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ZHCSBM3A - SEPTEMBER 2013-REVISED SEPTEMBER 2013

# 2V<sub>RMS</sub> DirectPath™, 具有 32 位, 384kHz 脉冲编码调制 (PCM) 接口的 112, 106, 100dB 音频立体声数模转换器 (DAC)

查询样品: PCM5100A-Q1, PCM5101A-Q1, PCM5102A-Q1

#### 特性

- 符合汽车应用要求
- 具有符合 AEC-Q100 的下列结果:
  - 器件温度 1 级: -40°C 至 125°C 的环境运行温度范围
  - 器件人体模型 (HBM) 静电放电 (ESD) 分类等级 H2
  - 器件充电器件模型 (CDM) ESD 分类等级 C4B
- 市场领先的低带外噪声
- 可选数字滤波器延迟与性能
- 无需隔离直流电流的电容器
- 集成的负电荷泵
- 用于采样率变化或者时钟暂停的内部无爆音控制
- 智能静噪系统;针对带有无爆音操作的 120dB 静噪信噪比 (SNR)的软上升或下降斜坡和模拟静噪(AMUTE)
- 具有对于内部生成 SCK 的 BCK 基准的集成高性能 音频锁相环路 (PLL)
- 支持 1.8V 数字输入接口
- 小型 20 引脚薄型小外形尺寸 (TSSOP) 封装
- 接受 16, 24 和 32 位音频数据
- PCM 数据格式: I<sup>2</sup>S, 左对齐

- 当 LRCK 和 BCK 被置为无效时,自动进入省电模式
- 1.8V 或 3.3V 故障安全低压互补金属氧化物半导体 (LVCMOS) 数字输入
- 硬件配置
- 单电源运行:
  - 3.3V 模拟, 1.8V 或 3.3V 数字
- 集成型加电复位

#### 应用范围

- 汽车应用
- 车用信息娱乐
- 音频视频 (A/V) 接收器
- 数字多用途光盘 (DVD),蓝光光盘 (BD)播放器
- 高清电视 (HDTV) 接收器
- 需要 2V<sub>RMS</sub> 音频输出的应用

#### 说明

PCM510xA-Q1 是单片互补金属氧化物半导体 (CMOS) 集成电路系列产品,此产品包括一个立体声数模转换器和小型薄型小外形尺寸 (TSSOP) 封装内的附加支持电路。 PCM510xA-Q1 使用 TI 的高级分段数模转换器 (DAC) 架构的最新一代产品来实现出色的动态性能并提升了对于时钟抖动的耐受度。

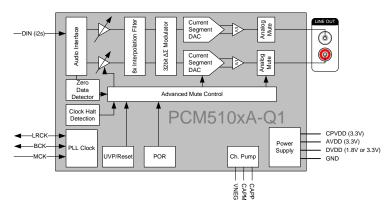


图 1. PCM510xA-Q1 功能方框图

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System Two Cascade, Audio Precision are trademarks of Audio Precision. DirectPath is a trademark of Texas. Instruments. Inc..





This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

**Typical Performance (3.3-V Power Supply)** 

Parameter	PCM5102A-Q1	PCM5101A-Q1	PCM5100A-Q1
SNR	112	106	100 dB
Dynamic Range	112	106	100 dB
Total Harmonic Distortion + Noise (THD+N) at -1 dBFS	-93	-92	-90 dB
Full Scale Output	2.1 V <sub>RMS</sub> (GND center)		
Normal 8 × Oversampling Digital Filter Latency:	20 t <sub>S</sub>		
Low Latency 8 × Oversampling Digital Filter Latency:	3.5 t <sub>S</sub>		
Sampling Frequency:	8 kHz to 384 kHz		
System Clock Multiples (f <sub>SCK</sub> ):	64, 128, 192, 256, 384, 512	2, 768, 1024, 1152, 1536,	2048, 3072; up to 50 MHz

#### **DESCRIPTION (CONTINUED)**

The PCM510xA-Q1 provides 2.1-V<sub>RMS</sub> ground centered outputs, allowing designers to eliminate DC blocking capacitors on the output, as well as external muting circuits traditionally associated with single supply line drivers.

The integrated line driver surpasses all other charge-pump based line drivers by supporting loads down to 1 k $\Omega$ . By supporting loads down to 1 k $\Omega$ , the PCM510xA-Q1 can essentially drive up to 10 products in parallel. For instance, liquid crystal display television (LCD TV), DVD-R, A/V Receivers, and so forth.

The integrated PLL on the device removes the requirement for a system clock (commonly known as master clock), allowing a 3-wire I<sup>2</sup>S connection and reducing system electromagnetic interference (EMI).

Intelligent clock error and PowerSense undervoltage protection utilizes a two level mute system for pop-free performance. Upon clock error or system power failure, the device digitally attenuates the data (or last known good data), then mutes the analog circuit

Compared with existing DAC technology, the PCM510xA-Q1 family offers up to 20-dB lower out-of-band noise, reducing EMI and aliasing in downstream amplifiers and analog-to-digital converters (ADCs) from traditional 100-kHz OBN measurements all the way to 3 MHz.

The PCM510xA-Q1 accepts industry-standard audio data formats with 16- to 32-bit data. Sample rates up to 384 kHz are supported.

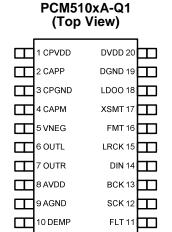
Table 1. Differences Between PCM510xA-Q1 Devices

T <sub>A</sub>	Orderable Part Number	Dynamic Range	SNR	THD	TOP-SIDE MARKING
	PCM5100AQPWRQ1	100 dB	100 dB	–90 dB	P5100AQ1
-40°C to 125°C	PCM5101AQPWRQ1	106 dB	106 dB	–92 dB	Preview
	PCM5102AQPWRQ1	112 dB	112 dB	–93 dB	Preview



#### **DEVICE INFORMATION**

## PIN FUNCTIONS, PCM510xA-Q1



#### PIN FUNCTIONS, PCM510xA-Q1

PII	N	1/0	DESCRIPTION	
NAME	NO.	I/O	DESCRIPTION	
CPVDD	1	_	Charge pump power supply, 3.3 V	
CAPP	2	0	Charge pump flying capacitor terminal for positive rail	
CPGND	3	_	Charge pump ground	
CAPM	4	0	Charge pump flying capacitor terminal for negative rail	
VNEG	5	0	Negative charge pump rail terminal for decoupling, -3.3 V	
OUTL	6	0	Analog output from DAC left channel	
OUTR	7	0	Analog output from DAC right channel	
AVDD	8		Analog power supply, 3.3 V	
AGND	9	_	Analog ground	
DEMP	10	I	De-emphasis control for 44.1-kHz sampling rate (1): Off (Low), On (High)	
FLT	11	1	Filter select: Normal latency (Low), Low latency (High)	
SCK	12	1	System clock input <sup>(1)</sup>	
BCK	13	1	Audio data bit clock input <sup>(1)</sup>	
DIN	14	I	Audio data input <sup>(1)</sup>	
LRCK	15	I	Audio data word clock input <sup>(1)</sup>	
FMT	16	I	Audio format selection: I <sup>2</sup> S (Low), Left justified (High)	
XSMT	17	I	Soft mute control <sup>(1)</sup> : Soft mute (Low), soft un-mute (High)	
LDOO	18	_	Internal logic supply rail terminal for decoupling, or external 1.8-V supply terminal	
DGND	19	_	Digital ground	
DVDD	20	_	Digital power supply, 1.8 V or 3.3 V	

