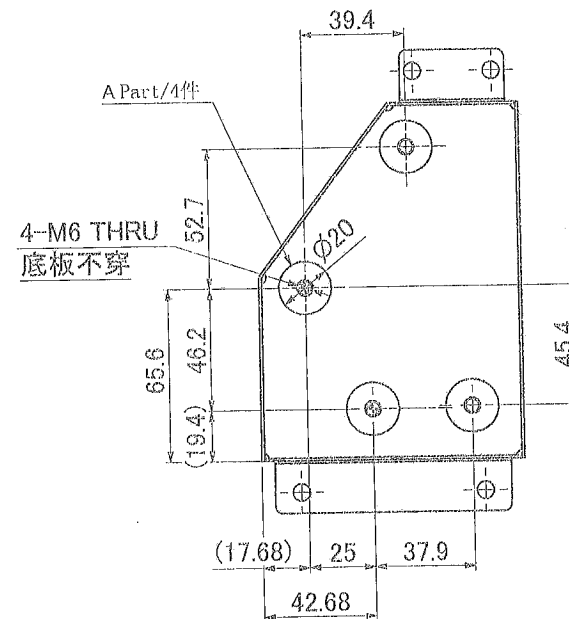
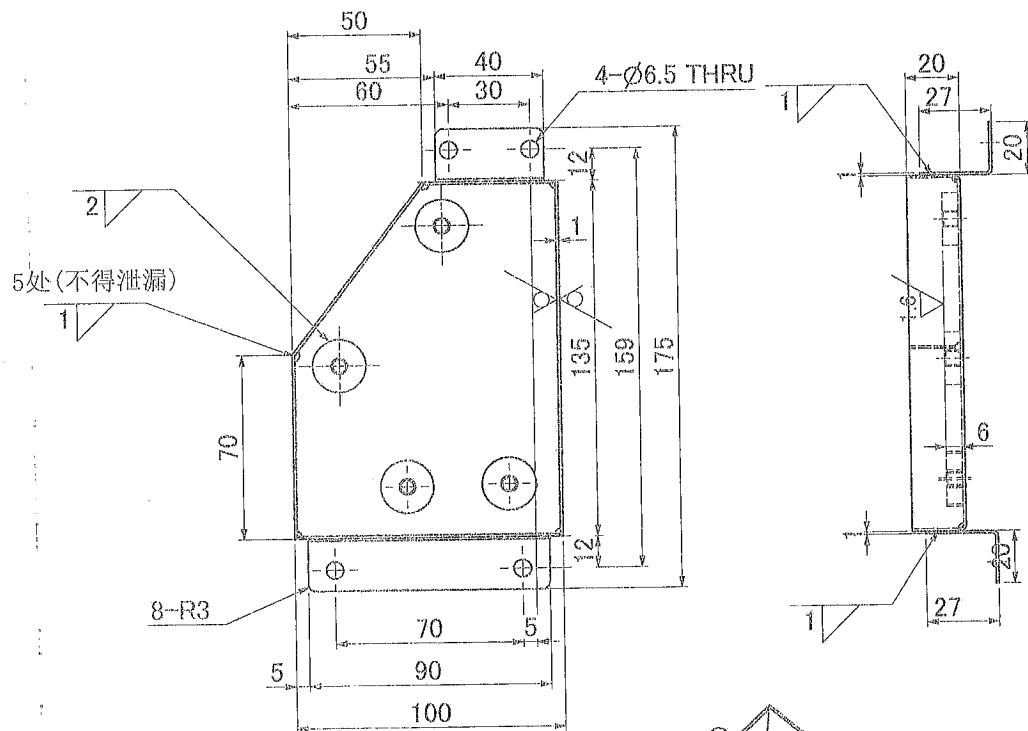




