

XML3D Standard

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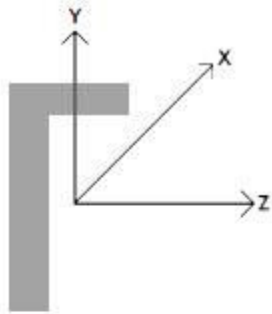
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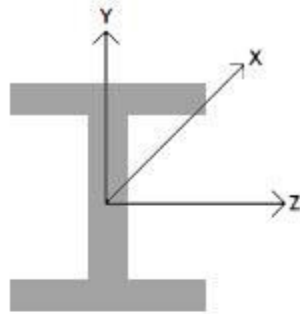
Glossary

Shape Coordinate System

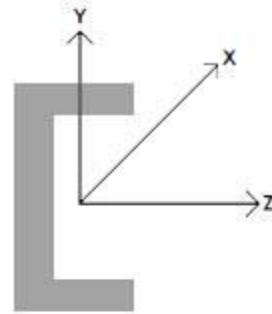
The picture below defines the coordinate system used in Raptor. The shape extends along the direction of the X-axis and the origin is located at the center of the shape in the Y and Z axes. For each axis, the arrow shown below is pointing in the positive direction for that axis.



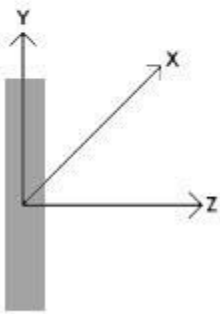
Angle



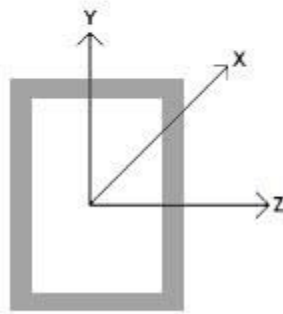
Beam



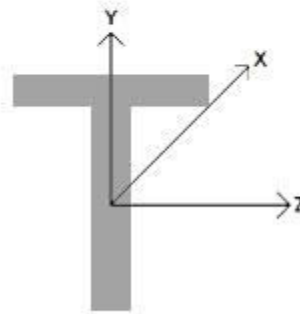
Channel



Plate



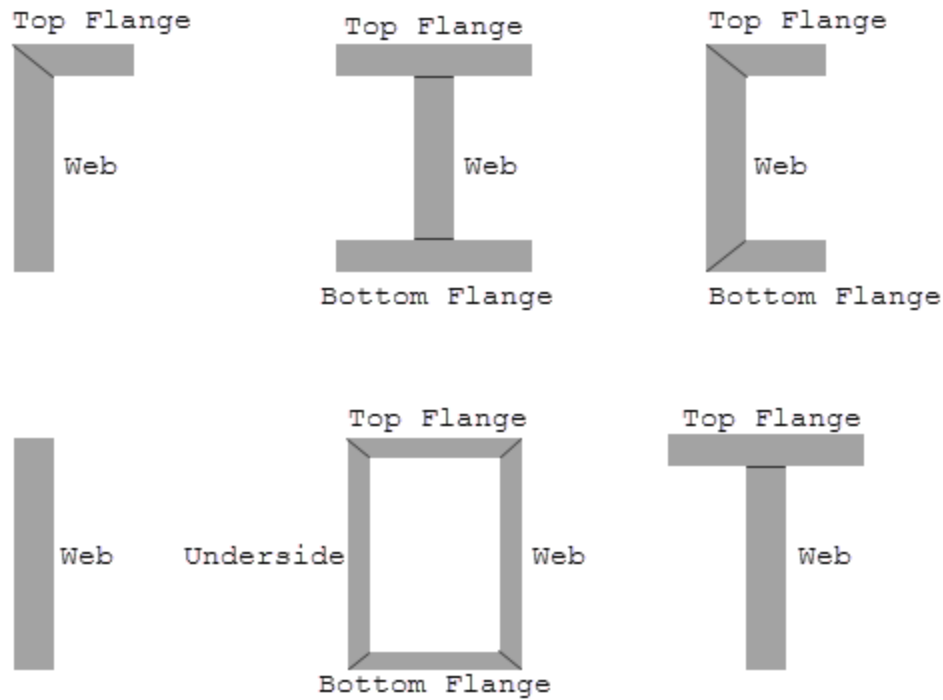
Tube



T Shape

Sections

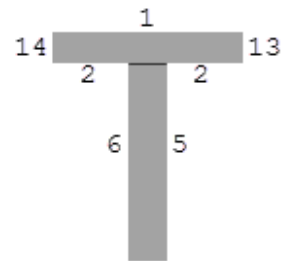
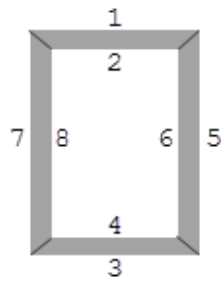
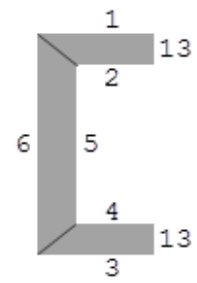
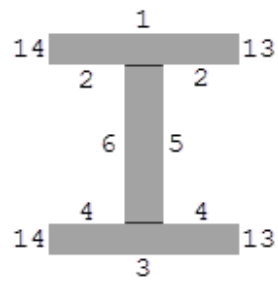
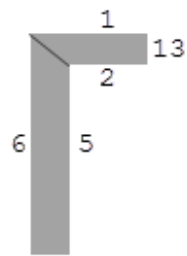
Each shape is broken into sections. A section represents a volume within the shape as shown below.



Surfaces

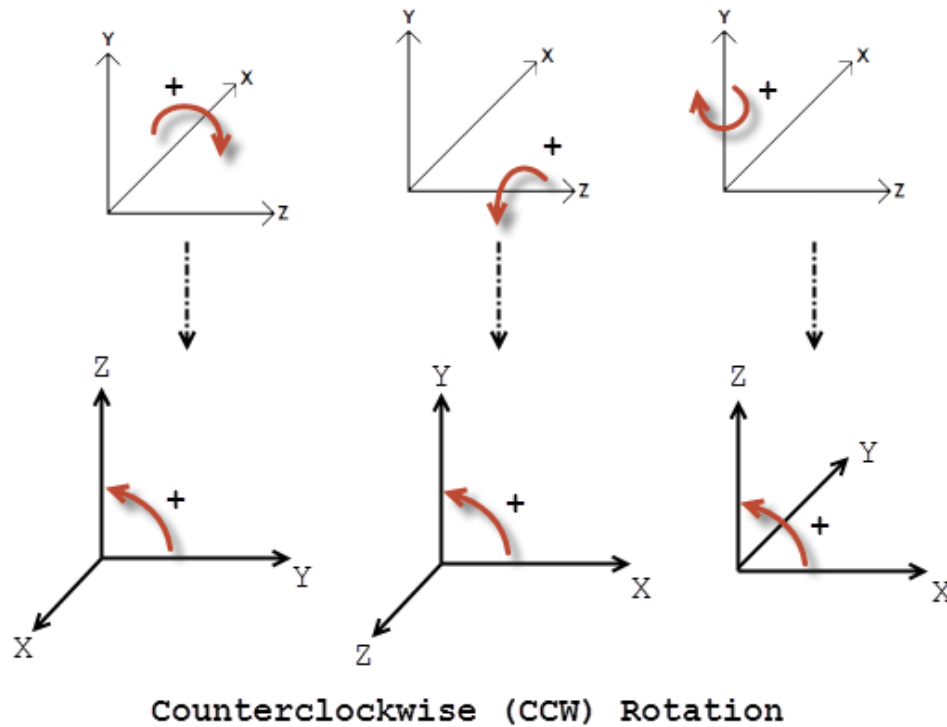
Each surface is made of one or multiple faces belonging to a section. The surfaces are shown below. The numbers correspond to the following names. The names are the acceptable values and the numbers should not be used. The numbers are shown in the picture below simply because of space restrictions in the picture.

1. TopFlange
2. TopFlangeInside
3. BottomFlange
4. BottomFlangeInside
5. Web
6. WebInside
7. Underside
8. UndersideInside
9. LeadEdge - This is the face at the minimum X location in the YZ plane.
10. TrailEdge - This is the face at the maximum X location in the YZ plane.
11. LeftMiter - These are the faces that create a miter to remove the lead edge.
12. RightMiter - These are the faces that create a miter to remove the trail edge.
13. FlangeSidesZpos
14. FlangeSidesZneg



Direction

The pictures below show the positive direction for rotation in each plane (YZ, XY, and XZ). The positive rotation angle stands for a counterclockwise movement around the normal axis in each of the planes.



Reference Option

The reference option is used to specify the location on a surface from which a feature is measured. This option is considered when displaying measurements of a feature typically in the X and Gage notation seen in the Raptor viewer. Changing the value of the reference option of a feature will not change the location of the feature in the 3D coordinate system but simply changes the origin of measurement for display.

The location is specified as a combination of **Left** / **Right** (to determine the location in the X direction) and **Datum** / **NonDatum** (to determine the location in the Y or Z direction) except for the **Center** reference option.

Left corresponds to the edge with the minimum X value in the [Shape Coordinate System](#) while **Right** corresponds to the edge with the maximum X value.

For surfaces parallel to the X-Y plane, **Datum** and **Non-Datum** correspond respectively to the maximum Y valued edge and the minimum Y valued edge. For surfaces parallel to the X-Z plane, **Datum** and **Non-Datum** correspond respectively to the minimum Z valued edge and the maximum Z valued edge.