(1) Failsafe LVCMOS Schmitt trigger input



#### **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
Cumply Valtage	AVDD, CPVDD, DVDD	-0.3	3.9	
Supply Voltage	LDOO with DVDD at 1.8 V (See Figure 40 and Figure 42)	-0.3	2.25	
Digital Input Valtage	DVDD at 1.8 V	-0.3	2.25	V
Digital Input Voltage	DVDD at 3.3 V	-0.3	3.9	
Analog Input Voltage		-0.3	3.9	
Operating Temperature R	ange	-25	125	°C
Storage Temperature Ran	nge	-65	150	C
Electrostatic Discharge	Human Body Model (HBM) AEC-Q100 Classification Level H2		2	kV
(ESD) Rating	Charged Device Model (CDM) AEC-Q100 Classification Level C4B		750	V

#### THERMAL CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

	THERMAL METRIC <sup>(1)</sup>	PCM5100A-Q1	LINIT
	THERMAL METRIC	(20 PINS)	UNIT
$\theta_{JA}$	Junction-to-ambient thermal resistance	91.2	
ΨЈТ	Junction-to-top characterization parameter	1	
ΨЈВ	Junction-to-board characterization parameter	41.5	°C/W
$\theta_{JC(top)}$	Junction-to-case(top) thermal resistance	25.3	
$\theta_{JB}$	Junction-to-board thermal resistance	42	

<sup>(1)</sup> For more information about traditional and new thermal metrics, see the IC Package Thermal Metrics application report, SPRA953.

#### **ELECTRICAL CHARACTERISTICS**

All specifications at  $T_A = -40$  to  $125^{\circ}C$ ,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3 \text{ V}$ ,  $f_S = 48 \text{ kHz}$ , system clock = 512  $f_S$  and 24-bit data unless otherwise noted.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
	Resolution	•	16	24	32	Bits
Data F	Format (PCM Mode)		•		·	
	Audio data interface format		I <sup>2</sup> S, left justified			
	Audio data bit length		16, 24, 32-bit accep	table		
	Audio data format		MSB First, 2s Comp	lement		
f <sub>S</sub> <sup>(1)</sup>	Sampling frequency		8		384	kHz
	System clock frequency		64, 128, 192, 256, 3 or 3072 f <sub>SCK</sub> , up to 50 MHz	84, 512, 768, 102	24, 1152, 153	6, 2048,
Digita	I Input/Output					
	Logic Family: 3.3-V LVCMOS c	ompatible				
$V_{IH}$	lament la min laved		$0.7 \times DV_{DD}$			V
$V_{IL}$	Input logic level				$0.3 \times DV_{DD}$	V
I <sub>IH</sub>	Innut Innia aumant	$V_{IN} = V_{DD}$			10	
I <sub>IL</sub>	Input logic current	V <sub>IN</sub> = 0 V			-10	μΑ
V <sub>OH</sub>	Outside land	I <sub>OH</sub> = -4 mA	$0.8 \times DV_{DD}$			
V <sub>OL</sub>	Output logic level	I <sub>OL</sub> = 4 mA		0	.22 × DV <sub>DD</sub>	V
	Logic Family 1.8-V LVCMOS co	ompatible	•			
V <sub>IH</sub>			$0.7 \times DV_{DD}$			.,
V <sub>IL</sub>	Input logic level				$0.3 \times DV_{DD}$	V

(1) One sample time is defined as the reciprocal of the sampling frequency. 1  $t_S$  = 1 /  $f_S$ 



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## **ELECTRICAL CHARACTERISTICS (continued)**

All specifications at  $T_A = -40$  to 125°C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
I <sub>IH</sub>	logut logio guerrant	$V_{IN} = V_{DD}$			10	
I <sub>IL</sub>	Input logic current	$V_{IN} = 0 V$			-10	μΑ



#### **ELECTRICAL CHARACTERISTICS (continued)**

All specifications at  $T_A = -40$  to 125°C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
/ <sub>OH</sub>	Output logic level	$I_{OH} = -2 \text{ mA}$	$0.8 \times DV_{DD}$			V
/ <sub>OL</sub>	Output logic level	I <sub>OL</sub> = 2 mA			$0.22 \times DV_{DD}$	V
ynam	ic Performance (PCM Mode) <sup>(2)(3)</sup>	)(4)				
		f <sub>S</sub> = 48 kHz		-93, -92, -90	-83, -82, -80	
	THD+N at -1 dBFS <sup>(3)</sup>	f <sub>S</sub> = 96 kHz		-93, -92, -90		
		f <sub>S</sub> = 192 kHz		-93, -92, -90		
		EIAJ, A-weighted, f <sub>S</sub> = 48 kHz	106, 100, 95	112, 106, 100		
	Dynamic range <sup>(3)</sup>	EIAJ, A-weighted, f <sub>S</sub> = 96 kHz		112, 106, 100		
	Dynamic range ·	EIAJ, A-weighted, f <sub>S</sub> = 192 kHz		112, 106, 100		
		EIAJ, A-weighted, f <sub>S</sub> = 48 kHz		112, 106, 100		
SNR	Signal-to-noise ratio (3)	EIAJ, A-weighted, f <sub>S</sub> = 96 kHz		112, 106, 100		dB
SINK	Signal-to-hoise ratio	EIAJ, A-weighted, f <sub>S</sub> = 192 kHz		112, 106, 100		uБ
		EIAJ, A-weighted, f <sub>S</sub> = 48 kHz	113	123		
	Signal-to-noise ratio with AMUTE (3) (5)	EIAJ, A-weighted, f <sub>S</sub> = 96 kHz		123		
	AMUTE (3) (5)	EIAJ, A-weighted, f <sub>S</sub> = 192 kHz		123		
		f <sub>S</sub> = 48 kHz	100, 95, 90	109, 103, 97		
	Channel separation	f <sub>S</sub> = 96 kHz		109, 103, 97		
		f <sub>S</sub> = 192 kHz		109, 103, 97		
Analog	Output					
	Output voltage			2.1		$V_{RMS}$
	Gain error		-7	±2	7	% of FSR
	Gain mismatch, channel-to-channel		-7	±2	7	% of FSR
	Bipolar zero (BPZ) error	At BPZ	<b>-</b> 5	±1	5	mV
	Load impedance		1			kΩ
ilter C	Characteristics-1: Normal				•	
	Pass band				0.45 f <sub>S</sub>	
	Stop band		0.55 f <sub>S</sub>			
	Stop band attenuation		-60			
	Pass-band ripple				±0.02	dB
	Delay time			20 t <sub>S</sub>		S
Filter C	Characteristics-2: Low Latency				+	
	Pass band				0.47 f <sub>S</sub>	
	Stop band		0.55 f <sub>S</sub>		0	
	Stop band attenuation		<b>–52</b>			
	Pass-band ripple				±0.0001	dB
	Delay time			3.5 t <sub>S</sub>		S

<sup>(2)</sup> Filter condition: THD+N: 20-Hz HPF, 20-kHz AES17 LPF. Dynamic range: 20-Hz HPF, 20-kHz AES17 LPF. A-weighted SNR: 20-Hz HPF, 20-kHz AES17 LPF. A-weighted Channel Separation: 20-Hz HPF, 20-kHz AES17 LPF. Analog performance specifications are measured using the System Two Cascade™ audio measurement system by Audio Precision™ in the record management system (RMS) mode.

