

**SECTION 26 05 43  
UNDERGROUND DUCTS AND RACEWAYS FOR ELECTRICAL SYSTEMS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. This Section includes the following:
  - 1. Conduit, ducts, and duct accessories for direct-buried and concrete-encased duct banks.
  - 2. Handholes and boxes.
  - 3. Manholes.

**1.3 DEFINITION**

- A. RNC: Rigid nonmetallic conduit.

**1.4 ACTION SUBMITTALS**

- A. Product Data: For the following:
  - 1. Duct-bank materials, including separators and miscellaneous components.
  - 2. Ducts and conduits and their accessories, including elbows, end bells, bends, fittings, and solvent cement.
  - 3. Accessories for manholes, handholes, boxes, and other utility structures.
  - 4. Warning tape.
  - 5. Warning planks.
- B. Shop Drawings for Precast or Factory-Fabricated Underground Utility Structures: Include plans, elevations, sections, details, attachments to other work, and accessories, including the following:
  - 1. Duct entry provisions, including locations and duct sizes.
  - 2. Reinforcement details.
  - 3. Frame and cover design and manhole frame support rings.
  - 4. Ladder details.
  - 5. Grounding details.
  - 6. Dimensioned locations of cable rack inserts, pulling-in and lifting irons, and sumps.
  - 7. Joint details.
- C. Shop Drawings for Factory-Fabricated Handholes and Boxes Other Than Precast Concrete: Include dimensioned plans, sections, and elevations, and fabrication and installation details, including the following:

1. Duct entry provisions, including locations and duct sizes.
2. Cover design.
3. Grounding details.
4. Dimensioned locations of cable rack inserts, and pulling-in and lifting irons.

#### **1.5 INFORMATIONAL SUBMITTALS**

- A. Duct-Bank Coordination Drawings: Show duct profiles and coordination with other utilities and underground structures.
  1. Include plans and sections, drawn to scale, and show bends and locations of expansion fittings.
  2. Drawings shall be signed and sealed by a qualified professional engineer.
- B. Product Certificates: For concrete and steel used in precast concrete handholes and manholes, as required by ASTM C 858.
- C. Qualification Data: For professional engineer and testing agency.
- D. Source quality-control test reports.
- E. Field quality-control test reports.

#### **1.6 QUALITY ASSURANCE**

- A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.
- B. Comply with ANSI C2.
- C. Comply with NFPA 70.

#### **1.7 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver ducts to Project site with ends capped. Store nonmetallic ducts with supports to prevent bending, warping, and deforming.
- B. Store precast concrete and other factory-fabricated underground utility structures at Project site as recommended by manufacturer to prevent physical damage. Arrange so identification markings are visible.
- C. Lift and support precast concrete units only at designated lifting or supporting points.

#### **1.8 PROJECT CONDITIONS**

- A. Interruption of Existing Electrical Service: Do not interrupt electrical service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electrical service according to requirements indicated:
  1. Notify Construction Manager and Owner no fewer than five business days in advance of proposed interruption of electrical service.

2. Do not proceed with interruption of electrical service without Construction Manager and Owner's written permission.

## **1.9 COORDINATION**

- A. Coordinate layout and installation of ducts, manholes, handholes, and boxes with final arrangement of other utilities, site grading, and surface features as determined in the field.
- B. Coordinate elevations of ducts and duct-bank entrances into manholes, handholes, and boxes with final locations and profiles of ducts and duct banks as determined by coordination with other utilities, underground obstructions, and surface features. Revise locations and elevations from those indicated as required to suit field conditions and to ensure that duct runs drain to manholes and handholes, and as approved by Architect.

## **1.10 EXTRA MATERIALS**

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
- B. Furnish cable-support stanchions, arms, insulators and associated fasteners in quantities equal to 5 percent of quantity of each item installed.

## **PART 2 - PRODUCTS**

### **2.1 CONDUIT**

- A. Rigid Steel Conduit: Galvanized. Comply with ANSI C80.1.
- B. RNC: NEMA TC 2, Type EPC-40-PVC and Type EPC-80-PVC, UL 651, with matching fittings by same manufacturer as the conduit, complying with NEMA TC 3 and UL 514B.

### **2.2 NONMETALLIC DUCTS AND DUCT ACCESSORIES**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- C. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
  1. ARNCO Corp.
  2. Beck Manufacturing.
  3. Cantex, Inc.
  4. CertainTeed Corp.; Pipe & Plastics Group.
  5. Condux International, Inc.
  6. ElecSys, Inc.
  7. Electri-Flex Company.
  8. IPEX Inc.

