

**SECTION 22 05 23
GENERAL-DUTY VALVES FOR PLUMBING PIPING**

PART 1 - GENERAL

1. DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.

2. SUBMITTALS

- A. Submit in accordance with GENERAL CONDITIONS and SUPPLEMENTARY GENERAL CONDITIONS.
- B. Manufacturer's Literature and Data:
 - 1. Valves.
 - 2. Backflow Preventers.
 - 3. Pressure Reducing Valves.
 - 4. Backwater Valves
 - 5. All items listed in Part 2 - Products.

3. DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.

1. VALVES

- A. Valves shall be bronze with brass and shall not be more than 15 percent zinc.
- B. Valves in insulated piping shall have 2 inch stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- C. Exposed Valves over 2-1/2 inches installed at an elevation over 12 feet shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- D. Ball valves, pressure regulating valves, gate valves, globe valves, and plug valves used to supply potable water shall meet the requirements of NSF 61.
- E. All valves shall be full line-size.
- F. Shut-off:
 - 1. Cold, Hot and Re-circulating Hot Water:
 - a. 4 inches and smaller: Ball, MSS SP-72, SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 150 psig and a CWP rating of 600 psig. The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be solder,
 - b. 3 inches and larger: Gate valve shall have ASTM B62 bronze or ASTM A 536 Ductile iron body, certified lead free. Shall meet MSS SP-80, Type 1, with 200 psig rating. Threaded, Brazed, Grooved, or Flanged connection approved.
 - c. NOT APPROVED: Butterfly valves.

2. BALANCING

- A. Hot Water Re-circulating, 3 inches and smaller manual calibrated balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 1/4" NPT tapped drain and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without

disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

3. CHECK

1. Check valves 3 inches and smaller shall be class 125, bronze swing check valves with non metallic Buna-N disc. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 200 psig. The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B 62, solder joints, and PTFE or TFE disc.

4. WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 3 inches or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 4 inches and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 200-psig. The valve shall have a large Hycar diaphragm for sensitive response.
- C. The regulator shall have a tap for pressure gauge.
- D. Pressure regulators shall have accurate pressure regulation to +/- 1 psig.
- E. Connections Valves and Strainers: shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the low pressure side of the line.

5. BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic type ABS valve seat and flapper which are slightly open during periods of non operation. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.

- B. When the backwater valve is installed greater than 24 inches below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

6. BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be ASSE 1013 listed and certified.
- B. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 2. Atmospheric Vacuum Breaker: ASSE 1001
 - a. Hose bibs and sinks w/threaded outlets.
 - b. All kitchen equipment, if not protected by air gap.
- C. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated duct iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A276. The seat disc elastomer shall be EPDM. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet.
- D. The atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be either cast bronze. All internal polymers shall be NSF listed. The seat disc elastomer shall be silicone. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable.
- E. The double check detector backflow prevention assembly shall be ASSE listed 1048 and supply with full port OS&Y gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be Noryl (NSF listed). The stem shall be stainless steel conforming to ASTM A 276. The seat disc elastomers shall be EPDM. The first and second check valve shall be accessible for maintenance without removing

the device from the line. Provide hot-box as required to prevent freezing. Coordinate power requirements with electrical contractor.

PART 3 - EXECUTION

1. EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

2. VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Install chain wheels on operators for valves 4 inches and larger and more than 12 feet above floor. Chains shall be extended to 60 inches above finished floor.
- F. Check valves shall be installed for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3. ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves shall be replaced if persistent leaking occurs.

- END OF SECTION -