Cluster Dendrogram

Height
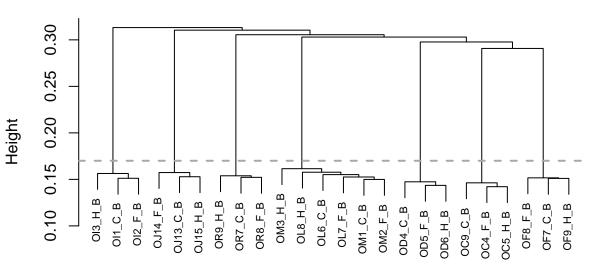
as.dist(ma)
hclust (*, "average")