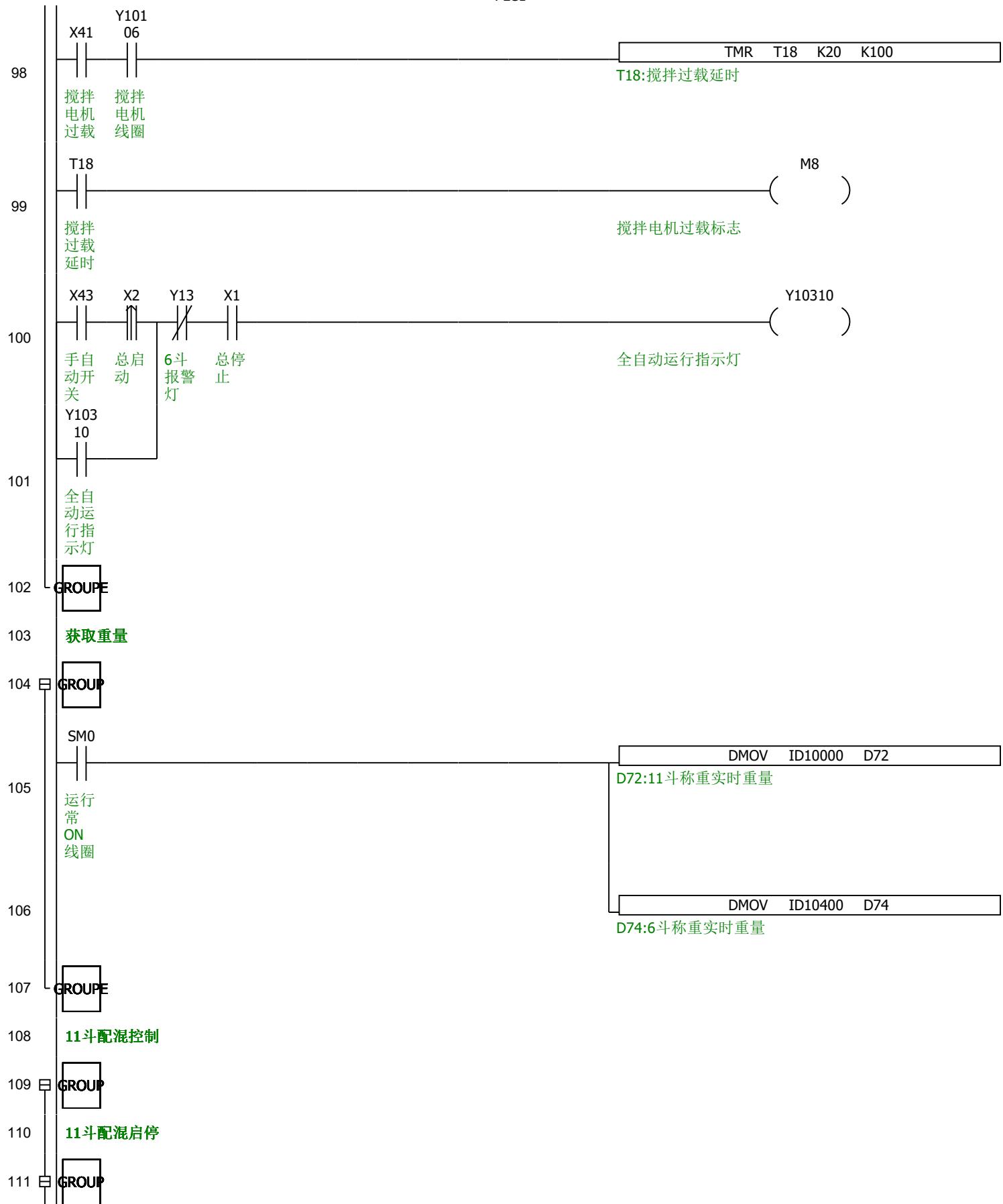
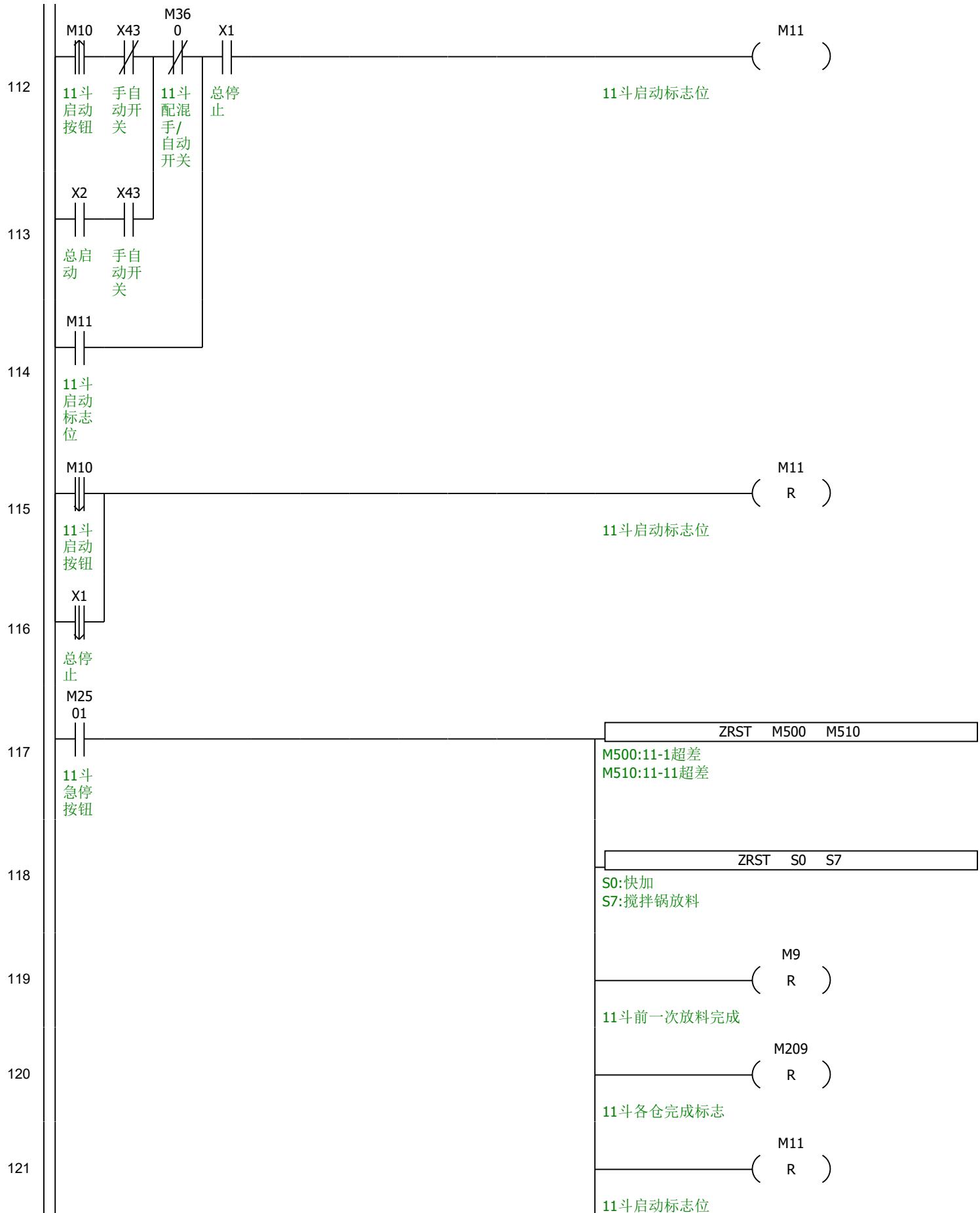
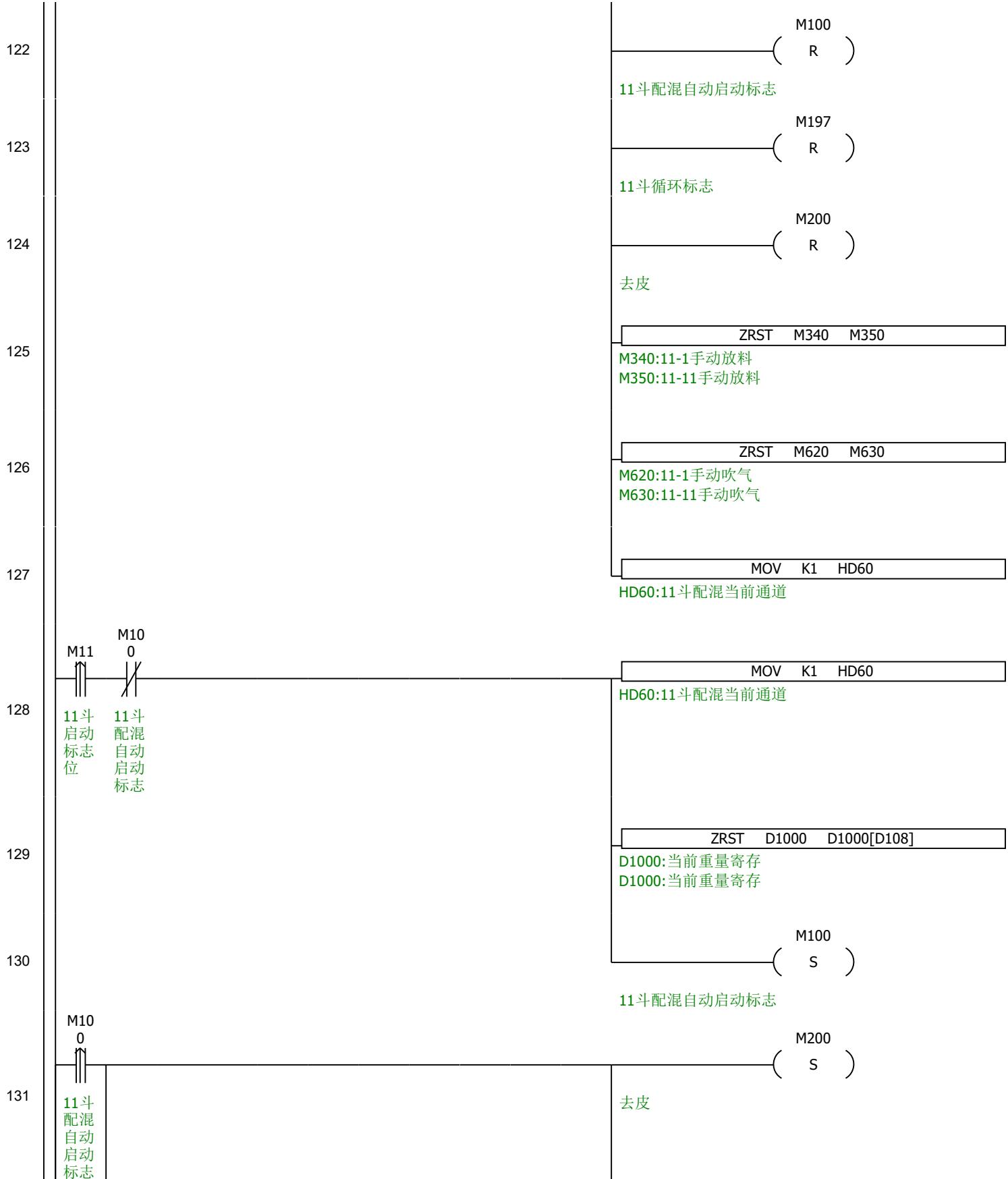
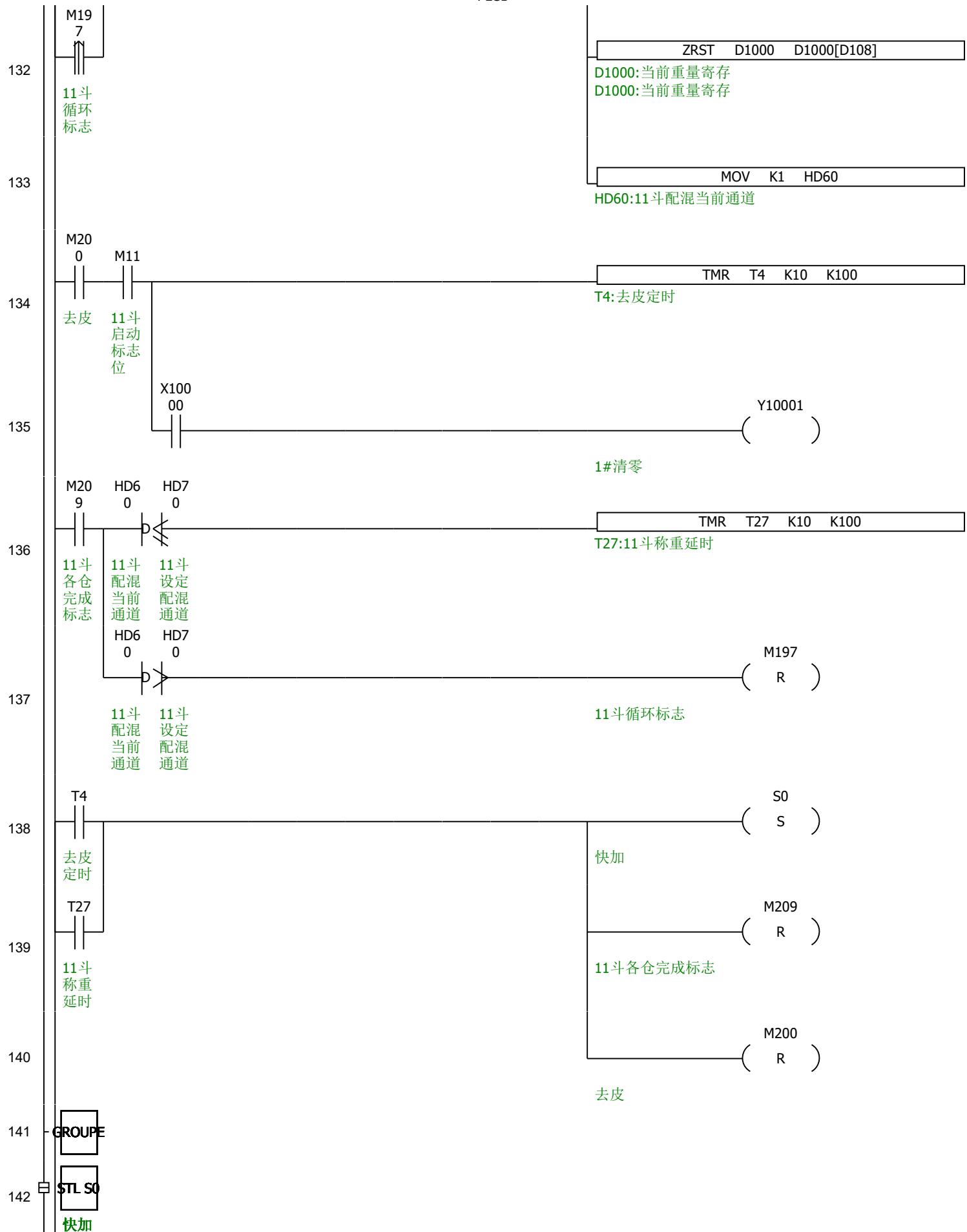


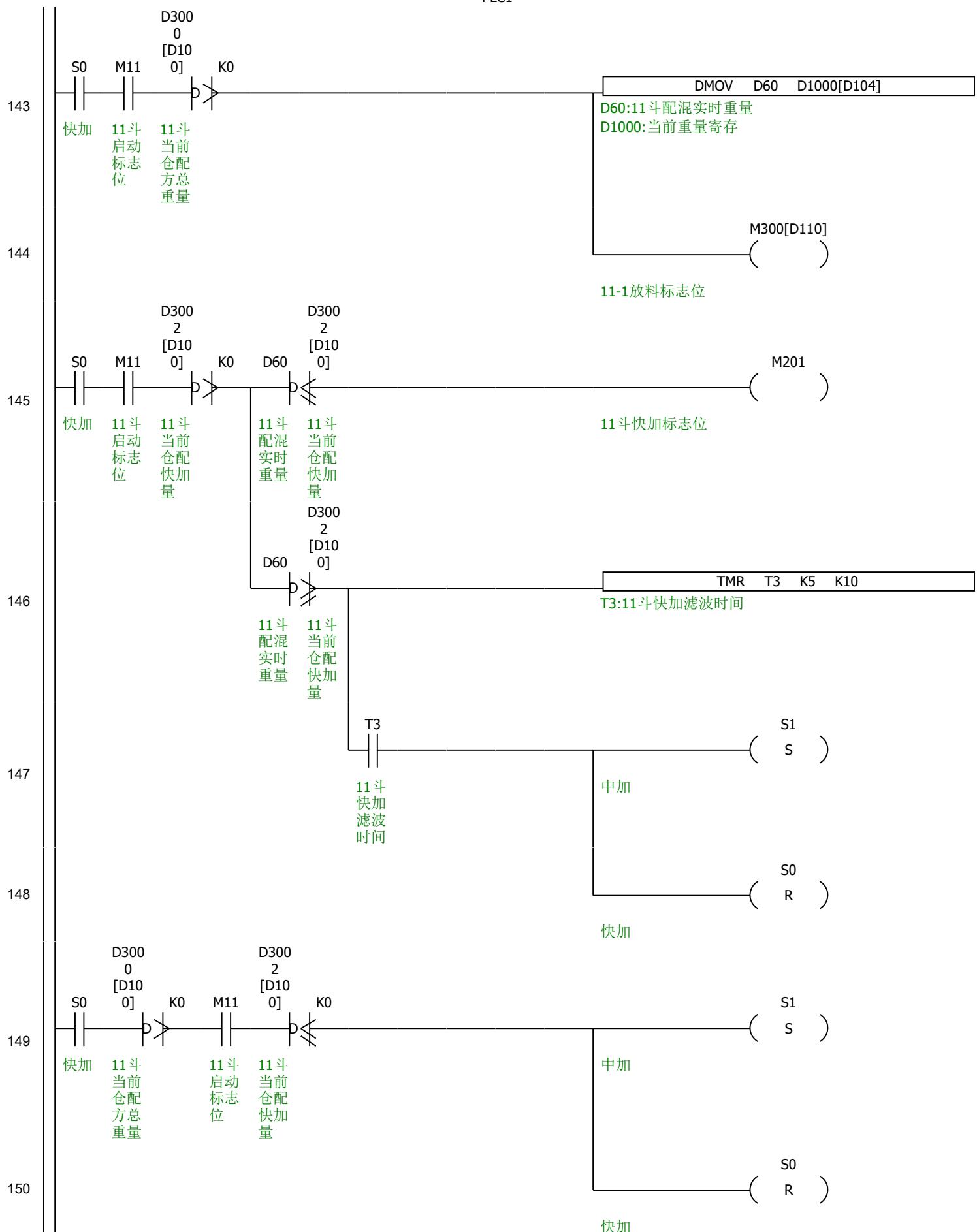
	X31	
90	上料 电机 1过 载	
91	X32	
	上料 1推 料电 机过 载	
92	X35	
	上料 电机 2过 载	
93	X36	
	上料 2推 料电 机过 载	
94	X103 12	
	真空 电机 过载	
95	M38	
	油泵 1注 油异 常	
96	M39	
	油泵 2注 油异 常标 志	
97	T18	
	搅拌 过载 延时	