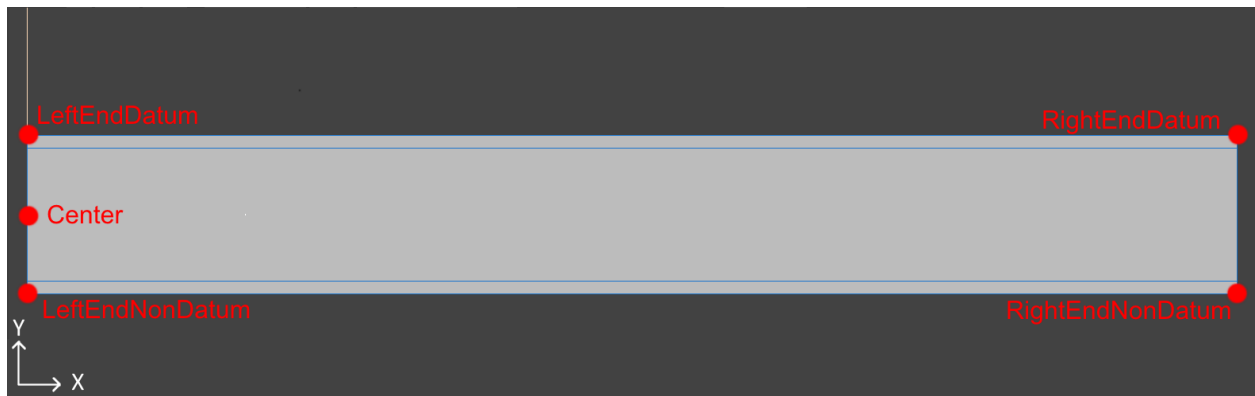
The value of **Center** corresponds to the X minimum edge and refers to the origin in the 3 dimensional [Shape Coordinate System](#) for the Y or Z axis.

The full list of valid values are:

- **LeftEndDatum**
- **RightEndDatum**
- **LeftEndNonDatum**
- **RightEndNonDatum**
- **Center**

The pictures below show the location of the reference options on the web, top flange, bottom flange, and web inside surfaces.

Web:



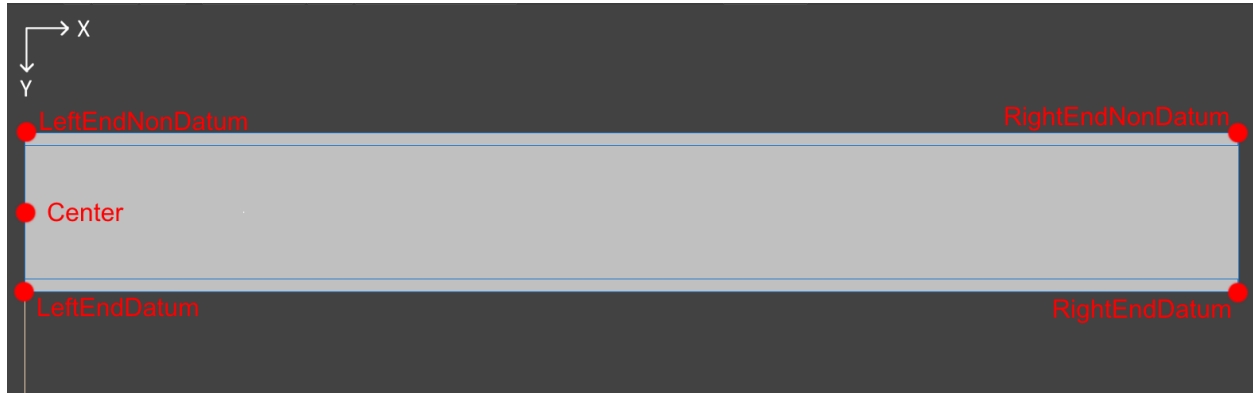
Top Flange:



Bottom Flange:



Underside (or Web Inside):



Comparison with Raptor UI

In the Raptor UI, the reference option establishes the origin for 2D surface coordinates as well as the orientation of the local axes. The notation for the reference option in the Raptor UI is the "Axis-Prime" notation (described below).

"Axis-Prime" notation:

- The prime (') notation applied to an axis in the [Shape Coordinate System](#), e.g. **X'**, specifies an axis in the surface coordinate system originating at the *minimum* value along that axis for any point in the shape, and oriented in the same direction as the shape axis.
- The name of an axis in the [Shape Coordinate System](#) by itself, e.g. **X**, specifies an axis in the surface coordinate system originating at the *maximum* value along that axis for any point in the shape, and oriented in the *opposite* direction of the shape axis.
- **Center** is a label for **X'** and using the origin and orientation of the shape Y or Z axis depending on the surface.

The notation **X** and **Gage** used in the Raptor viewer is the 2D surface location of the point using the origin and orientation defined by the reference option (shown in the Axis-Prime notation).

Below is a comparison of the reference option as used in XML3D and what is displayed in the Raptor UI:

XML3D	Raptor UI (XY plane)	Raptor UI (XZ plane)
LeftEndDatum	X'Y	X'Z'
RightEndDatum	XY	XZ'
LeftEndNonDatum	X'Y'	X'Z
RightEndNonDatum	XY'	XZ
Center	Center	Center

Point nodes

<P1>

<X>[Double Value]</X>

<Y>[Double Value]</Y>

<Z>[Double Value]</Z>

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

</P1>

Point nodes specify a point. The XML can have any name, e.g. <P1> or <P2> or <CenterPoint>, but each point node follows the same basic format.

Point nodes may contain the following nodes as children:

- X
- Y
- Z
- AbsoluteRoundingNumber

These nodes are described in further detail below.

For two-dimensional point nodes, there is no child Z node. When collapsing a three-dimensional point to two-dimensions, for the XZ plane the X node is used for the X coordinate and the Y node is used for the Z coordinate. For the YZ plane, the X node is used for the Y coordinate and the Y node is used for the Z coordinate. The XY plane uses the X node and Y node respectively.

Two-dimensional point nodes are expressed in [Shape Coordinates](#) with one coordinate omitted. Three-dimensional point nodes are generally expressed in [Shape Coordinates](#).

X

<X>[Double Value]</X>

The X coordinate, in millimeters, for a two- or three-dimensional point node.

Y

<Y>[Double Value]</Y>

The Y coordinate, in millimeters, for a two- or three-dimensional point node.

Z

<Z>[Double Value]</Z>

The Z coordinate, in millimeters, for a three-dimensional point node.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

The absolute rounding number for the point.

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

ArrayOfTorchPath

```
<ArrayOfTorchPath>
  <TorchPath>...</TorchPath>
  <TorchPath>...</TorchPath>
  .....
  <TorchPath>...</TorchPath>
</ArrayOfTorchPath>
```

In several places (e.g. scribes, copes, weld symbols) it is necessary to describe a path on a surface. Paths are specified as an `ArrayOfTorchPath` node, which contains some number of `TorchPath` nodes. A `TorchPath` describes a single circular arc or line segment along the path. For further information on `TorchPath` nodes, see below.

TorchPath

```
<TorchPath xsi:type="[TorchPath Type]">
  <TorchPathID>[GUID]</TorchPathID>
  <P1>...</P1>
  <P2>...</P2>
  <CenterPoint>...</CenterPoint>
  <radius>[Double Value]</radius>
  <direction>[Enum Value]</direction>
</TorchPath>
```

A `TorchPath` node represents a drawing primitive connecting two points in 2D, e.g. a line segment or a circular arc.

A `TorchPath` node may contain the following as child nodes:

- `TorchPathID`
- `P1`
- `P2`

Additionally, if the `TorchPath` node has the `xsi:type="SemiCircleTorchPath"` attribute, the `TorchPath` node will have the following child nodes:

- `CenterPoint`
- `radius`
- `direction`

These nodes are described in further detail below.

The `TorchPath` node gets its name from the fact that it may be used to represent the path of a torch during coping, but `TorchPath` nodes are also used to represent other paths on the surface, e.g. paths used for scribing.

Attributes

`xsi:type="StraightTorchPath"`

A `TorchPath` node with this attribute represents a directed line segment.

`xsi:type="SemiCircleTorchPath"`

A `TorchPath` node with this attribute represents a directed circular arc (which can span any given angle).

TorchPathID

```
<TorchPathID>[GUID]</TorchPathID>
```

A GUID uniquely identifying this path.

P1

```
<P1>...</P1>
```

The starting point of the path.

This is a two-dimensional [Point node](#) expressed in the [Shape Coordinate System](#) with one coordinate omitted.

P2

<P2>...</P2>

The ending point of the path.

This is a two-dimensional [Point node](#) expressed in the [Shape Coordinate System](#) with one coordinate omitted.

CenterPoint

<CenterPoint>...</CenterPoint>

The center point is only used for a TorchPath node with the xsi:type="SemiCircleTorchPath" attribute, i.e. a node representing a circular arc. This node specifies the center of the circle from which the arc belongs.

This is a two-dimensional [Point node](#) expressed in the [Shape Coordinate System](#) with one coordinate omitted.

radius

<radius>[Double Value]</radius>

The radius is only used for a TorchPath node with the xsi:type="SemiCircleTorchPath" attribute, i.e. a node representing a circular arc. This node specifies the radius of the arc in millimeters. The radius must be the distance from P1 to the center point and must be equal to the distance of P2 to the center point. To be equal the distances must be within the [absolute rounding number](#) of one another.

This should be a positive number.

direction

<direction>[Enum Value]</direction>

The direction is only used for a TorchPath node with the xsi:type="SemiCircleTorchPath" attribute, i.e. a node representing a circular arc. This node specifies which of the two possible circular arcs with the given center and endpoints is meant.

The direction of the semicircle torch path can either be **CW** or **CCW**. This indicates if the curve moves from P1 to P2 in the counterclockwise (CCW) or clockwise (CW) direction around the center point as specified for the 2D plane. See notes on [direction](#) for the definition of clockwise or counterclockwise in the coordinate system.

Absolute Rounding Numbers

Shapes themselves, as well as many of their features, have *absolute rounding numbers* used for comparisons. These serve as a tolerance which can be used to detect whether a number is “essentially” zero, whether two points are “essentially” the same, and so forth.

