

# Precision Type

Normal & Miniature Style [MFP Series]



#### **INTRODUCTION**

The MFP Series Metal Film Precision Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of blue color lacquer. Ultra high precision resistors, ultra high stability, ultra low temperature coefficient.

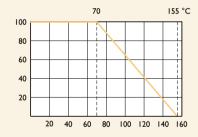
#### **FEATURES**

| Power Rating         | 1/6W, 1/4W, 0.4W, 1/2W, 0.6W, 1W, 2W, 3W               |
|----------------------|--|
| Resistance Tolerance | ±0.1%, ±0.25%, (±0.02%, ±0.05% on request)             |
| T.C.R.               | ±15ppm/°C, ±25ppm/°C, (±5ppm/°C, ±10ppm/°C on request) |

#### **DERATING CURVE**

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.

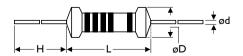
#### Rated Load (%)



Ambient Temperature (°C)

### **DIMENSIONS**

Unit: mm



| STYLE  |           | DIMENSIC | N       |        |           |
|--------|-----------|----------|---------|--------|-----------|
| Normal | Miniature | L        | øD      | н      | ød        |
| MFP-12 | MFP25S    | 3.4±0.3  | 1.9±0.2 | 28±2.0 | 0.45±0.05 |
| MFP204 | -         | 3.4±0.3  | 1.9±0.2 | 28±2.0 | 0.45±0.05 |
| MFP-25 | MFP50S    | 6.3±0.5  | 2.4±0.2 | 28±2.0 | 0.55±0.05 |
| MFP207 | -         | 6.3±0.5  | 2.4±0.2 | 28±2.0 | 0.55±0.05 |
| MFP-50 | MFP1WS    | 9.0±0.5  | 3.3±0.3 | 26±2.0 | 0.55±0.05 |
| MFP100 | MFP2WS    | 11.5±1.0 | 4.5±0.5 | 35±2.0 | 0.8±0.05  |
| MFP200 | MFP3WS    | 15.5±1.0 | 5.0±0.5 | 33±2.0 | 0.8±0.05  |

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| Note: |  |  |  |
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# **ELECTRICAL CHARACTERISTICS**

| STYLE                       | MFP-12   | MFP25S                                  | MFP204 | MFP-25 | MFP50S | MFP207 | MFP-50 | MFPIWS | MFPI00 | MFP2WS | MFP200 | MFP3WS |
|-----------------------------|----------|---|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Power Rating at 70°C        | 1/6W     | 1/4W                                    | 0.4W   | 1/4W   | 1/2W   | 0.6W   | 1/2W   | IW     |        | 2W     |        | 3W     |
| Maximum Working Voltage     | 150V     | 200V                                    |        | 250V   |        |        | 350V   | 400V   | 500V   |        |        |        |
| Maximum Overload Voltage    | 300V     | 400V                                    |        | 500V   | 600V   |        | 700V   | 800V   | 1,000V |        |        |        |
| Voltage Proof on Insulation | 300V     |   |        | 500V   |        |        |        | 700V   | 1,000V |        |        |        |
| Resistance Range            | 11 - Ω01 | $10\Omega$ - 1 MΩ for E192 series value |        |        |        |        |        |        |        |        |        |        |
| Operating Temp. Range       | -55°C to | -55°C to +155°C                         |        |        |        |        |        |        |        |        |        |        |
| Temperature Coefficient     | ±15ppm/  | ±15ppm/°C, ±25ppm/°C                    |        |        |        |        |        |        |        |        |        |        |