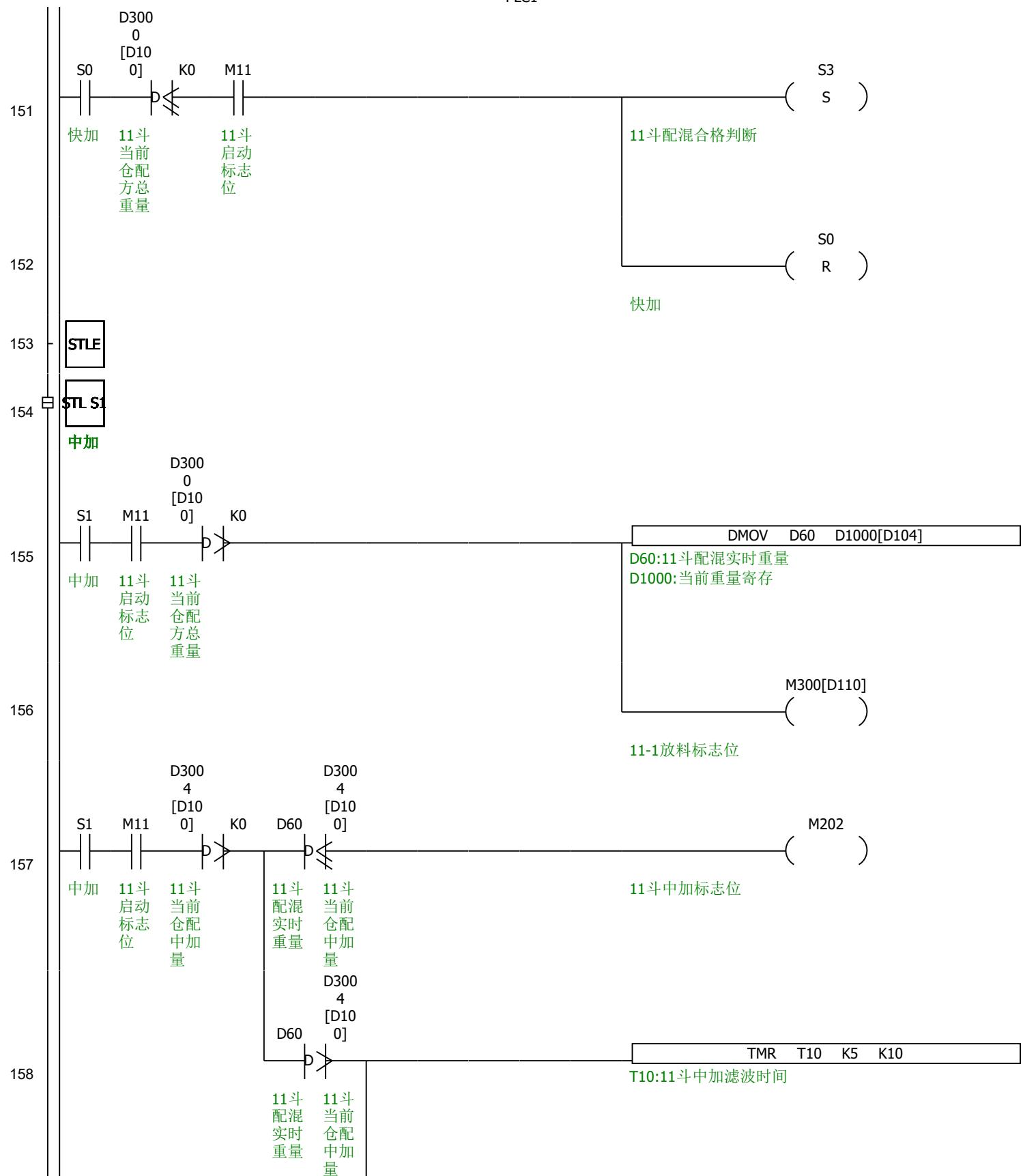


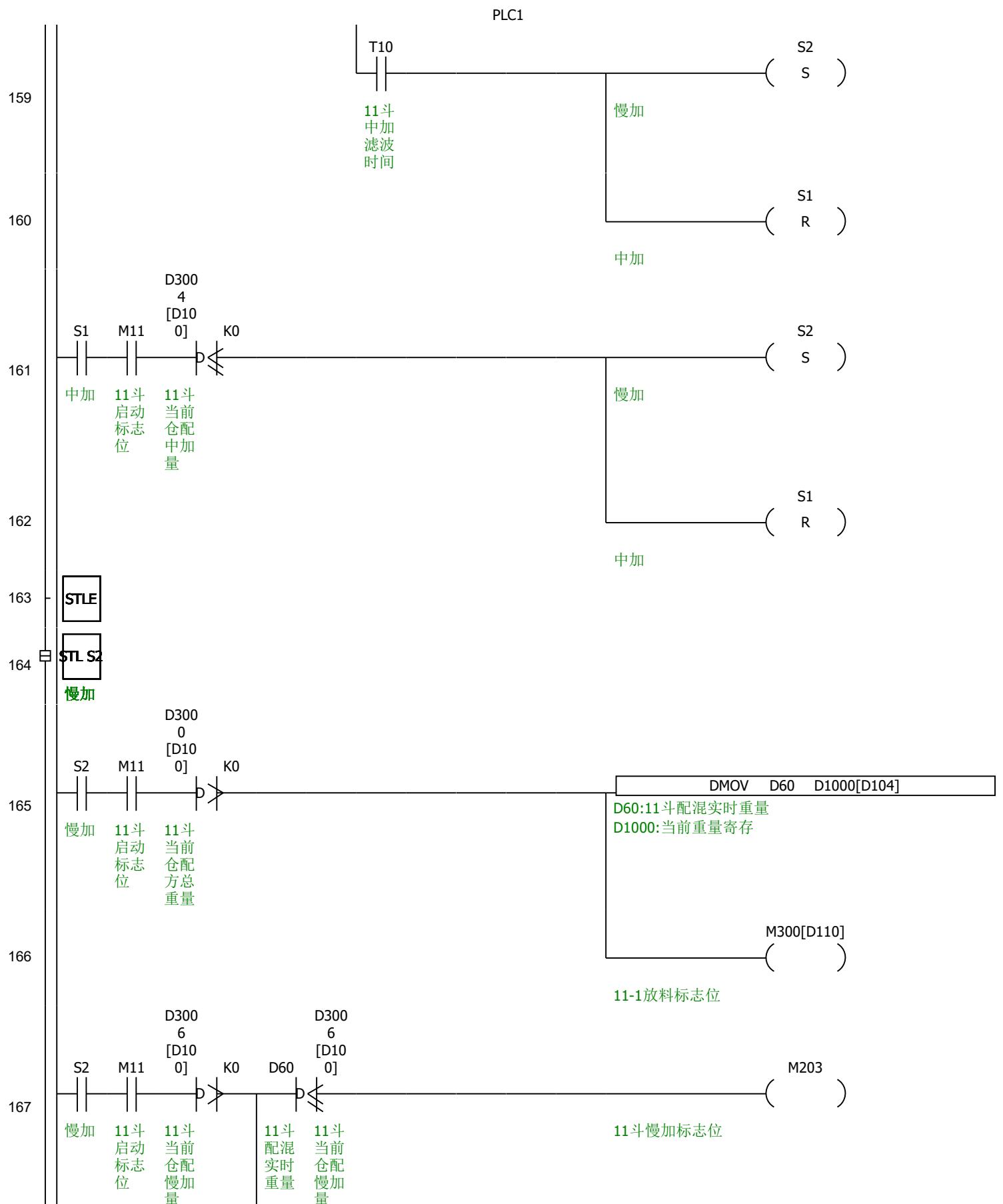


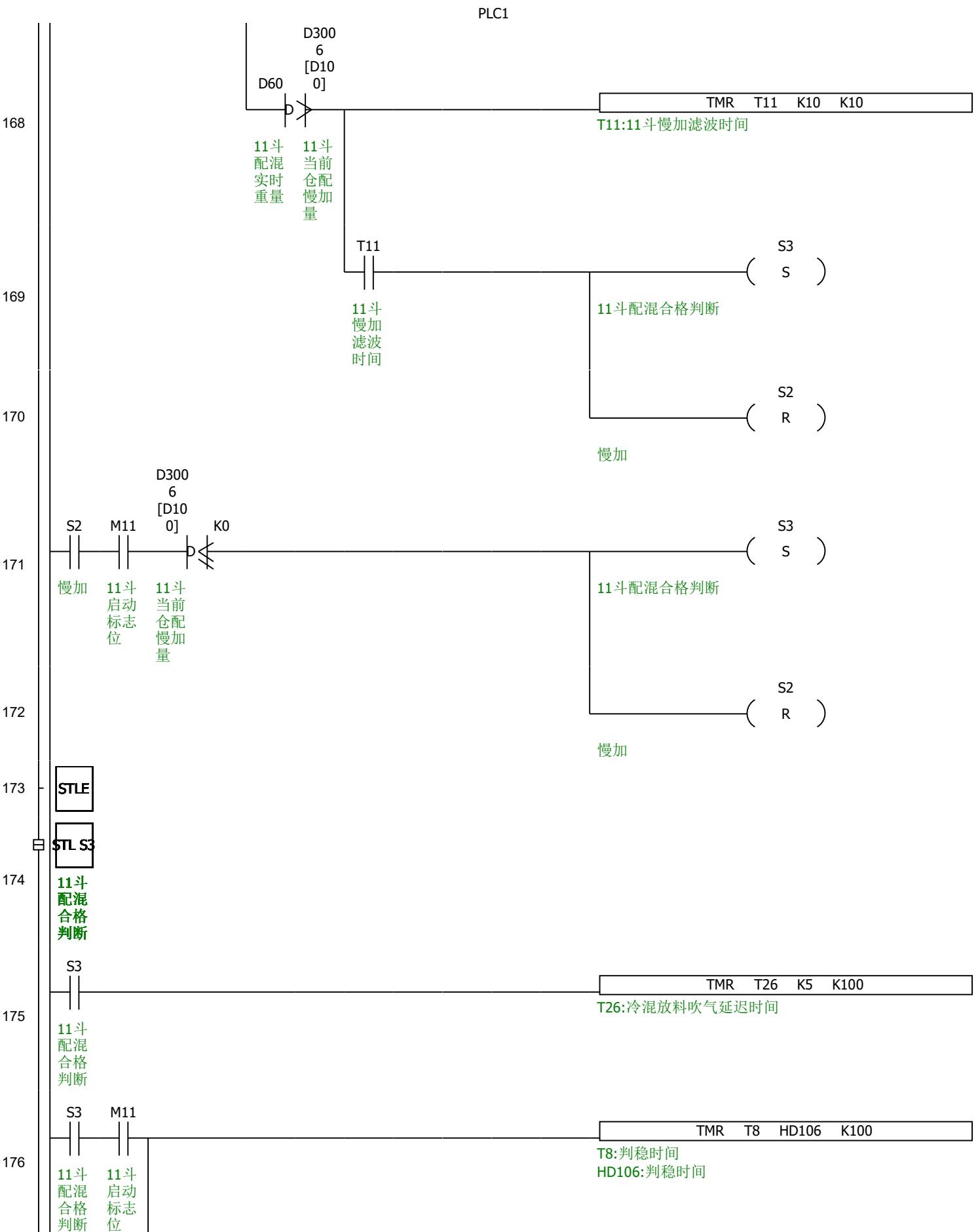


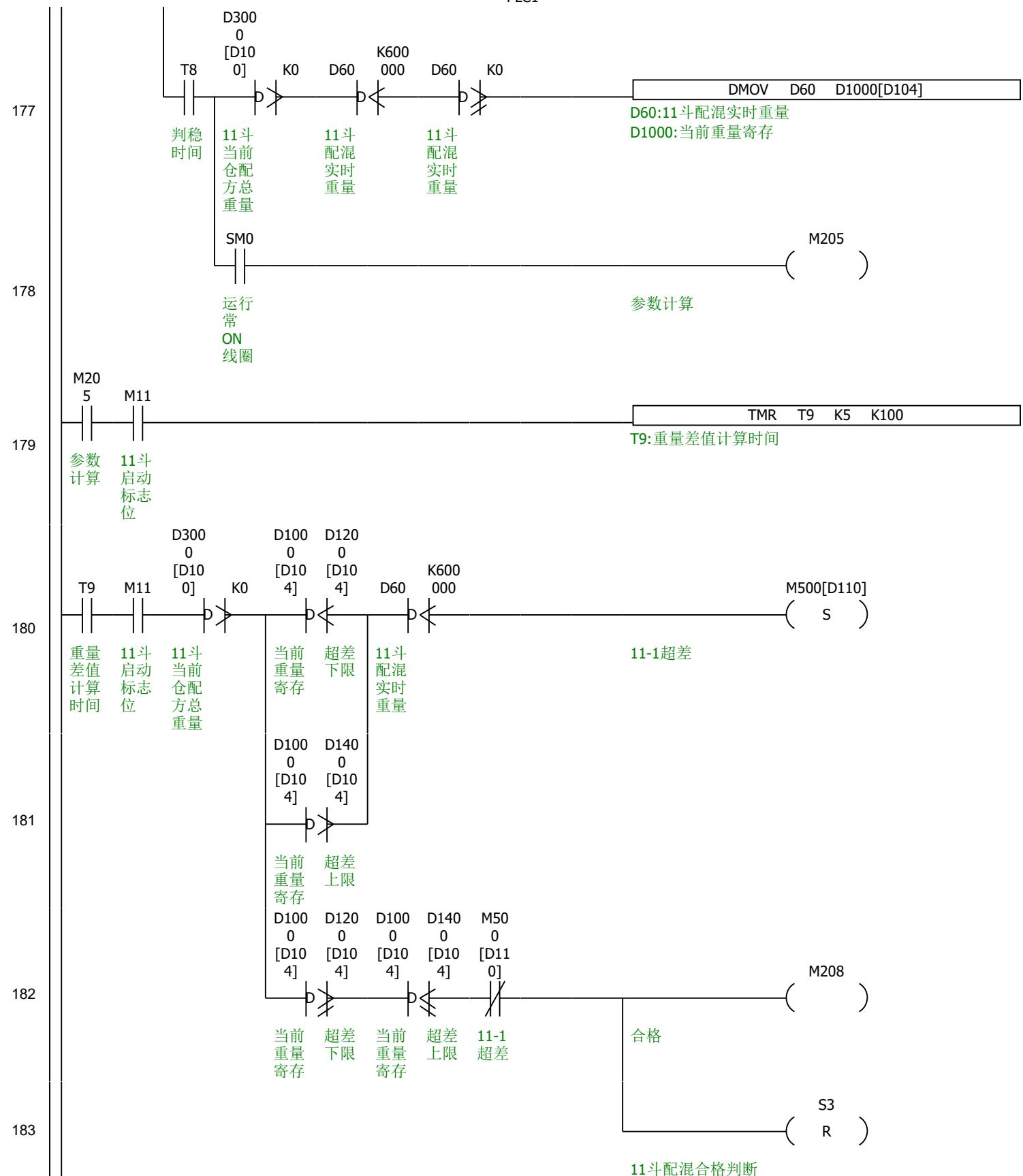


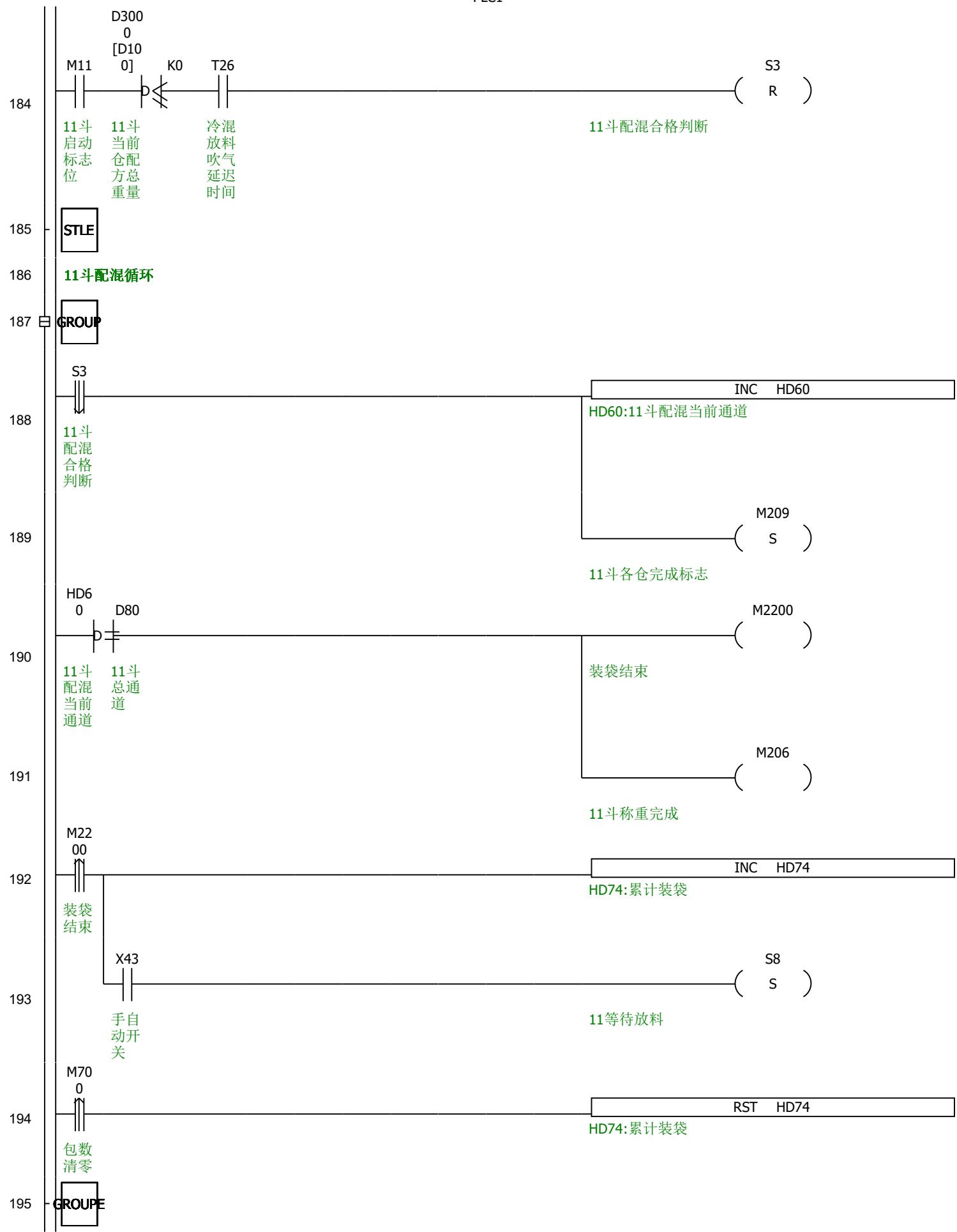




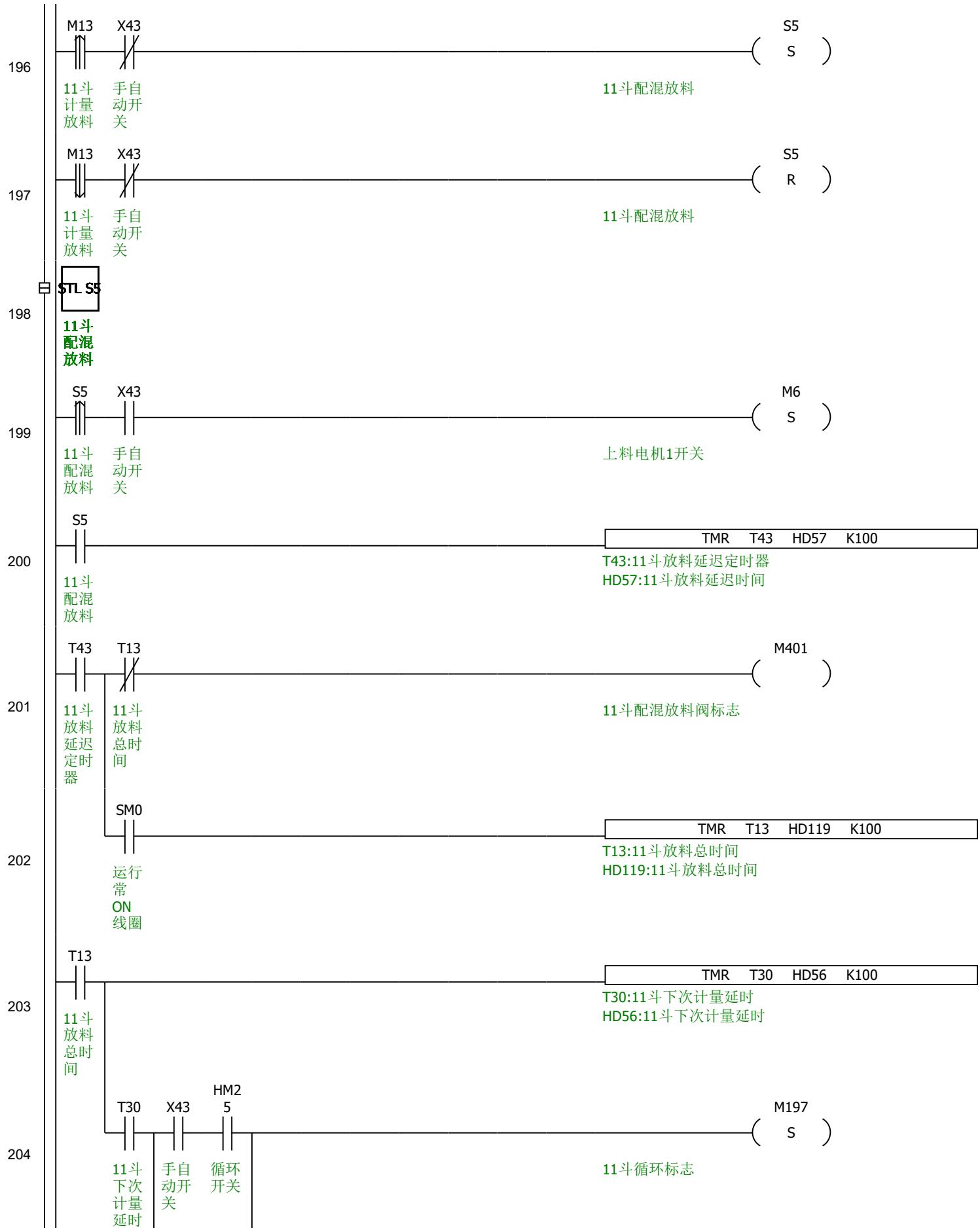


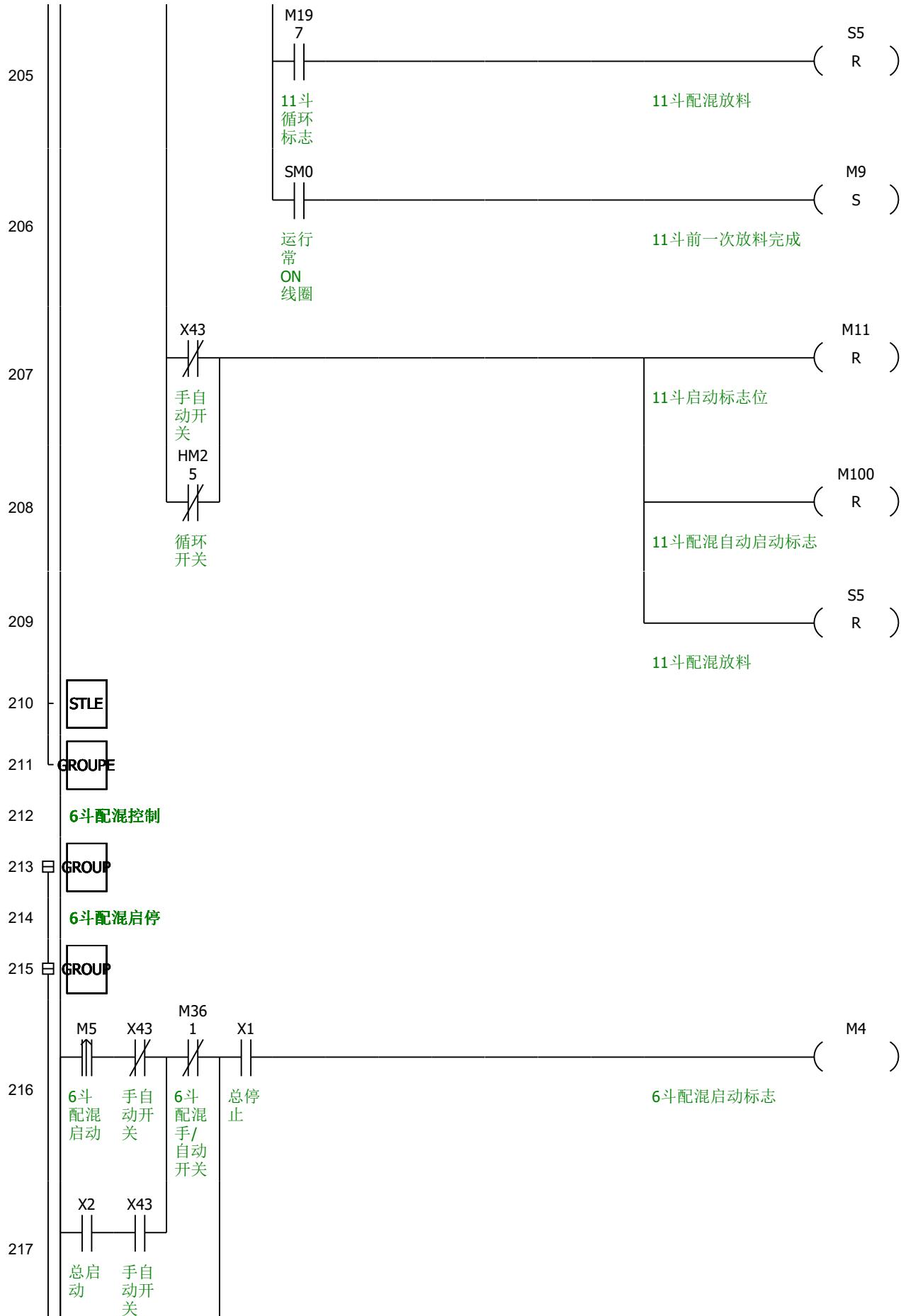




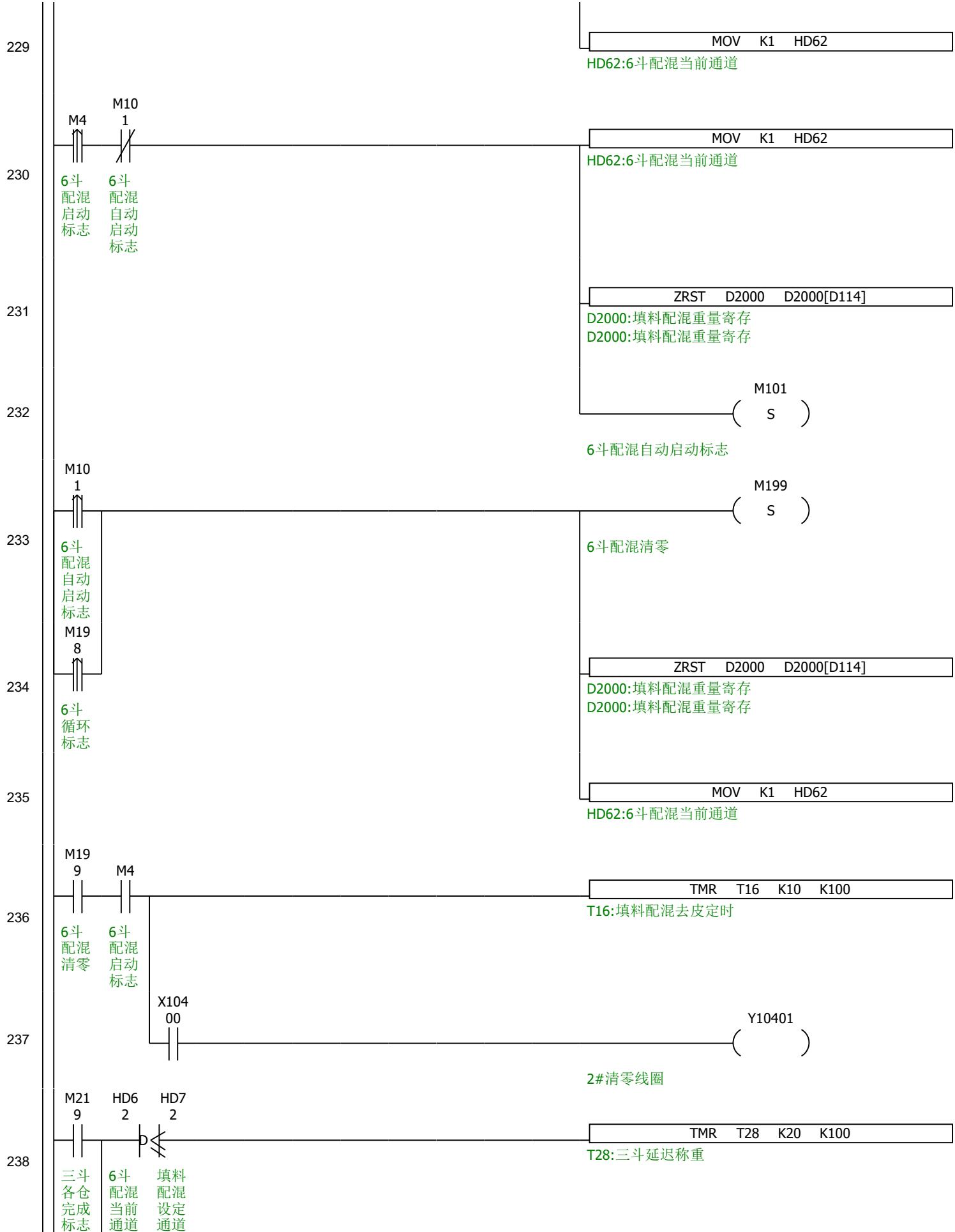


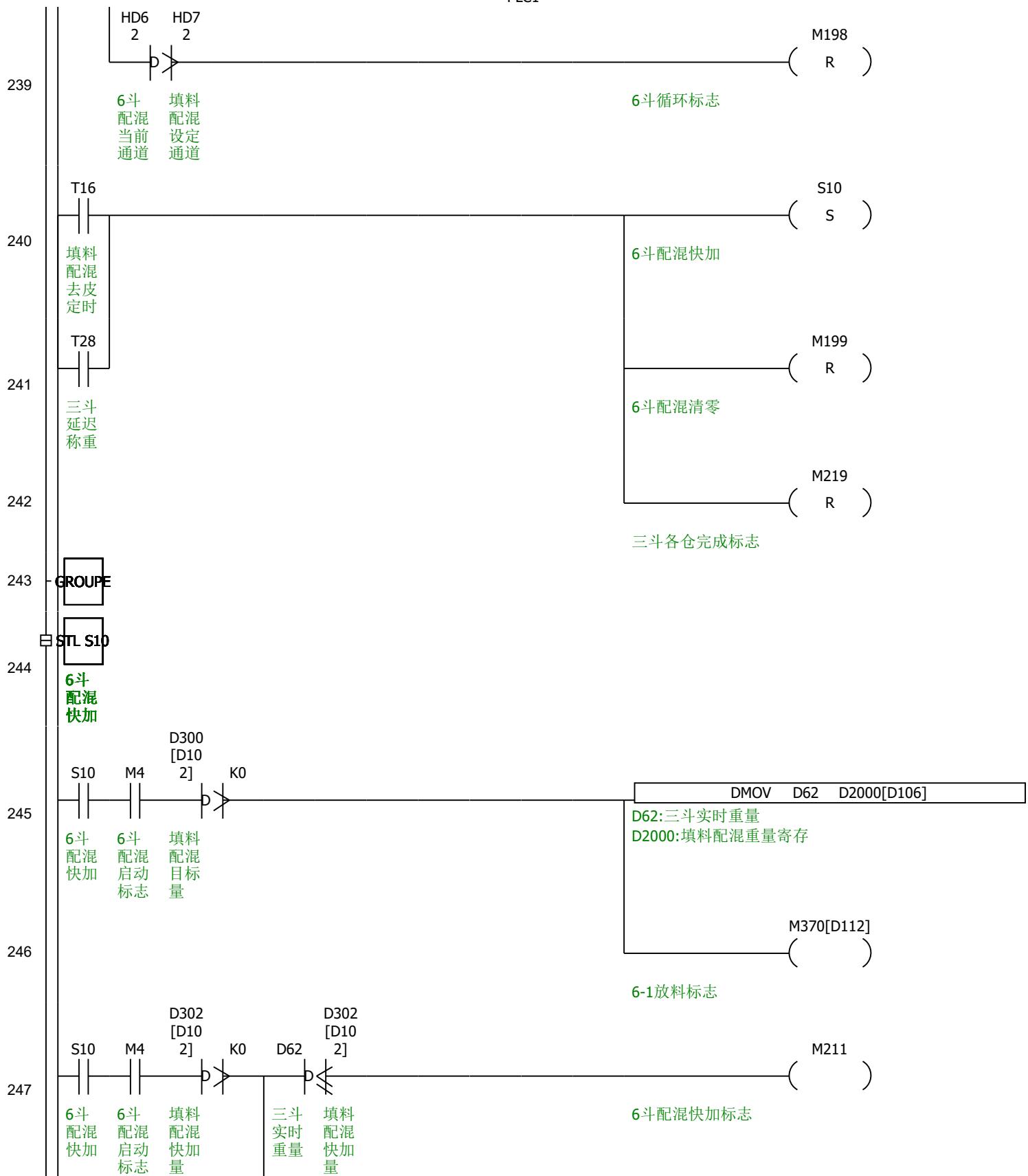