For example, if the rounding number is 0.006 then two numbers would be considered to be the same if they were within 0.006 of one another. For instance, 1.995 and 2.000 would be considered to represent the same value. Similarly, we would consider 2.000 to be “greater than or equal to 1.995” (since we consider the numbers to be equal), but we would not consider 2.000 to be outright “greater than” 1.995 (since within the tolerance it may be merely equal or indeed even smaller).

We consider two points to be the same (with respect to a given absolute rounding number) if we would consider each coordinate individually to be the same. So for instance we would consider (1.995, 2.000) to be the same point as (2.000, 1.995) if the absolute rounding number were 0.006. Similarly in three dimensions, we would consider (1.995, 2.000, 2.005) to be the same as (2.000,

1.995, 2.000). If the two points in question have different absolute rounding numbers, the larger of the two will be used for the comparison.

An example of a point comparison is when points are compared to one another to determine if a sequence of paths forms a closed loop.

It is recommended that features of a shape have the same absolute rounding number as the containing shape.

The recommended default value for all absolute rounding numbers is 0.006, and of course the absolute rounding number must be a positive number.

Units

Unless otherwise specified, all distances appearing in an XML3D document are given in millimeters, and all angles are given in degrees.

XML3D File format Specification

An XML3D document should be a valid XML document consisting of the following nodes:

XML Declaration

```
<?xml version="1.0" encoding="utf-8"?>
```

The above XML declaration must be at the start of every XML3D file, written exactly as above.

Shape

```
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15690.22">
```

Attributes

xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance"

This attribute must always be included exactly as shown.

xmlns:xsd="http://www.w3.org/2001/XMLSchema"

This attribute must always be included exactly as shown.

xsi:type="[Shape Type]"

This indicates the type of shape. The allowed shape types are: Angle, Beam, Channel, Plate, Tube, TShape.

Examples

xsi:type="Angle"

xsi:type="Beam"

xsi:type="Channel"

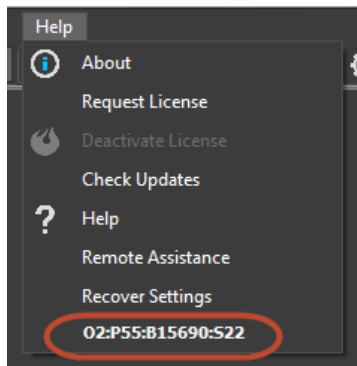
xsi:type="Plate"

xsi:type="Tube"

xsi:type="TShape"

Version="[Raptor Version]"

This is the version of Raptor that created the XML3D file. If exporting an XML3D, the recommendation is to use the current version of Raptor. The version of Raptor can be found in the help menu of Raptor.



ProductData

<ProductData>...</ProductData>

Contains some number of ProductInformation nodes. See below for more information about ProductInformation nodes.

ProductInformation

<ProductInformation>...</ProductInformation>

Contains data which can identify this part to another product.

The ProductInformation node may contain some or all of the following as child nodes:

- GUID
- Product
- ModelData
- AssemblyData
- MaterialGUID

These nodes are described in further detail below.

GUID

<GUID>[GUID]</GUID>

A GUID representing this particular set of product information.

Product

<Product>...</Product>

Contains information about the product this product data is for.

The Product node may contain some or all of the following as child nodes:

- ProductGUID
- Name
- CompanyData

These nodes are described in further detail below.

ProductGUID

<ProductGUID>[GUID]</ProductGUID>

A GUID representing this particular product.

Name

<Name>[String Value]</Name>

The name of the product.

CompanyData

<CompanyData>...</CompanyData>

Information about the company that makes the product.

The CompanyData node may contain some or all of the following as child nodes:

- CompanyGUID
- Name

These nodes are described in further detail below.

CompanyGUID

<CompanyGUID>[GUID]</CompanyGUID>

A GUID representing this particular company.

Name

<Name>[String Value]</Name>

The name of the company.

ModelData

<ModelData>...</ModelData>

Information identifying the model this part belongs to to this product.

The ModelData node may contain some or all of the following as child nodes:

- ModelGUID
- ModelName

These nodes are described in further detail below.

ModelGUID

<ModelGUID>[GUID]</ModelGUID>

A GUID for this model.

ModelName

<ModelName>[String Value]</ModelName>

The name of this model.

AssemblyData

<AssemblyData>...</AssemblyData>

Information identifying the assembly this part belongs to to this product.

The AssemblyData node may contain some or all of the following as child nodes:

- AssemblyGUID
- AssemblyName

These nodes are described in further detail below.

AssemblyGUID

<AssemblyGUID>[GUID]</AssemblyGUID>

A GUID identifying this assembly to this product.

AssemblyName

<AssemblyName>[String Value]</AssemblyName>

The name of this assembly.

MaterialGUID

<MaterialGUID>[GUID]</MaterialGUID>

A GUID identifying this part to this product.

MaterialChangeLog

<MaterialChangeLog>...</MaterialChangeLog>

Additional information about the major changes made to the material.

MaterialInformation

<MaterialInformation>...</MaterialInformation>

User-specified information about the material.

ProcessingSpecs

<ProcessingSpecs>...</ProcessingSpecs>

Machine-specific information on the processing of the material.

RunNumber

<RunNumber>[String Value]</RunNumber>

The run number.

- For parts imported from DSTV+, this is the Run_number nesting line from the BA block.
- For parts imported from iDSTV+, this is the RunNumber node under the BA node.

Note that the “run number” is not required to be a number: it may contain letters, spaces, etc.

HeatNumber

<HeatNumber>[String Value]</HeatNumber>

The heat number.

- For parts imported from iDSTV+, this is the HeatNumber node under the BA node.

Note that the “heat number” is not required to be a number: it may contain letters, spaces, etc.

SourceMaterialGUID

<SourceMaterialGUID>[GUID]</SourceMaterialGUID>

(For Raptor internal-use only.)

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

The absolute rounding number for the shape itself.

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

ShapeSource

<ShapeSource>[Enum Value]</ShapeSource>

Specifies where the shape came from.

Valid values are:

- **Raptor** - created in Raptor
- **Tekla** - imported from Tekla
- **DSTV** - imported from DSTV
- **Peddimat** - imported from Peddimat
- **STEP** - imported from Step Files
- **SDS2** - imported from SDS2
- **DXF** - imported from DXF
- **Canam** - imported from Canam

This list may be augmented in future versions of Raptor.

SourceFilePath

<SourceFilePath>[String Value]</SourceFilePath>

Complete path to the file the shape was imported from, if it was imported.

AreCorrectionsApplied

<AreCorrectionsApplied>[Boolean Value]</AreCorrectionsApplied>

(For Raptor internal-use only.)

projectInfo

<projectInfo>...</projectInfo>

Project information, e.g. project details from Tekla. In Raptor, this information may be accessed from the "Project" tab of the single part viewer, provided the tab is enabled (Tools -> View Options).

The projectInfo node may contain some or all of the following as child nodes:

- ProjectInfoID
- ProjectName
- ProjectNumber
- Origin
- StartDate
- EndDate
- Notes
- Address
- Builder
- Fabricator
- Description
- Designer

These nodes are described in further detail below.

ProjectInfoID

<ProjectInfoID>[GUID]</ProjectInfoID>

A GUID representing this particular set of project information.

ProjectName

<ProjectName>[String Value]</ProjectName>

Name of the project.

- For parts imported from Tekla, this is the Tekla project's name.
- For parts imported from DSTV-based formats, this will be identical to the ProjectNumber; see below.
- For parts created in Raptor this may be specified by the user.

ProjectNumber

<ProjectNumber>[String Value]</ProjectNumber>

Project number of the project.

- For parts imported from Tekla, this is the Tekla project's project number.
- For parts imported from DSTV-based formats, this will be some combination of line(s) of the DSTV header as specified on the "Part Data" tab of the import form.
- For parts created in Raptor this may be specified by the user.

Note that the "project number" is not required to be a number: it may contain letters, spaces, etc.

Origin

<Origin>[String Value]</Origin>

The origin of the project, for instance Tekla or DSTV import.

Examples

DSTV

Tekla

Raptor

StartDate

<StartDate>[DateTime Value]</StartDate>

Start date of the project.

- For parts imported from Tekla, this will be the Tekla project's start date.
- For parts created in Raptor this may be specified by the user.

EndDate

<EndDate>[DateTime Value]</EndDate>

End date of the project.

- For parts imported from Tekla, this will be the Tekla project's end date.
- For parts created in Raptor this may be specified by the user.

Notes

<Notes>[String Value]</Notes>

Notes pertaining to the project.

- For parts created in Raptor these may be specified by the user.

Address

<Address>[String Value]</Address>

Address for the project

- For parts imported from Tekla, this will be the Tekla project's address.
- For parts created in Raptor this may be specified by the user.

Builder

<Builder>[String Value]</Builder>

Builder of the project

- For parts imported from Tekla, this will be the Tekla project's builder.
- For parts created in Raptor this may be specified by the user.

Fabricator

<Fabricator>[String Value]</Fabricator>

Fabricator of the project

- For parts created in Raptor this may be specified by the user.

Description

<Description>[String Value]</Description>

Description of the project

- For parts imported from Tekla, this will be the Tekla project's description.
- For parts created in Raptor this may be specified by the user.

Designer

<Designer>[String Value]</Designer>

Designer of the project

- For parts imported from Tekla, this will be the Tekla project's designer.
- For parts created in Raptor this may be specified by the user.

FabricationInformation

<FabricationInformation>...</FabricationInformation>

Fabrication information.

The FabricationInformation node may contain some or all of the following as child nodes:

- FabricationInformationGUID
- OrderIdentification
- DrawingIdentification
- PartPhaseIdentification
- PieceIdentification
- SteelGrade
- Batch
- Load

These nodes are described in further detail below.

