



WORK CODE : 927680005600

Tire Building Specification Card

Status: Released		Contact: -		Specification Code: 927680005600;E2;101;54439;54439	
Status Update: 6/14/2023 9:36:33 PM				Description: 0521168000_11 R 22.5 146/143L_Continental HDL2 DL+(EBR)	
1st Stage					
Tooling				Carcass Information	
Parameter		--	Target	++	Carcass Weight (kg)
Bead Distance Inside (mm)		0	635	0	27.44
Carcass Drum Circumference 1 (mm)			1671.6		
Carcass Drum Circumference 2 (mm)			1679.8		
Carcass Drum Exp. Circumference (mm)			1740		
Bill Of Materials (BOM)					
Component	Parameter	--	Target	++	
Liner Assembly	Workcode		92764E001600		
	Material		H06660Y		
	Width (mm)	6.5	675	6.5	
	Length (mm)		1676		
	Weight (kg)		5.834		
Sidewall	Workcode (left)		927420000610		
	Workcode (rigth)		927420000620		
	RStrip Material		R05606		
	SW Material		S10539		
	SW Width (mm)	6	270	6	
	Length (mm)		1676		
	Weight (kg)		3.39		
Liner&SW	AssemblyWidth (mm)	15	1148	15	
Chafer	Workcode (left)		9276A0000710		
	Workcode (right)		9276A0000720		
	Material		MD057		
	Angle (°)		20		
	Width (mm)	2.5	75	2.5	
	Length (mm)		1725		
	Positioning (mm)		360		
	Weight (kg)		0.598		
Polygonal Bead	Workcode		9276C0000700		
	Apex Top		A05989		
	Apex Bottom		A05293		
	Angle (°)		45		
	Width (mm)		18.3		
	Diameter (mm)		573.31		
	Weight (kg)		3.203		
BodyPly	Workcode		927550001000		
	Material		MUH001		
	Angle (°)		90		
	Width (mm)	3	750	3	
	Length (mm)		1727		
	Weight (kg)		4.993		
Shoulder Cushion	Workcode		927430000900		
	Material		C01194		
	Thickness (mm)		11		
	Positioning (mm)		72.5		
	Width (mm)	5	90	5	
	Length (mm)		1792		
	Weight (kg)		1.115		
Remarks					



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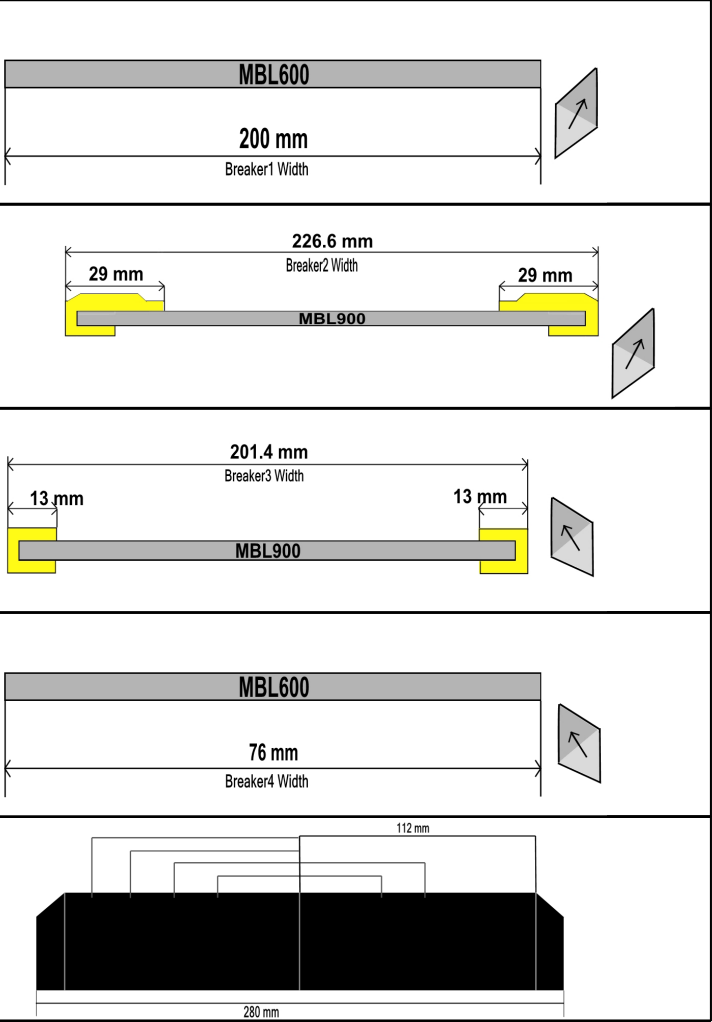
Description: 0521168000_11 R 22.5 146/143L_Continental
HDL2 DL+(EBR)

2nd Stage

Tooling	
Belt Drum Circumference (mm)	3035

B&T Information	
B&T Weight (kg)	33.326

Bill Of Materials (BOM)				
Component	Parameter	--	Target	++
1st Breaker	Workcode		927530001900	
	Material		MBL600	
	Angle (°)		50	
	Width (mm)	3.5	200	3.5
	Length (mm)		3035	
	Weight (kg)		2.054	
2nd Breaker	Workcode		927620001600	
	Material		MBL900	
	Angle (°)		19	
	Width (mm)	3.5	226.6	3.5
	Length (mm)		3045	
	Weight (kg)		3.339	
3rd Breaker	Workcode		927620001000	
	Material		MBL900	
	Angle (°)		-19	
	Width (mm)	3.5	201.4	3.5
	Length (mm)		3058	
	Weight (kg)		2.701	
4th Breaker	Workcode		927530001600	
	Material		MBL600	
	Angle (°)		-19	
	Width (mm)	3.5	76	3.5
	Length (mm)		3070	
	Weight (kg)		0.789	
Tread	Workcode		927410002800	
	Material		T15646	
	Width (mm)	4	280	4
	Length (mm)	13	3155	13
	Weight (kg)		24.442	
	HtH Distance (mm)		3257.17	
	Tread Diameter (mm)		1051.7	
	Guiding rail mushroom height (mm)	0	17	0



GreenTire Information		
SPOT Splicing	Weight	60.766
	Circumference center	3304
	Circumference shoulder	3278
	Dist. Center To Shoulder	90
	Barcode Position Height	74

