

ab cd	00	01	11	10
00	1	1	0	0
01	1	1	1	1
11	0	0	1	1
10	0	0	0	0

$$F = a'c' + bc$$

Then, you try to cover all the zeros with PI.

$$F' = ac' + b'c$$

Then you fix static 0 hazard.

$$F' = ab' + ac' + b'c$$

You convert F' to F

$$F = (F')' = (ab' + ac' + b'c)' = (a' + b)(a' + c)(b + c') = a'b + a'c' + a'bc + a'bc' = a'b + a'c' + a'b$$

Compare the result with original F

The expression of F eliminated static 0-hazard is $F = a'b + a'c' + bc$.