 1                     | 13,122   | 443                                | 3                                       |
| 1月底           | End of Jan.  | 318                                     | 1                     | 14,397   | 775                                | 7                                       |
| 2月底           | End of Feb.  | 305                                     | 1                     | 14,206   | 732                                | 7                                       |
| 3月底           | End of Mar.  | 291                                     | 1                     | 13,880   | 696                                | 6                                       |
| 4月底           | End of Apr.  | 280                                     | 1                     | 13,626   | 640                                | 6                                       |
| 5月底           | End of May   | 266                                     | 1                     | 13,523   | 607                                | 4                                       |
| 6月底           | End of June  | 232                                     | 1                     | 13,550   | 586                                | 4                                       |
| 7月底           | End of July  | 218                                     | 1                     | 13,542   | 564                                | 4                                       |
| 8月底           | End of Aug.  | 202                                     | 1                     | 13,472   | 534                                | 3                                       |
| 9月底           | End of Sept. | 199                                     | 1                     | 13,402   | 501                                | 3                                       |
| 10月底          | End of Oct.  | 193                                     | 1                     | 13,257   | 489                                | 3                                       |
| 11月底          | End of Nov.  | 185                                     | 1                     | 13,192   | 477                                | 3                                       |
| 12月底          | End of Dec.  | 176                                     | 1                     | 13,122   | 443                                | 3                                       |
| 男             | Male         | 176                                     | 1                     | 8,232  | 252                                | —                                       |
| 女             | Female       | —                                       | —                     | 4,890  | 191                                | 3                                       |

附註：(1)EPZ代表經濟部加工出口區，SBIP代表科學工業園區。

(2)三K行業包括骯髒、危險及辛勞行業。

(3)製造業兩年期滿重整包括六行業十五種職業、68行業等期滿重新申請，及就服法第59條轉換雇主或期滿重新申請。

(4)屠宰工作係指經行政院農業委員會認定直接從事屠宰工作或與其有關之體力工作。

Table 13-1 Foreign Workers in Productive Industries and Social Welfare  
by Various Type(Cont.)

Unit : Person

| Foreign workers in productive industries          |                             |   |   |                      | 社福外籍勞工 Foreign workers in social welfare |                             |                    |
|---|-----------------------------|---|---|----------------------|--|-----------------------------|--------------------|
| 特殊時程<br>產業<br>Specific<br>timeframe<br>industries | 附加<br>外籍勞工<br>Extra workers | 國內新增<br>投資案<br>Domestic new<br>investment<br>projects | 臺商回臺<br>投資案<br>Investment in<br>taiwan by over-<br>seas taiwanese<br>businesses | 屠宰工作<br>Slaughtering | 計<br>Total                               | 看 護 工<br>Nursing<br>workers | 家庭幫傭<br>Home-maids |
| —   | —                           | —   | —   | —                    | 13,458                                   | 4,257                       | 9,201              |
| —   | —                           | —   | —   | —                    | 17,407                                   | 8,902                       | 8,505              |
| —   | —                           | —   | —   | —                    | 30,255                                   | 16,308                      | 13,947             |
| —   | —                           | —   | —   | —                    | 39,112                                   | 26,233                      | 12,879             |
| —   | —                           | —   | —   | —                    | 53,368                                   | 41,844                      | 11,524             |
| —   | —                           | —   | —   | —                    | 74,793                                   | 67,063                      | 7,730              |
| —   | —                           | —   | —   | —                    | 106,331                                  | 98,508                      | 7,823              |
| —   | —                           | —   | —   | —                    | 112,934                                  | 103,780                     | 9,154              |
| —   | —                           | —   | —   | —                    | 120,711                                  | 113,755                     | 6,956              |
| —   | —                           | —   | —   | —                    | 120,598                                  | 115,724                     | 4,874              |
| —   | —                           | —   | —   | —                    | 131,067                                  | 128,223                     | 2,844              |
| —   | —                           | —   | —   | —                    | 144,015                                  | 141,752                     | 2,263              |
| —   | —                           | —   | —   | —                    | 153,785                                  | 151,391                     | 2,394              |
| 2,442   | —                           | —   | —   | —                    | 162,228                                  | 159,702                     | 2,526              |
| 6,798   | —                           | —   | —   | —                    | 168,427                                  | 165,898                     | 2,529              |
| 8,243   | —                           | —   | —   | —                    | 174,943                                  | 172,647                     | 2,296              |
| 11,740  | —                           | —   | —   | —                    | 186,108                                  | 183,826                     | 2,282              |
| 12,443  | —                           | —   | —   | —                    | 197,854                                  | 195,726                     | 2,128              |
| 11,392  | —                           | —   | —   | —                    | 202,694                                  | 200,530                     | 2,164              |
| 9,110   | 16,635                      | 6   | —   | —                    | 210,215                                  | 208,081                     | 2,134              |
| 6,715   | 44,435                      | 196   | 441   | —                    | 220,011                                  | 217,858                     | 2,153              |
| 4,469   | 62,355                      | 859   | 1,235   | —                    | 224,356                                  | 222,328                     | 2,028              |
| 2,013   | 72,583                      | 1,017   | 2,213   | 344                  | 237,291                                  | 235,370                     | 1,921              |
| 4,283   | 62,551                      | 871   | 1,304   | —                    | 226,339                                  | 224,290                     | 2,049              |
| 4,125   | 63,052                      | 873   | 1,355   | —                    | 227,668                                  | 225,618                     | 2,050              |
| 3,895   | 63,859                      | 888   | 1,533   | —                    | 229,629                                  | 227,583                     | 2,046              |
| 3,634   | 64,273                      | 907   | 1,778   | —                    | 229,808                                  | 227,779                     | 2,029              |
| 3,366   | 65,141                      | 980   | 1,800   | —                    | 230,088                                  | 228,076                     | 2,012              |
| 3,253   | 65,437                      | 1,005   | 1,856   | —                    | 230,013                                  | 228,011                     | 2,002              |
| 3,074   | 66,551                      | 1,012   | 2,033   | —                    | 229,632                                  | 227,675                     | 1,957              |
| 2,846   | 68,006                      | 1,011   | 2,087   | —                    | 231,229                                  | 229,280                     | 1,949              |
| 2,642   | 68,688                      | 1,017   | 2,169   | 218                  | 232,520                                  | 230,576                     | 1,944              |
| 2,459   | 69,784                      | 1,023   | 2,196   | 283                  | 234,343                                  | 232,396                     | 1,947              |
| 2,223   | 71,064                      | 1,022   | 2,233   | 300                  | 235,633                                  | 233,696                     | 1,937              |
| 2,013   | 72,583                      | 1,017   | 2,213   | 344                  | 237,291                                  | 235,370                     | 1,921              |
| 829   | 41,817                      | 591   | 187   | 294                  | 1,724                                    | 1,714                       | 10                 |
| 1,184   | 30,766                      | 426   | 2,026   | 50                   | 235,567                                  | 233,656                     | 1,911              |

Remark : (1)EPZ stands for Export Processing Zones, while SBIP for Science-Based Industrial Park.  
(2) 3 K industries involve dirty, dangerous and labor-consuming industries.  
(3)Quota readjusted two years after initial allocaion of manufacturing involve 6 industries and 15 occupations ,and 68 industries etc,which also contain the foreign worker shift to work for a new employer or to engage in new work as referred to the Article 59 of Employment Service Act .  
(4)Slaughter work refers to slaughter and related physical work approved by the Council of Agriculture ,Executive Yuan.