

CrealityPrint User Manual

目录

1.Use CrealityPrint.....	4
1.1 What is CrealityPrint.....	4
1.2 Where to download CrealityPrint.....	4
1.3 Common file format.....	4
1.3.1 Import file format.....	4
1.3.2 Export file format.....	4
2.Install CrealityPrint.....	5
3.Slice printing.....	8
3.1 Import 3D models.....	8
3.2 Model slice.....	13
3.2.1 Choose your printer.....	13
3.2.2 Select parameter configuration.....	13
3.2.3 Edit and save.....	15
3.2.4 Start slicing.....	16
3.3 Slice preview.....	17
3.3.1 Print report.....	18
3.3.2 Preview mode settings.....	19
3.3.3 Display mode.....	19
3.3.4 Start preview.....	20
3.3.5 Exit preview.....	21
3.4 G-Code file export and upload.....	21
3.4.1 Export G-Code file to local or SD card.....	21
3.4.2 Upload G-Code to Creality Cloud.....	23
3.4.3 Transfer G-Code file WLAN to printer.....	25
3.4.4 USB transfer G-Code file to printer.....	25
4. Interface.....	26
4.1 Add and manage printers.....	26
4.1.1 Add printers.....	26
4.1.2 Manage printers.....	27
4.2 Creality Cloud Landing.....	29
4.2.1 Phone Login.....	29
4.2.2 Email Login.....	30
4.2.3 Scan code to log in.....	30
4.2.4 Creality Cloud account registration.....	31
4.2.5 Retrieve Creality Cloud Account.....	31
4.2.6 Server selection.....	32
4.3 Creality Cloud-Personal Center.....	33

4.3.1 Basic Information.....	33
4.3.2 My printer.....	33
4.3.3 My G-code file.....	33
4.3.4 My model.....	34
4.3.5 My profile.....	34
4.3.6 My collection.....	35
4.4 Model library.....	35
4.4.1 Model library classification.....	35
4.4.2 Model search.....	35
4.4.3 Model details page.....	36
4.4.4 Model library model download and import.....	36
4.4.5 Model collection.....	37
4.4.6 Model group sharing.....	38
4.5 Menu Bar.....	38
4.5.1 File.....	38
4.5.2 Edit.....	39
4.5.3 View.....	39
4.5.4 Tool.....	40
4.5.5 Model library.....	42
4.5.6 Help.....	43
4.6 Action bar.....	44
4.6.1 Select.....	44
4.6.2 Move.....	45
4.6.3 Scale.....	45
4.6.4 Rotate.....	46
4.6.5 Clone.....	46
4.6.6 Letter.....	47
4.6.7 Lay flat.....	48
4.6.8 Cut.....	48
4.7 Model list.....	48
4.7.1 Model selection.....	49
4.7.2 Import model.....	49
4.7.3 Upload model.....	50
4.7.4 Middle and sort.....	51
4.7.5 Delete model.....	52
4.8 Select parameter configuration.....	53
4.8.1 Select parameter configuration mode.....	53
4.8.2 New/Edit/Delete configuration.....	53
4.9 Support.....	53
4.9.1 Support parameters.....	54
4.9.2 Auto support.....	54
4.9.3 Manual support.....	55
4.9.4 Clear support.....	55
4.10 Operational attributes.....	56

4.10.1 Left-click selection operation.....	56
4.10.2 Right-click rotation operation.....	57
4.10.3 Scroll wheel middle button operation.....	57
4.10.4 Right-click menu operation.....	57
4.10.5 Interface view operation.....	58
4.10.6 Interface drag operation.....	58
4.10.7 Interface information display.....	59
4.11 User guidance.....	59
5. Print slice parameter settings.....	61
5.1 Parameter configuration mode.....	61
5.2 New parameter configuration.....	61
5.3 Edit parameter configuration.....	63
5.4 Advanced parameter configuration.....	64
5.5 Delete parameter configuration.....	65

1.Use CrealityPrint

1.1 What is CrealityPrint

CrealityPrint is an FDM slicing software self-developed by Shenzhen Creality 3D Technology Co., Ltd. It can bring its own model library and can search and import models, model and support editing, print parameter configuration and slice into Creality 3D FDM 3D printer G-code printing files of the imported model and G-code files generated by slices can also be uploaded to the Creality Cloud.

1.2 Where to download CrealityPrint

CrealityPrint is provided in the USB storage device attached to the printer. Or you can get the latest version on our Creality Cloud website and the company's official website.

Creality Cloud website: <https://www.crealitycloud.cn/> (China Mainland)

<https://www.crealitycloud.com> (overseas)

Creality 3D company official website: <https://www.creality.cn/file-download> (China Mainland)

<https://www.creality.com/download> (overseas)

1.3 Common file format

1.3.1 Import file format

CrealityPrint can import the following file types:

Model files (.STL, .OBJ)

Picture files (.BMP, .JPG, .JPEG, .PNG)

GERB files (.GTL, .GBL, .GBO, .GBP, .GBS, .GKO, .GML, .GPB, .GPT, .GTO, .GTP, .GTS)

CAD files (.STP, .STEP, .DEA, .X3D, .3MF, .3DS, .3DM, .IGES, .WRL)

Project file (.CX3D)

G-code file (.G-code)

1.3.2 Export file format

CrealityPrint can export the following file types:

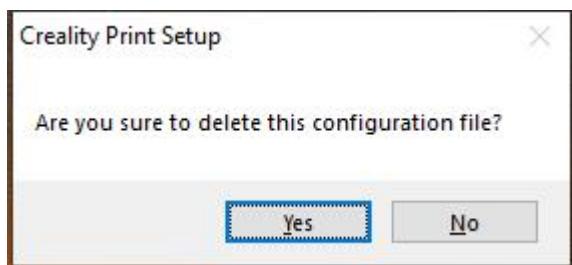
Print file (.Gcode)

Project file (.CX3D)

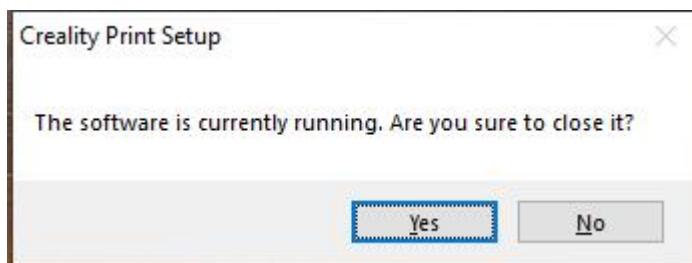
2. Install CrealityPrint

Open the installer of CrealityPrint and choose whether to delete the configuration file.

Note: If you select "Yes", the related parameter configuration files that have been saved before will be deleted; otherwise, if you select "No", the previous parameter configuration files will be retained.



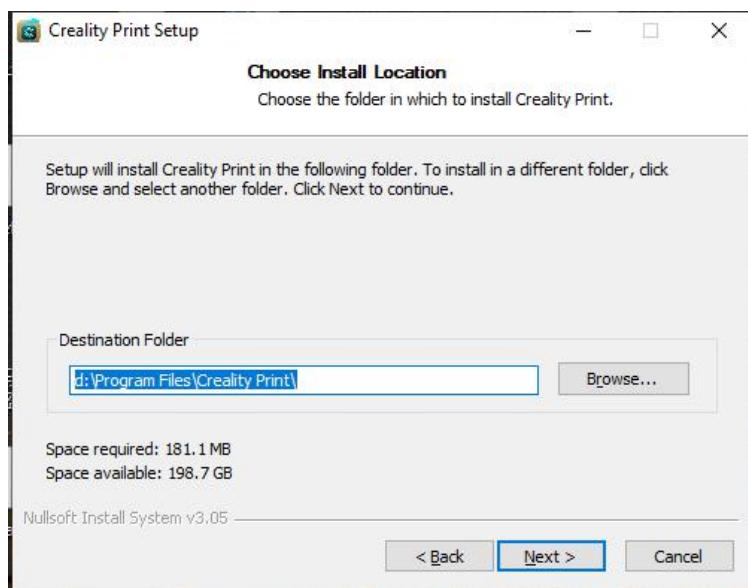
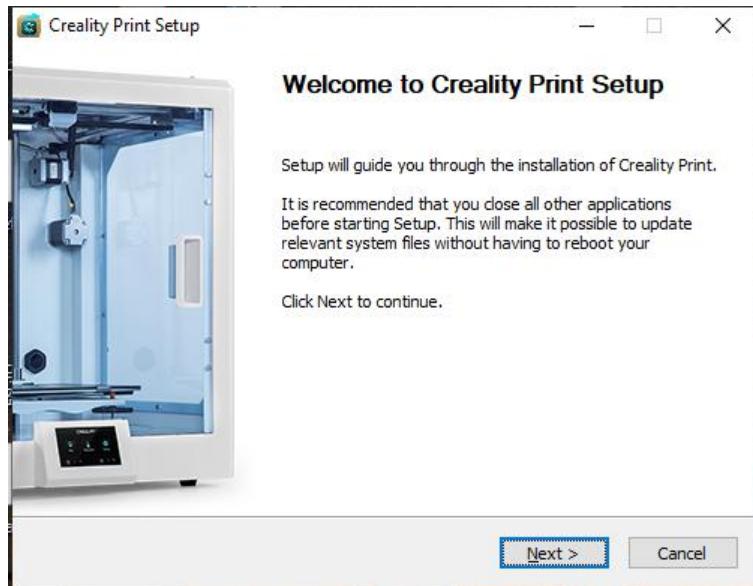
If you are currently running the software, you will be prompted "The system has detected that the software is running, do you want to close the software?", if you select "No", the software installation will be interrupted and exit, and if you select "Yes", the software process will be closed and continue. Software installation.

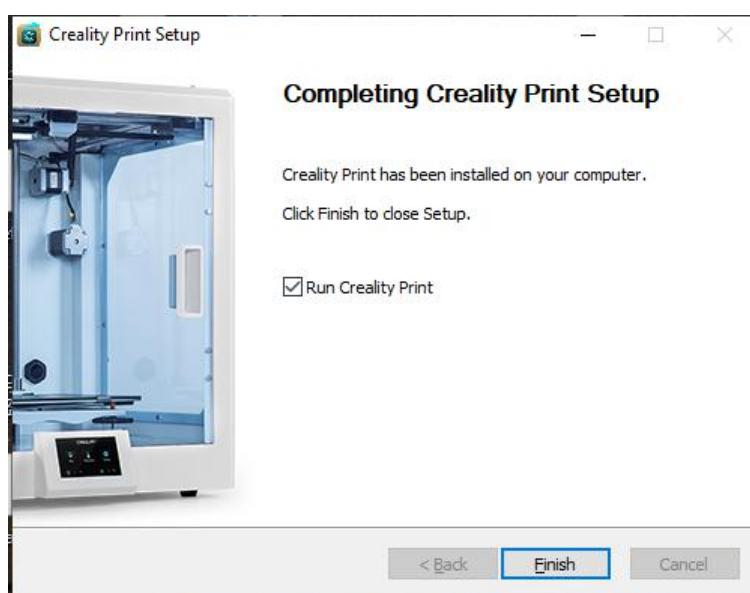
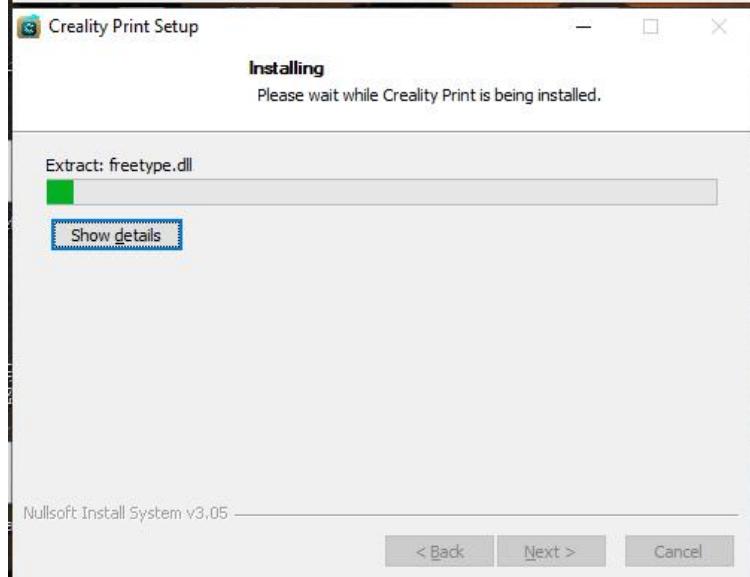
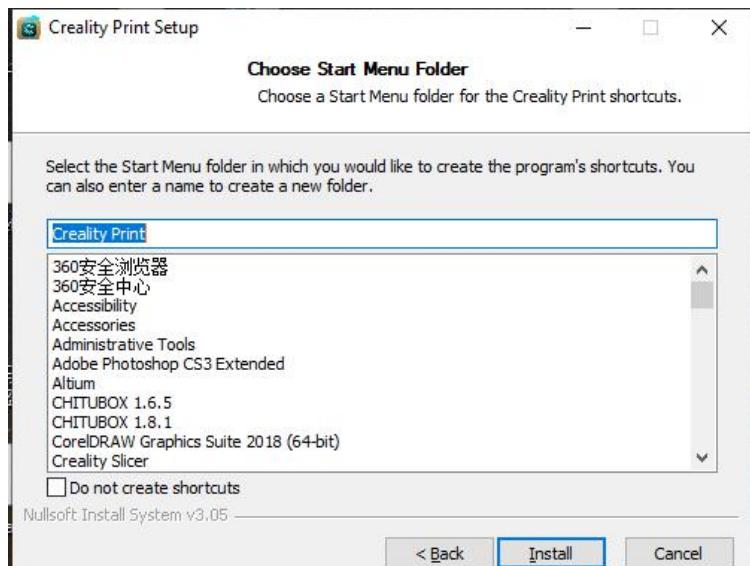


If you choose to cancel on the "Next" and "Cancel" selection pages during installation, you will be prompted "Do you want to terminate Creality"

Installation of Print? ", select "No" to continue the software installation process, select "Yes" to terminate the installation of CrealityPrint.

After confirming to continue the software installation operation, directly click Next, and accept the software license agreement, select the software installation path, continue to the next step, click Install, after the installation is complete, check "Run Creality Print" and click Finish to complete directly Install the software and run the installed software. If you don't check it, the software will be installed directly without running the software.





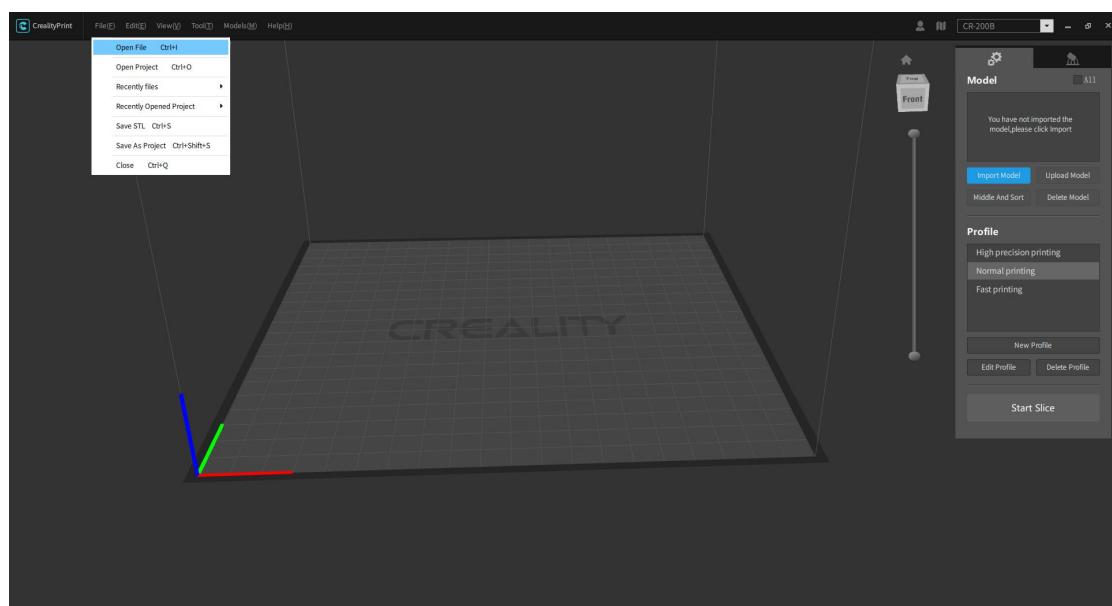
3.Slice printing

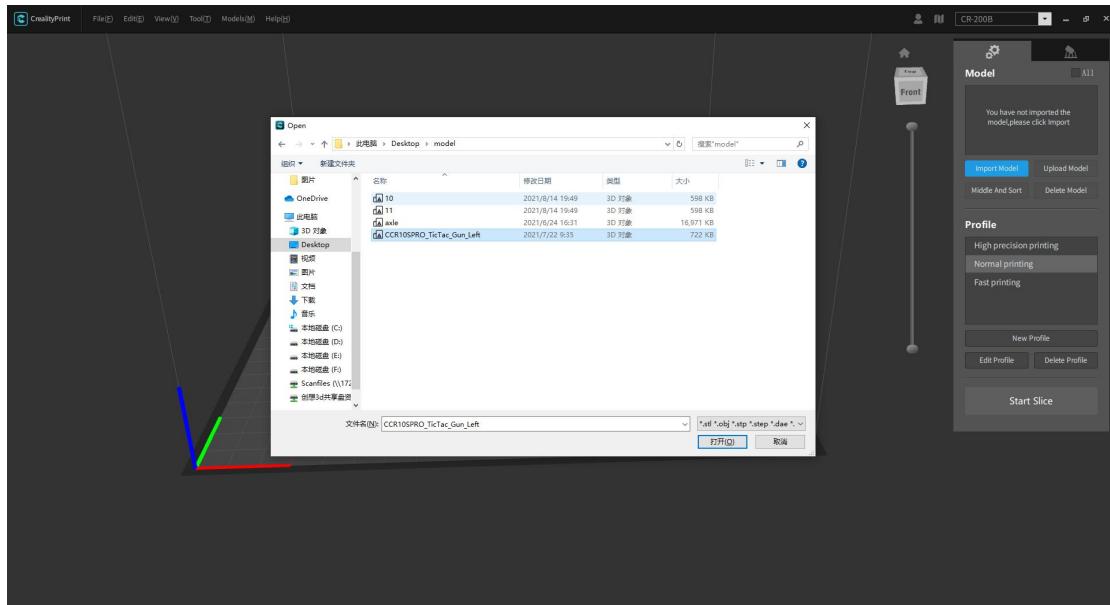
After the installation is complete, you can open the Creality Print software for slice printing. When the software is started for the first time, it will prompt the choice of language (Chinese/English/Traditional), server (Mainland China/Overseas) and user model, and there will be user guidance when it is started for the first time;

3.1 Import 3D models

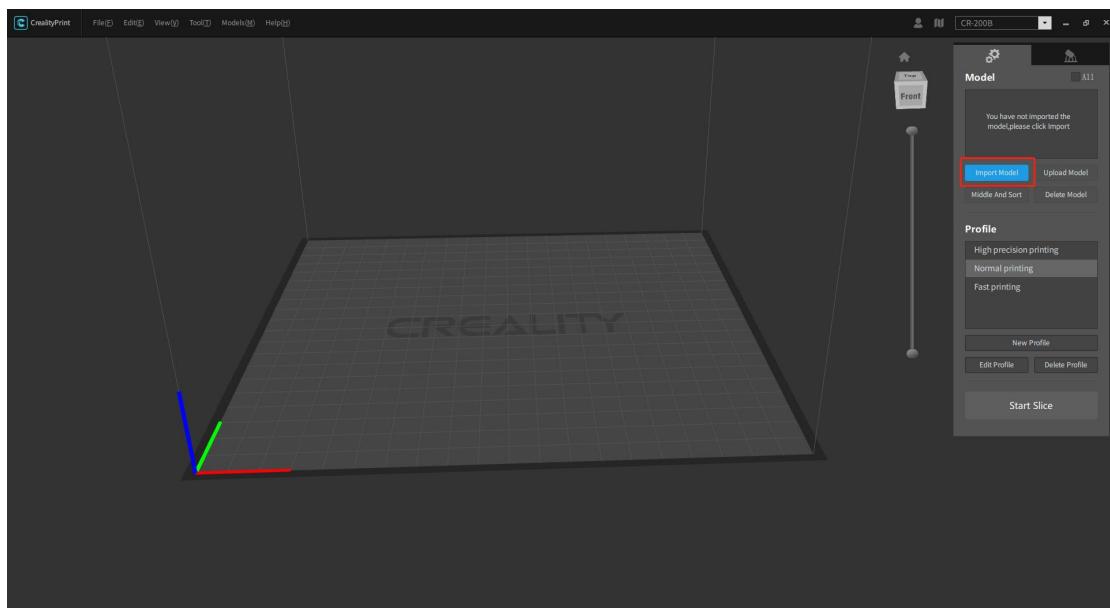
After entering the home page of Creality Print software, you can import model files or pictures for slice printing. The model can be a local STL/OBJ model file, or you can search for your favorite model in the Creality Cloud Model Library and import it directly into the software. You can also import a picture file to generate a model file.

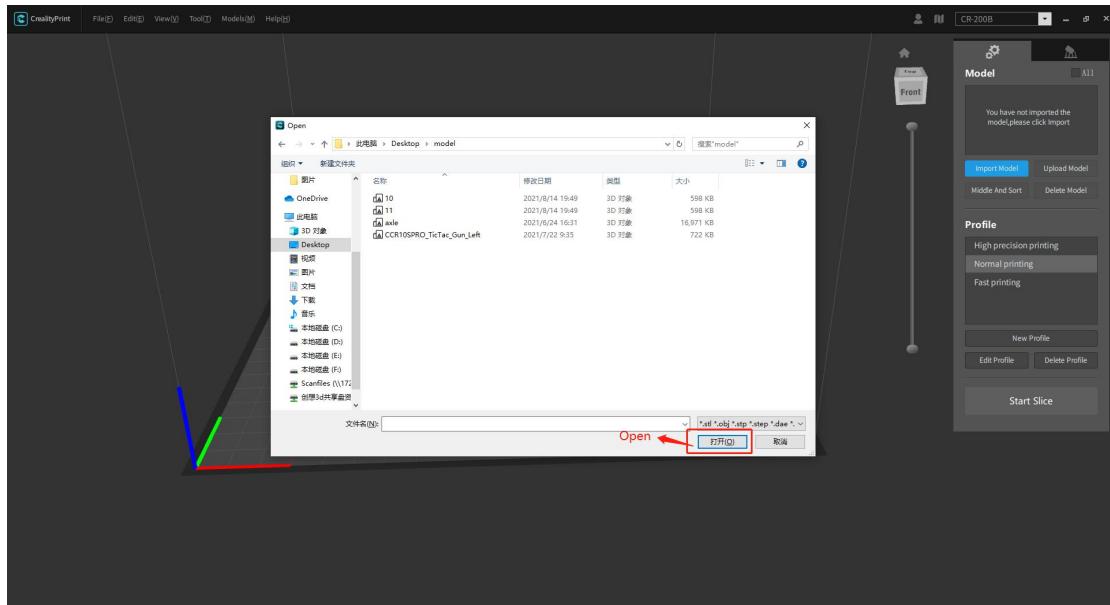
1.File in the menu bar-open the file, select the model file you want to import on the open pop-up page, and click open;



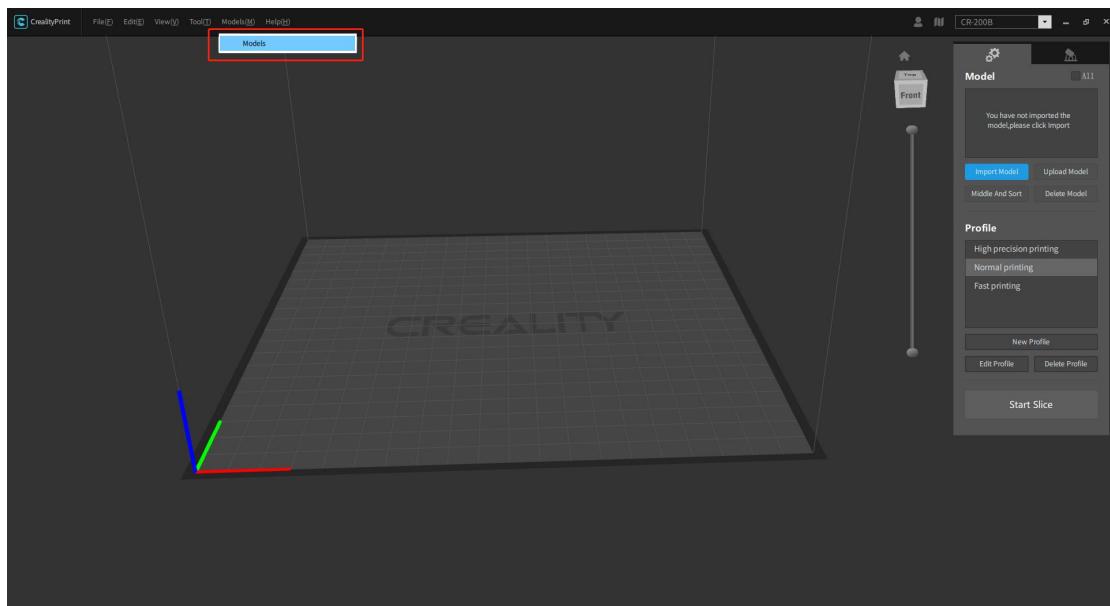


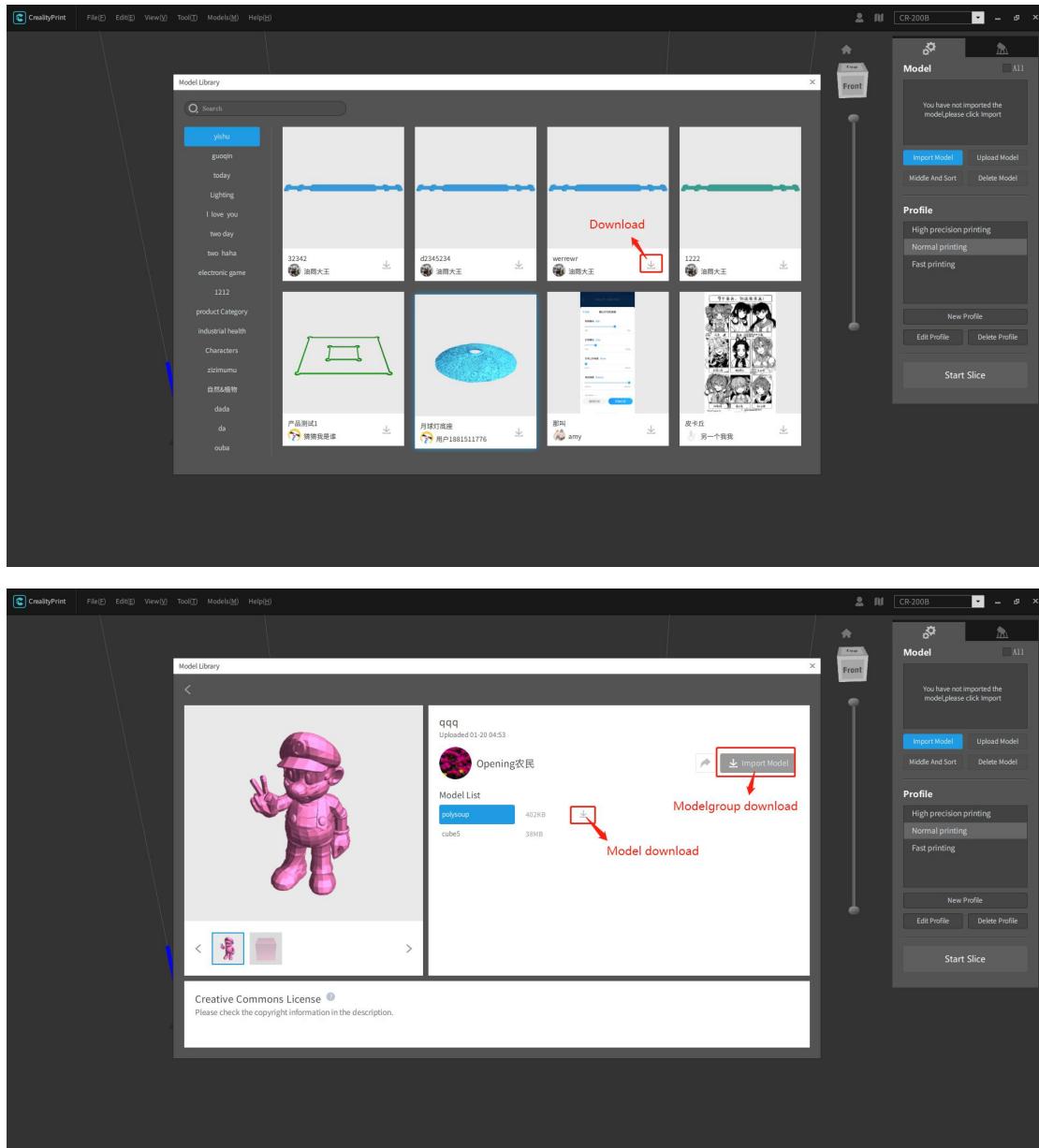
2.Click Import Model on the right side of the software, select the model file you want to import in the open pop-up page, and click Open;



