



WORK CODE : 927680003200

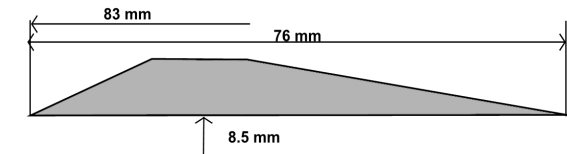
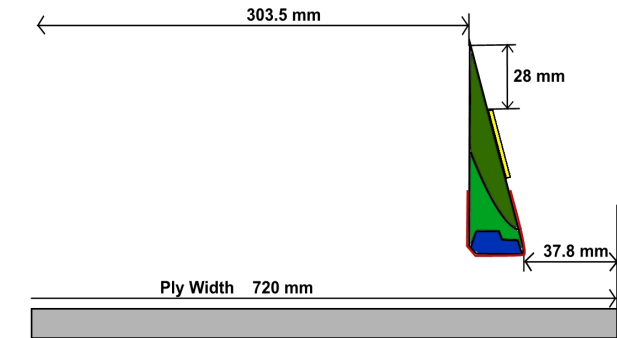
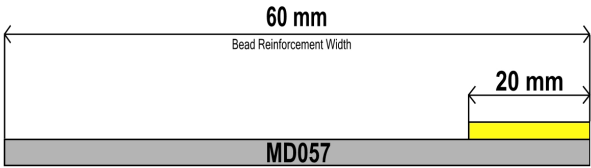
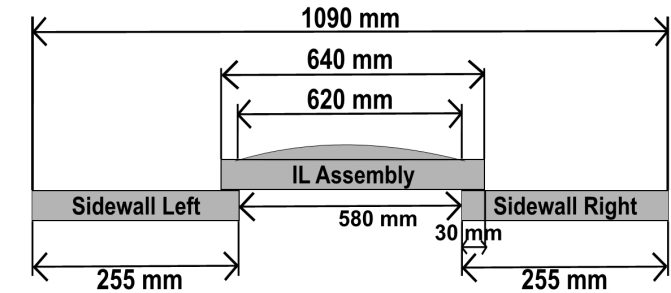
Tire Building Specification Card

Status: Released		Contact: -		Specification Code: 927680003200;E2;100;54350;54350	
Status Update: 5/25/2023 4:59:41 PM				Description: 0531027000_295/75 R 22.5 144/141L_Conti EcoPlus HT3(EBR)	

1st Stage

Tooling				Carcass Information	
Parameter		--	Target	++	
Bead Distance Inside (mm)		0	607	0	
Carcass Drum Circumference 1 (mm)			1671.6		
Carcass Drum Circumference 2 (mm)			1679.8		
Carcass Drum Exp. Circumference (mm)			1740		

Bill Of Materials (BOM)				
Component	Parameter	--	Target	++
Liner Assembly	Workcode		92764E001200	
	Material		H06660Y	
	Width (mm)	6.5	640	6.5
	Length (mm)		1676	
	Weight (kg)		5.674	
Sidewall	Workcode (left)		927420000410	
	Workcode (right)		927420000420	
	RStrip Material		R05606	
	SW Material		S10539	
	SW Width (mm)	6	255	6
	Length (mm)		1676	
Liner&SW	Weight (kg)		3.213	
	AssemblyWidth (mm)	15	1090	15
Chafer	Workcode (left)		9276A0000610	
	Workcode (right)		9276A0000620	
	Material		MD057	
	Angle (°)		20	
	Width (mm)	2.5	60	2.5
	Length (mm)		1725	
	Positioning (mm)		345	
Polygonal Bead	Weight (kg)		0.453	
	Workcode		9276C0000600	
BodyPly	Apex Top		A05989	
	Apex Bottom		A05293	
	Angle (°)		45	
	Width (mm)		17.39	
	Diameter (mm)		573.31	
	Weight (kg)		2.956	
	Workcode		927550000200	
Shoulder Cushion	Material		MUH001	
	Angle (°)		90	
	Width (mm)	3	720	3
	Length (mm)		1727	
	Weight (kg)		4.794	
	Workcode		927430000500	
Remarks	Material		C01194	
	Thickness (mm)		8.5	
	Positioning (mm)		83	
	Width (mm)	5	76	5
	Length (mm)		1792	
	Weight (kg)		0.771	
	P/A lowered to 0 to help with application/splice			





