

A10.5. Package Solid Class 6.1 Materials as follows:

A10.5.1. Package in combination packagings with outer drums, barrels, jerricans, or boxes as follows:

Inner packaging	Outer packaging
Receptacles: Glass, earthenware, plastic or metal <i>or</i> glass ampoules	Drums: steel (1A1 or 1A2), aluminum (1B1 or 1B2), plywood drum (1D), fiber (1G), plastic (1H1 or 1H2), or metal other than steel or aluminum (1N1 or 1N2) <i>or</i> Barrel: wood (2C2) <i>or</i> Jerricans: steel (3A1 or 3A2), aluminum (3B1 or 3B2), or plastic (3H1 or 3H2) <i>or</i> Boxes: steel (4A), aluminum (4B), natural wood (4C1 or 4C2), plywood (4D), reconstituted wood (4F), fiberboard (4G), solid plastic (4H2), or metal other than steel or aluminum (4N)

A10.5.2. Package in single packaging drums, barrels, jerricans, boxes, or bags as follows:

Inner packaging	Outer packaging
Not required	<p>Drums: steel (1A1 or 1A2), aluminum (1B1 or 1B2), plywood (1D), fiber (1G), plastic (1H1 or 1H2), or metal other than steel or aluminum (1N1 or 1N2) Note: Plywood drum (1D) not authorized for PG I material.</p> <p><i>or</i></p> <p>Barrel: wood (2C1 or 2C2). Note: Wood barrels (2C1 or 2C2) not authorized for PG I material.</p> <p><i>or</i></p> <p>Jerricans: steel (3A1 or 3A2), aluminum (3B1 or 3B2), or plastic (3H1 or 3H2)</p> <p><i>or</i></p> <p>Boxes: steel (4A), steel with liner (4A), aluminum (4B), aluminum with liner (4B), natural wood (4C1), natural wood sift-proof (4C2), plywood (4D), reconstituted wood (4F), fiberboard (4G), expanded plastic (4H1) solid plastic (4H2), or metal other than steel or aluminum (4N) Note: Steel (4A) without liner, aluminum (4B) without liner, natural wood (4C1), plywood (4D), reconstituted wood (4F), fiberboard (4G), expanded plastic (4H1) solid plastic (4H2), boxes not authorized for PG I material.</p> <p><i>or</i></p> <p>Bags: woven plastic (5H1, 5H2, or 5H3), plastic film (5H4), textile (5L1, 5L2, or 5L3), or paper, multiwall, water-resistant (5M2) Note: Bags not authorized for PG I material.</p>

A10.5.3. Package in the following composite packages with plastic inner receptacles:

Inner receptacle	Outer packaging
Plastic	<p>Drums: steel, aluminum, plywood, fiber, or plastic (6HA1, 6HB1, 6HD1, 6HG1, or 6HH1)</p> <p><i>or</i></p> <p>Boxes: steel, aluminum, wood, plywood, or fiberboard (6HA2, 6HB2, 6HC, 6HD2, or 6HG2)</p>

A10.5.4. Package in the following composite packages with glass, porcelain, or stoneware inner receptacles:

Inner receptacle	Outer packaging
Glass, porcelain, or stoneware	Drums: steel, aluminum, plywood, or fiber drum (6PA1, 6PB1, 6PD1, or 6PG1) <i>or</i> Boxes: steel, aluminum, wooden, or fiberboard box (6PA2, 6PB2, 6PC, or 6PG2) <i>or</i> expanded or solid plastic packaging (6PH1 or 6PH2)

A10.6. Package Class 6.1, PG I, Hazard Zone A and B (Poisonous by Inhalation) as follows:

A10.6.1. Handling Instructions. These items are extremely dangerous. Make approved chemical safety mask and clothing available when handling this material, and wear when handling leaking packages.

A10.6.2. Hazard Zone A Packaging Requirements. Package Class 6.1, PG I materials with an Inhalation Hazard Zone A as follows:

A10.6.2.1. In seamless DOT or UN specification cylinders that conform to 49 CFR Section 173.40 and one of the specifications for cylinders in 49 CFR Part 178, Subpart C, except that specification 8, 8AL, and 39 cylinders are not authorized. Ensure cylinders also meet the requirements of A3.3.2.

A10.6.2.2. In an inner drum (1A1, 1B1, 1H1, 1N1, or 6HA1), then place in an outer drum (1A2 or 1H2). Test both the inner and outer drum to the PG I performance level. An outer 1A2 drum requires a minimum thickness of 1.35 mm (0.053 inches). An outer 1H2 drum requires a minimum thickness of 6.30 mm (0.248 inches). The capacity of the inner drum may not exceed 220 L (58 gallons). Ensure the outer drum (1A2 or 1H2) can withstand a hydrostatic test pressure of 100kPa (15 psig). Cushion the inner drum within the outer drum with a shock-mitigating, nonreactive material which completely surrounds the inner packaging on all sides. Ensure the inner drum also meets the following requirements:

A10.6.2.2.1. Satisfactorily withstand a hydrostatic pressure test (as outlined in 49 CFR Section 178.605) of 300 kPa (45 psig).

A10.6.2.2.2. Satisfactorily withstand a leakproofness test (as outlined in 49 CFR Section 178.604) using an internal air pressure at 55 degrees C (131 degrees F) of at least twice the vapor pressure of the material to be packaged.

A10.6.2.2.3. Have screw-type closures that meet all the following requirements:

A10.6.2.2.3.1. Closed and tightened to a torque as prescribed by the closure manufacturer, using a device that is capable of measuring torque.

A10.6.2.2.3.2. Physically held in place by any means capable of preventing back-off or loosening of the closure by impact or vibration during transportation.