

江苏沙钢集团淮钢特钢股份有限公司产品质量保证书

Mill Test Certificate by Jiangsu Shagang Group Huaigang Special Steel Co., Ltd

需方:
Buyer

合同号: K25039089
Contract No.

信用证号:
L/C Number

Steel Grade

地址：江苏省淮安市西安南路188号
ADD: NO.188, SOUTH XI'AN ROAD,
HUAI'AN CITY, JIANGSU PROVINCE
TEL: 0517-83033310
FAX: 0517-83803715
HGR-13-16

产品名称: 铬钼钢42CrMoA
Description of Goods

执行标准: GB/T 3077-2015
Standard Adopted

交货状态: 热轧
State of Delivery

加工用途:
Final Applica

生产许可证:
Production License No.

批号 Batch No	炉号 Heat No	规格 (mm) Size	重量 (t) Weight	件数 (件) No. of Bundles	C/% x10 ⁶	Si/% x10 ⁶	Mn/% x10 ⁶	P/% x10 ⁶	S/% x10 ⁶	Ni/% x10 ⁶	Cr/% x10 ⁶	Cu/% x10 ⁶	W/% x10 ⁶	Mo/% x10 ⁶	Ti/% x10 ⁶													
22505-0020	32503870H	Φ30×6000	37.972	14	42	24	69	12	7	2	104	2	17	16	77	61												
一般疏松 (级) Scattered Porosity	中心疏松 (级) Central Porosity	锭型偏析 (级) Ingot Shape Segregate			一般点状偏析 (级) General Point State Segregation	边缘点状偏析 (级) Margin Point State Segregation		A粗 (级) Heavy				A细 (级) Thin		B粗 (级) Heavy		B细 (级) Thin		C粗 (级) Heavy		C细 (级) Thin		D粗 (级) Heavy						
1.0/1.0	1.0/1.0	0.0/0.0			0.0/0.0	0.0/0.0		0.5/0.5				1.0/1.0		1.5/0.0		0.0/0.0		0.0/0.0		0.0/0.0		1.0/1.0						
D细 (级) Thin	Rel/MPa	Rm/MPa			A/%	Z/%		热顶锻 Hot Upset Forging				KU2 (J)/20℃																
1.0/1.0	1036/1021	1165/1181			12.5/13.0	56.0/55.0		合格				100.5/102.0																
表面质量 Surface Quality	外形尺寸 Physical Size	工艺流程 Manufacturing Process																										
合格	合格	LD→LF→(VD)→CM																										
说明 Note	酸浸低倍组织中白点、宏观夹杂等标准规定不允许有的缺陷，我们均保证符合标准要求出厂。有异议时，来函请标明钢种、规格或炉号、规格、发货单号、原因，提供质量证明书，并将实物保管好。No impermissible macro-structure defects such as flakes and macro inclusions are available. If there are any complaints, you are kindly requested to mark the Steel Grade, Batch No. or Heat No., Size, delivery sheet No. Causes and this Mill Test Certificate. The steel bars or billet with problems shall be properly kept.																											

发货单号: D250325273024
Delivery

签发日期: 2025-05-08
Date of Issue

签发人:钱洁
Signature

质量检验章：(盖章有效)
(2)
Quality inspection stamp

流水号:
Serial Number