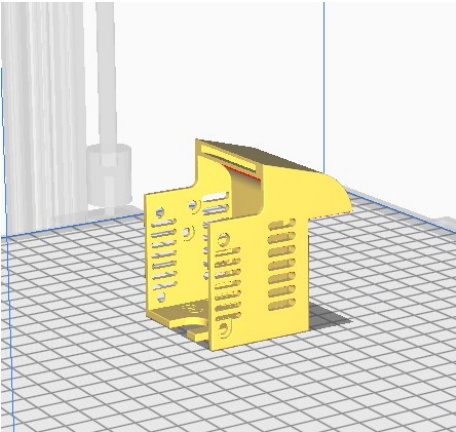


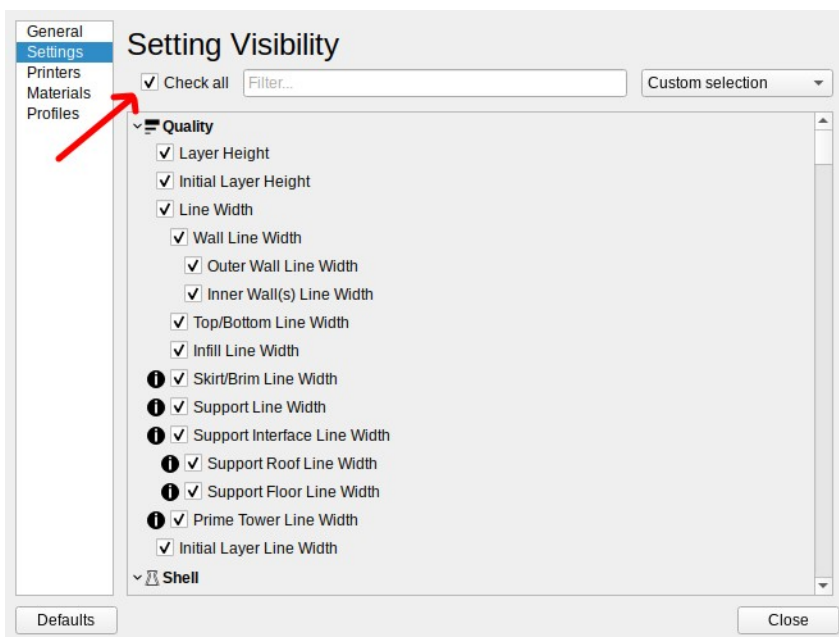
# HOWTO PRINT

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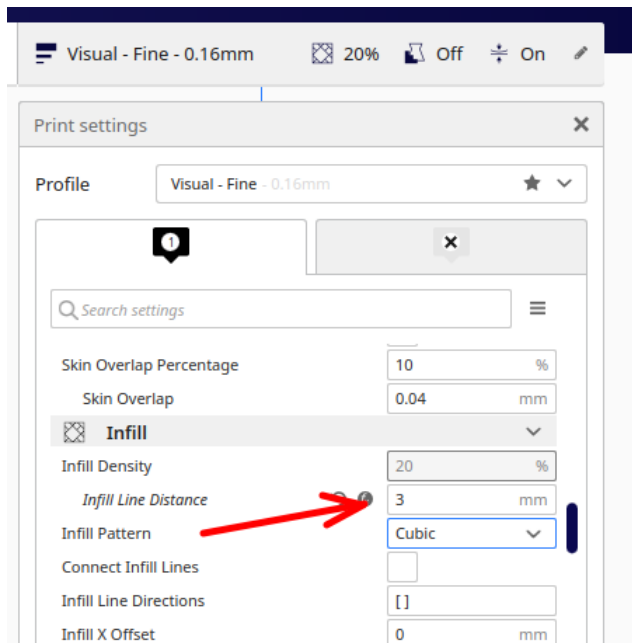
- Open the SLT-file from the hotend cover with Cura.
- Rotate the object so that the top rests on the build plate.