<sup>(3)</sup> Output load is 10 k $\Omega$ , with 470- $\Omega$  output resistor and a 2.2-nF shunt capacitor (see recommended output filter).

<sup>(4)</sup> Values shown for three devices PCM5102A-Q1, PCM5101A-Q1, PCM5100A-Q1, respectively.

<sup>(5)</sup> Assert XSMT or both left-channel and right-channel PCM data are BPZ.





## **ELECTRICAL CHARACTERISTICS (continued)**

All specifications at  $T_A = -40$  to 125°C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNI
Power S	Supply Requirements					
$DV_DD$	Digital supply voltage	Target DV <sub>DD</sub> = 1.8 V	1.65	1.8	1.95	VDC
$DV_DD$	Digital supply voltage	Target DV <sub>DD</sub> = 3.3 V	3	3.3	3.6	
$AV_{DD}$	Analog supply voltage		3	3.3	3.6	VDC
CPV <sub>DD</sub>	Charge-pump supply voltage		3	3.3	3.6	
		f <sub>S</sub> = 48 kHz		7		
$I_{DD}$	DV <sub>DD</sub> supply current at 1.8 V <sup>(6)</sup>	f <sub>S</sub> = 96 kHz		8		mΑ
		f <sub>S</sub> = 192 kHz		9		
		f <sub>S</sub> = 48 kHz		7		
$I_{DD}$	DV <sub>DD</sub> supply current at 1.8 V <sup>(7)</sup>	f <sub>S</sub> = 96 kHz		8		mΑ
		f <sub>S</sub> = 192 kHz		9		
I <sub>DD</sub>	DV <sub>DD</sub> supply current at 1.8 V <sup>(8)</sup>			0.3		mA
		f <sub>S</sub> = 48 kHz		7	12	
I <sub>DD</sub>	DV <sub>DD</sub> supply current at 3.3 V <sup>(6)</sup>	f <sub>S</sub> = 96 kHz		8		mΑ
		f <sub>S</sub> = 192 kHz		9		
		f <sub>S</sub> = 48 kHz		8	13	
$I_{DD}$	DV <sub>DD</sub> supply current at 3.3 V <sup>(7)</sup>	f <sub>S</sub> = 96 kHz		9		m/
		f <sub>S</sub> = 192 kHz		10		
I <sub>DD</sub>	DV <sub>DD</sub> supply current at 3.3 V <sup>(8)</sup>			0.5	0.8	m/
		f <sub>S</sub> = 48 kHz		11	16	
lcc	AV <sub>DD</sub> / CPV <sub>DD</sub> Supply Current <sup>(6)</sup>	f <sub>S</sub> = 96 kHz		11		m/
		f <sub>S</sub> = 192 kHz		11		
		f <sub>S</sub> = 48 kHz		22	32	
Icc	AV <sub>DD</sub> / CPV <sub>DD</sub> Supply Current <sup>(7)</sup>	f <sub>S</sub> = 96 kHz		22		m <i>P</i>
		f <sub>S</sub> = 192 kHz		22		
I <sub>CC</sub>	AV <sub>DD</sub> / CPV <sub>DD</sub> Supply Current <sup>(8)</sup>	$f_S = n/a$		0.2	0.4	m/
		f <sub>S</sub> = 48 kHz		48.9	185	
	Power Dissipation, DV <sub>DD</sub> = 1.8 V <sup>(6)</sup>	f <sub>S</sub> = 96 kHz		50.7		m۷
		f <sub>S</sub> = 192 kHz		52.5		
		f <sub>S</sub> = 48 kHz		85.2	187	
	Power Dissipation, DV <sub>DD</sub> = 1.8 V <sup>(7)</sup>	f <sub>S</sub> = 96 kHz		87		m۷
		f <sub>S</sub> = 192 kHz		88.8		
	Power Dissipation, DV <sub>DD</sub> = 1.8 V <sup>(8)</sup>	f <sub>S</sub> = n/a (power down mode)		1.2		m۷
		f <sub>S</sub> = 48 kHz		59.4	92.4	
	Power Dissipation, DV <sub>DD</sub> = 3.3 V <sup>(6)</sup>	f <sub>S</sub> = 96 kHz		62.7		m۷
		f <sub>S</sub> = 192 kHz		66		
		f <sub>S</sub> = 48 kHz		99	148.5	
	Power Dissipation, $DV_{DD} = 3.3 V^{(7)}$	f <sub>S</sub> = 96 kHz		102.3		mV
		f <sub>S</sub> = 192 kHz		105.6		
-	Power Dissipation, DV <sub>DD</sub> = 3.3 V <sup>(8)</sup>	f <sub>S</sub> = n/a (power down mode)		2.3	4	mW

<sup>(6)</sup> Input is BPZ data.

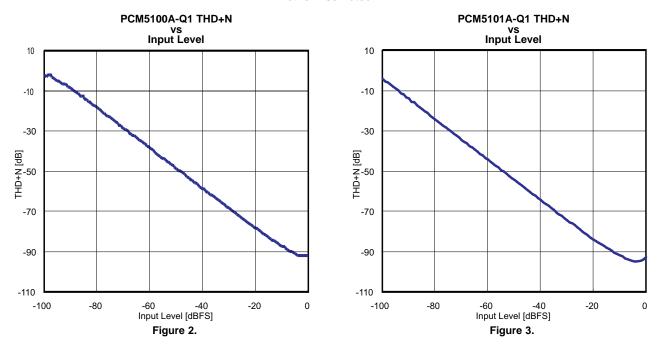
<sup>(7)</sup> Input is 1 kHz - 1 dBFS data

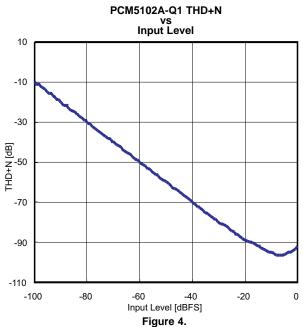
<sup>(8)</sup> Power down mode



#### TYPICAL CHARACTERISTICS

All specifications at  $T_A = 25$ °C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.

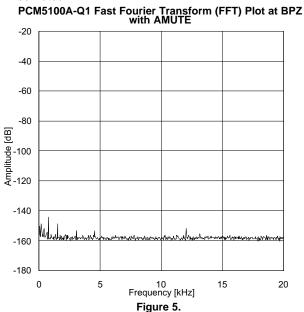


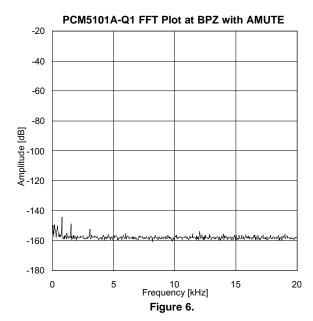


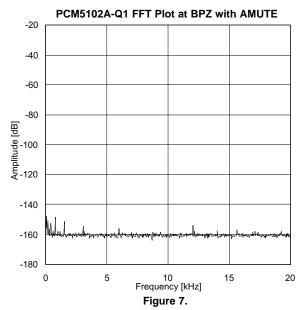


## **TYPICAL CHARACTERISTICS (continued)**

All specifications at  $T_A = 25$ °C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.