PLC1

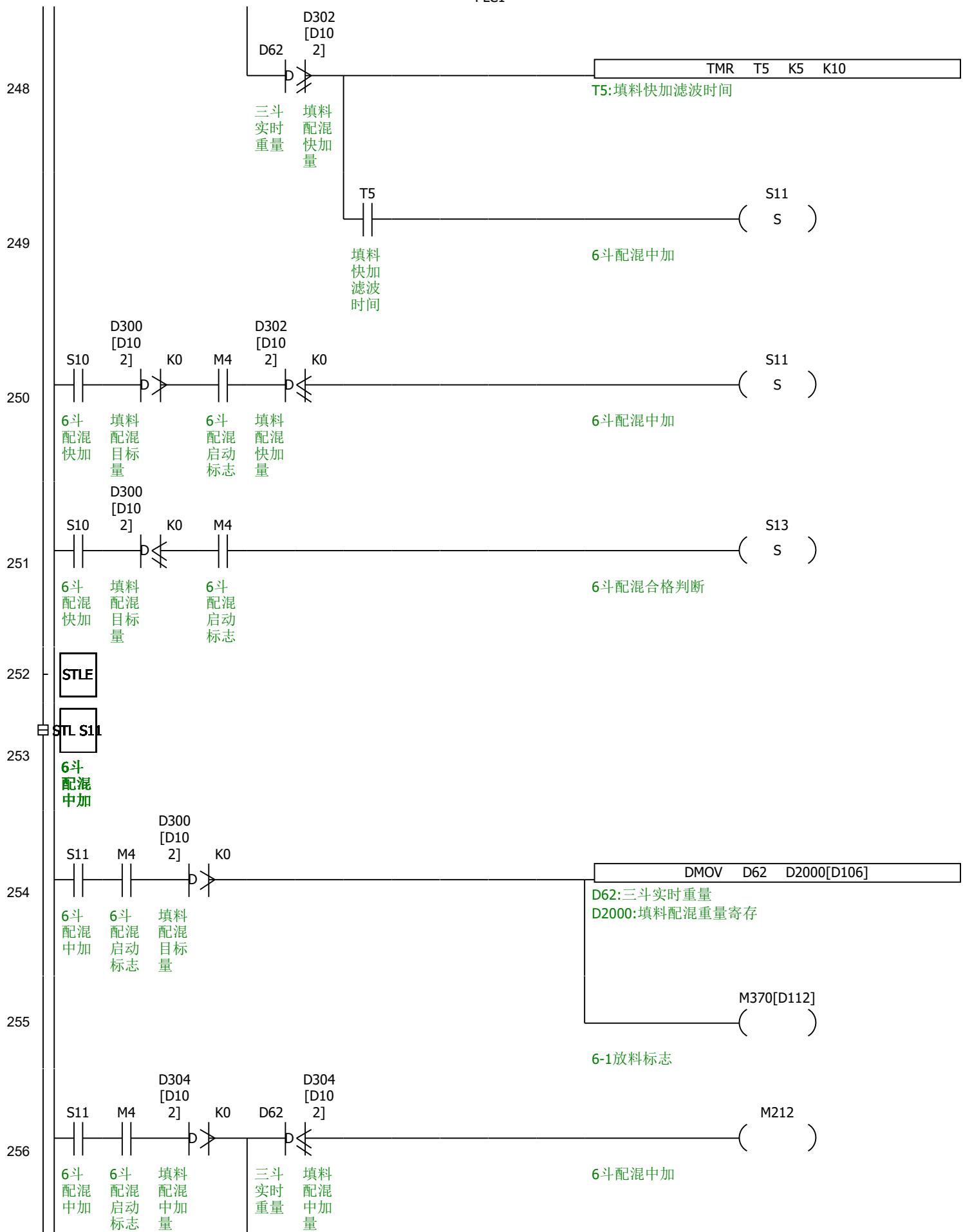


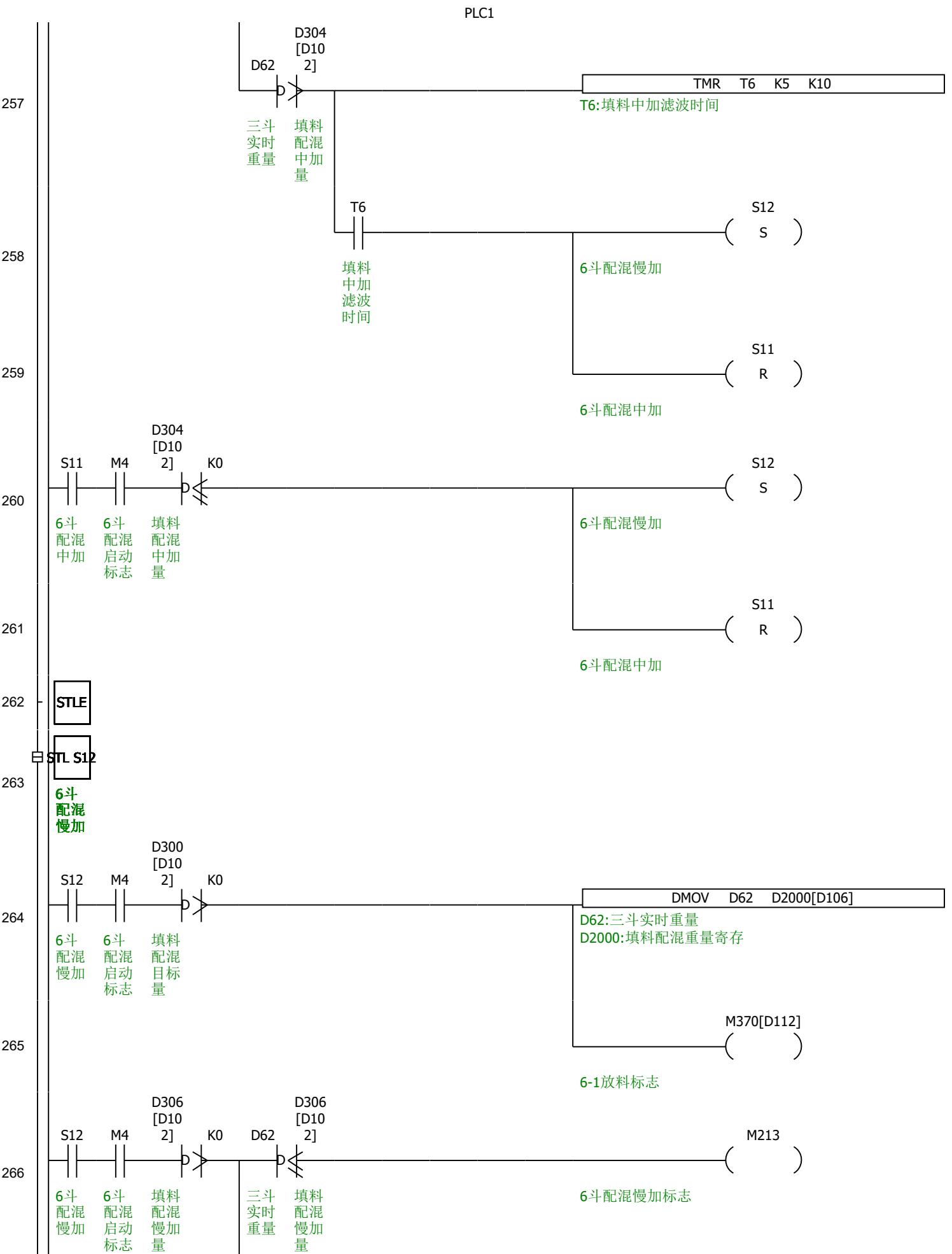


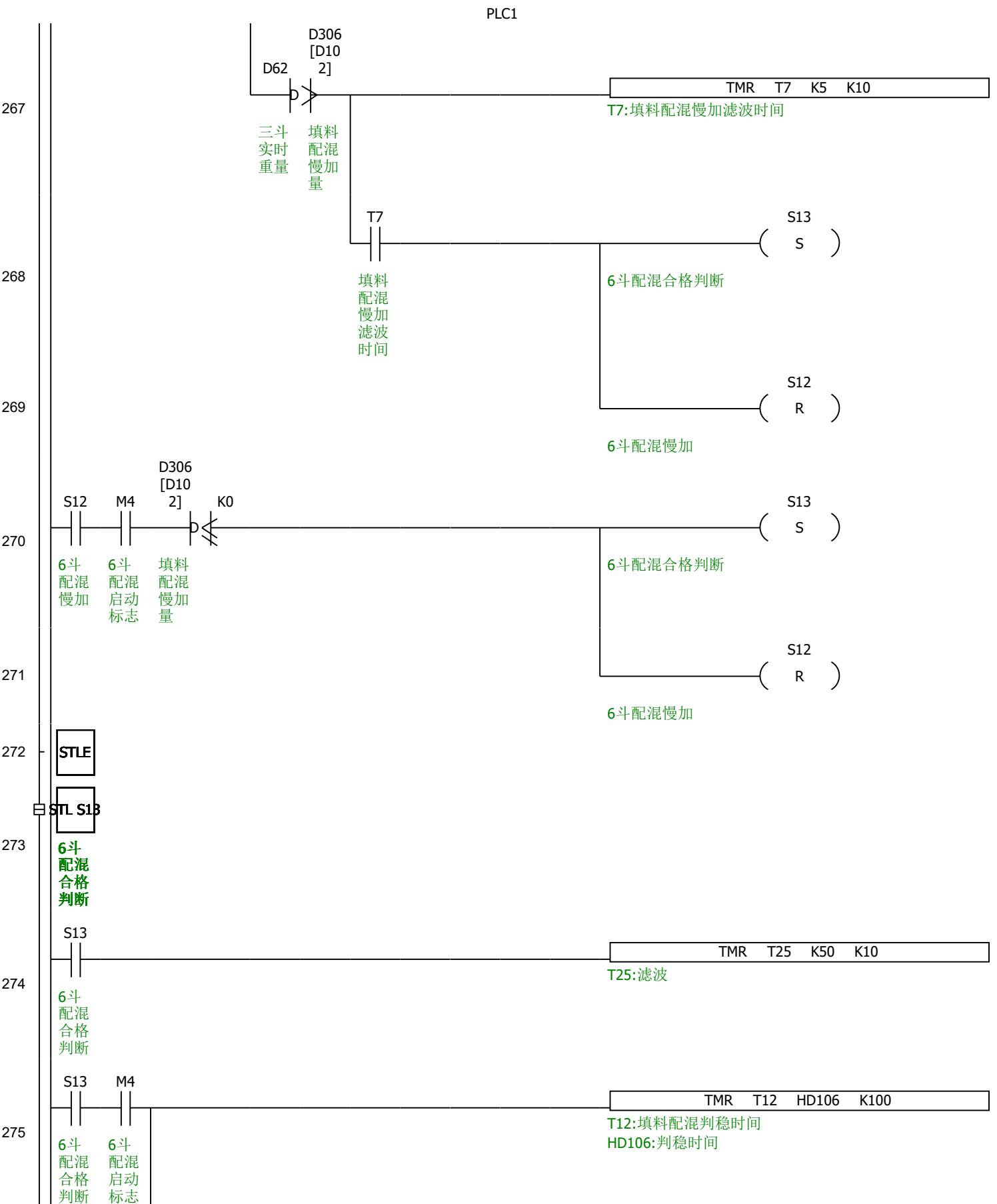


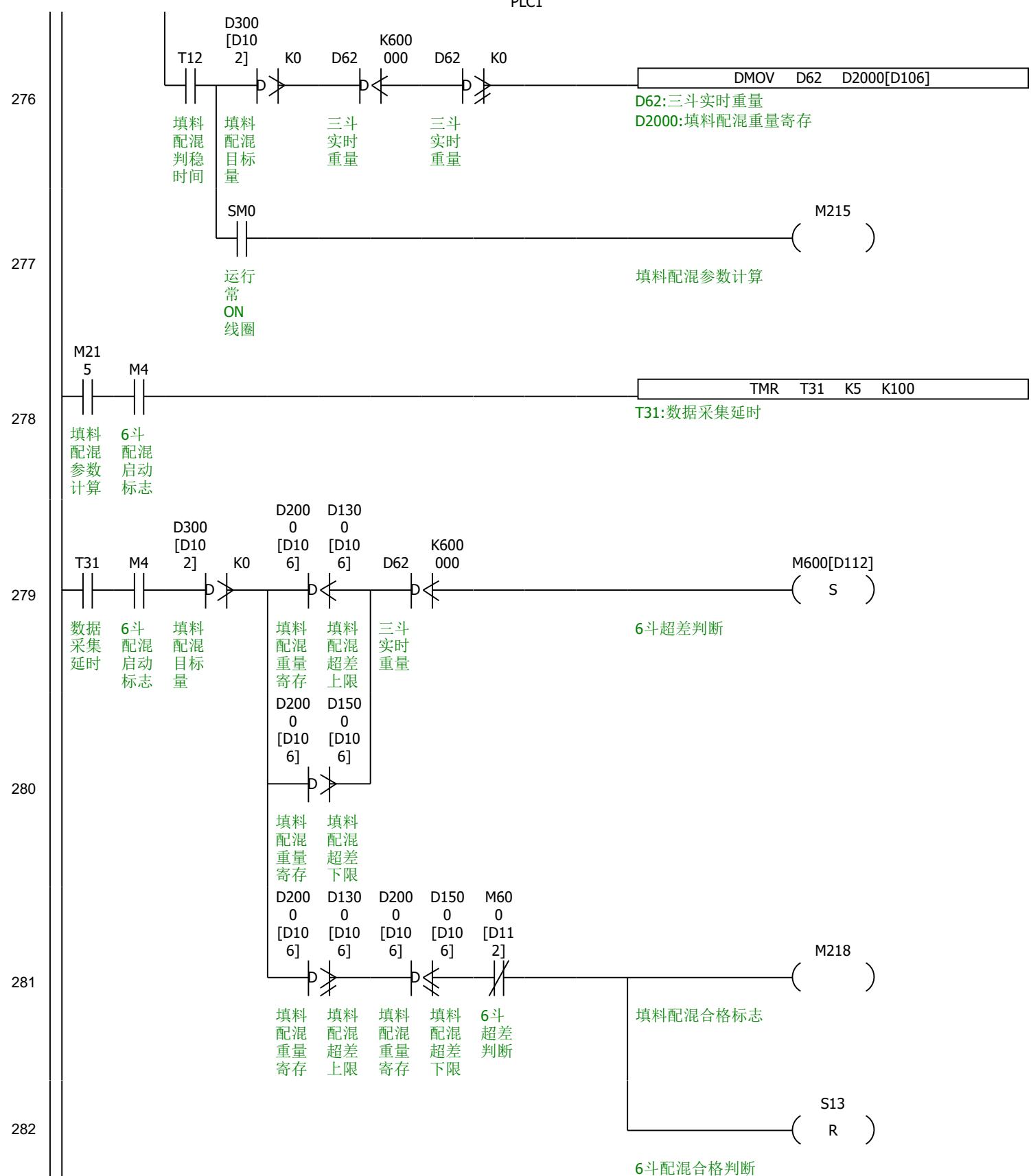


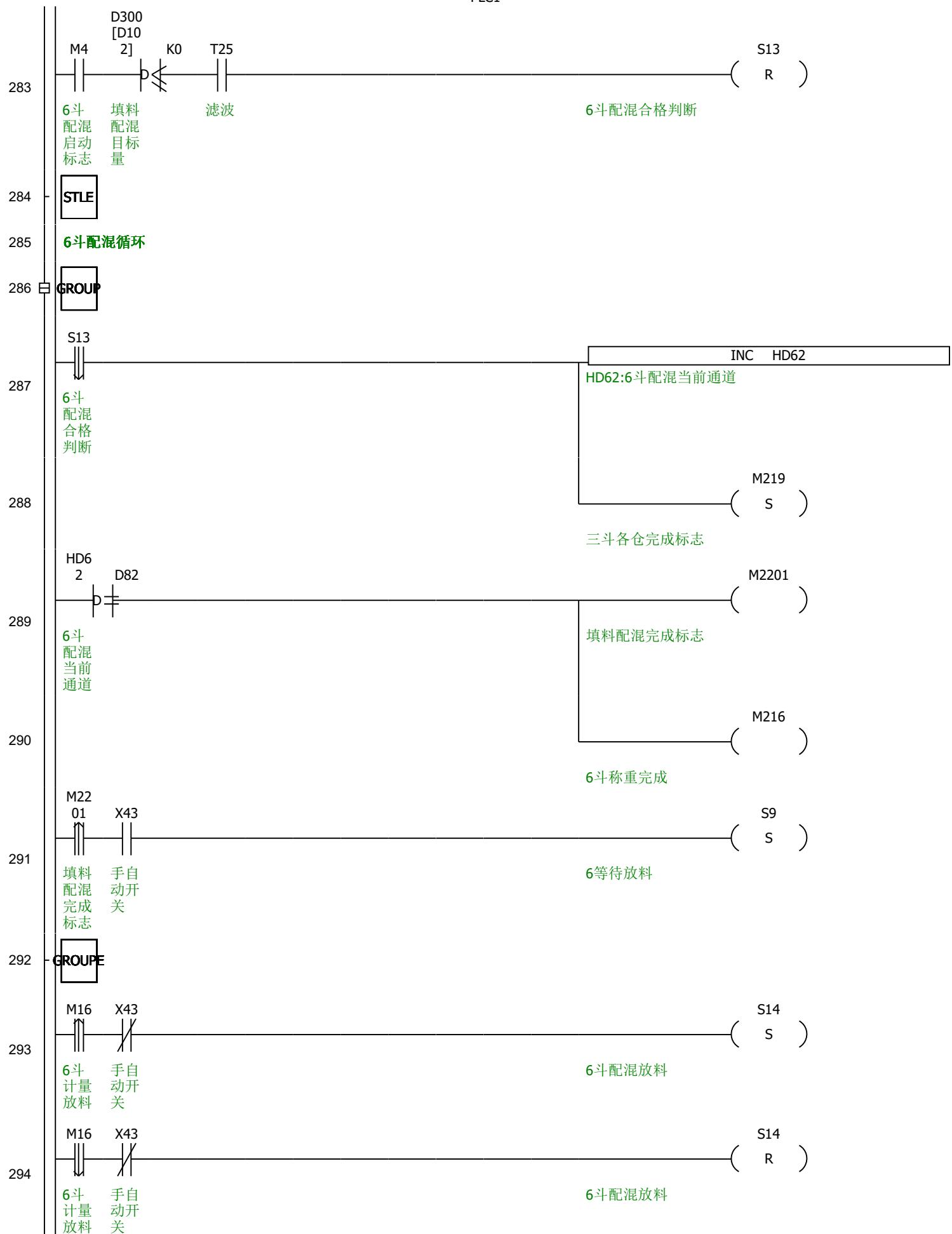


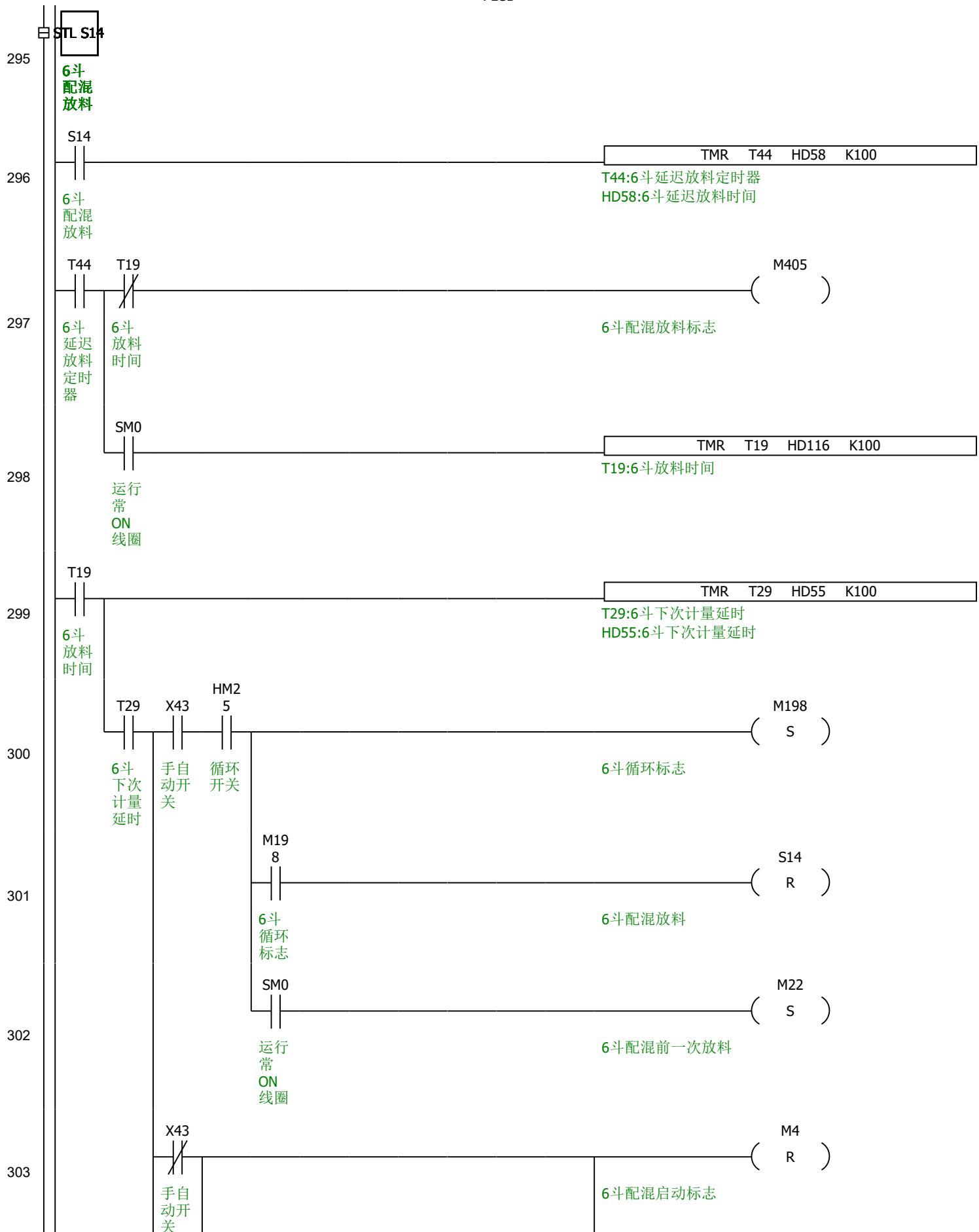


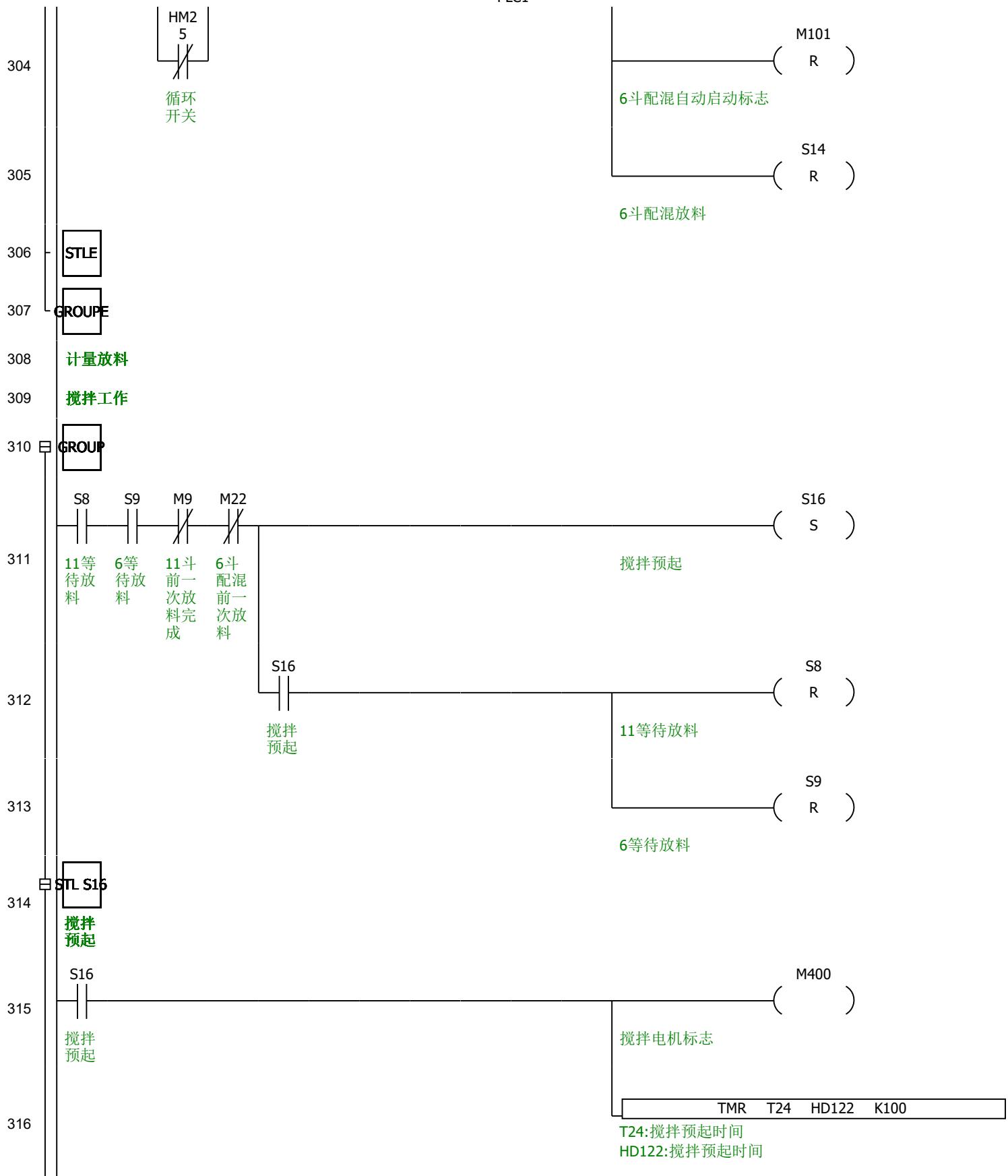


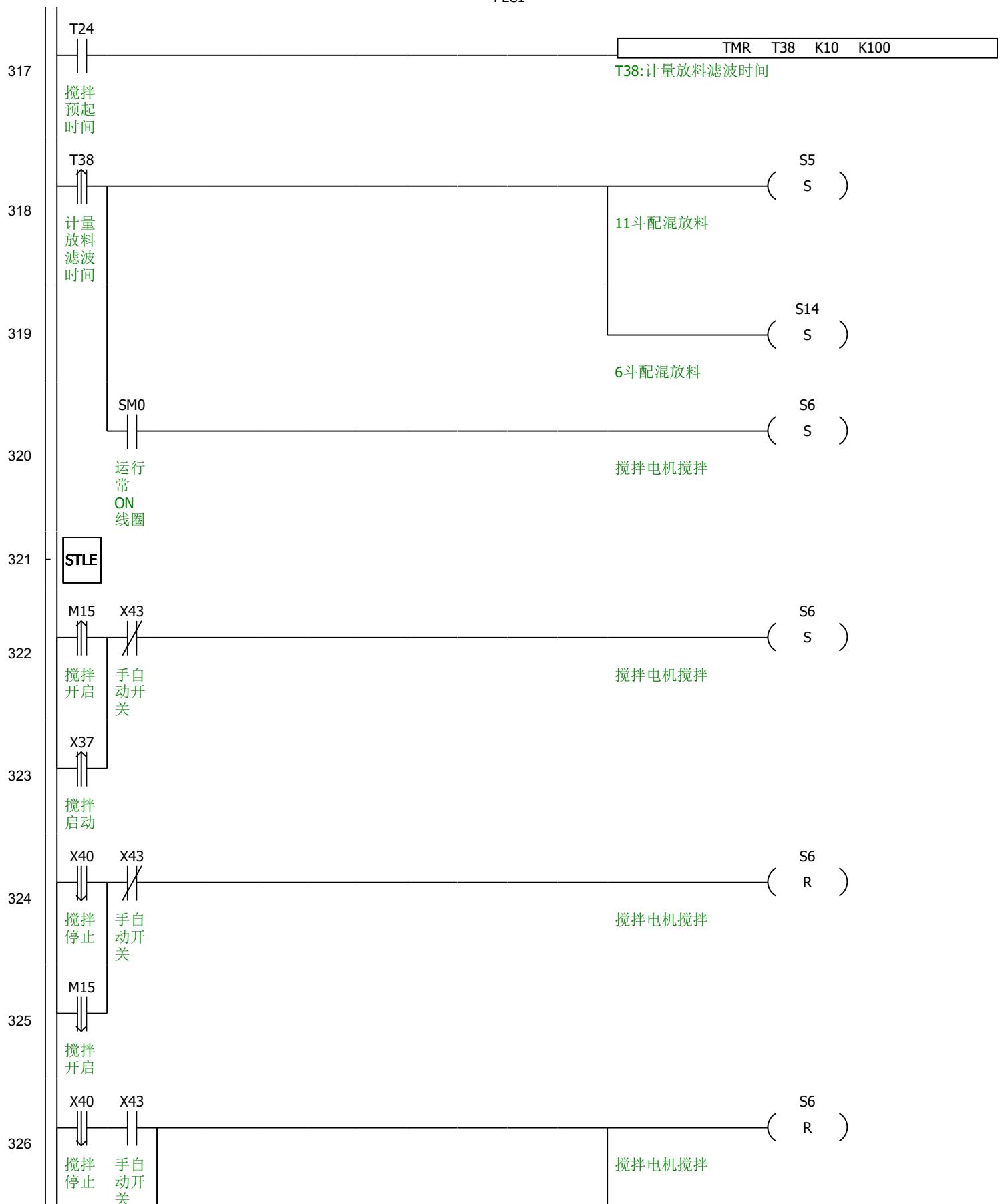




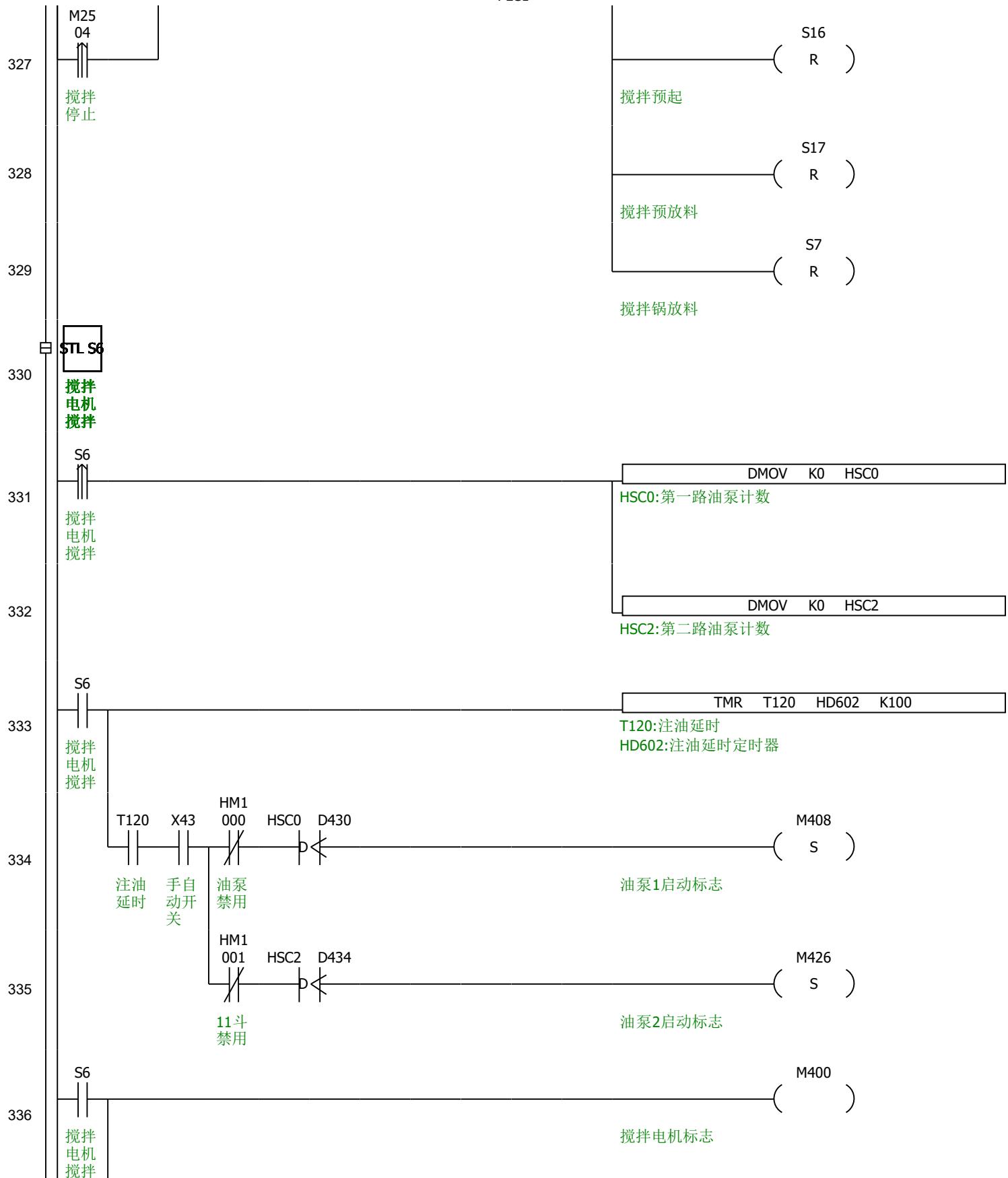








