

Lightburn/gweike cloud Offline Software Material Setting

Material	Thickness (mm)	Focus Height (mm)	Cutting Parameters Speed% / Power%		Engraving Parameters DPI / Speed% / Min Power% / Max Power%			
			Speed%	Power%	DPI	Speed%	Min Power%	Max Power%
Corrugated Paper	2mm	15	70	55	400	500	25	25
Acrylic	3mm	14	15	90	400	500	30	30
MDF	3mm	14	15	90	300	500	25	25
Paulownia	3mm	14	30	80	400	500	25	25
Walnut	3mm	14	20	90	400	500	35	35
Linden Board	3mm	14	30	80	400	500	30	30
Rubber	3mm	14	Does not support cutting		400	500	35	35
Silica Gel	4mm	13	Does not support cutting		400	500	30	30
Paper	0.1mm	17	100	30	400	500	15	15
Tempered Glass	10mm	7	Does not support cutting		400	500	40	40
Leather	1.5mm	15.5	16	90	400	500	30	30
Canvas	0.2mm	16.8	70	60	300	500	25	25
Linden Board (maximum thickness)	10mm	7	2	100	400	500	40	40
Acrylic (maximum thickness)	8mm	9	4	100	400	500	35	35
Cork	3mm	14	22	90	400	500	30	30
Fiberglass	3mm	14	Does not support cutting		400	500	30	30
Marble	5mm	12	Does not support cutting		400	500	30	30
Mother Of Pearl	10mm	7	Does not support cutting		400	500	40	40
Maple Board	10mm	7	6	95	400	500	35	35

Above datas only for reference.