

Force-coordination Control for Aerial Collaborative Transportation based on Lumped Disturbance Separation and Estimation

Lidan Xu, Hao Lu, Jianliang Wang, Xianggui Guo, and Lei Guo,

Abstract

This article studies the collaborative transportation of a cable-suspended pipe by two quadrotors. A force-coordination control scheme is proposed, where a force-consensus term is introduced to average the load distribution between the quadrotors. Since thrust uncertainty and cable force are coupled together in the acceleration channel, disturbance observer can only obtain the lumped disturbance estimate. Under the quasi-static condition, a disturbance separation strategy is developed to remove the thrust uncertainty estimate for precise cable force estimation. The stability of the overall system is analyzed using Lyapunov theory. Indoor experiments validate the effectiveness of thrust uncertainty separation and force-consensus algorithm.

Index Terms

collaborative transportation, force-coordination, formation control, disturbance separation.

I. INTRODUCTION

RECENT years have witnessed increasing application in the area of drone delivery. The bottleneck problem of aerial transportation lies in the limitation of the payload capacity. Although using a larger vehicle may solve this problem, it is believed to be more costly and inefficient. As described in [1], when the size of a rotorcraft increases to a certain point, the growth in relative productivity becomes trivial.

Multi-UAV collaboration is a potentially promising choice to increase the transportation capacity. On top of this, additional task redundancy, lower cost, and robustness to vehicle failure may also be provided [2]–[5]. Generally, the UAV-payload connection types include active connections and passive connections [6]. Active connection involves equipping the vehicle with a gripper to grasp and hold the payload rigidly [7], while passive connection refers to suspending the payload through cables [8] or via a universal joint [9]. The gripper attachment increases the mass and inertia of the system considerably and thereby makes the system respond slowly. In contrast, the cable suspension mechanism is more appealing for its low cost and flexible system structure. Therefore, we adopt the cable suspension mechanism for collaborative transportation in this research.

The state of the art of control strategies for cable-suspended collaborative transportation can be divided into two groups [10]: payload-based design and formation-based design. Payload-based design focuses on trajectory tracking of the payload, e.g., [11]–[13]. Although the precise attitude and position control of the payload can be realized, the dynamic information of the payload is required for real-time feedback control, which is hard to obtain in engineering practice. In contrast, in formation-based design, only the state information of the aerial vehicles is needed. When the vehicle group reaches its destination, the payload is also supposed to reach the target area. The validity and feasibility of such approach has been established via simulation [14] and experiment [15], but the cable forces on the quadrotors are ignored.

To implement formation-based robust collaborative transportation, several control algorithms have been developed. A distance-based formation control algorithm for a team of quadrotors transporting a heavy object is presented in [16], which measures and resists the acceleration due to disturbances and rope tension using incremental nonlinear dynamic inversion control. In [17] and [18], a passivity-based formation control strategy is proposed with adaptive compensation terms to eliminate the wind disturbance and the cable tension. The energy passivity property of the quadrotors-payload system is established in [19], where an adaptive damping term is used to dissipate the energy injected by the sudden perturbations.

The studies mentioned above are all designed based on the rigid formation. As a matter of fact, maintaining a fixed formation for payload transportation is not necessary and it is better to employ a flexible formation, which can adapt the vehicles to the complex and uncertain environment and tasks [20]. Force control-based approaches have been explored for collaborative payload transportation with flexible formation, e.g., force amplification [21] and contact force regulation [22]. The so-called Force-Amplifying N-Robot Transport System (Force-ANTS) control framework is introduced in [21] to achieve force-coordination

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Lidan Xu and Lei Guo are with School of Cyber Science and Technology, Beihang University, Beijing, 100191, China.

Hao Lu (*Corresponding author, E-mail: luhaojqi@126.com) and Jianliang Wang are with Hangzhou Innovation Institute, Beihang University, Zhejiang, 310052, China.

Xianggui Guo is with the School of Automation and Electrical Engineering, University of Science and Technology Beijing, Beijing, 100083, China.

among a group of ground robots. The follower robots perceive the leader force by simply measuring the object's motion locally and then reinforce this intention, which makes it possible to cooperatively transport heavy objects of various sizes without any communication network. In [22], a new adaptive force-consensus algorithm is proposed to guarantee the average load distribution among the vehicles using force/acceleration sensors. This work can average the energy consumption among the UAVs and thereby extend the endurance of the entire team. Cooperative manipulation of a cable-suspended payload with two aerial vehicles is considered in [23], where the role of the internal force is first studied and analyzed in depth. Although simulation results have verified the effectiveness of the methods in [22] and [23], disturbance and uncertainties existing in engineering practice are not considered.

In this article, we propose a force-coordination control strategy for cable-suspended collaborative transportation. Here the concept of force-coordination means that cable forces between the payload and aerial vehicles converge to the expected values cooperatively, which is believed to play a fundamental role in more difficult aerial cooperative payload manipulations, such as swinging a payload [24]. The most critical step for applying force-coordination-based control is the accurate measurement of contact force. In [25] and [26], force sensors are installed to measure the cable tensions. However, in addition to the high cost, the force sensor complicates the vehicle's structure and increases the weight of the whole system, whereas force estimation is more appropriate for its low cost and convenience. The existing external force estimation methods, e.g., disturbance observer (DO) [27], extended state observer (ESO) [28], and unscented Kalman filter (UKF) [29], can only estimate the equivalent lumped disturbance rather than distinguish different disturbances in the same channel. The cable tension is always coupled with multiple disturbances, like thrust uncertainty, wind force, and mass center offset, in the acceleration channel. Therefore, it is not a straightforward task to estimate the cable force precisely. An attempt is made to estimate the contact force of rigidly connected payload for admittance control in [9]. To avoid the undesirable offset in the estimated force caused by wind and model uncertainties, a Finite State Machine is employed to monitor the magnitude of the force and decides whether to reject or utilize the estimate for trajectory generation. This strategy seems quite fascinating and practical for its robustness to disturbances, but essentially it only evaluates the quality of estimation and does not improve the force estimation accuracy.

This paper studies the collaborative transportation system composed of two aerial vehicles carrying a cable-suspended long pipe. The lengths of the cables are different and unknown. For quadrotor dynamics, among the multiple disturbances mixed with the cable force, thrust uncertainty is the primary one, which is the synthesis of uncertainties in the whole propulsion system. Uncertainties in the propulsion system include aerodynamic uncertainties and hardware uncertainties. Here aerodynamic uncertainties refer to the thrust coefficients, which are consistent for the same blades. However, hardware uncertainties vary from one-to-one, including motor degradation, blade damage, battery wear, electronic speed controller efficiency loss, and so on. Therefore, to acquire an accurate cable force estimate, it is necessary to get rid of the thrust uncertainty. The main contributions are summarized in the following aspects:

- 1) A force-coordination control scheme is proposed for the collaborative transportation system. Different from the position-coordination control methods [17]–[19], cable forces instead of positions are used to regulate the formation and motion of the collaborative vehicles. When applied to the aerial transportation system with different cable lengths, the pipe can be aligned parallel to the ground under the force-consensus condition, which also means the equal share of the payload mass.
- 2) A sensorless lumped disturbance separation and estimation strategy based on DO is developed. Here DO is used to estimate the lumped force disturbance for the nominal dynamic model of the quadrotor. Under the quasi-static condition, a separation mechanism is first introduced to separate the significant thrust uncertainty from the lumped force disturbance estimate, so that more precise estimate of the cable force can be obtained for force-coordination control.
- 3) Real-world flight tests are carried out to verify the effectiveness of the proposed force-coordination control algorithm. To our best knowledge, such force-coordination test without force sensor has not been reported in previous studies. The test results show that the thrust uncertainty separation performs as expected and the pipe is stabilized within the small range of 1° to 3° near the equilibrium.

II. PROBLEM FORMULATION AND NOTATIONS

A. Mathematical Preliminaries

The special orthogonal group is denoted as

$$\text{SO}(3) = \left\{ \mathbf{A} \in \mathbb{R}^{3 \times 3} \mid \mathbf{A}^\top \mathbf{A} = \mathbf{A} \mathbf{A}^\top = \mathbf{I}_3, \det(\mathbf{A}) = 1 \right\}$$

where $\mathbf{I}_3 \in \mathbb{R}^{3 \times 3}$ is the identity matrix.

The set of 3×3 skew-symmetric matrix is denoted as

$$\mathfrak{so}(3) = \{ \mathbf{B} \in \mathbb{R}^{3 \times 3} \mid \mathbf{B}^\top = -\mathbf{B} \}$$

which corresponds to the Lie algebra of $\text{SO}(3)$.

The two-sphere S^2 is the set of all unit vectors in the Euclidean space \mathbb{R}^3 , i.e.,

$$S^2 = \{ \mathbf{h} \in \mathbb{R}^3 \mid \mathbf{h}^\top \mathbf{h} = 1 \}.$$

The Euclidean norm of a matrix $\mathbf{C} \in \mathbb{R}^{m \times n}$ is defined as

$$\|\mathbf{C}\| = \sqrt{\lambda_{\max}(\mathbf{C}^\top \mathbf{C})}$$

where λ_{\max} is denoted as the largest eigenvalue of the matrix.

For vector $\boldsymbol{\omega} = [\omega_1, \omega_2, \omega_3]^\top$, we define the mapping $(\cdot)^\times : \mathbb{R}^3 \rightarrow \mathfrak{so}(3)$ as

$$\boldsymbol{\omega}^\times = \begin{bmatrix} 0 & -\omega_3 & \omega_2 \\ \omega_3 & 0 & -\omega_1 \\ -\omega_2 & \omega_1 & 0 \end{bmatrix}$$

and the projection mappings $(\cdot)_{xy} : \mathbb{R}^3 \rightarrow \mathbb{R}^2$ and $(\cdot)_z : \mathbb{R}^3 \rightarrow \mathbb{R}$ as

$$\boldsymbol{\omega}_{xy} = [\omega_1 \ \omega_2]^\top, \quad \omega_z = \omega_3.$$

B. Configuration Description

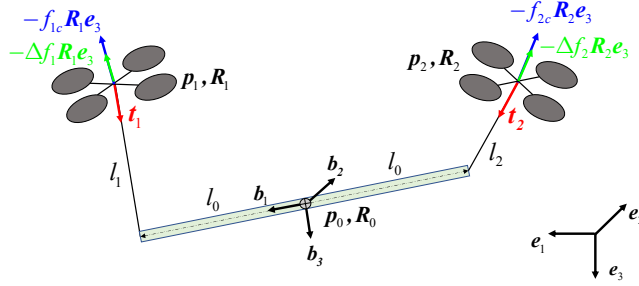


Fig. 1. Schematic of the collaborative transportation system.

The quadrotors-payload structure interconnected by massless cables is shown in Fig. 1, where it is assumed that the payload is a round pipe and the cables are attached to the center of mass (CoM) of the quadrotors, without inducing additional torque on the quadrotors. The north-east-down (NED) frame is chosen as the inertial frame $\mathcal{F}_I = \{e_1, e_2, e_3\}$, with $e_1 = [1, 0, 0]^\top$, $e_2 = [0, 1, 0]^\top$ and $e_3 = [0, 0, 1]^\top$. The body-attached frame for the payload is $\mathcal{F}_{B0} = \{b_1, b_2, b_3\}$, with its origin at the CoM of the payload; b_1 axis points along the pipe to the suspension point of the second cable; b_3 axis is perpendicular to b_1 , locates in the vertical plane, and points downward; b_2 axis completes the right-hand frame. The mass distribution of the pipe is assumed to be uniform, so that the CoM position of the pipe p_0 coincides with its geometric center. The cables are assumed to be taut and the length of the i th cable l_i is assumed to be fixed. For the sake of the following discussion, some symbols presented in this article are summarized in Table I.