Note: Special value is available on request

## **ENVIRONMENTAL CHARACTERISTICS**

| PERFORMANCE TEST              | TEST METHOD      | APPRAISE   |   |
|-------------------------------|------------------|--|---|
| Short Time Overload           | IEC 60115-1 4.13 | 2.5 times RCWV for 5 Sec.  | ±0.25%+0.05Ω                              |
| Voltage Proof on Insulation   | IEC 60115-1 4.7  | in V-block for 60 Sec., test voltage by type                     | By type                                   |
| Temperature Coefficient       | IEC 60115-1 4.8  | -55°C to +155°C  | By type                                   |
| Insulation Resistance         | IEC 60115-1 4.6  | in V-block for 60 Sec.   | >10,000ΜΩ                                 |
| Solderability                 | IEC 60115-1 4.17 | 235±5°C for 3±0.5 Sec.   | 95% Min. coverage                         |
| Solvent Resistance of Marking | IEC 60115-1 4.30 | IPA for 5±0.5 Min. with ultrasonic                               | No deterioration of coatings and markings |
| Robustness of Terminations    | IEC 60115-1 4.16 | Direct load for 10 Sec. in the direction of the terminal leads   | ≥2.5kg (24.5N)                            |
| Periodic-pulse Overload       | IEC 60115-1 4.39 | 4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)              | ±1.0%+0.05Ω                               |
| Damp Heat Steady State        | IEC 60115-1 4.24 | 40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV        | ±1.5%+0.05Ω                               |
| Endurance at 70°C             | IEC 60115-1 4.25 | 70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)           | ±1.5%+0.05Ω                               |
| Temperature Cycling           | IEC 60115-1 4.19 | -55°C ⇒ Room Temp. ⇒ +155°C ⇒ Room Temp. (5 cycles)              | ±0.75%+0.05Ω                              |
| Resistance to Soldering Heat  | IEC 60115-1 4.18 | 260±3°C for I0±1 Sec., immersed to a point 3±0.5mm from the body | ±0.25%+0.05Ω                              |

#### **EXPLANATIONS OF ORDERING CODE**

Code I - 3 **Series Name** 

See Index

Code 4 - 6 **Power Rating** 

-05 = ød0.5mm-06 = ød0.6mm-07 = ød0.7mm-08 = ød0.8mm-10 = ød1.0mm-14 = ød1.4mm-12 = 1/6W-25 = 1/4W25S = 1/4WS-50 = 1/2W50S = 1/2WS100 = 1 WIWS = IWS200 = 2W2WS = 2WS204 = 0.4W207 = 0.6W300 = 3W3WS = 3WS3WM = 3WM400 = 4W500 = 5W5WS = 5WS5SS = 5WSS700 = 7W7WS = 7WS10A = 10W20A = 20W

Code 7 **Tolerance**  $P = \pm 0.02 \%$  $A = \pm 0.05 \%$ 

 $K = \pm 10 \%$ 

- = Base on Spec

B = +0.1%C = +0.25% $D = \pm 0.5 \%$  $F = \pm 1 \%$  $G = \pm 2 \%$  $1 = \pm 5 \%$ 

Code 8 **Packing Style** 

T = Tape/BoxR = Tape/Reel B = Bulk

Code 9

Temperature Coefficient of Resistance - = Base on Spec.

 $A = \pm 5 \text{ ppm/}^{\circ}\text{C}$  $B = \pm 10 \text{ ppm/}^{\circ}\text{C}$  $C = \pm 15 \text{ ppm/}^{\circ}C$  $S = \pm 20ppm/^{\circ}C$ 

 $D = \pm 25 \text{ ppm/}^{\circ}C$  $E = \pm 50 \text{ ppm/}^{\circ}\text{C}$  $F = \pm 100 \text{ ppm/°C}$ 

 $G = \pm 200 \text{ ppm/}^{\circ}C$  $H = \pm 250 \text{ ppm/°C}$  $I = \pm 300 \text{ ppm/°C}$ 

 $I = \pm 350 \text{ ppm/°C}$ 

Code 10 - 12

Forming Type 26 - 26mm

**52-**

73 - = 73 mm81 - 81 mm

52- = 52.4mm

91 - = 91 mmF = FType

FK = FKType

FKK = FKK Type FFK = F-form Kink

M = M-Type Forming MB = M-form W/flat MT = MT Type Forming

MR = MRTypeAV = AVIsertPN = PANAsert  $\overline{100}R$ 

Code 13 - 17 Resistance Value

0RI = 0.1100R = 10010K = 10.00010M = 10,000,000

**EXCEPTION:** 

• Cement series:

<Code 8>: Special packing style code

30A = 30W40A = 40W50A = 50W10S = 10WS15A = 15W25A = 25W10B = 100W 25B = 250W

B: Bulk with wirewound or metal oxide sub-assembly for resistance value

W: Bulk with ceramic based wirewound sub-assembly for resistance value

M: Bulk with metal oxide sub-assembly for resistance value

F: Bulk with Fiberglass based wirewound sub-assembly for resistance value

<Code 10-12>: Without forming code

Example: SQP500|B-I0R

• JPW series:

<Code 13-17>: without resistance value code

Example: **JPW-06-T-52-**