

# Principle of Ship Emission Calculation based on STEAM

(Jalkanen, 2009, 2012, 2014)

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November 11, 2025

## 1 Emission Calculation Formula

Using a bottom-up approach, the total emissions for a given pollutant  $i$  from a vessel operating at a given actual speed  $v_a$  are calculated as follows:

$$E_i = \sum_j \alpha_j \times P_j \times LF_j \times T \times EF_{i,j} \times AF_{i,j} \times 10^{-3} \quad (1)$$

where the variables are defined as:

- $E_i$ : Total emission of pollutant  $i$  (in kg).
- $i$ : Pollutant type, including CO<sub>2</sub>, SO<sub>2</sub>, NO<sub>x</sub>, Particulate Matter (PM), and CO.
- $j$ : Engine type, which can be Main Engine (ME) or Auxiliary Engine (AE).
- $\alpha_j$ : The number of engines of type  $j$ .
- $P_j$ : The rated power of an engine of type  $j$  (in kW).
- $LF_j$ : The load factor of an engine of type  $j$ .
- $T$ : The travel time (in hours).
- $EF_{i,j}$ : The emission factor for pollutant  $i$  from engine type  $j$  (in g/kWh), given in **Table 1**.
- $AF_{i,j}$ : The low-load correction coefficient for pollutant  $i$  from engine type  $j$ .

## 2 Load Factor ( $LF_j$ )

The load factor is determined differently for main and auxiliary engines.

### 2.1 Main Engine (ME)

For the main engine, the load factor is given by the cube of the ratio of the ship's actual speed ( $v_a$ ) to its maximum design speed ( $v_{a,max}$ ):

$$LF_{ME} = \left( \frac{v_a}{v_{a,max}} \right)^3 \quad (2)$$

### 2.2 Auxiliary Engines (AE)

For auxiliary engines, the load factor is assumed to be a constant value based on the ship's operational mode:

$$LF_{AE} = \begin{cases} 0.13, & \text{during navigation} \\ 0.17, & \text{during docking or other operations} \end{cases} \quad (3)$$

### 3 Low-Load Correction Factor ( $AF_{i,j}$ )

Emissions can exhibit non-monotonic behavior at low engine loads. A correction factor,  $AF_{i,j}$ , is applied to account for this phenomenon, particularly when the engine load drops below 20%, at which point fuel consumption increases disproportionately.

- **For Main Engines (ME):** When  $LF_{ME} < 20\%$ , the value of  $AF_{i,ME}$  for pollutants  $i \in \{\text{NO}_x, \text{CO}, \text{PM}, \text{SO}_2, \text{CO}_2\}$  is given in **Table 2** of the source document. Otherwise,  $AF_{i,ME} = 1$ .
- **For Auxiliary Engines (AE):** For simplicity, the correction factor is always set to one, i.e.,  $AF_{i,AE} = 1$  for all pollutants (U.S. Environmental Protection Agency, 2009).

## 4 Tables and References

Table 1: Baseline emissions factors (IMO, 2010)

Emission Species	Engine Speed or Type	EF Equation	Main EF (g/kWh)	Main EF (g/fuel)	Main EF (kg/tonne)	Aux EF (g/kWh)	Aux EF (g/fuel)	Aux EF (kg/tonne)	Reference
CO <sub>2</sub>	Slow	1	195	607	3,114	N/A	N/A	N/A	MEPC 63/23, Annex 8
	Medium	1	215	670	3,114	227	707	3,114	MEPC 63/23, Annex 8
	High	1	N/A	N/A	N/A	227	707	3,114	MEPC 63/23, Annex 8
	LNG (Otto)	1	166	457	2,750	166	457	2,750	MEPC 63/23, Annex 8
	Gas Turbine	1	305	950	3,114	N/A	N/A	N/A	MEPC 63/23, Annex 8
	Steam	1	305	950	3,114	N/A	N/A	N/A	MEPC 63/23, Annex 8
NO <sub>x</sub>	T0 Slow	N/A	195	18.1	0.093	N/A	N/A	N/A	ENTEC 2002
	T0 Medium	2	215	14.0	0.065	227	14.7	64.76	ENTEC 2002
	T0 High	N/A	N/A	N/A	N/A	227	11.6	51.10	ENTEC 2002
	TI Slow	3	195	17.0	0.09	N/A	N/A	N/A	IMO Standard
	TI Medium	3	215	13.0	0.06047	227	13.0	57.27	IMO Standard
	TI High	N/A	N/A	N/A	N/A	227	10.4	45.81	IMO Standard
SO <sub>2</sub>	TII Slow	N/A	195	15.3	0.07846	N/A	N/A	N/A	IMO Standard
	TII Medium	N/A	215	11.2	0.05209	227	11.2	49.34	IMO Standard
	TII High	N/A	N/A	N/A	N/A	227	8.2	36.12	IMO Standard
	LNG (Otto)	N/A	166	1.3	0.00783	166	1.3	7.83	Kristensen 2012
	Gas Turbine	N/A	305	6.1	0.020	N/A	N/A	N/A	IVL 2004
	Steam	N/A	305	2.1	0.00689	N/A	N/A	N/A	IVL 2004
PM	Slow	4	195	10.29	0.053	N/A	N/A	N/A	Mass balance
	Medium	4	215	11.35	0.053	227	11.98	52.78	Mass balance
	High	4	N/A	N/A	N/A	227	11.98	52.78	Mass balance
	LNG (Otto)	N/A	166	0.00269	0.00002	166	0.00269	0.02	Kunz & Gosee 2013
	Gas Turbine	4	305	16.10	0.053	N/A	N/A	N/A	Mass balance
	Steam	4	305	16.10	0.053	N/A	N/A	N/A	Mass balance
PM	Slow	5	195	1.42	0.00728	N/A	N/A	N/A	USEPA 2007
	Medium	5	215	1.43	0.00665	227	1.44	6.34	USEPA 2007
	High	5	N/A	N/A	N/A	227	1.44	6.34	USEPA 2007
	LNG (Otto)	N/A	166	0.03	0.00018	166	0.03	0.180	Kristensen 2012
	Gas Turbine	N/A	305	0.06	0.00020	N/A	N/A	N/A	IVL 2004
	Steam	N/A	305	0.93	0.00305	N/A	N/A	N/A	IVL 2004