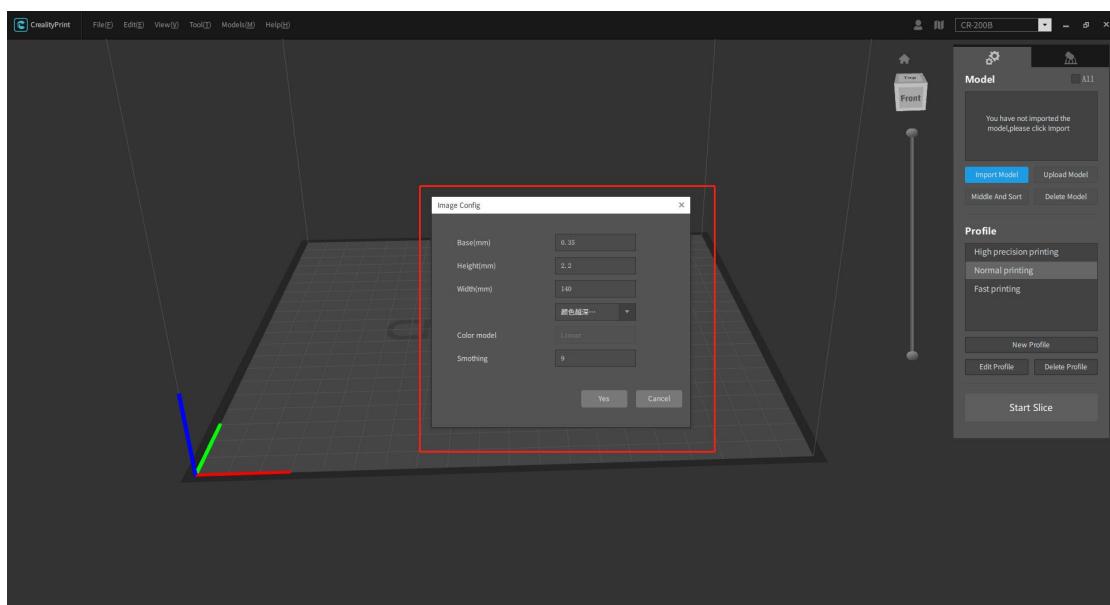
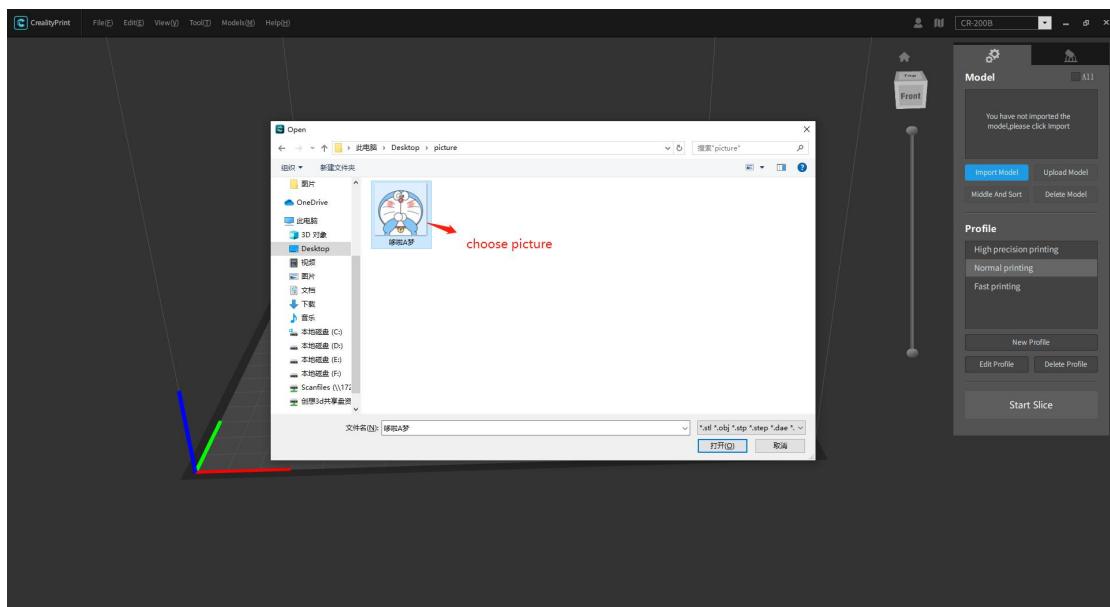
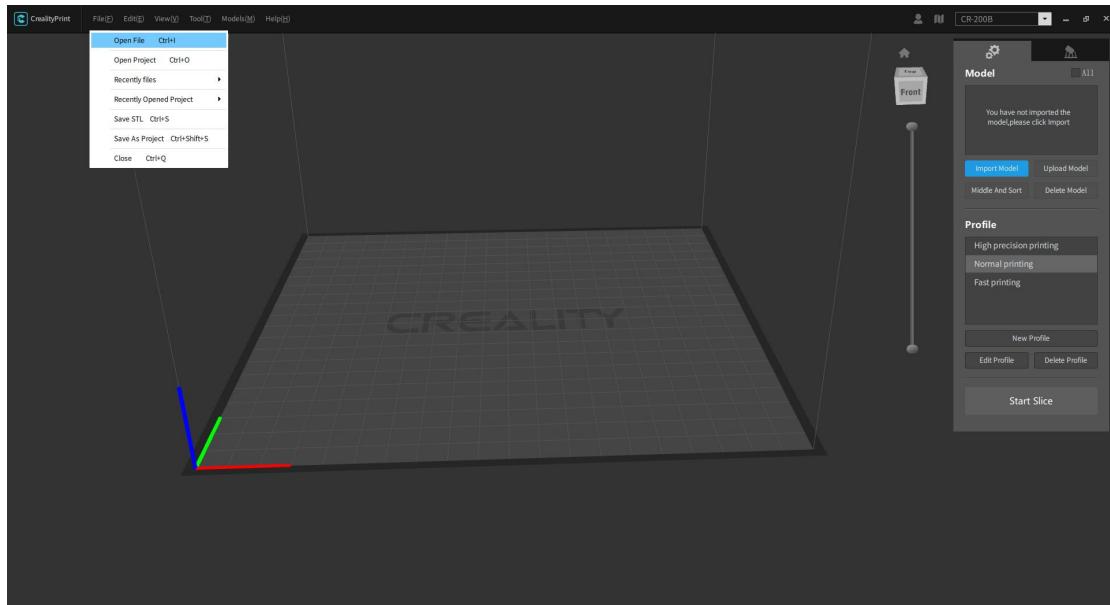


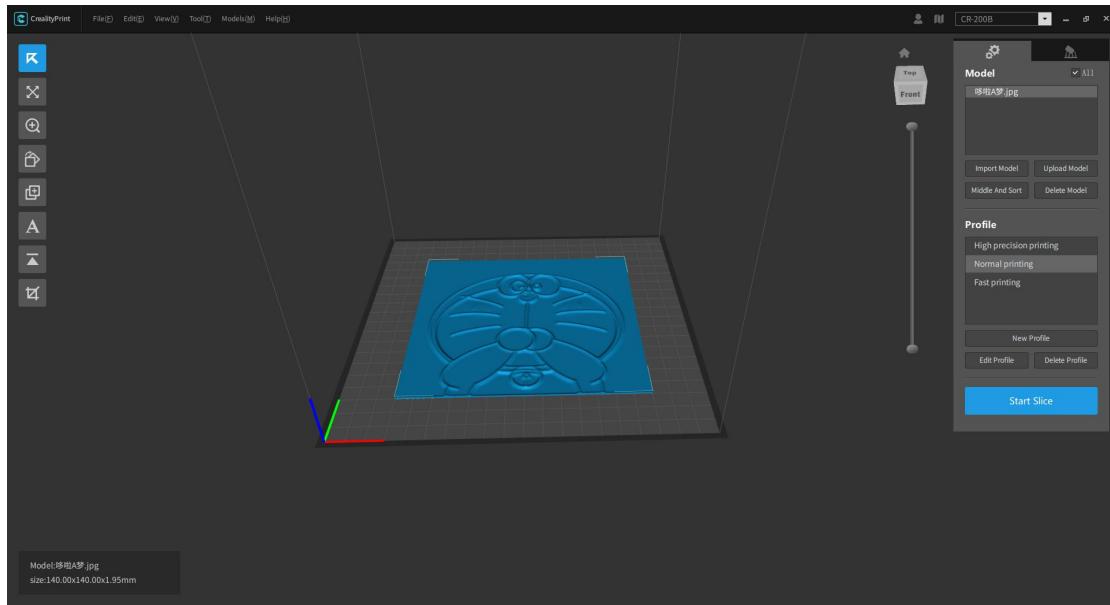
3. Open the built-in model library of the software, select the model to be imported and download and import it into the software. The download and import can be operated on the model list page or the model details page;





4. Menu bar file-open the file, select the image file to be imported on the open pop-up page, and set the image configuration parameters and generate the model;

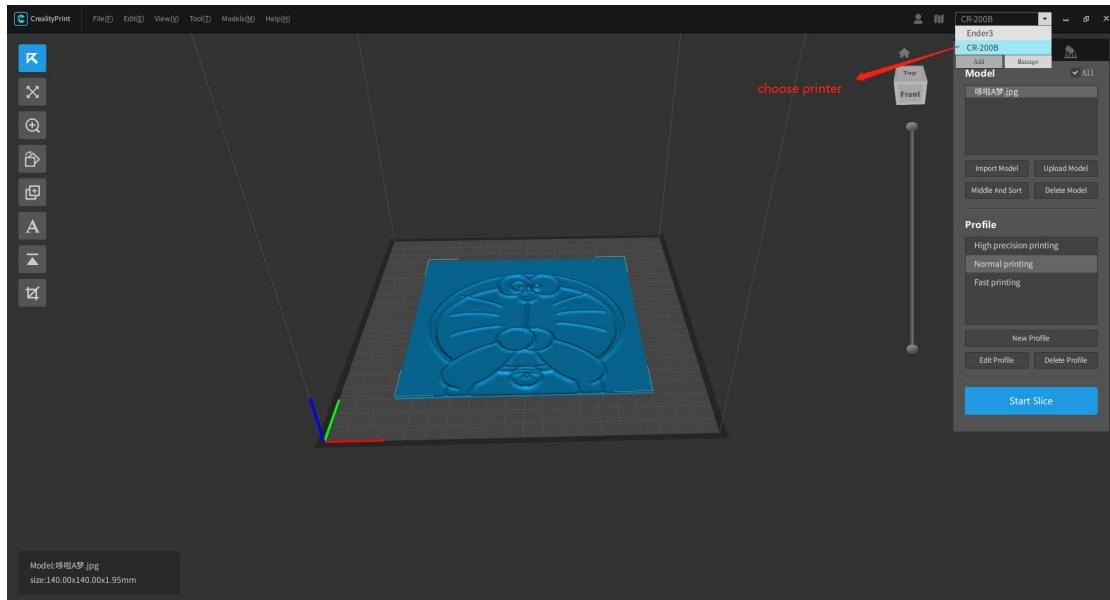




3.2 Model slice

3.2.1 Choose your printer

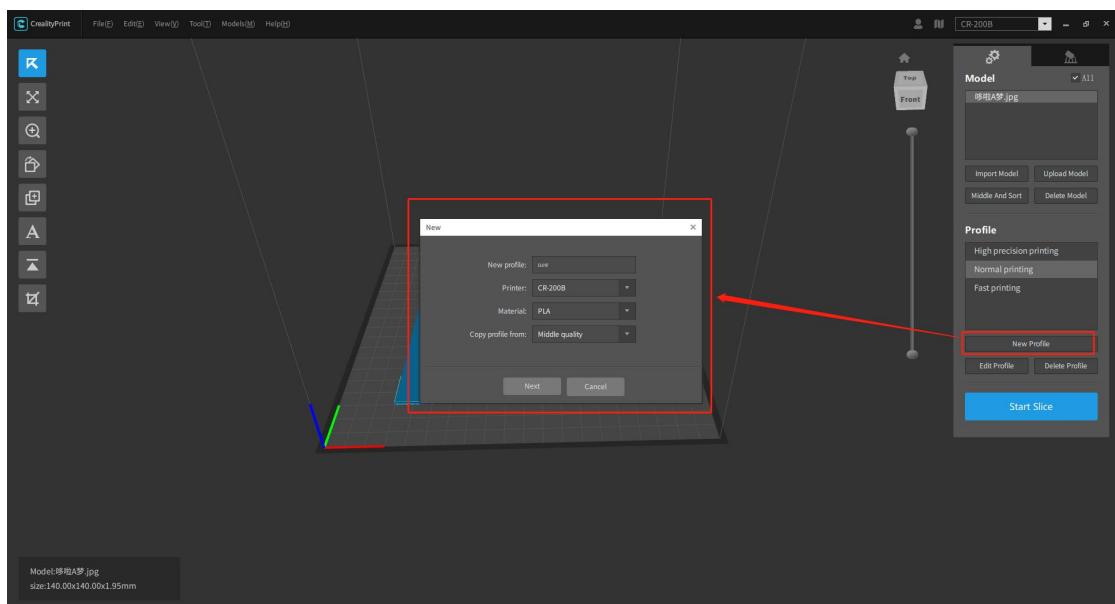
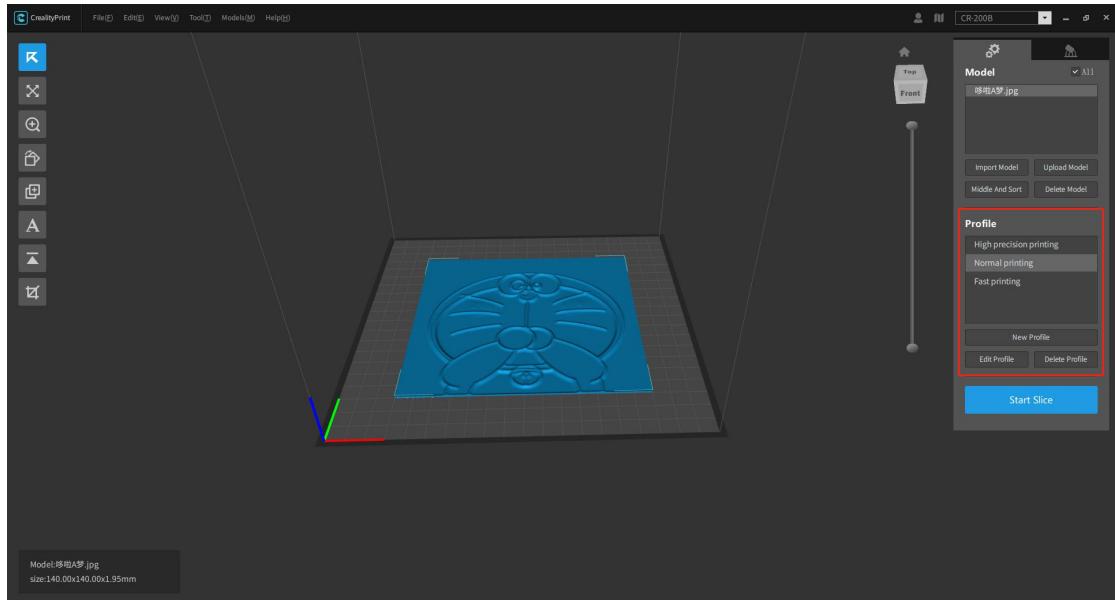
After importing the model, you can select the printer model you want to use in the upper right corner of the software. If there is no matching model, you can click Add to add the model.

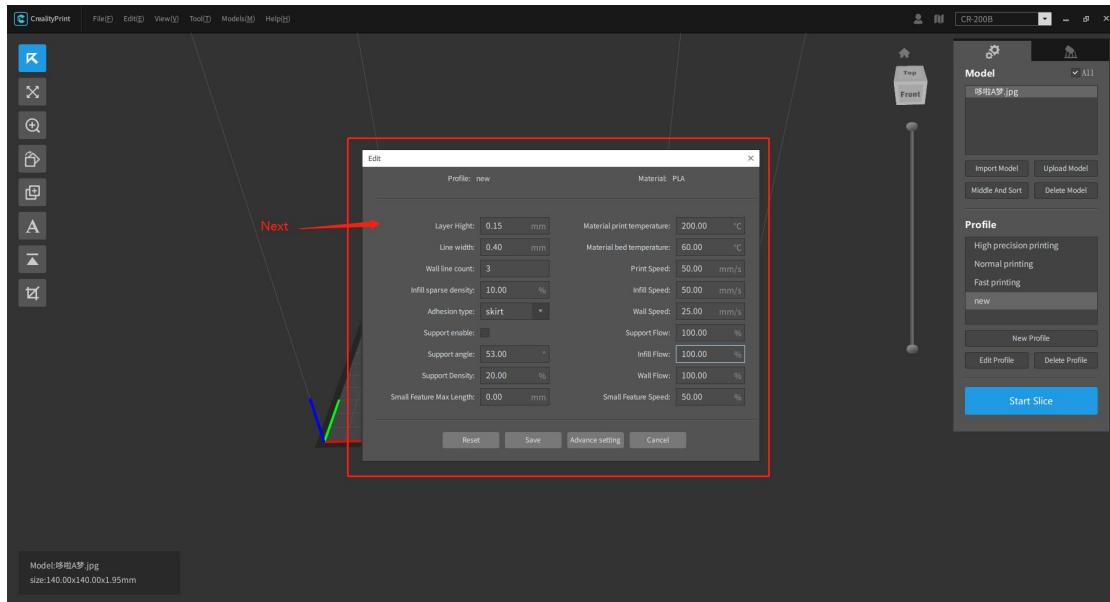


3.2.2 Select parameter configuration

After importing the model, you can select and edit the parameter configuration mode on the

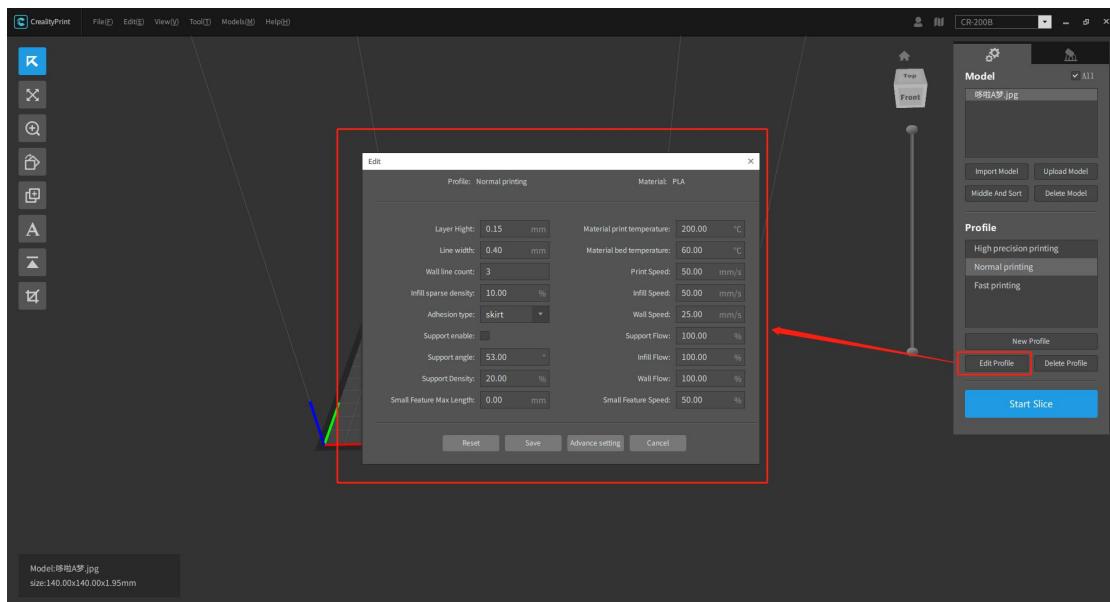
right side of the software, including four modes: fast printing/normal printing/high-precision printing/industrial printing. You can also click to create a new custom printing model, and you can also delete the custom mode .

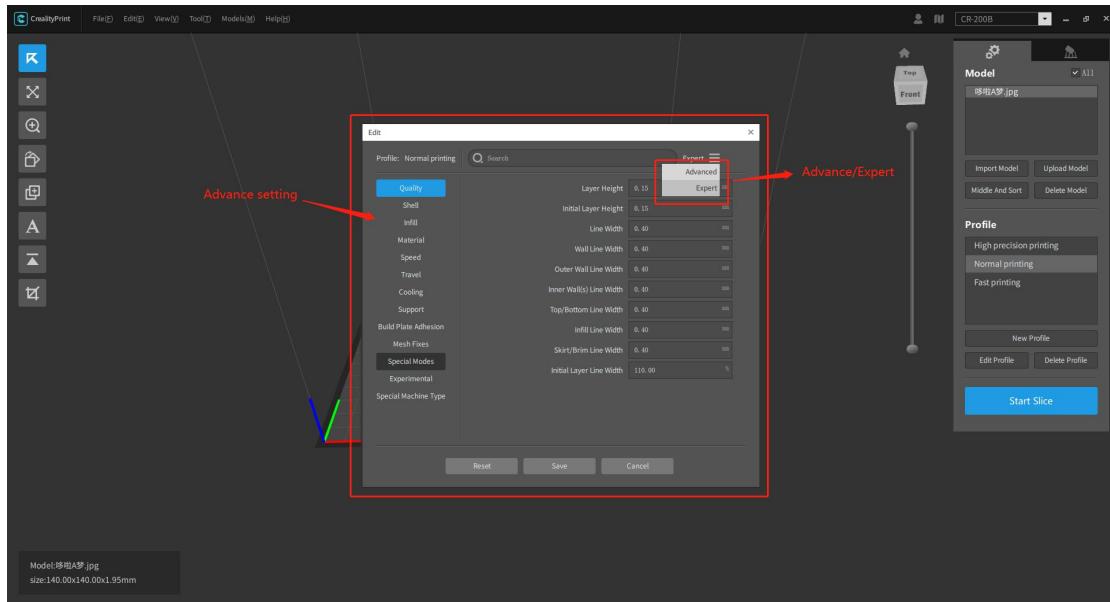




3.2.3 Edit and save

After selecting the parameter configuration print mode to be printed, you can click Edit Configuration to edit and save the parameter configuration. This includes the configuration of some basic parameters and the configuration of advanced parameter items;

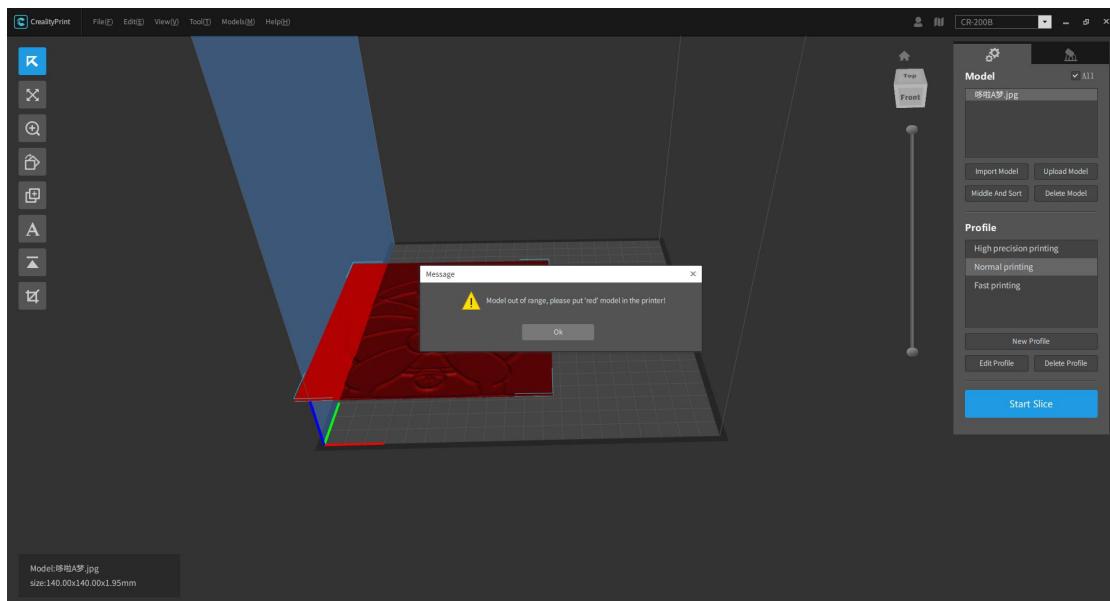


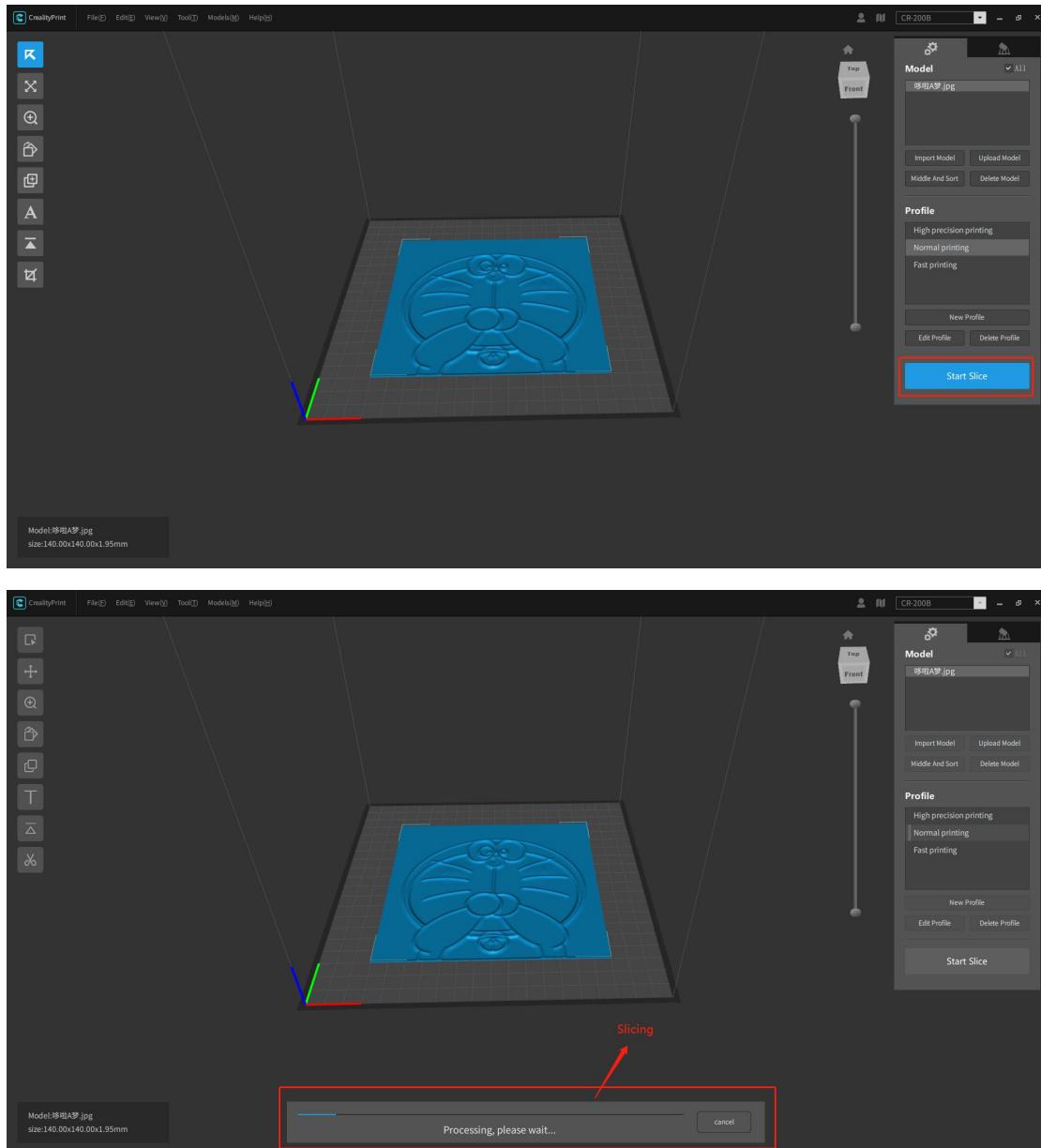


3.2.4 Start slicing

After importing the model and selecting the model and printing slicing parameter mode, you can click "Start slicing" on the software page to perform the slicing operation (the current slicing operation is for the entire printing platform, not a single model).

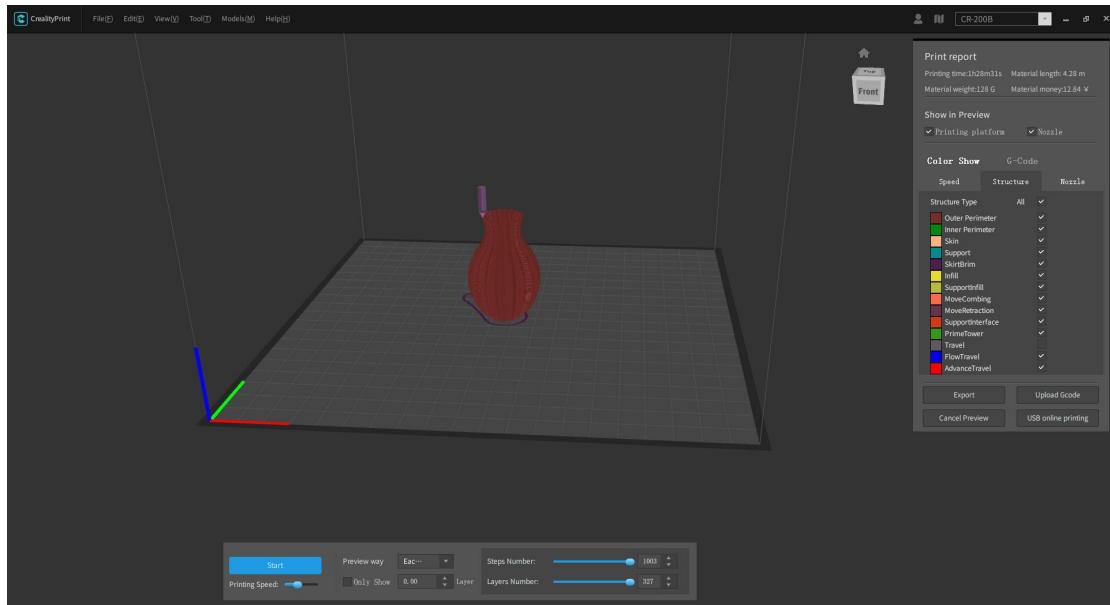
Note: When the model exceeds the boundary of the printing platform, the slicing operation cannot be performed.



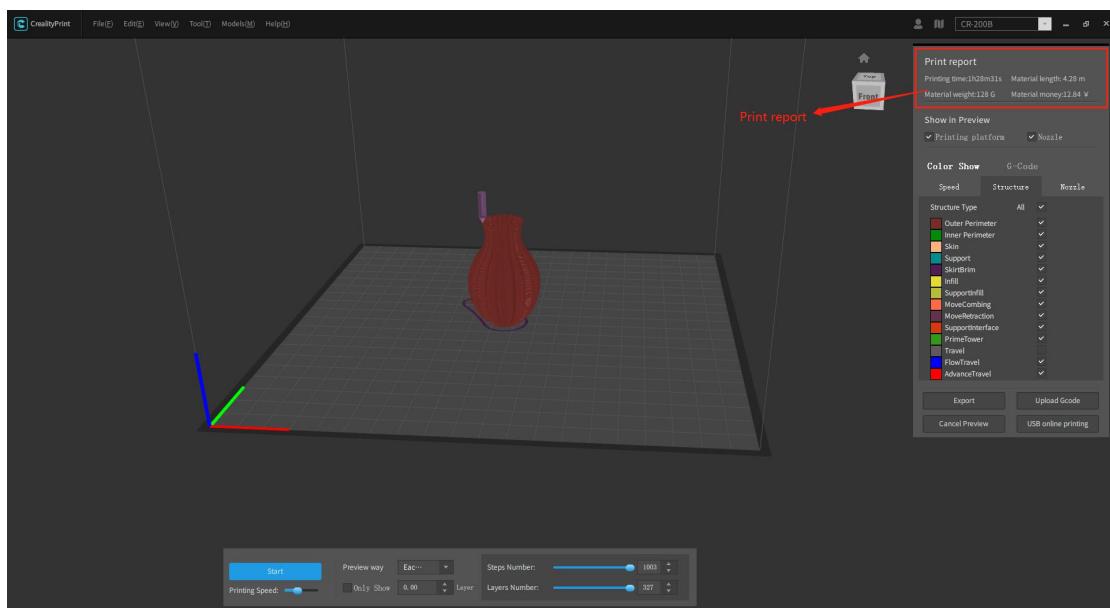


3.3 Slice preview

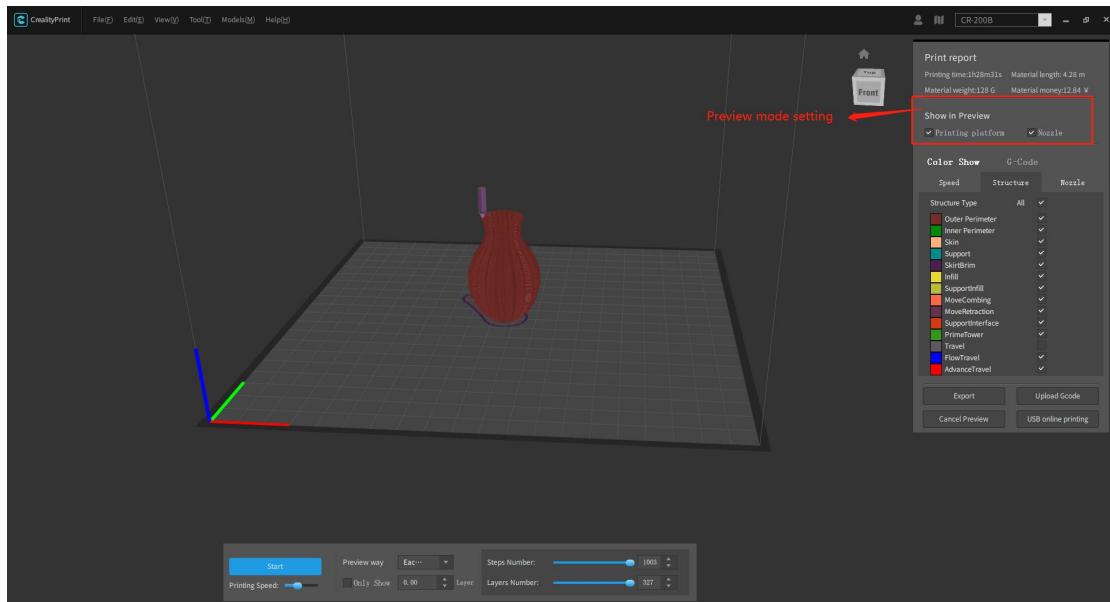
After the model slicing is completed, it will directly enter the slicing preview page, where you can view the print report, set the preview mode/color display, G-Code view, print preview, cancel preview and other operations.