9. Lamson & Sessions; Carlon Electrical Products.
  10. Manhattan/CDT; a division of Cable Design Technologies.
  11. Spiraduct/AFC Cable Systems, Inc.
- D. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type EB-20-PVC, ASTM F 512, UL 651A, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.
- E. Underground Plastic Utilities Duct: NEMA TC 6 & 8, Type DB-60-PVC, ASTM F 512, with matching fittings by the same manufacturer as the duct, complying with NEMA TC 9.
- F. Duct Accessories:
1. Duct Separators: Factory-fabricated rigid PVC interlocking spacers, sized for type and sizes of ducts with which used, and selected to provide minimum duct spacings indicated while supporting ducts during concreting or backfilling.
  2. Warning Tape: Underground-line warning tape specified in Division 26 Section "Identification for Electrical Systems."
  3. Concrete Warning Planks: Nominal 12 by 24 by 3 inches (300 by 600 by 76 mm) in size, manufactured from 6000-psi (41-MPa) concrete.
    - a. Color: Red dye added to concrete during batching.
    - b. Mark each plank with "ELECTRIC" in 2-inch- (50-mm-) high, 3/8-inch- (10-mm-) deep letters.

## **2.3 PRECAST CONCRETE HANDHOLES AND BOXES**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Carder Concrete Products.
  2. Christy Concrete Products.
  3. Elmhurst-Chicago Stone Co.
  4. Oldcastle Precast Group.
  5. Riverton Concrete Products; a division of Cretex Companies, Inc.
  6. Utility Concrete Products, LLC.
  7. Utility Vault Co.
  8. Wausau Tile, Inc.
  9. Quazite
- B. Comply with ASTM C 858 for design and manufacturing processes.
- C. Description: Factory-fabricated, reinforced-concrete, monolithically poured walls and bottom unless open-bottom enclosures are indicated. Frame and cover shall form top of enclosure and shall have load rating consistent with that of handhole or box.
1. Frame and Cover: Weatherproof steel frame, with steel cover with recessed cover hook eyes and tamper-resistant, captive, cover-securing bolts.
  2. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
  3. Cover Legend: Molded lettering, "ELECTRIC," "TELEPHONE," or as indicated for each service.
  4. Configuration: Units shall be designed for flush burial and have integral closed bottom, unless otherwise indicated.
  5. Extensions and Slabs: Designed to mate with bottom of enclosure. Same material as enclosure.

- a. Extension shall provide increased depth of 12 inches (300 mm).
  - b. Slab: Same dimensions as bottom of enclosure, and arranged to provide closure.
6. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional 12 inches (300 mm) vertically and horizontally to accommodate alignment variations.
  - a. Windows shall be located no less than 6 inches (150 mm) from interior surfaces of walls, floors, or frames and covers of handholes, but close enough to corners to facilitate racking of cables on walls.
  - b. Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
  - c. Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.
7. Duct Entrances in Handhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
  - a. Type and size shall match fittings to duct or conduit to be terminated.
  - b. Fittings shall align with elevations of approaching ducts and be located near interior corners of handholes to facilitate racking of cable.
8. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have inserts for cable racks and pulling-in irons installed before concrete is poured.

## **2.4 HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE**

- A. Description: Comply with SCTE 77.
  1. Color: Green.
  2. Configuration: Units shall be designed for flush burial and have integral closed bottom, unless otherwise indicated.
  3. Cover: Weatherproof, secured by tamper-resistant locking devices and having structural load rating consistent with enclosure.
  4. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
  5. Cover Legend: Molded lettering, "ELECTRIC," "TELEPHONE," or as indicated for each service.
  6. Direct-Buried Wiring Entrance Provisions: Knockouts equipped with insulated bushings or end-bell fittings, selected to suit box material, sized for wiring indicated, and arranged for secure, fixed installation in enclosure wall.
  7. Duct Entrance Provisions: Duct-terminating fittings shall mate with entering ducts for secure, fixed installation in enclosure wall.
  8. Handholes 12 inches wide by 24 inches long (300 mm wide by 600 mm long) and larger shall have factory-installed inserts for cable racks and pulling-in irons.
- B. Polymer Concrete Handholes and Boxes with Polymer Concrete Cover: Molded of sand and aggregate, bound together with a polymer resin, and reinforced with steel or fiberglass or a combination of the two.
  1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Armorcast Products Company.