**Table 1 – continued from previous page**

Emission Species	Engine Speed or Type	EF Equation	Main EF (g/kWh)	Main EF (g/fuel)	Main EF (kg/tonne)	Aux EF (g/kWh)	Aux EF (g/fuel)	Aux EF (kg/tonne)	Reference
CO	Slow	N/A	195	0.54	0.0028	N/A	N/A	N/A	Sarvi et al 2008
	Medium	N/A	215	0.54	0.0025	227	0.54	2.38	Sarvi et al 2008
	High	N/A	N/A	1.3	N/A	227	0.54	2.38	Sarvi et al 2008
	LNG (Otto)	N/A	166	1.30	0.00783	166	1.30	7.83	Kristensen 2012
	Gas Turbine	N/A	305	0.10	0.00033	N/A	N/A	N/A	IVL 2004
	Steam	N/A	305	0.20	0.00066	N/A	N/A	N/A	IVL 2004
	Slow	6	195	0.012	0.00006	N/A	N/A	N/A	IVL 2004
CH <sub>4</sub>	Medium	6	215	0.01	0.00005	227	0.008	0.04	IVL 2004
	High	6	N/A	N/A	N/A	227	0.008	0.04	IVL 2004
	LNG (Otto)	N/A	166	8.50	0.0512	166	8.50	51.2	MARINTEK 2010
	Gas Turbine	6	305	0.002	0.00001	N/A	N/A	N/A	IVL 2004
	Steam	6	305	0.002	0.00001	N/A	N/A	N/A	IVL 2004
	Slow	7	195	0.031	0.00016	N/A	N/A	N/A	USEPA 2014
	Medium	7	215	0.034	0.00016	227	0.036	0.16	USEPA 2014
N <sub>2</sub> O	High	7	N/A	N/A	N/A	227	0.036	0.16	USEPA 2014
	LNG (Otto)	7	166	0.018	0.00011	166	0.018	0.11	Kunz & Gosee 2013
	Gas Turbine	7	305	0.049	0.00016	N/A	N/A	N/A	USEPA 2014
	Steam	7	305	0.049	0.00016	N/A	N/A	N/A	USEPA 2014
	Slow	N/A	195	0.60	0.00308	N/A	N/A	N/A	ENTEC 2002
	Medium	N/A	215	0.50	0.00235	227	0.40	1.76	ENTEC 2002
	High	N/A	N/A	0.5	N/A	227	0.40	1.76	ENTEC 2002
NMVOC	LNG (Otto)	N/A	166	0.50	0.00301	166	0.50	3.01	Kristensen 2012
	Gas Turbine	N/A	305	0.10	0.00033	N/A	N/A	N/A	ENTEC 2002
	Steam	N/A	305	0.10	0.00033	N/A	N/A	N/A	ENTEC 2002

Table 2: Calculated Low Load Multiplicative Adjustment Factors (EPA, 2009)

Load (%)	NO <sub>x</sub>	HC	CO	PM	SO <sub>2</sub>	CO <sub>2</sub>
1	11.47	59.28	19.32	19.17	5.99	5.82
2	4.63	21.18	9.68	7.29	3.36	3.28
3	2.92	11.68	6.46	4.33	2.49	2.44
4	2.21	7.71	4.86	3.09	2.05	2.01
5	1.83	5.61	3.89	2.44	1.79	1.76
6	1.60	4.35	3.25	2.04	1.61	1.59
7	1.45	3.52	2.79	1.79	1.49	1.47
8	1.35	2.95	2.45	1.61	1.39	1.38
9	1.27	2.52	2.18	1.48	1.32	1.31
10	1.22	2.20	1.96	1.38	1.26	1.25
11	1.17	1.96	1.79	1.30	1.21	1.21
12	1.14	1.76	1.64	1.24	1.18	1.17
13	1.11	1.60	1.52	1.19	1.14	1.14
14	1.08	1.47	1.41	1.15	1.11	1.11
15	1.06	1.36	1.32	1.11	1.09	1.08
16	1.05	1.26	1.24	1.08	1.07	1.06
17	1.03	1.18	1.17	1.06	1.05	1.04
18	1.02	1.11	1.11	1.04	1.03	1.03
19	1.01	1.05	1.05	1.02	1.01	1.01
20	1.00	1.00	1.00	1.00	1.00	1.00

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