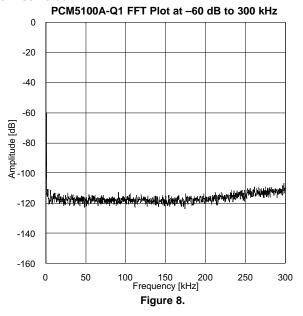


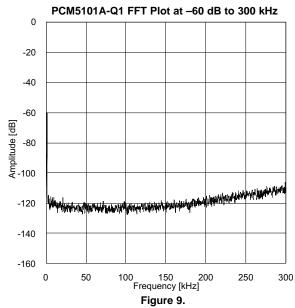


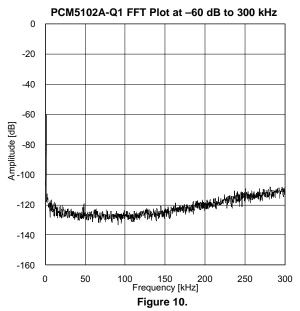


## **TYPICAL CHARACTERISTICS (continued)**

All specifications at  $T_A = 25$ °C,  $AV_{DD} = CPV_{DD} = DV_{DD} = 3.3$  V,  $f_S = 48$  kHz, system clock = 512  $f_S$  and 24-bit data unless otherwise noted.









#### **APPLICATION INFORMATION**

#### **Reset and System Clock Functions**

#### **Power-On Reset Function**

#### Power-On Reset, Digital Power Supply Voltage 3.3-V Supply

The PCM510xA-Q1 includes a power-on reset function shown in Figure 11. With supply voltage greater than 2.8 V, the power-on reset function is enabled. After the initialization period, the PCM510xA-Q1 is set to its default reset state.

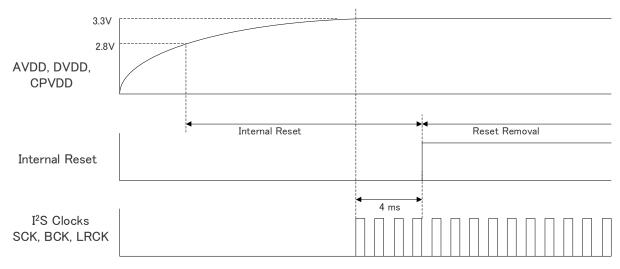


Figure 11. Power-On Reset Timing, DV<sub>DD</sub> = 3.3 V



#### Power-On Reset, Digital Power Supply Voltage 1.8-V Supply

The PCM510xA-Q1 includes a power-on reset function shown in Figure 12 operating at  $DV_{DD} = 1.8 \text{ V}$ . With analog power supply voltage greater than approximately 2.8 V, charge-pump power supply voltage greater than approximately 2.8 V, and digital power supply voltage greater than approximately 1.5 V, the power-on reset function is enabled. After the initialization period, the PCM510xA-Q1 is set to its default reset state.

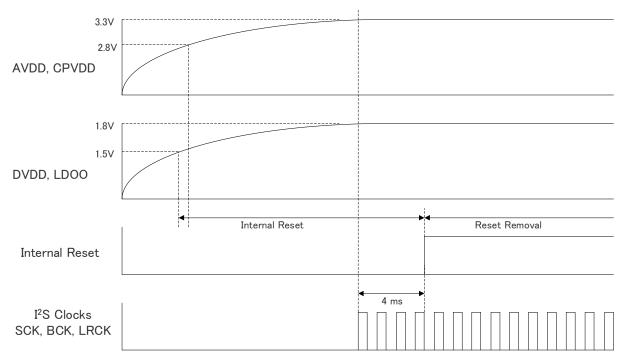


Figure 12. Power-On Reset Timing, DV<sub>DD</sub> = 1.8 V



#### **System Clock Input**

The PCM510xA-Q1 requires a system clock to operate the digital interpolation filters and advanced segment DAC modulators. The system clock is applied at the SCK input (pin 12) and supports up to 50 MHz. The PCM510xA-Q1 system-clock detection circuit automatically senses the system-clock frequency. Common audio sampling frequencies in the bands of 8 kHz, 16 kHz, (32 kHz – 44.1 kHz – 48 kHz), (88.2 kHz – 96 kHz), (176.4 kHz – 192 kHz), and 384 kHz with ±4% tolerance are supported. Values in the parentheses are grouped when detected, for example, 88.2 kHz and 96 kHz are detected as double rate, 32 kHz, 44.1 kHz and 48 kHz is detected as a single rate.

The sampling frequency detector sets the clock for the digital filter, delta sigma modulator (DSM) and the negative charge pump (NCP) automatically. Table 2 shows examples of system clock frequencies for common audio sampling rates.

SCK rates that are not common to standard audio clocks, between 1 MHz and 50 MHz, are only supported in software mode, available only in the PCM512x and PCM514x devices, by configuring various PLL and clock-divider registers. This programmability allows the device to become a clock master and drive the host serial port with LRCK and BCK, from a non-audio related clock (for example, using 12 MHz to generate 44.1 kHz (LRCK) and 2.8224 MHz (BCK)).

Figure 13 shows the timing requirements for the system clock input. For optimal performance, use a clock source with low phase jitter and noise.

Sampling	System Clock Frequency (f <sub>SCK</sub> ) (MHz)											
Frequency	64 f <sub>S</sub>	128 f <sub>S</sub>	192 f <sub>S</sub>	256 f <sub>S</sub>	384 f <sub>S</sub>	512 f <sub>S</sub>	768 f <sub>S</sub>	1024 f <sub>S</sub>	1152 f <sub>S</sub>	1536 f <sub>S</sub>	2048 f <sub>S</sub>	3072 f <sub>S</sub>
8 kHz	_(1)	1.0240(2)	1.5360 <sup>(2)</sup>	2.0480	3.0720	4.0960	6.1440	8.1920	9.2160	12.2880	16.3840	24.5760
16 kHz	_(1)	2.0480(2)	3.0720 <sup>(2)</sup>	4.0960	6.1440	8.1920	12.2880	16.3840	18.4320	24.5760	36.8640	49.1520
32 kHz	_(1)	4.0960(2)	6.1440 <sup>(2)</sup>	8.1920	12.2880	16.3840	24.5760	32.7680	36.8640	49.1520	_(1)	_(1)
44.1 kHz	_(1)	5.6488 <sup>(2)</sup>	8.4672 <sup>(2)</sup>	11.2896	16.9344	22.5792	33.8688	45.1584	_(1)	_(1)	_(1)	_(1)
48 kHz	_(1)	6.1440 <sup>(2)</sup>	9.2160(2)	12.2880	18.4320	24.5760	36.8640	49.1520	_(1)	_(1)	_(1)	_(1)
88.2 kHz	_(1)	11.2896 <sup>(2)</sup>	16.9344	22.5792	33.8688	45.1584	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)
96 kHz	_(1)	12.2880 <sup>(2)</sup>	18.4320	24.5760	36.8640	49.1520	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)
176.4 kHz	_(1)	22.5792	33.8688	45.1584	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)
192 kHz	_(1)	24.5760	36.8640	49.1520	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)
384 kHz	24.5760	49.1520	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)	_(1)

Table 2. System Master Clock Inputs for Audio Related Clocks

- (1) This system clock rate is not supported for the given sampling frequency.
- (2) This system clock rate is supported by PLL mode.