PLC1



SM0

运行
常
ON
线圈

T14 X43 X103 07

搅拌
电机
搅拌
时间手自
动开
关搅拌
放料
限制
开关
X103
07搅拌
放料
限制
开关SM0
运行
常
ON
线圈X43
手自
动开
关

STLE

STL S17

搅拌
预放
料S17 C0 HD1
10搅拌
预放
料搅拌
预放
料工
作时
间M41
7
辅助
标志

TMR T14 HD108 K100

T14:搅拌电机搅拌时间

HD108:搅拌电机搅拌时间

(S7)

(S17)

(M15)

(S6 R)

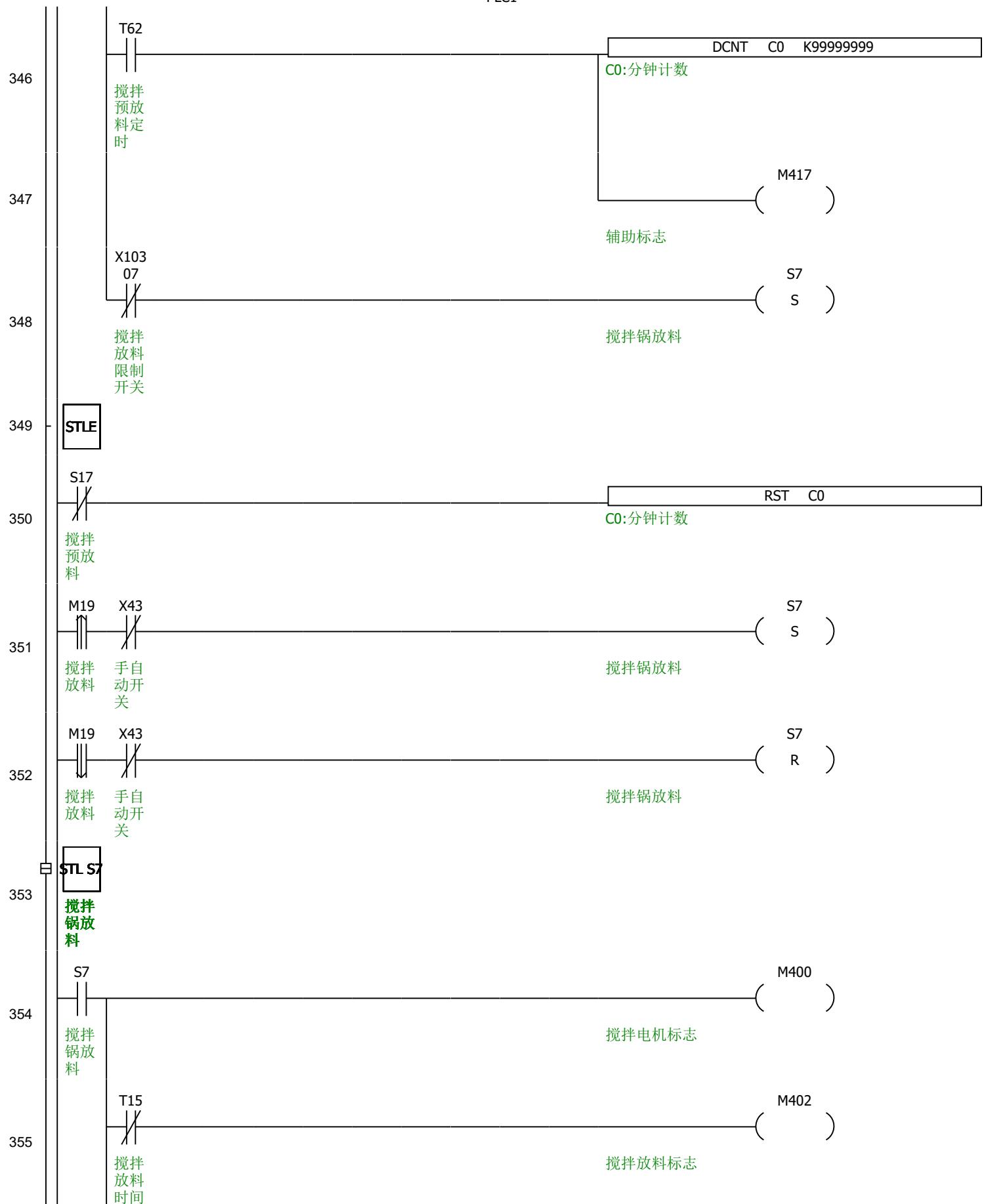
搅拌电机搅拌

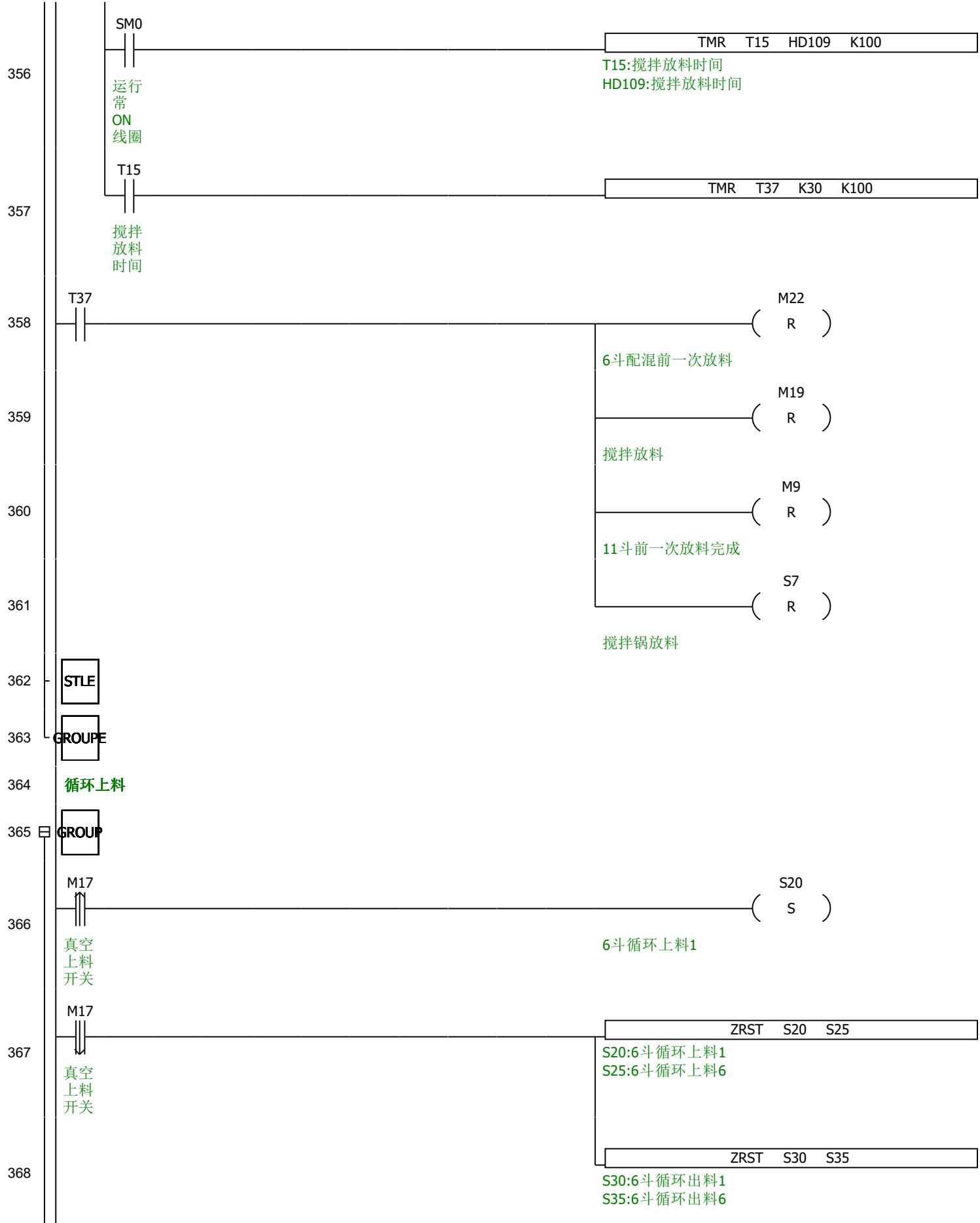
(M416)