3.3.1 Print report



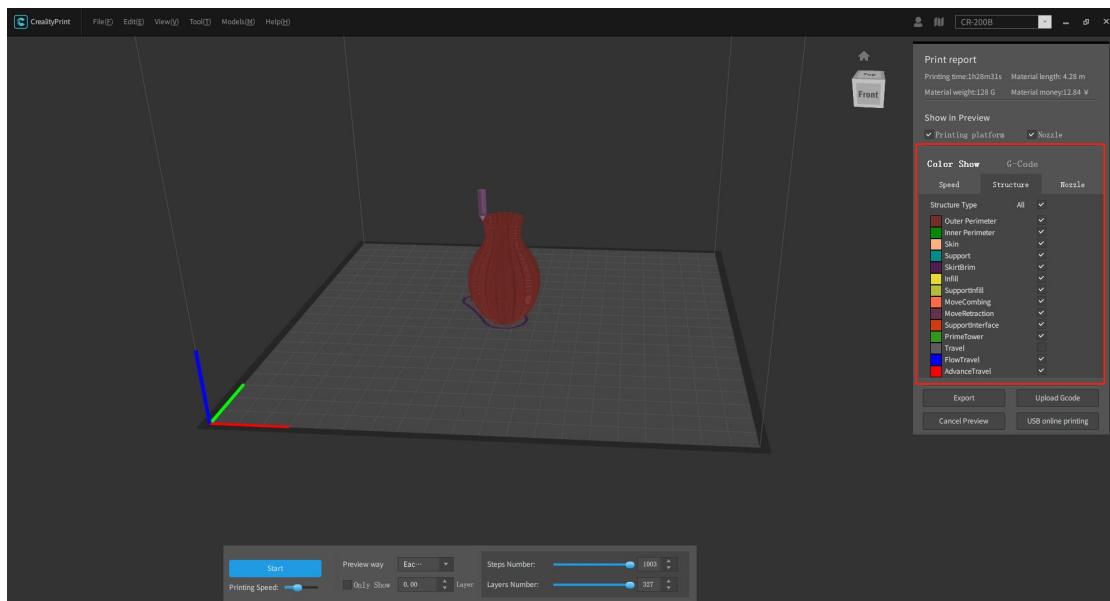
3.3.2 Preview mode settings

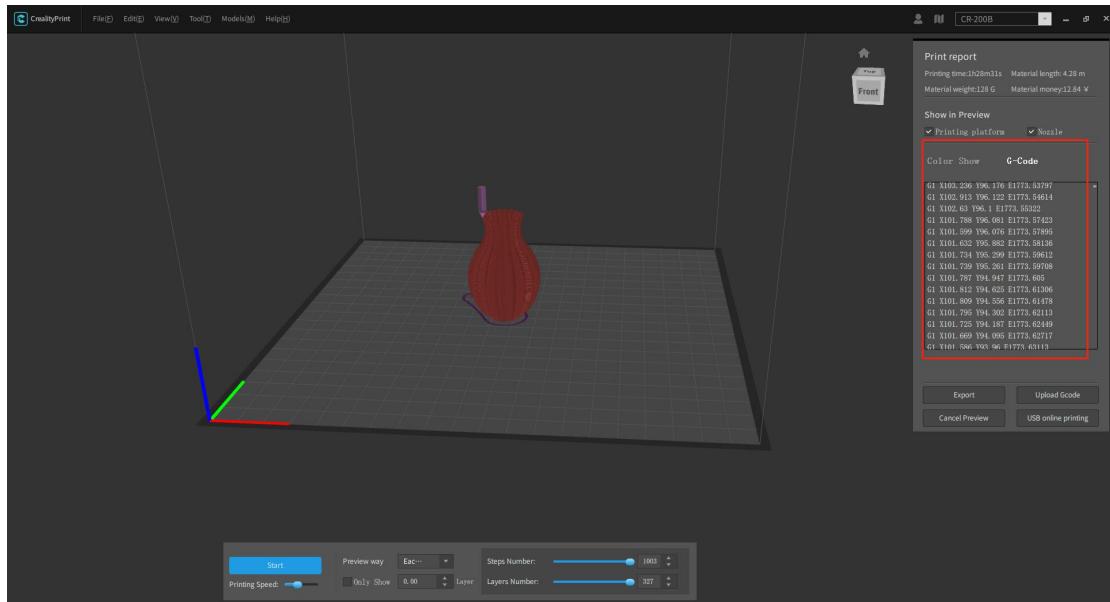


3.3.3 Display mode

There are two types of display modes: color display and G-Code preview, among which there are three types of color display: speed/structure/nozzle.

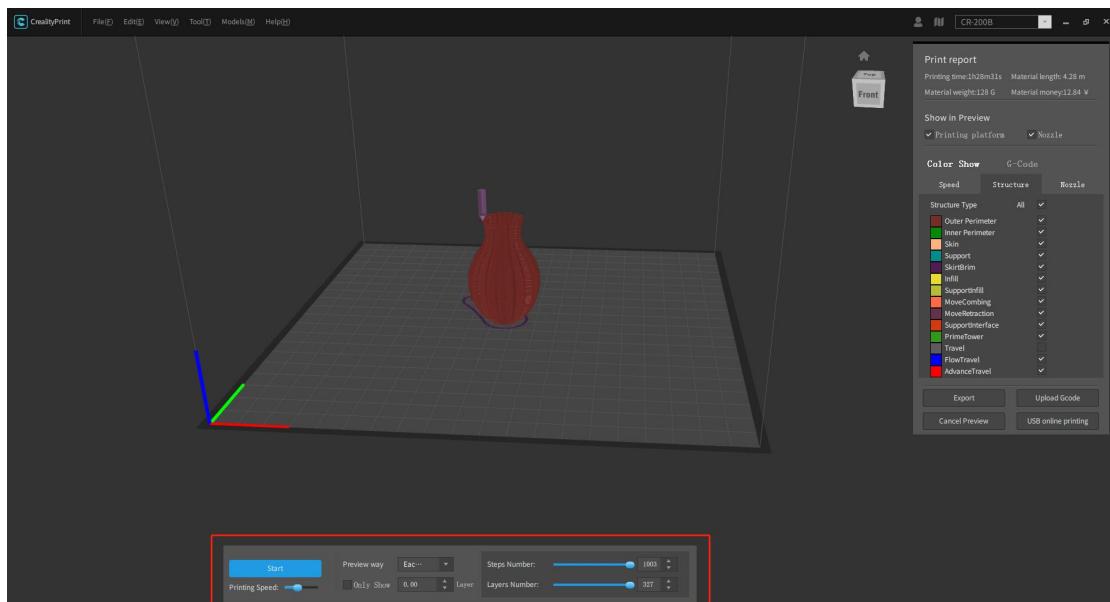
Note: G-Code mode can only be previewed and cannot be edited here.





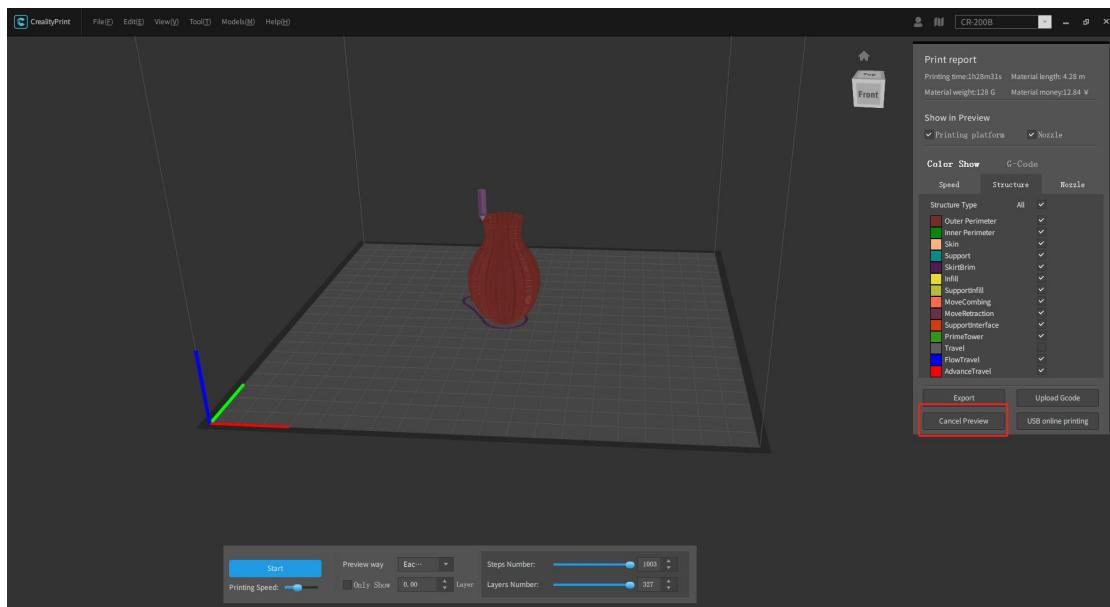
3.3.4 Start preview

The print preview box at the bottom of the interface has each layer/each step, and only displays x layers, drag and adjustment of the number of steps/layers, printing speed and other configuration items. After the configuration is completed, click "start" to print preview, While previewing, you can also perform pause and other configuration modification operations, and you can also switch between color display and G-Code.



3.3.5 Exit preview

Click "Cancel Preview" at the bottom right of the slice preview page to exit the slice preview and return to the software page before the slice.

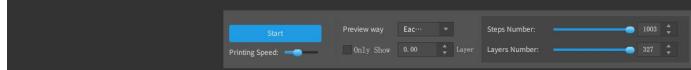
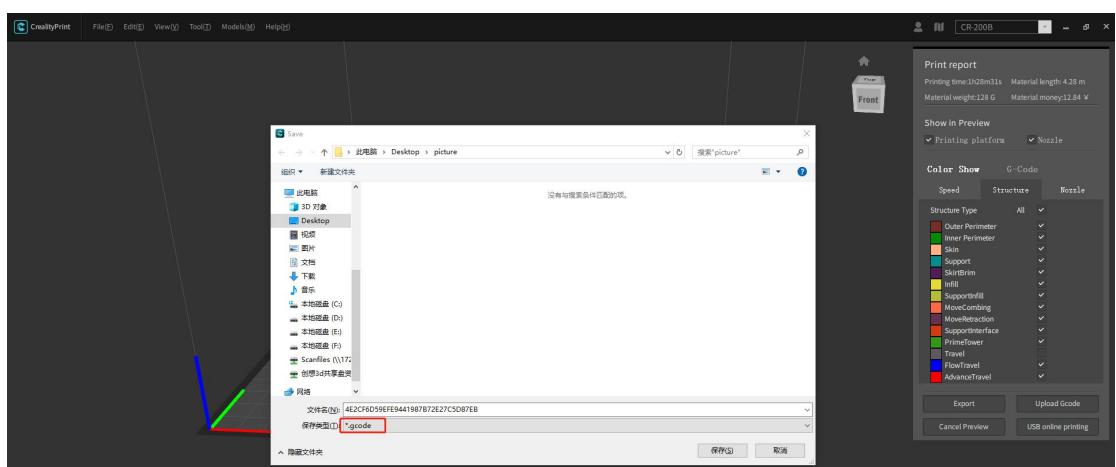
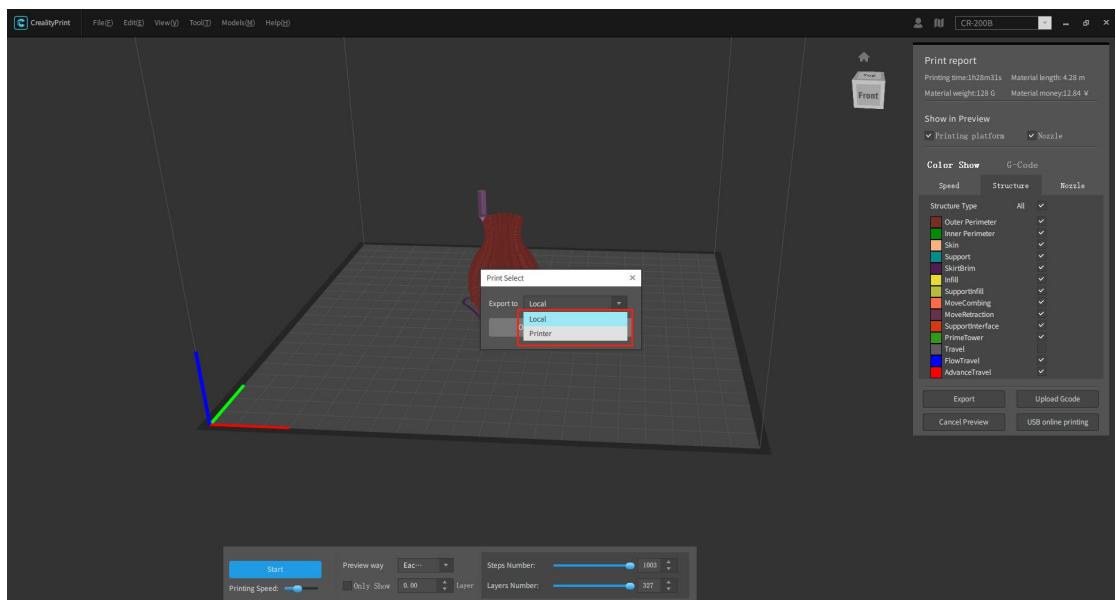
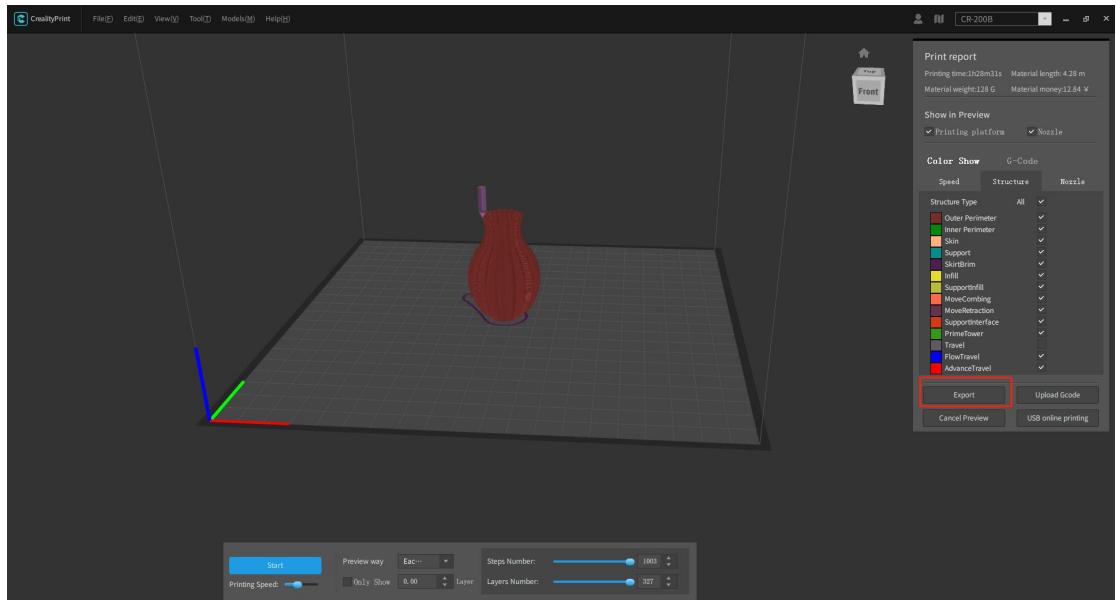


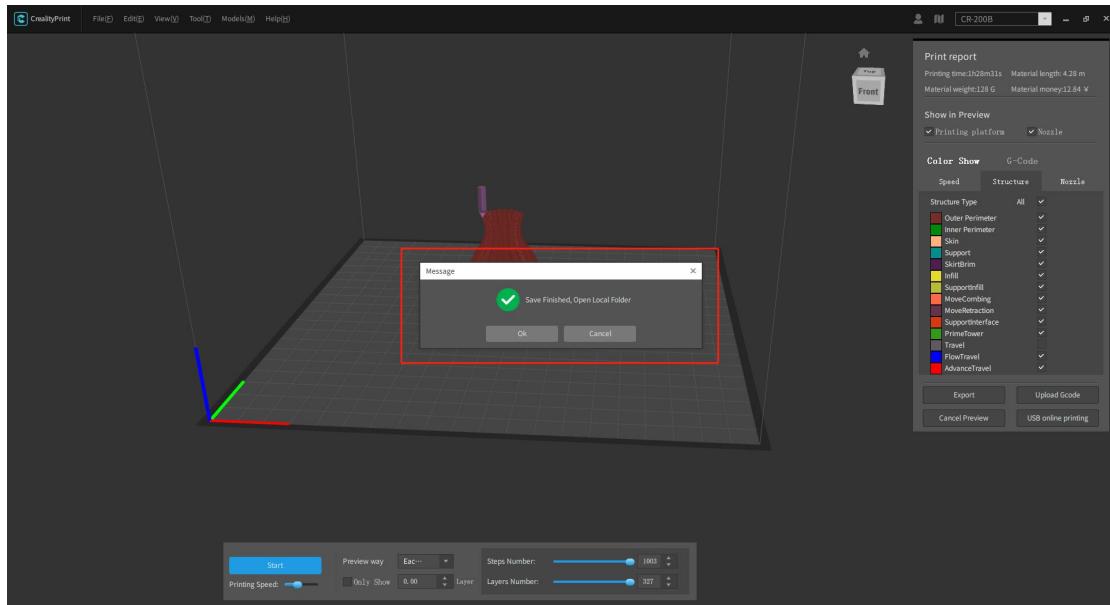
3.4 G-Code file export and upload

The print preview page after slicing can be locally saved and WLAN transmission of G-Code files, USB transmission can also be carried out, and G-Code files can also be uploaded to the Personal Creality Cloud Space.

3.4.1 Export G-Code file to local or SD card

Click "Export" on the print preview page and select local. After confirming, select the local storage path to complete the local export and save operations.

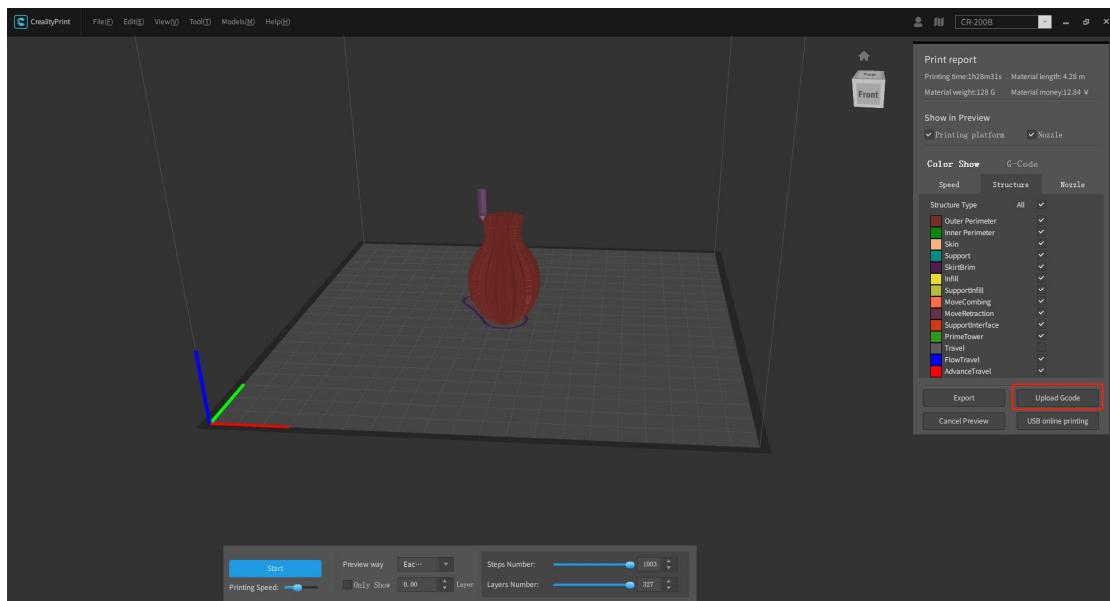


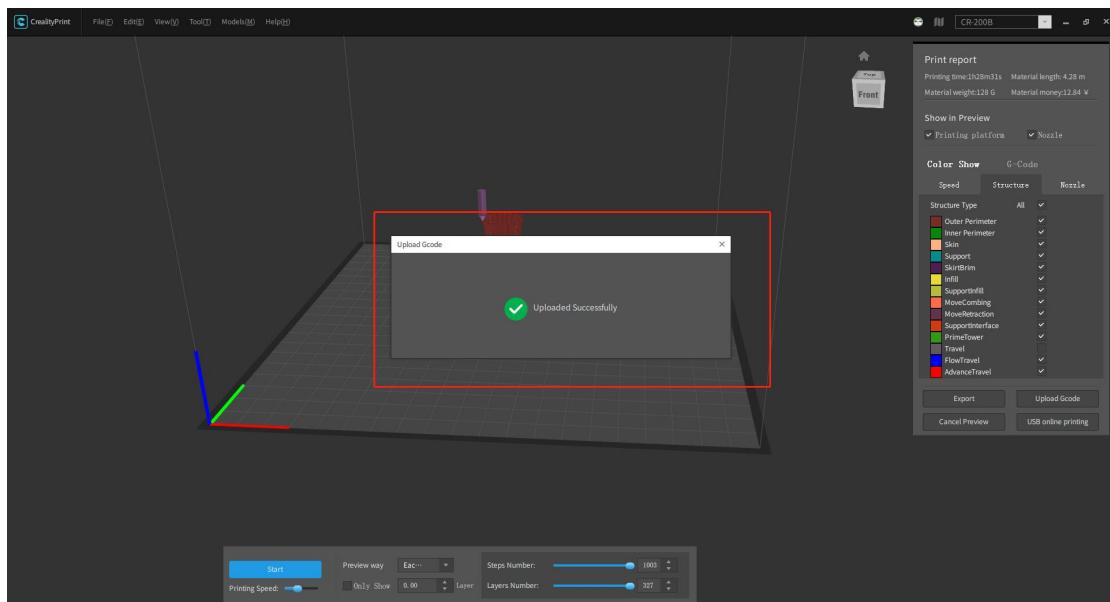
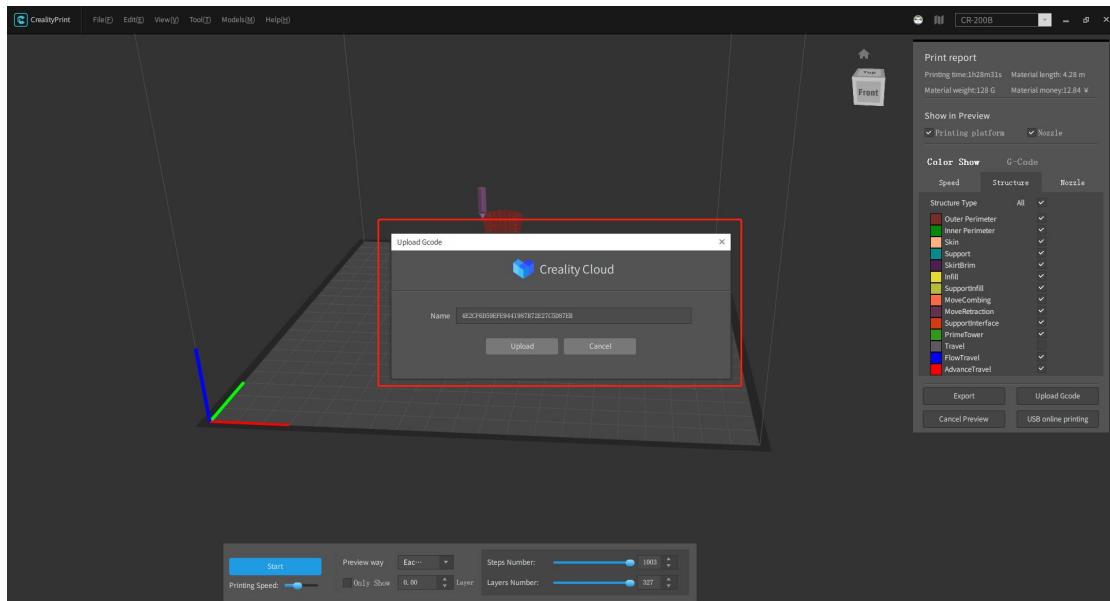
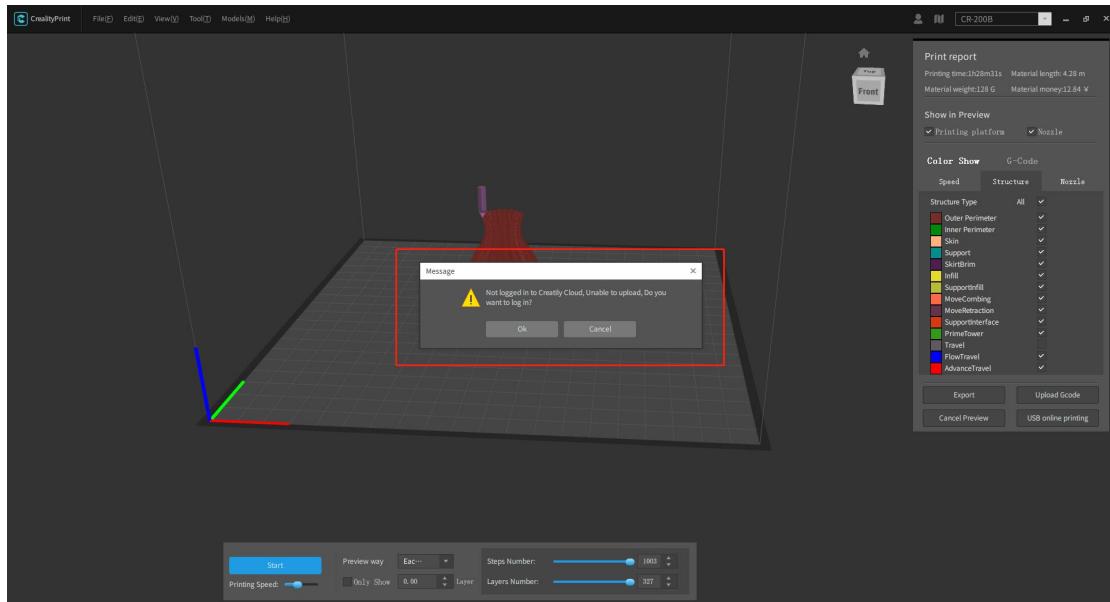


3.4.2 Upload G-Code to Creality Cloud

Click "Upload G-code" at the bottom right corner of the print preview page to upload the G-Code file to your personal Creality Cloud space.

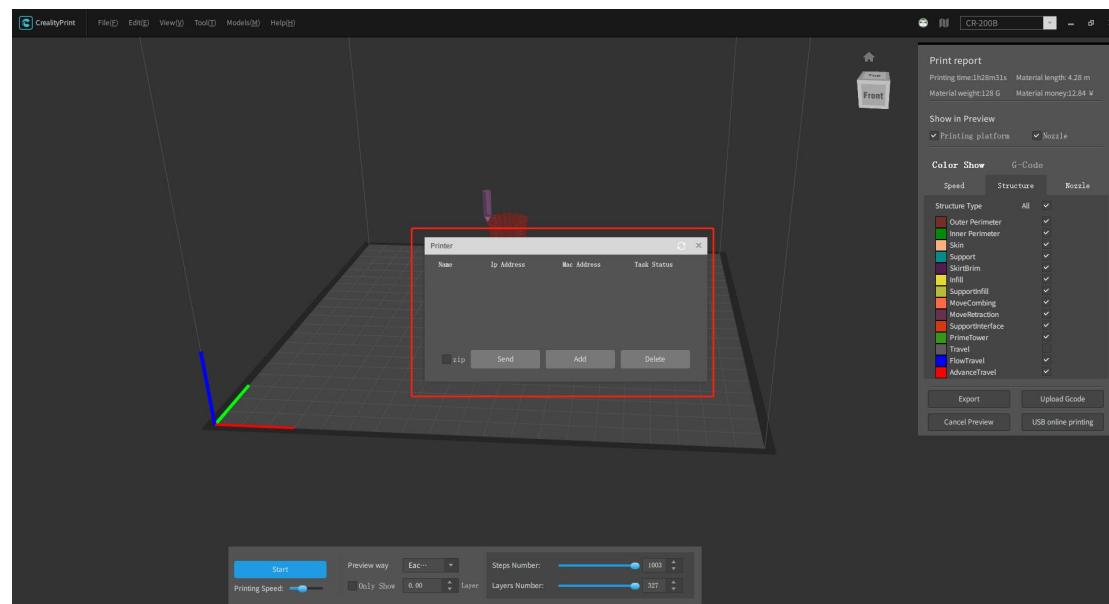
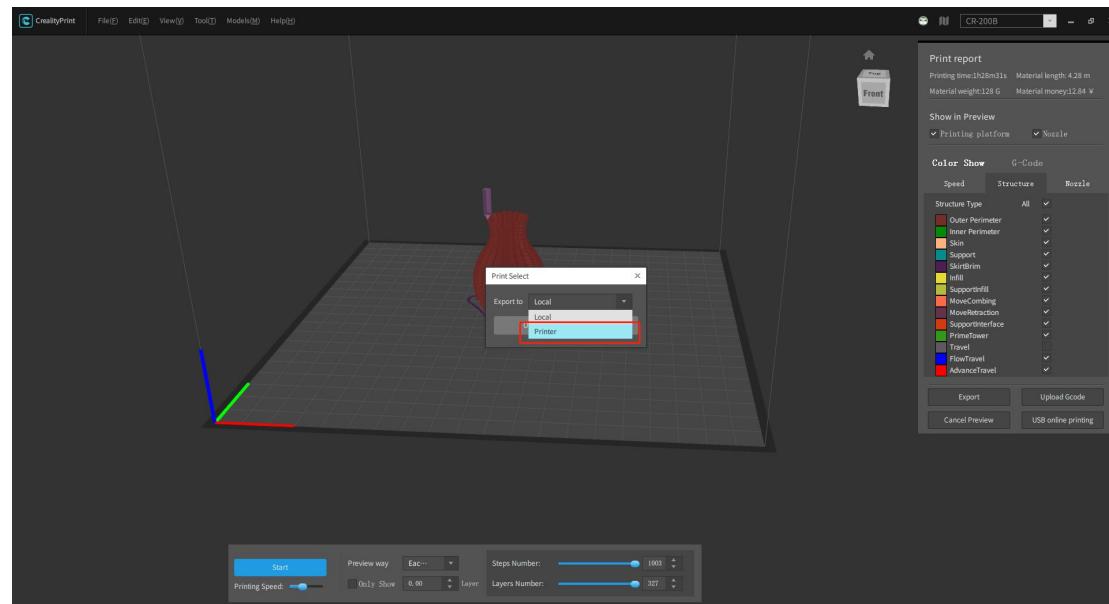
Note: Uploading G-Code when you are not logged in will prompt you to log in to Creality Cloud. After the login is successful, continue the upload operation. After the upload is successful, you can enter the My G-code file in the Personal Account Space of Creality Cloud to view.





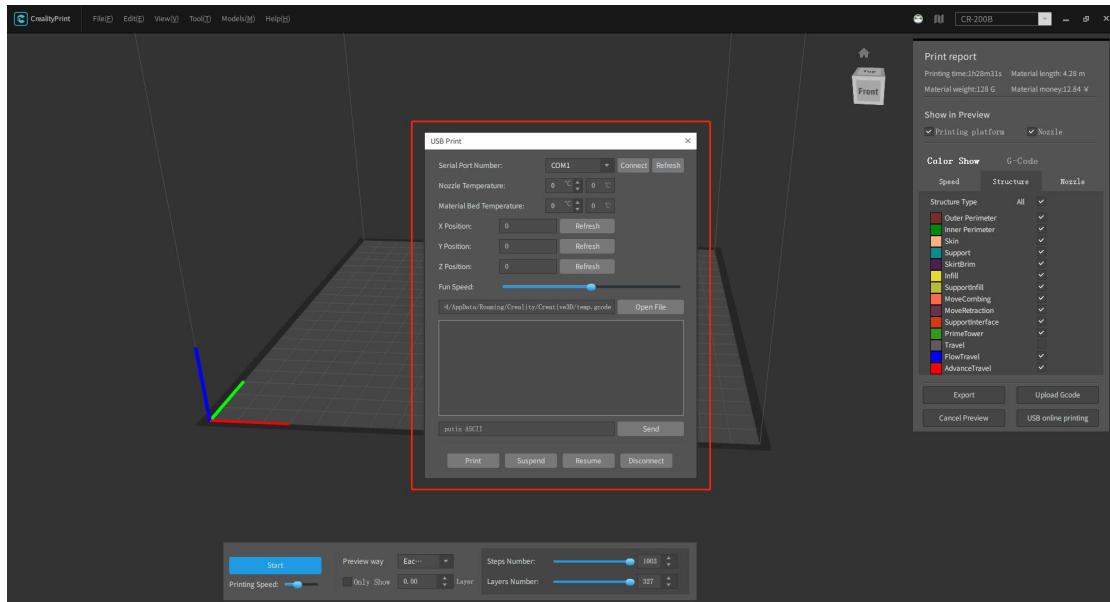
3.4.3 Transfer G-Code file WLAN to printer

On the print preview page, click "Export" and select the printer. In the pop-up printer list box, you can refresh and manually add printers, or delete the printer. After confirming and selecting the printer, click "Send" to transfer the G-Code file to the printer via WLAN.