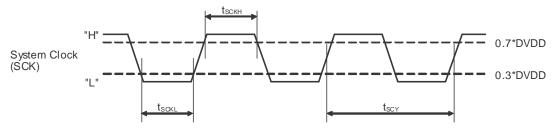


Figure 13. Timing Requirements for SCK Input

**Table 3. Timing Requirements for SCK Input** 

	Parameters		Min	Max	Unit
t <sub>SCY</sub>	System clock pulse cycle time		20	1000	ns
	System alask pulse width High	DV <sub>DD</sub> = 1.8 V	8		20
t <sub>SCKH</sub>	System clock pulse width, High	$DV_{DD} = 3.3 V$	9		ns
	Contain alask molas width I am	DV <sub>DD</sub> = 1.8 V	8		
tsckl	System clock pulse width, Low	DV <sub>DD</sub> = 3.3 V	9		ns



#### System Clock PLL Mode

The system clock PLL mode allows designers to use a simple 3-wire I<sup>2</sup>S audio source when driving the output. The 3-wire source reduces the need for a high frequency SCK, making printed circuit board (PCB) layout easier, and reduces high frequency EMI.

The device starts up requiring an external SCK input, but if BCK and LRCK start correctly while SCK remains at ground level for 16 successive LRCK periods, then the internal PLL starts, automatically generating an internal SCK from the BCK reference. The PCM510xA-Q1 disables the internal PLL when an external SCK is supplied; specific BCK rates are required to generate an appropriate master clock. Table 4 describes the minimum and maximum BCK per LRCK for the integrated PLL to automatically generate an internal SCK.

Table 4. BCK Rates (MHz) by LRCK Sample Rate for PCM510xA-Q1 PLL Operation

Complet (Idla)	BC	K (f <sub>S</sub> )				
Sample f (kHz)	32	64				
8	_	_				
16	_	1.024				
32	1.024	2.048				
44.1	1.4112	2.8224				
48	1.536	3.072				
96	3.072	6.144				
192	6.144	12.288				
384	12.288	24.576				

#### **Audio Data Interface**

#### **Audio Serial Interface**

The audio interface port is a 3-wire serial port, including LRCK (pin 15), BCK (pin 13), and DIN (pin 14). BCK is the serial audio bit clock, used to clock the serial data present on DIN into the serial shift register of the audio interface. Serial data is clocked into the PCM510xA-Q1 on the rising edge of BCK. LRCK is the serial audio left and right word clock.

Table 5. PCM510xA-Q1 Audio Data Formats, Bit Depths and Clock Rates

CONTROL MODE	FORMAT	DATA BITS	MAX LRCK FREQUENCY [f <sub>S</sub> ]	SCK RATE [x f <sub>S</sub> ]	BCK RATE [x f <sub>S</sub> ]
Hardware Control	I <sup>2</sup> S or LJ	32, 24, 20, 16	Up to 192 kHz	128 – 3072 (≤ 50 MHz)	64, 48, 32
			384 kHz	64, 128	64, 48, 32

The PCM510xA-Q1 requires the synchronization of LRCK and system clock, but does not need a specific phase relation between LRCK and system clock.

If the relationship between LRCK and system clock changes more than ±5 SCK, internal operation is initialized within one sample period and analog outputs are forced to the BPZ level until resynchronization between LRCK and system clock is completed.

If the relationship between LRCK and BCK are invalid more than four LRCK periods, internal operation is initialized within one sample period and analog outputs are forced to the BPZ level until resynchronization between LRCK and BCK is completed.



#### **PCM Audio Data Formats and Timing**

The PCM510xA-Q1 supports industry-standard audio data formats, including standard I<sup>2</sup>S and left-justified. Data formats are selected using the FMT (pin 16), Low for I<sup>2</sup>S, and high for left-justified.

All formats require binary 2s complement, MSB-first audio data. Figure 14 shows a detailed timing diagram for the serial audio interface.

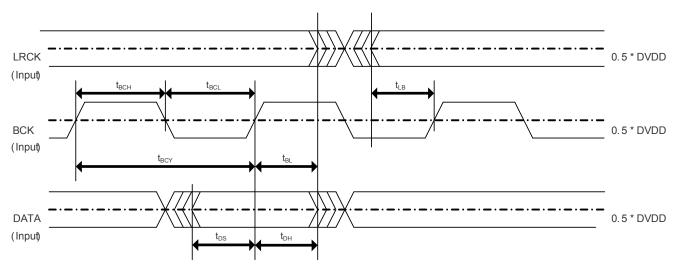
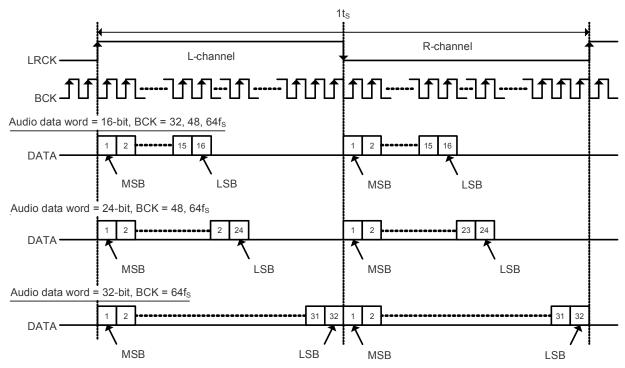


Figure 14. PCM510xA-Q1 Serial Audio Timing - Slave

**Table 6. Audio Interface Slave Timing** 

	Parameters	Min	Max	Units
$t_{BCY}$	BCK Pulse Cycle Time	40		ns
$t_{BCL}$	BCK Pulse Width LOW	16		ns
t <sub>BCH</sub>	BCK Pulse Width HIGH	16		ns
$t_{BL}$	BCK Rising Edge to LRCK Edge	8		ns
$t_{LB}$	LRCK Edge to BCK Rising Edge	8		ns
t <sub>DS</sub>	DATA Set Up Time	8		ns
$t_{DH}$	DATA Hold Time	8		ns
f <sub>BCK</sub>	BCK frequency at DV <sub>DD</sub> = 3.3 V		24.576	MHz
f <sub>BCK</sub>	BCK frequency at DV <sub>DD</sub> = 1.8 V		12.288	MHz





Left Justified Data Format; L-channel = HIGH, R-channel = LOW

Figure 15. Left Justified Audio Data Format

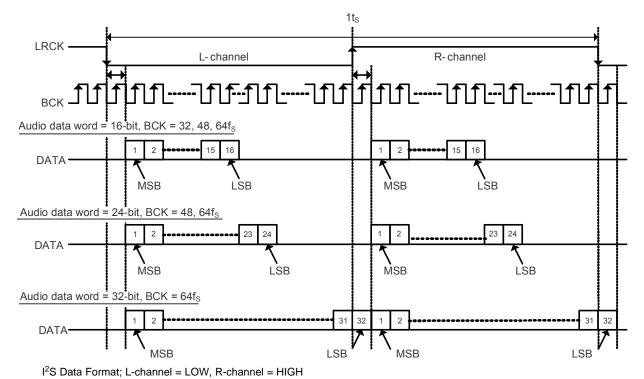


Figure 16. I<sup>2</sup>S Audio Data Format



## **Function Descriptions**

## Interpolation Filter

The PCM510xA-Q1 provides two types of interpolation filter. Users can select which filter to use by using the FLT (pin 11)

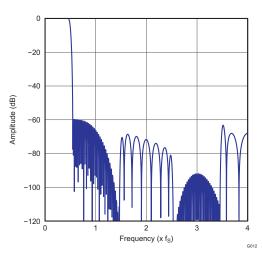
**Table 7. Digital Interpolation Filter Options** 

FLT Pin	Description
0	FIR Normal x8 / x4 / x2 / x1 Interpolation Filters
1	IIR Low Latency x8 / x4 / x2 / x1 Interpolation Filters

The normal x8 / x4 / x2 / x1 (bypass) interpolation filter is programmed in 256 cycles in one sample time ( $t_S$ ) for sample rates from 8 kHz to 384 kHz.