FabricationInformationGUID

<FabricationInformationGUID>[GUID]</FabricationInformationGUID>

A GUID representing this particular set of fabrication information.

OrderIdentification

<OrderIdentification>[String Value]</OrderIdentification>

Order identification information.

- For parts imported from Tekla, this is the Tekla project's project number.
- For parts imported from DSTV-derived formats, this is identical to the ProjectNumber node under the projectInfo node; see above.

DrawingIdentification

<DrawingIdentification>[String Value]</DrawingIdentification>

Drawing identification

- For parts imported from Tekla, this is the Tekla project's project number.
- For parts imported from DSTV-derived formats, this is the drawing identification from the DSTV header.

PartPhaseIdentification

<PartPhaseIdentification>[String Value]</PartPhaseIdentification>

Part / Phase identification

- For parts imported from Tekla, this is the Tekla phase's phase number.
- For parts imported from DSTV-derived formats, this is the part/phase identification from the DSTV header.

PieceIdentification

<PieceIdentification>[String Value]</PieceIdentification>

Piece identification

- For parts imported from Tekla, this is the Tekla part position (PART_POS).
- For parts imported from DSTV-derived formats, this is the piece identification from the DSTV header.

SteelGrade

<SteelGrade>[String Value]</SteelGrade>

Steel grade

- For parts imported from Tekla, this is the Tekla material string.
- For parts imported from DSTV-derived formats, this is the steel grade from the DSTV header.

Examples

300+

A36

A500B

Batch

<Batch>[String Value]</Batch>

Batch information

- For parts imported from iDSTV+, this is the Batch node under the PI node.

Load

<Load>[String Value]</Load>

Load information

- For parts imported from iDSTV+, this is the Load node under the PI node.

ProductionInformation

<ProductInformation>...</ProductionInformation>

All the production-related data for the material, e.g. lot and bay information.

The ProductionInformation node may contain some or all of the following as child nodes:

- ID
- Lot

These nodes are described in further detail below.

ID

<ID>[GUID]</ID>

A GUID representing this particular set of production information.

Lot

<Lot>...</Lot>

Contains lot information.

The Lot node may contain the following child nodes:

- Number
- Name

These nodes are described in further detail below.

Number

<Number>[Integer Value]</Number>

Number of the lot.

- For parts imported from Tekla, this will be the Tekla assembly's lot number.
- For parts imported from DSTV-based formats, this will be some combination of line(s) of the DSTV header as specified on the "Part Data" tab of the import form.
 - iDSTV+ is an exception, using instead the LotNumber node under the PI node.

Name

<Name>[String Value]</Name>

Name of the lot.

- For parts imported from Tekla, this will be the Tekla assembly's lot name.
- For parts imported from DSTV-based formats, this will be some combination of line(s) of the DSTV header as specified on the "Part Data" tab of the import form.
 - iDSTV+ is an exception, using instead the Lot node under the PI node.

Design

<Design>...</Design>

Contains information related to the design of the shape.

ProfilePointsInner

<ProfilePointsInner>...</ProfilePointsInner>

(For Raptor internal-use only.)

ProfilePoints

<ProfilePoints>...</ProfilePoints>

(For Raptor internal-use only.)

CopeGroups

<CopeGroups>...</CopeGroups>

The cope groups node contains all cope groups on the shape.
A cope group is simply a list of copes.

Copes are grouped into a cope group if and only if all of the following conditions are met:

- All copes are on the same shape section
- The cut lines in one cope in the group have common points with cut lines in another cope in the group.

The node can contain multiple of the <ArrayOfCope> node.

ArrayOfCope

<ArrayOfCope>...</ArrayOfCope>

The array of copes represents a list of copes that together are a cope group. See the CopeGroups node above for the description of what is a cope group.

The node can contain multiple of the <Cope> node.

Cope

<Cope>...</Cope>

A cope is series of cut lines that are cutting through the material. Cut lines should be grouped into a single cope if and only if all of the following conditions are met:

- All cut lines cut the same shape section
- All cut lines have a 90 degree angle. 90 degrees is cutting normal to the section (there is no angle).
- All cut lines have a 90 degree slope. 90 degrees is cutting normal to the section (there is no slope).
- The cut lines create a chain. The end point of one cut line connects to the start point of the next cut line.

The above conditions then mean that if a cut line has a non-90 degree angle or non-90 degree slope then it should be the only cut line in a cope.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

The absolute rounding number for the cope.

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

CopeID

<CopeID>[GUID]</CopeID>

A guid to uniquely identify the cope.

Is2DRepresentation

<Is2DRepresentation>[Boolean Value]</Is2DRepresentation>

This indicates that the cut lines of this cope are represented in 2D. This is currently not used and the value of this should be **true**.

IsRenderedAsLines

<IsRenderedAsLines>[Boolean Value]</IsRenderedAsLines>

If **true**, the cope will be rendered as lines in the viewer rather than actually cutting the material in 3D. If **false**, the cope will be rendered as a 3D cut in the view if possible.

ReferenceOption

<ReferenceOption>[Enum Value]</ReferenceOption>

The location that surface coordinates for the cope are referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

ShapePartToCut

<ShapePartToCut>[Integer Value]</ShapePartToCut>

This property is no longer used and should be set to **32**. See below:

<ShapePartToCut>32</ShapePartToCut>

CutSurface

<CutSurface>[Enum Value]</CutSurface>

This property defines the surface that the cope is located on. See [Surfaces](#) for acceptable values.

Slope

<Slope>[Double Value]</Slope>

The slope property is used to define the angle (in degrees) of the [cutting vector](#) in the direction perpendicular to the cut line. A slope of 90 degrees is when the cut lines are cut normal to the material surface. Note that the definition of a [cope](#) requires that there be only one cut line in the cope if the slope is not 90 degrees.

The slope must be between 0 and 90 degrees. The slope must be greater than zero and at most 90 degrees. A slope cannot be zero because a zero degree slope would require cutting parallel to the plane of the surface.

For non-90 degrees slopes, the property [IsInternal](#) determines the direction along the perpendicular from the cut line that the [cutting vector](#) points along.

See the [cutting vector examples](#) for how the slope affects the cutting vector.

Angle

<Angle>[Double Value]</Angle>

The angle property is used to define the angle (in degrees) of the [cutting vector](#) in the direction of the cut line. An angle of 90 degrees is when the cut lines are cut normal to the material surface. Note that the definition of a [cope](#) requires that there be only one cut line in the cope if the angle is not 90 degrees.

The angle must be between 0 and 180 degrees. The angle must be greater than zero and less than 180 degrees. An angle cannot be zero or 180 degrees because a zero or 180 degree angle would require cutting parallel to the plane of the surface.

An angle less than 90 degrees causes the cutting vector to point in the backwards direction of the cut line. An angle equal to 90 degrees is normal to the surface. An angle greater than 90 degrees causes the cutting vector to cut in the forwards direction of the cut line.

See the copes [example 7](#) and [example 8](#) for examples of copes that contain a non-90 degree angle.

CutLines

<CutLines>...</CutLines>

The cut lines are a list of torch paths for the cope.

See [Cope](#) for a description of when cut lines should be grouped into a single cope.

The CutLines node is an [ArrayOfTorchPath](#) node, albeit with a different name. See the documentation for further information.

Design

<Design>...</Design>

The design node holds information about how the cope was created.

The design node contains the following child nodes:

- DesignID
- Source
- WasCopeEditedInCopeDesigner
- WasCopeCreatedFromMiter
- MiterAngleY
- MiterAngleZ

DesignID

<DesignID>[GUID]</DesignID>

The design ID is unique identifier to identify the design information for a cope.

Source

<Source>[Enum Value]</Source>

This indicates where the cope was initially created.

The following are valid values with descriptions of each:

- Undefined - The source is unknown.
- CopeDesigner - The cope was created with the designer (drawing the cope) in the part viewer.

- StandardCope_Haunch2 - The haunch 2 standard cope from the viewer.
- Macro - The cope was created by using a macro.
- CopesDatagrid - The cope was created in the part viewer's copes datagrid.

WasCopeEditedInCopeDesigner

<WasCopeEditedInCopeDesigner>[Boolean Value]</WasCopeEditedInCopeDesigner>

If **true**, the cope was edited using the copes designer (drawing a cope) in the part viewer. If **false**, the cope was not edited in the copes designer.

WasCopeCreatedFromMiter

<WasCopeCreatedFromMiter>[Boolean Value]</WasCopeCreatedFromMiter>

If **true**, the cope was created from converting a miter into copes. If **false**, the cope did not come from converting a miter into copes. MiterAngleY and MiterAngleZ are described below and must be used if the value of this is **true**.

MiterAngleY

<MiterAngleY>[Double Value]</MiterAngleY>

The miter angle Y should only be used if the value of WasCopeCreatedFromMiter is true. When a miter is converted into copes, WasCopeCreatedFromMiter indicates if the cope was created from a miter and the value of MiterAngleY indicates the Y angle of the miter.

If the cope was not from a miter or the miter that created the cope has no Y component, then the value should be **0.0**.

See the section on miters for more information about Y and Z miters.

MiterAngleZ

<MiterAngleZ>[Double Value]</MiterAngleZ>

The miter angle Z should only be used if the value of WasCopeCreatedFromMiter is true. When a miter is converted into copes, WasCopeCreatedFromMiter indicates if the cope was created from a miter and the value of MiterAngleZ indicates the Z angle of the miter.

If the cope was not from a miter or the miter that created the cope has no Z component, then the value should be **0.0**.

See the section on miters for more information about Y and Z miters.

CuttingVector

<CuttingVector>...</CuttingVector>

The cutting vector is a three-dimensional [Point node](#) expressed in the [Shape Coordinate System](#). The absolute rounding number of the cutting vector is recommended to be the same as the shape absolute rounding number and cope absolute rounding number. The cutting vector X, Y, and Z nodes represent the X, Y, and Z components of the vector respectively.