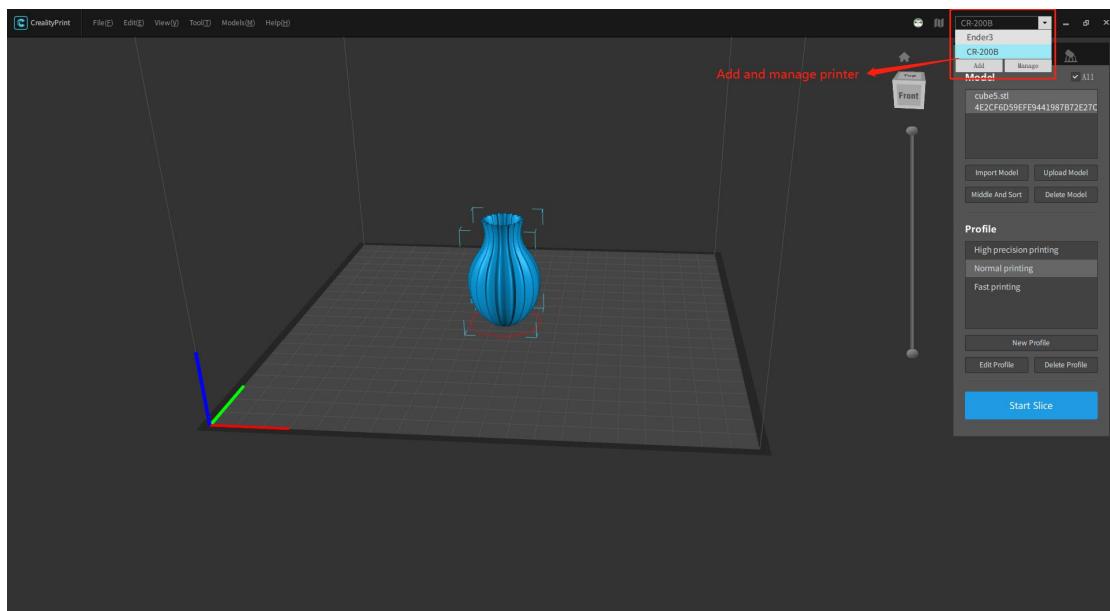
3.4.4 USB transfer G-Code file to printer

Click "USB Online Print" on the print preview page to send the G-Code to the printer via the USB serial port and control the printer via the USB serial port.



4. Interface

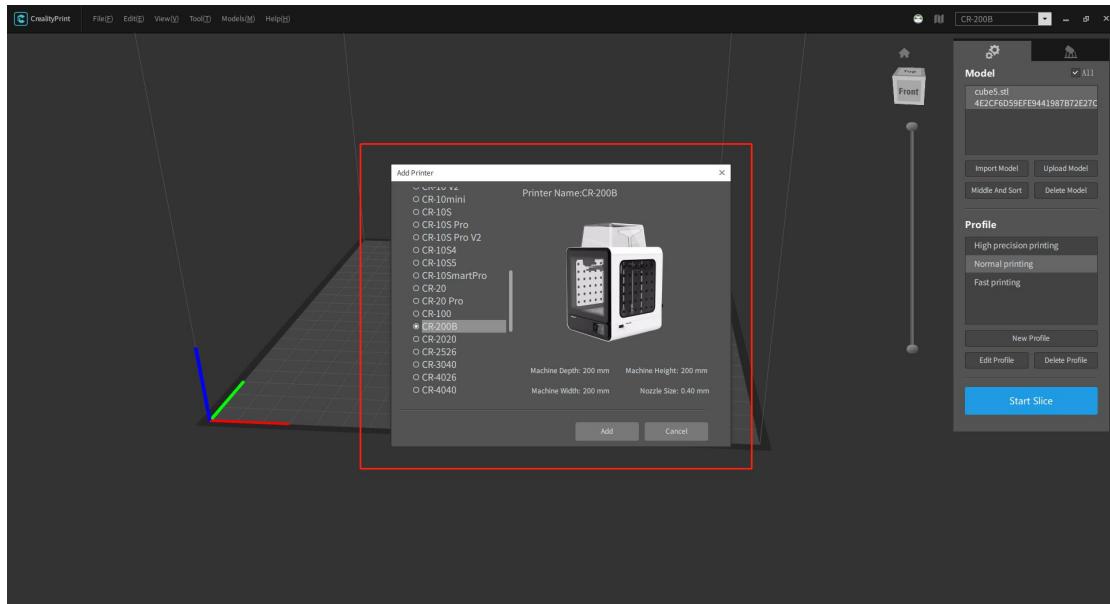
4.1 Add and manage printers



4.1.1 Add printers

Click "Add" under the model selection to open the add model page, select the target model and confirm the addition to complete the model addition.

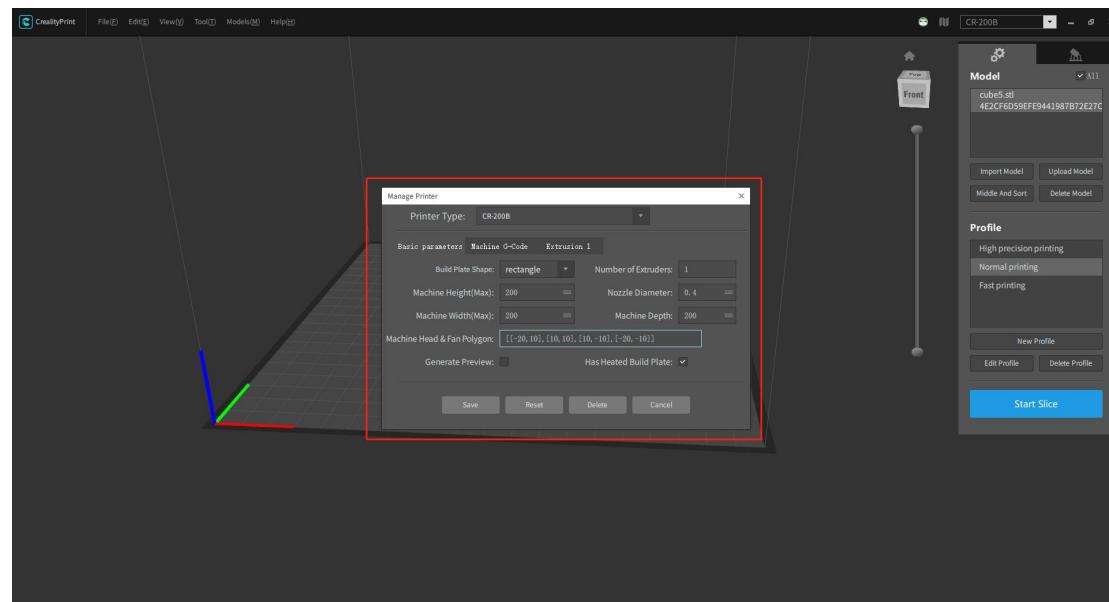
Note: After selecting a model, the basic information of the model will be displayed, including model name, model picture, printing height/depth/width, nozzle diameter, etc.

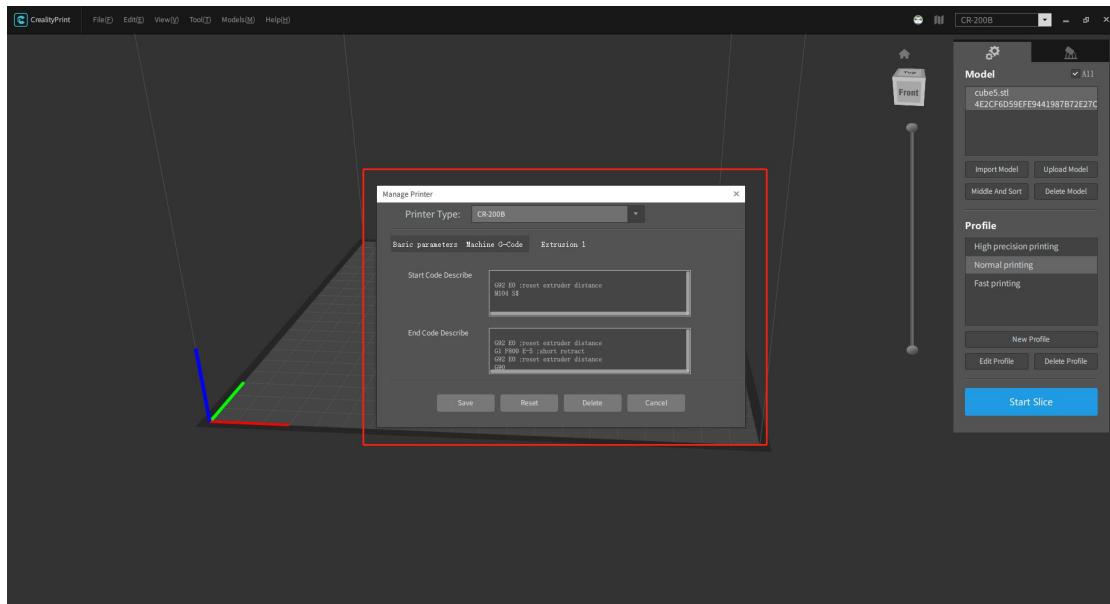
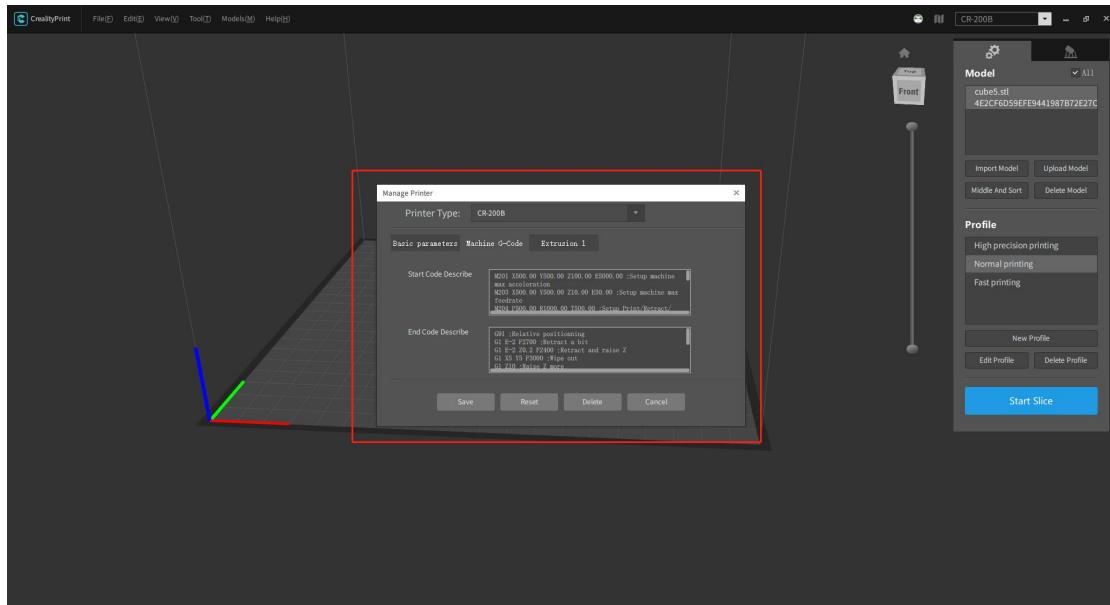


4.1.2 Manage printers

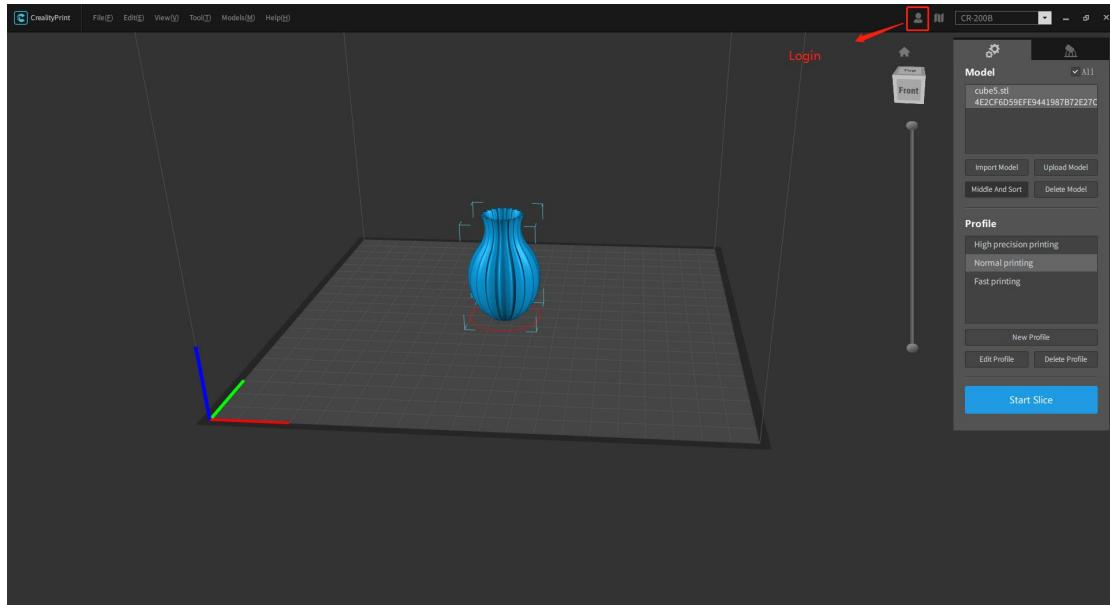
Click "Manage" under the model selection to open the management model page, select the model, and edit the basic parameters of the printer, starting G code, extruder parameters, etc., click "Save" to complete the printer parameter editing, click "Delete" can also delete the printer in the list.

Note: When deleting printers, you cannot delete all of them (retain at least one).



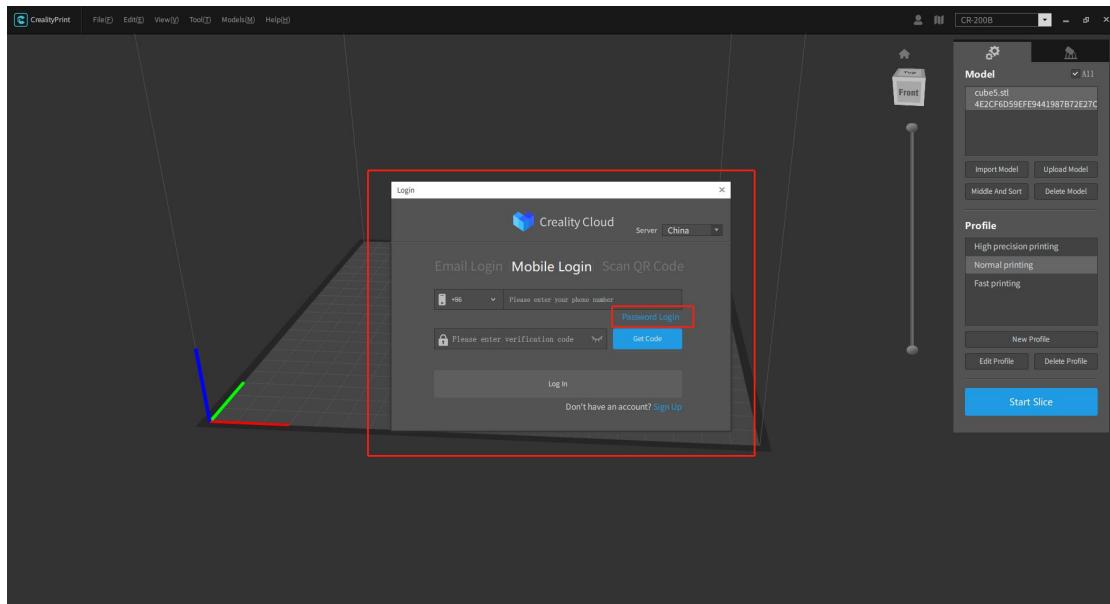


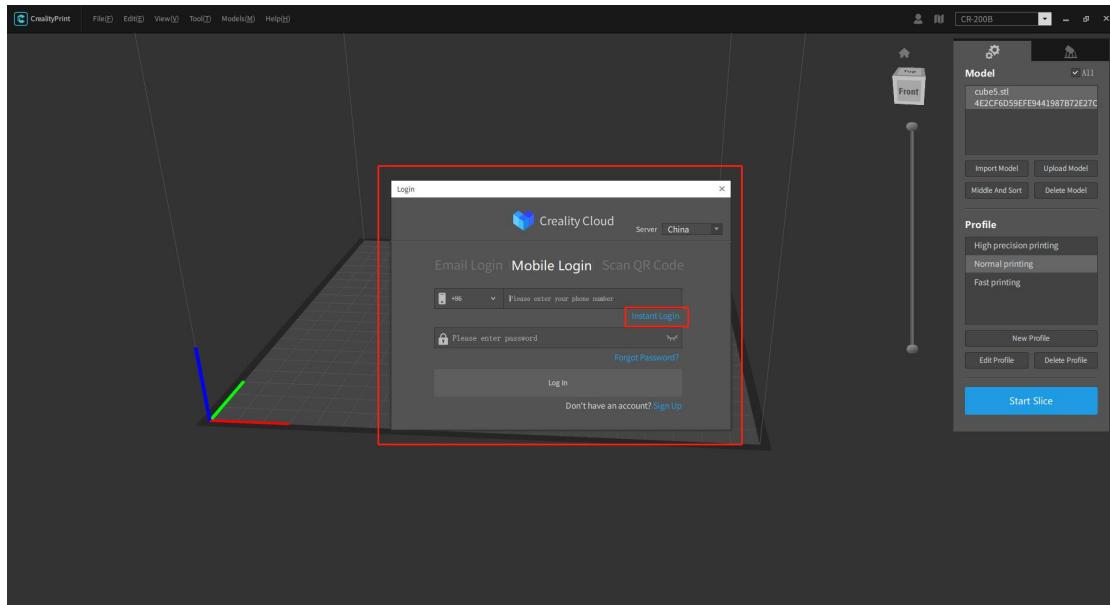
4.2 Creality Cloud Landing



4.2.1 Phone Login

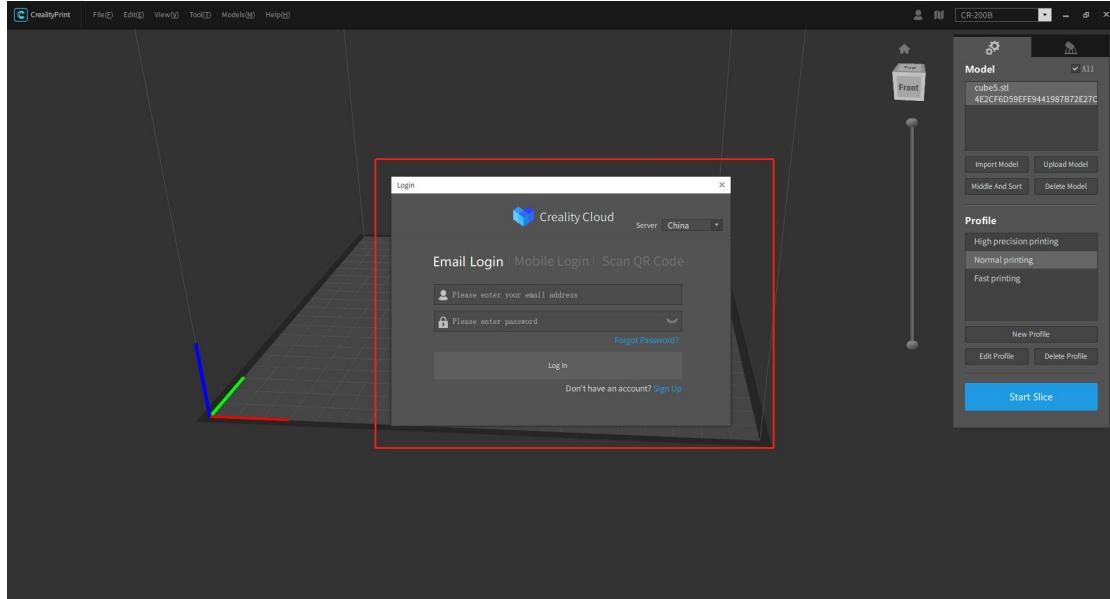
The login box switches to the phone login page, you can choose two login methods: password login and quick login. After entering the correct phone number, password and verification code, click "Login" to log in successfully. If the account password is incorrect, there will be corresponding errors. hint.





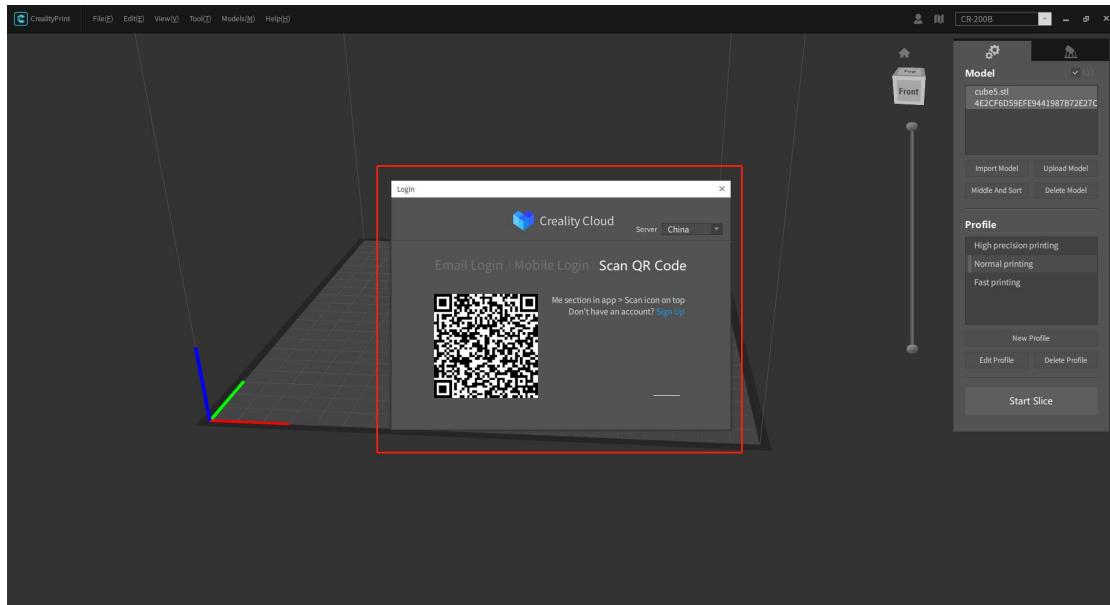
4.2.2 Email Login

The login box switches to the email login page, enter the correct email account and password, and click "Login" to log in successfully. If the account password is incorrect, there will be a corresponding error message.



4.2.3 Scan code to log in

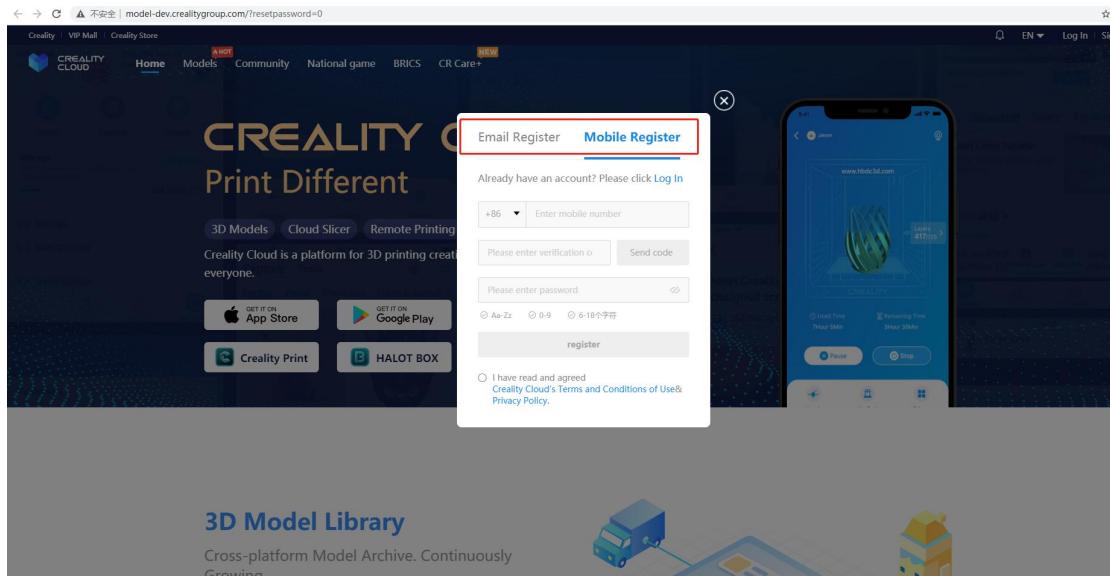
The login box is switched to the scan code login page, open the Creality Cloud 3D printing APP and log in, switch to the "see my" page, open the scan in the upper right corner of the APP, and directly scan the QR code in the login box to log in.



4.2.4 Creality Cloud account registration

Click "Register Now" in the Creality Cloud account login box to jump to the Creality Cloud account registration page of the web version to complete the account registration. After completing the registration, you can log in to the Creality Cloud account.

Note: When registering, you can use two types of accounts: email and mobile phone number to register.

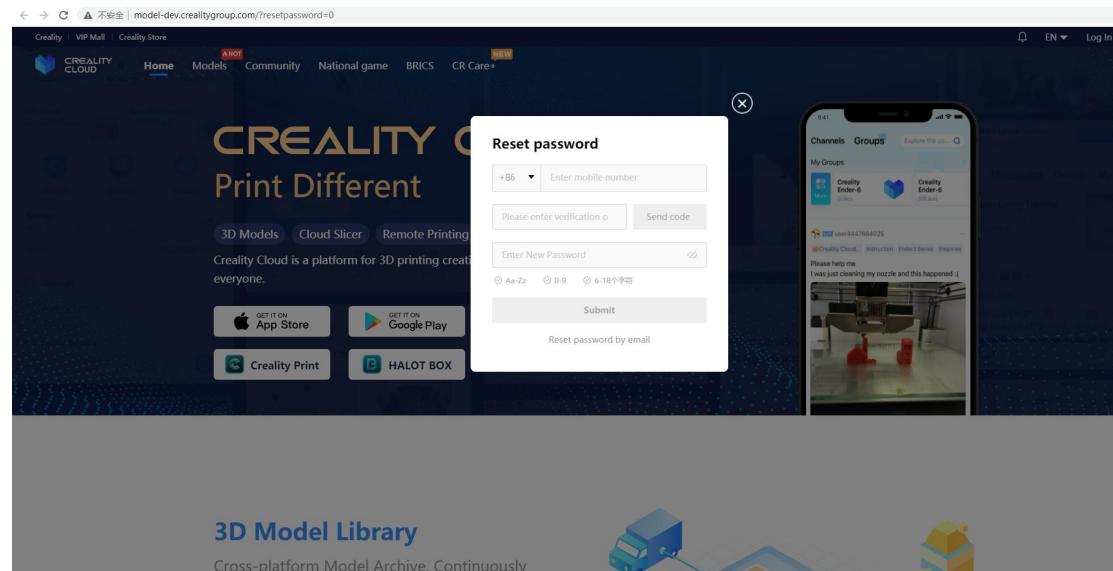


4.2.5 Retrieve Creality Cloud Account

Click "Retrieve Password" in the Creality Cloud account login box, and then jump to the Creality Cloud account retrieval page of the web version to complete the account recovery.

After the password is retrieved, you can log in to the Creality Cloud account.

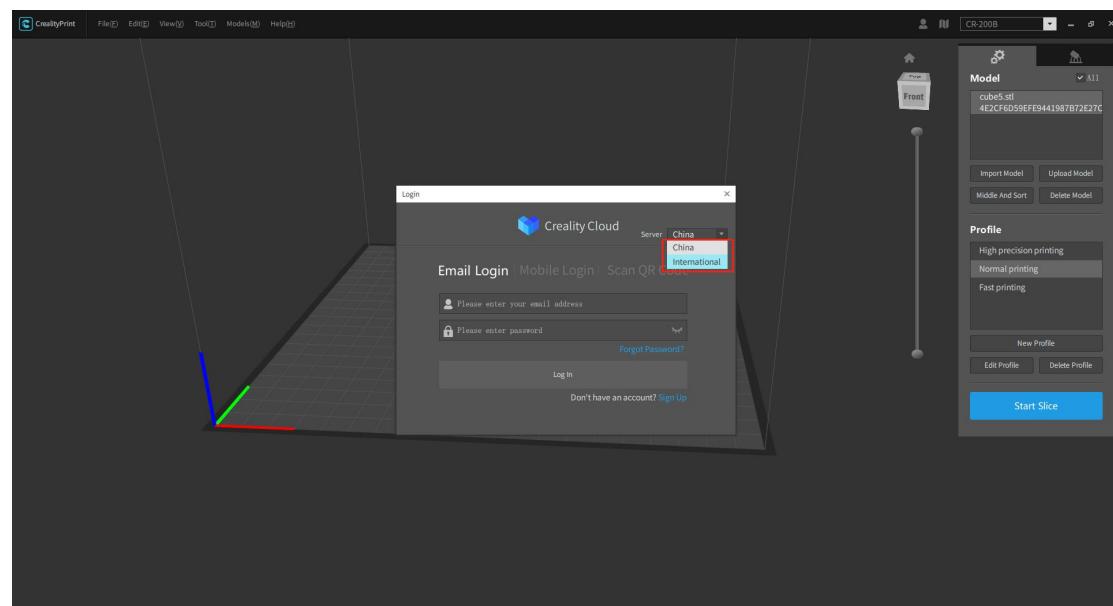
Note: There are two types of account retrieval methods: mailbox and mobile phone number when retrieving the password.



4.2.6 Server selection

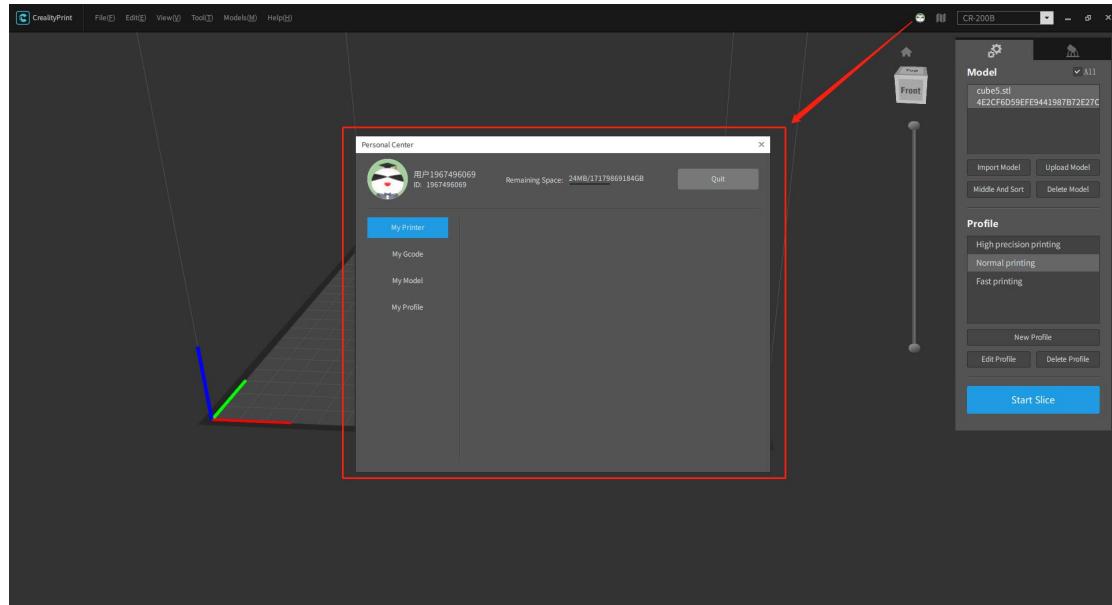
In the server selection column of the Creality Cloud account login box, click to switch between the two options of mainland China and overseas.

