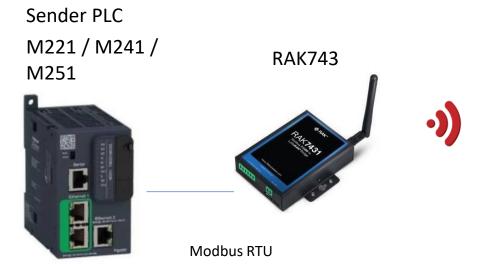
## INDUSTRIA

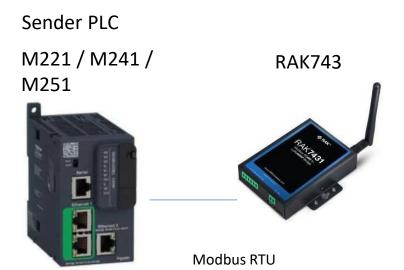
PLC network





## PLC to PLC communications

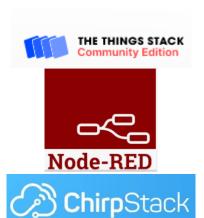






(6.





Receiver PLC

M221 / M241 / M251