C. System Dynamics

The dynamic model for the payload is derived as [12]:

$$\begin{aligned} \ddot{\mathbf{p}}_0 &= g\mathbf{e}_3 - \frac{1}{m_0}\mathbf{t}_1 - \frac{1}{m_0}\mathbf{t}_2 \\ \dot{\mathbf{R}}_0 &= \mathbf{R}_0\boldsymbol{\Omega}_0^\times \\ \dot{\boldsymbol{\Omega}}_0 &= \mathbf{J}_0^{-1} [-\boldsymbol{\Omega}_0^\times \mathbf{J}_0 \boldsymbol{\Omega}_0 + l_0 \mathbf{e}_1^\times \mathbf{R}_0^\top (\mathbf{t}_2 - \mathbf{t}_1)] \end{aligned} \tag{1}$$

We consider cable force \mathbf{t}_i and thrust uncertainty $\Delta f_i \in \mathbb{R}$ as the force disturbance for the i th quadrotor. Therefore, the dynamic model for the i th quadrotor is expressed as

$$\ddot{\mathbf{p}}_i = g\mathbf{e}_3 - \frac{f_{ic} + \Delta f_i}{m_i} \mathbf{R}_i \mathbf{e}_3 + \frac{1}{m_i} \mathbf{t}_i \tag{2a}$$

$$\dot{\mathbf{R}}_i = \mathbf{R}_i \boldsymbol{\Omega}_i^\times \tag{2b}$$

$$\dot{\boldsymbol{\Omega}}_i = \mathbf{J}_i^{-1} (-\boldsymbol{\Omega}_i^\times \mathbf{J}_i \boldsymbol{\Omega}_i + \boldsymbol{\tau}_i) \tag{2c}$$

The inner-loop dynamics control is assumed to be sufficiently fast and accurate to track the desired attitude command. Thus, one can consider the outer-loop and the inner-loop separately, similar to [17]. In this manner, define the control input $\mathbf{u}_i \in \mathbb{R}^3$ for the outer-loop dynamics (2a) as

$$\mathbf{u}_i \triangleq -\frac{f_{ic}}{m_i} \mathbf{R}_i \mathbf{e}_3, \quad i = 1, 2 \tag{3}$$

TABLE I
NOMENCLATURE

Symbols	Physical interpretations
$\mathbf{b}_1, \mathbf{b}_2, \mathbf{b}_3 \in \mathbb{R}^3$	unit vectors along the x, y, z directions of the body-attached frame $\mathcal{F}_{\mathcal{B}_0}$
$\mathbf{d}_i \in \mathbb{R}^3$	lumped disturbance for the i th quadrotor
$\mathbf{e}_1, \mathbf{e}_2, \mathbf{e}_3 \in \mathbb{R}^3$	unit vectors along the x, y, z directions of the inertial frame $\mathcal{F}_{\mathcal{I}}$
$f_{ic} \in \mathbb{R}^+$	command thrust for the i th quadrotor
$\Delta f_i \in \mathbb{R}$	thrust uncertainty for the i th quadrotor
$g \in \mathbb{R}^+$	gravity constant
$\mathbf{J}_0 \in \mathbb{R}^{3 \times 3}$	inertia matrix of the payload
$\mathbf{J}_i \in \mathbb{R}^{3 \times 3}$	inertia matrix of the i th quadrotor
$l_0 \in \mathbb{R}^+$	half length of the pipe
$l_i \in \mathbb{R}^+$	length of the i th cable
$m_0 \in \mathbb{R}^+$	mass of the payload
$m_i \in \mathbb{R}^+$	mass of the i th quadrotor
$\mathbf{p}_0 \in \mathbb{R}^3$	CoM position of the payload
$\mathbf{p}_i \in \mathbb{R}^3$	CoM position of the i th quadrotor
$\dot{\mathbf{p}}_0 \in \mathbb{R}^3$	velocity of the CoM of the payload
$\dot{\mathbf{p}}_i \in \mathbb{R}^3$	velocity of the CoM of the i th quadrotor
$\mathbf{R}_0 \in \text{SO}(3)$	rotation matrix of the payload
$\mathbf{R}_i \in \text{SO}(3)$	rotation matrix of the i th quadrotor
$\mathbf{t}_i \in \mathbb{R}^3$	cable force on the i th quadrotor
$\mathbf{u}_i \in \mathbb{R}^3$	control input for the translational model
$\boldsymbol{\tau}_i \in \mathbb{R}^3$	torque input for the i th quadrotor
$\boldsymbol{\Omega}_0 \in \mathbb{R}^3$	body angular velocity of the payload
$\boldsymbol{\Omega}_i \in \mathbb{R}^3$	body angular velocity of the i th quadrotor

which can be regarded as the desired translational acceleration for the i th quadrotor to be designed later. In addition, the cable force \mathbf{t}_i and the thrust uncertainty Δf_i are treated as the lumped disturbance $\mathbf{d}_i = [d_{ix}, d_{iy}, d_{iz}]^\top \in \mathbb{R}^3$, i.e.,

$$\mathbf{d}_i \triangleq -\frac{\Delta f_i}{m_i} \mathbf{R}_i \mathbf{e}_3 + \frac{1}{m_i} \mathbf{t}_i, \quad i = 1, 2. \quad (4)$$

The translational model (2a) is rewritten as:

$$\ddot{\mathbf{p}}_i = g \mathbf{e}_3 + \mathbf{u}_i + \mathbf{d}_i, \quad i = 1, 2. \quad (5)$$

D. Inner loop Control

We adopt the method in [30] to design an inner-loop attitude controller for the single quadrotor to guarantee that the direction of the actual thrust converges to the direction of the desired acceleration \mathbf{u}_i exponentially.

For the desired translational acceleration \mathbf{u}_i , the direction is given by

$$\mathbf{h}_{id} = \frac{\mathbf{u}_i}{\|\mathbf{u}_i\|} \in \mathbb{S}^2. \quad (6)$$

Noting that $\|\mathbf{u}_i\| \neq 0$ for quadrotors. Then the desired body angular rate $\boldsymbol{\Omega}_{id} \in \mathbb{R}^3$ for the rotational dynamics (2b) is designed as

$$\boldsymbol{\Omega}_{id} = \left(k_z + \frac{\dot{\gamma}_i}{\gamma_i} \right) \mathbf{e}_3^\times \mathbf{R}_i^\top \mathbf{h}_{id} + (\mathbf{I}_3 - \mathbf{e}_3 \mathbf{e}_3^\top) \mathbf{R}_i^\top \mathbf{h}_{id}^\times \dot{\mathbf{h}}_{id} \quad (7)$$

where $\gamma_i = \sqrt{c + \|\mathbf{m}_i \mathbf{u}_i\|^2} \in \mathbb{R}^+$, $c \in \mathbb{R}^+$ is a small constant, and $k_z \in \mathbb{R}^+$ is the control gain for attitude tracking.

The torque input for angular rate tracking is then given by

$$\boldsymbol{\tau}_i = \boldsymbol{\Omega}_i^\times \mathbf{J}_i \boldsymbol{\Omega}_i - \mathbf{K}_\Omega (\boldsymbol{\Omega}_i - \boldsymbol{\Omega}_{id}) \quad (8)$$

where $\mathbf{K}_\Omega \in \mathbb{R}^{3 \times 3}$ is the control gain. Detailed proof for exponential convergence can refer to [30].

III. POSITION-COORDINATION CONTROL

To transport the payload to the desired position, we first employ the leader-follower formation control structure in [31], where quadrotor 1 is the leader and knows the desired position, and quadrotor 2 is the follower to keep the formation.

Denote the desired trajectory of quadrotor 1 as $\mathbf{p}_{1d}(t) = [p_{1dx}(t), p_{1dy}(t), p_{1dz}(t)]^\top \in \mathbb{R}^3$ and the desired relative position as $\mathbf{p}_{12d}(t) = [p_{12dx}(t), p_{12dy}(t), p_{12dz}(t)]^\top \in \mathbb{R}^3$ which are generated by the upper-level motion planning algorithm. Throughout this article, we assume that $\dot{\mathbf{p}}_{12d}(t) = \ddot{\mathbf{p}}_{12d}(t) = \mathbf{0}_{3 \times 1}$, i.e., the desired spatial formation is time-invariant. In the rest of the paper, we often do not explicitly write the dependence on t of the variables for notation convenience.

A. Control Objective

Here the control objective is to develop control laws for the two vehicles to achieve the following behaviors:

- Quadrotor 1 achieves the desired trajectory

$$\mathbf{p}_1(t) - \mathbf{p}_{1d}(t) \rightarrow \mathbf{0}_{3 \times 1}. \quad (9)$$

- The two quadrotors keep the spatial formation

$$\mathbf{p}_1(t) - \mathbf{p}_2(t) \rightarrow \mathbf{p}_{12d}. \quad (10)$$

B. Lumped Disturbance Estimation

Assumption 1. *There exists an unknown positive constant \bar{d} such that the time derivative of \mathbf{d}_i in (5) is bounded, i.e., $\|\dot{\mathbf{d}}_i(t)\| \leq \bar{d}$.*

Remark 1. *The change rates of attitude angles, thrust uncertainty, and cable force are physically limited [32], which reveals that Assumption 1 coincides with the common practice.*

To estimate the lumped disturbance $\mathbf{d}_i(t)$ in (5), the disturbance observer is designed as [32]

$$\begin{aligned} \dot{\mathbf{z}}_i &= -\mathbf{L}(\mathbf{z}_i + \mathbf{L}\dot{\mathbf{p}}_i + g\mathbf{e}_3 + \mathbf{u}_i) \\ \hat{\mathbf{d}}_i &= \mathbf{z}_i + \mathbf{L}\dot{\mathbf{p}}_i \end{aligned} \quad (11)$$

where $\mathbf{z}_i \in \mathbb{R}^3$ is the auxiliary state, $\mathbf{L} \in \mathbb{R}^{3 \times 3}$ is the observer gain, and $\hat{\mathbf{d}}_i = [\hat{d}_{ix}, \hat{d}_{iy}, \hat{d}_{iz}]^\top \in \mathbb{R}^3$ denotes the disturbance estimate. Define the disturbance estimation error as

$$\tilde{\mathbf{d}}_i = \hat{\mathbf{d}}_i - \mathbf{d}_i \in \mathbb{R}^3 \quad (12)$$

and the error dynamics can be derived as

$$\dot{\tilde{\mathbf{d}}}_i = -\mathbf{L}\tilde{\mathbf{d}}_i - \dot{\mathbf{d}}_i. \quad (13)$$

According to Assumption 1, the boundedness of $\tilde{\mathbf{d}}_i(t)$ can be established [32] with $\bar{\tilde{d}}$ being an unknown positive constant

$$\|\tilde{\mathbf{d}}_i(t)\| \leq \bar{\tilde{d}}. \quad (14)$$

C. Position-coordination-based Rigid Formation Control

The leader-follower controllers for the two quadrotors are designed as

$$\begin{aligned} \mathbf{u}_1 &= -k_1 \tilde{\mathbf{p}}_{12} - k_2 \dot{\tilde{\mathbf{p}}}_{12} + \boldsymbol{\pi}_1 - g\mathbf{e}_3 - \hat{\mathbf{d}}_1 \\ \mathbf{u}_2 &= k_1 \tilde{\mathbf{p}}_{12} + k_2 \dot{\tilde{\mathbf{p}}}_{12} - g\mathbf{e}_3 - \hat{\mathbf{d}}_2 \end{aligned} \quad (15)$$

where $k_1 \in \mathbb{R}^+$ and $k_2 \in \mathbb{R}^+$ are the controller gains for formation keeping; $\tilde{\mathbf{p}}_{12} \in \mathbb{R}^3$ is the formation error

$$\tilde{\mathbf{p}}_{12} = \mathbf{p}_1 - \mathbf{p}_2 - \mathbf{p}_{12d}, \quad (16)$$

$\dot{\tilde{\mathbf{p}}}_{12} \in \mathbb{R}^3$ is its time derivative

$$\dot{\tilde{\mathbf{p}}}_{12} = \dot{\mathbf{p}}_1 - \dot{\mathbf{p}}_2, \quad (17)$$

and $\boldsymbol{\pi}_1 \in \mathbb{R}^3$ is the external input

$$\boldsymbol{\pi}_1 = -k_3(\mathbf{p}_1 - \mathbf{p}_{1d}) - k_4(\dot{\mathbf{p}}_1 - \dot{\mathbf{p}}_{1d}) \quad (18)$$

with $k_3 \in \mathbb{R}^+$ and $k_4 \in \mathbb{R}^+$ being the controller gains for reference trajectory tracking.