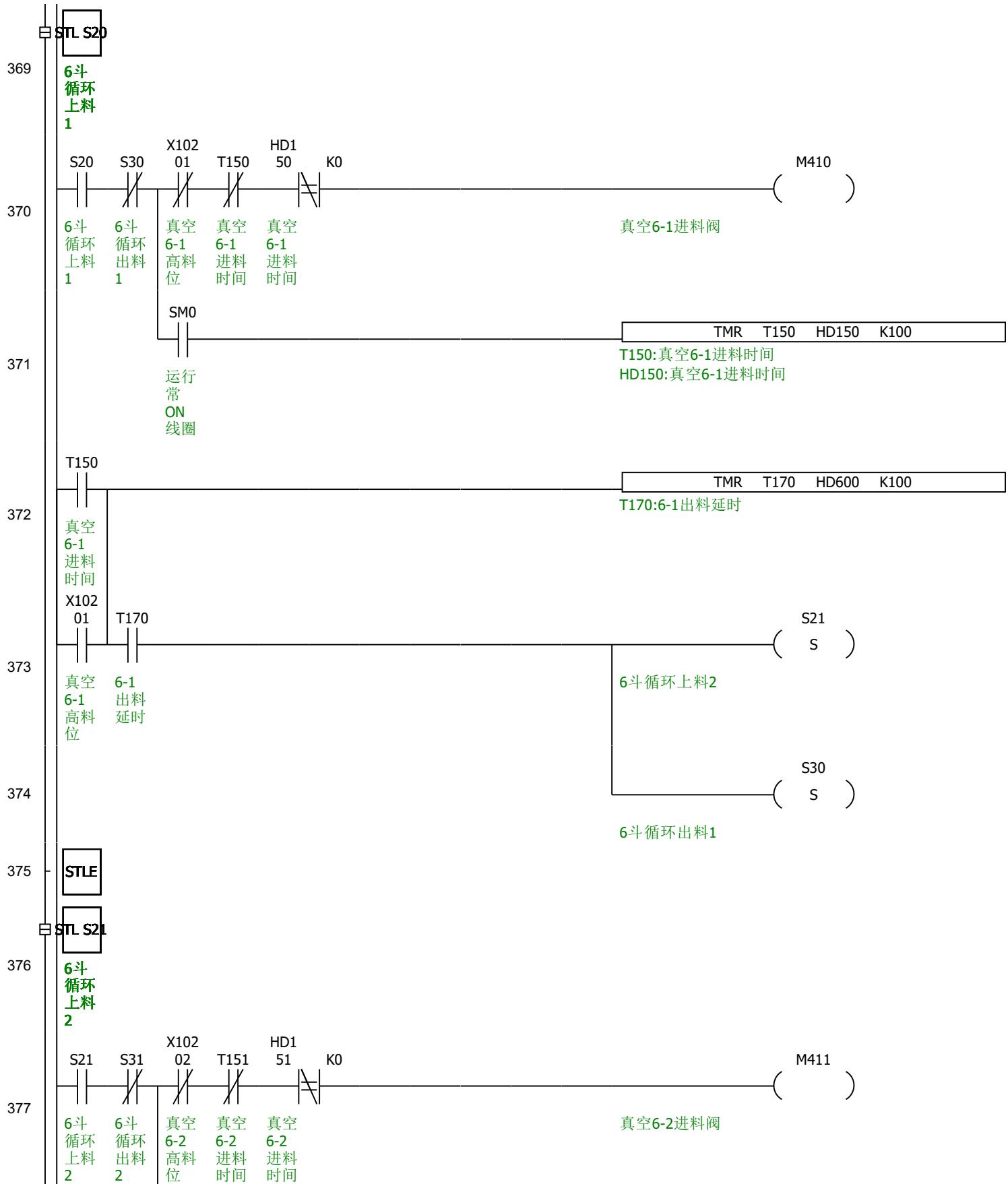
搅拌电机搅拌

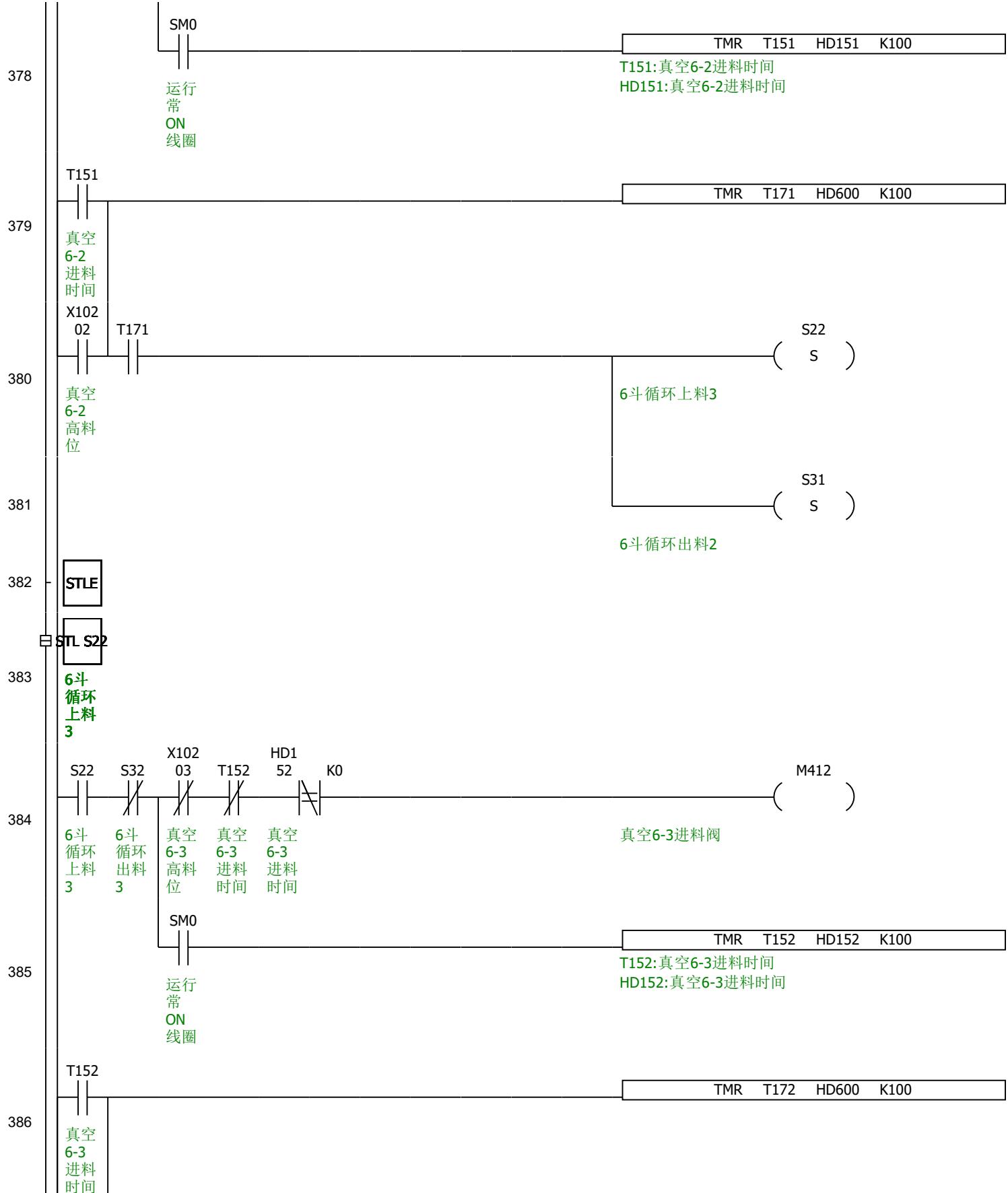
TMR T62 K600 K100

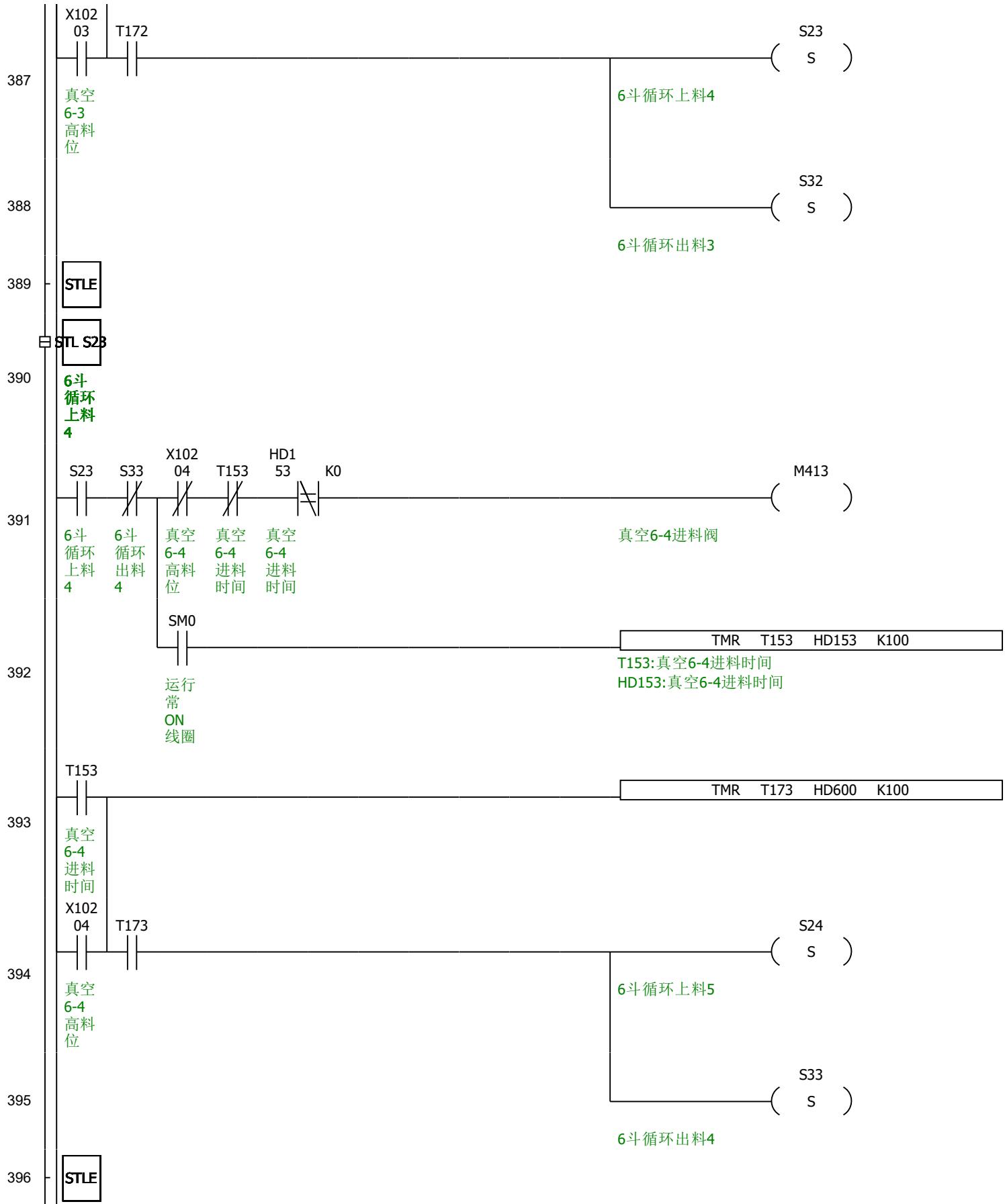
T62:搅拌预放料定时

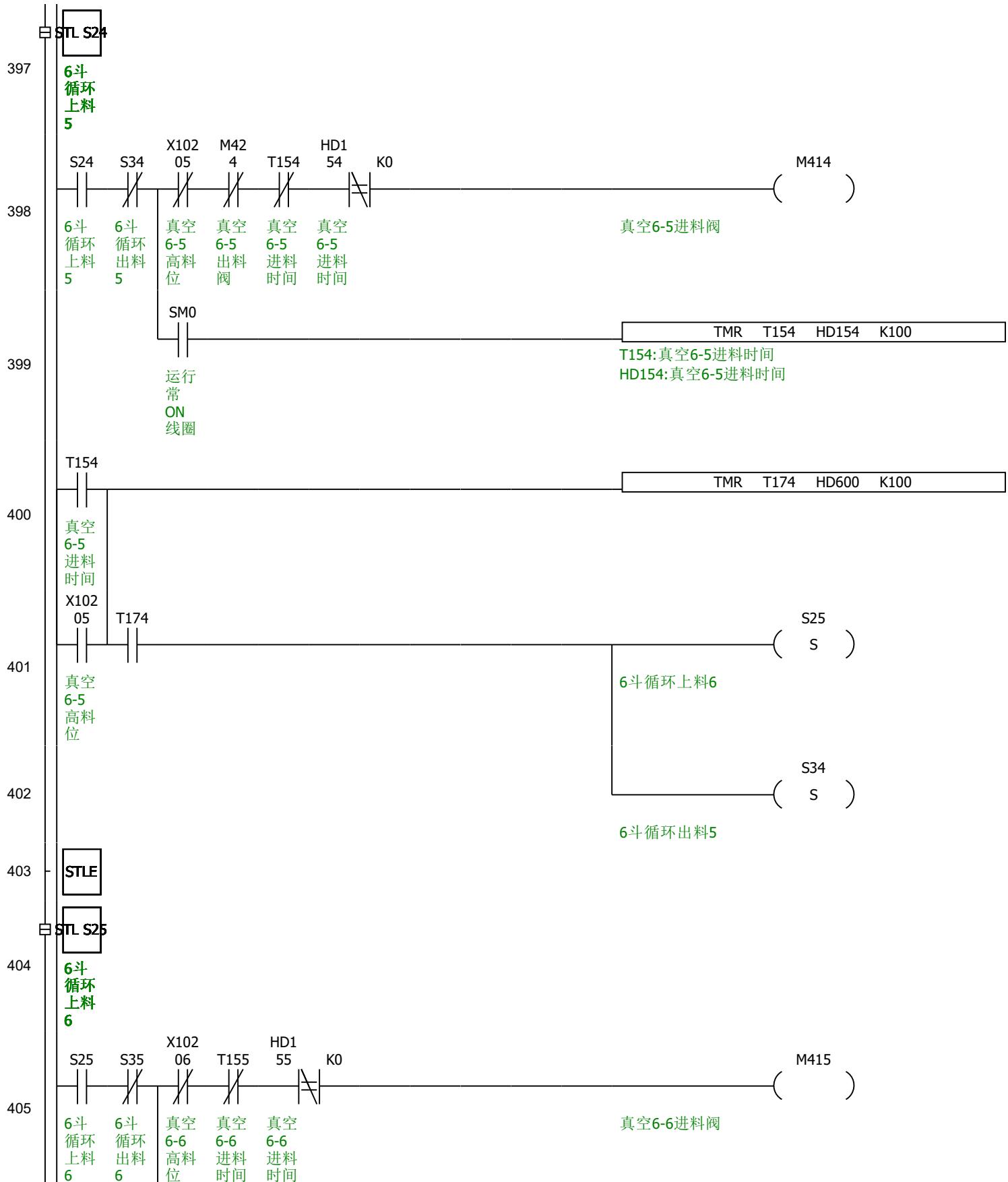


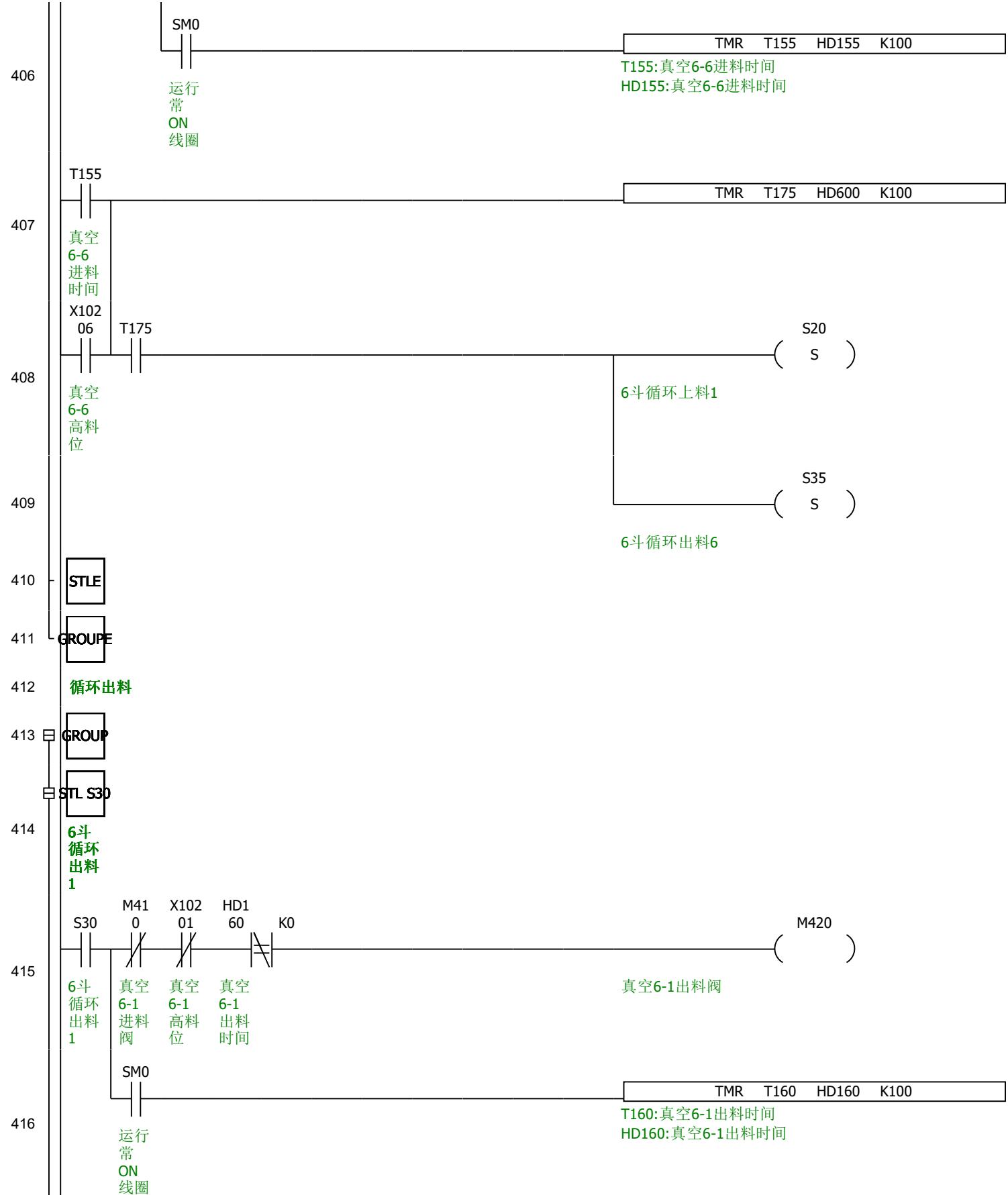


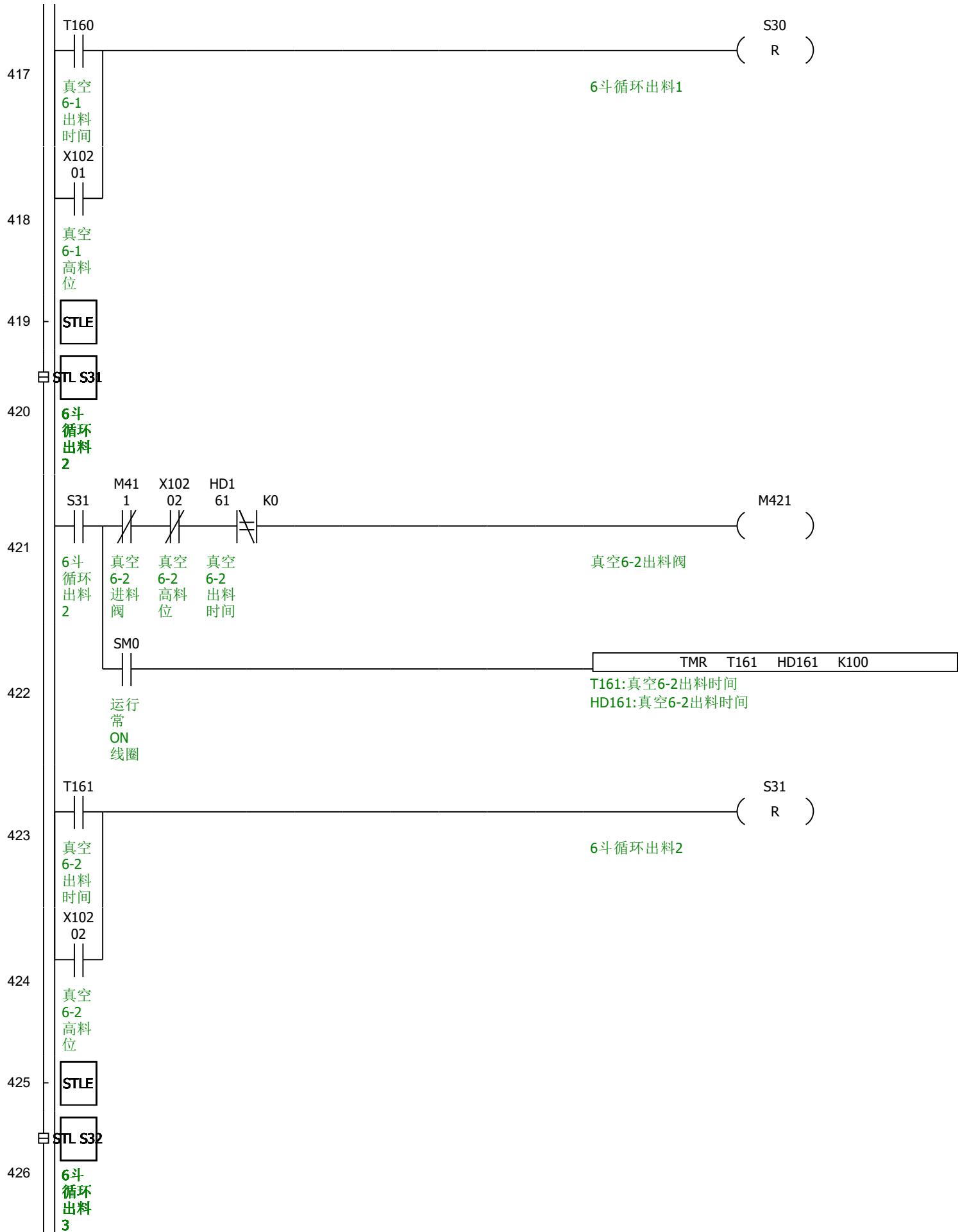


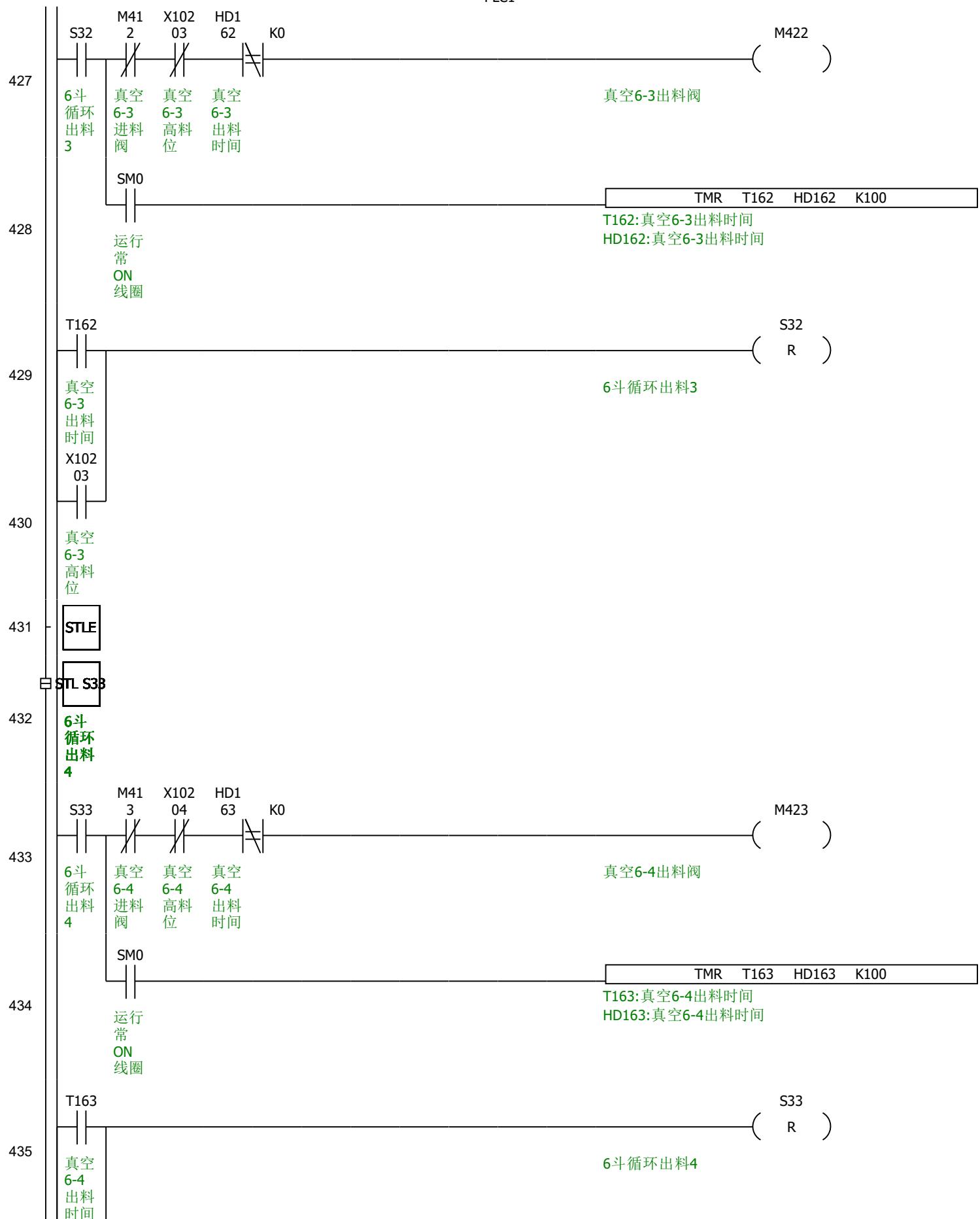