The cutting vector indicates the direction of the cut from any point along the cut lines of the cope. The vector is scaled such that the magnitude of the vector in the axis normal to the plane of the cope surface is equivalent to the thickness of the [section](#) being cut and indicates the direction (positive or negative) to cut into the section from the cope surface.

The following examples are used to explain the cutting vector in further detail.

Cutting Vector Example 1 - Block Cope with No Bevel

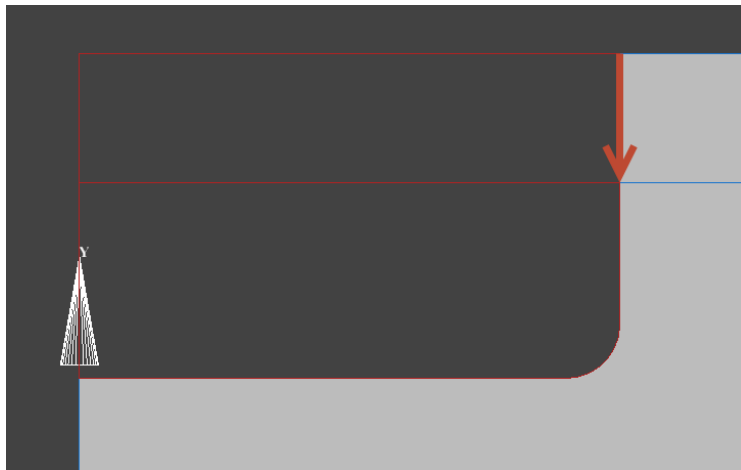
The picture below illustrates a lead edge block cope on a beam and the arrow is the cutting vector of the flange cope. The flange cope is defined on the Top Flange [surface](#). The cutting vector for the flange cope is simply cutting in the direction normal to the top flange which is in the Y axis. Another way to think of it is that the cutting vector is the vector extending along the cut from the Top Flange surface to the top flange inside surface at any point along the flange cope cut line.

Since the cut is going straight through the flange, then there is no X or Z component to the vector. The Y axis component's magnitude is the flange thickness (the thickness of the section being cut). To cut into the flange from the Top Flange surface the direction is in the [negative Y direction](#). The cutting vector shown in the form (X, Y, Z) is therefore:

(0.0, -[Flange Thickness], 0.0)

Thus if the top flange section is 20 mm thick, then the cutting vector would be (0.0, -20.0, 0.0).

A full example similar to this is the [copes example 1](#).



Cutting Vector Example 2 - Block Cope with an External Bevel

The picture below illustrates a trail edge block cope with an external flange bevel and shows the cutting vector of the flange cope as an orange arrow. When a cope has a slope value other than 90°, the cutting vector will still go through the material, but it will not be normal to the CutSurface. For an external bevel, the cutting vector is angled towards the removed boolean (see the [IsInternal](#) property).

Consider the copes [Example 3 - Block Cope with External Bevel](#).

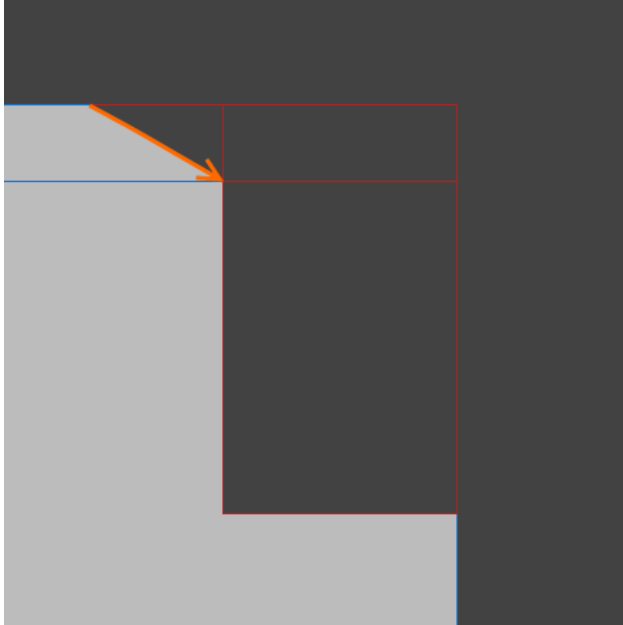
The [slope](#) rotates the cutting vector in the direction perpendicular to the cut line, so for a torch path that is parallel to the Z axis the slope will only change the cutting vector in the X-axis meaning that the Z component of the cutting vector is 0.0.

The cutting vector must extend through the thickness of the flange, so the magnitude of the Y coordinate must be equal to the flange thickness.

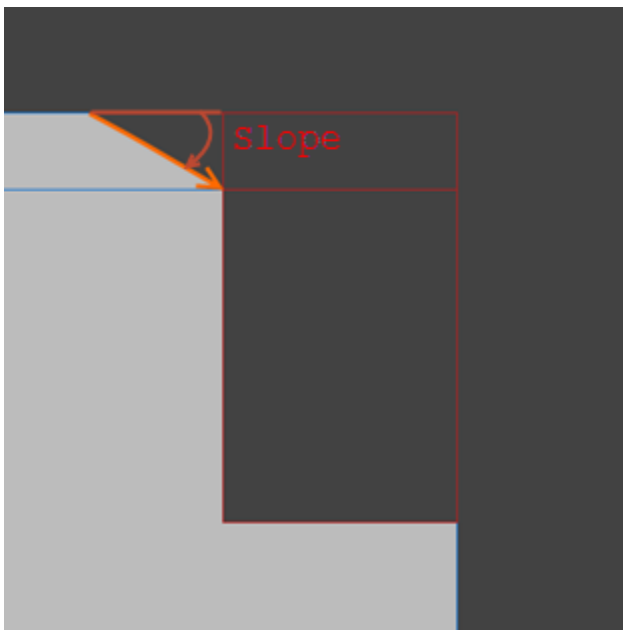
The cutting vector rotation due to slope causes a change in the X-axis direction. The rotation can be verified by checking the X component based on the tangent of the **Slope** field and the flange thickness. Hence, the cutting vector, expressed in the form of (X, Y, Z), is:

([Flange Thickness] / tan([Slope]), -[Flange Thickness], 0.0)

In this example, the **Flange Thickness** is 6.604 mm and the **Slope** is 30°, so the cutting vector is (11.438, -6.604, 0.0).



The picture below indicates the effect of slope. The perpendicular to the cut line is parallel to the X-axis so the result is a cutting vector with non-zero X and Y components.



Cutting Vector Example 3 - Block Cope with an Internal Bevel

The picture below illustrates a trail edge block cope with an internal flange bevel and shows the cutting vector of the flange cope as an orange arrow. When a cope has a slope value other than 90° , the cutting vector will still go through the material, but it will not be normal to the CutSurface. For an internal bevel, the cutting vector is angled away from the removed boolean (see the [IsInternal](#) property).

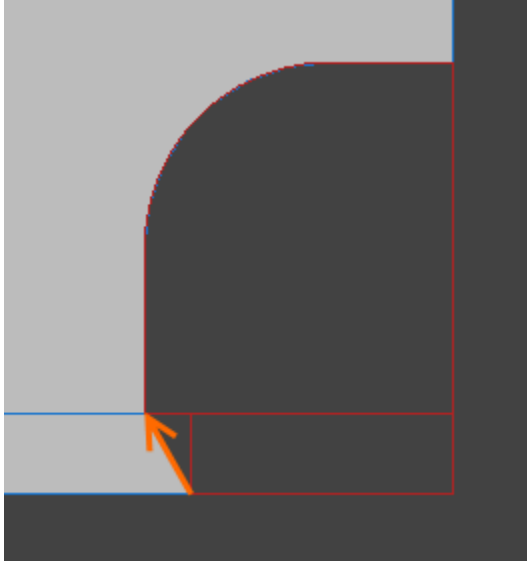
Consider the copes [Example 4 - Block Cope with Internal Bevel](#).

Since this is similar to the [cutting vector example 2](#), the same reasoning applies with two differences. First, since we're defining a cope on the bottom flange instead of the top flange, the Y component will be positive instead of negative. Second, since the bevel is internal rather than external, the X component will be negative instead of positive. Therefore, the cutting vector in this case is:

$(-[Flange\ Thickness] / \tan([Slope]), [Flange\ Thickness], 0.0)$

With a **Flange Thickness** of 6.604 mm and a **Slope** of 60°, the cutting vector would be (-3.813, 6.604, 0.0).

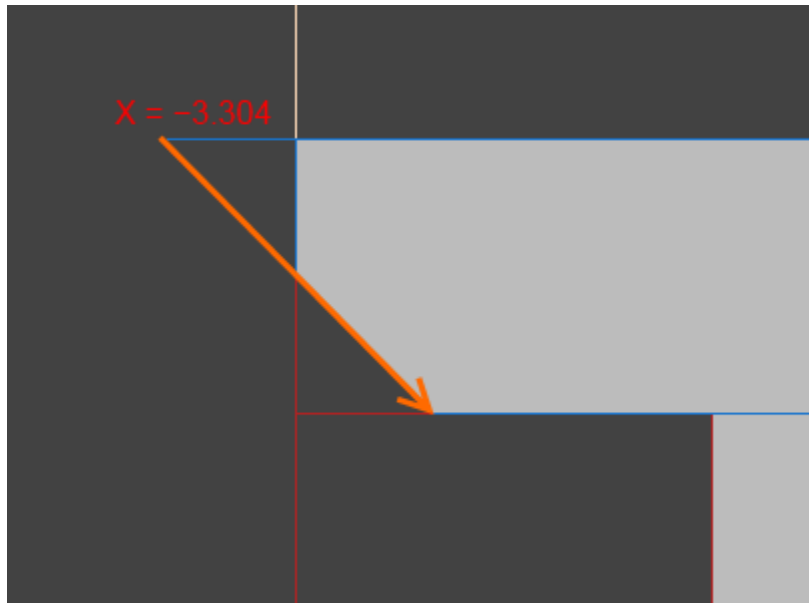
Note that slope is defined such that 90° is normal to the surface and 0° would be parallel to the surface.