REV. No. (SERIES)	REV. No.	DATE	SIGN	DESCRIPTION

25

其余

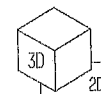


焊后除渣,整形

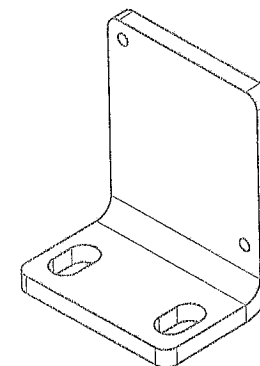
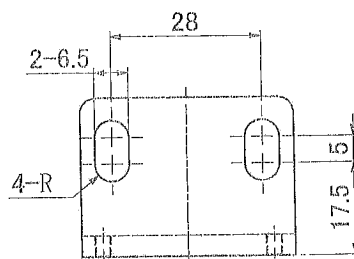
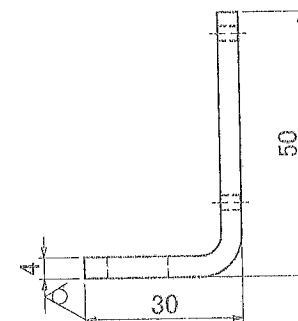
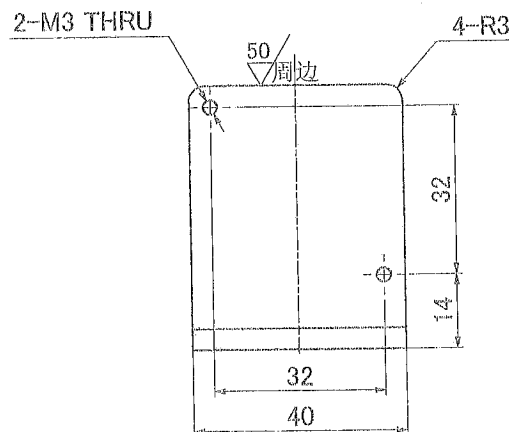
酸洗钝化

涂装色号		TOTAL	1
DWG ID	D-10758-MA00-U912-007-00	REV. NO	
CHECKED BY	DESIGNED BY	TITLE	007 放置盒
APPROVED BY	DRAWN BY	MATERIAL	SUS304/焊接件
DATE	2018.08.10	CODE NO.	6071C3
		REF. DWG NO.	MA00-U912-000-00
		DWG NO.	MA00-U912-007-00
		PAGE NO.	00

UNLESS OTHERWISE SPECIFIED, USE TOLERANCES BELOW. (FOR LENGTH)														(FOR ANGLE)					
Length	0.5"	0.6	0.7	1.0	1.5	2.0	3.0	4.0	5.0	6.0	8.0	10.0	OVER	1/2°	3/4°	1°	1 1/2°	2°	OVER
Machining	±0.1	±0.1	±0.2	±0.2	±0.3	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	±1°	±1°	±1°	±1°	±1°	±1°
Metal forming	±0.2	±0.3	±0.5	±0.5	±1.0	±2.0	±2.0	±3.0	±4.0	±4.0	±4.0	±4.0	±4.0	±1°	±1°	±1°	±1°	±1°	±1°