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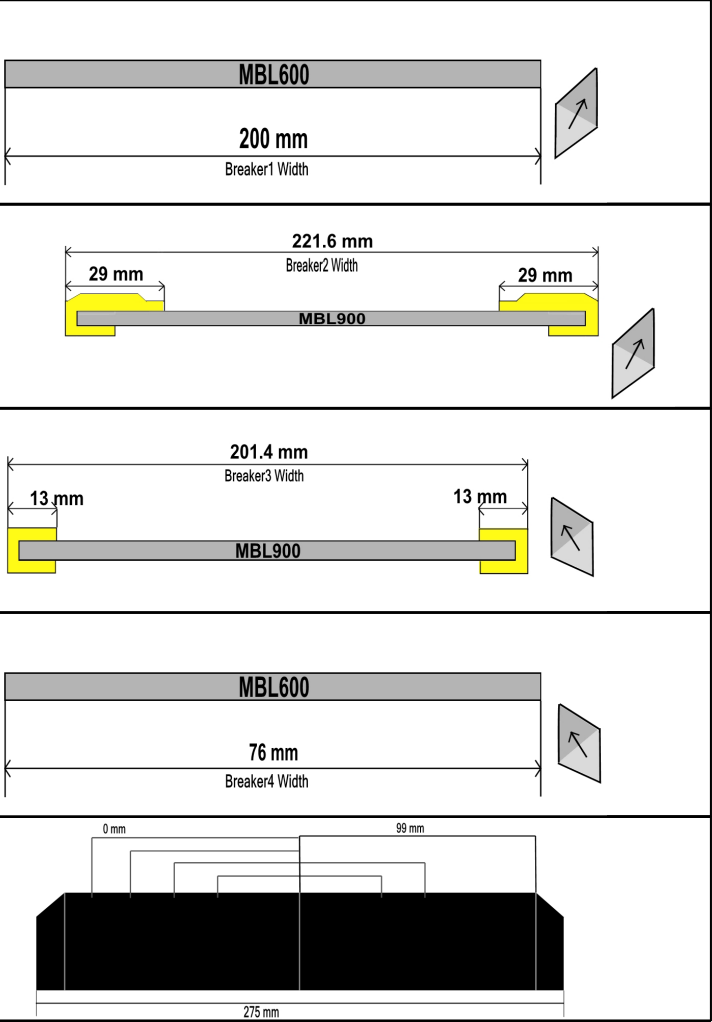
Description: 0531027000_295/75 R 22.5 144/141L_Conti
EcoPlus HT3(EBR)

2nd Stage

Tooling	
Belt Drum Circumference (mm)	2934

B&T Information	
B&T Weight (kg)	21.281

Bill Of Materials (BOM)				
Component	Parameter	--	Target	++
1st Breaker	Workcode		927530001900	
	Material		MBL600	
	Angle (°)		50	
	Width (mm)	3.5	200	3.5
	Length (mm)		2934	
	Weight (kg)		1.986	
2nd Breaker	Workcode		927620001300	
	Material		MBL900	
	Angle (°)		19	
	Width (mm)	3.5	221.6	3.5
	Length (mm)		2944	
	Weight (kg)		3.167	
3rd Breaker	Workcode		927620001000	
	Material		MBL900	
	Angle (°)		-19	
	Width (mm)	3.5	201.4	3.5
	Length (mm)		2957	
	Weight (kg)		2.611	
4th Breaker	Workcode		927530001600	
	Material		MBL600	
	Angle (°)		-19	
	Width (mm)	3.5	76	3.5
	Length (mm)		2969	
	Weight (kg)		0.763	
Tread	Workcode		927410000500	
	Material		T01634	
	Width (mm)	4	275	4
	Length (mm)	13	3015	13
	Weight (kg)		12.753	
	HtH Distance (mm)		3113.08	
	Tread Diameter (mm)		959.704	
	Guiding rail mushroom height (mm)	0	13	0



GreenTire Information		
SPOT Splicing	Weight	46.536
	Circumference center	3095
	Circumference shoulder	3084
	Dist. Center To Shoulder	90
	Barcode Position Height	75

