

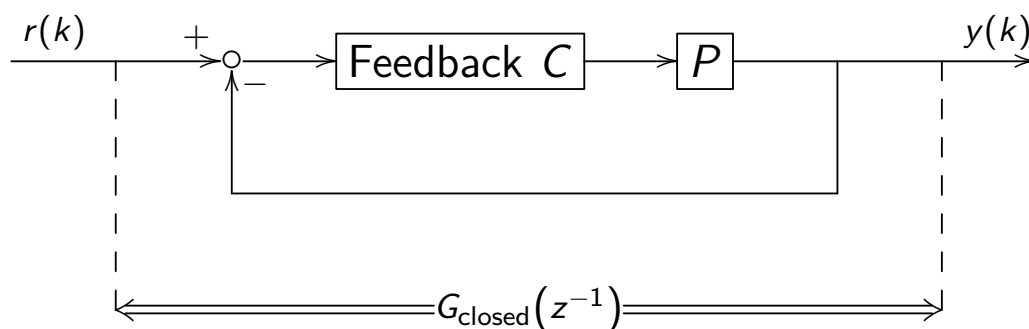
Lecture 11: Feedforward Control

Zero Phase Error Tracking

Big picture
 Stable pole-zero cancellation
 Phase error
 Zero phase error tracking

Big picture

why are we learning this:

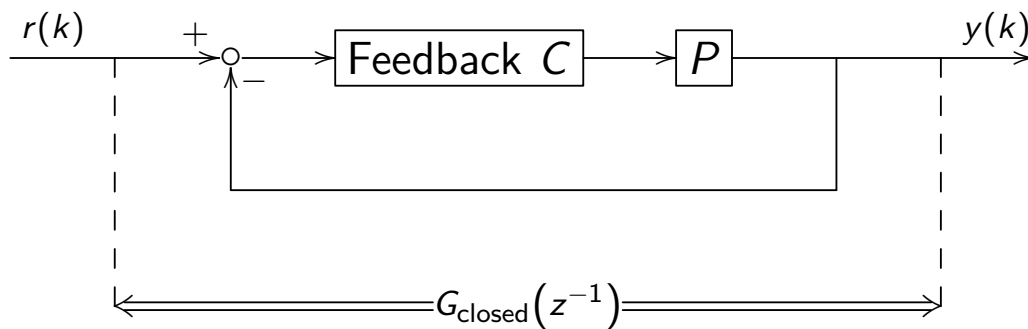


- ▶ two basic control problems: tracking (the reference) and regulation (against disturbances)
- ▶ feedback control has performance limitations
- ▶ For tracking $r(k)$, ideally we want

$$G_{\text{closed}}(z^{-1}) = 1$$

which is **not attainable** by feedback. We thus need **feedforward** control.

Big picture



- notation:

$$G_{\text{closed}}(z^{-1}) = \frac{z^{-d} B_c(z^{-1})}{A_c(z^{-1})}$$

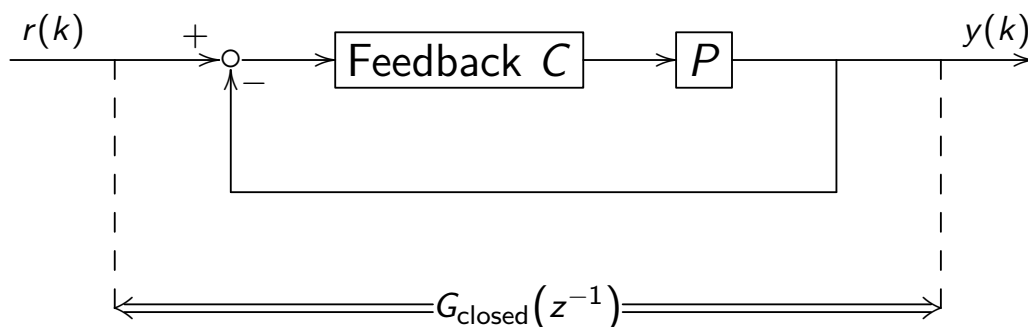
where

$$B_c(z^{-1}) = b_{c0} + b_{c1}z^{-1} + \dots + b_{cm}z^{-m}, \quad b_{c0} \neq 0$$