- b. Carson Industries LLC.
  - c. CDR Systems Corporation.
  - d. NewBasis.
  - e. Quazite
- C. Fiberglass Handholes and Boxes with Polymer Concrete Frame and Cover: Sheet-molded, fiberglass-reinforced, polyester resin enclosure joined to polymer concrete top ring or frame.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Armorcast Products Company.
    - b. Carson Industries LLC.
    - c. Christy Concrete Products.
    - d. Synertech Moulded Products, Inc.; a division of Oldcastle Precast.
    - e. Quazite
- D. Fiberglass Handholes and Boxes: Molded of fiberglass-reinforced polyester resin, with covers of polymer concrete.
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Carson Industries LLC.
    - b. Christy Concrete Products.
    - c. Nordic Fiberglass, Inc.
    - d. Quazite

## **2.5 PRECAST MANHOLES**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Carder Concrete Products.
  - 2. Christy Concrete Products.
  - 3. Elmhurst-Chicago Stone Co.
  - 4. Oldcastle Precast Group.
  - 5. Riverton Concrete Products; a division of Cretex Companies, Inc.
  - 6. Utility Concrete Products, LLC.
  - 7. Utility Vault Co.
  - 8. Wausau Tile, Inc.
- C. Comply with ASTM C 858, with structural design loading as specified in Part 3 "Underground Enclosure Application" Article and with interlocking mating sections, complete with accessories, hardware, and features.
  - 1. Windows: Precast openings in walls, arranged to match dimensions and elevations of approaching ducts and duct banks plus an additional 12 inches (300 mm) vertically and horizontally to accommodate alignment variations.

- a. Windows shall be located no less than 6 inches (150 mm) from interior surfaces of walls, floors, or roofs of manholes, but close enough to corners to facilitate racking of cables on walls.
  - b. Window opening shall have cast-in-place, welded wire fabric reinforcement for field cutting and bending to tie in to concrete envelopes of duct banks.
  - c. Window openings shall be framed with at least two additional No. 4 steel reinforcing bars in concrete around each opening.
- 2. Duct Entrances in Manhole Walls: Cast end-bell or duct-terminating fitting in wall for each entering duct.
  - a. Type and size shall match fittings to duct or conduit to be terminated.
  - b. Fittings shall align with elevations of approaching ducts and be located near interior corners of manholes to facilitate racking of cable.
- D. Concrete Knockout Panels: 1-1/2 to 2 inches (38 to 50 mm) thick, for future conduit entrance and sleeve for ground rod.
- E. Joint Sealant: Asphaltic-butyl material with adhesion, cohesion, flexibility, and durability properties necessary to withstand maximum hydrostatic pressures at the installation location with the ground-water level at grade.

## **2.6 CAST-IN-PLACE MANHOLES**

- A. Description: Underground utility structures, constructed in place, complete with accessories, hardware, and features. Include concrete knockout panels for conduit entrance and sleeve for ground rod.
- B. Materials: Comply with ASTM C 858 and with Division 03 Section "Cast-in-Place Concrete."
- C. Structural Design Loading: As specified in Part 3 "Underground Enclosure Application" Article.

## **2.7 UTILITY STRUCTURE ACCESSORIES**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Bilco Company (The).
  - 2. Campbell Foundry Company.
  - 3. Carder Concrete Products.
  - 4. Christy Concrete Products.
  - 5. East Jordan Iron Works, Inc.
  - 6. Elmhurst-Chicago Stone Co.
  - 7. McKinley Iron Works, Inc.
  - 8. Neenah Foundry Company.
  - 9. NewBasis.
  - 10. Oldcastle Precast Group.
  - 11. Osburn Associates, Inc.
  - 12. Pennsylvania Insert Corporation.
  - 13. Riverton Concrete Products; a division of Cretex Companies, Inc..
  - 14. Strongwell Corporation; Lenoir City Division.
  - 15. Underground Devices, Inc.
  - 16. Utility Concrete Products, LLC.