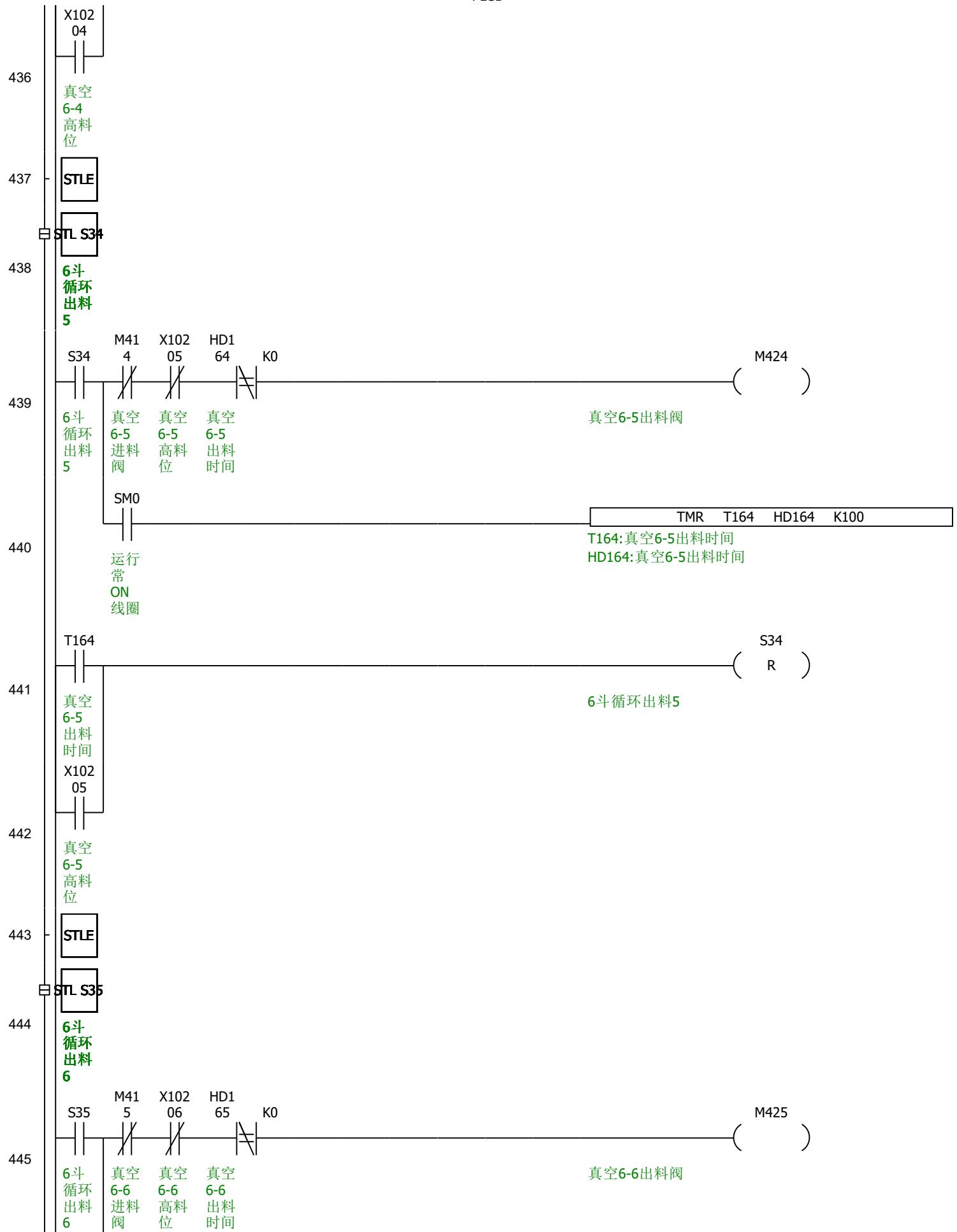


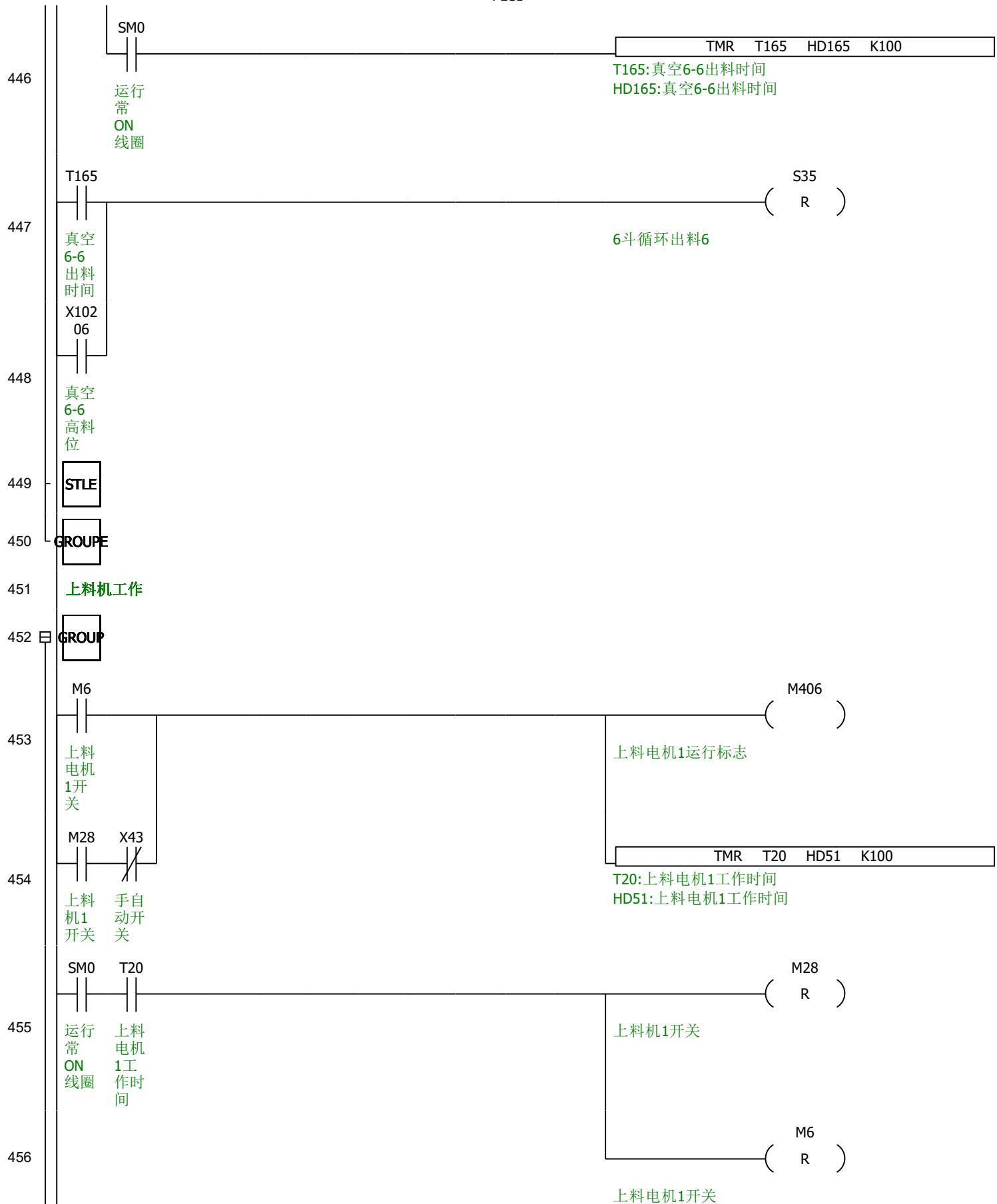


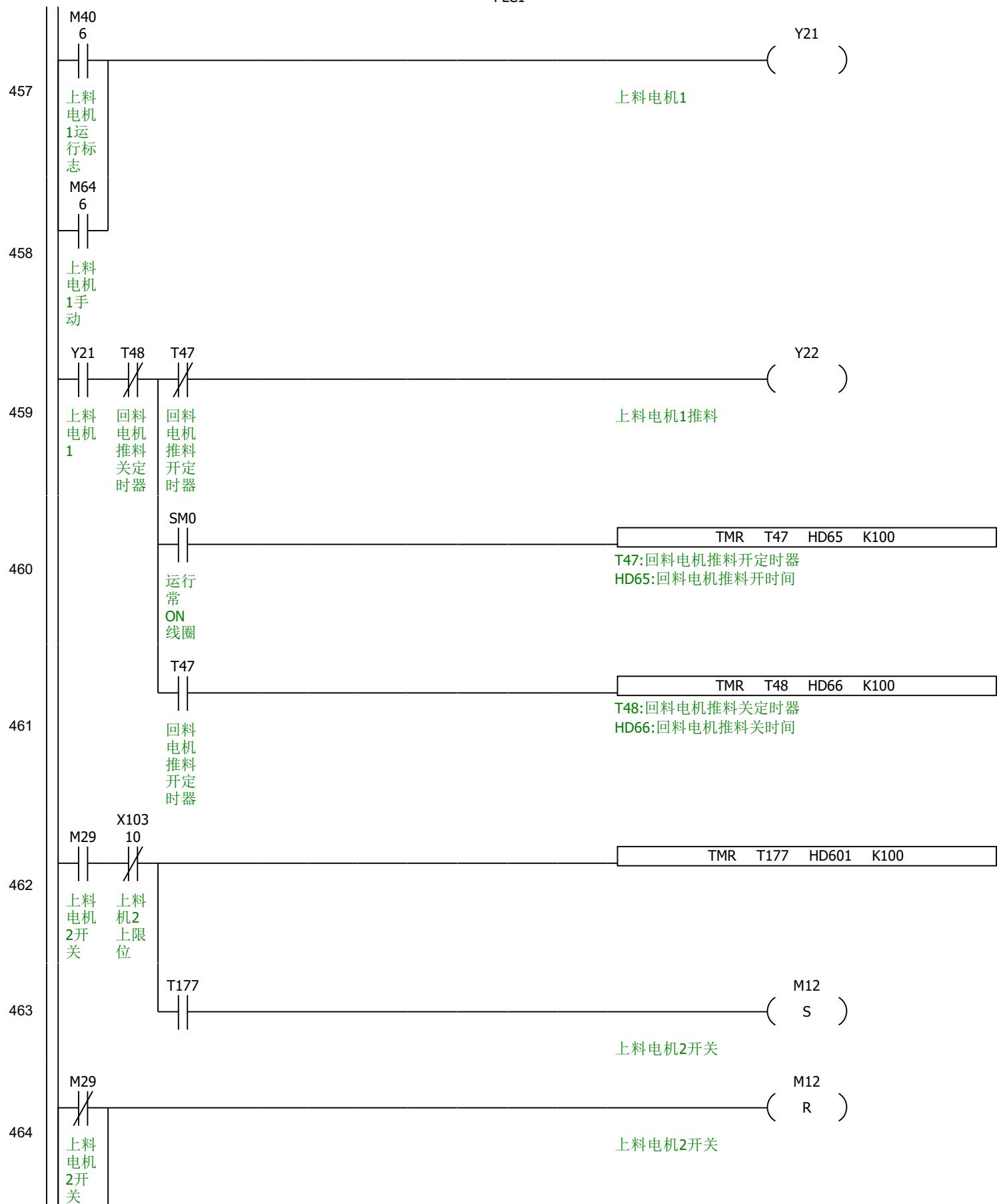


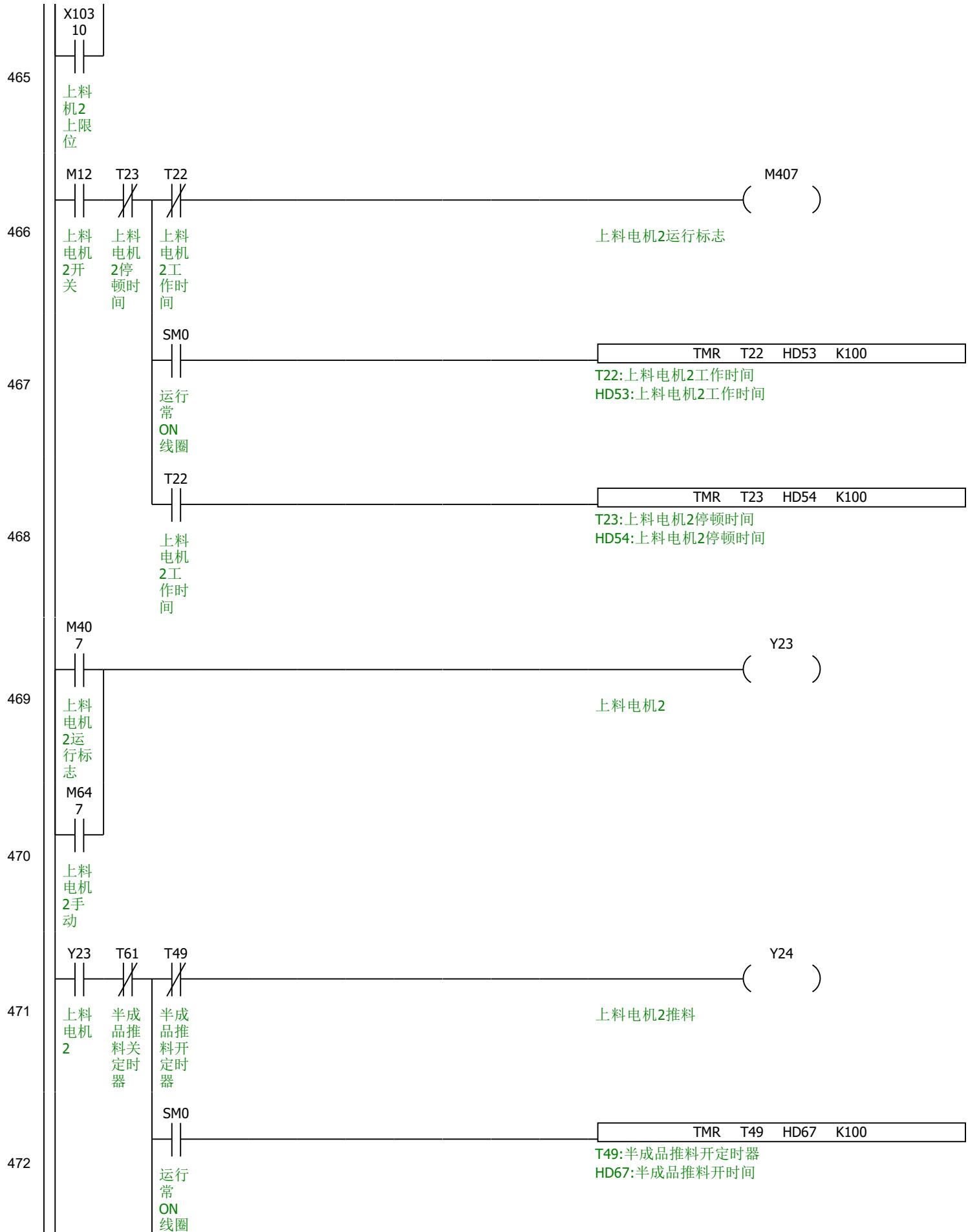


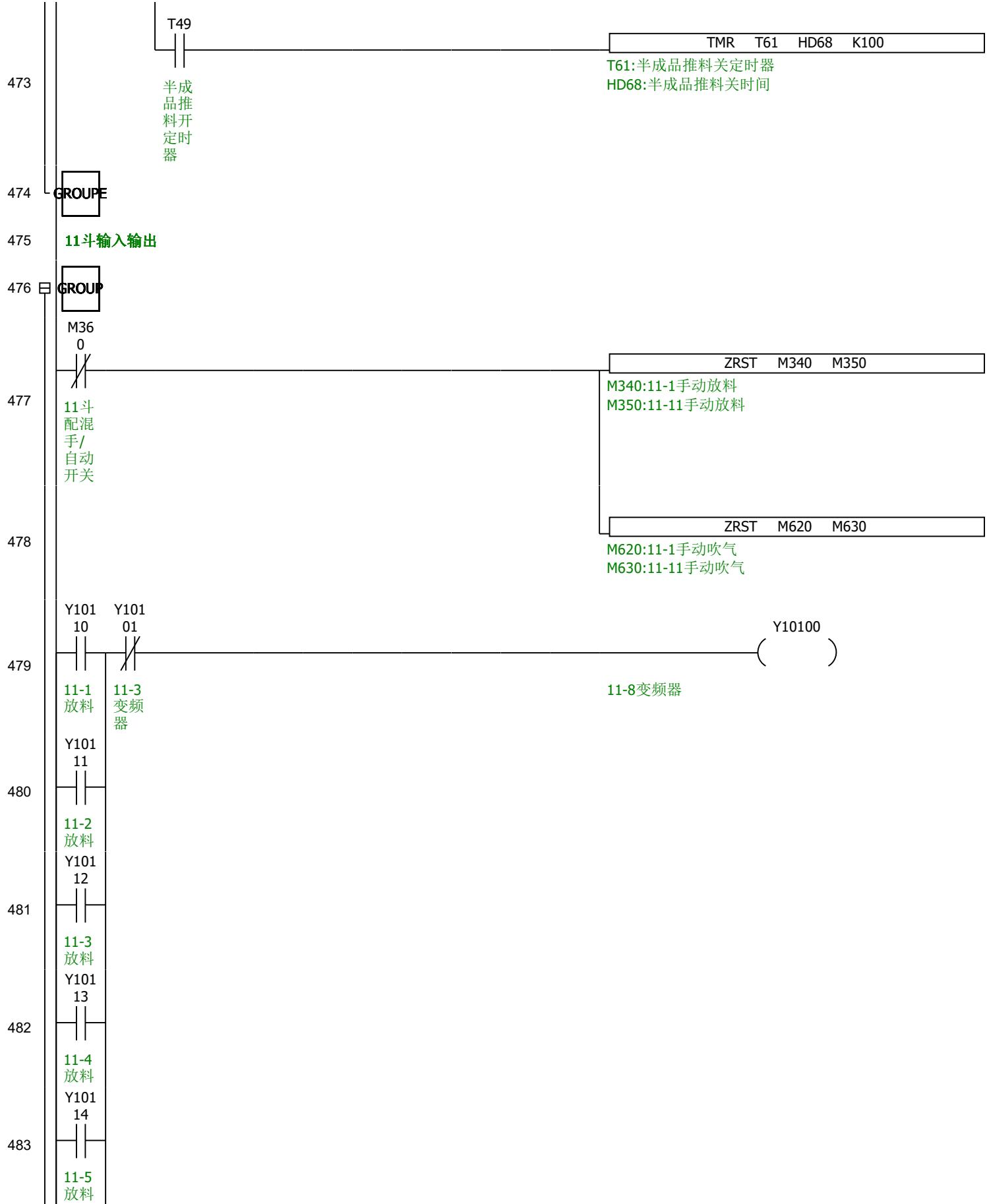


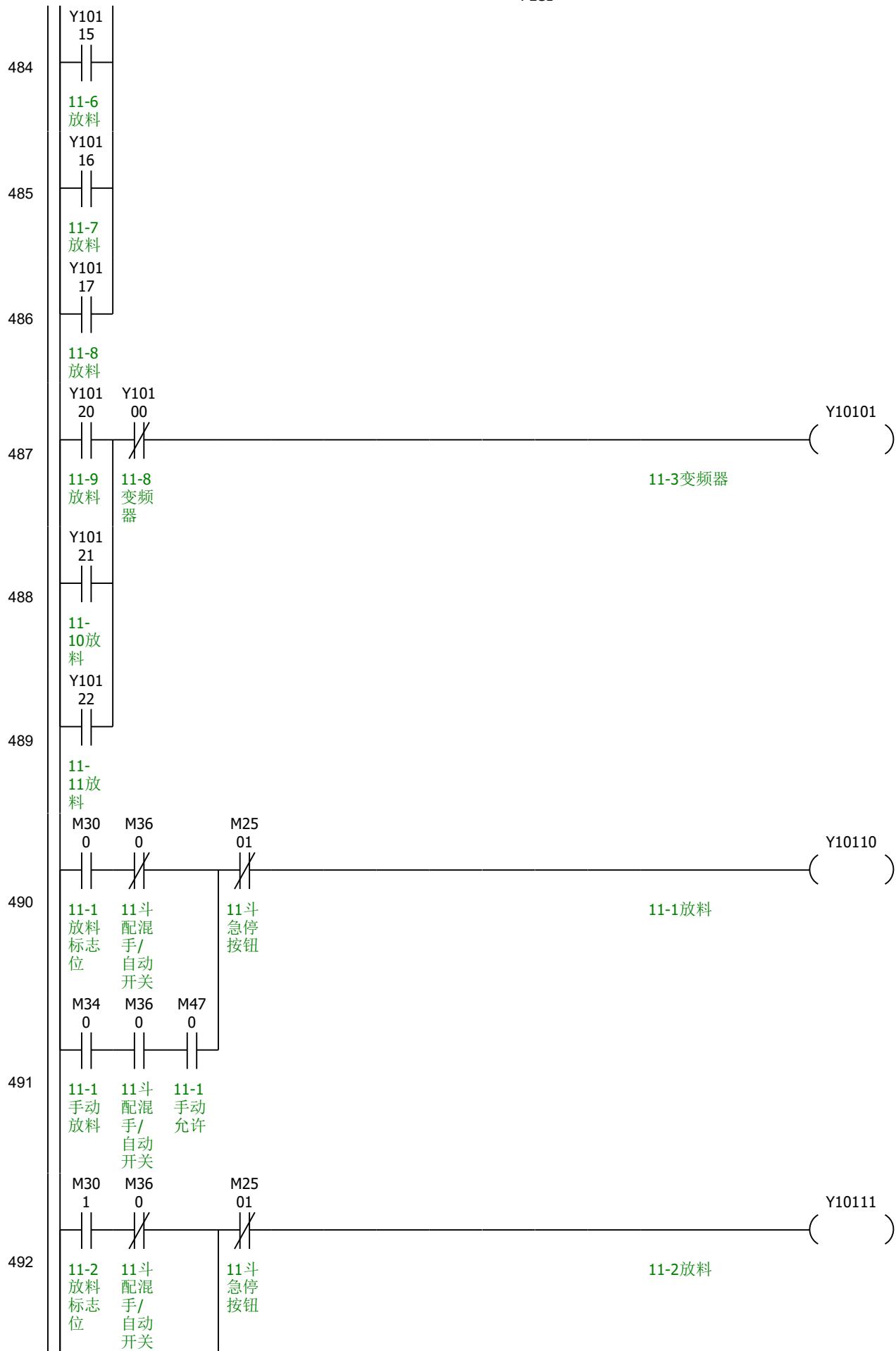


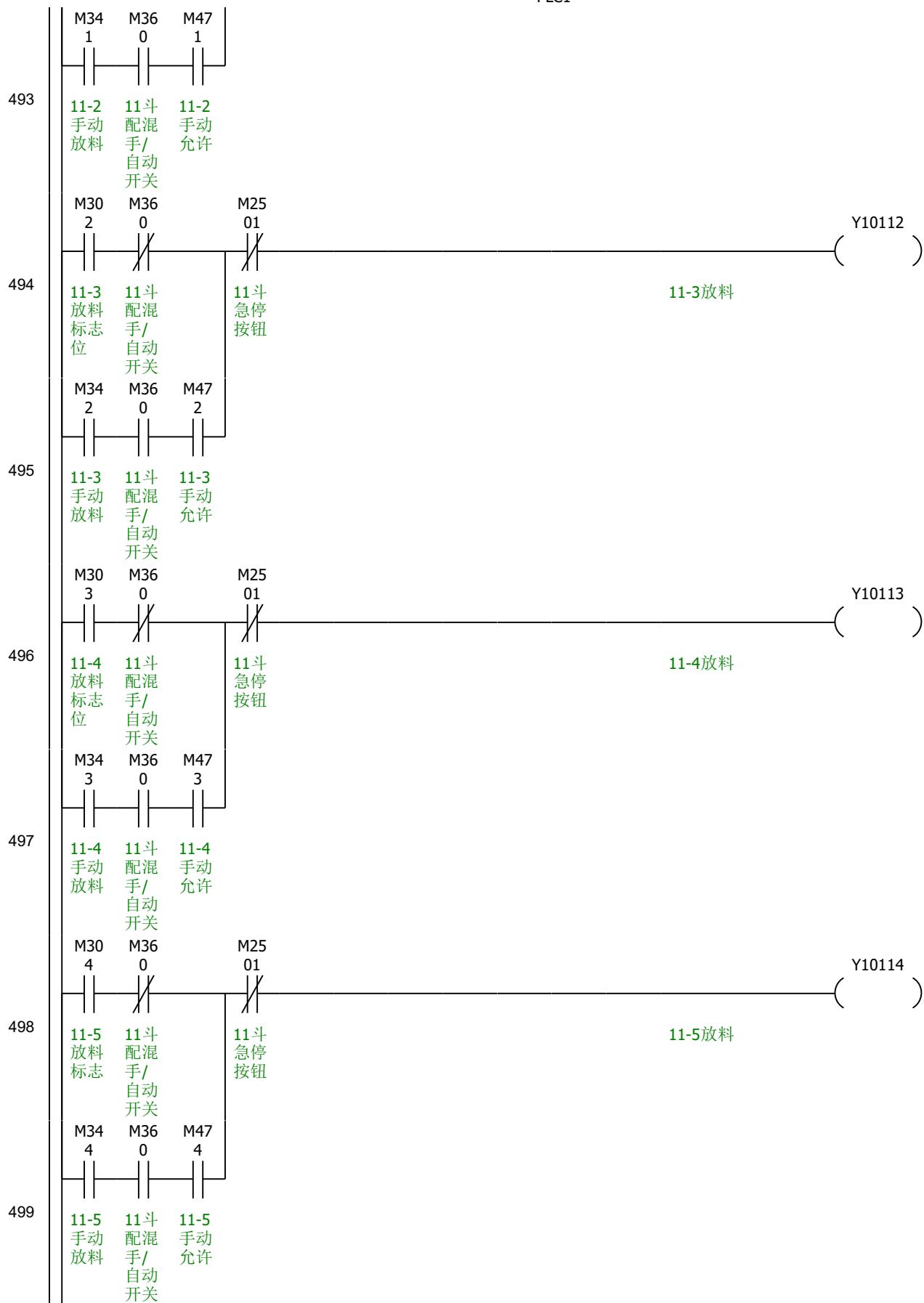