Note: The mainland China server and overseas server here correspond to two different model libraries, and the target markets and users are not the same.



4.3 Creality Cloud-Personal Center

After successfully logging in to the Creality Cloud account, you can click the avatar in the upper right corner to enter the personal center page. The personal center page has basic personal information, my printer, my G-code file, my model, my configuration file and other information.



4.3.1 Basic Information

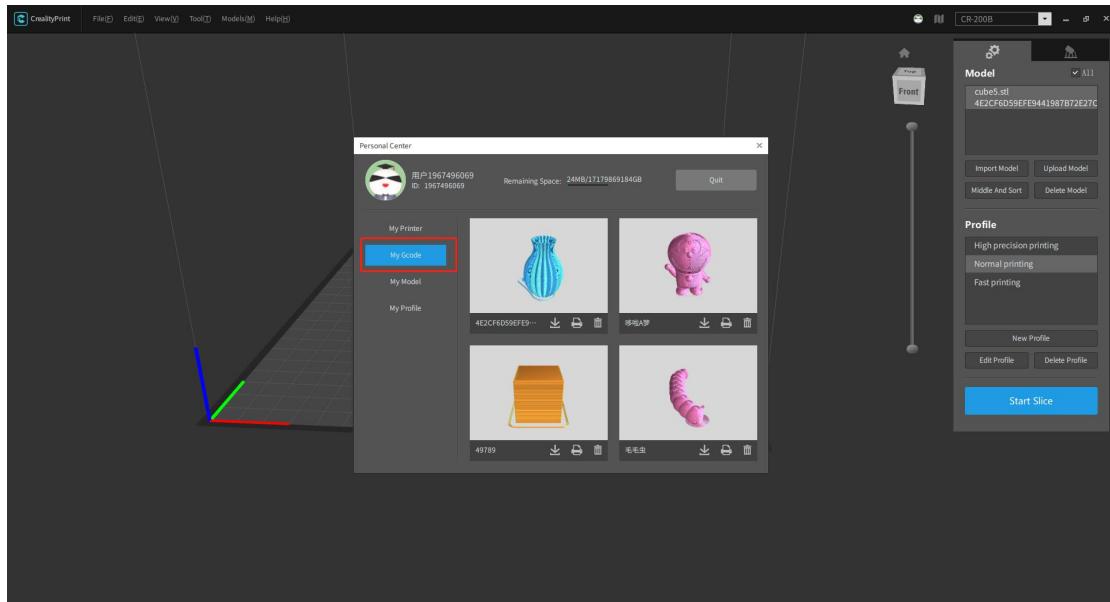
At the top of the personal space page, there are basic user information, such as avatar, user name, user ID, remaining space, logout, etc.

4.3.2 My printer

Select my printer in the left column of the personal center page to open the list of my printers. After selecting a printer, you can perform subsequent printing-related operations.

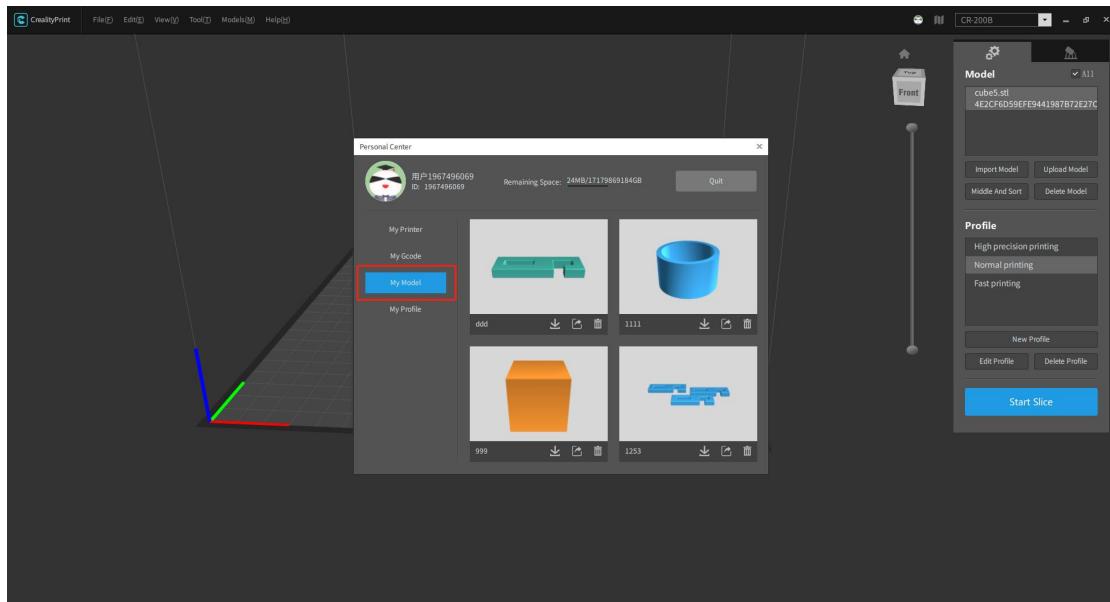
4.3.3 My G-code file

Select My G-code file in the left column of the personal center page to open the list of my G-code files. Select a G-code file to perform G-code import preview, print, delete and other related operations.



4.3.4 My model

Select my model in the left column of the personal center page to open the list of my models, and select a model to perform model download and import, model sharing, model deletion and other related operations.



4.3.5 My profile

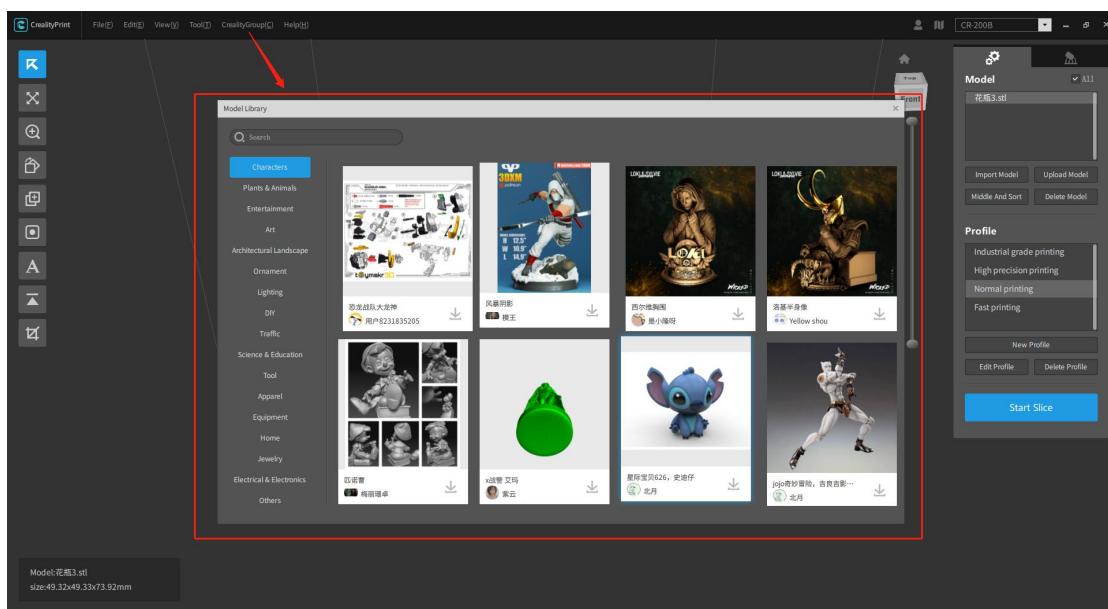
Select my profile in the left column of the personal center page, you can open the list of my profile, select a profile to import the profile, delete the profile, and so on.

4.3.6 My collection

Select My Favorites in the left column of the personal center page to open the list of my favorite models, and select a model file to perform model download and import, model sharing, model deletion and other related operations.

4.4 Model library

Model library is a built-in module function of the software, where you can perform model classification search, model download, model collection and other operations.

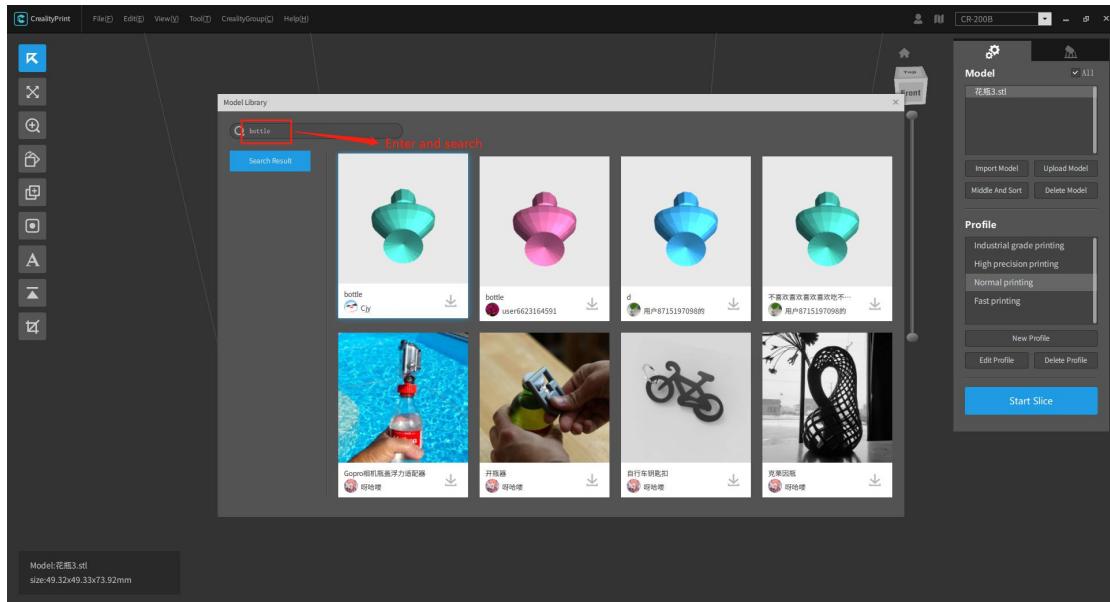


4.4.1 Model library classification

The model of the model library is classified into characters, animals and plants, entertainment, art, architecture, ornaments, lamps, DIY, travel, science and education, tools, clothing, equipment, home furnishings, jewelry, electrical appliances, and other 17 categories (also when uploading models Need to select the model category to upload).

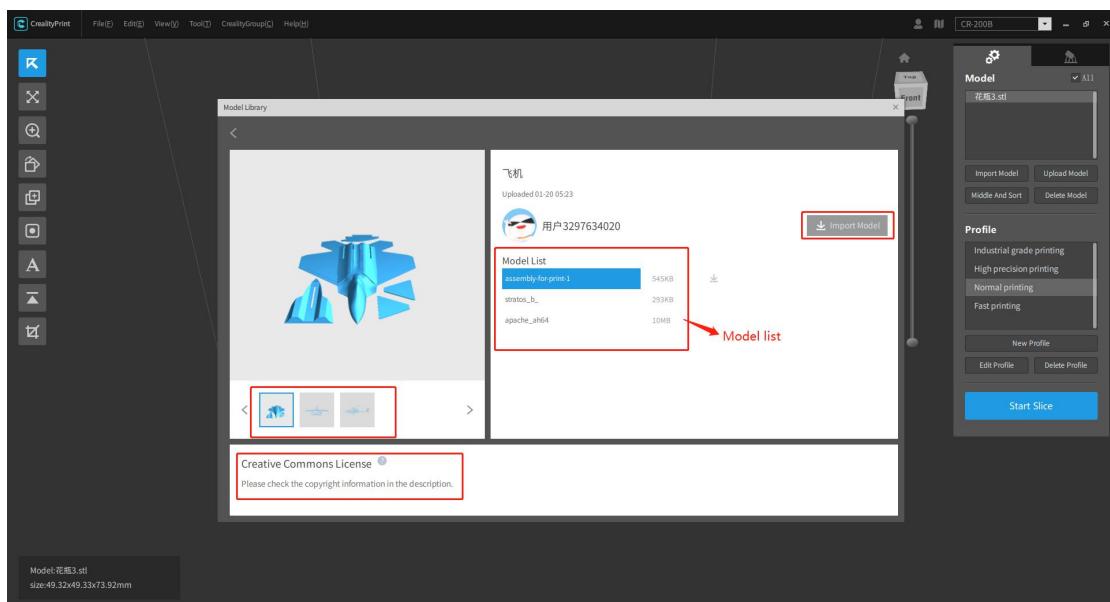
4.4.2 Model search

There is a search bar in the upper left corner of the model library. Enter keywords to perform model search operations.



4.4.3 Model details page

Select a model group and click to enter the model group details page. On the model details page, you can preview the model picture, download and import the model group, import and download a single model in the model list, and you can also view the copyright protection agreement of the model. There is a return button in the upper left corner to return to the previous page of the model library.

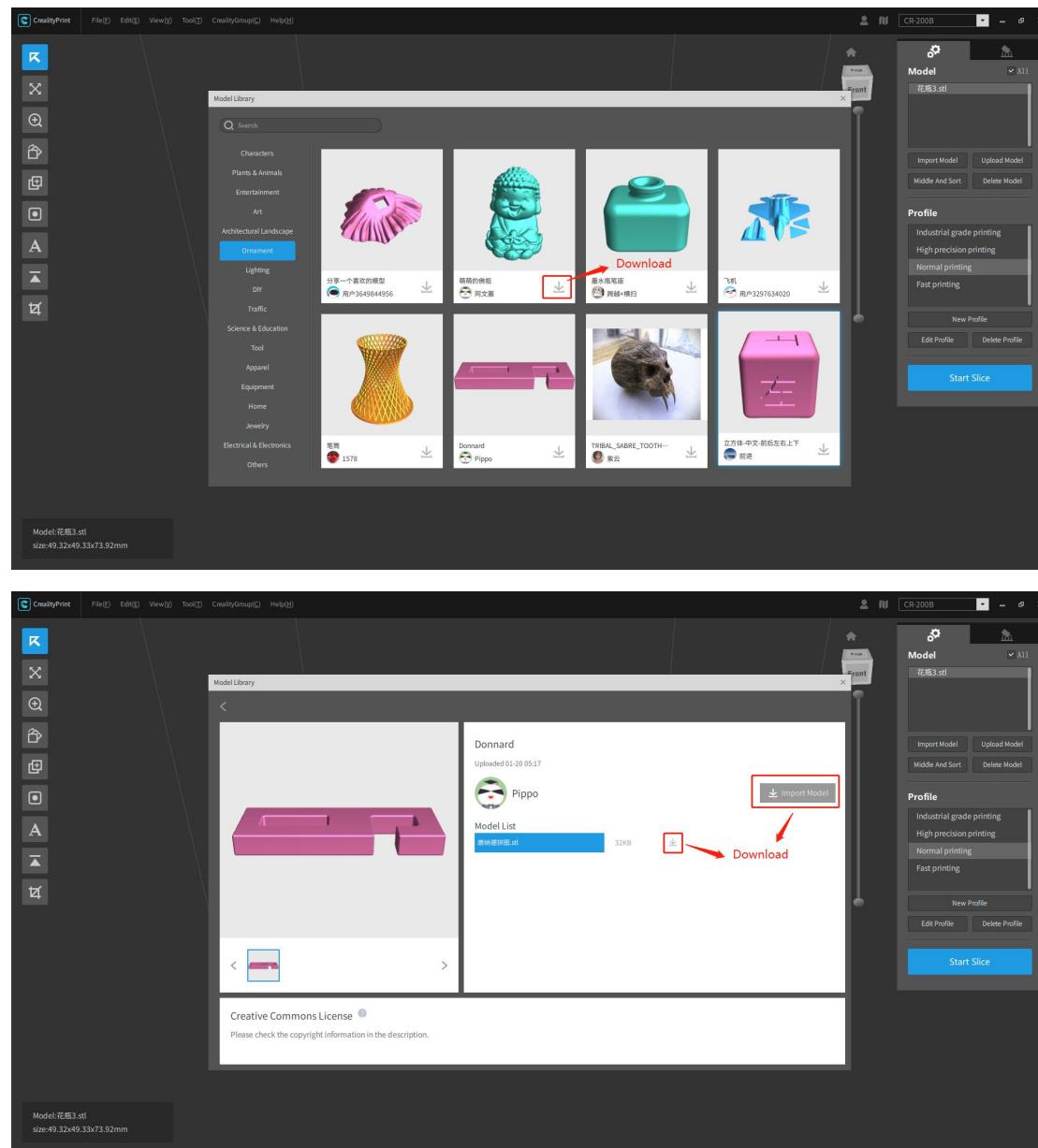


4.4.4 Model library model download and import

There are two types of model import: model group import and single model download and

import in model group:

1. The download and import of the model can be directly downloaded and imported on the home page of the model library, or can be downloaded and imported on the details page.
2. The import of a single model in the model group can only be downloaded and imported in the model list on the detail page.



4.4.5 Model collection

Select a model in the model library, click to enter the details page, and click the favorite button to perform the model collection operation. If you have not logged in to the Creality Cloud account, you will be prompted to log in with the account, otherwise the model cannot be performed for the first time, and the model collection will continue after successful login.

operate.

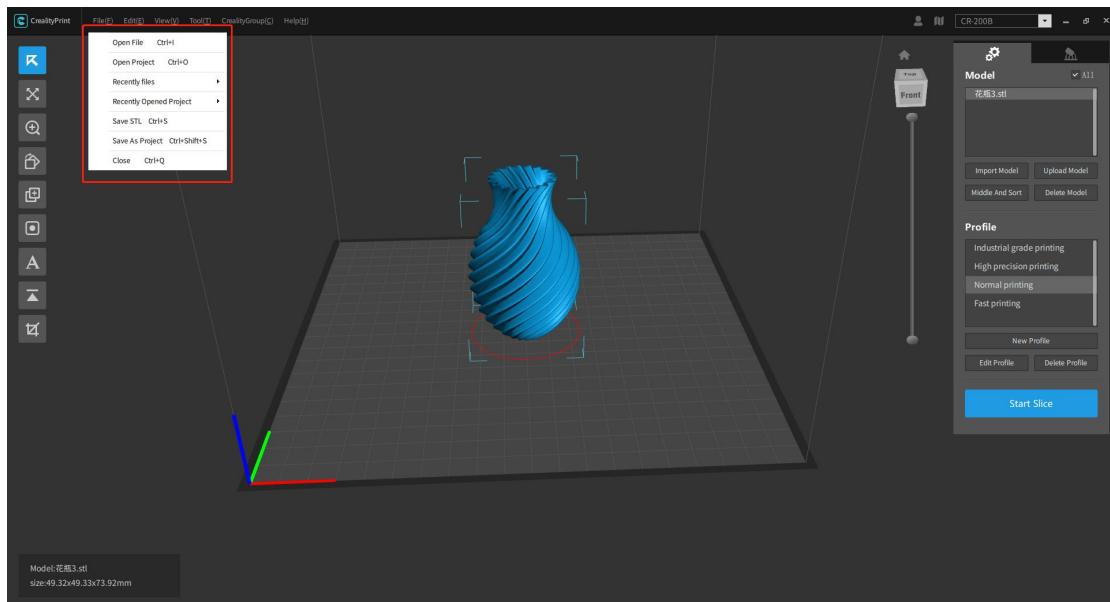
4.4.6 Model group sharing

Select a model in the model library and click to enter the details page, click the share button, and a prompt for model sharing will pop up. Click "Copy Link" to share the model link in other places, and click "Cancel" to close the model sharing popup.

4.5 Menu Bar

Open the software. There are 6 menus in the menu bar of the software: File, Edit, View, Tools, Model Library, and Help. The model library has been written above, so I won't repeat it here.

4.5.1 File



4.5.1.1 Open file: open a file in a supported format, the currently supported file formats are:

Model files (.STL, .OBJ)

Picture files (.BMP, .JPG, .JPEG, .PNG)

GERB files (.GTL, .GBL, .GBO, .GBP, .GBS, .GKO, .GML, .GPB, .GPT, .GTO, .GTP, .GTS)

CAD files (.STP, .STEP, .DEA, .X3D, .3MF, .3DS, .3DM, .IGES, .WRL)

Project file (.CX3D)

G code file (.Gcode)

4.5.1.2 Open project: open the existing project file (.cx3d/.zip)

4.5.1.3 Recently accessed files: List of recently accessed files

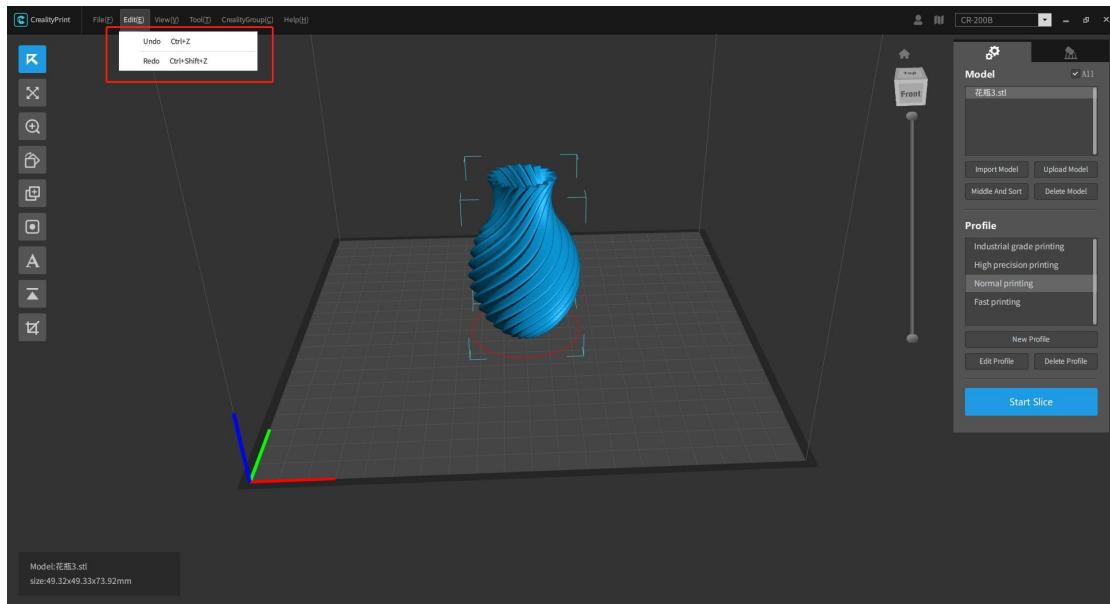
4.5.1.4 Recently opened projects: list of recently opened projects

4.5.1.5 Save STL file: save the model as an STL format file

4.5.1.6 Save project as: Rename the opened project and save as

4.5.1.7 Close: Close the software 件

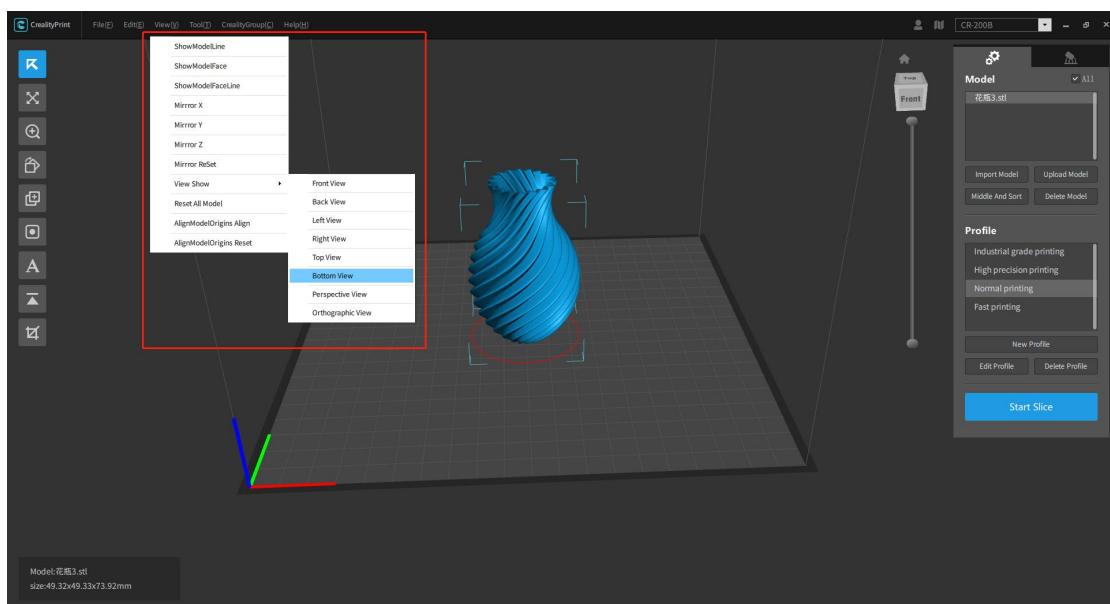
4.5.2 Edit



4.5.2.1 Redo: Cancel to the previous step (previous step)

4.5.2.2 Undo: restore to the previous step (next step)

4.5.3 View



4.5.3.1 Display by line: the model is displayed by line

4.5.3.2 Display by face: The model is displayed by face

4.5.3.3 Display by line and surface: The model is displayed by line and surface

4.5.3.4 X mirror: perform X mirror operation on the selected model

4.5.3.5 Y mirror: perform Y mirror operation on the selected model

4.5.3.6 Z mirror: perform Z mirror operation on the selected model

4.5.3.7 Mirror reset: the operation of resetting the mirror

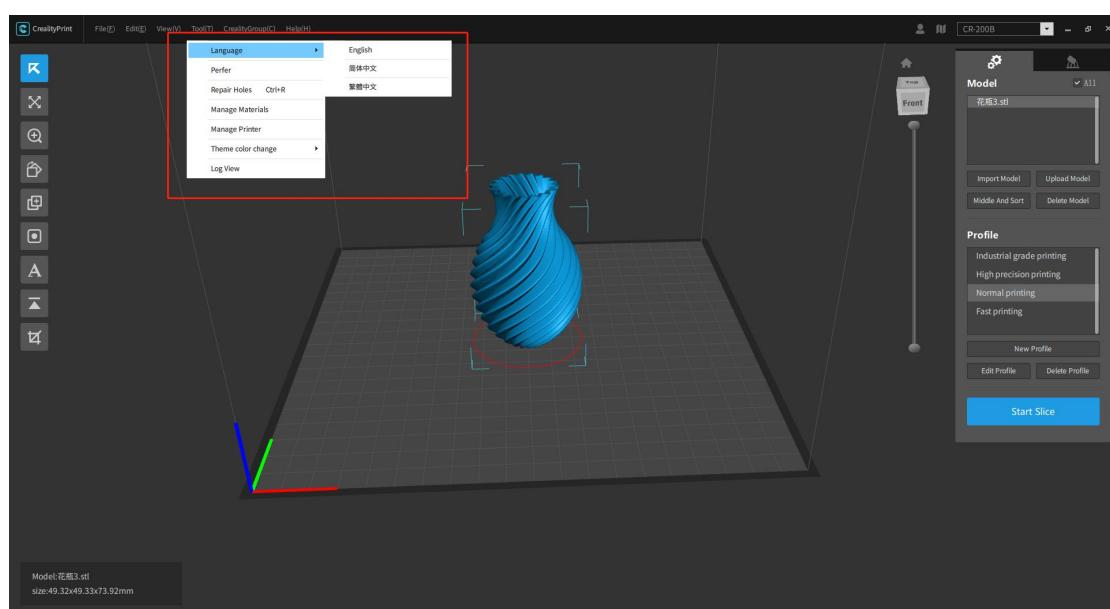
4.5.3.8 Model display: model view selection and display (front view/rear view/left view/right view/top view/bottom view/perspective view/orthogonal view)

4.5.3.9 Reset all models: reset all models of the platform

4.5.3.10 Model Origin Alignment: Align: the selected model will be aligned to the origin

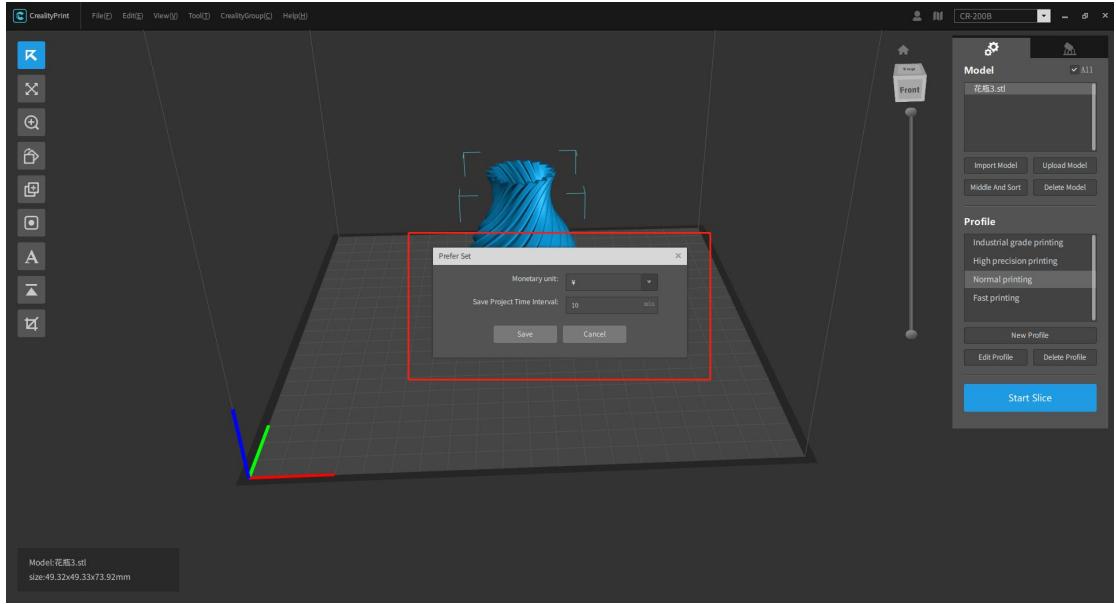
4.5.3.11 Model Origin Alignment: Reset: the selected model will perform the origin alignment reset operation

4.5.4 Tool



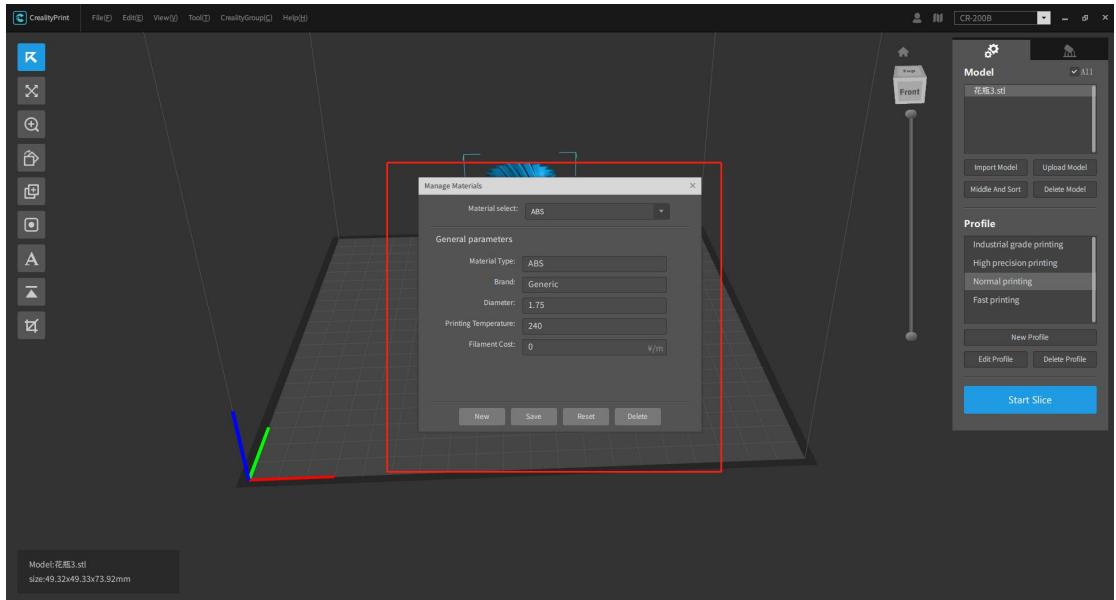
4.5.4.1 Language: You can set the display language of the software, temporarily supporting /Traditional Chinese/English three languages.