17. Utility Vault Co.
  18. Wausau Tile, Inc.
- B. Manhole Frames, Covers, and Chimney Components: Comply with structural design loading specified for manhole.
1. Frame and Cover: Weatherproof, gray cast iron complying with ASTM A 48/A 48M, Class 30B with milled cover-to-frame bearing surfaces; diameter, 26 inches (660 mm).
    - a. Cover Finish: Nonskid finish shall have a minimum coefficient of friction of 0.50.
    - b. Special Covers: Recess in face of cover designed to accept finish material in paved areas.
  2. Cover Legend: Cast in. Selected to suit system.
    - a. Legend: "ELECTRIC-LV" for duct systems with power wires and cables for systems operating at 600 V and less.
    - b. Legend: "ELECTRIC-HV" for duct systems with medium-voltage cables.
    - c. Legend: "SIGNAL" for communications, data, and telephone duct systems.
  3. Manhole Chimney Components: Precast concrete rings with dimensions matched to those of roof opening.
    - a. Mortar for Chimney Ring and Frame and Cover Joints: Comply with ASTM C 270, Type M, except for quantities less than 2.0 cu. ft. (60 L) where packaged mix complying with ASTM C 387, Type M, may be used.
- C. Manhole Sump Frame and Grate: ASTM A 48/A 48M, Class 30B, gray cast iron.
- D. Pulling Eyes in Concrete Walls: Eyebolt with reinforcing-bar fastening insert, 2-inch- (50-mm-) diameter eye, and 1-by-4-inch (25-by-100-mm) bolt.
1. Working Load Embedded in 6-Inch (150-mm), 4000-psi (27.6-MPa) Concrete: 13,000-lbf (58-kN) minimum tension.
- E. Pulling Eyes in Nonconcrete Walls: Eyebolt with reinforced fastening, 1-1/4-inch- (32-mm-) diameter eye, rated 2500-lbf (11-kN) minimum tension.
- F. Pulling-In and Lifting Irons in Concrete Floors: 7/8-inch- (22-mm-) diameter, hot-dip galvanized, bent steel rod; stress relieved after forming; and fastened to reinforcing rod. Exposed triangular opening.
1. Ultimate Yield Strength: 40,000-lbf (180-kN) shear and 60,000-lbf (270-kN) tension.
- G. Bolting Inserts for Concrete Utility Structure Cable Racks and Other Attachments: Flared, threaded inserts of noncorrosive, chemical-resistant, nonconductive thermoplastic material; 1/2-inch (13-mm) ID by 2-3/4 inches (69 mm) deep, flared to 1-1/4 inches (32 mm) minimum at base.
1. Tested Ultimate Pullout Strength: 12,000 lbf (53 kN) minimum.
- H. Expansion Anchors for Installation after Concrete Is Cast: Zinc-plated, carbon-steel-wedge type with stainless-steel expander clip with 1/2-inch (13-mm) bolt, 5300-lbf (24-kN) rated pullout strength, and minimum 6800-lbf (30-kN) rated shear strength.



- I. Cable Rack Assembly: Steel, hot-dip galvanized, except insulators.
  - 1. Stanchions: T-section or channel; 2-1/4-inch (57-mm) nominal size; punched with 14 holes on 1-1/2-inch (38-mm) centers for cable-arm attachment.
  - 2. Arms: 1-1/2 inches (38 mm) wide, lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 18 inches (460 mm) with 250-lb (114-kg) minimum capacity. Arms shall have slots along full length for cable ties and be arranged for secure mounting in horizontal position at any vertical location on stanchions.
  - 3. Insulators: High-glaze, wet-process porcelain arranged for mounting on cable arms.
- J. Cable Rack Assembly: Nonmetallic. Components fabricated from nonconductive, fiberglass-reinforced polymer.
  - 1. Stanchions: Nominal 36 inches (900 mm) high by 4 inches (100 mm) wide, with minimum of 9 holes for arm attachment.
  - 2. Arms: Arranged for secure, drop-in attachment in horizontal position at any location on cable stanchions, and capable of being locked in position. Arms shall be available in lengths ranging from 3 inches (75 mm) with 450-lb (204-kg) minimum capacity to 20 inches (508 mm) with 250-lb (114-kg) minimum capacity. Top of arm shall be nominally 4 inches (100 mm) wide, and arm shall have slots along full length for cable ties.
- K. Duct-Sealing Compound: Nonhardening, safe for contact with human skin, not deleterious to cable insulation, and workable at temperatures as low as 35 deg F (2 deg C). Capable of withstanding temperature of 300 deg F (150 deg C) without slump and adhering to clean surfaces of plastic ducts, metallic conduits, conduit coatings, concrete, masonry, lead, cable sheaths, cable jackets, insulation materials, and common metals.
- L. Fixed Manhole Ladders: Arranged for attachment to wall and floor of manhole. Ladder and mounting brackets and braces shall be fabricated from nonconductive, structural-grade, fiberglass-reinforced resin.
- M. Portable Manhole Ladders: UL-listed, heavy-duty fiberglass specifically designed for portable use for access to electrical manholes. Minimum length equal to distance from deepest manhole floor to grade plus 36 inches (900 mm). One required.
- N. Cover Hooks: Heavy duty, designed for lifts 60 lbf (270 N) and greater. Two required.