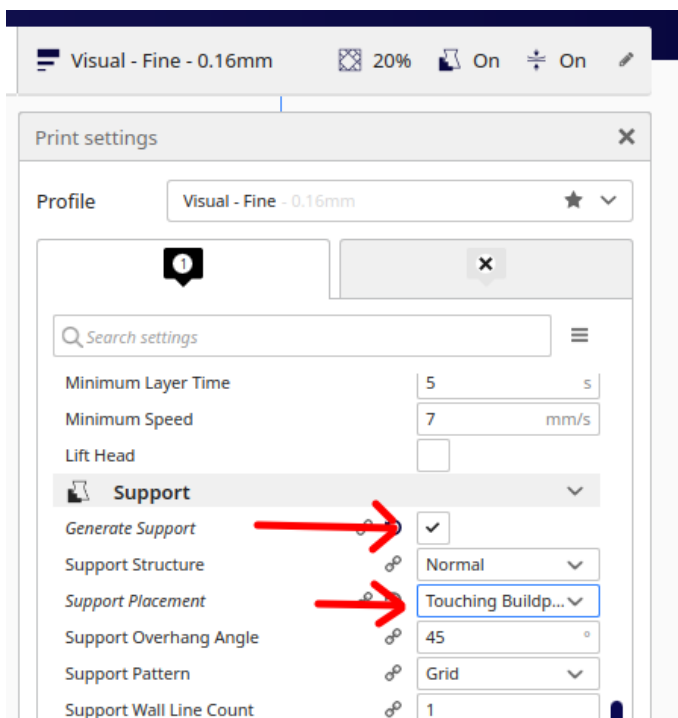
- Select the material Extruder GreenTEC Pro Black for the left nozzle and deactivate the right nozzle.
- Select the Visual Fine print profile.
- Activate “Check all” in the Cura preferences



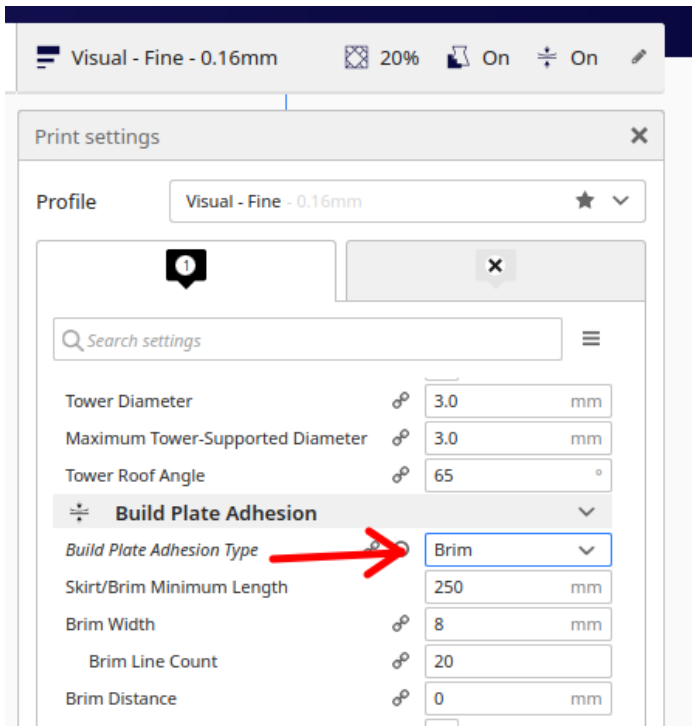
- Change the infill line distance to 3mm



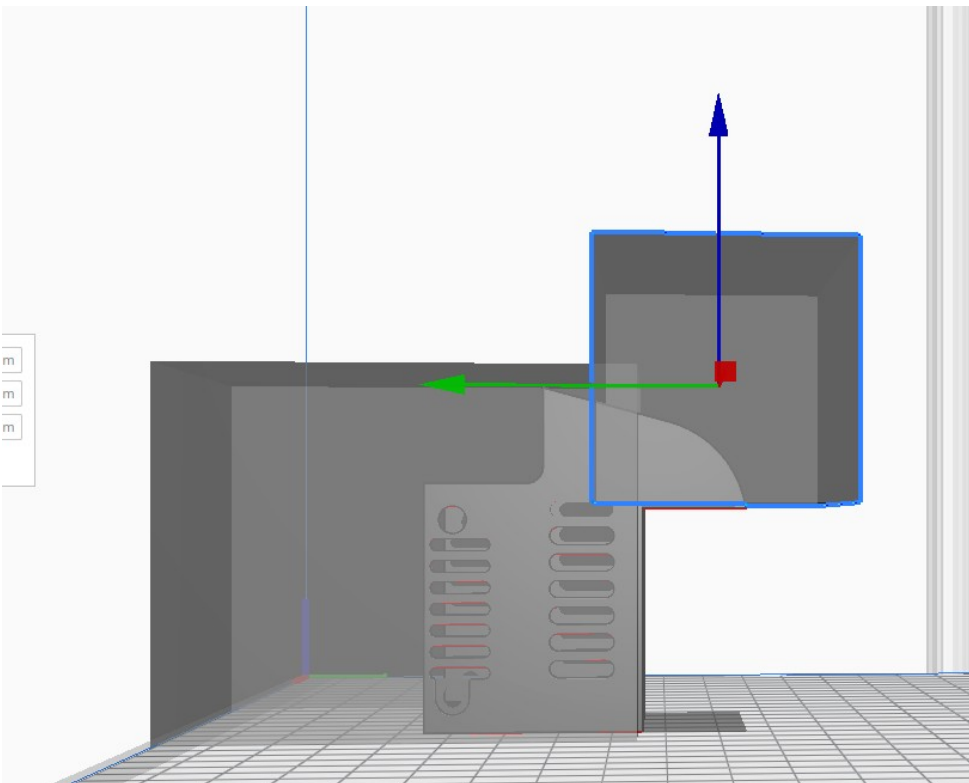
- Activate support and switch support placement to Touching Buildplate