D. Stability Analysis

Denote the position tracking error and velocity tracking error of quadrotor 1 by $\tilde{\mathbf{p}}_1$ and $\dot{\tilde{\mathbf{p}}}_1$ respectively, i.e., $\tilde{\mathbf{p}}_1 = \mathbf{p}_1 - \mathbf{p}_{1d}$ and $\dot{\tilde{\mathbf{p}}}_1 = \dot{\mathbf{p}}_1 - \dot{\mathbf{p}}_{1d}$.

Theorem 1. Consider two quadrotors carrying a suspended payload, modeled as (5), with the control laws (15), and the disturbance estimate updated as (11). Suppose that Assumption 1 holds. Then the signals of the overall closed-loop system $(\tilde{\mathbf{p}}_1, \dot{\tilde{\mathbf{p}}}_1, \tilde{\mathbf{p}}_{12}, \dot{\tilde{\mathbf{p}}}_{12}, \tilde{\mathbf{d}}_1, \tilde{\mathbf{d}}_2)$ are uniformly ultimately bounded.

Proof. Since the boundedness of estimation error $\tilde{\mathbf{d}}_i$ is established in (14) and independent of the boundedness of the tracking error and formation error, we only focus on the stability of signals $(\tilde{\mathbf{p}}_1, \dot{\tilde{\mathbf{p}}}_1, \tilde{\mathbf{p}}_{12}, \dot{\tilde{\mathbf{p}}}_{12})$.

Substituting (15) into (5) yields

$$\begin{aligned} \ddot{\mathbf{p}}_1 &= -k_1 \tilde{\mathbf{p}}_{12} - k_2 \dot{\tilde{\mathbf{p}}}_{12} - k_3 \tilde{\mathbf{p}}_1 - k_4 \dot{\tilde{\mathbf{p}}}_1 - \tilde{\mathbf{d}}_1 \\ \ddot{\mathbf{p}}_2 &= k_1 \tilde{\mathbf{p}}_{12} + k_2 \dot{\tilde{\mathbf{p}}}_{12} - \tilde{\mathbf{d}}_2. \end{aligned} \quad (19)$$

Then the dynamics of tracking error $\tilde{\mathbf{p}}_1$ is derived as

$$\ddot{\tilde{\mathbf{p}}}_1 = -k_1 \tilde{\mathbf{p}}_{12} - k_2 \dot{\tilde{\mathbf{p}}}_{12} - k_3 \tilde{\mathbf{p}}_1 - k_4 \dot{\tilde{\mathbf{p}}}_1 - \tilde{\mathbf{d}}_1 - \ddot{\mathbf{p}}_{1d} \quad (20)$$

and the dynamics of formation error $\tilde{\mathbf{p}}_{12}$ is computed as

$$\begin{aligned} \ddot{\tilde{\mathbf{p}}}_{12} &= \ddot{\mathbf{p}}_1 - \ddot{\mathbf{p}}_2 \\ &= -2k_1 \tilde{\mathbf{p}}_{12} - 2k_2 \dot{\tilde{\mathbf{p}}}_{12} - k_3 \tilde{\mathbf{p}}_1 - k_4 \dot{\tilde{\mathbf{p}}}_1 - \tilde{\mathbf{d}}_1 + \tilde{\mathbf{d}}_2. \end{aligned} \quad (21)$$

Define the vector $\boldsymbol{\zeta} = [\tilde{\mathbf{p}}_1^\top, \tilde{\mathbf{p}}_{12}^\top, \dot{\tilde{\mathbf{p}}}_1^\top, \dot{\tilde{\mathbf{p}}}_{12}^\top]^\top \in \mathbb{R}^{12}$ and the vector $\tilde{\mathbf{d}} = [\tilde{\mathbf{d}}_1^\top, \tilde{\mathbf{d}}_2^\top]^\top \in \mathbb{R}^6$, yielding

$$\dot{\boldsymbol{\zeta}} = \mathbf{A}\boldsymbol{\zeta} + \mathbf{B}_1\tilde{\mathbf{d}} + \mathbf{B}_2\ddot{\mathbf{p}}_{1d} \quad (22)$$

where

$$\begin{aligned} \mathbf{A} &= \begin{bmatrix} \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{I}_3 & \mathbf{0}_{3 \times 3} \\ \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{I}_3 \\ -k_3 \mathbf{I}_3 & -k_1 \mathbf{I}_3 & -k_4 \mathbf{I}_3 & -k_2 \mathbf{I}_3 \\ -k_3 \mathbf{I}_3 & -2k_1 \mathbf{I}_3 & -k_4 \mathbf{I}_3 & -2k_2 \mathbf{I}_3 \end{bmatrix} \in \mathbb{R}^{12 \times 12} \\ \mathbf{B}_1 &= \begin{bmatrix} \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & -\mathbf{I}_3 & -\mathbf{I}_3 \\ \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & \mathbf{0}_{3 \times 3} & -\mathbf{I}_3 \end{bmatrix}^\top \in \mathbb{R}^{12 \times 6} \\ \mathbf{B}_2 &= [\mathbf{0}_{3 \times 3} \quad \mathbf{0}_{3 \times 3} \quad -\mathbf{I}_3 \quad \mathbf{0}_{3 \times 3}]^\top \in \mathbb{R}^{12 \times 3}. \end{aligned} \quad (23)$$

The characteristic polynomial of the matrix \mathbf{A} is

$$\begin{aligned} p(s) &= s^4 + (2k_2 + k_4)s^3 + (2k_1 + k_3 + k_2k_4)s^2 \\ &\quad + (k_1k_4 + k_2k_3)s + k_1k_3. \end{aligned} \quad (24)$$

The controller gains k_1 , k_2 , k_3 , and k_4 are chosen according to Routh-Hurwitz stability criterion, so that all roots of the characteristic polynomial are in the negative half plane, implying the negative definiteness of the matrix \mathbf{A} . According to the Lyapunov equation, given any $\mathbf{Q} > 0$, there exists a unique $\mathbf{P} > 0$ satisfying $\mathbf{P}\mathbf{A} + \mathbf{A}^\top\mathbf{P} = -\mathbf{Q}$.

Next, define a Lyapunov function as

$$V = \boldsymbol{\zeta}^\top \mathbf{P} \boldsymbol{\zeta}. \quad (25)$$

Then the derivative of V is

$$\begin{aligned}\dot{V} &= -\zeta^\top Q \zeta + 2\zeta^\top P B_1 \tilde{d} + 2\zeta^\top P B_2 \ddot{p}_{1d} \\ &\leq -\zeta^\top Q \zeta + 2\|\zeta\| \|P\| \|B_1\| \|\tilde{d}\| + 2\|\zeta\| \|P\| \|B_2\| \|\ddot{p}_{1d}\| \\ &\leq -\zeta^\top Q \zeta + (\sqrt{10} + \sqrt{2})\tilde{d} \|P\| \|\zeta\| + 2\|\ddot{p}_{1d}\| \|P\| \|\zeta\|\end{aligned}\quad (26)$$

where $\|\tilde{d}\| \leq \sqrt{2}\tilde{d}$, $\|B_1\| = \frac{\sqrt{5}+1}{2}$, and $\|B_2\| = 1$; \ddot{p}_{1d} is always bounded according to the preset trajectory planning.

Finally, from Lyapunov boundedness theory [33], ζ is uniformly ultimately bounded, implying the boundedness of $(\tilde{p}_1, \dot{\tilde{p}}_1, \tilde{p}_{12}, \dot{\tilde{p}}_{12})$. \square

IV. FORCE-COORDINATION CONTROL

Different from the position-coordination control law (15), we further propose flexible formation control laws based on force-coordination. In this study, the two quadrotors share the weight of the load equally in force-consensus condition while keeping the formation in the horizontal plane.

A. Control Objective

In this section, a force-coordination term is incorporated into the vehicle control laws to achieve the following behaviors:

- Quadrotor 1 achieves the desired position

$$p_1(t) - p_{1d} \rightarrow \mathbf{0}_{3 \times 1}. \quad (27)$$

Here the desired position of quadrotor 1 is assumed fixed in this section, i.e., $\dot{p}_{1d} = \ddot{p}_{1d} = \mathbf{0}_{3 \times 1}$.

- The two quadrotors keep the formation in the horizontal plane

$$p_{1xy}(t) - p_{2xy}(t) \rightarrow p_{12dxy}. \quad (28)$$

- The two quadrotors achieve the equal cable forces, without knowing the cable lengths

$$t_{2z} - t_{1z} \rightarrow 0. \quad (29)$$

B. Equilibrium Analysis

This subsection aims to analyze the equilibria of the payload corresponding to the equal cable forces in the vertical direction, and give an explanation of the role of the load internal force.

Proposition 1. *Consider the system composed of two quadrotors and a pipe-like suspended payload described in Fig. 1. Under the conditions that force-consensus in the vertical direction and the desired horizontal formation are achieved, if the internal force is non-zero, then the equilibrium configuration of the pipe is parallel to the ground.*

Proof. When the pipe is at its equilibrium ($\ddot{p}_0 = \mathbf{0}_{3 \times 1}$ and $\Omega_0 = \mathbf{0}_{3 \times 1}$), the following equations are derived from the dynamics (1) as

$$t_1 + t_2 - m_0 g e_3 = \mathbf{0}_{3 \times 1} \quad (30a)$$

$$e_1^\times R_0^\top (t_2 - t_1) = \mathbf{0}_{3 \times 1}. \quad (30b)$$

Solving (30b) yields

$$t_1 - t_2 = t_0 R_0 e_1 \quad (31)$$

where $t_0 \in \mathbb{R}$ is the so-called load internal force [23].

When the quadrotors and the payload are at the stable static equilibrium, the whole system can be modeled as a four-bar-linkage in the plane [34]. Without loss of generality, it is assumed that the whole system stays in the XZ plane of NED frame. If the force-consensus condition in the vertical direction is achieved, i.e., $t_{1z} = t_{2z}$, it can be inferred either

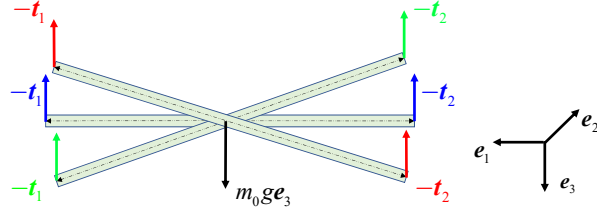
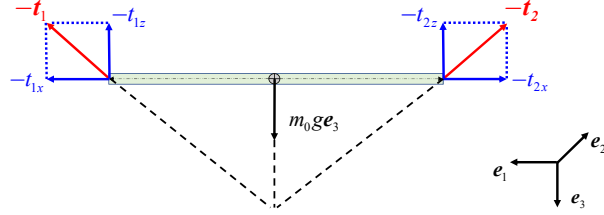
$$t_0 = 0 \quad (32)$$

or

$$\begin{cases} t_0 \neq 0 \\ R_0 e_1 = \pm e_1. \end{cases} \quad (33)$$

Here the expression (33) corresponds to the situation where the pipe is parallel to the ground. The proof is completed. \square

Although both conditions (32) and (33) can achieve force-consensus, under condition (32) the equilibrium attitude for the pipe is not unique. To be specific, substituting $t_0 = 0$ into (31) and combining (30a) yields $t_1 = t_2 = -\frac{m_0 g}{2} e_3$, which means when the two cable forces are aligned with the gravity direction, the pipe can theoretically keep stable at any attitude. Obviously, the equilibrium configurations shown in Fig. 2 are not desirable.