4.5.4.2 Prefer: You can set the currency unit and the time interval for saving the project. The currency units are RMB and USD. The default time interval for saving the project is 10 minutes.

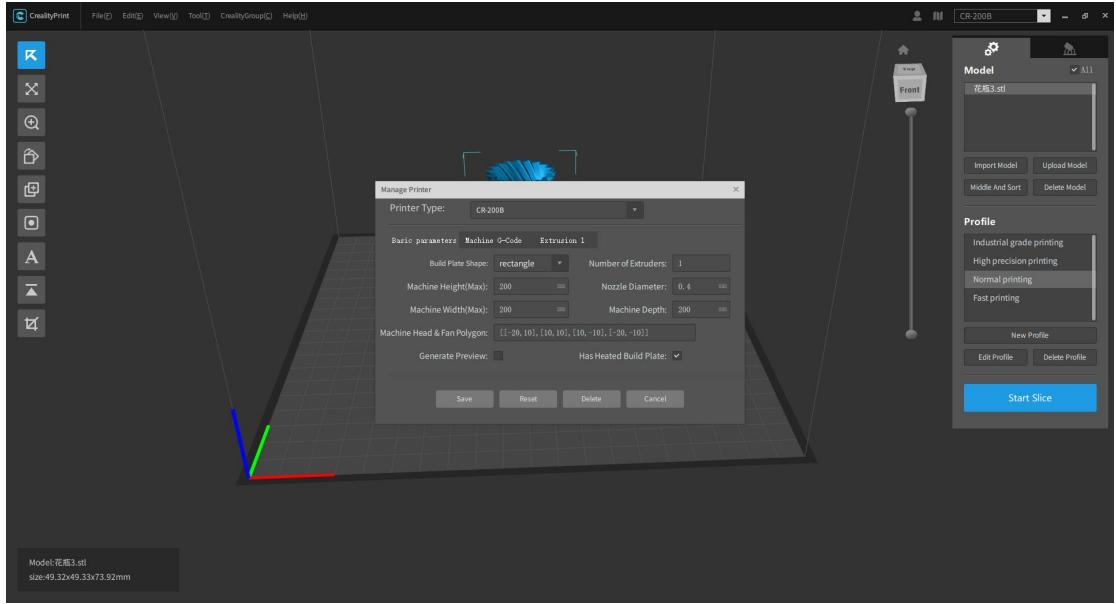


4.5.4.3 Repair broken holes: judge and repair the integrity of the model, including broken holes and broken surfaces.

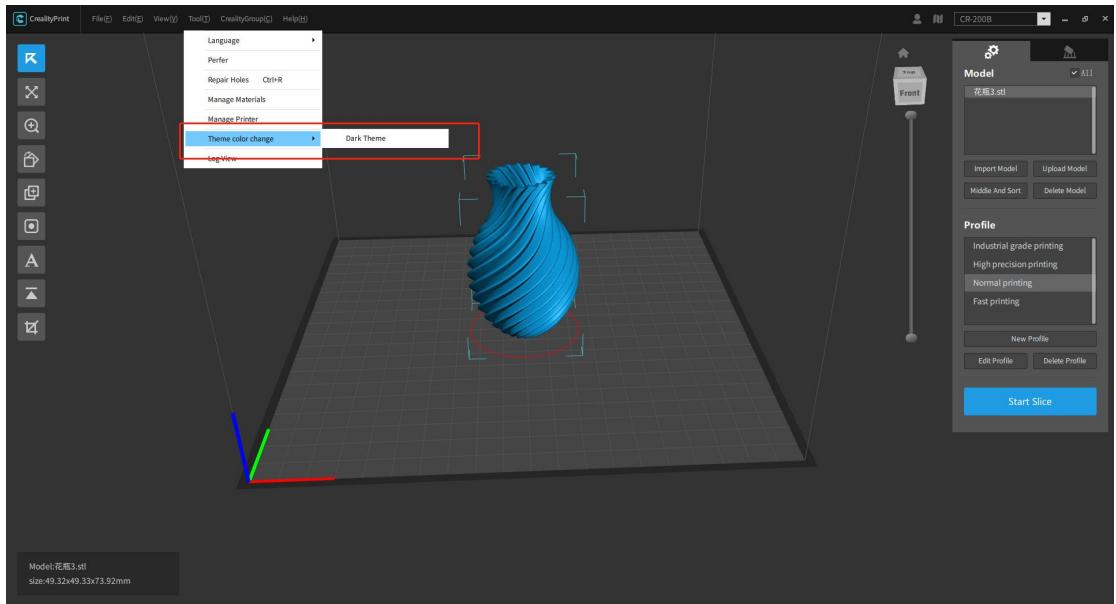
4.5.4.4 Manage material : The type of FDM printing material can be managed and related parameters can be set. The material type is PLA by default, and it can also be newly added. Related parameter items include material type/brand/diameter/printing temperature/filament cost.



4.5.4.5 Manage printer: This function can configure the basic parameters of the FDM printer, including platform shape/platform height/platform width/nozzle number/nozzle diameter/machine depth/head and fan outline size/whether to generate preview image/Whether there is a hot bed, etc., you can also save/reset/delete the model.



4.5.4.6 Theme color change: This function can set software pages with different themes (for the time being, only dark mode is supported)

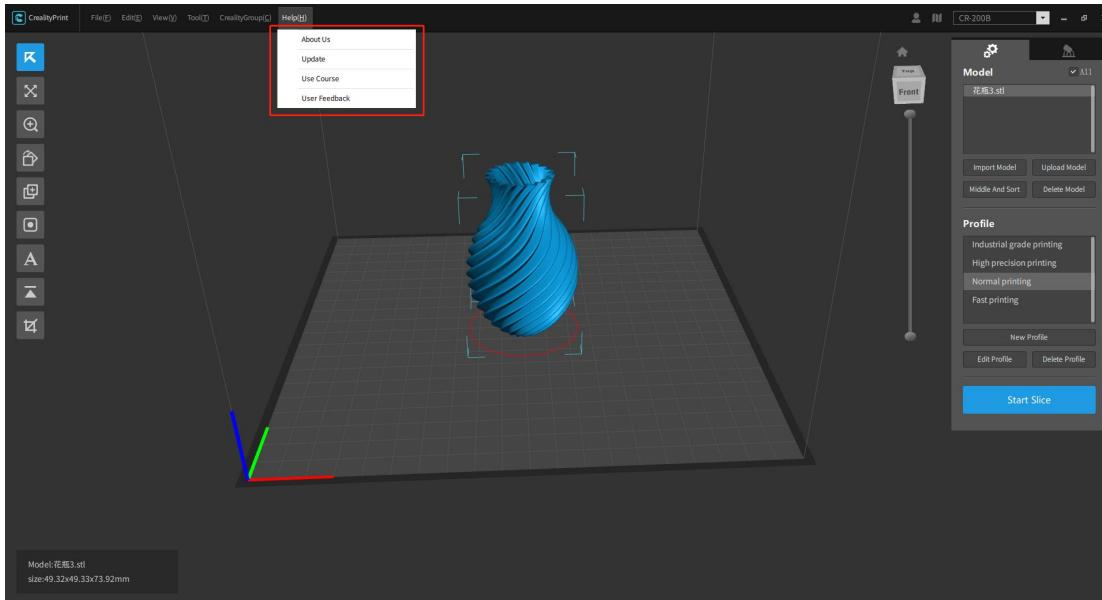


4.5.4.7 Log view: This function can view the software operation log to track the abnormal situation of the software operation.

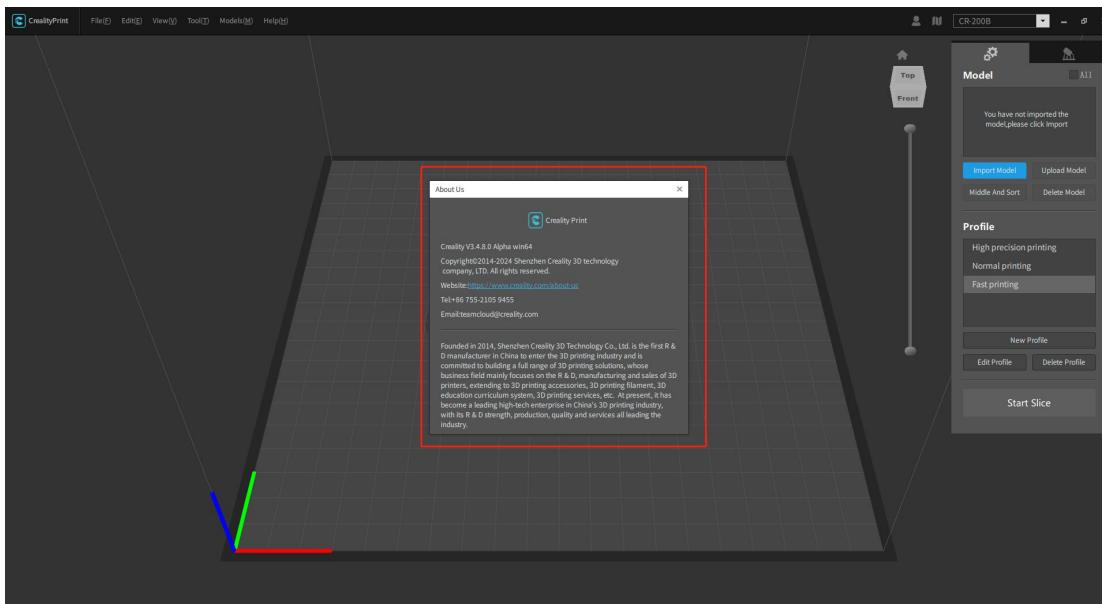
4.5.5 Model library

The related content of the model library has been introduced in detail in chapter 4.4.

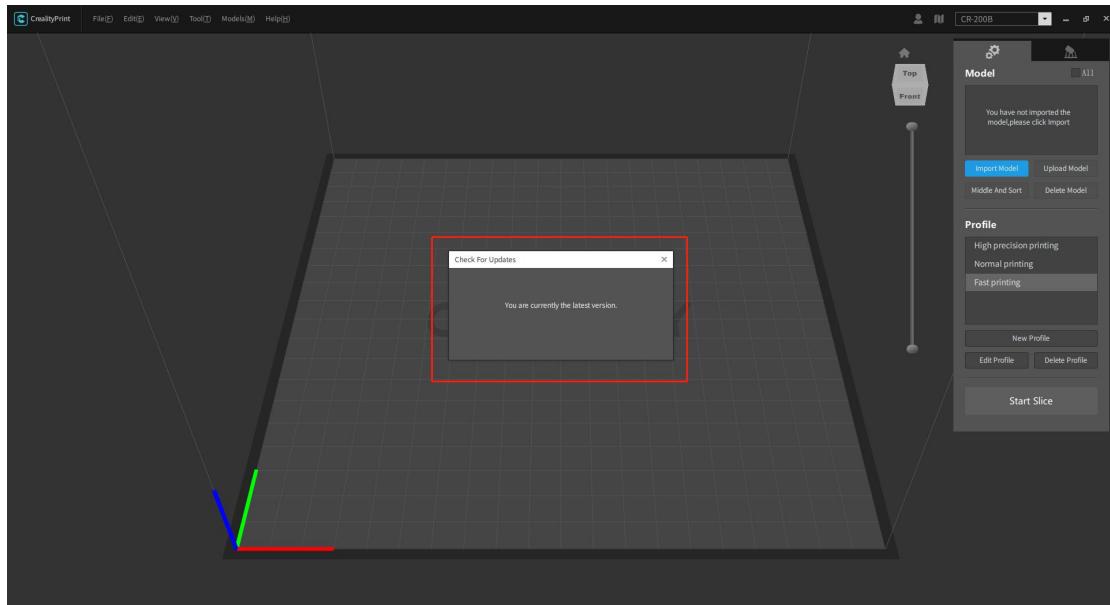
4.5.6 Help



4.5.6.1 About us: display the software version and basic information of the software developer.



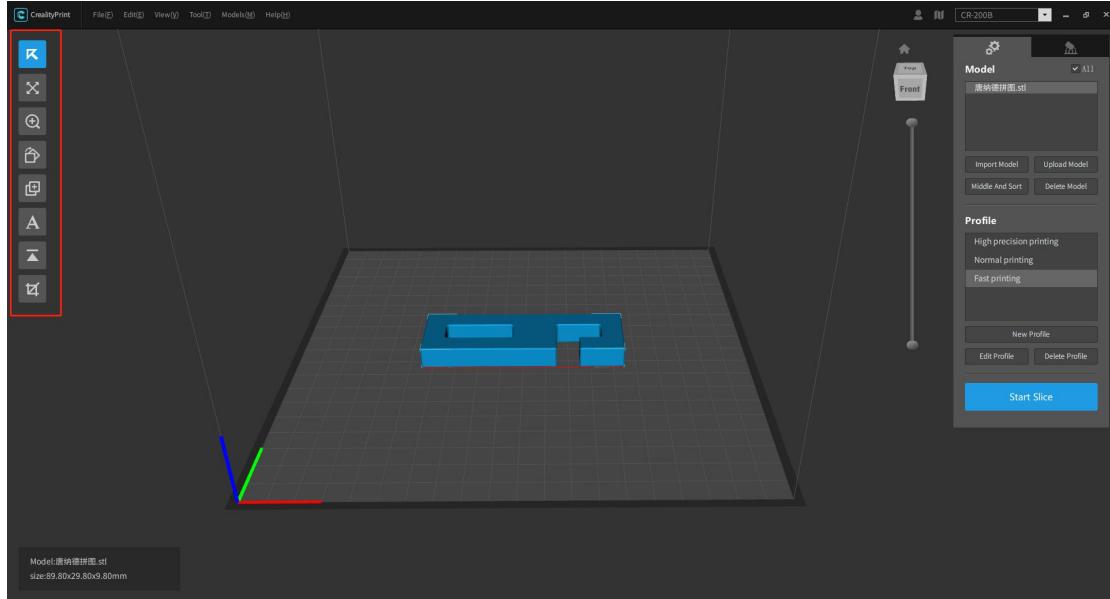
4.5.6.2 Software update: software version detection and update



4.5.6.3 Tutorial: Open the user manual of this software

4.5.6.4 Feedback: Enter the Creality Cloud feedback page of the Creality Print slicing software to provide feedback.

4.6 Action bar

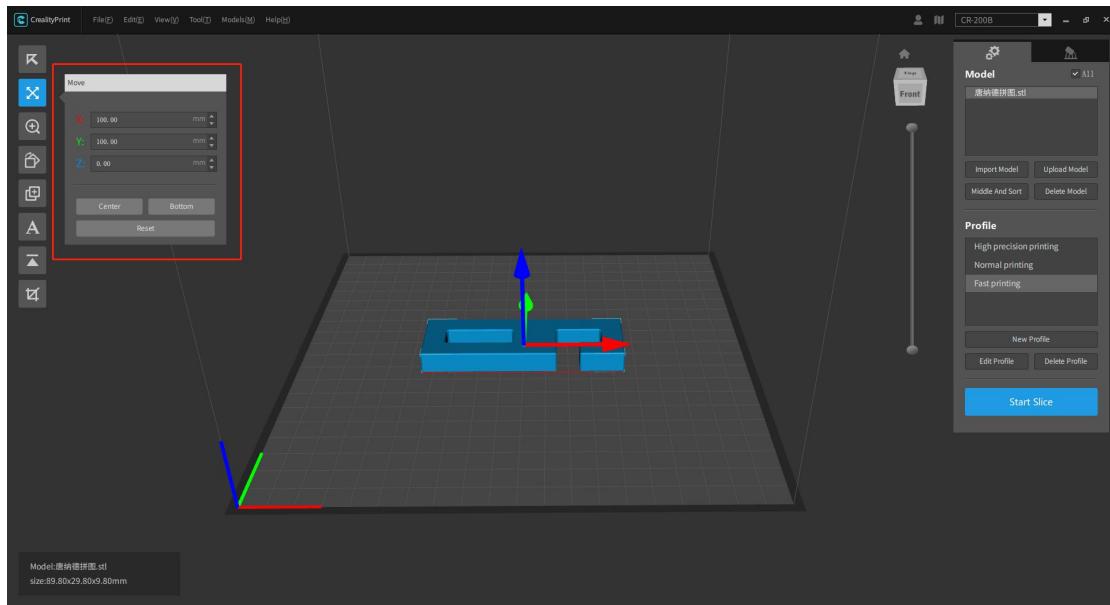


4.6.1 Select

Select the model or use it as a default model state.

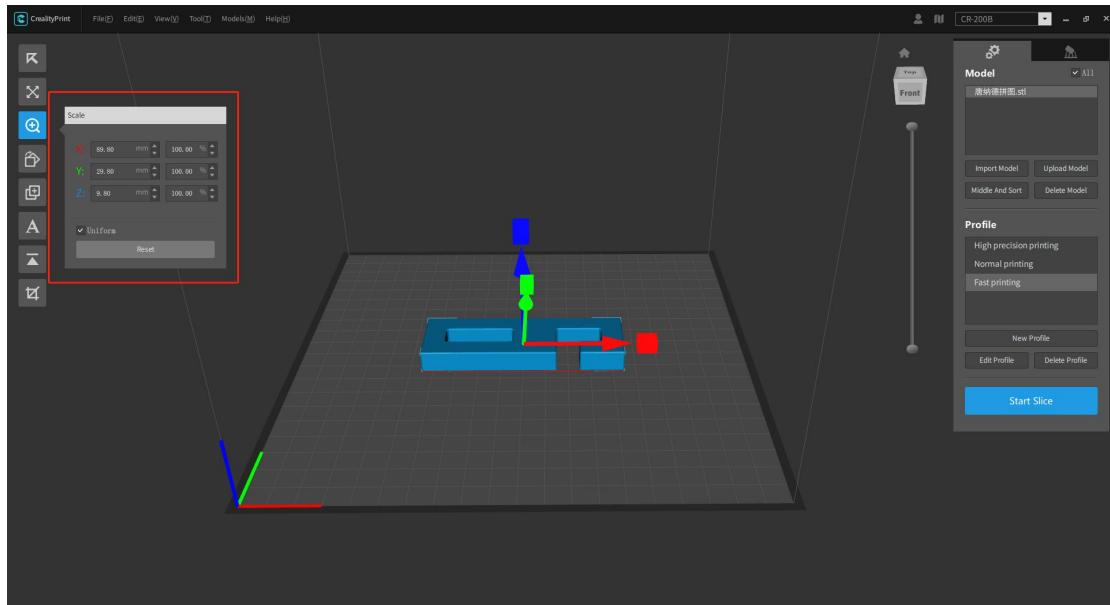
4.6.2 Move

Move the selected model, including X/Y/Z movement, center/bottom placement, and center/bottom/reset operations.



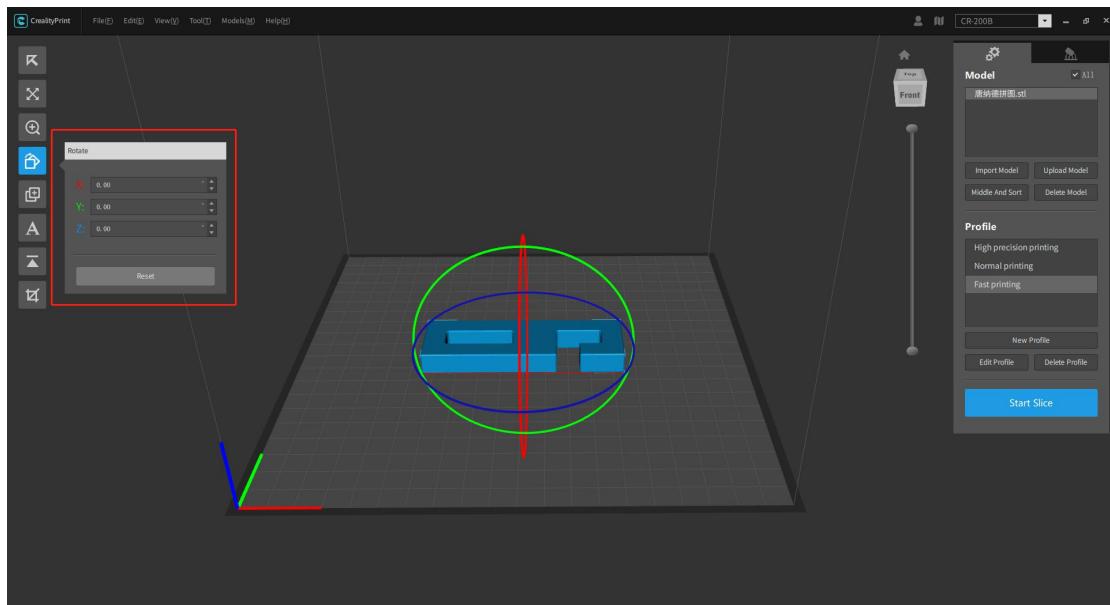
4.6.3 Scale

Perform zooming operations on the selected model, including zooming in the X/Y/Z directions. You can also switch and lock the ratio for zooming and resetting.



4.6.4 Rotate

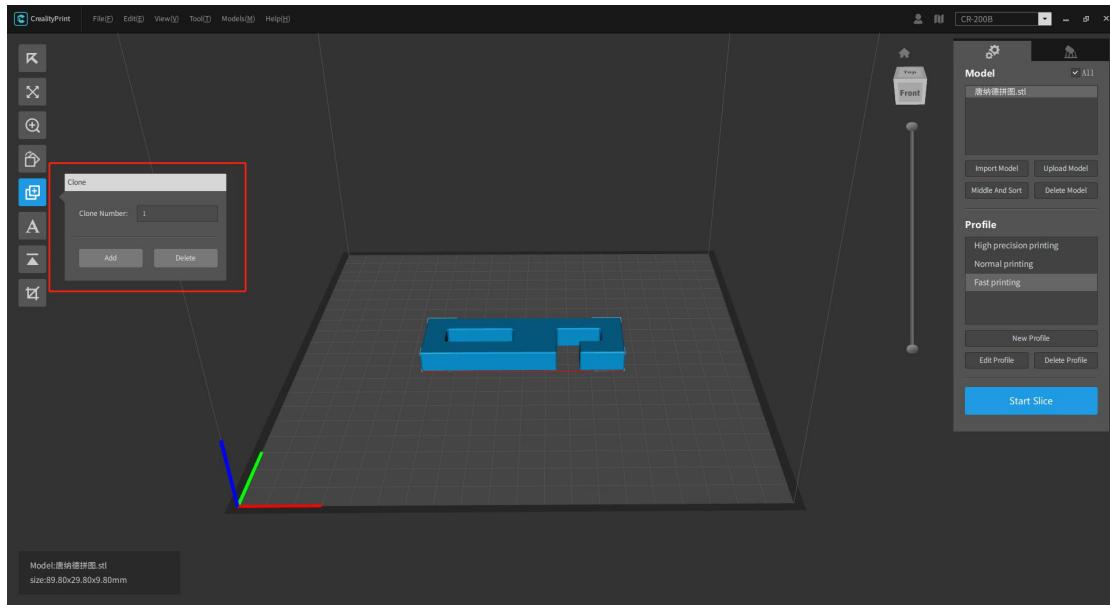
Rotate the selected model, including rotation in X/Y/Z direction, and it can also be reset.



4.6.5 Clone

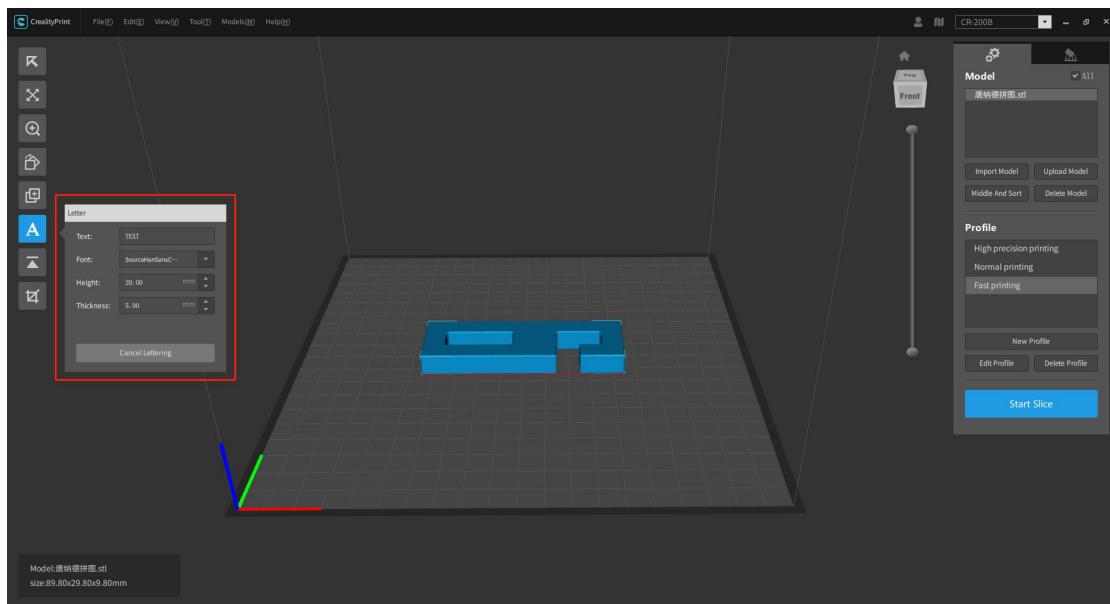
Perform a clone operation on the selected model, you can set the number of

clones before cloning.



4.6.6 Letter

The function of engraving the model, the relevant parameters of the engraving are text/font/character height/thickness.

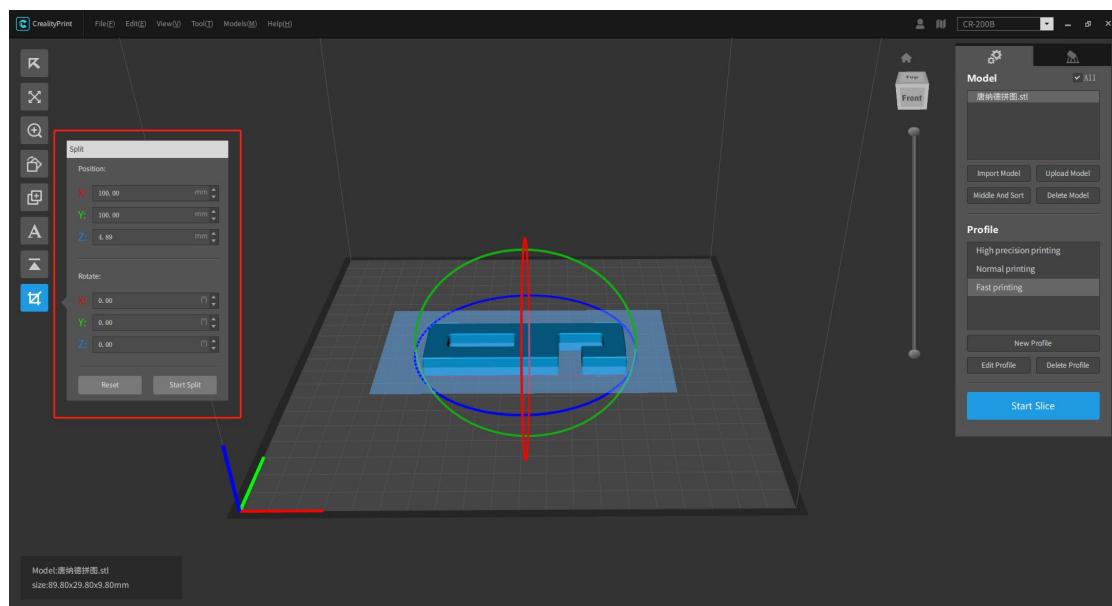


4.6.7 Lay flat

Carry out the operation of flattening the selected model by surface, and select the flat surface during operation.。

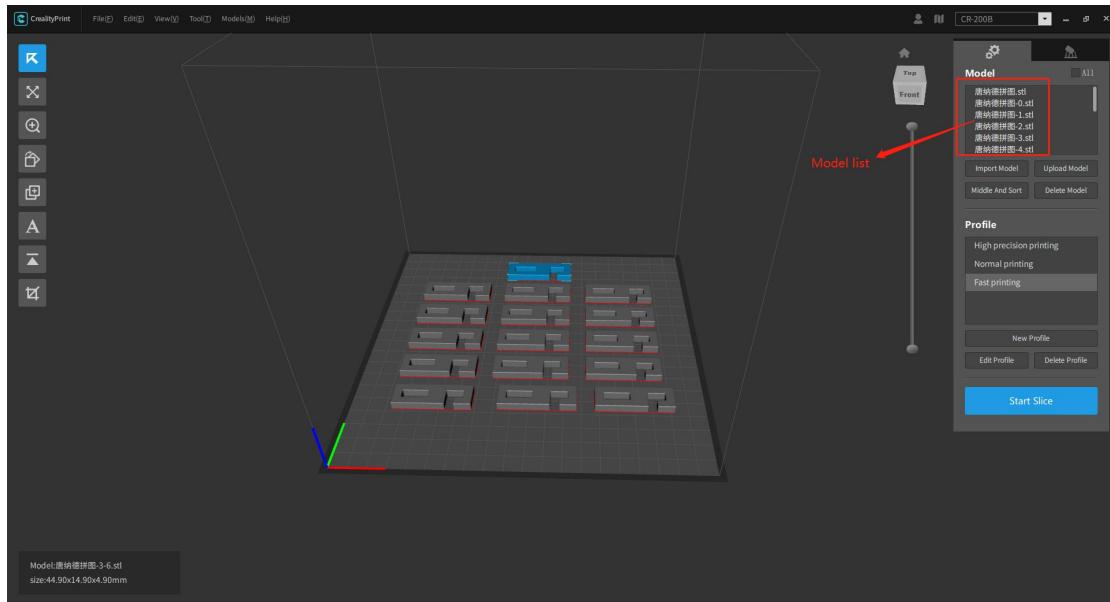
4.6.8 Cut

To cut the selected model, the operation items include adjustment of X/Y/Z cutting position, adjustment of X/Y/Z cutting angle, start cutting and reset.



4.7 Model list

After importing or cloning multiple models, there will be multiple models in the model list.

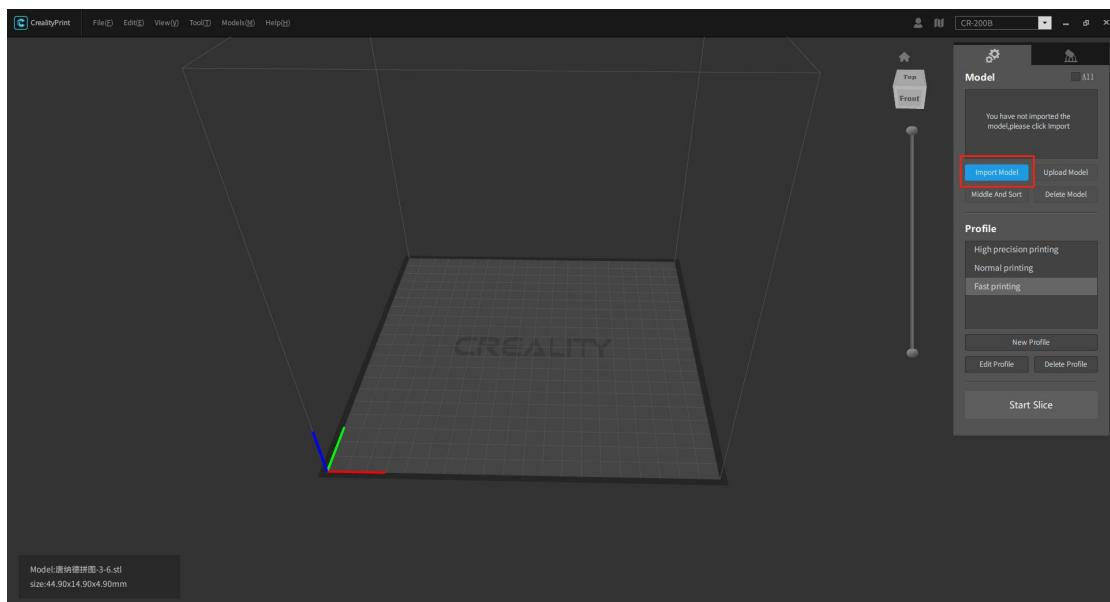


4.7.1 Model selection

Select and click a model in the model list or the printing platform to perform the selection operation, Ctrl+mouse can perform multiple selection operations, check "Select All" in the model list or right-click on the printing platform to select all models to select all Operation.