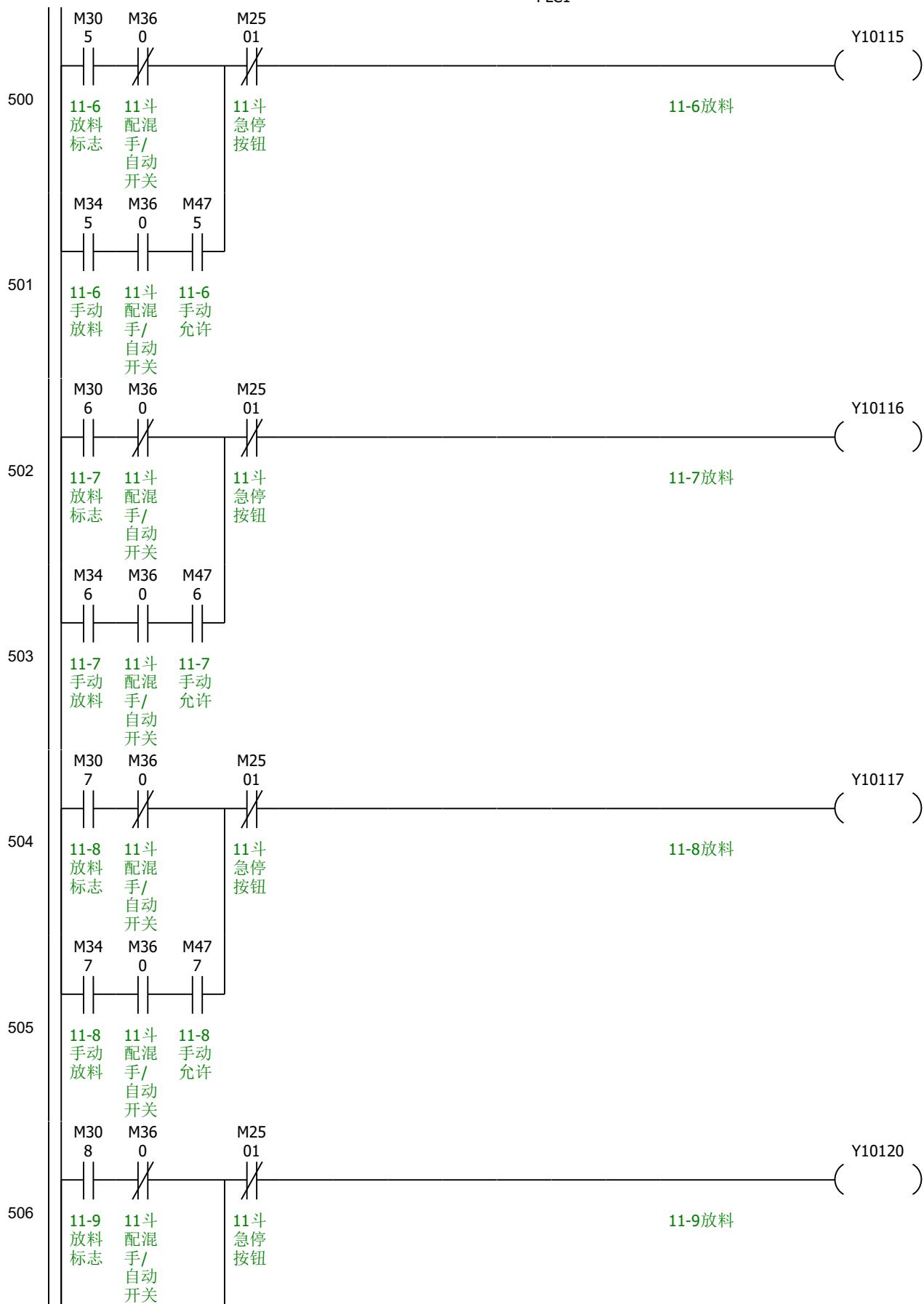


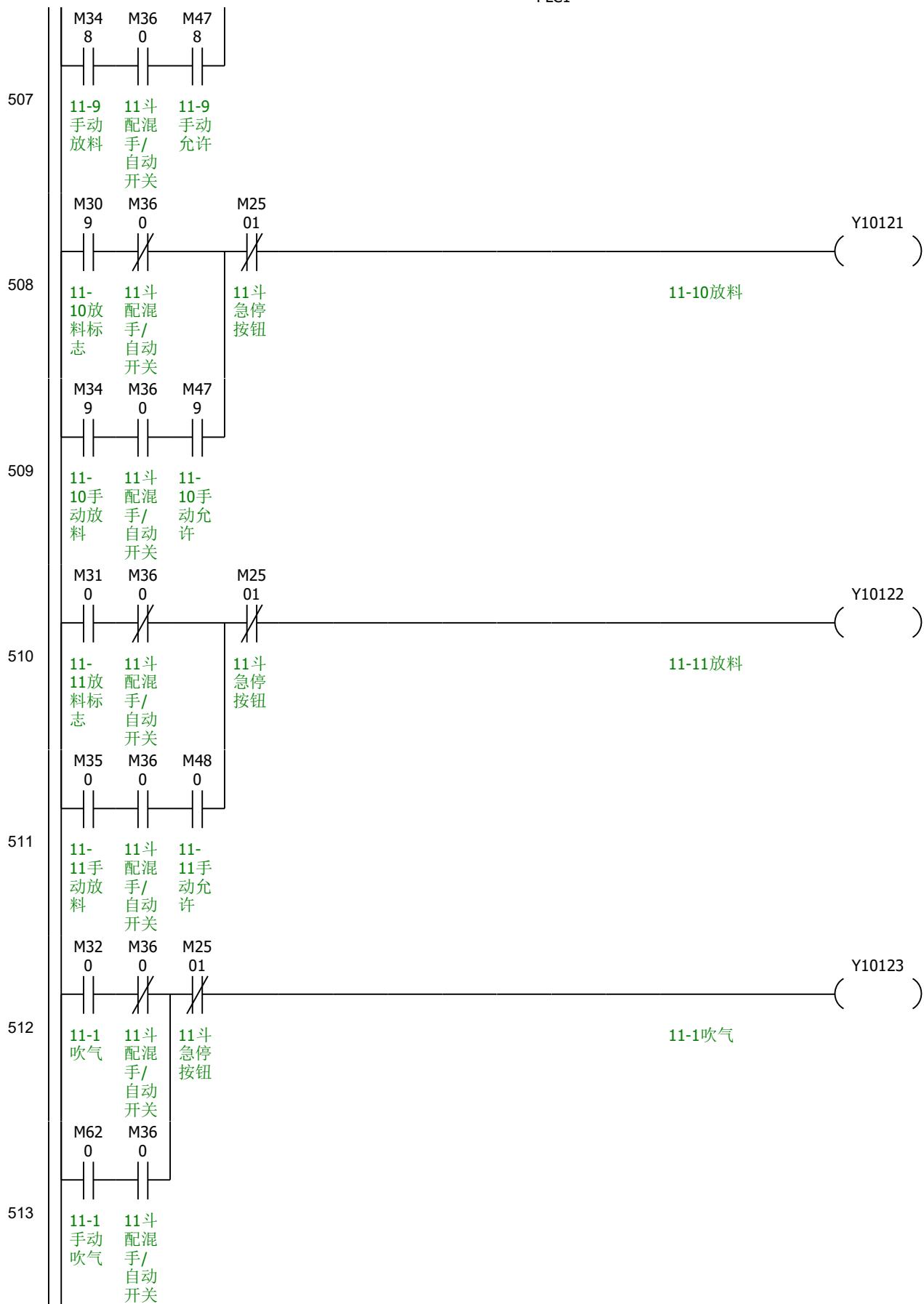






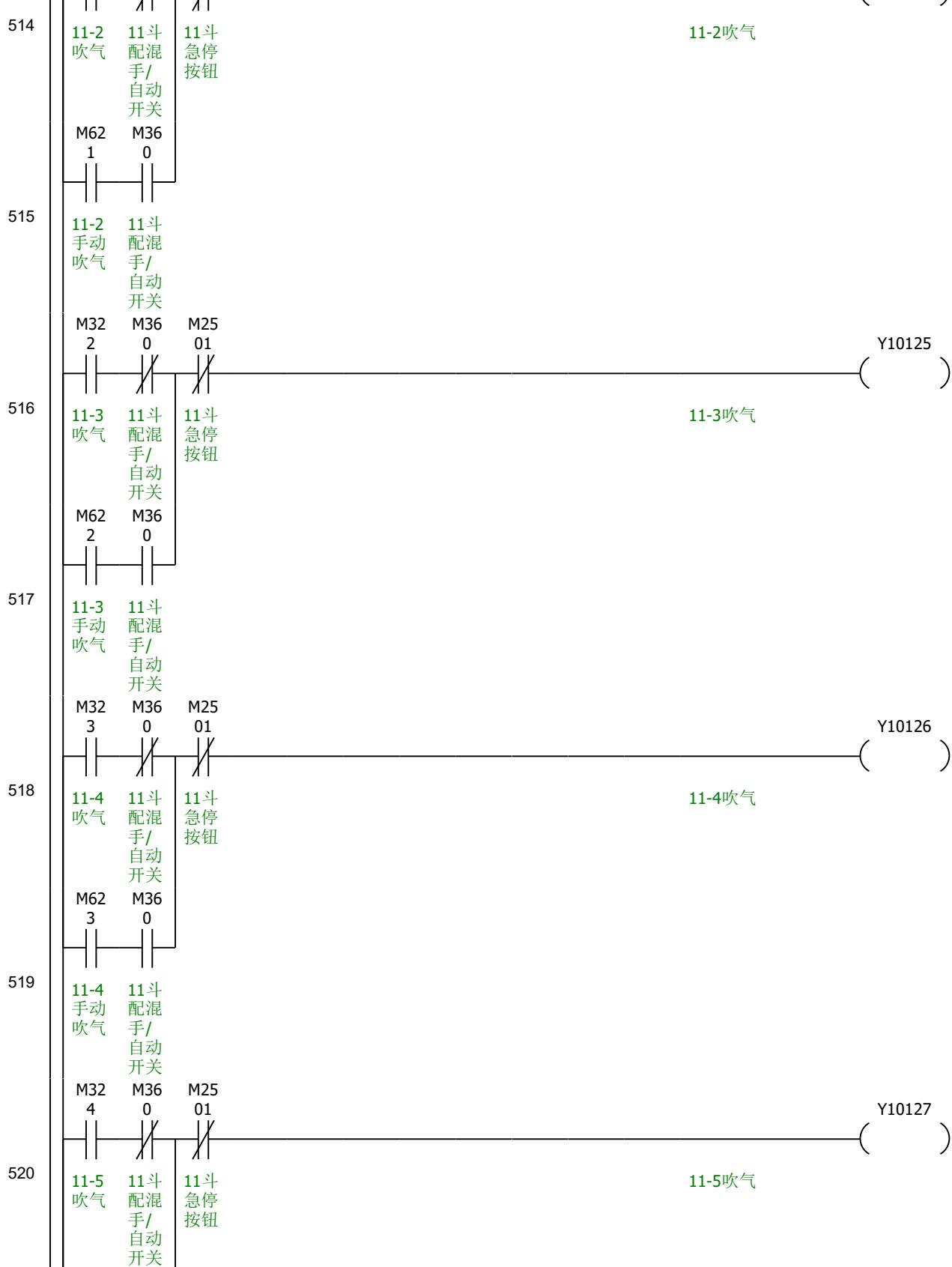


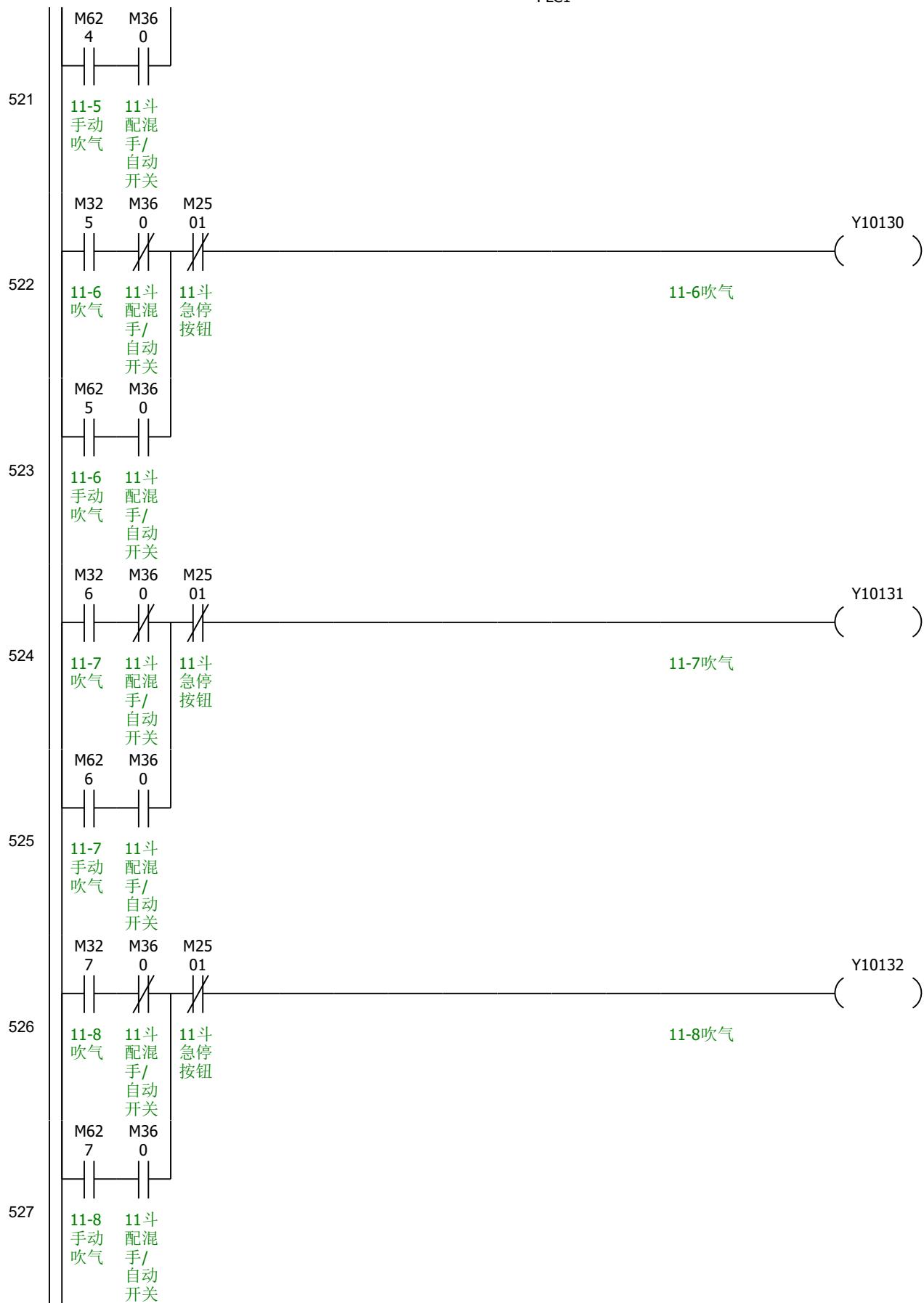


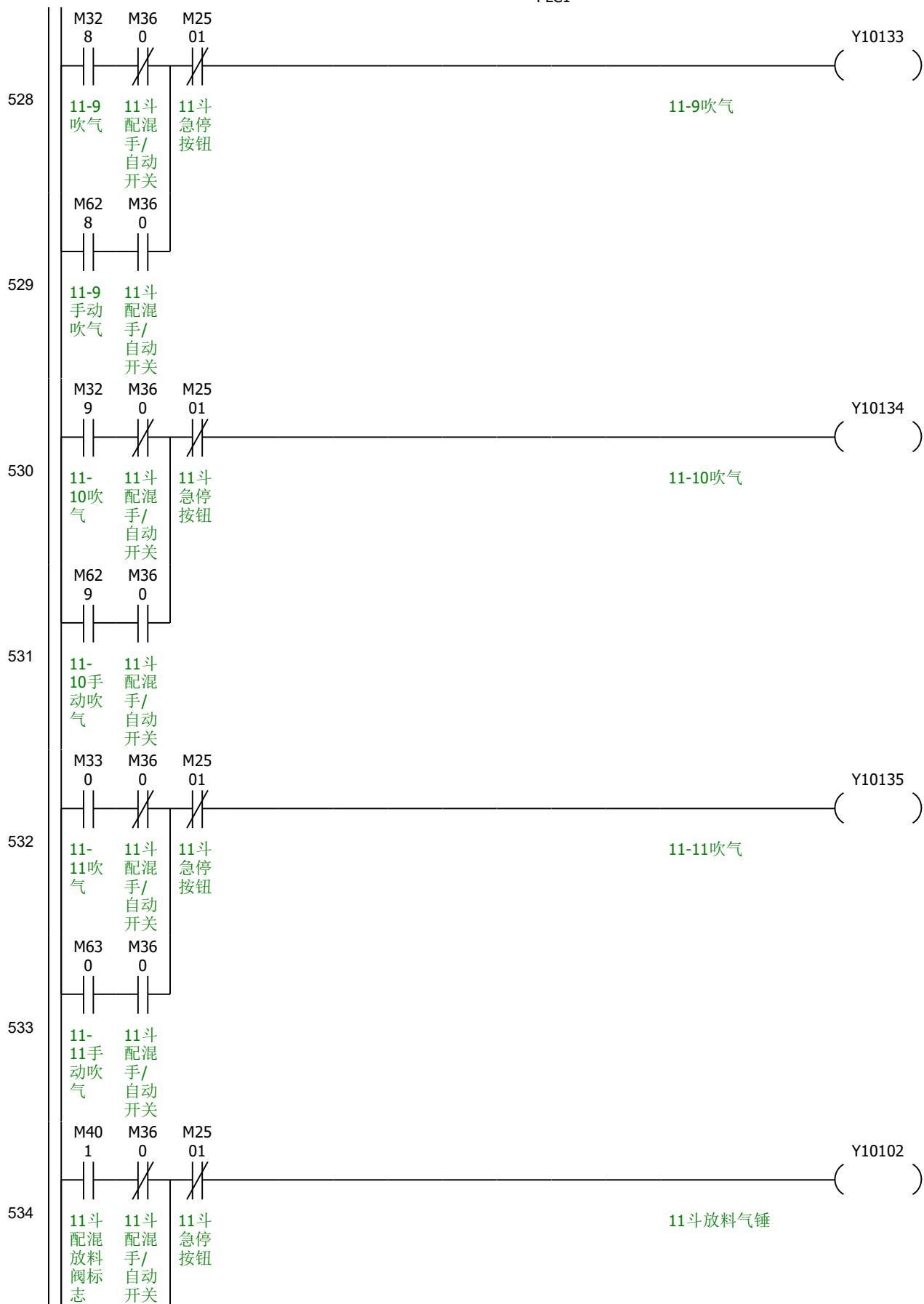


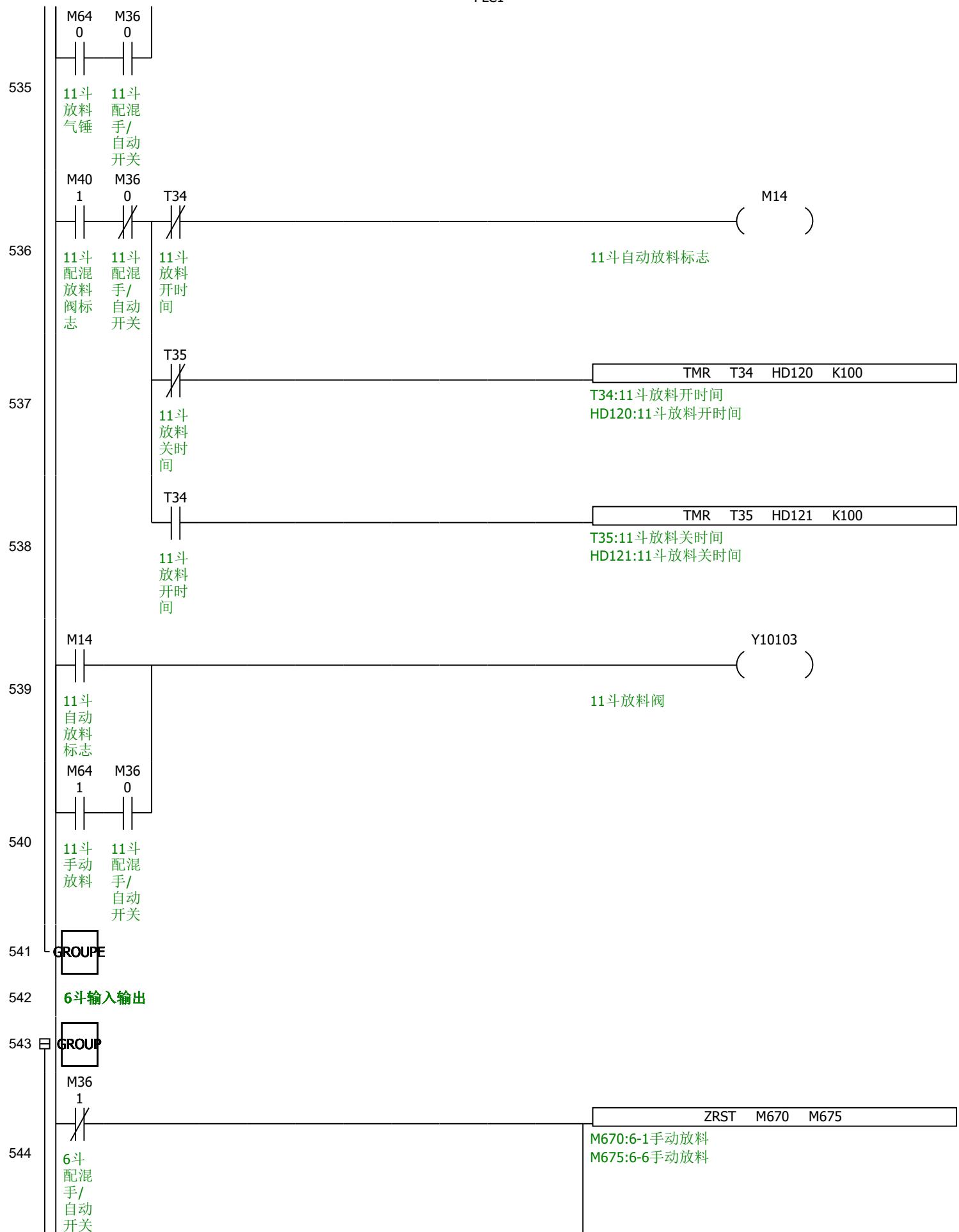
Y10124

11-2吹气





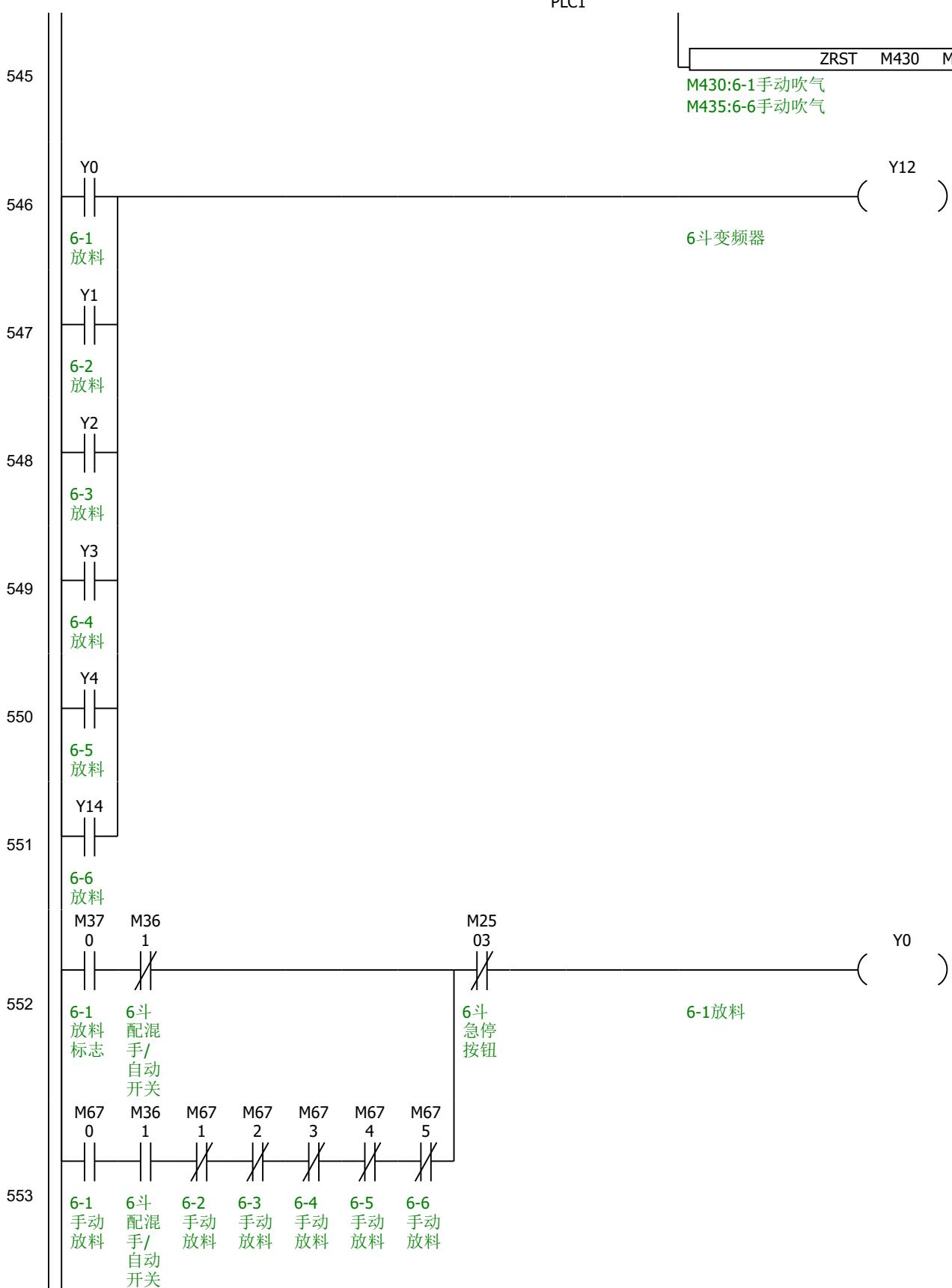