Fig. 2. Multiple equilibria for $t_0 = 0$.Fig. 3. Unique equilibrium for $t_0 > 0$.

The internal force $t_0 < 0$ corresponds to the situation that the two quadrotors move closer to the middle of the pipe, which is quite dangerous due to the risk of drone collision. Therefore, we choose $t_0 > 0$ as the desired internal force shown in Fig. 3, and the uniqueness of t_0 is guaranteed by the horizontal formation setting.

Remark 2. In Fig. 3, since the payload is at its equilibrium, all the forces on the payload intersect at a common point (planar pencil [35]), constituting three-component force balance.

C. Force-coordination Formation Control Framework

If the cable lengths are known, we can configure out the desired trajectories of the quadrotors to keep the pipe parallel to the ground. However, without knowing the cable lengths, the average load distribution cannot be achieved by the preset configuration planning. Therefore, a force-coordination formation control framework is proposed to overcome this limitation. The controller structure is shown in Fig. 4.

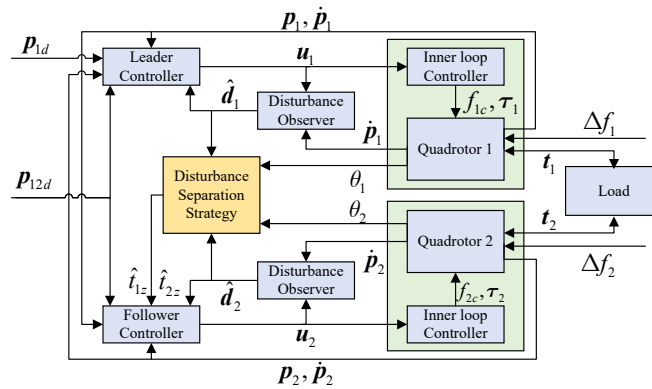


Fig. 4. Controller structure for force-coordination control.

For the two quadrotors, the controllers can be decomposed into two parts: one part is to keep the horizontal formation and the other is to achieve force-consensus in the vertical direction.

1) Formation keeping in the horizontal plane:

The leader-follower control laws for keeping the formation in the horizontal plane are designed based on (15) as

$$\begin{aligned} \mathbf{u}_{1xy} &= \mathbf{E}_{12}(-k_1 \tilde{\mathbf{p}}_{12} - k_2 \dot{\tilde{\mathbf{p}}}_{12} + \boldsymbol{\pi}_1 - g\mathbf{e}_3 - \hat{\mathbf{d}}_1) \\ \mathbf{u}_{2xy} &= \mathbf{E}_{12}(k_1 \tilde{\mathbf{p}}_{12} + k_2 \dot{\tilde{\mathbf{p}}}_{12} - g\mathbf{e}_3 - \hat{\mathbf{d}}_2) \end{aligned} \quad (34)$$

where \mathbf{u}_{ixy} is the projection of the controller \mathbf{u}_i in (15) into the horizontal plane, with $\mathbf{E}_{12} = [\mathbf{e}_1, \mathbf{e}_2]^\top \in \mathbb{R}^{2 \times 3}$.

2) Force-consensus in the vertical direction:

According to the definition (4), the vertical force-consensus error $t_{2z} - t_{1z}$ can be calculated as

$$t_{2z} - t_{1z} = \mathbf{e}_3^\top (m_2 \mathbf{d}_2 - m_1 \mathbf{d}_1 + \mathbf{\Xi}) \quad (35)$$

where $\mathbf{\Xi} = \Delta f_2 \mathbf{R}_2 \mathbf{e}_3 - \Delta f_1 \mathbf{R}_1 \mathbf{e}_3 \in \mathbb{R}^3$ is the difference between the thrust uncertainties of two quadrotors.

Using the lumped disturbance estimates, the estimate for the vertical force-consensus error can be expressed as

$$\hat{t}_{2z} - \hat{t}_{1z} = \mathbf{e}_3^\top (m_2 \hat{\mathbf{d}}_2 - m_1 \hat{\mathbf{d}}_1 + \hat{\mathbf{\Xi}}) \quad (36)$$

where $\hat{t}_{iz} \in \mathbb{R}$ is the estimate of the i th cable force in the vertical direction and $\hat{\mathbf{\Xi}} = [\hat{\Xi}_x, \hat{\Xi}_y, \hat{\Xi}_z] \in \mathbb{R}^3$ is the estimate of $\mathbf{\Xi}$.

For quadrotor 1, the controller in the vertical direction is designed only for height maintenance as below

$$u_{1z} = -k_3(p_{1z} - p_{1dz}) - k_4\dot{p}_{1z} - g - \hat{d}_{1z}. \quad (37)$$

For quadrotor 2, the controller in the vertical direction is designed to achieve vertical force consensus between two quadrotors as

$$\begin{aligned} u_{2z} &= -k_4\dot{p}_{2z} - g - \hat{d}_{2z} + k_f(\hat{t}_{2z} - \hat{t}_{1z}) \\ &= -k_4\dot{p}_{2z} - g - \hat{d}_{2z} + k_f(m_2\hat{d}_{2z} - m_1\hat{d}_{1z} + \hat{\Xi}_z) \end{aligned} \quad (38)$$

where $k_f \in \mathbb{R}^+$ is the force-consensus gain.

In summary, the whole leader-follower controller for the i th quadrotor is expressed as

$$\mathbf{u}_i = [\mathbf{u}_{ixy}^\top \quad u_{iz}]^\top, \quad i = 1, 2 \quad (39)$$

where $\hat{\Xi}_z$ in u_{2z} cannot be obtained directly from disturbance estimation, and the detailed estimation method for $\hat{\Xi}_z$ will be developed in the next subsection.

Remark 3. More complex manipulations of the pipe beyond averaging load distribution through force-consensus can be realized using the proposed force-coordination control framework by pre-planned force trajectories for the vehicles, which is similar to the method in [23].

D. Disturbance Separation under Quasi-static Condition

Quadrotors are underactuated systems that need to rotate to adjust their thrust directions. Therefore, we can introduce the horizontal force balance equations under the quasi-static condition to obtain $\Delta \hat{f}_i$, and then separate it from the lumped disturbance estimate $\hat{\mathbf{d}}_i$ for the precise estimate of the cable force \mathbf{t}_i . According to equation (36), the better the estimation for $\hat{\Xi}_z$, the smaller the force-consensus error. The quasi-static condition refers to the situation that the velocity of the payload changes slowly, i.e.,

$$\ddot{\mathbf{p}}_0 \approx \mathbf{0}_{3 \times 1} \quad (40)$$

which is reasonable during the transportation process.

Without loss of generality, the quadrotors-payload structure is assumed to stay in the XZ plane of NED frame under the quasi-static condition in this scenario. Substituting $\ddot{\mathbf{p}}_0 = \mathbf{0}_{3 \times 1}$ into the payload dynamics (1) yields

$$\begin{aligned} t_{1x} + t_{2x} &= 0 \\ t_{1z} + t_{2z} &= m_0 g. \end{aligned} \quad (41)$$

To be explicit, according to the definitions in (4) and (12), the disturbance estimate $\hat{\mathbf{d}}_i$ satisfies the following relation:

$$\begin{aligned} \hat{\mathbf{d}}_i &= \mathbf{d}_i + \tilde{\mathbf{d}}_i \\ &= -\frac{\Delta f_i}{m_i} \mathbf{R}_i \mathbf{e}_3 + \frac{1}{m_i} \mathbf{t}_i + \tilde{\mathbf{d}}_i, \quad i = 1, 2. \end{aligned} \quad (42)$$

The attitude of the i th quadrotor can be represented by the Euler angles $(\phi_i, \theta_i, \psi_i)$, and the rotation matrix \mathbf{R}_i can be expressed as

$$\begin{aligned} \mathbf{R}_i &= \mathbf{R}_z(0) \mathbf{R}_y(\theta_i) \mathbf{R}_x(\phi_i) \\ &= \begin{bmatrix} \cos \theta_i & \sin \phi_i \sin \theta_i & \cos \phi_i \sin \theta_i \\ 0 & \cos \phi_i & -\sin \phi_i \\ -\sin \theta_i & \sin \phi_i \cos \theta_i & \cos \phi_i \cos \theta_i \end{bmatrix}, \\ & \quad i = 1, 2 \end{aligned} \quad (43)$$

where ψ_i is set as zero. Expanding (42) yields

$$\begin{aligned} \begin{bmatrix} \hat{d}_{ix} \\ \hat{d}_{iz} \end{bmatrix} &= \frac{1}{m_i} \begin{bmatrix} -\Delta f_i \sin \theta_i \cos \phi_i + t_{ix} + m_i \tilde{d}_{ix} \\ -\Delta f_i \cos \theta_i \cos \phi_i + t_{iz} + m_i \tilde{d}_{iz} \end{bmatrix}, \\ & \quad i = 1, 2. \end{aligned} \quad (44)$$

For notation simplicity, the following substitutions are adopted

$$\begin{aligned}\hat{\Delta}_x &= m_1 \hat{d}_{1x} + m_2 \hat{d}_{2x} \\ \hat{\Delta}_z &= m_1 \hat{d}_{1z} + m_2 \hat{d}_{2z} - m_0 g \\ \tilde{\Delta}_x &= m_1 \tilde{d}_{1x} + m_2 \tilde{d}_{2x} \\ \tilde{\Delta}_z &= m_1 \tilde{d}_{1z} + m_2 \tilde{d}_{2z}\end{aligned}\tag{45}$$

where $\hat{\Delta}_x$ and $\hat{\Delta}_z$ denote the estimate results, $\tilde{\Delta}_x$ and $\tilde{\Delta}_z$ denote the estimation errors.

Combining (41) and (44), the thrust uncertainties under the quasi-static condition can be obtained as

$$\begin{aligned}\Delta f_1 &= \frac{\hat{\Delta}_x - \hat{\Delta}_z \tan \theta_2 - \tilde{\Delta}_x + \tilde{\Delta}_z \tan \theta_2}{(\cos \theta_1 \tan \theta_2 - \sin \theta_1) \cos \phi_1} \\ \Delta f_2 &= \frac{\hat{\Delta}_x - \hat{\Delta}_z \tan \theta_1 - \tilde{\Delta}_x + \tilde{\Delta}_z \tan \theta_1}{(\cos \theta_2 \tan \theta_1 - \sin \theta_2) \cos \phi_2}\end{aligned}\tag{46}$$

so that Ξ_z is derived as

$$\Xi_z = \frac{(\hat{\Delta}_z - \tilde{\Delta}_z)(\tan \theta_1 + \tan \theta_2) - 2(\hat{\Delta}_x - \tilde{\Delta}_x)}{\tan \theta_2 - \tan \theta_1}.\tag{47}$$

Then the estimates for the thrust uncertainties Δf_1 and Δf_2 can be obtained by removing the estimation errors $\tilde{\Delta}_x$ and $\tilde{\Delta}_z$ from equation (46) as

$$\begin{aligned}\Delta \hat{f}_1 &= \frac{\hat{\Delta}_x - \hat{\Delta}_z \tan \theta_2}{(\cos \theta_1 \tan \theta_2 - \sin \theta_1) \cos \phi_1} \\ \Delta \hat{f}_2 &= \frac{\hat{\Delta}_x - \hat{\Delta}_z \tan \theta_1}{(\cos \theta_2 \tan \theta_1 - \sin \theta_2) \cos \phi_2}.\end{aligned}\tag{48}$$

Based on equation (47), the estimate $\hat{\Xi}_z$ and the estimation error $\tilde{\Xi}_z$ can be expressed separately as

$$\hat{\Xi}_z = \frac{(\tan \theta_1 + \tan \theta_2) \hat{\Delta}_z - 2\hat{\Delta}_x}{\tan \theta_2 - \tan \theta_1}\tag{49}$$

and

$$\tilde{\Xi}_z = \frac{(\tan \theta_1 + \tan \theta_2) \tilde{\Delta}_z - 2\tilde{\Delta}_x}{\tan \theta_2 - \tan \theta_1}.\tag{50}$$

Finally, the controller (38) for force-consensus in the vertical direction is made feasible under the quasi-static condition. The vertical cable force estimate \hat{t}_{iz} ($i = 1, 2$) can be calculated according to equation (44) as

$$\hat{t}_{iz} = m_i \hat{d}_{iz} + \Delta \hat{f}_i \cos \theta_i \cos \phi_i, \quad i = 1, 2\tag{51}$$

which equals to the actual vertical cable force t_{iz} when the estimation error \tilde{d}_{iz} converges to zero.