$$A_c(z^{-1}) = 1 + a_{c1}z^{-1} + \dots + a_{cn}z^{-n}$$

- z^{-1} : one-step delay operator. $z^{-1}r(k) = r(k-1)$

Big picture

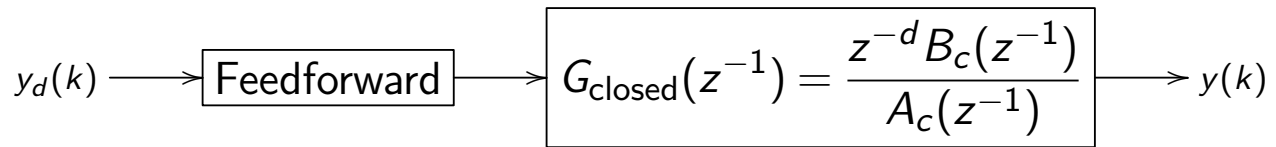


one naive approach: to let $y(k)$ track $y_d(k)$, we can do

$$r(k) = G_{\text{closed}}^{-1}(z^{-1}) y_d(k) = \frac{z^d A_c(z^{-1})}{B_c(z^{-1})} y_d(k) = \frac{A_c(z^{-1})}{B_c(z^{-1})} y_d(k+d) \quad (1)$$

- causality:** (1) requires knowledge of $y_d(k)$ for at least d steps ahead (usually not an issue)
- stability:** poles of $G_{\text{closed}}^{-1}(z^{-1})$, i.e., zeros of $G_{\text{closed}}(z^{-1})$, must be all stable (usually an issue)
- robustness:** the model $G_{\text{closed}}(z^{-1})$ needs to be accurate

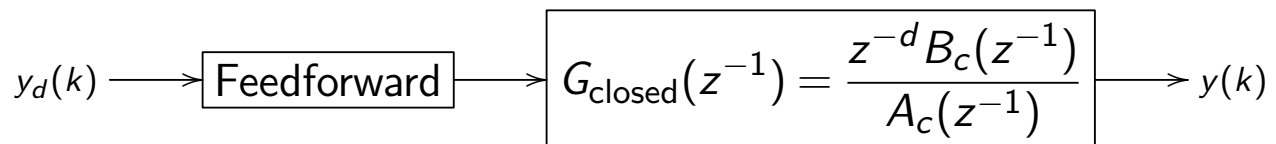
The cancellable parts in $G_{\text{closed}}(z^{-1})$



- ▶ $G_{\text{closed}}(z^{-1})$ is always stable $\Rightarrow A_c(z^{-1})$ can be fully canceled
- ▶ $B_c(z^{-1})$ may contain *uncancellable parts* (zeros on or outside the unit circle)
- ▶ partition $G_{\text{closed}}(z^{-1})$ as

$$G_{\text{closed}}(z^{-1}) = \frac{z^{-d} B_c(z^{-1})}{A_c(z^{-1})} = \frac{z^{-d} \overbrace{B_c^+(z^{-1})}^{\text{cancellable}} \overbrace{B_c^-(z^{-1})}^{\text{uncancellable}}}{A_c(z^{-1})} \quad (2)$$

Stable pole-zero cancellation



feedforward via stable pole-zero cancellation:

$$G_{\text{spz}}(z^{-1}) = \frac{z^d A_c(z^{-1})}{B_c^+(z^{-1})} \frac{1}{B_c^-(1)} \quad (3)$$

where $B_c^-(1) = B_c^-(z^{-1})|_{z^{-1}=1}$

- ▶ $B_c^-(1)$ makes the overall DC gain from $y_d(k)$ to $y(k)$ to be one:

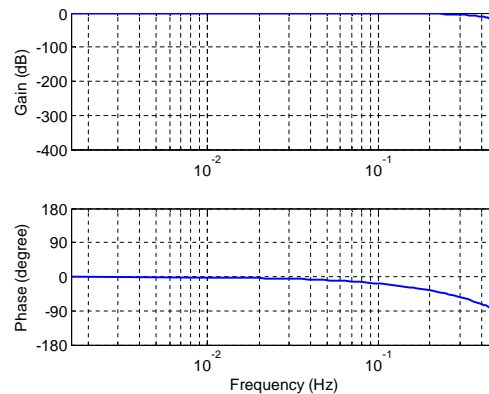
$$G_{y_d \rightarrow y}(z^{-1}) = G_{\text{spz}}(z^{-1}) G_{\text{closed}}(z^{-1}) = \frac{B_c^-(z^{-1})}{B_c^-(1)}$$

- ▶ example: $B_c^-(z^{-1}) = 1 + z^{-1}$, $B_c^-(1) = 2$, then

$$G_{y_d \rightarrow y}(z^{-1}) = \frac{1 + z^{-1}}{2}: \text{a moving-average low-pass filter}$$

Stable pole-zero cancellation

properties of $G_{y_d \rightarrow y}(z^{-1}) = \frac{1+z^{-1}}{2}$:

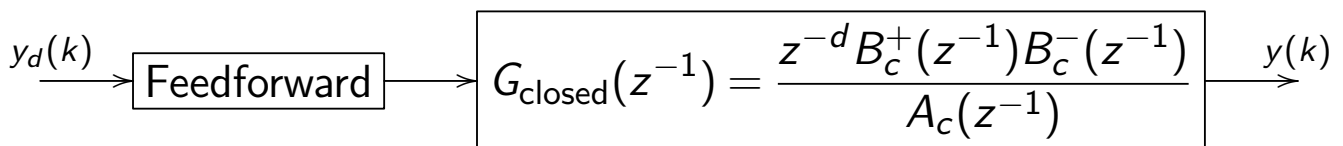


- ▶ there is always a **phase error** in tracking
- ▶ example: if $y_d(k) = \alpha k$ (a ramp signal)

$$y(k) = G_{y_d \rightarrow y}(z^{-1}) y_d(k) = \alpha k - \frac{\alpha}{2}$$

which is always delayed by a factor of $\alpha/2$

Zero Phase Error Tracking (ZPET)



Zero Phase Error Tracking (ZPET): extend (3) by adding a $B_c^-(z)$ part

$$G_{\text{ZPET}}(z^{-1}) = \frac{z^d A_c(z^{-1})}{B_c^+(z^{-1})} \frac{B_c^-(z)}{B_c^-(1)^2} \quad (4)$$

where $B_c^-(z) = b_{c0}^- + b_{c1}^- z + \dots + b_{cs}^- z^s$ if
 $B_c^-(z^{-1}) = b_{c0}^- + b_{c1}^- z^{-1} + \dots + b_{cs}^- z^{-s}$

- ▶ overall dynamics between $y(k)$ and $y_d(k)$:

$$G_{y_d \rightarrow y}(z^{-1}) = G_{\text{closed}}(z^{-1}) G_{\text{ZPET}}(z^{-1}) = \frac{B_c^-(z) B_c^-(z^{-1})}{[B_c^-(1)]^2} \quad (5)$$

Zero Phase Error Tracking (ZPET)

understanding (5):

- ▶ the frequency response always has **zero phase error**:

$$B_c^-(e^{j\omega}) = \overline{B_c^-(e^{-j\omega})} \text{ (a complex conjugate pair)}$$

- ▶ $B_c^-(1)^2$ normalizes $G_{y_d \rightarrow y}$ to have unity DC gain:

$$G_{y_d \rightarrow y}(e^{-j\omega})|_{\omega=0} = \frac{B_c^-(e^{j\omega})|_{\omega=0} B_c^-(e^{-j\omega})|_{\omega=0}}{[B_c^-(1)]^2} = \frac{[B_c^-(1)]^2}{[B_c^-(1)]^2} = 1$$

- ▶ example: $B_c^-(z^{-1}) = 1 + z^{-1}$, then

$$G_{y_d \rightarrow y}(z^{-1}) = \frac{(1+z)(1+z^{-1})}{4}$$

- ▶ if $y_d(k) = \alpha k$, then $y(k) = \alpha k$!
- ▶ fact: ZPET provides perfect tracking to step and ramp signals at steady state (see ME 233 course reader)

Zero Phase Error Tracking (ZPET)

Example: $B_c^-(z^{-1}) = 1 + 2z^{-1}$

$$G_{y_d \rightarrow y}(z^{-1}) = \frac{(1+2z)(1+2z^{-1})}{9} = \frac{2z+5+2z^{-1}}{9}$$

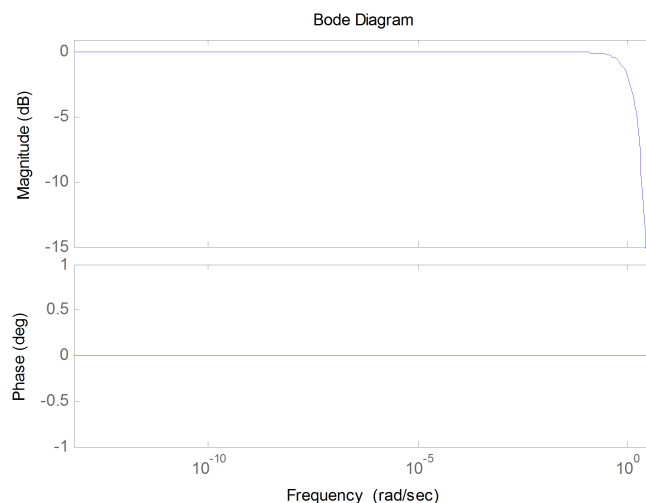
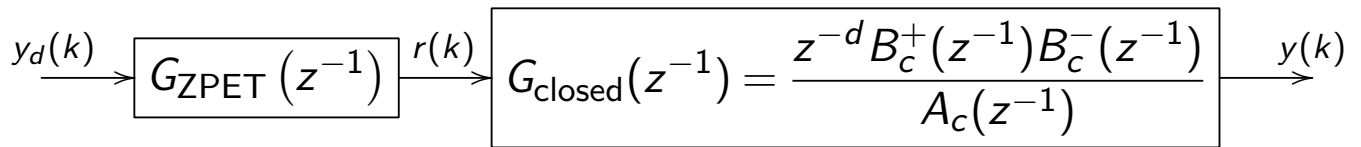