Table 8. Normal x8 Interpolation Filter

Parameter	Condition	Value (Typ)	Value (Max)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>		±0.02	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 7.455 f <sub>S</sub>	-60		dB
Filter Group Delay		22 t <sub>S</sub>		s



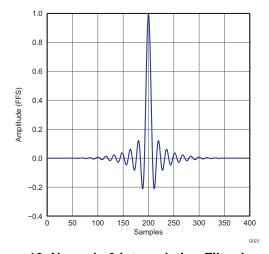


Figure 17. Normal x8 Interpolation Filter Frequency Response

Figure 18. Normal x8 Interpolation Filter Impulse Response

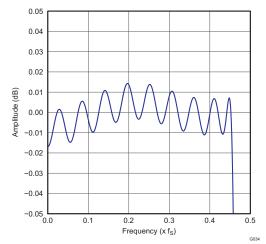


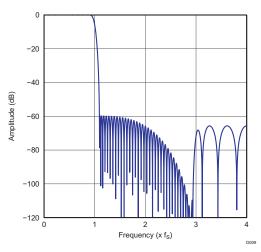
Figure 19. Normal x8 Interpolation Filter Passband Ripple



The normal x4 / x2 / x1 (bypass) interpolation filter is programmed in 256 cycles in one  $t_S$  for sample rates from 8 kHz to 384 kHz.

Table 9. Normal x4 Interpolation Filter

Parameter	Condition	Value (Typ)	Value (Max)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>		±0.02	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 7.455 f <sub>S</sub>	-60		dB
Filter Group Delay		22 t <sub>S</sub>		S



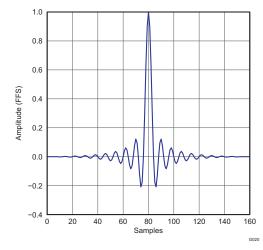


Figure 20. Normal x4 Interpolation Filter Frequency Response

Figure 21. Normal x4 Interpolation Filter Impulse Response

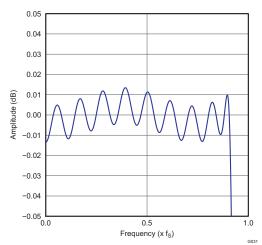


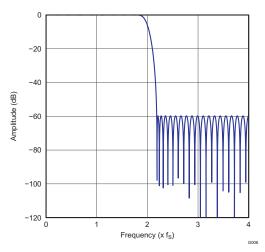
Figure 22. Normal x4 Interpolation Filter Passband Ripple



Normal x2 / x1 (bypass) interpolation filter is programmed in 256 cycles in one  $t_{\rm S}$  for sample rates from 8 kHz to 384 kHz.

Table 10. Normal x2 Interpolation Filter

Parameter	Condition	Value (Typ)	Value (Max)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>		±0.02	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 7.455 f <sub>S</sub>	-60		dB
Filter Group Delay		22 t <sub>S</sub>		S



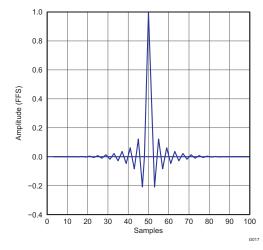


Figure 23. Normal x2 Interpolation Filter Frequency Response

Figure 24. Normal x2 Interpolation Filter Impulse Response

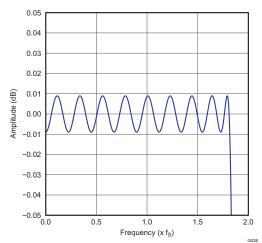


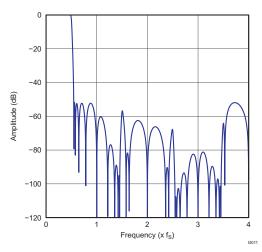
Figure 25. Normal x2 Interpolation Filter Passband Ripple



The low-latency x8 / x4 / x2 / x1 (bypass) interpolation filter is programmed in 256 cycles one  $t_S$  for sample rates from 8 kHz to 384 kHz.

Table 11. Low latency x8 Interpolation Filter

Parameter	Condition	Value (Typ)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>	±0.0001	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 7.455 f <sub>S</sub>	-52	dB
Filter Group Delay		3.5 t <sub>S</sub>	S



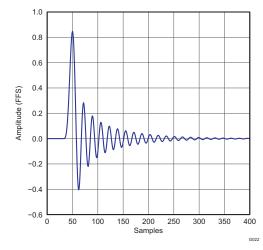


Figure 26. Low latency x8 Interpolation Filter Frequency Response

Figure 27. Low latency x8 Interpolation Filter Impulse Response

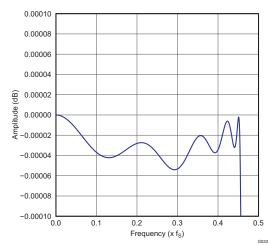
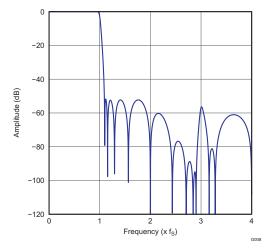


Figure 28. Low latency x8 Interpolation Filter Passband Ripple



#### Table 12. Low latency x4 Interpolation Filter

Parameter	Condition	Value (Typ)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>	±0.0001	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 3.455 f <sub>S</sub>	-52	dB
Filter Group Delay		3.5 t <sub>S</sub>	S



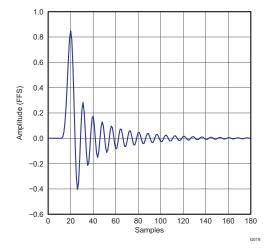


Figure 29. Low latency x4 Interpolation Filter Frequency Response

Figure 30. Low latency x4 Interpolation Filter Impulse Response

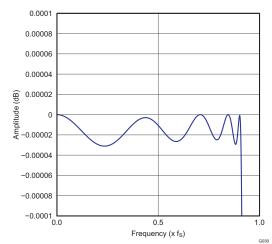
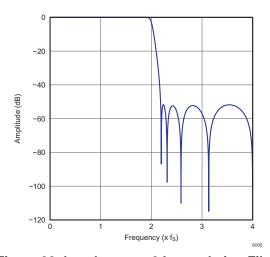


Figure 31. Low latency x4 Interpolation Filter Passband Ripple



#### Table 13. Low latency x2 Interpolation Filter

Parameter	Condition	Value (Typ)	Units
Filter Gain Pass Band	0 0.45 f <sub>S</sub>	±0.0001	dB
Filter Gain Stop Band	0.55 f <sub>S</sub> 1.455 f <sub>S</sub>	-52	dB
Filter Group Delay		3.5 t <sub>S</sub>	s



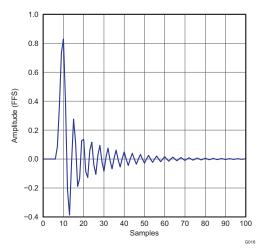


Figure 32. Low latency x2 Interpolation Filter Frequency Response

Figure 33. Low latency x2 Interpolation Filter Impulse Response

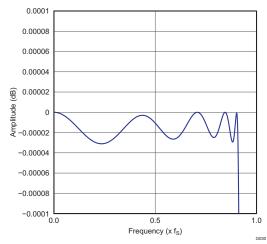


Figure 34. Low latency x2 Interpolation Filter Passband Ripple



#### Zero Data Detect

The PCM510xA-Q1 has a zero-data detect function. When the device detects continuous zero data, it enters a full AMUTE condition.

