

part	pcs
M5x10 Button Head Socket Cap Screw	49
M5 T-nut	45
M3 Washer	5
M3 T-nut	31
M3 nut	4
M3 nylock	1
M3X20mm screw	6
M3X32mm screw	1
M3X20mm Socket Head Cap Screw	4
M3X8mm Socket Head Cap Screw	58
M4X10mm screw	18
M4X30mm hex head (y-tensioner button)	1
M4 nut	20
M4 washer	17

半圆头  
T形螺母  
垫圈  
T形螺母  
六角螺母  
自锁螺母

圆柱头内六角螺钉

外六角

e3d v6 hotend or Clone	1
2020 extrusion 420mm (x-axis)	1
2040 extrusion 500mm (z axis)	2
2040 extrusion 364mm (Y-axis)	4
Gregs geared extruder	1
Mgn12 400mm rail	4
Mgn12 360mm rail	1
Mgn12H Carriage	5
608zz bearing (optional)	2
PC4-M6 OD4mm (optional)	1
GT2 16T idler (3mm bore)	2
Threaded Rods 400mm	2

E3D V6热端（喷头组件）

you can change to bigger size

你可自主构建更大尺寸打印机，对应型材  
导轨加长就可以。请考虑热床的方便购买

还需2040型材 长度313mm 数量为3

加长型导轨滑块

you can change to bigger size

气动接头PC4-M6

GT2 16齿 内孔3mm

丝杆

热床为MK3 220MM, 圆角热床，配合贴膜，效果不错