Remark 4. Assuming that precise disturbance estimation is achieved, i.e., $\tilde{\mathbf{d}}_i \approx \mathbf{0}_{3 \times 1}$, there are six unknown variables Δf_i , t_{ix} and t_{iz} , $i = 1, 2$, which can be solved from six equations by combining equation (41) and equation (44).

E. Stability Analysis

For the stability of quadrotor 1 in the vertical direction, by substituting (37) into (5), the tracking error dynamics satisfies

$$\ddot{\tilde{p}}_{1z} = -k_4 \dot{\tilde{p}}_{1z} - k_3 \tilde{p}_{1z} - \tilde{d}_{1z}\tag{52}$$

from which the exponential convergence of \tilde{p}_{1z} can be obtained when the disturbance estimation error $\tilde{d}_{1z} \approx 0$. Therefore, the height of quadrotor 1 can be held.

As is shown in Fig. 5, the pitch angle of the pipe is denoted as θ_0 , and the desired position of quadrotor 2 is denoted as p_{2d} , corresponding to zero pitch angle of the pipe. When the height of quadrotor 1 and the desired horizontal relative position are fixed, p_{2d} is a unique equilibrium according to the analysis in Section IV-B, so that the desired vertical position of quadrotor 2 can be seen as fixed, i.e., $\dot{p}_{2dz} = \ddot{p}_{2dz} = 0$.

We require that the desired horizontal relative position between the two quadrotors satisfies

$$\|\mathbf{p}_{12dxy}\| > 2l_0\tag{53}$$

so that the internal force in the pipe is always positive ($t_0 > 0$). This formation configuration also guarantees that the pitch angles for the two quadrotors, θ_1 and θ_2 , have lower and upper bounds, i.e.,

$$\begin{aligned}0 < \theta_1 &\leq \theta_1 \leq \bar{\theta}_1 < \frac{\pi}{2} \\ -\frac{\pi}{2} < \theta_2 &\leq \theta_2 \leq \bar{\theta}_2 < 0.\end{aligned}\tag{54}$$

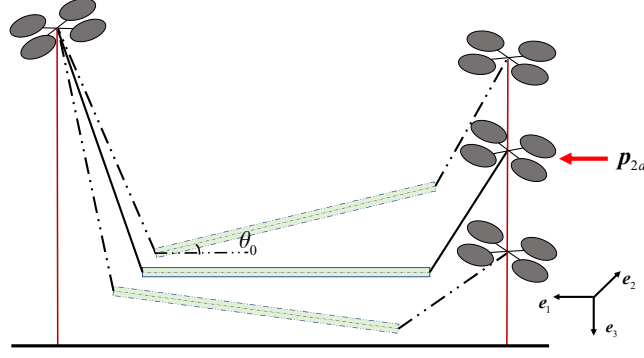


Fig. 5. Force-consensus regulation in the vertical direction.

Under the quasi-static condition, the cable forces can be computed as [23]

$$\begin{aligned} \mathbf{t}_1 &= \left[\frac{t_0 \cos \theta_0}{2}, 0, \frac{-t_0 \sin \theta_0 + m_0 g}{2} \right]^\top \\ \mathbf{t}_2 &= \left[-\frac{t_0 \cos \theta_0}{2}, 0, \frac{t_0 \sin \theta_0 + m_0 g}{2} \right]^\top. \end{aligned} \quad (55)$$

The following equation is obtained in the vertical direction

$$t_{2z} - t_{1z} = t_0 \sin \theta_0. \quad (56)$$

Then using (35), (36), and (50), the force-consensus error in the vertical direction is estimated as

$$\begin{aligned} \hat{t}_{2z} - \hat{t}_{1z} &= t_{2z} - t_{1z} + m_2 \tilde{d}_{2z} - m_1 \tilde{d}_{1z} + \tilde{\Xi}_z \\ &= t_0 \sin \theta_0 + \mathbf{C} \tilde{\mathbf{d}} \end{aligned} \quad (57)$$

where $\mathbf{C} = \left[\frac{-2m_1}{\tan \theta_2 - \tan \theta_1}, 0, \frac{2m_1 \tan \theta_1}{\tan \theta_2 - \tan \theta_1}, \frac{-2m_2}{\tan \theta_2 - \tan \theta_1}, 0, \frac{2m_2 \tan \theta_2}{\tan \theta_2 - \tan \theta_1} \right]$ and $\tilde{\mathbf{d}}$ is notated in (22).

The vertical position and vertical velocity tracking error of quadrotor 2 are denoted by the notations $(\tilde{p}_{2z}, \dot{\tilde{p}}_{2z})$. Combining (5), (38), and (57), the tracking error dynamics for quadrotor 2 in the vertical direction is

$$\ddot{\tilde{p}}_{2z} = -k_4 \dot{\tilde{p}}_{2z} - \tilde{d}_{2z} + k_f t_0 \sin \theta_0 + k_f \mathbf{C} \tilde{\mathbf{d}}. \quad (58)$$

Lemma 1. $t_0 \sin \theta_0$ and \tilde{p}_{2z} are negatively correlated and satisfy the following equation

$$t_0 \sin \theta_0 = -\sigma(\tilde{p}_{2z}) \quad (59)$$

where $\sigma(x)$ is a strictly increasing function with $\sigma(0) = 0$. Moreover, the slope of $\sigma(x)$ satisfies

$$0 < \underline{\sigma} < \frac{d\sigma(x)}{dx} < \bar{\sigma} \quad (60)$$

where $\underline{\sigma} \in \mathbb{R}^+$ and $\bar{\sigma} \in \mathbb{R}^+$ are the constant lower and upper bounds.

Proof. Detailed proof can be found in [?]. □

Based on Lemma 1, equation (58) can be turned into

$$\ddot{\tilde{p}}_{2z} = -k_4 \dot{\tilde{p}}_{2z} - k_f t_0 \sigma(\tilde{p}_{2z}) + \mathbf{D} \tilde{\mathbf{d}} \quad (61)$$

where $\mathbf{D} = \left[\frac{-2k_f m_1}{\tan \theta_2 - \tan \theta_1}, 0, \frac{2k_f m_1 \tan \theta_1}{\tan \theta_2 - \tan \theta_1}, \frac{-2k_f m_2}{\tan \theta_2 - \tan \theta_1}, 0, \frac{(2k_f m_2 - 1) \tan \theta_2 + \tan \theta_1}{\tan \theta_2 - \tan \theta_1} \right]$. According to (54), there exists unknown positive constant \bar{D} satisfying

$$\|\mathbf{D}\| \leq \bar{D}. \quad (62)$$

Here the boundedness of $\|\mathbf{D}\|$ can be derived since the absolute value of the denominator $|\tan \theta_2 - \tan \theta_1|$ is lower bounded by the positive constant $|\tan \theta_2 - \tan \theta_1|$.

Theorem 2. Consider two quadrotors carrying a suspended payload under the quasi-static condition, modeled as (5), with the control laws (39), the disturbance estimate updated as in (11), and the inconsistency between the thrust uncertainties estimated as in (49). Suppose that Assumptions 1 holds. If there exist positive constants ε_1 , γ , k_4 , and k_f satisfying

$$\begin{aligned} k_4 &> \varepsilon_1 + \frac{\bar{t}_0}{4\gamma} \\ k_f &< \frac{\varepsilon_1 \sigma}{\gamma \bar{\sigma}^2} \end{aligned} \quad (63)$$

where details about \bar{t}_0 , $\bar{\sigma}$ and σ can be found in [?], then the signals of the overall closed-loop system, $(\tilde{\mathbf{p}}_{1xy}, \dot{\tilde{\mathbf{p}}}_{1xy}, \tilde{\mathbf{p}}_{12xy}, \dot{\tilde{\mathbf{p}}}_{12xy})$, $(\tilde{p}_{1z}, \dot{\tilde{p}}_{1z}, \tilde{p}_{2z}, \dot{\tilde{p}}_{2z})$, and $(\tilde{\mathbf{d}}_1, \tilde{\mathbf{d}}_2)$, are uniformly ultimately bounded.

Proof. The boundedness of $\tilde{\mathbf{d}}_i$ is already established in (14). The horizontal controller (34) and the vertical controller (37) (38) are designed independently. Since the horizontal controller (34) is the same as that in the position-coordination control scheme, the boundedness of the states in the horizontal plane $(\tilde{\mathbf{p}}_{1xy}, \dot{\tilde{\mathbf{p}}}_{1xy}, \tilde{\mathbf{p}}_{12xy}, \dot{\tilde{\mathbf{p}}}_{12xy})$ can be proved. In addition, the boundedness of $(\tilde{p}_{1z}, \dot{\tilde{p}}_{1z})$ is already established after (52).

We focus on the stability of quadrotor 2 in the vertical direction. Define the Lyapunov function as

$$V = \frac{1}{2} \begin{bmatrix} \tilde{p}_{2z} & \dot{\tilde{p}}_{2z} \end{bmatrix} \begin{bmatrix} k_4 \varepsilon_1 & \varepsilon_1 \\ \varepsilon_1 & 1 \end{bmatrix} \begin{bmatrix} \tilde{p}_{2z} \\ \dot{\tilde{p}}_{2z} \end{bmatrix} \quad (64)$$

where $\varepsilon_1 \in \mathbb{R}^+$ is referred in Assumption 2.

Differentiate (64) with respect to time t

$$\begin{aligned} \dot{V} &= \begin{bmatrix} \tilde{p}_{2z} & \dot{\tilde{p}}_{2z} \end{bmatrix} \begin{bmatrix} k_4 \varepsilon_1 & \varepsilon_1 \\ \varepsilon_1 & 1 \end{bmatrix} \begin{bmatrix} \dot{\tilde{p}}_{2z} \\ \ddot{\tilde{p}}_{2z} \end{bmatrix} \\ &= k_4 \varepsilon_1 \tilde{p}_{2z} \dot{\tilde{p}}_{2z} + \varepsilon_1 \tilde{p}_{2z} \ddot{\tilde{p}}_{2z} + \varepsilon_1 \dot{\tilde{p}}_{2z}^2 + \dot{\tilde{p}}_{2z} \ddot{\tilde{p}}_{2z} \\ &= -k_f t_0 \varepsilon_1 \tilde{p}_{2z} \sigma (\tilde{p}_{2z}) - (k_4 - \varepsilon_1) \dot{\tilde{p}}_{2z}^2 \\ &\quad - k_f t_0 \dot{\tilde{p}}_{2z} \sigma (\tilde{p}_{2z}) + \dot{\tilde{p}}_{2z} \mathbf{D} \tilde{\mathbf{d}} + \varepsilon_1 \tilde{p}_{2z} \mathbf{D} \tilde{\mathbf{d}} \\ &\leq -k_f t_0 \varepsilon_1 \sigma \tilde{p}_{2z}^2 - (k_4 - \varepsilon_1) \dot{\tilde{p}}_{2z}^2 \\ &\quad - k_f t_0 \dot{\tilde{p}}_{2z} \sigma (\tilde{p}_{2z}) + \dot{\tilde{p}}_{2z} \mathbf{D} \tilde{\mathbf{d}} + \varepsilon_1 \tilde{p}_{2z} \mathbf{D} \tilde{\mathbf{d}}. \end{aligned} \quad (65)$$

Using Young's inequality yields

$$\begin{aligned} -k_f t_0 \dot{\tilde{p}}_{2z} \sigma (\tilde{p}_{2z}) &\leq \frac{t_0}{4\gamma} \dot{\tilde{p}}_{2z}^2 + \gamma k_f^2 t_0 \sigma^2 (\tilde{p}_{2z}) \\ &\leq \frac{t_0}{4\gamma} \dot{\tilde{p}}_{2z}^2 + \gamma k_f^2 t_0 \bar{\sigma}^2 \tilde{p}_{2z}^2 \end{aligned} \quad (66)$$

where $\gamma \in \mathbb{R}^+$ is the tuning parameter.