The PCM510xA-Q1 counts zero data over 1024LRCKs (21 ms at 48 kHz) before setting AMUTE.

#### **Power Save Mode**

When any kind of clock error (SCK, BCK, and LRCK) or clock halt is detected, the PCM510xA-Q1 enters standby mode automatically. The current-segment DAC and line driver are also powered down.

When BCK and LRCK halt to a low level for more than one second, the PCM510xA-Q1 enters power-down mode automatically. Power-down mode includes the negative charge pump and bias or reference circuit power-down in addition to stand-by.

Whenever expected audio clocks (SCK, BCK, LRCK) are applied to the PCM510xA-Q1, the device starts its power-up sequence automatically.

#### XSMT Pin (Soft Mute and Soft Un-Mute)

For external digital control of the PCM510xA-Q1, the XSMT pin must be driven by an external digital host with a specific minimum rise time  $(t_r)$  and fall time  $(t_f)$  for soft mute and soft un-mute. The PCM510xA-Q1 requires rise and fall times of less than 20 ns. In the majority of applications, this should not be a problem, however, traces with high capacitance may have issues.

When the XSMT pin is shifted from high to low (3.3 V to 0 V), a soft digital attenuation ramp is started, -1 dB attenuation is applied every 1 t<sub>S</sub> from 0 dBFS to  $-\infty$ . This attenuation takes 104 sample times.

When the XSMT pin is shifted from low to high (0 V to 3.3 V), a soft digital un-mute is started, 1 dB gain steps are applied every  $t_S$  from  $-\infty$  to 0 dBFS. This ramp-up takes 104 sample times.

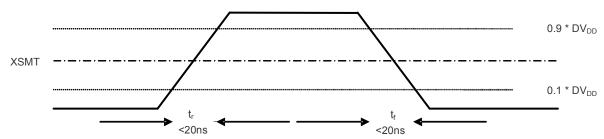


Figure 35. XSMT Timing for Soft Mute and Soft Un-Mute

**Table 14. XSMT Timing Parameters** 

Parameters	Min	Max	Unit
Rise time (t <sub>r</sub> )		20	ns
Fall time (t <sub>f</sub> )		20	ns

#### External Power Sense Undervoltage Protection Mode (Supported Only When $DV_{DD} = 3.3 \text{ V}$ )

The XSMT pin can also be used to monitor a system voltage, such as the 24- $V_{DC}$  LCD TV backlight, or 12- $V_{DC}$  system supply using a potential divider created with two resistors. (See Figure 36)

- If the XSMT pin makes a transition from 1 to 0 over 6 ms or more, the device switches into external undervoltage protection mode. In this mode, two trigger levels are used.
- When XSMT pin level reaches 2 V, soft mute process begins.
- When XSMT pin level reaches 1.2 V, AMUTE engages, regardless of digital audio level, and analog shut down begins. For example, DAC circuitry powers down.

A timing diagram to show this is shown in Figure 37.



#### NOTE

The XSMT input pins voltage range is from -0.3 V to DV<sub>DD</sub> + 0.3 V. The ratio of external resistors must be considered within this input range. Any increase in power supply (such as power supply positive noise or ripple) can pull the XSMT pin higher than DV<sub>DD</sub> + 0.3 V.

For example, if the PCM510xA-Q1 is monitoring a 12-V input, and dividing the voltage by four, then the voltage at XSMT during ideal power supply conditions is 3 V. If the voltage spikes any higher than 14.4 V, then XSMT sees a voltage in excess of 3.6 V ( $DV_{DD} + 0.3$ ), potentially damaging the device.

Providing the divider is set appropriately, any DC voltage can be monitored.

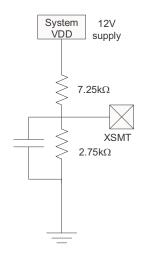


Figure 36. XSMT in External UVP Mode

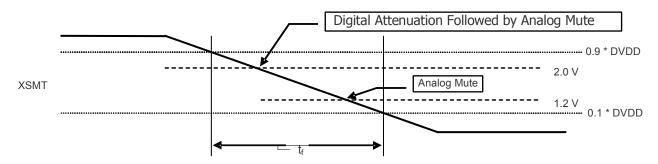


Figure 37. XSMT Timing for Undervoltage Protection

#### **Recommended Powerdown Sequence**

With inadequate system design, the PCM510xA-Q1 can exhibit some pop on power down. Pops are caused by the device not having enough time to detect power loss and start the muting process.

The PCM510xA-Q1 evaluation board avoids audible pop with an electrolytic decoupling capacitor. This capacitor provides enough time between data loss from universal serial bus (USB) or S/PDIF and power supply loss for the muting process to take place.

The PCM510xA-Q1 has two auto-mute functions to mute the device upon power loss (intentional or unintentional).

#### XSMT = 0

When the XSMT pin is pulled low, the incoming PCM data is attenuated to 0, closely followed by a hard AMUTE. This process takes 150  $t_s$  + 0.2 mS.



Because this digital power supply voltage mute time is mainly dominated by the sampling frequency, systems sampling at 192 kHz mutes much faster than a 48-kHz system.

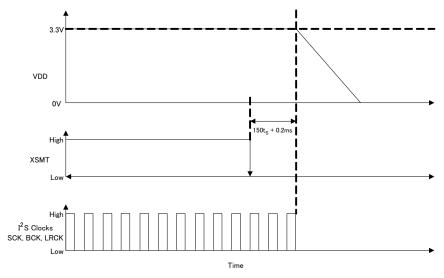
#### **Clock Error Detect**

When clock error is detected on the incoming data clock, the PCM510xA-Q1 family switches to an internal oscillator, and continues to the drive the output, while attenuating the data from the last known value. Once this process is complete, the PCM510xA-Q1 outputs are hard muted to ground.

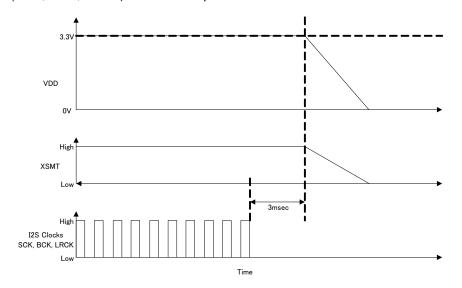
#### **Planned Shutdown**

These auto-muting processes can be manipulated by system designs to mute before power loss in the following ways:

1. Assert XSMT low 150 t<sub>S</sub> + 0.2 mS before power is removed.



2. Stop I<sup>2</sup>S clocks (SCK, BCK, LRCK) 3 ms before power down as shown below:





#### **Unplanned Shutdown**

Many systems use a low-noise regulator to provide an analog power supply voltage 3.3-V supply for the DAC. The XSMT pin can take advantage of such a feature to measure the pre-regulated output from the system switched mode power supply (SMPS) to mute the output before the entire SMPS discharges. Figure 38 shows how to configure such a system to use the XSMT pin. The XSMT pin can also be used in parallel with a GPIO pin from the system microcontroller or digital signal processor (DSP), or Power Supply.