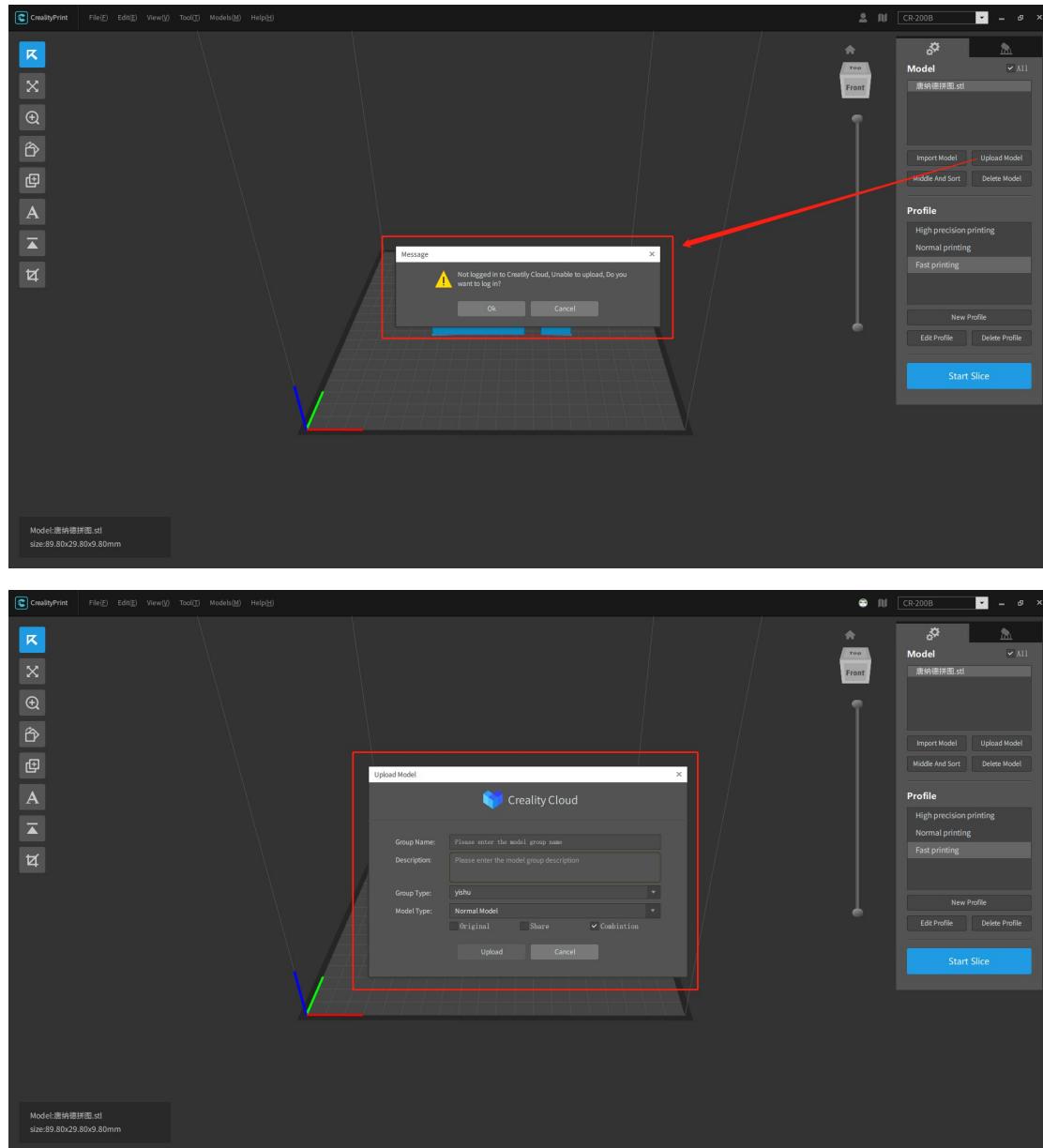
4.7.2 Import model

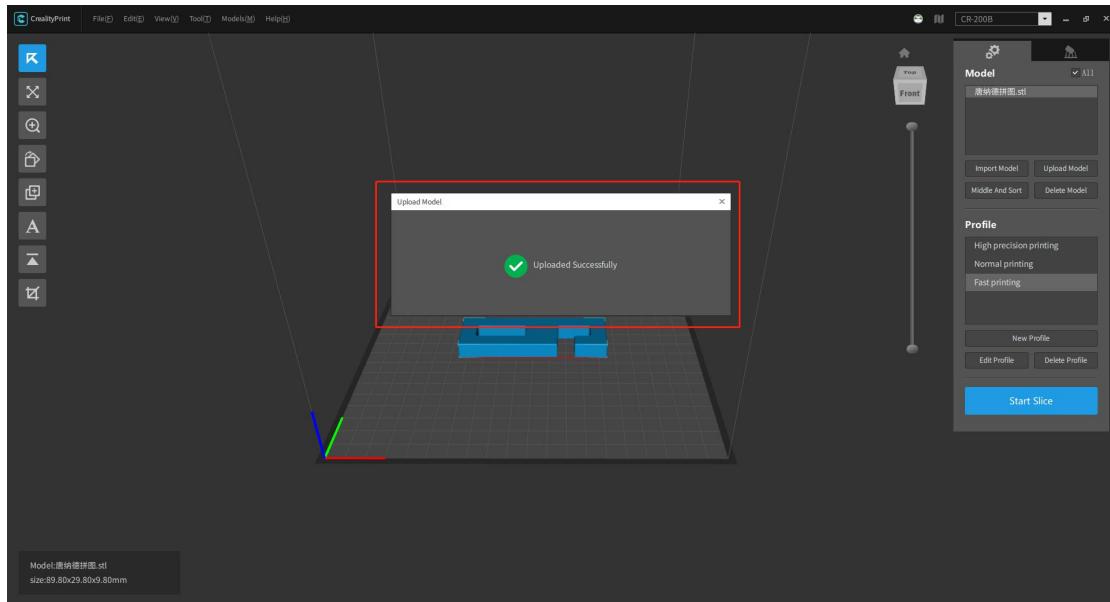
Click "Import Model" at the bottom of the model list to import the model file .



4.7.3 Upload model

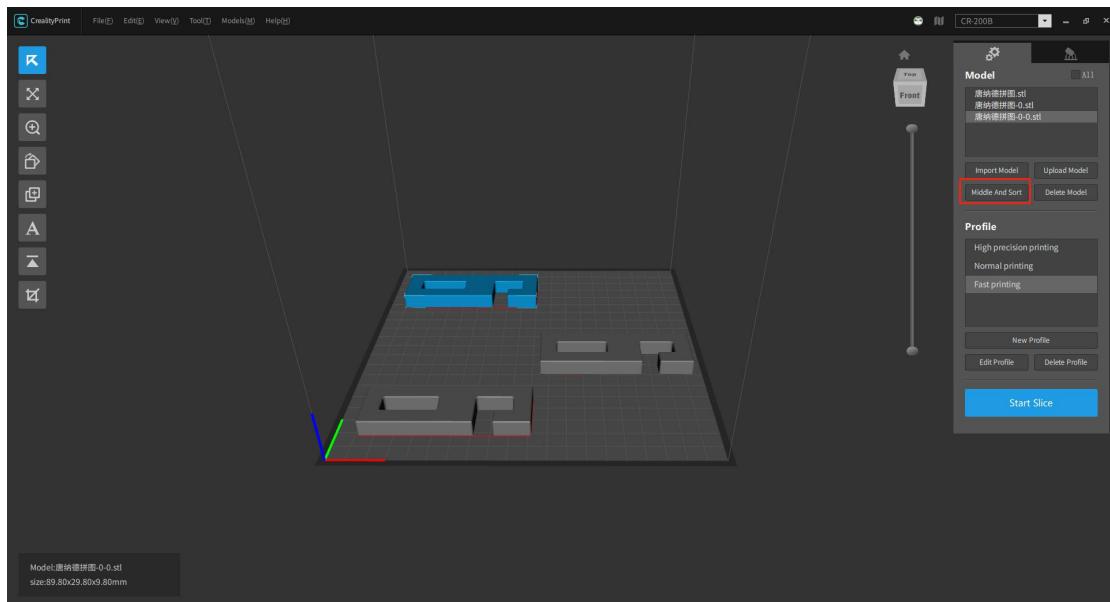
After the software imports the model, click "Upload Model" at the bottom of the model list to upload the model (you will be prompted to log in to the Creality Cloud account if you are not logged in).



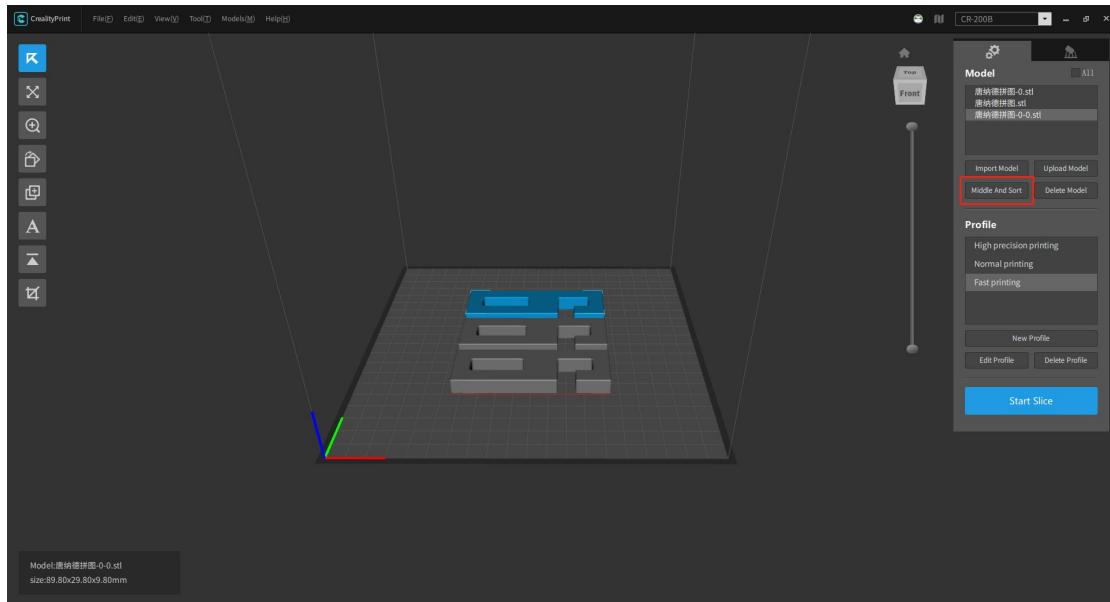


4.7.4 Middle and sort

After the software imports the model, click "Centered" at the bottom of the model list to perform the operation of the model in the center.



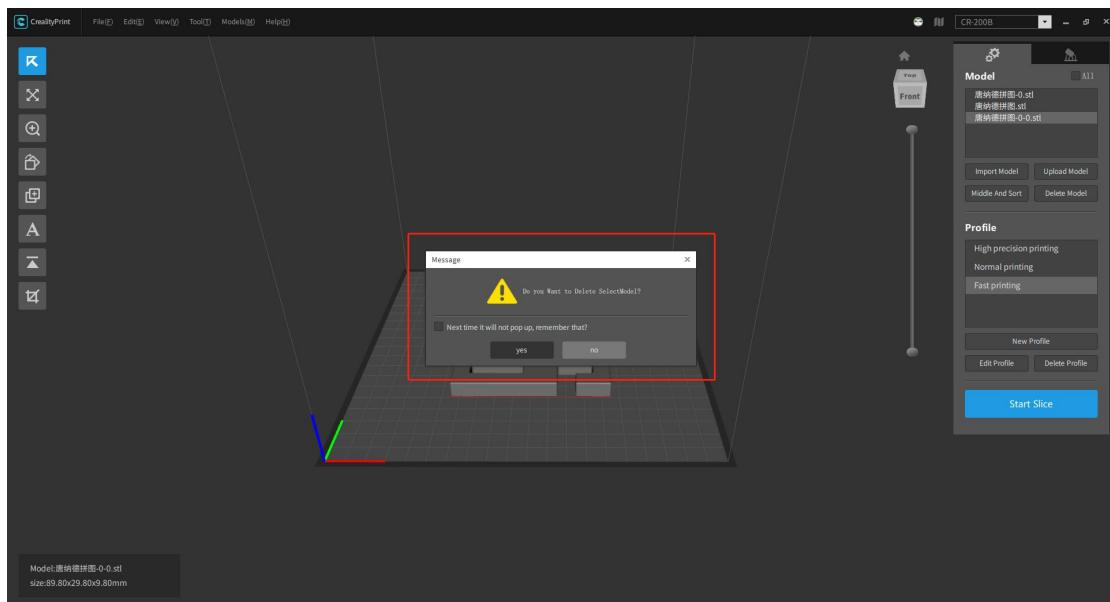
(Before)



(After)

4.7.5 Delete model

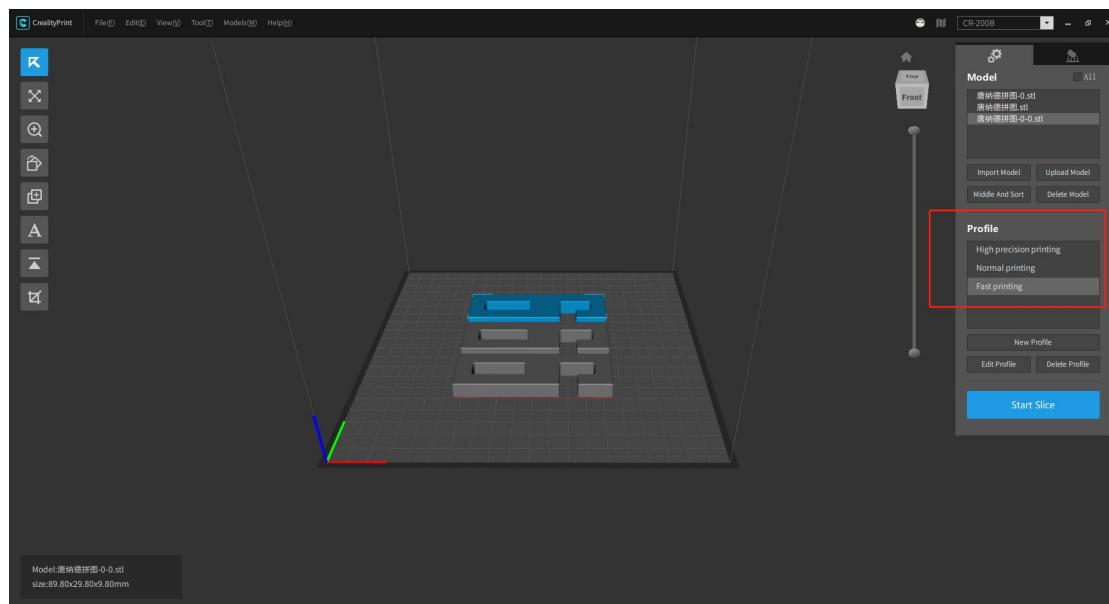
After the software imports the model, click "Delete Model" at the bottom of the model list to delete the model. When deleting a model, a pop-up box of "Whether to delete the selected model" will pop up. Here you can also check the option of "Don't pop up again next time, remember this choice".



4.8 Select parameter configuration

4.8.1 Select parameter configuration mode

After importing the model and before performing the slicing operation, you need to select the corresponding slicing parameter mode. The software provides three slicing parameter modes, namely high-precision printing/normal printing/fast printing. The corresponding three modes have a layer height of 0.1mm/ 0.15mm/0.2mm, choose one of them for slicing.

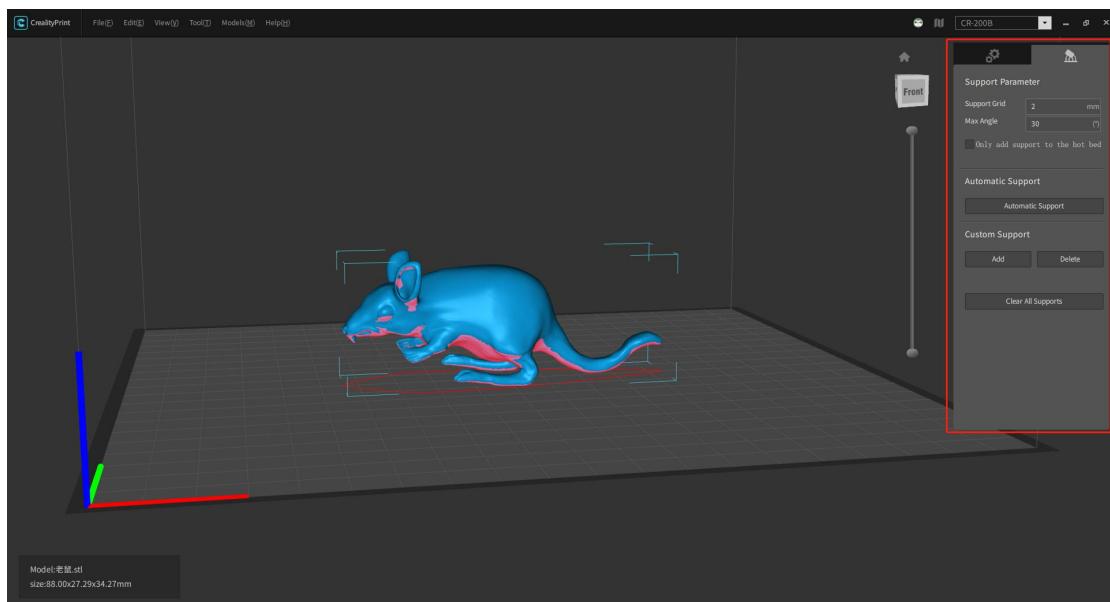
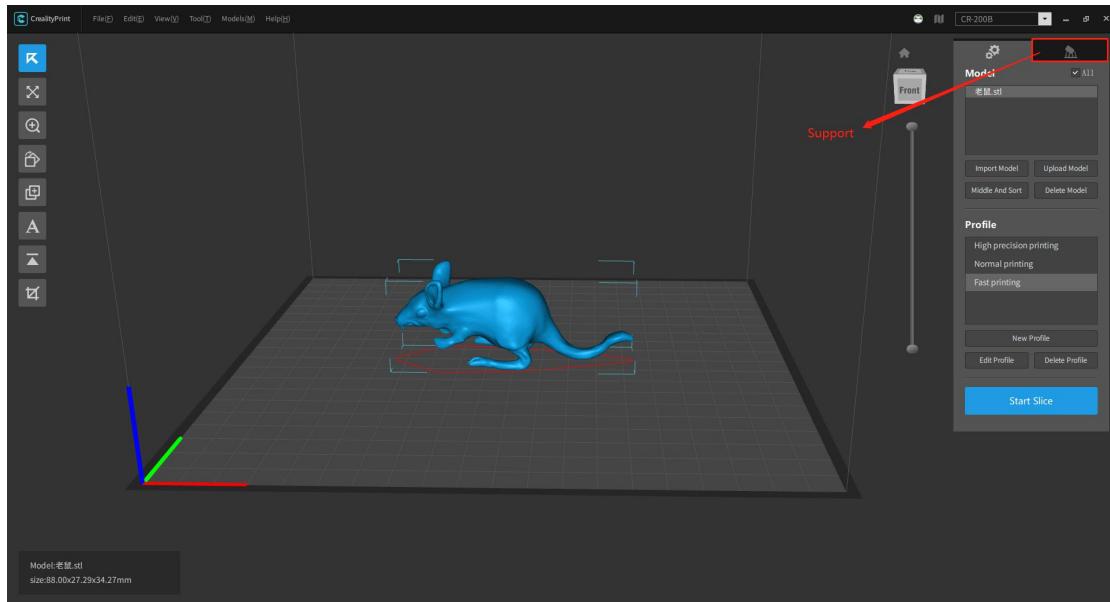


4.8.2 New/Edit/Delete configuration

Under the software parameter configuration, you can create/edit/delete parameter configuration operations (described in detail in Chapter 5).

4.9 Support

When importing the model and selecting the model, click the support button to switch to the support operation page, and you can perform support related operations.

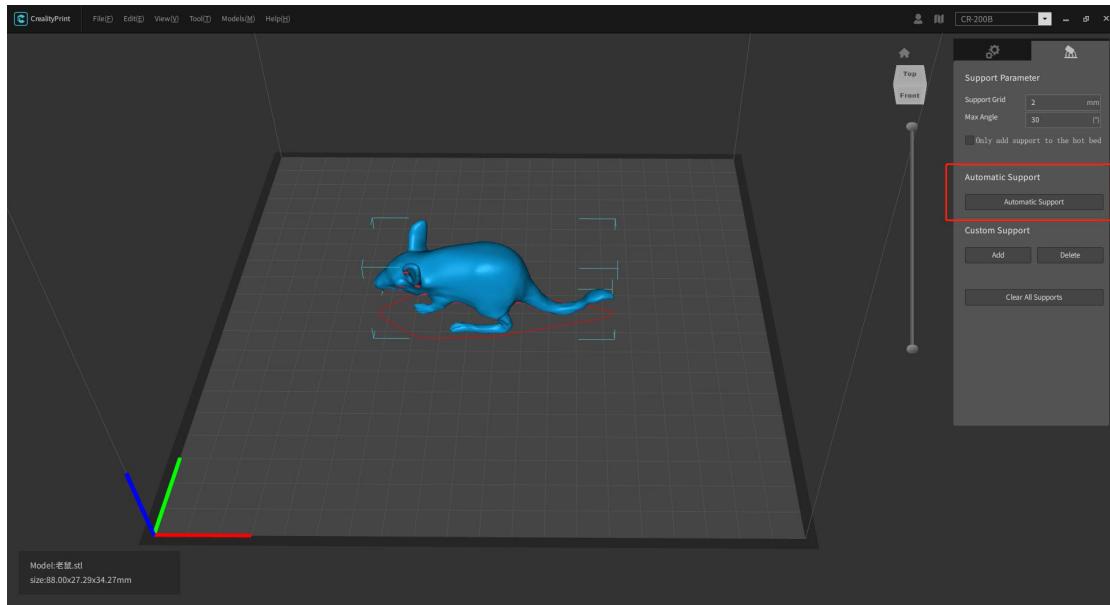


4.9.1 Support parameters

Support parameters include the size of the support column, the maximum overhang angle, and only the support that contacts the bottom plate is added.

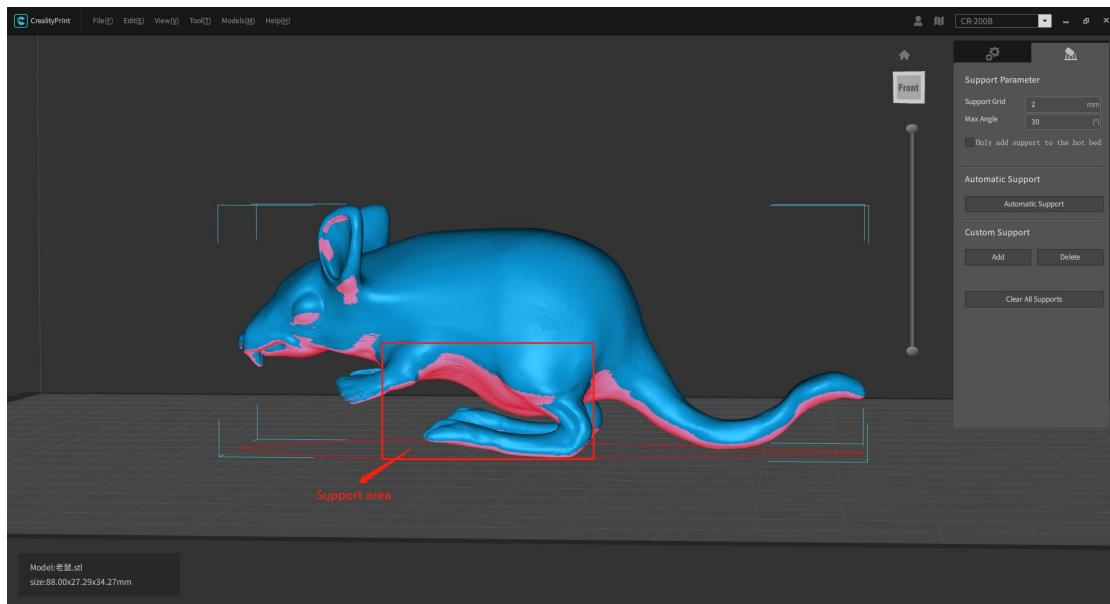
4.9.2 Auto support

Click Automatically generate support, and the corresponding support will be automatically generated according to the check of "Add only support that touches the bottom plate".



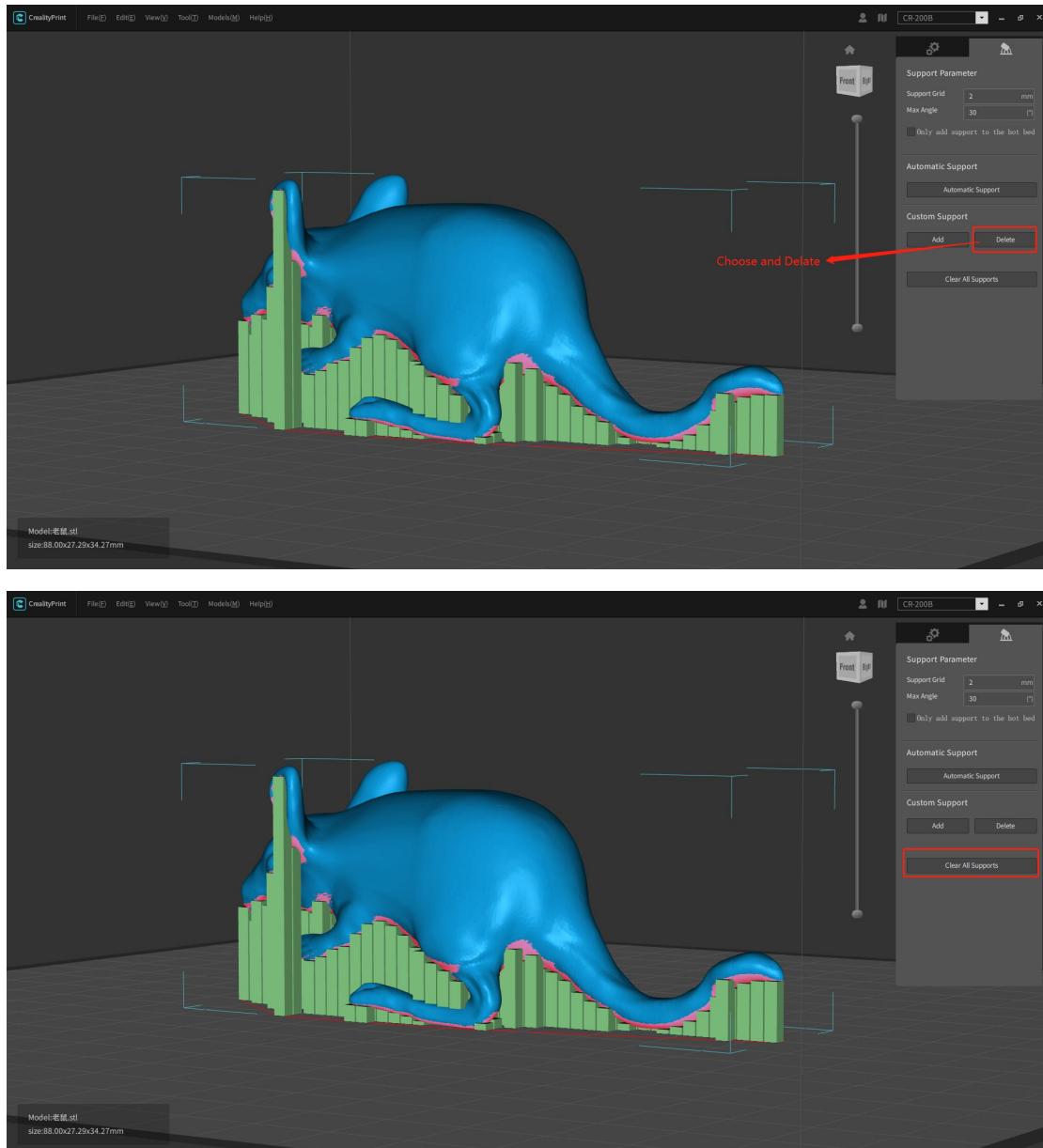
4.9.3 Manual support

Click "Add" under Manual Support to add support manually (only in the red area displayed by the model, support cannot be added in other places).



4.9.4 Clear support

There are two ways to remove supports, including manual partial deletion and deletion of all supports.



4.10 Operational attributes

Operation attributes include left mouse button selection operation, right mouse button rotation operation, scroll wheel middle button translation operation, right-click menu operation, interface view operation, interface drag operation, interface information display, etc.

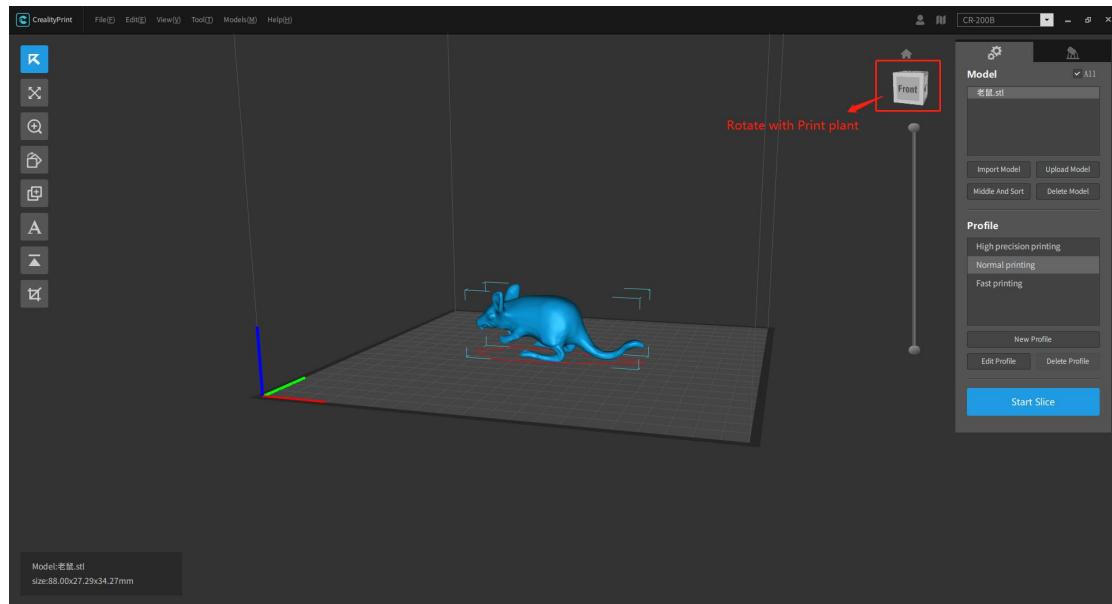
4.10.1 Left-click selection operation

Select a model and click the left mouse button to complete the selection operation of the model, and hold down Ctrl + the left mouse button to complete the selection operation of

multiple models.

4.10.2 Right-click rotation operation

Right-click and hold and drag to complete the rotation of the platform and model. When the platform and model rotate, the view cube will also rotate with it.