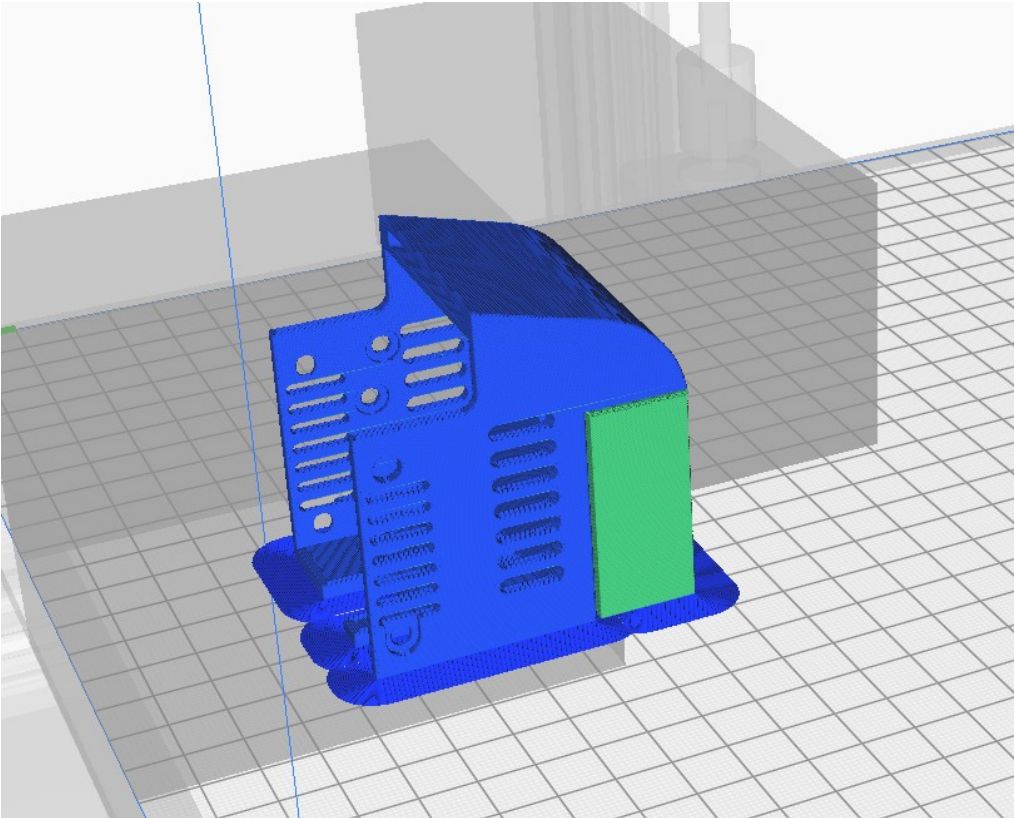
- Change the Build Plate Adhesion Type to Brim



- We want only the overhang to be supported. To do this, add a support structure blocker to the left and above the overhang.



- After slicing, the preview should look like this...



- After removing the support structure, the sealing surface to the fan should be smoothed with a file or sandpaper on the edge of the table so that there is no gap between the fan and the cover. The fan can be adjusted accordingly through the elongated holes.

Happy printing