Therefore, \dot{V} satisfies

$$\begin{aligned} \dot{V} &\leq - (k_f t_0 \varepsilon_1 \sigma - \gamma k_f^2 t_0 \bar{\sigma}^2) \tilde{p}_{2z}^2 - \left(k_4 - \varepsilon_1 - \frac{t_0}{4\gamma} \right) \dot{\tilde{p}}_{2z}^2 \\ &\quad + \|\dot{\tilde{p}}_{2z}\| \|\mathbf{D}\| \|\tilde{\mathbf{d}}\| + \varepsilon_1 \|\tilde{p}_{2z}\| \|\mathbf{D}\| \|\tilde{\mathbf{d}}\| \\ &\leq -k_f t_0 (\varepsilon_1 \sigma - \gamma k_f \bar{\sigma}^2) \tilde{p}_{2z}^2 - \left(k_4 - \varepsilon_1 - \frac{t_0}{4\gamma} \right) \dot{\tilde{p}}_{2z}^2 \\ &\quad + \sqrt{2} \bar{D} \|\dot{\tilde{p}}_{2z}\| + \sqrt{2} \varepsilon_1 \bar{D} \|\tilde{p}_{2z}\| \end{aligned} \quad (67)$$

where $\|\tilde{\mathbf{d}}\| \leq \sqrt{2} \bar{d}$ is used. According to Lyapunov bounded theory [33], the error variables $(\tilde{p}_{2z}, \dot{\tilde{p}}_{2z})$ are uniformly ultimately bounded if (63) is satisfied. \square

V. EXPERIMENT VALIDATION

To demonstrate the effectiveness of the proposed force-coordination algorithm in practical implementation, real-world flight tests are performed in an indoor flight test environment. The test facility consists of Optitrack motion capture system, ground station, and quadrotor platforms, as shown in Fig. 6, which has been used to support different research projects (see e.g., [36]–[38] for details). The first test is intended to illustrate the significant inconsistency of the thrust uncertainties between the two quadrotors, followed by the main test for the aerial transportation system.

System and control parameters are listed in Table II. Due to the measurement noises, the disturbance observer gain ι cannot be selected too large. Otherwise, it will result in large chattering in the disturbance estimate, which may lead to sudden and large swings of the quadrotor. The force-consensus gain k_f is selected small as well.

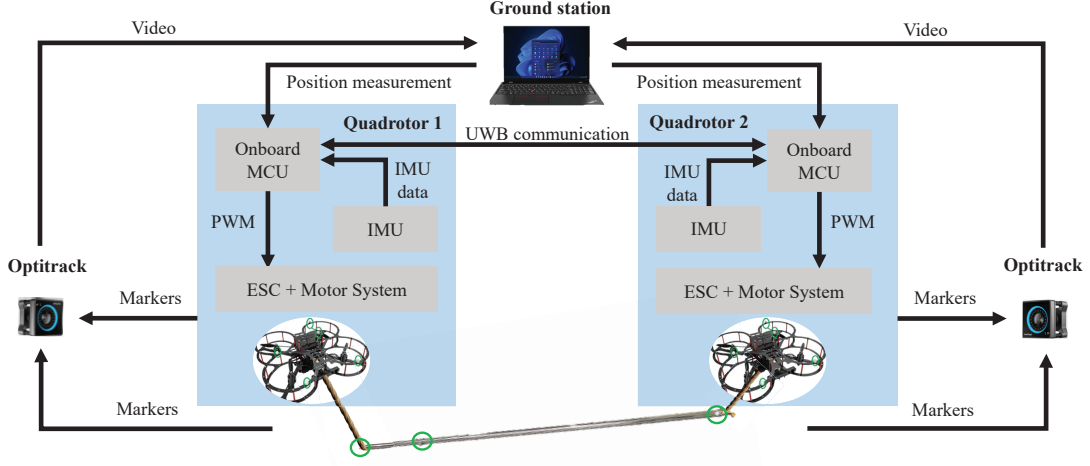


Fig. 6. Experimental platform structure.

TABLE II
PARAMETERS USED IN THE EXPERIMENTS

System Parameters		
m_i	$i = 0$	0.745, kg
	$i = 1$	0.831, kg
	$i = 2$	0.832, kg
J_i	$i = 1$	$\text{diag}\{0.003, 0.003, 0.004\}, \text{kg} \cdot \text{m}^2$
	$i = 2$	$\text{diag}\{0.003, 0.003, 0.004\}, \text{kg} \cdot \text{m}^2$
l_i	$i = 0$	1.0, m
	$i = 1$	0.7, m
	$i = 2$	0.3, m
Control Parameters		
k_1, k_2, k_3, k_4		4, 4, 5, 8
k_f		0.1
L		$\text{diag}\{1.2, 1.2, 1.2\}$
Desired Trajectories		
p_{1d}		$[1.5, 0, -1.2]^\top, \text{m}$
p_{12dxy}		$[2.5, 0]^\top, \text{m}$

A. Hovering experiment

Two quadrotors carrying objects of similar weight are required to hover at the same height. Specifically, quadrotor 1 carries a payload of 0.248kg and quadrotor 2 carries a payload of 0.252kg. We adopt the disturbance observer based position controller for both quadrotors. The desired height for the two quadrotors are chosen as 1.2m.

According to the definition (3) and the model (5), under the hovering condition of $\ddot{\mathbf{p}}_i = \mathbf{0}_{3 \times 1}$, the actual values of the lumped disturbances in the vertical direction for the two quadrotors can be approximately computed as $m_i d_{iz} = -m_i g + f_{ic}$. It can be observed from Fig. 7 that the disturbance estimate $m_i \hat{d}_{iz}$ converges to a small neighborhood of the actual value $m_i d_{iz}$, implying the effectiveness of the disturbance observer. Although the whole weight of the two quadrotor-payload units are almost same, $m_2 d_{2z}$ is nearly 1N larger than $m_1 d_{1z}$. It can be inferred that the inconsistency of the thrust uncertainties between the two quadrotors reaches about 10% of the total gravity and 40% of the payload gravity (whole weight of quadrotor 1 with payload is 1.079kg and payload is 0.248kg), which implies that even drones of the same type may have severe inconsistency of uncertainties. According to the experimental experience, this inconsistency may be amplified by the differences between battery levels. In this case, it is unfeasible to apply the force control methods proposed in [22] or [23]. Therefore, we have to separate the cable force from the lumped disturbance for force-coordination control.

B. Force-consensus-based experiment

The experiment configuration is shown in Fig. 6. Quadrotor 1 is required to hover at the desired position \mathbf{p}_{1d} , while quadrotor 2 is commanded to maintain the desired horizontal relative position \mathbf{p}_{12dxy} and achieve force-consensus in the vertical direction. The lengths of the two cables are selected to be different to highlight the experimental results. The choice of \mathbf{p}_{12d} is based on the requirement that $\|\mathbf{p}_{12dxy}\|$ has to be larger than the length of the pipe as explained in (53) and less than the sum of the lengths of the cables and the length of the pipe, i.e., $2l_0 < \|\mathbf{p}_{12dxy}\| < 2l_0 + l_1 + l_2$.

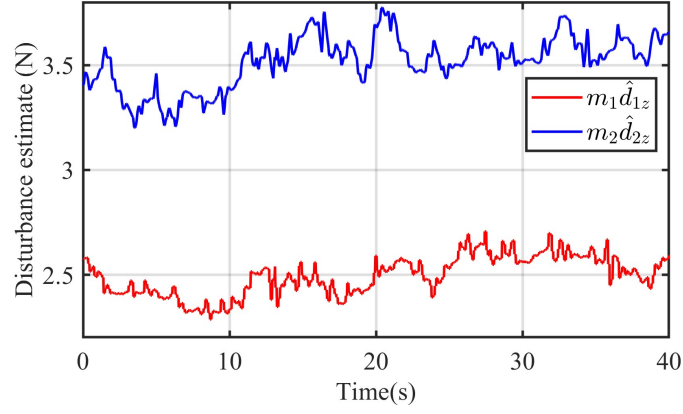


Fig. 7. Disturbance estimates in the vertical direction.

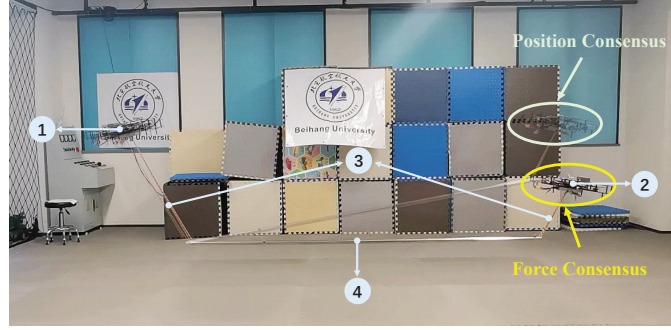


Fig. 8. 1) quadrotor 1 acting as the leader; 2) quadrotor 2 acting as the follower; 3) cables of different lengths; 4) the steel pipe

The experiment starts from position-coordination control mode and then changes to force-coordination control mode at 10s. The position tracking errors of quadrotor 1 and quadrotor 2 are shown respectively in Fig. 9 and Fig. 10. It can be observed that the position tracking errors fluctuate in the range of 0.02m roughly. Therefore, combining with the estimation results shown in Fig. 7, the robustness of the DO-based controller to the lumped disturbance is well demonstrated.

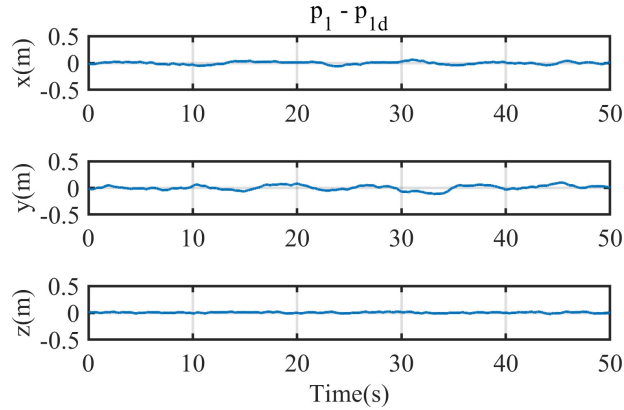


Fig. 9. Tracking performance of quadrotor 1.

The estimates of thrust uncertainties Δf_1 and Δf_2 are shown in Fig. 11. It can be observed that the thrust uncertainty estimate $\Delta \hat{f}_2$ for quadrotor 2 is larger than $\Delta \hat{f}_1$ for quadrotor 1, which matches with the comparison result in the hovering experiment. The evolution of the pitch angle θ_0 of the pipe is shown in Fig. 12. During the first 10 seconds, the pipe keeps static at the inclined posture of $\theta_0 \approx -14^\circ$. In the subsequent force-coordination control mode, the pipe approaches the equilibrium of the horizontal posture gradually, as quadrotor 2 goes down slowly over 20 seconds. Actually, even though the dominant thrust uncertainty has been removed from the lumped force disturbance estimate, there are still some extra trivial uncertainties existing in the residual disturbance estimate, which is regarded as the vertical cable force estimate \hat{t}_{iz} . As a result, the final pitch angle θ_0 of the pipe can only stay in the interval of 1° and 3° . Here the extra model uncertainties refer to the mass of

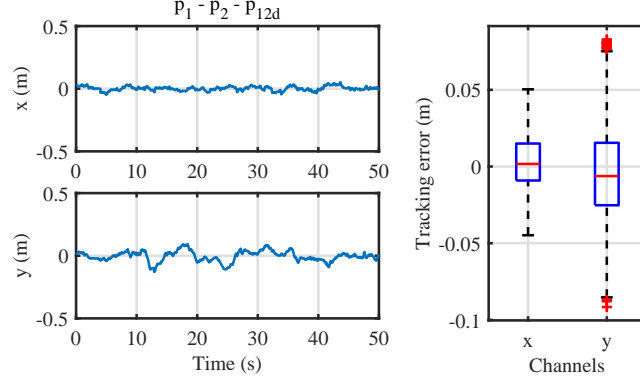


Fig. 10. Formation-keeping performance of quadrotor 2.

the cable, the deviation of the CoM of the quadrotor, the acceleration of the pipe, and the turbulence in the test area, which are usually small compared to the thrust uncertainty, so that they are neglected in this study.