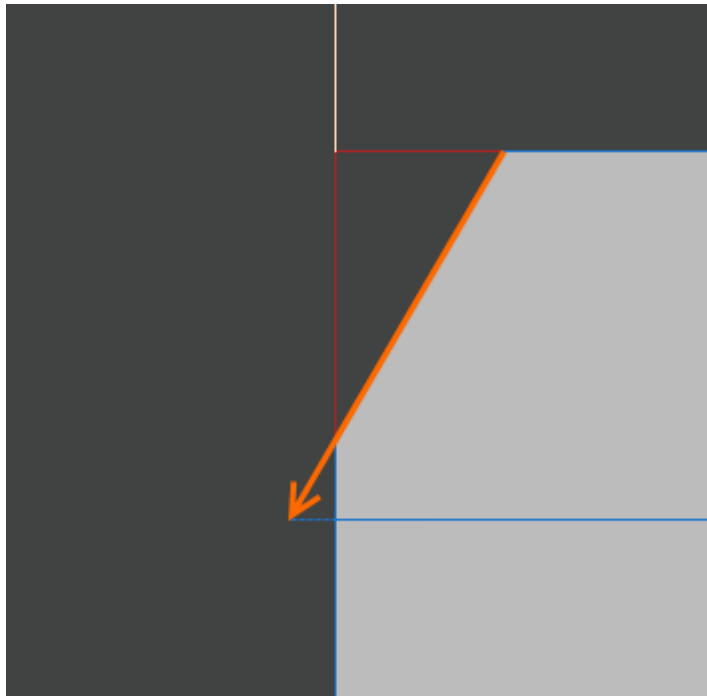
Cutting Vector Example 4 - Partial Bevels

A partial bevel is a bevel such that only a portion of the flange is removed caused by the bevel being near to an uncut or cut material edge. If no other bevel is affecting the same edge, this results in a land.

For instance, consider [example cope 5 - Bevel with a land](#). In this example, the coordinates of the torch path lie outside the bounds of the cut surface. This does not impact the calculation of the cutting vector because the cutting vector is the vector extending from the cut line on the outer flange surface to the plane of the inner flange surface.



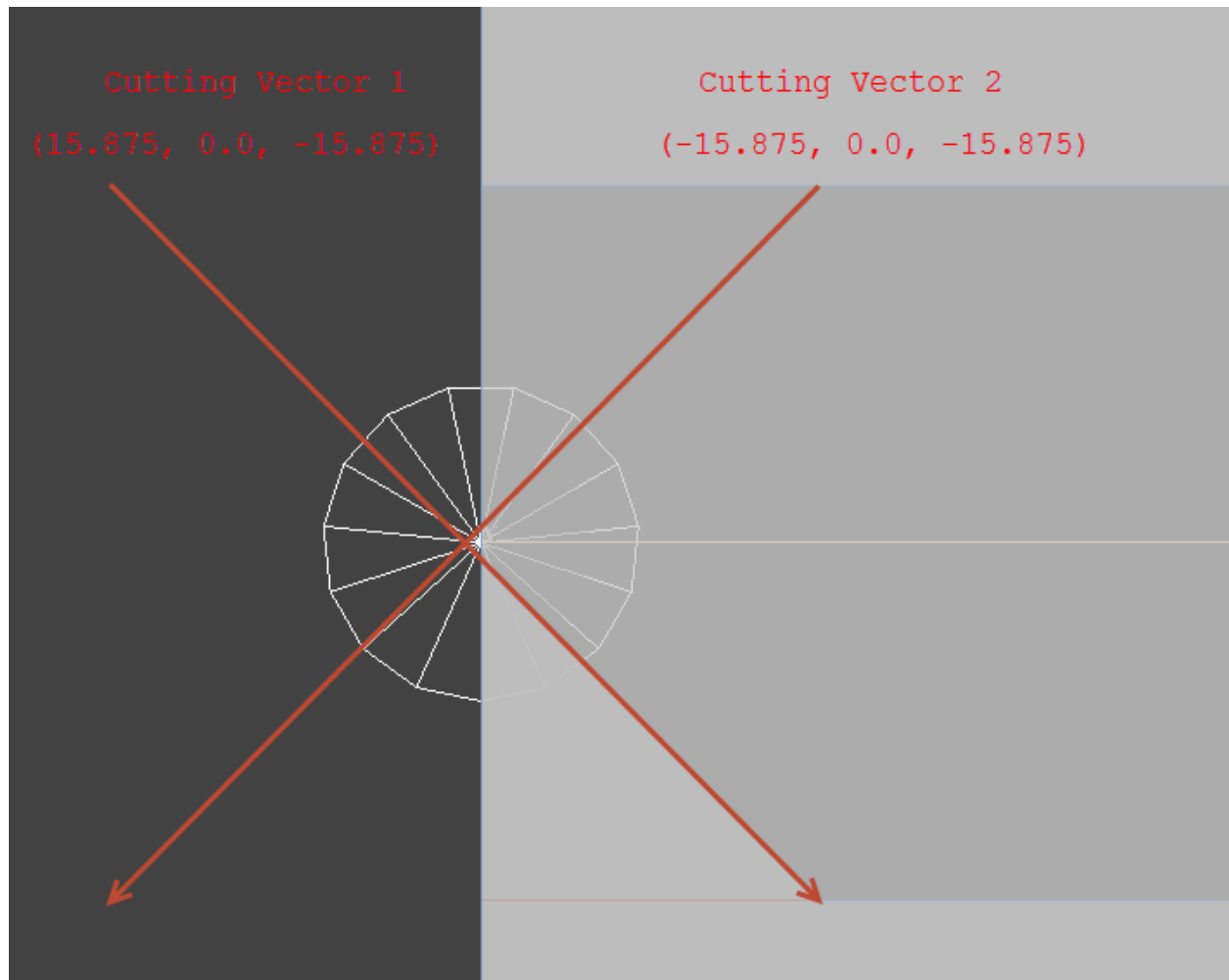
The cutting vector similarly is unaffected when an external cope creates a partial bevel. The example image below depicts an external bevel on the top flange of a beam creating a land. It shows the cutting vector (the orange arrow) extending through the end of flange, but not going below the inside top flange surface. The cutting vector would be the same if the torch path was relocated further away from the end of the flange so as not to form a land.



Cutting Vector Example 5 - Web Bevels

See [Example 8](#) for an example of web bevels on the lead edge of a beam. The following discusses the cutting vectors of the internal and external web bevel copes.

The cutting vectors for the corresponding web copes are shown below with the values of the cutting vectors. Descriptions for each component of the cutting vectors are after the pictures.



Cutting Vector X Component:

For cutting vector 1, the cope is an internal cope so the cutting vector points away from the removed material from the outer web surface. This is in the positive X direction from the web surface. The slope is 45 degrees and there is no Y component to the cutting vector, thus the cutting vector changes in X the same amount as in Z so the X component is 15.875.

For cutting vector 2, the cope is an external cope so the cutting vector points toward the removed material from the outer web surface. This is in the negative X direction from the web surface. The slope is 45 degrees thus the cutting vector changes in X the same amount as in Z so the X component is -15.875.

Cutting Vector Y Component:

Both copes are parallel to the Y-axis and the Angle property is 90 degrees for each. The angle property at 90 degrees indicates that the cutting vector will have no change in the direction of the cut line which is parallel to the Y-axis. This then indicates that there is no cutting vector component in the Y-axis.

Cutting Vector Z Component:

Since both copes are defined on the web, then the Z-component of the cutting vector is negative to cut into the web section and a magnitude of 15.875 because the web section thickness is 15.875.

Note that the cutting vector spans the section thickness regardless of being a [partial bevel](#).

Cutting Vector Example 6 - Flange Corner Bevel

See [Example 9](#) for an example and explanation of a cutting vector that has non-zero components in X, Y, and Z.

IdenticalFlangeCopes

<IdenticalFlangeCopes>[Boolean Value]</IdenticalFlangeCopes>

This property is not used and should be left as **false** as shown below.