Figure: Bode Plot of $\frac{2z+5+2z^{-1}}{9}$

Implementation



$$r(k) = \left[\frac{z^d A_c(z^{-1})}{B_c^+(z^{-1})} \frac{B_c^-(z)}{B_c^-(1)^2} \right] y_d(k)$$

- ▶ z^d is not causal \Rightarrow do instead

$$r(k) = \left[\frac{A_c(z^{-1})}{B_c^+(z^{-1})} \frac{B_c^-(z)}{B_c^-(1)^2} \right] y_d(k+d)$$

- ▶ $B_c^-(z) = b_{c0}^- + b_{c1}^- z + \dots + b_{cs}^- z^s$ is also not causal \Rightarrow do instead

$$r(k) = \left[\frac{A_c(z^{-1})}{B_c^+(z^{-1})} \frac{z^{-s} B_c^-(z)}{B_c^-(1)^2} \right] y_d(k+d+s)$$

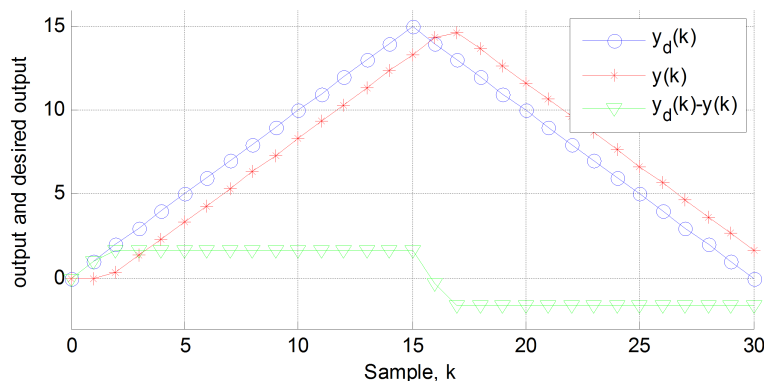
- ▶ at time k , requires $y_d(k+d+s)$: $d+s$ steps preview of the desired output

Implementation

Example:

$$G_{\text{closed}}(z^{-1}) = \frac{z^{-1}(1+2z^{-1})}{3}$$

- ▶ without feedforward control:

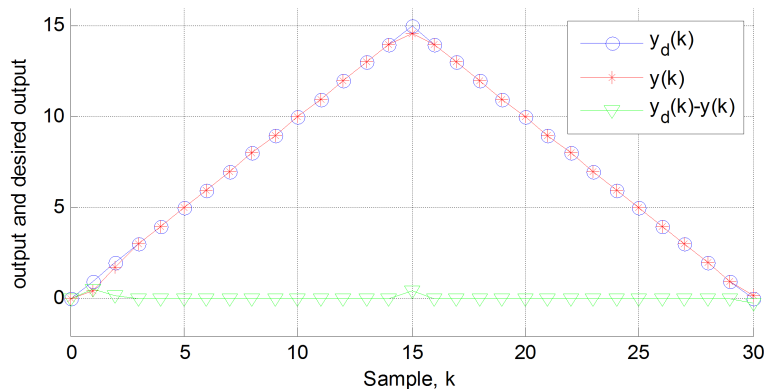


Implementation

Example:

$$G_{\text{closed}}(z^{-1}) = \frac{z^{-1}(1 + 2z^{-1})}{3}$$

- ▶ with ZPET feedforward:



Implementation

ZPET extensions:

- ▶ standard form:

$$G_{\text{ZPET}}(z^{-1}) = \frac{z^d A_c(z^{-1})}{B_c^+(z^{-1})} \frac{B_c^-(z)}{B_c^-(1)^2}$$

- ▶ extended bandwidth (ref: B. Haack and M. Tomizuka, "The effect of adding zeros to feedforward controllers," *ASME J. Dyn. Syst. Meas. Control*, vol. 113, pp. 6-10, 1991):

$$G_{\text{ZPET}}(z^{-1}) = \frac{z^d A_c(z^{-1})}{B_c^+(z^{-1})} \frac{B_c^-(z)}{B_c^-(1)^2} \frac{(z^{-1} - b)(z - b)}{(1 - b)^2}, \quad 0 < b < 1$$

- ▶ remark: $(z^{-1} - b)(z - b) / (1 - b)^2$, $0 < b < 1$ is a high-pass filter with unity DC gain