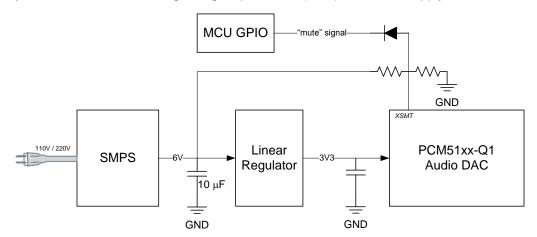


Figure 38. Using the XSMT Pin



## **Typical Application Circuits**

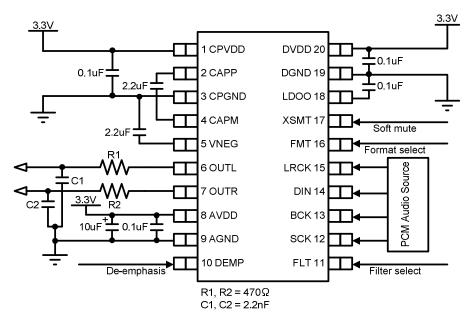


Figure 39. PCM510xA-Q1 Standard PCM Audio Operation, 3.3 V

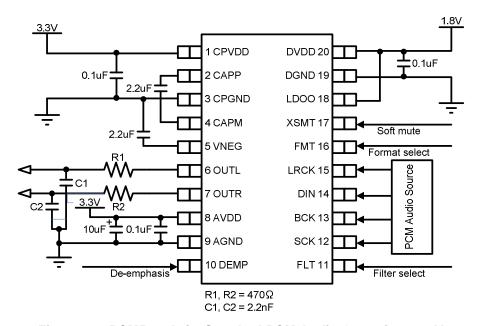


Figure 40. PCM510xA-Q1 Standard PCM Audio Operation, 1.8 V



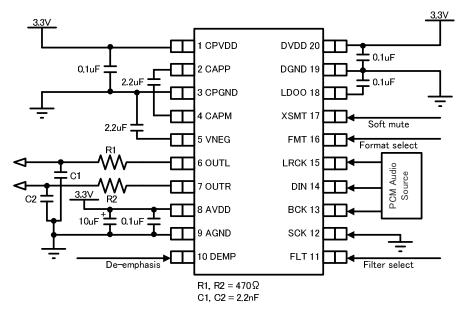


Figure 41. PCM510xA-Q1 PLL Operation, 3.3 V

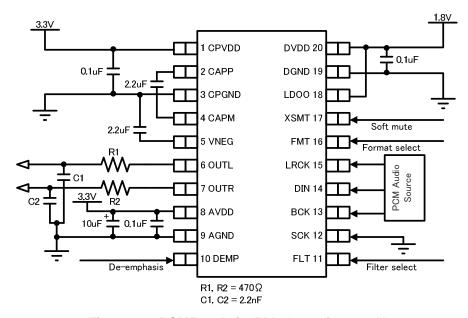


Figure 42. PCM510xA-Q1 PLL Operation, 1.8 V



## Recommended Output Filter for the PCM510xA-Q1

The diagram in Figure 43 shows the recommended output filter for the PCM510xA-Q1. The new PCM510xA-Q1 next generation current segment architecture offers excellent out of band noise, making a traditional 20-kHz low pass filter unnecessary.

The RC settings below offer a -3-dB filter point at 153 kHz (approximately), giving the DAC the ability to reproduce virtually all frequencies through to its maximum sampling rate of 384 kHz.

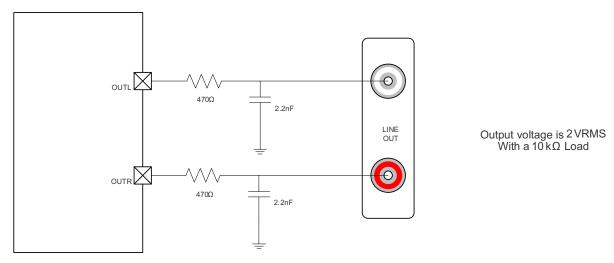


Figure 43. Recommended Output Lowpass Filter for 10-kΩ Operation



## **REVISION HISTORY**

Cł	nanges from Original (September 2013) to Revision A	Page
•	Changed 文档状态从产品预览改为 <i>生成数据</i>	1
•	Added T <sub>A</sub> to Differences Between PCM510xA-Q1 Devices table	2
•	Changed generic part number to orderable part number in Differences Between PCM510xA-Q1 Devices table	2
•	Added top-side marking to Differences Between PCM510xA-Q1 Devices table	2
•	Changed THERMAL CHARACTERISTICS table to provide more information on Termal Metrics	4
•	Changed T <sub>A</sub> = 25°C to temperature range in condition statement of <i>ELECTRICAL CHARACTERISTICS</i> table	4
•	Changed T <sub>A</sub> = 25°C to temperature range in condition statement of <i>ELECTRICAL CHARACTERISTICS</i> table	5
•	Changed T <sub>A</sub> = 25°C to temperature range in condition statement of <i>ELECTRICAL CHARACTERISTICS</i> table	6
•	Changed min and max values from –6 and +6 to –7 and +7 for the Gain error parameter under Analog Output in the ELECTRICAL CHARACTERISTICS table	
•	Changed min and max values from –6 and +6 to –7 and +7 for the Gain mismatch parameter under Analog Output in the ELECTRICAL CHARACTERISTICS table	6
•	Changed T <sub>A</sub> = 25°C to temperature range in condition statement of <i>ELECTRICAL CHARACTERISTICS</i> table	7



## PACKAGE OPTION ADDENDUM

10-Dec-2020

#### PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
							(6)				
PCM5100AQPWRQ1	ACTIVE	TSSOP	PW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	P5100AQ1	Samples
PCM5101AQPWRQ1	ACTIVE	TSSOP	PW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	P5101AQ1	Samples
PCM5102AQPWRQ1	ACTIVE	TSSOP	PW	20	2000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	P5102AQ1	Samples

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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## **PACKAGE OPTION ADDENDUM**

10-Dec-2020

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

## PACKAGE MATERIALS INFORMATION

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## TAPE AND REEL INFORMATION





Α0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
PCM5100AQPWRQ1	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1
PCM5101AQPWRQ1	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1
PCM5102AQPWRQ1	TSSOP	PW	20	2000	330.0	16.4	6.95	7.1	1.6	8.0	16.0	Q1

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\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins SPQ		Length (mm)	Width (mm)	Height (mm)	
PCM5100AQPWRQ1	TSSOP	PW	20	2000	350.0	350.0	43.0	
PCM5101AQPWRQ1	TSSOP	PW	20	2000	350.0	350.0	43.0	
PCM5102AQPWRQ1	TSSOP	PW	20	2000	350.0	350.0	43.0	



SMALL OUTLINE PACKAGE



#### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

  2. This drawing is subject to change without notice.

  3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not
- exceed 0.15 mm per side.
- 4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
- 5. Reference JEDEC registration MO-153.



SMALL OUTLINE PACKAGE



NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE PACKAGE



NOTES: (continued)

- 8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 9. Board assembly site may have different recommendations for stencil design.



## PW (R-PDSO-G20)

## PLASTIC SMALL OUTLINE



NOTES:

- All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
  C. Publication IPC-7351 is recommended for alternate design.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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