## **2.8 SOURCE QUALITY CONTROL**

- A. Test and inspect precast concrete utility structures according to ASTM C 1037.
- B. Nonconcrete Handhole and Pull-Box Prototype Test: Test prototypes of manholes and boxes for compliance with SCTE 77. Strength tests shall be for specified tier ratings of products supplied.
  - 1. Tests of materials shall be performed by a independent testing agency.
  - 2. Strength tests of complete boxes and covers shall be by either an independent testing agency or the manufacturer. A qualified registered professional engineer shall certify tests by manufacturer.
  - 3. Testing machine pressure gages shall have current calibration certification complying with ISO 9000 and ISO 10012, and traceable to NIST standards.

**PART 3 - EXECUTION**

**3.1 UNDERGROUND DUCT APPLICATION**

- A. Ducts for Electrical Cables Over 600 V: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, unless otherwise indicated.
- B. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, as indicated.
- C. Ducts for Electrical Feeders 600 V and Less: RNC, NEMA Type EPC-80-PVC, in direct-buried duct bank, as indicated.
- D. Ducts for Electrical Branch Circuits: RNC, NEMA Type EPC-80-PVC, in direct-buried duct bank, as indicated.
- E. Underground Ducts for Telephone, Communications, or Data Utility Service Cables: RNC, NEMA Type EPC-40-PVC, in concrete-encased duct bank, as indicated.
- F. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EPC-80-PVC, in direct-buried duct bank, unless otherwise indicated.
- G. Underground Ducts for Telephone, Communications, or Data Circuits: RNC, NEMA Type EB-20-PVC, in concrete-encased duct bank, unless otherwise indicated.
- H. Underground Ducts Crossing Driveways and Roadways: RNC, NEMA Type EPC-40-PVC, encased in reinforced concrete.

**3.2 UNDERGROUND ENCLOSURE APPLICATION**

- A. Handholes and Boxes for 600 V and Less, Including Telephone, Communications, and Data Wiring:
  - 1. Units in Roadways and Other Deliberate Traffic Paths: Precast concrete, AASHTO HB 17, H-20 structural load rating.
  - 2. Units in Driveway, Parking Lot, and Off-Roadway Locations, Subject to Occasional, Nondeliberate Loading by Heavy Vehicles: Precast concrete, AASHTO HB 17, H-20 structural load rating.
  - 3. Units in Sidewalk and Similar Applications with a Safety Factor for Nondeliberate Loading by Vehicles: Precast concrete, AASHTO HB 17, H-10 or Polymer concrete units, SCTE 77, Tier 8 structural load rating.
  - 4. Units Subject to Light-Duty Pedestrian Traffic Only: Fiberglass-reinforced polyester resin, structurally tested according to SCTE 77 with 3000-lbf (13 345-N) vertical loading.
- B. Manholes: Precast or cast-in-place concrete.
  - 1. Units Located in Roadways and Other Deliberate Traffic Paths by Heavy or Medium Vehicles: H-20 structural load rating according to AASHTO HB 17.
  - 2. Units Not Located in Deliberate Traffic Paths by Heavy or Medium Vehicles: H-10 load rating according to AASHTO HB 17.

**3.3 EARTHWORK**

- A. Excavation and Backfill: Comply with Division 31 Section "Earth Moving," but do not use heavy-duty, hydraulic-operated, compaction equipment.
- B. Restore surface features at areas disturbed by excavation and reestablish original grades, unless otherwise indicated. Replace removed sod immediately after backfilling is completed.
- C. Restore areas disturbed by trenching, storing of dirt, cable laying, and other work. Restore vegetation and include necessary topsoiling, fertilizing, liming, seeding, sodding, sprigging, and mulching. Comply with Division 32 Sections "Turf and Grasses" and "Plants."
- D. Cut and patch existing pavement in the path of underground ducts and utility structures according to Division 01 Section "Cutting and Patching."

