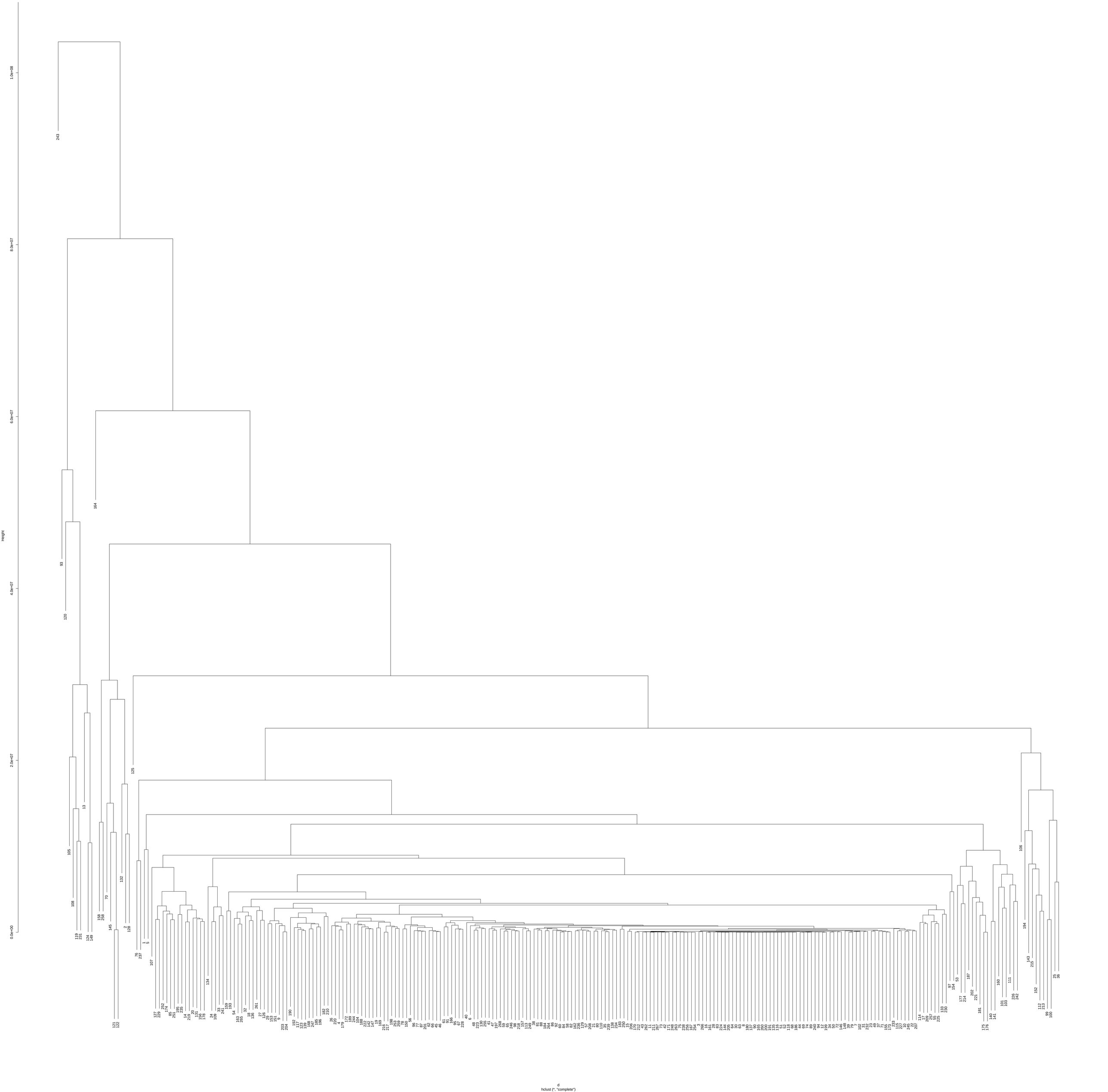
Hierarchical cluster based on all data



d
hclust (*, "complete")