Consideremos la función:

$$f(\xi) = \text{sen}(x + \xi) = \text{sen}(x)\cos(\xi) + \cos(x)\sin(\xi)$$

$$= \text{sen}(x)\left\{1 - \frac{\xi^2}{2} + o(\xi^2)\right\} + \cos(x)\left\{\xi + o(\xi^2)\right\}$$

$$= \text{sen}(x) + \xi\cos(x) - \frac{\xi^2}{2}\text{sen}x + o(\xi^2)$$

Por banto;

$$| \operatorname{sen}(x+\varepsilon) - (\operatorname{sen}x + \varepsilon \operatorname{cos}x) | = \left| \frac{\varepsilon^2}{2} \operatorname{sen}x + \operatorname{o}(\varepsilon^2) \right| \le$$

$$\leq \frac{\varepsilon^2}{2} | \operatorname{sen}x | + \operatorname{o}(\varepsilon^2) \le$$

$$\leq \frac{\varepsilon^2}{2} + \operatorname{o}(\varepsilon^2)$$

$$\Rightarrow$$
 $\Big| sen(z+\varepsilon) - (sen x + \varepsilon cos x) \Big| $\leq \frac{\varepsilon^2}{2} + o(\varepsilon^2)$$