<IdenticalFlangeCopes>**false**</IdenticalFlangeCopes>

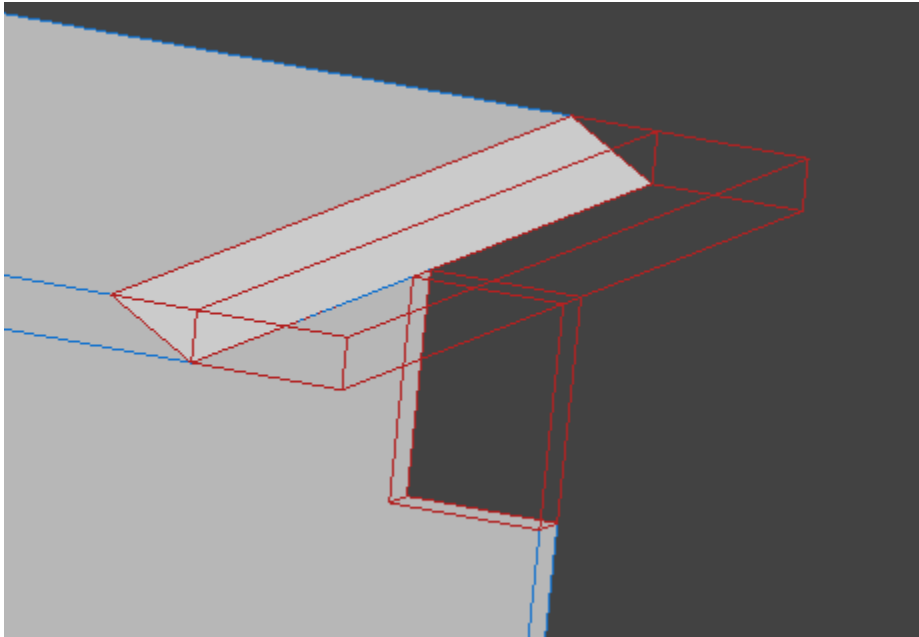
IsInternal

<IsInternal>[Boolean Value]</IsInternal>

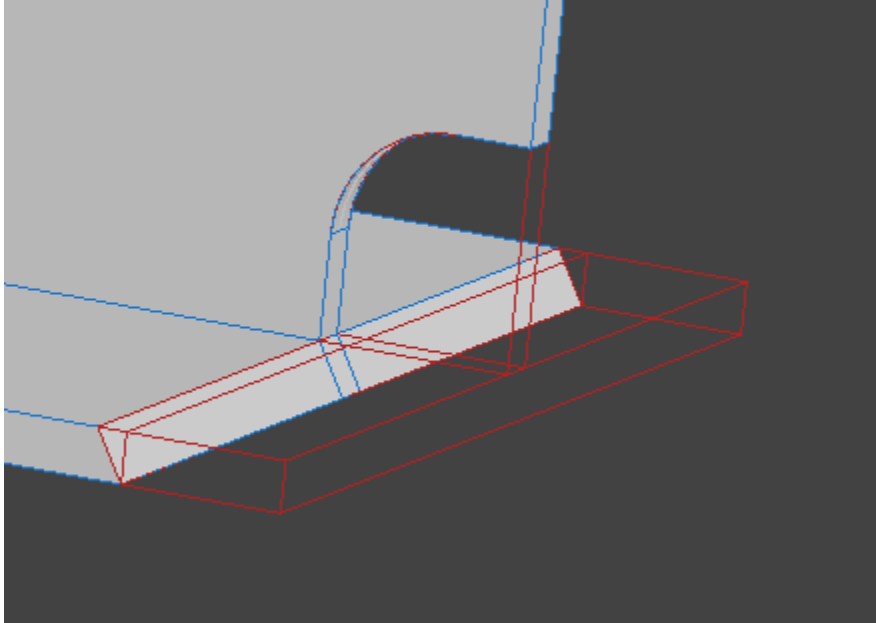
The IsInternal property is used when the cope's [slope](#) is non-90 degrees. When the cope has a slope of 90 degrees, the [cutting vector](#) is normal to the plane of the surface and the IsInternal property should be **false**. This can be seen in [example1](#).

If the slope of the cope is not 90 degrees, then if the property is **true**, the cope is called an internal cut. If **false**, the cope is called an external cut. A non-90 degree slope adjusts the cutting vector to point in the direction perpendicular to the cut line. An external cut is defined such that the cutting vector points from the cut line towards the removed boolean. An internal cut is defined such that the cutting vector points from the cut line away from the removed boolean. See the examples for an [external cut](#) and an [internal cut](#).

External Flange Cut Example:



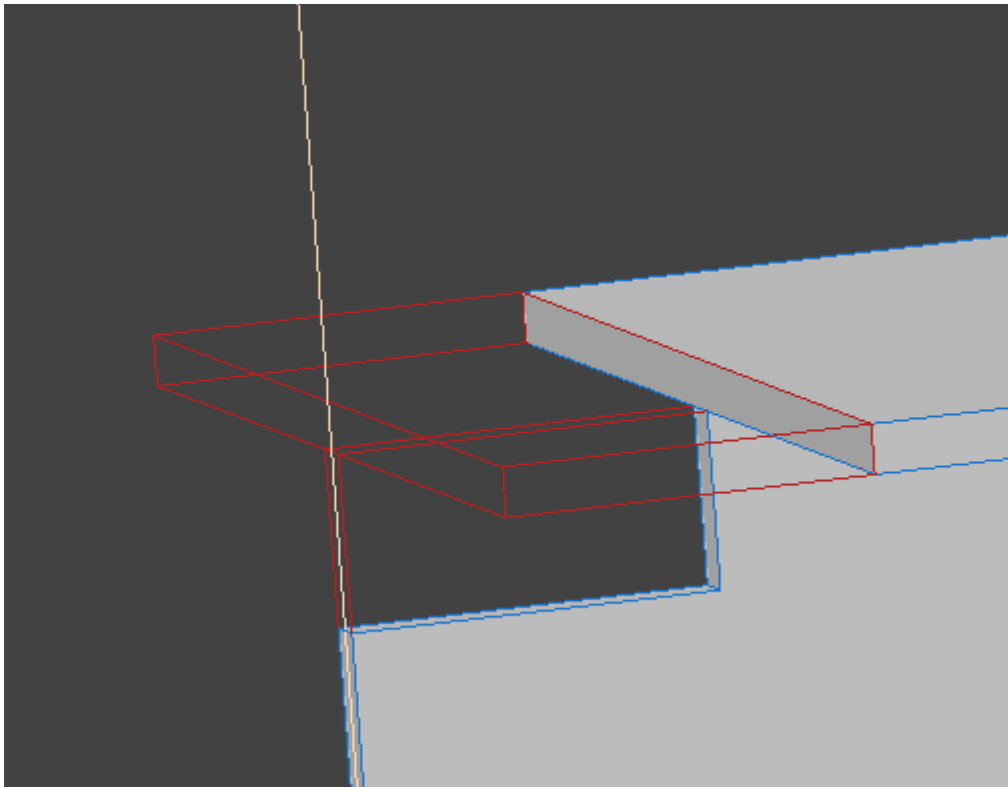
Internal Flange Cut Example:



Examples

Example 1 - Block Cope with No Radius

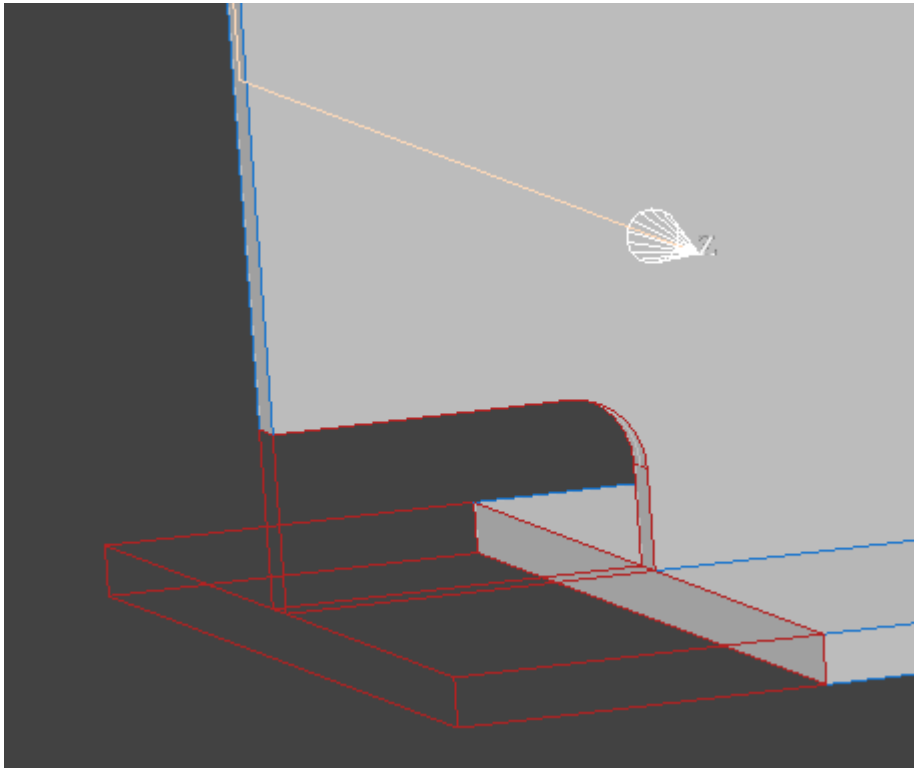
This example is a block cope on the top flange lead edge (X minimum edge of the shape). There are two separate copes. One cope is on the top flange which is a single cut line spanning the width of the flange. The other cope is on the web made of two cut lines to cut the web without a radius.



[BlockCopeWithNoRadius.xml3d](#)

Example 2 - Block Cope with Radius

This example is similar to the previous one except that the block cope is on the bottom flange with a radius in the web cut. The block cope is on the lead edge (X minimum edge of the shape). There are two separate copes. One cope is on the bottom flange which is a single cut line spanning the width of the flange. The other cope is on the web made of three cut lines to cut the web with a radius.



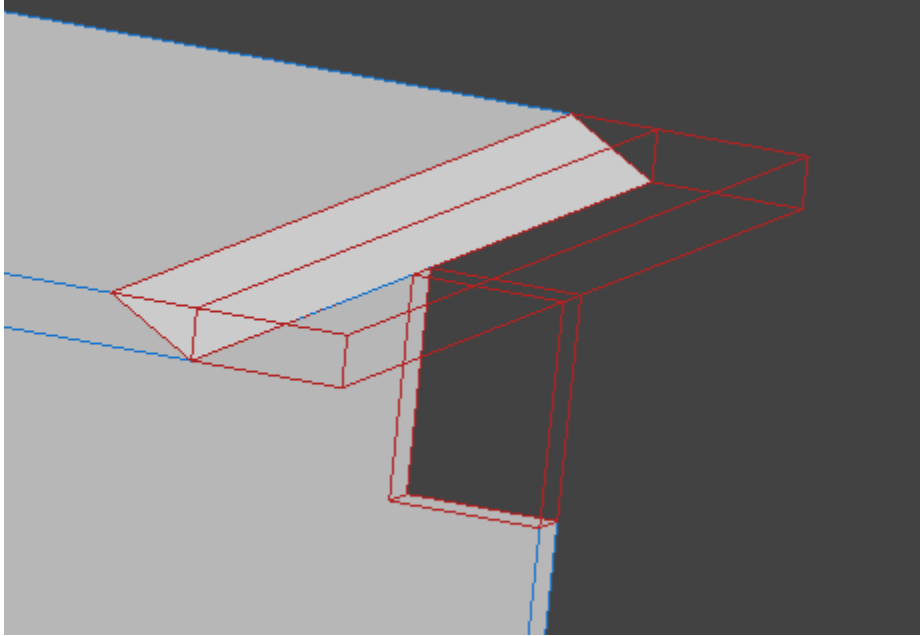
[BlockCopeWithRadius.xml3d](#)

Example 3 - Block Cope with External Bevel

This block cope example includes an external bevel on the top flange. The block cope is on the trail edge of the shape (X maximum edge of the shape).