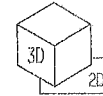
25  
其余



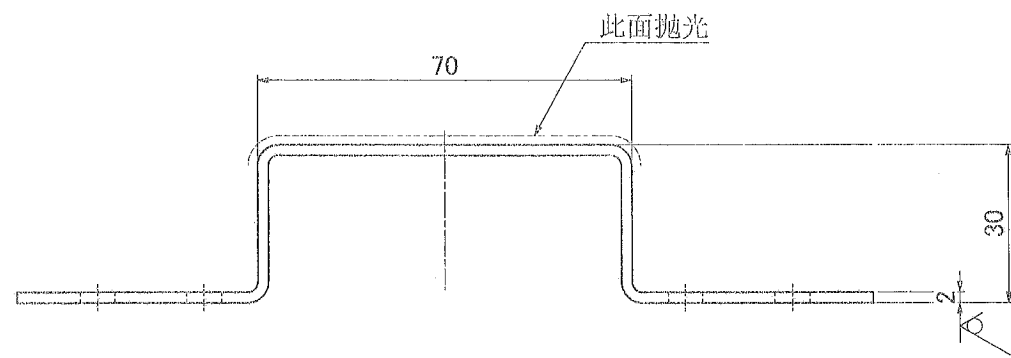
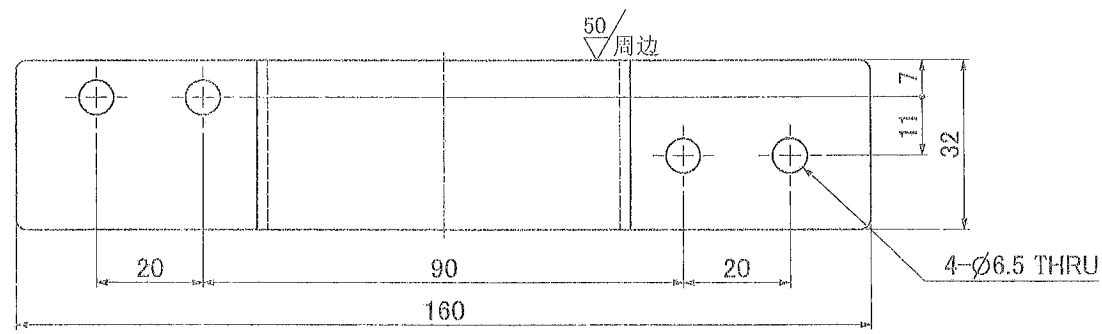
锐边锐角倒钝  
NO BURRS

涂装色号		TOTAL		1		
DWG ID		REV. NO	DATE	SIGN	DESCRIPTION	
D-10758-MA00-U912-010-00						
CHECKED BY	DESIGNED BY	TITLE		SIZE	SCALE	QUANTITY
F. 11.15	jiangzh	010 ID TAG 支架		A3	1:1	1
APPROVED BY	DRAWN BY	MATERIAL		SS400		
	jiangzh	SPEC. /TREAT.		磷酸锰处理		
DATE		CODE NO.	REF. DWG NO.		PAGE NO.	
2019.01.10		607103	MA00-U912-000-00		00	
		PROJ. NO.	HASD-10758		MA00-U912-010-00	

UNLESS OTHERWISE SPECIFIED, USE TOLERANCES BELOW (FOR LENGTH) (FOR ANGLE)									
Length	0-5	5-20	20-100	100-200	200-400	400-600	600-1000	1000-1500	1500-2000
Machining	±0.1	±0.1	±0.2	±0.3	±0.5	±1.0	±1.5	±2.0	±2.5
Metal forming	±0.2	±0.2	±0.5	±0.5	±1.0	±1.5	±2.0	±2.5	±3.0



其余 25/



锐边锐角倒钝  
NO BURRS

涂装色号		TOTAL		1	
DWG ID		REV. NO	DATE	SIGN	DESCRIPTION
D-10758-MA00-U912-021-00					
CHECKED BY	DESIGNED BY	TITLE		SIZE	SCALE
		(021) 支架		A3	1:1
APPROVED BY	DRAWN BY	MATERIAL		SUS304	
		SPEC. / TREAT.			
DATE		CODE NO.	REF. DWG. NO.		
2019.01.11		6071C3	MA00-U912-000-00		
		PROJ. NO.	DWG. NO.		PAGE NO.
		HASD-10758	MA00-U912-021-00		00

UNLESS OTHERWISE SPECIFIED, USE TOLERANCES BELOW. (FOR LENGTH) (FOR ANGLE)									
Length	0.5-5	6	20	120	400	1000	2000	4000	mm
Machining	±0.1	±0.1	±0.2	±0.3	±0.5	±1.0	±1.5	±2.0	mm
Metal forming	±0.5	±0.5	±1.0	±1.5	±2.0	±3.0	±4.0	±5.0	mm