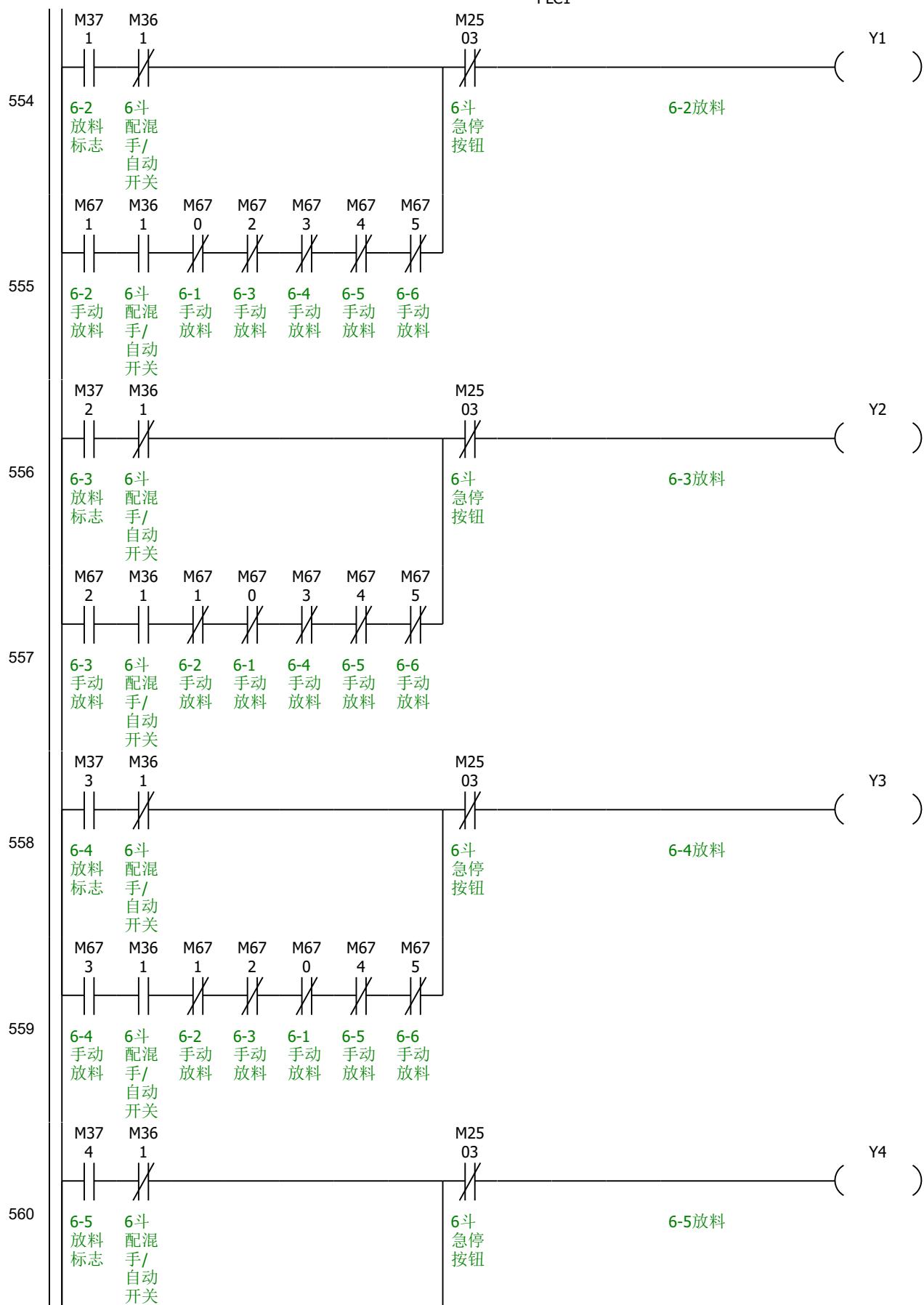


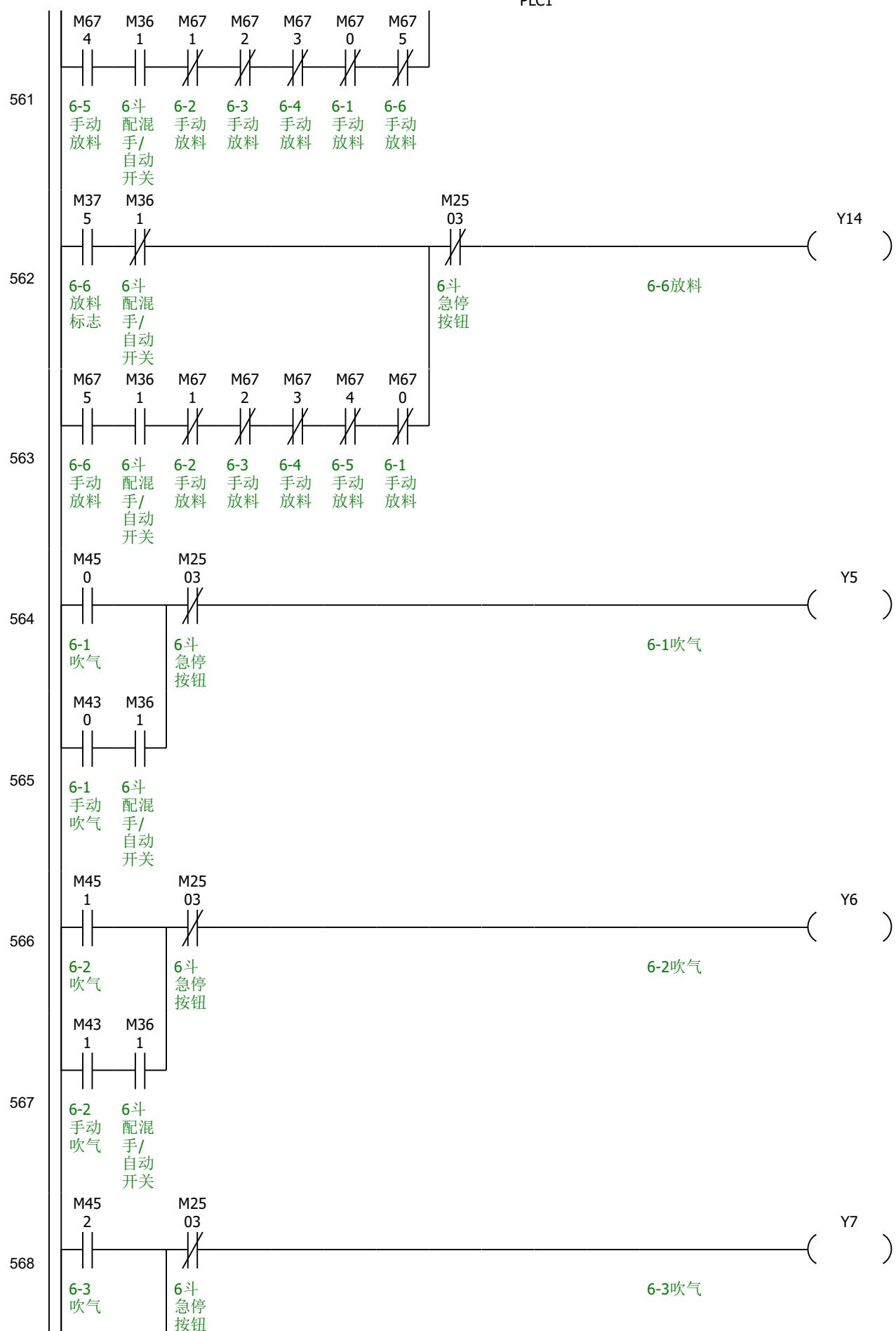
ZRST M430 M435

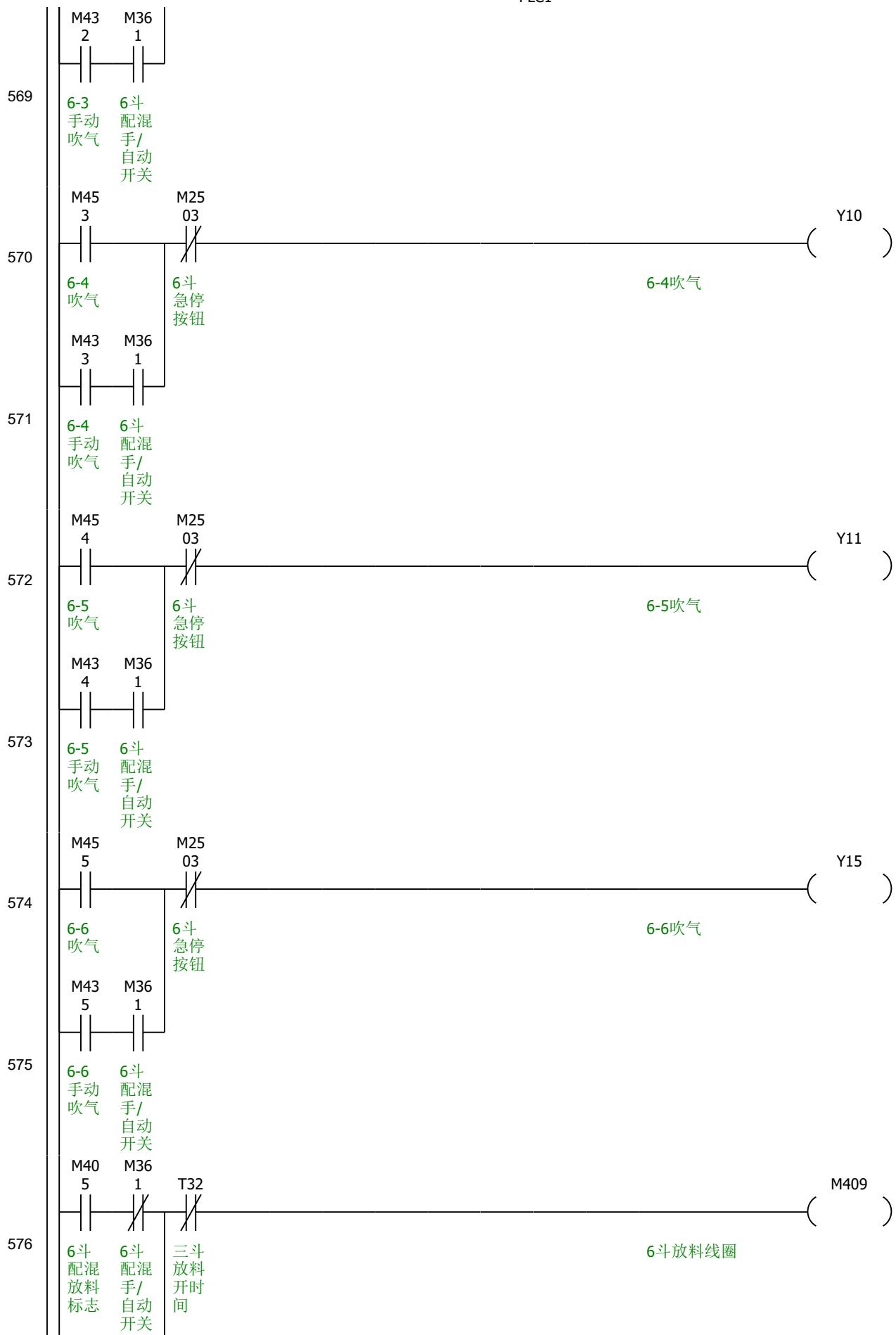
M430:6-1手动吹气

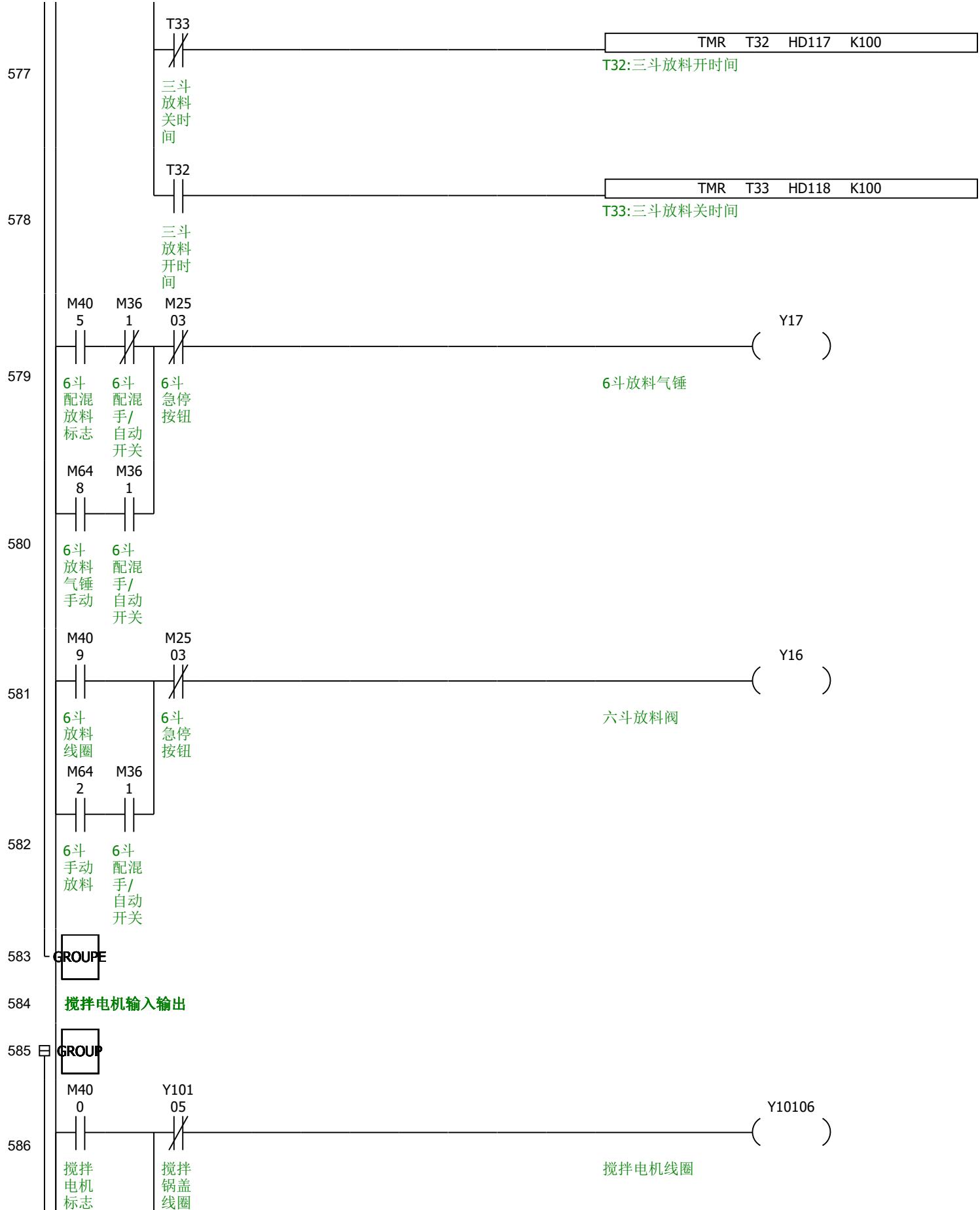
M435:6-6手动吹气

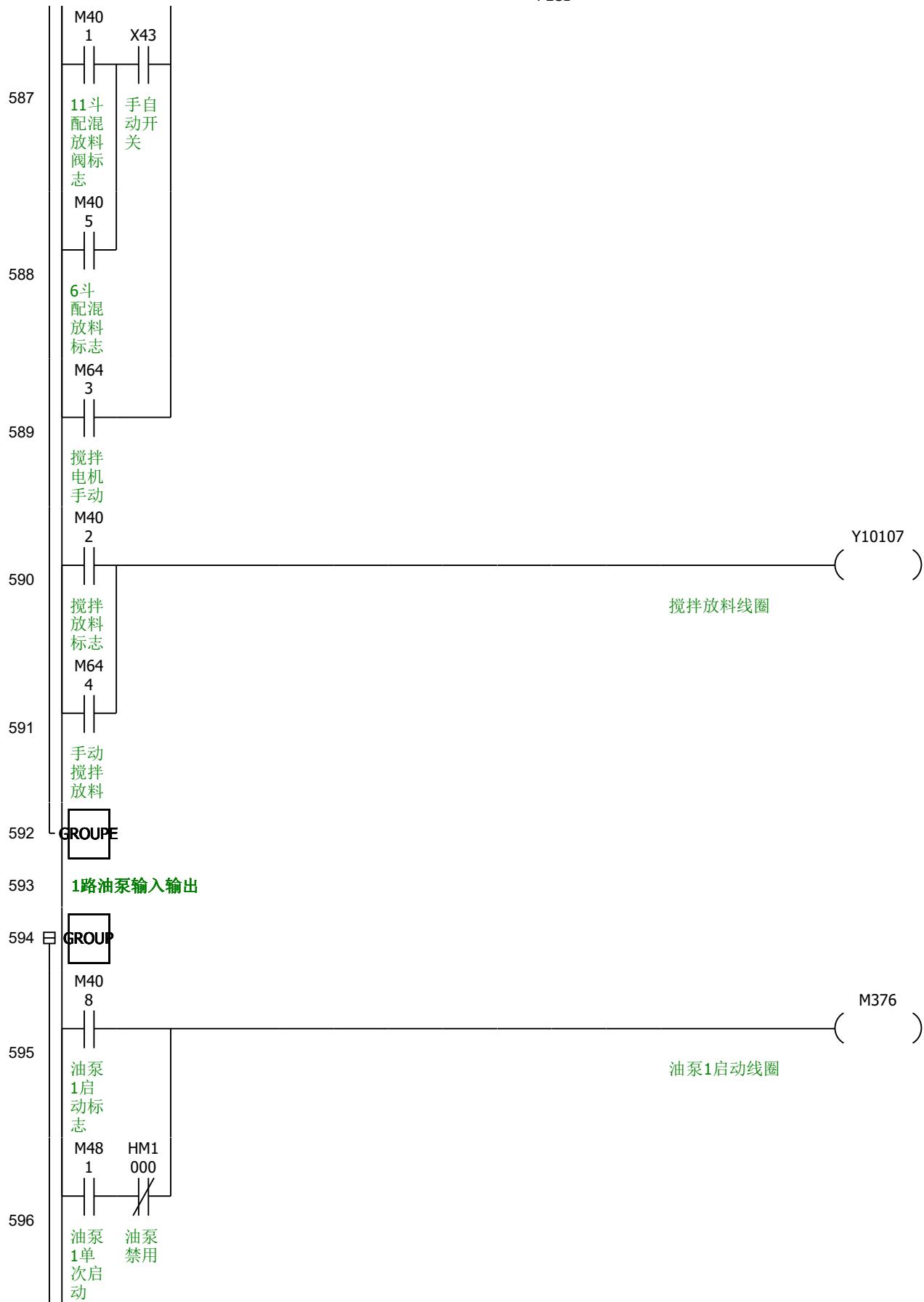


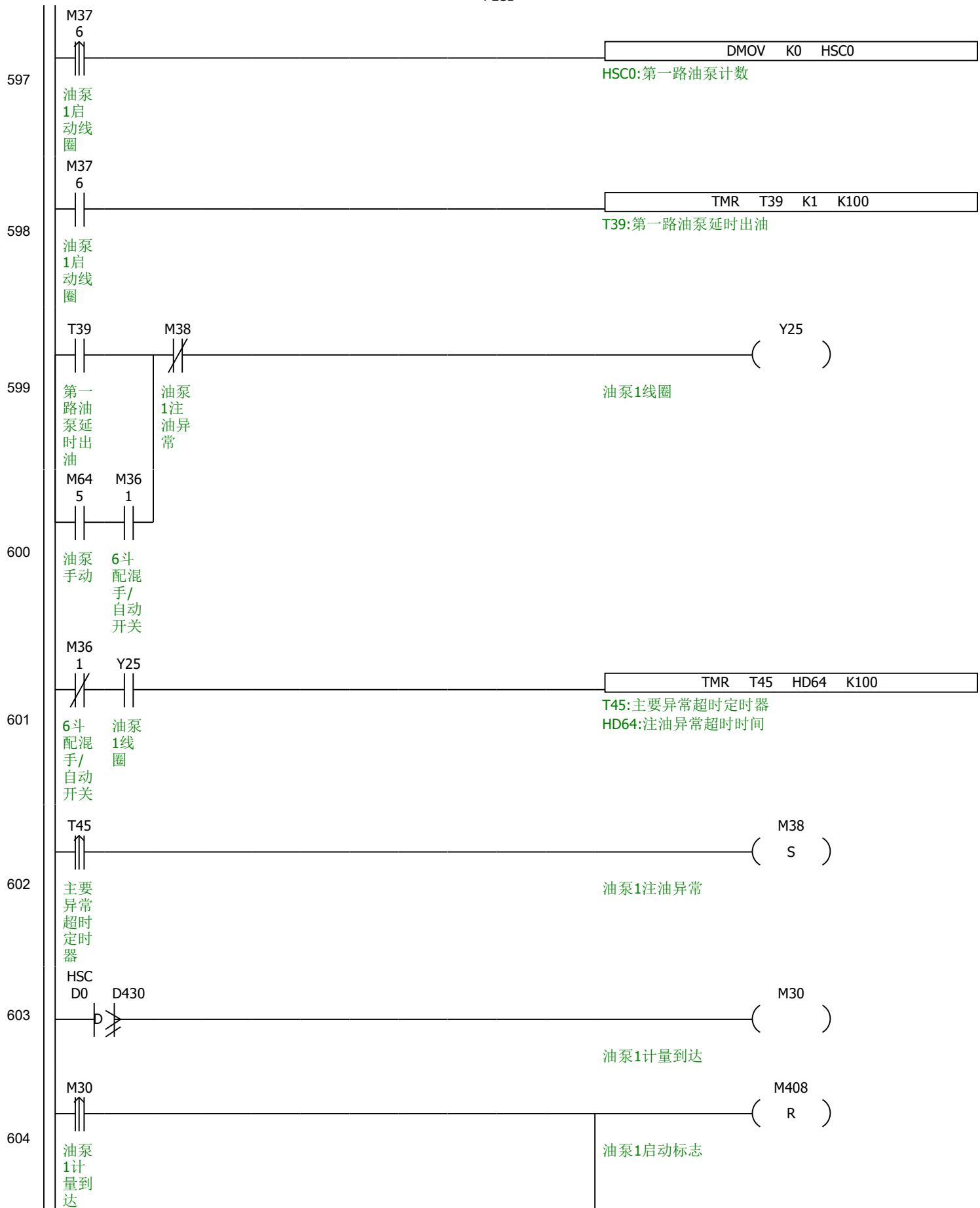












M481

(R)

油泵1单次启动