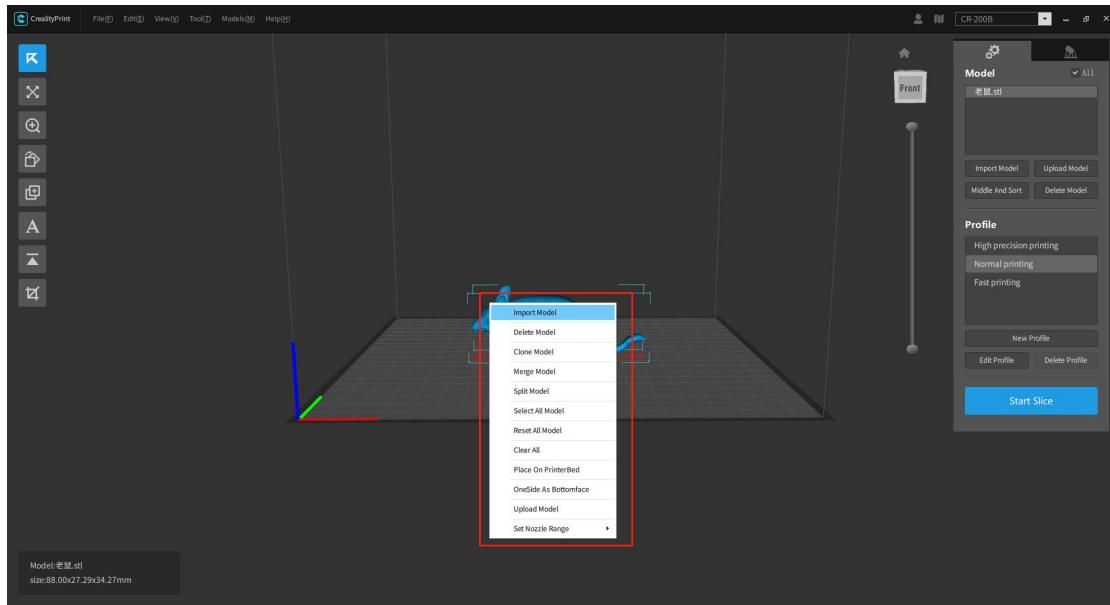


4.10.3 Scroll wheel middle button operation

In the software interface, hold down the middle button of the software and drag to complete the panning operation of the scroll wheel.

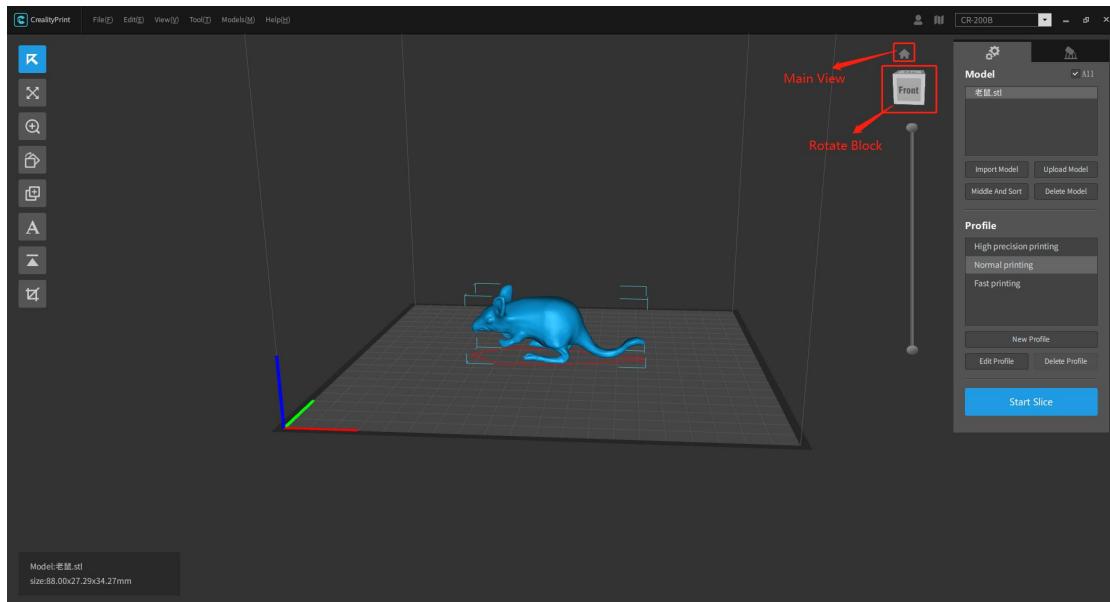
4.10.4 Right-click menu operation

In the software interface, click the right mouse button, and the right-click menu bar will pop up. The contents of the menu include Import Model, Delete Model, Clone Model, Merge Model, Split Model, Select All Models, Reset All Models, Clear the Print Platform, and Place the Model for Printing On the platform, use one side of the model as the bottom surface, upload the model, and set the nozzle range.



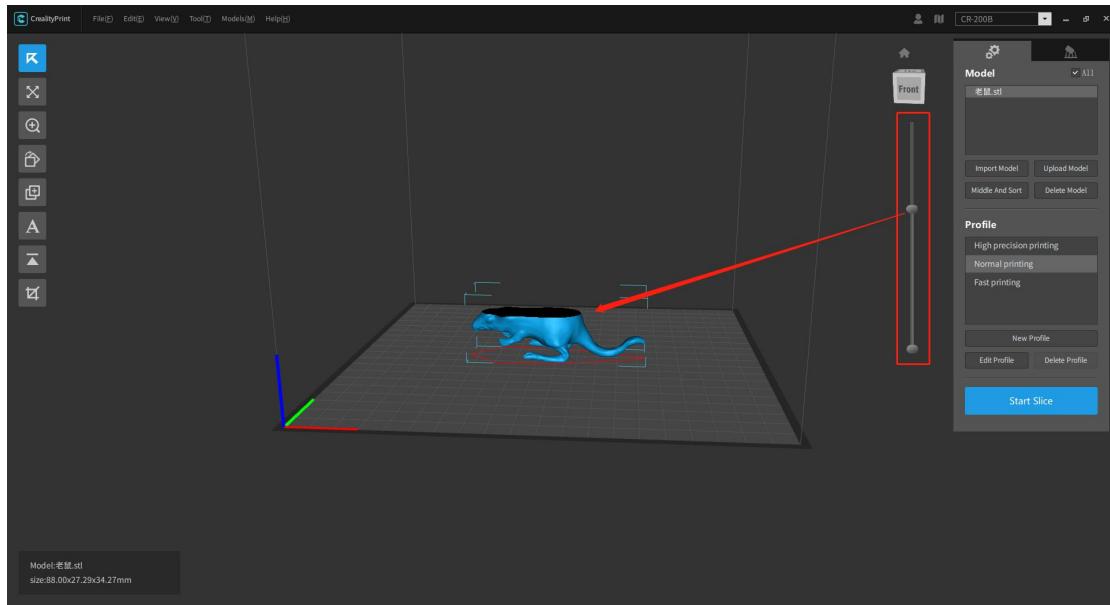
4.10.5 Interface view operation

In the cube view area in the upper right corner of the software interface, click on each side and the view cube and platform will change accordingly. Click the small house icon to switch back to the main view angle.



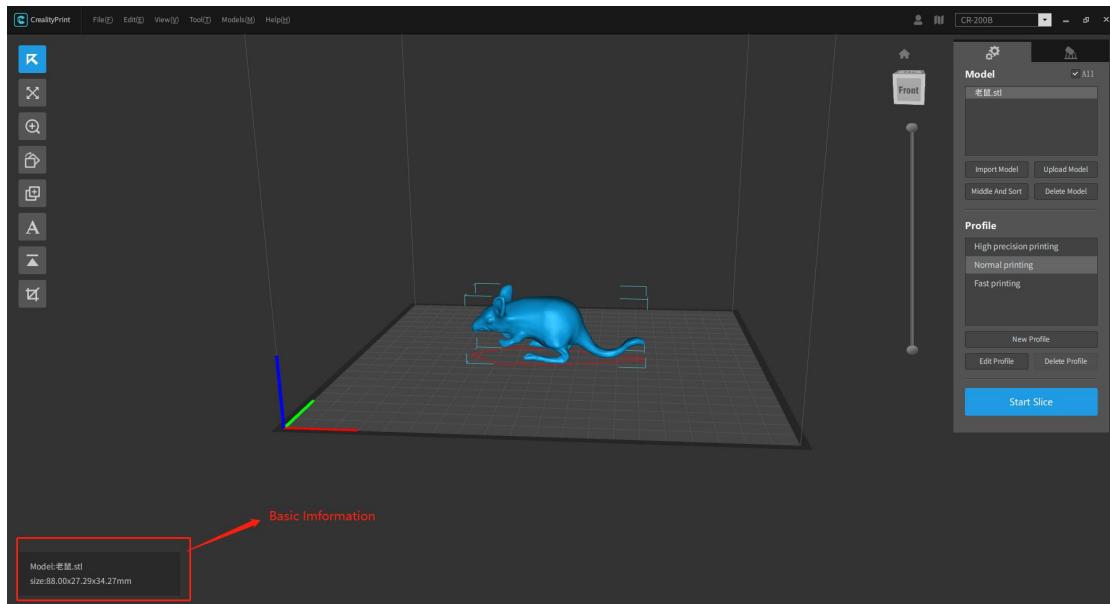
4.10.6 Interface drag operation

There is a sliding bar on the right side of the software interface. After selecting a model, drag up/down to see the display of each layer of the model.



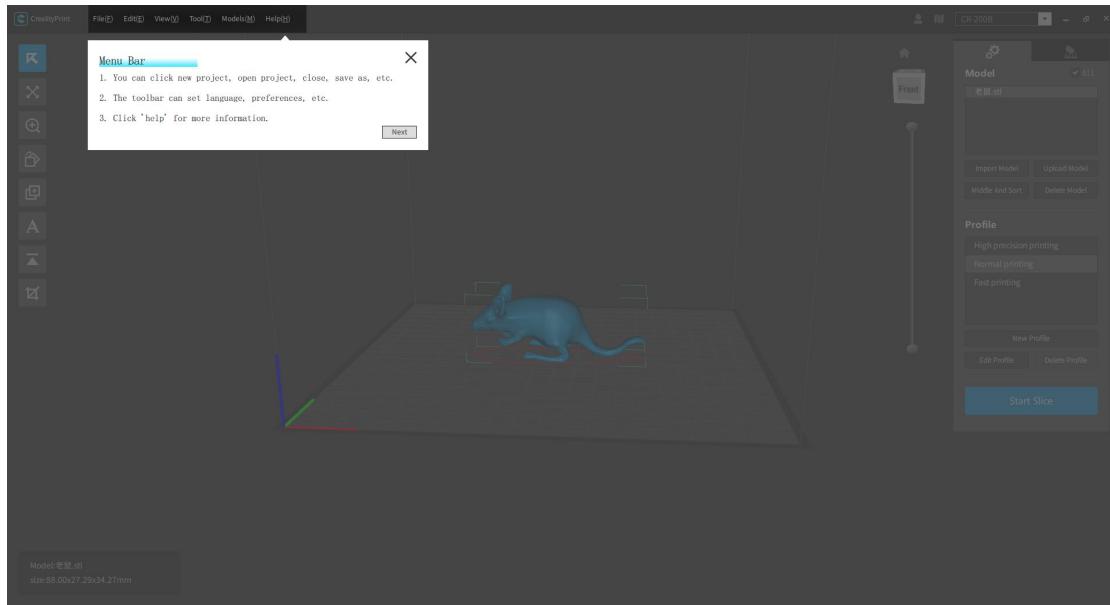
4.10.7 Interface information display

After selecting a model in the software interface, the related information of the travel model will be displayed in the lower left corner. The displayed information includes the model name, model size, etc.



4.11 User guidance

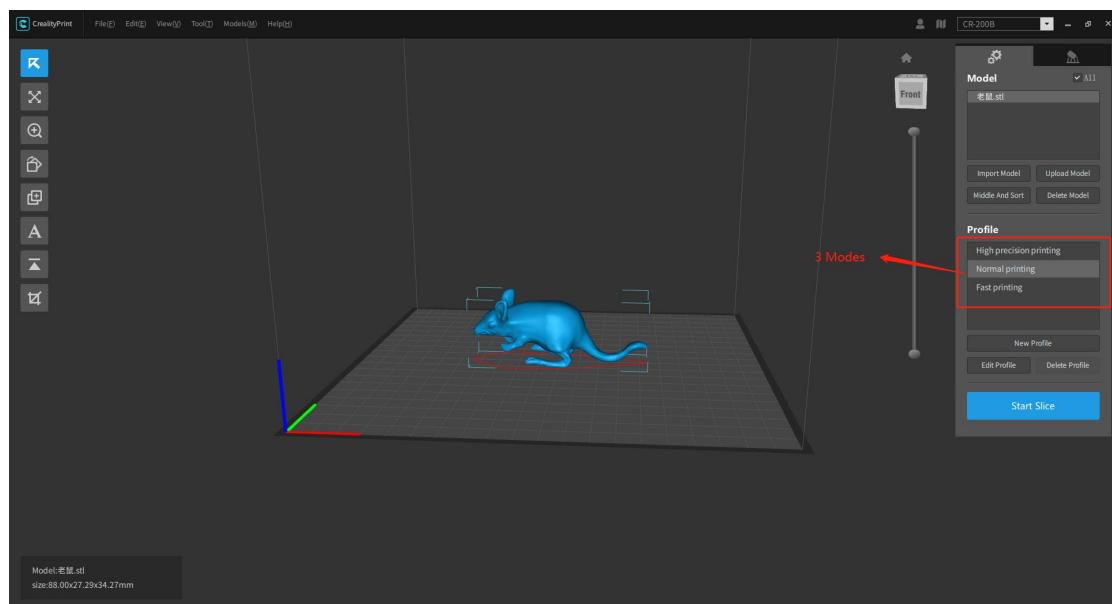
When the software is started for the first time, a user-guided function prompt will appear. When the software is not running for the first time, click the user-guided icon in the upper right corner, and a guided function prompt will also appear.



5. Print slice parameter settings

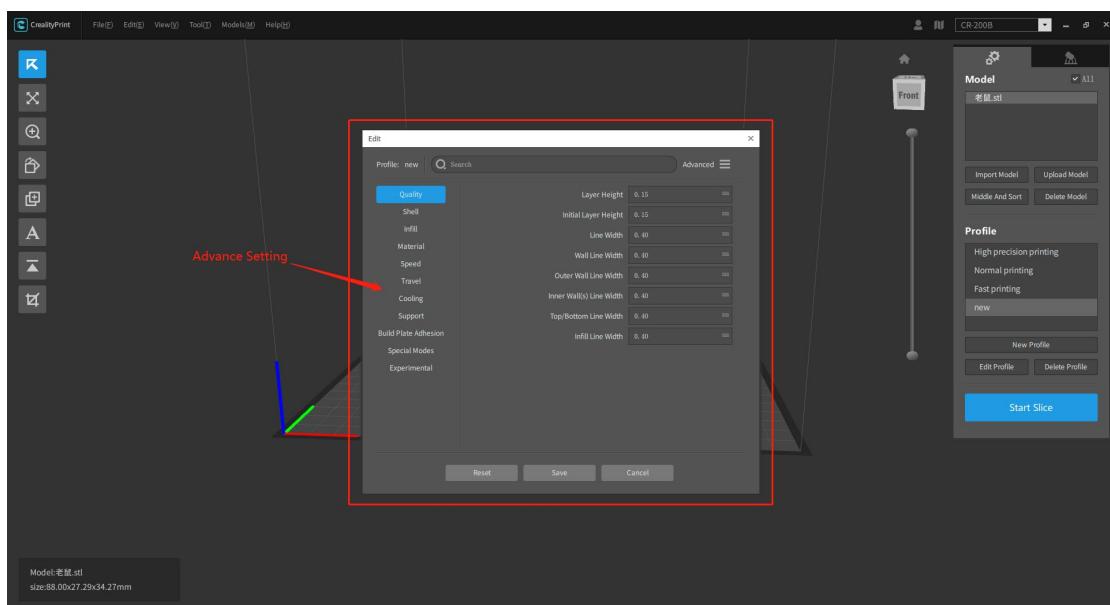
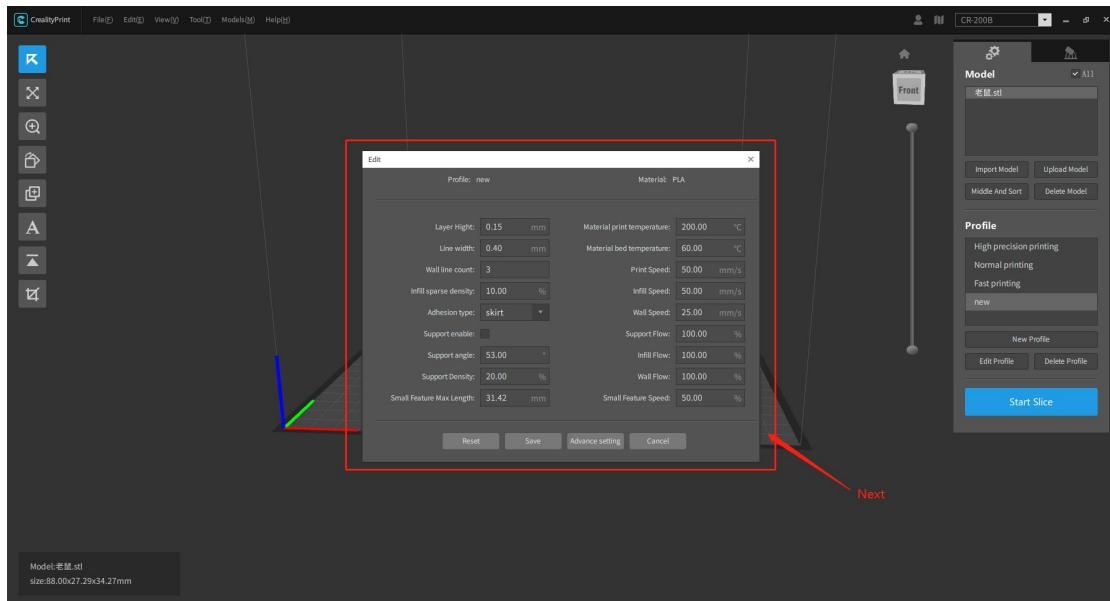
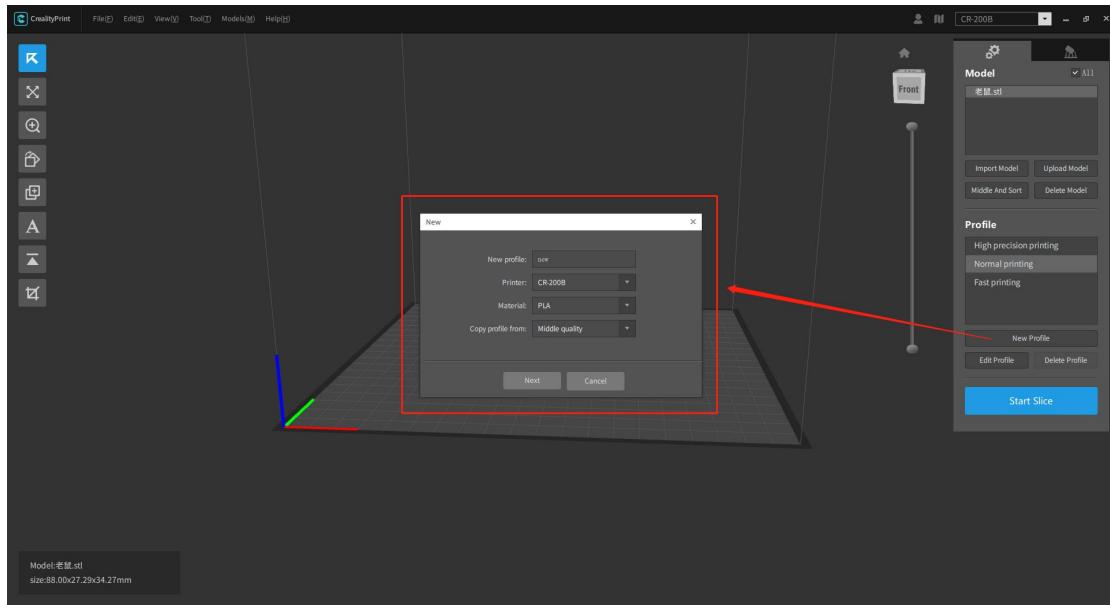
5.1 Parameter configuration mode

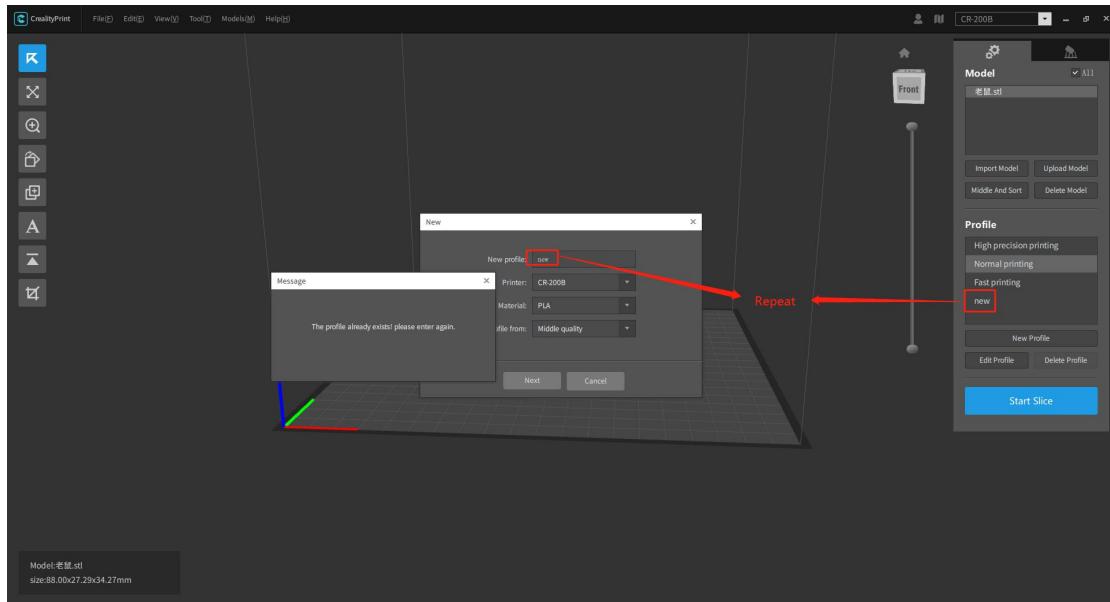
The software provides 3 slice printing parameter modes, namely high-precision printing/normal printing/fast printing. The corresponding three modes have layer heights of 0.1mm/0.15mm/0.2mm respectively. Users can perform slicing and printing according to the required slicing printing mode. Print, you can also create and customize other modes for slicing and printing.



5.2 New parameter configuration

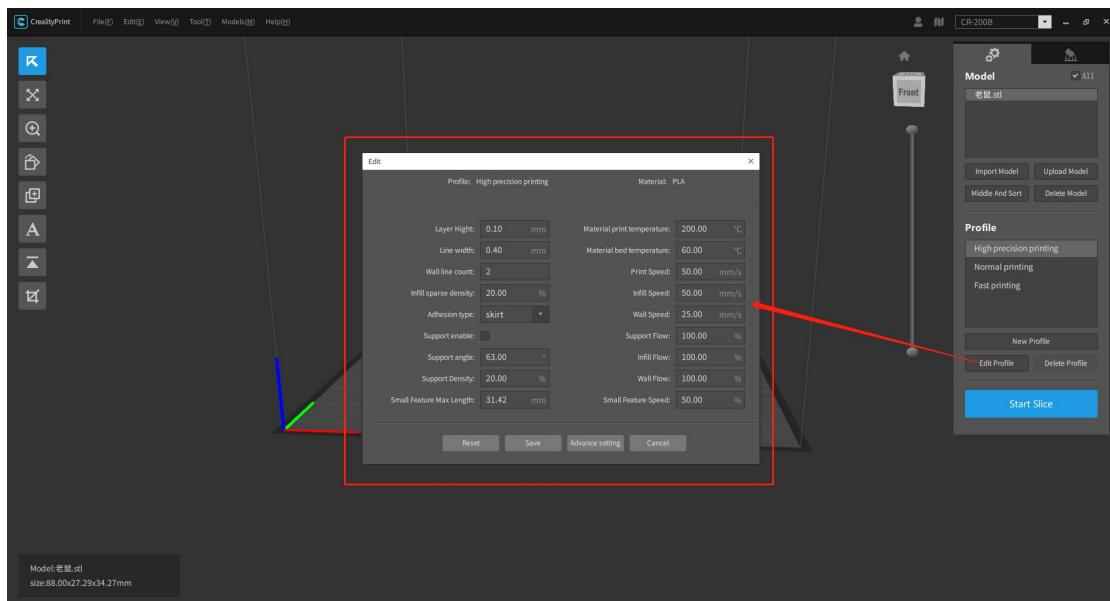
Select the desired slice printing mode, click "New Configuration", use the selected printing mode as a template, customize the configuration name, printer model, consumable type, copied template name and other information, and then click "Next" to configure the basic parameter information and Advanced parameter information. (Note: If the configuration name already exists, it will prompt "The configuration file already exists! Please try another name.")

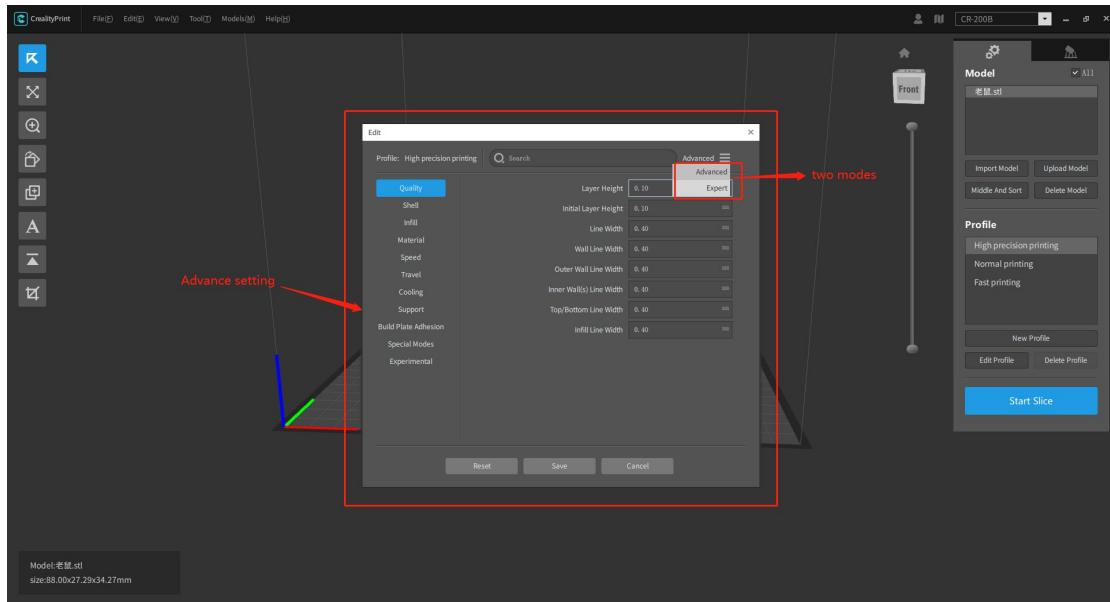




5.3 Edit parameter configuration

Select a slice printing mode and click "Edit configuration" to enter the page of printing parameter configuration. The first thing you see is the editing page of basic parameters. On this page, you can edit and reset/save/advance settings/cancel of basic parameters. operate. Click "advanced setting" to enter the advanced parameter setting page to set more parameter items, including 2 sets of advanced and expert parameters, which can be selected and edited.





5.4 Advanced parameter configuration

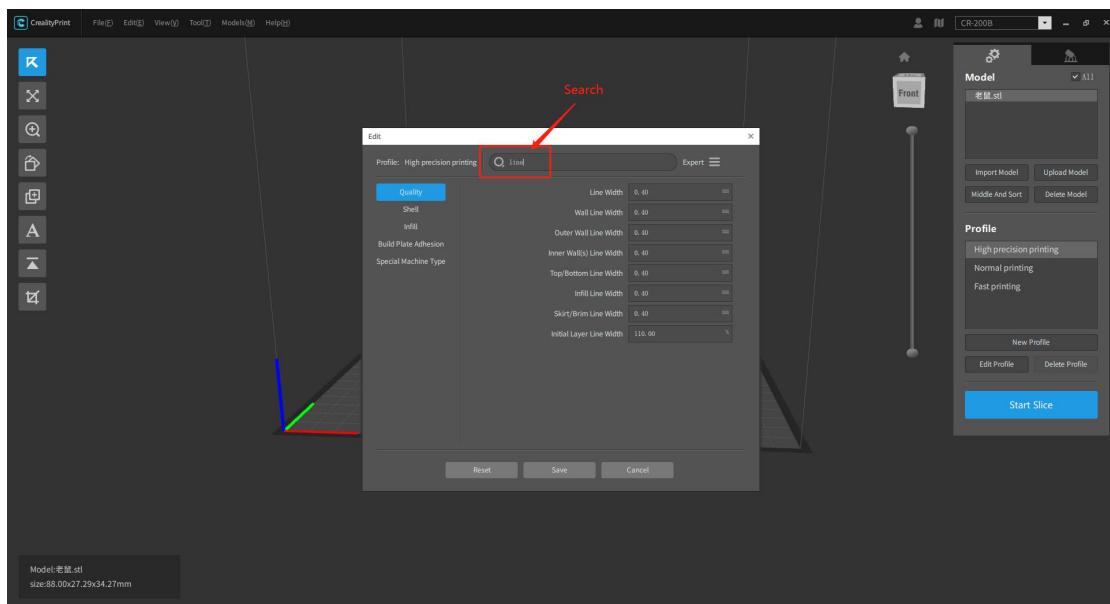
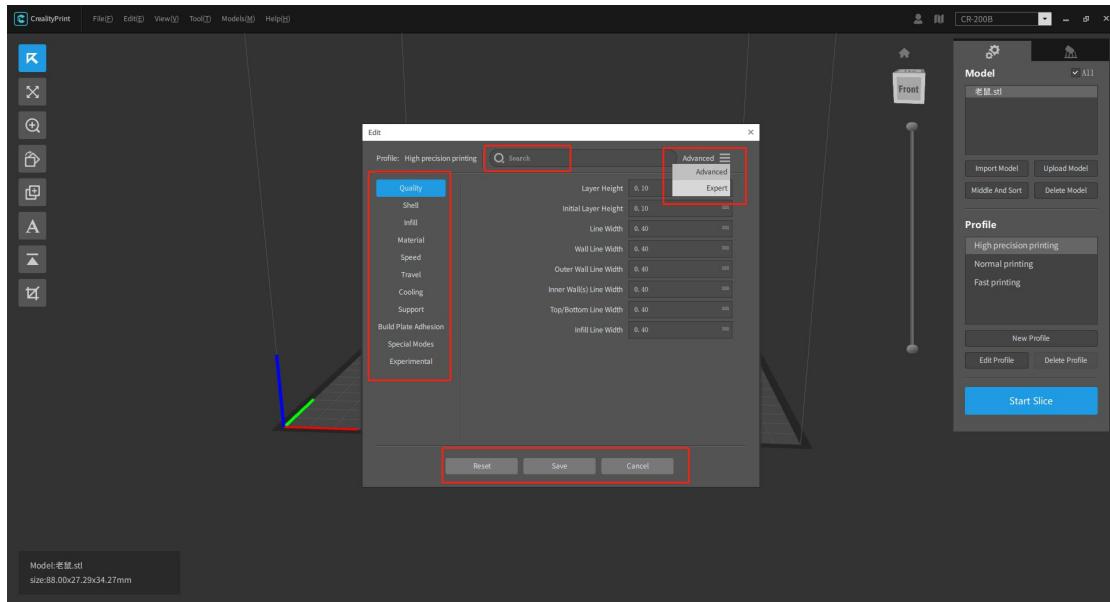
After entering the advanced parameter setting page, first is the configuration file name and search bar at the top of the page, as well as the selection of advanced and expert parameter modes, then the parameter type name on the left and detailed parameter information on the right, and the bottom is reset/ Operation buttons for save/cancel.

The number of parameters displayed will be different when the advanced and expert parameter modes are selected, and the number of parameters displayed in the expert parameter mode will be more.

The parameter types on the left include quality, shell, filling, material, speed, movement, cooling, support, print platform attachment, special mode, and experimental. Each type of parameter will be different and may also be related to each other.

Enter parameter keywords in the search bar to search for relevant parameter information, allowing users to find the parameter items to be set more quickly.

The reset button at the bottom of the page can restore the default parameters, the save button can save the parameters edited by the user, and the cancel button directly closes the current editing page.



5.5 Delete parameter configuration

Select a new parameter configuration, click "Delete configuration", it will prompt "Whether to delete this configuration file" and you can check the option of "Don't pop up next time! Remember this choice.", click "Yes" to complete the delete operation , Click "No" to cancel the delete operation. (Note: The three default parameter configurations cannot be deleted, only the newly-defined parameter configuration can be deleted).