**3.4 DUCT INSTALLATION**

- A. Slope: Pitch ducts a minimum slope of 1:300 down toward manholes and handholes and away from buildings and equipment. Slope ducts from a high point in runs between two manholes to drain in both directions.
- B. Curves and Bends: Use 5-degree angle couplings for small changes in direction. Use manufactured long sweep bends with a minimum radius of 48 inches (1220 mm) both horizontally and vertically, at other locations, unless otherwise indicated.
- C. Joints: Use solvent-cemented joints in ducts and fittings and make watertight according to manufacturer's written instructions. Stagger couplings so those of adjacent ducts do not lie in same plane.
- D. Duct Entrances to Manholes and Concrete and Polymer Concrete Handholes: Use end bells, spaced approximately 10 inches (250 mm) o.c. for 5-inch (125-mm) ducts, and vary proportionately for other duct sizes.
  - 1. Begin change from regular spacing to end-bell spacing 10 feet (3 m) from the end bell without reducing duct line slope and without forming a trap in the line.
  - 2. Direct-Buried Duct Banks: Install an expansion and deflection fitting in each conduit in the area of disturbed earth adjacent to manhole or handhole.
  - 3. Grout end bells into structure walls from both sides to provide watertight entrances.
- E. Building Wall Penetrations: Make a transition from underground duct to rigid steel conduit at least 10 feet (3 m) outside the building wall without reducing duct line slope away from the building, and without forming a trap in the line. Use fittings manufactured for duct-to-conduit transition. Install conduit penetrations of building walls as specified in Division 26 Section "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."
- F. Sealing: Provide temporary closure at terminations of ducts that have cables pulled. Seal spare ducts at terminations. Use sealing compound and plugs to withstand at least 15-psig (1.03-MPa) hydrostatic pressure.
- G. Pulling Cord: Install 100-lbf- (445-N-) test nylon cord in ducts, including spares.
- H. Concrete-Encased Ducts: Support ducts on duct separators.

1. Separator Installation: Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet (6 m) of duct. Secure separators to earth and to ducts to prevent floating during concreting. Stagger separators approximately 6 inches (150 mm) between tiers. Tie entire assembly together using fabric straps; do not use tie wires or reinforcing steel that may form conductive or magnetic loops around ducts or duct groups.
  2. Concreting Sequence: Pour each run of envelope between manholes or other terminations in one continuous operation.
    - a. Start at one end and finish at the other, allowing for expansion and contraction of ducts as their temperature changes during and after the pour. Use expansion fittings installed according to manufacturer's written recommendations, or use other specific measures to prevent expansion-contraction damage.
    - b. If more than one pour is necessary, terminate each pour in a vertical plane and install 3/4-inch (19-mm) reinforcing rod dowels extending 18 inches (450 mm) into concrete on both sides of joint near corners of envelope.
  3. Pouring Concrete: Spade concrete carefully during pours to prevent voids under and between conduits and at exterior surface of envelope. Do not allow a heavy mass of concrete to fall directly onto ducts. Use a plank to direct concrete down sides of bank assembly to trench bottom. Allow concrete to flow to center of bank and rise up in middle, uniformly filling all open spaces. Do not use power-driven agitating equipment unless specifically designed for duct-bank application.
  4. Reinforcement: Reinforce concrete-encased duct banks where they cross disturbed earth and where indicated. Arrange reinforcing rods and ties without forming conductive or magnetic loops around ducts or duct groups.
  5. Forms: Use walls of trench to form side walls of duct bank where soil is self-supporting and concrete envelope can be poured without soil inclusions; otherwise, use forms.
  6. Minimum Space between Ducts: 3 inches (75 mm) between ducts and exterior envelope wall, 2 inches (50 mm) between ducts for like services, and 4 inches (100 mm) between power and signal ducts.
  7. Depth: Install top of duct bank at least 24 inches (600 mm) below finished grade in areas not subject to deliberate traffic, and at least 30 inches (750 mm) below finished grade in deliberate traffic paths for vehicles, unless otherwise indicated.
  8. Stub-Ups: Use manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Extend concrete encasement throughout the length of the elbow.
  9. Stub-Ups: Use manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
    - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
    - b. Stub-Ups to Equipment: For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of base. Install insulated grounding bushings on terminations at equipment.
  10. Warning Tape: Bury warning tape approximately 12 inches (300 mm) above all concrete-encased ducts and duct banks. Align tape parallel to and within 3 inches (75 mm) of the centerline of duct bank. Provide an additional warning tape for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional tapes 12 inches (300 mm) apart, horizontally.
- I. Direct-Buried Duct Banks:
1. Support ducts on duct separators coordinated with duct size, duct spacing, and outdoor temperature.