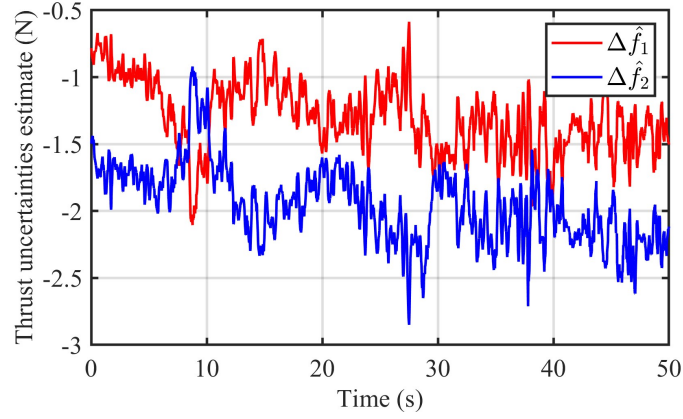


Fig. 11. Estimates of the thrust uncertainties.

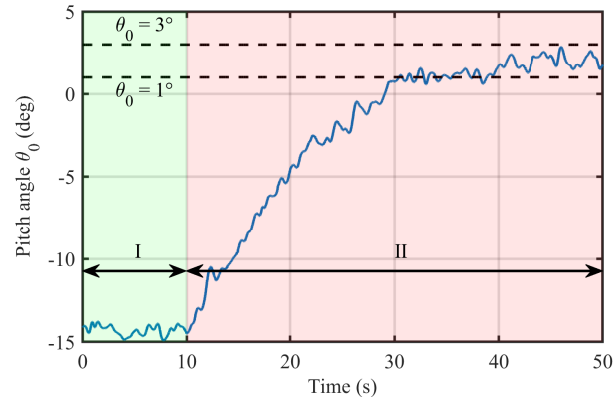


Fig. 12. Pitch angle θ_0 of the pipe. Stage I stands for the position-coordination period and Stage II stands for the force-coordination period.

VI. CONCLUSIONS

In this article, a force-coordination control scheme with disturbance separation and estimation is proposed, as demonstrated for a collaborative transportation system. Compared to position-coordination control, force-coordination control can provide more complex manipulation of the payload than simply moving along the predefined trajectory. Under the quasi-static condition, the force-consensus objective can ensure that vehicles share the same weight of the payload, which can extend the endurance

of the entire transportation mission. By exploiting the intrinsic force balance conditions of the cooperative quadrotors, thrust uncertainty can be separately estimated from the lumped force disturbance. Therefore, a more accurate cable force estimate can be obtained by removing thrust uncertainty. This overcomes the problem that the existing disturbance estimation methods cannot distinguish the different disturbances in the same channel. Simulation results verify the effectiveness of the proposed method and experiments further demonstrate that the proposed method can achieve good performance in practical implementation of payload transportation using heterogeneous quadrotors. Future research directions include payload attitude control through force-coordination and separating other undesirable force disturbances, such as wind and human interaction.

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Supplemental Material: Sector Bounds for Vertical Cable Force Error in Cable-Suspended Load Transportation System

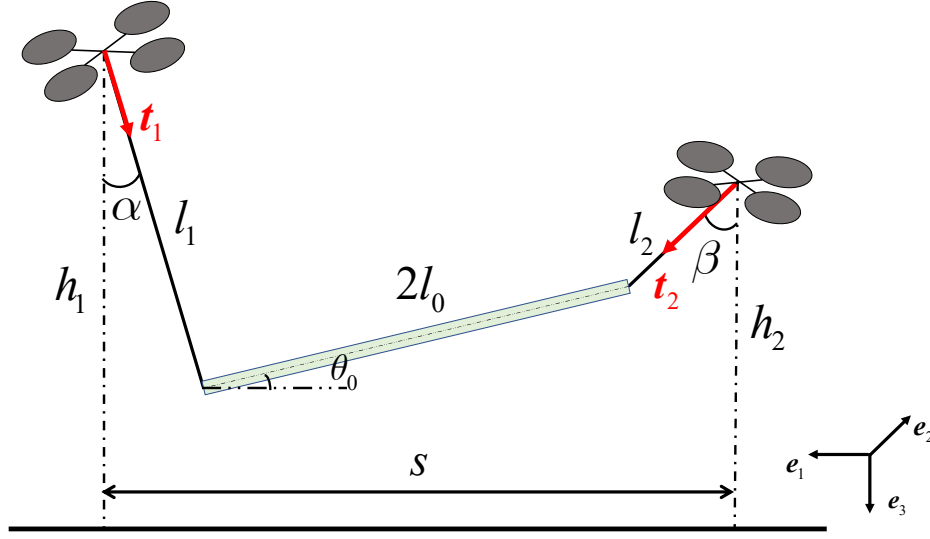


Fig. 13. Regulation of the height of quadrotor 2.

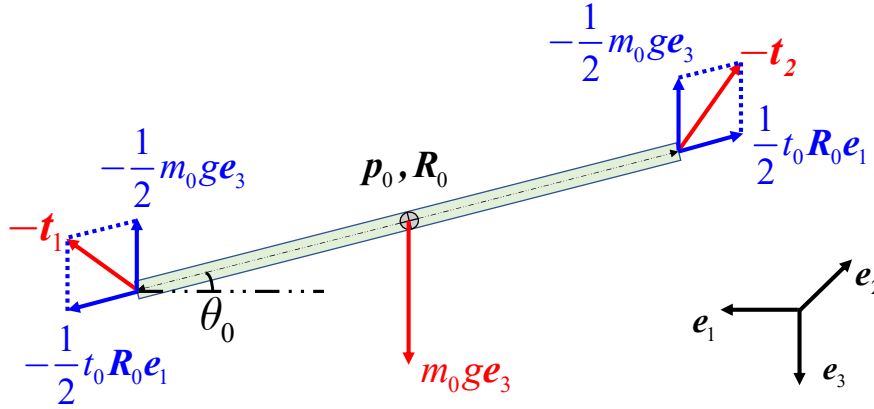


Fig. 14. Force analysis for the pipe.

According to [39], the stable attitude and position of the pipe are unique when the positions of the two quadrotors or two suspension points are fixed, and so is the vertical cable force error $t_0 \sin \theta_0$. Hence, when quadrotor 2 only regulates its height and quadrotor 1 keeps its position, the vertical cable force error $t_0 \sin \theta_0$ can always be treated as the function of the single variable \tilde{p}_{2z} . In this supplemental material, we attempt to prove that $t_0 \sin \theta_0$ is negatively correlated with \tilde{p}_{2z} in the local sense and its derivative with respect to \tilde{p}_{2z} is bounded.

Proof. As shown in Fig 13, the height of the two quadrotors are h_1 and h_2 , which satisfies

$$h_1 = -p_{1z}, \quad h_2 = -p_{2z} = -\tilde{p}_{2z} - p_{2dz} \quad (68)$$

where p_{2dz} and \tilde{p}_{2z} are the desired vertical position and vertical tracking error of quadrotor 2, respectively. Only the scene where the internal force $t_0 > 0$ in Fig. 13 is considered, where the cable angles α, β and the load angle θ_0 satisfy

$$0 < \alpha < \frac{\pi}{2}, \quad 0 < \beta < \frac{\pi}{2}, \quad -\frac{\pi}{2} < \theta_0 < \frac{\pi}{2}. \quad (69)$$

As the payload stays in the XZ plane of NED frame shown in Fig. 14 under the quasi-static condition, the cable forces can be computed as [23]

$$\begin{aligned} \mathbf{t}_1 &= \frac{1}{2}m_0g\mathbf{e}_3 + \frac{1}{2}t_0\mathbf{R}_0\mathbf{e}_1 = \left[\frac{t_0 \cos \theta_0}{2}, 0, \frac{-t_0 \sin \theta_0 + m_0g}{2} \right]^\top, \\ \mathbf{t}_2 &= \frac{1}{2}m_0g\mathbf{e}_3 - \frac{1}{2}t_0\mathbf{R}_0\mathbf{e}_1 = \left[-\frac{t_0 \cos \theta_0}{2}, 0, \frac{t_0 \sin \theta_0 + m_0g}{2} \right]^\top \end{aligned} \quad (70)$$

where θ_0 is the pitch angle of the pipe notated in Fig. 13.

From (70), trigonometric functions of α and β are computed as

$$\begin{aligned} \cos \alpha &= \frac{-t_0 \sin \theta_0 + m_0g}{\sqrt{(t_0 \cos \theta_0)^2 + (-t_0 \sin \theta_0 + m_0g)^2}} = \frac{k - \sin \theta_0}{g_1} \\ \cos \beta &= \frac{t_0 \sin \theta_0 + m_0g}{\sqrt{(t_0 \cos \theta_0)^2 + (t_0 \sin \theta_0 + m_0g)^2}} = \frac{k + \sin \theta_0}{g_2} \\ \sin \alpha &= \frac{t_0 \cos \theta_0}{\sqrt{(t_0 \cos \theta_0)^2 + (-t_0 \sin \theta_0 + m_0g)^2}} = \frac{\cos \theta_0}{g_1} \\ \sin \beta &= \frac{t_0 \cos \theta_0}{\sqrt{(t_0 \cos \theta_0)^2 + (t_0 \sin \theta_0 + m_0g)^2}} = \frac{\cos \theta_0}{g_2} \end{aligned} \quad (71)$$

where $k = \frac{m_0g}{t_0}$, $g_1 = \sqrt{k^2 - 2k \sin \theta_0 + 1}$, and $g_2 = \sqrt{k^2 + 2k \sin \theta_0 + 1}$ are used for substitutions. Here the derivatives of $g_1(k, \theta_0)$ and $g_2(k, \theta_0)$ with respect to θ_0 are computed as

$$\frac{dg_1}{d\theta_0} = \frac{1}{g_1} \left[(k - \sin \theta_0) \frac{dk}{d\theta_0} - k \cos \theta_0 \right], \quad \frac{dg_2}{d\theta_0} = \frac{1}{g_2} \left[(k + \sin \theta_0) \frac{dk}{d\theta_0} + k \cos \theta_0 \right]. \quad (72)$$

From here the dependency of g_1 and g_2 on the variables k and θ_0 is sometimes omitted for notation simplicity.

