- **A6.27. Package Flammable gas powered engines and machinery** as follows: The following general requirements apply:
  - A6.27.1. Compliance With Technical Orders. Use service technical manuals to prepare items for shipment.
  - A6.27.2. Engines which are drained and purged according to the responsible technical manual, and containing no other hazardous material, are nonhazardous for transportation. Comply with paragraph A3.1.16.4.
  - A6.27.3. Where an engine or machine could possibly be handled in other than an upright position, secure the engines or machinery in a strong, rigid outer packaging in an orientation to prevent accidental leakage and prevent any movement during transport which would change in orientation or cause them to be damaged.
  - A6.27.4. Liquefied petroleum gas or compressed gas powered engines or equipment must have the gaseous fuel completely emptied from any non-DOT specification pressurized vessel (fuel tank), lines, and regulator. (T-0). Ensure tanks are securely closed. Purging is not required.
  - A6.27.5. Fuel cell powered engines or equipment. Secure and protect the fuel cell in a manner to prevent damage to the fuel cell. Describe equipment (other than vehicles, engines or mechanical equipment) such as consumer electronic devices containing fuel cells (fuel cell cartridges) as "Fuel cell cartridges contained in equipment."
  - A6.27.6. Accessorial hazards. Ensure installed components, equipment, and accessorial hazards (e.g., fire extinguishers, jerricans, etc.) are in properly configured and approved holders designed for use with the unit. The following applies:
    - A6.27.6.1. Secure batteries upright in designed holders except non-spillable batteries meeting Table A4.2., Special Provision A67 as nonhazardous, may be oriented in a manner to fit designed holder. Protect the terminals of installed batteries to prevent short circuit by use of battery boxes, protective covers, taping, etc. If battery cables are disconnected, secure them away from terminals, and protect the terminals.
    - A6.27.6.2. When loaded in a freight container, remove acid or alkali batteries and package according to A12.4. Do not ship packaged wet-cell batteries inside a freight container unless accessible during flight. Non-spillable and non-hazardous gel-type batteries may remain in the equipment holder provided they remain upright and the cables are disconnected. Tape the ends of the cables/terminals to prevent short circuit.