2. Space separators close enough to prevent sagging and deforming of ducts, with not less than 4 spacers per 20 feet (6 m) of duct. Secure separators to earth and to ducts to prevent displacement during backfill and yet permit linear duct movement due to expansion and contraction as temperature changes. Stagger spacers approximately 6 inches (150 mm) between tiers.
3. Excavate trench bottom to provide firm and uniform support for duct bank. Prepare trench bottoms as specified in Division 31 Section "Earth Moving" for pipes less than 6 inches (150 mm) in nominal diameter.
4. Install backfill as specified in Division 31 Section "Earth Moving."
5. After installing first tier of ducts, backfill and compact. Start at tie-in point and work toward end of duct run, leaving ducts at end of run free to move with expansion and contraction as temperature changes during this process. Repeat procedure after placing each tier. After placing last tier, hand-place backfill to 4 inches (100 mm) over ducts and hand tamp. Firmly tamp backfill around ducts to provide maximum supporting strength. Use hand tamper only. After placing controlled backfill over final tier, make final duct connections at end of run and complete backfilling with normal compaction as specified in Division 31 Section "Earth Moving."
6. Install ducts with a minimum of 3 inches (75 mm) between ducts for like services and 6 inches (150 mm) between power and signal ducts.
7. Depth: Install top of duct bank at least 36 inches (900 mm) below finished grade, unless otherwise indicated.
8. Set elevation of bottom of duct bank below the frost line.
9. Install manufactured duct elbows for stub-ups at poles and equipment and at building entrances through the floor, unless otherwise indicated. Encase elbows for stub-up ducts throughout the length of the elbow.
10. Install manufactured rigid steel conduit elbows for stub-ups at poles and equipment and at building entrances through the floor.
  - a. Couple steel conduits to ducts with adapters designed for this purpose, and encase coupling with 3 inches (75 mm) of concrete.
  - b. For equipment mounted on outdoor concrete bases, extend steel conduit horizontally a minimum of 60 inches (1500 mm) from edge of equipment pad or foundation. Install insulated grounding bushings on terminations at equipment.
11. Warning Planks: Bury warning planks approximately 12 inches (300 mm) above direct-buried ducts and duct banks, placing them 24 inches (600 mm) o.c. Align planks along the width and along the centerline of duct bank. Provide an additional plank for each 12-inch (300-mm) increment of duct-bank width over a nominal 18 inches (450 mm). Space additional planks 12 inches (300 mm) apart, horizontally.

### **3.5 INSTALLATION OF CONCRETE MANHOLES, HANDHOLES, AND BOXES**

#### **A. Cast-in-Place Manhole Installation:**

1. Finish interior surfaces with a smooth-troweled finish.
2. Windows for Future Duct Connections: Form and pour concrete knockout panels 1-1/2 to 2 inches (38 to 50 mm) thick, arranged as indicated.
3. Cast-in-place concrete, formwork, and reinforcement are specified in Division 03 Section "Cast-in-Place Concrete."

#### **B. Precast Concrete Handhole and Manhole Installation:**

1. Comply with ASTM C 891, unless otherwise indicated.
2. Install units level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances.

3. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1-inch (25-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevations:
1. Manhole Roof: Install with rooftop at least 15 inches (380 mm) below finished grade.
  2. Manhole Frame: In paved areas and trafficways, set frames flush with finished grade. Set other manhole frames 1 inch (25 mm) above finished grade.
  3. Install handholes with bottom below the frost line.
  4. Handhole Covers: In paved areas and trafficways, set surface flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.
  5. Where indicated, cast handhole cover frame integrally with handhole structure.
- D. Drainage: Install drains in bottom of manholes where indicated. Coordinate with drainage provisions indicated.
- E. Manhole Access: Circular opening in manhole roof; sized to match cover size.
1. Manholes with Fixed Ladders: Offset access opening from manhole centerlines to align with ladder.
  2. Install chimney, constructed of precast concrete collars and rings to support frame and cover and to connect cover with manhole roof opening. Provide moisture-tight masonry joints and waterproof grouting for cast-iron frame to chimney.
- F. Waterproofing: Apply waterproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Waterproofing materials and installation are specified in Division 07 Section "Elastomeric Sheet Waterproofing." After ducts have been connected and grouted, and before backfilling, waterproof joints and connections and touch up abrasions and scars. Waterproof exterior of manhole chimneys after mortar has cured at least three days.
- G. Dampproofing: Apply dampproofing to exterior surfaces of manholes and handholes after concrete has cured at least three days. Dampproofing materials and installation are specified in Division 07 Section "Bituminous Dampproofing." After ducts have been connected and grouted, and before backfilling, dampproof joints and connections and touch up abrasions and scars. Dampproof exterior of manhole chimneys after mortar has cured at least three days.
- H. Hardware: Install removable hardware, including pulling eyes, cable stanchions, and cable arms, and insulators, as required for installation and support of cables and conductors and as indicated.
- I. Fixed Manhole Ladders: Arrange to provide for safe entry with maximum clearance from cables and other items in manholes.
- J. Field-Installed Bolting Anchors in Manholes and Concrete Handholes: Do not drill deeper than 3-7/8 inches (98 mm) for manholes and 2 inches (50 mm) for handholes, for anchor bolts installed in the field. Use a minimum of two anchors for each cable stanchion.
- K. Warning Sign: Install "Confined Space Hazard" warning sign on the inside surface of each manhole cover.

**3.6 INSTALLATION OF HANDHOLES AND BOXES OTHER THAN PRECAST CONCRETE**

- A. Install handholes and boxes level and plumb and with orientation and depth coordinated with connecting ducts to minimize bends and deflections required for proper entrances. Use box extension if required to match depths of ducts, and seal joint between box and extension as recommended by the manufacturer.
- B. Unless otherwise indicated, support units on a level bed of crushed stone or gravel, graded from 1/2-inch (12.7-mm) sieve to No. 4 (4.75-mm) sieve and compacted to same density as adjacent undisturbed earth.
- C. Elevation: In paved areas and trafficways, set so cover surface will be flush with finished grade. Set covers of other handholes 1 inch (25 mm) above finished grade.
- D. Install handholes and boxes with bottom below the frost line.
- E. Install removable hardware, including pulling eyes, cable stanchions, cable arms, and insulators, as required for installation and support of cables and conductors and as indicated. Select arm lengths to be long enough to provide spare space for future cables, but short enough to preserve adequate working clearances in the enclosure.
- F. Field-cut openings for ducts and conduits according to enclosure manufacturer's written instructions. Cut wall of enclosure with a tool designed for material to be cut. Size holes for terminating fittings to be used, and seal around penetrations after fittings are installed.
- G. For enclosures installed in asphalt paving and subject to occasional, nondeliberate, heavy-vehicle loading, form and pour a concrete ring encircling, and in contact with, enclosure and with top surface screeded to top of box cover frame. Bottom of ring shall rest on compacted earth.
  - 1. Concrete: 3000 psi (20 kPa), 28-day strength, complying with Division 03 Section "Cast-in-Place Concrete," with a troweled finish.
  - 2. Dimensions: 10 inches wide by 12 inches deep (250 mm wide by 300 mm deep)

**3.7 GROUNDING**

- A. Ground underground ducts and utility structures according to Division 26 Section "Grounding and Bonding for Electrical Systems."

**3.8 FIELD QUALITY CONTROL**

- A. Perform the following tests and inspections and prepare test reports:
  - 1. Demonstrate capability and compliance with requirements on completion of installation of underground ducts and utility structures.
  - 2. Pull aluminum or wood test mandrel through duct to prove joint integrity and test for out-of-round duct. Provide mandrel equal to 80 percent fill of duct. If obstructions are indicated, remove obstructions and retest.
  - 3. Test manhole and handhole grounding to ensure electrical continuity of grounding and bonding connections. Measure and report ground resistance as specified in Division 26 Section "Grounding and Bonding for Electrical Systems."
- B. Correct deficiencies and retest as specified above to demonstrate compliance.

**3.9 CLEANING**

- A. Pull leather-washer-type duct cleaner, with graduated washer sizes, through full length of ducts. Follow with rubber duct swab for final cleaning and to assist in spreading lubricant throughout ducts.
- B. Clean internal surfaces of manholes, including sump. Remove foreign material.

**- END OF SECTION -**