When the desired formation shape \mathbf{p}_{12dxy} has been achieved, the following constraint equation is obtained

$$l_1 \sin \alpha + l_2 \sin \beta + 2l_0 \cos \theta_0 = s. \quad (73)$$

Using the substitutions in (71) yields

$$l_1 \frac{\cos \theta_0}{g_1(k, \theta_0)} + l_2 \frac{\cos \theta_0}{g_2(k, \theta_0)} + 2l_0 \cos \theta_0 = s. \quad (74)$$

Although attempt is made to configure out the stable configuration of the payload by convex formulation in [40], the constraint equation (74) is actually a high-order equation with respect to k , from which multiple solutions are provided [39], so it is quite hard to express the variable k as a specified analytic function of θ_0 in this scene. In this material, we try to obtain the relationship between them by analyzing the derivative of the variable k with respect to θ_0 . Differentiating (74) with respect to θ_0 yields

$$\frac{l_1}{g_1^3} [(k - \sin \theta_0) \frac{dk}{d\theta_0} - k \cos \theta_0] + \frac{l_2}{g_2^3} [(k + \sin \theta_0) \frac{dk}{d\theta_0} + k \cos \theta_0] = -\frac{s \cdot \sin \theta_0}{\cos^2 \theta_0}. \quad (75)$$

Combining (74), the derivative of k with respect to θ_0 is computed as

$$\frac{dk}{d\theta_0} = -\frac{\frac{l_1}{g_1^3} (k - \sin \theta_0) (k \sin \theta_0 - 1) + \frac{l_2}{g_2^3} (k + \sin \theta_0) (k \sin \theta_0 + 1) + 2l_0 \sin \theta_0}{\left[\frac{l_1 (k - \sin \theta_0)}{g_1^3} + \frac{l_2 (k + \sin \theta_0)}{g_2^3} \right] \cos \theta_0} \quad (76)$$

Next, the height of quadrotor 2 is calculated as

$$\begin{aligned} h_2 &= l_2 \cos \beta + 2l_0 \sin \theta_0 - l_1 \cos \alpha + h_1 \\ &= l_2 \frac{k + \sin \theta_0}{g_2(k, \theta_0)} + 2l_0 \sin \theta_0 - l_1 \frac{k - \sin \theta_0}{g_1(k, \theta_0)} + h_1 \end{aligned} \quad (77)$$

where $h_1 = -p_{1z}$ is assumed to be static at the steady state. The lengths of cables l_1 , l_2 and the length of pipe $2l_0$ are also fixed. Then h_2 can be seen as a continuous function of θ_0 . Differentiating h_2 with respect to θ_0 yields

$$\begin{aligned} \frac{dh_2}{d\theta_0} &= l_2 \frac{(\frac{dk}{d\theta_0} + \cos \theta_0)g_2 - (k + \sin \theta_0) \frac{dg_2}{d\theta_0}}{g_2^2} - l_1 \frac{(\frac{dk}{d\theta_0} - \cos \theta_0)g_1 - (k - \sin \theta_0) \frac{dg_1}{d\theta_0}}{g_1^2} + 2l_0 \cos \theta_0 \\ &= \left(\frac{l_2}{g_2^3} - \frac{l_1}{g_1^3} \right) \frac{dk}{d\theta_0} \cos^2 \theta_0 + \frac{l_2 \cos \theta_0 (k \sin \theta_0 + 1)}{g_2^3} + \frac{l_1 \cos \theta_0 (1 - k \sin \theta_0)}{g_1^3} + 2l_0 \cos \theta_0 \\ &= k \cos \theta_0 \frac{\frac{4l_1 l_2}{g_1^3 g_2^3} + 2l_0 (\frac{l_2}{g_2^3} + \frac{l_1}{g_1^3})}{\frac{l_1 (k - \sin \theta_0)}{g_1^3} + \frac{l_2 (k + \sin \theta_0)}{g_2^3}}. \end{aligned} \quad (78)$$

Since p_{1dz} and p_{12d} are fixed, p_{2dz} is also fixed according to the equilibrium analysis in the article, i.e., $\dot{p}_{2dz} = 0$. Therefore, the following equation is obtained

$$\frac{d\tilde{p}_{2z}}{d\theta_0} = \frac{d(-h_2 - p_{2dz})}{d\theta_0} = -\frac{dh_2}{d\theta_0} \quad (79)$$

where $p_{2z} = -h_2$ is used. Then combining (78) the derivative of the inverse function satisfies

$$\frac{d\theta_0}{d\tilde{p}_{2z}} = -\frac{d\theta_0}{dh_2} = -\frac{\frac{l_1(k - \sin \theta_0)}{g_1^3} + \frac{l_2(k + \sin \theta_0)}{g_2^3}}{k \cos \theta_0 \left[\frac{4l_1 l_2}{g_1^3 g_2^3} + 2l_0 \left(\frac{l_2}{g_2^3} + \frac{l_1}{g_1^3} \right) \right]}. \quad (80)$$

Finally, differentiating $t_0 \sin \theta_0$ with respect to \tilde{p}_{2z} yields

$$\begin{aligned} \frac{d(t_0 \sin \theta_0)}{d\tilde{p}_{2z}} &= \frac{dt_0}{d\theta_0} \frac{d\theta_0}{d\tilde{p}_{2z}} \sin \theta_0 + \frac{d(\sin \theta_0)}{d\tilde{p}_{2z}} t_0 \\ &= -\frac{dk}{d\theta_0} \frac{d\theta_0}{d\tilde{p}_{2z}} \frac{m_0 g \sin \theta_0}{k^2} + \frac{d\theta_0}{d\tilde{p}_{2z}} \frac{m_0 g \cos \theta_0}{k} \\ &= -\frac{m_0 g}{k^3 \cos^2 \theta_0} \frac{\frac{l_1}{g_1^3} (k - \sin \theta_0)^2 + \frac{l_2}{g_2^3} (k + \sin \theta_0)^2 + 2l_0 \sin^2 \theta_0}{\frac{4l_1 l_2}{g_1^3 g_2^3} + 2l_0 \left(\frac{l_1}{g_1^3} + \frac{l_2}{g_2^3} \right)} < 0, \end{aligned} \quad (81)$$

from which the function $t_0 \sin \theta_0$ is proved to be strictly decreasing with respect to the variable \tilde{p}_{2z} in the local sense. Based on the constraint function (74), the following inequality can be deduced

$$\begin{aligned} \frac{s}{\cos \theta_0} - 2l_0 &= \frac{l_1}{\sqrt{(k - \sin \theta_0)^2 + \cos^2 \theta_0}} + \frac{l_2}{\sqrt{(k + \sin \theta_0)^2 + \cos^2 \theta_0}} \\ &\geq \frac{2\sqrt{2l_1 l_2}}{\sqrt{(k - \sin \theta_0)^2 + (k + \sin \theta_0)^2 + 2\cos^2 \theta_0}} \\ &= \frac{2\sqrt{l_1 l_2}}{\sqrt{k^2 + 1}} \end{aligned} \quad (82)$$

which implies

$$k^2 \geq \frac{4l_1 l_2}{\left(\frac{s}{\cos \theta_0} - 2l_0 \right)^2} - 1. \quad (83)$$

Assumption 2. Consider the pipe suspended by two quadrotors by cables in the XZ plane of NED frame shown in Fig 13, the pitch angle of the pipe θ_0 is assumed to satisfy the following bounded condition

$$-\frac{\pi}{2} < -\theta^* \leq \theta_0 \leq \theta^* < \frac{\pi}{2} \quad (84)$$

and the cable angles α and β are upper bounded by κ , i.e.,

$$0 < \alpha \leq \kappa < \frac{\pi}{2}, \quad 0 < \beta \leq \kappa < \frac{\pi}{2}, \quad (85)$$

where θ^* and κ are positive constants.

According to the inequality (83), the horizontal distance s can be adjusted to set the lower bound for k , i.e.,

$$k \geq \underline{k} = \sqrt{\frac{4l_1 l_2}{\left(\frac{s}{\cos \theta^*} - 2l_0 \right)^2} - 1} > 0 \quad (86)$$

where the lower bound \underline{k} corresponds to the upper bound of the internal force \bar{t}_0 .

For the upper bound $\bar{\sigma}$ of $\frac{d\sigma(x)}{dx}$,

$$\begin{aligned} \frac{d\sigma(x)}{dx} &= -\frac{d(t_0 \sin \theta_0)}{d\tilde{p}_{2z}} = \frac{m_0 g}{k^3 \cos^3 \theta_0} \frac{l_1 \sin \alpha \cos^2 \alpha + l_2 \sin \beta \cos^2 \beta + 2l_0 \cos \theta_0 \sin^2 \theta_0}{\frac{4l_1 l_2}{g_1^3 g_2^3} + 2l_0 \left(\frac{l_1}{g_1^3} + \frac{l_2}{g_2^3} \right)} \\ &\leq \frac{m_0 g}{k^3 \cos^2 \theta_0} \frac{(l_1 \sin \alpha + l_2 \sin \beta + 2l_0 \cos \theta_0) \cdot \max\{\cos^2 \alpha, \cos^2 \beta, \sin^2 \theta_0\}}{2l_0 \left(\frac{l_1 \sin \alpha}{g_1^3} + \frac{l_2 \sin \beta}{g_2^3} \right)} \\ &\leq \frac{m_0 g}{k^3 \cos^2 \theta_0} \frac{s}{2l_0 \cdot \frac{l_1 \sin \alpha + l_2 \sin \beta}{k^2 + 2k + 1}} \\ &\leq \frac{m_0 g}{k} \left(1 + \frac{1}{k} \right)^2 \frac{\frac{s}{\cos^2 \theta_0}}{2l_0 (s - 2l_0 \cos \theta_0)} \\ &\leq \frac{m_0 g}{\underline{k}} \left(1 + \frac{1}{\underline{k}} \right)^2 \frac{s}{2l_0 \cos^2 \theta^* (s - 2l_0)} = \bar{\sigma} \end{aligned} \quad (87)$$

where $g_1^2 \leq k^2 + 2k + 1$ and $g_2^2 \leq k^2 + 2k + 1$ are used.

For the lower bound $\underline{\sigma}$ of $\frac{d\sigma(x)}{dx}$,

$$\begin{aligned}
 \frac{d\sigma(x)}{dx} &= -\frac{d(t_0 \sin \theta_0)}{d\tilde{p}_{2z}} = \frac{m_0 g}{k^3 \cos^3 \theta_0} \frac{l_1 \sin \alpha \cos^2 \alpha + l_2 \sin \beta \cos^2 \beta + 2l_0 \cos \theta_0 \sin^2 \theta_0}{\frac{4l_1 l_2}{g_1^3 g_2^3} + 2l_0 \left(\frac{l_1}{g_1^3} + \frac{l_2}{g_2^3} \right)} \\
 &\geq m_0 g \frac{l_1 \sin \alpha \cos^2 \alpha + l_2 \sin \beta \cos^2 \beta}{\frac{4l_1 l_2 k^3 \cos^3 \theta_0}{g_1^3 g_2^3} + 2l_0 \left(\frac{l_1 k^3 \cos^3 \theta_0}{g_1^3} + \frac{l_2 k^3 \cos^3 \theta_0}{g_2^3} \right)} \\
 &\geq m_0 g \frac{(l_1 \sin \alpha + l_2 \sin \beta) \cos^2 \max\{\alpha, \beta\}}{\frac{4l_1 l_2}{\cos^3 \theta_0} + 2l_0 l_1 + 2l_0 l_2} \\
 &\geq m_0 g \frac{(s - 2l_0) \cos^2 \kappa}{\frac{4l_1 l_2}{\cos^3 \theta^*} + 2l_0 l_1 + 2l_0 l_2} = \underline{\sigma} > 0
 \end{aligned} \tag{88}$$

where $g_1 \geq k \cos \theta_0$ and $g_2 \geq k \cos \theta_0$ are used.

In this manner, $t_0 \sin \theta_0$ can be described as a monotonic function of \tilde{p}_{2z} in the local sense, i.e.,

$$t_0 \sin \theta_0 = -\sigma(\tilde{p}_{2z}) \tag{89}$$

where $\sigma(\cdot) : \mathbb{R} \rightarrow \mathbb{R}$ is a strictly increasing function with $\sigma(0) = 0$ and satisfies

$$0 < \underline{\sigma} \leq \frac{d\sigma(x)}{dx} \leq \bar{\sigma}. \tag{90}$$

Here $\underline{\sigma} = m_0 g \frac{(s-2l_0) \cos^2 \kappa}{\frac{4l_1 l_2}{\cos^3 \theta^*} + 2l_0 l_1 + 2l_0 l_2}$ and $\bar{\sigma} = \frac{m_0 g}{k} \left(1 + \frac{1}{k}\right)^2 \frac{s}{2l_0 \cos^2 \theta^* (s-2l_0)}$. □