There are two separate copes. One cope is on the top flange which is a single cut line spanning the width of the flange with an external bevel. The other cope is on the web made of two cut lines to cut the web without a radius.

Note that the coordinates for the beveled flange cope torch path correspond to the coordinates of the start of the bevel on the outer surface of the top flange.



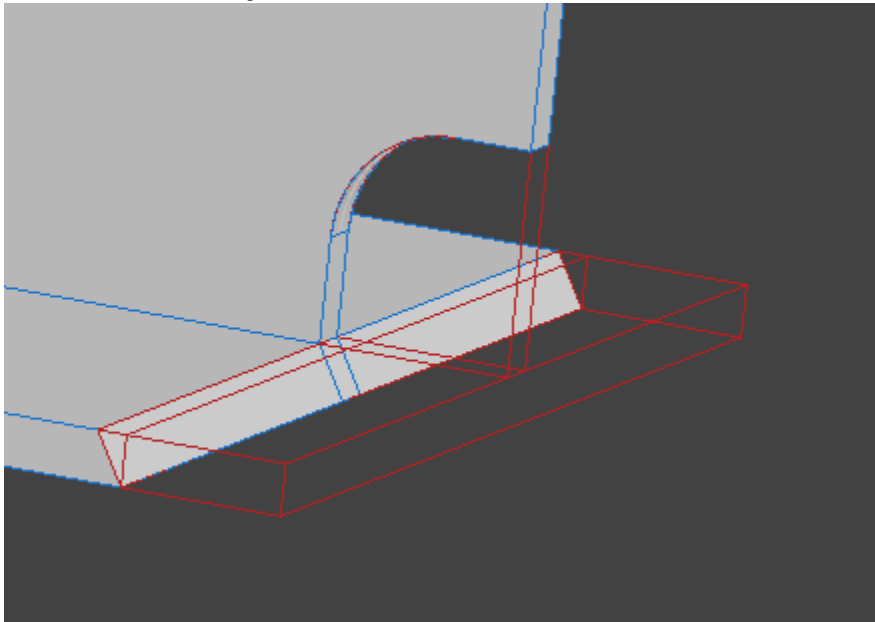
[BlockCopeWithExternalBevel.xml3d](#)

Example 4 - Block Cope with Internal Bevel

This block cope example includes an internal bevel on the bottom flange. The block cope is on the trail edge of the shape (X maximum edge of the shape).

There are two separate copes. One cope is on the bottom flange which is a single cut line spanning the width of the flange with an internal bevel. The other cope is on the web made of three cut lines to cut the web with a radius.

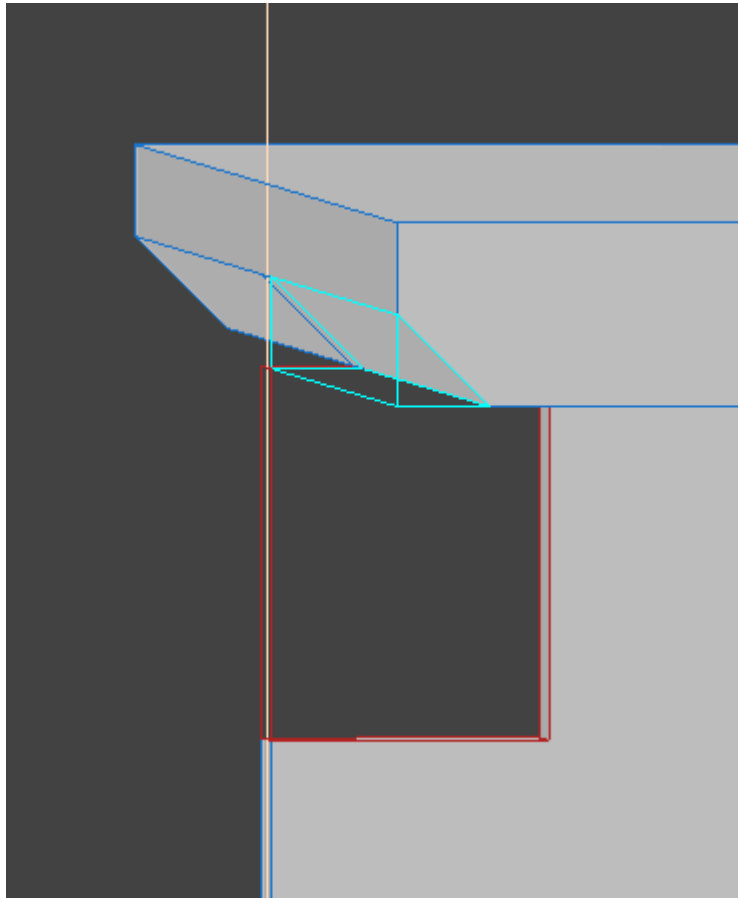
Note that the coordinates for the beveled flange cope torch path correspond to the coordinates of the start of the bevel on the outer surface of the bottom flange.

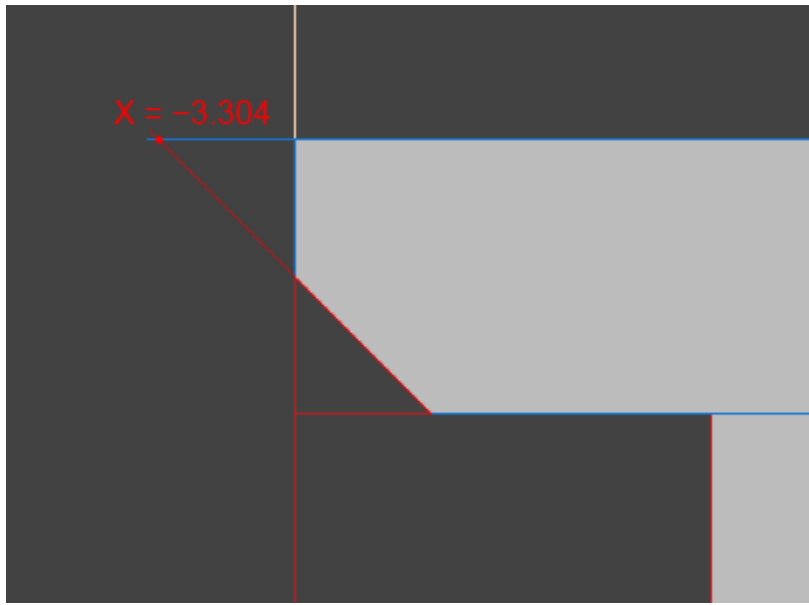


Example 5 - Bevel with a Land

This example shows a partial internal bevel that creates a land on the lead edge of the top flange. There are two copes shown below. The cope on the top flange is the internal bevel spanning the width of the flange. The cope on the web intersects the inside of the flange at the ending location of the bevel.

Note that the coordinates of the top flange beveled torch path are outside the bounds of the part (the X coordinate is less than the X minimum of the shape). These coordinates are located in the plane of the outer surface of the top flange. They correspond to the location if the bevel was extended to the plane of the outer surface shown in the second picture below.

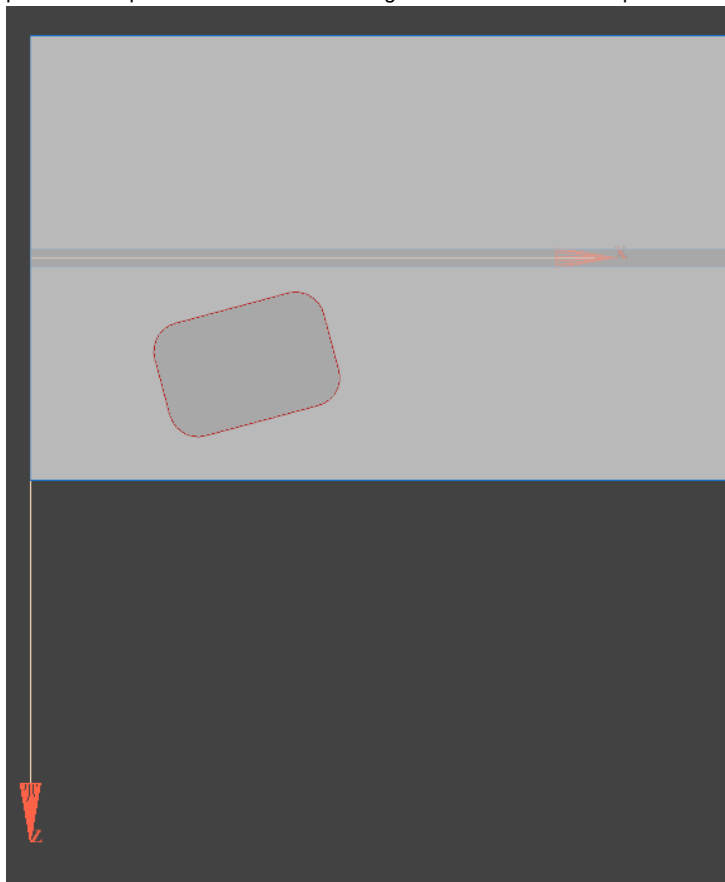




[BevelWithALand.xml3d](#)

Example 6 - Closed Loop Cope

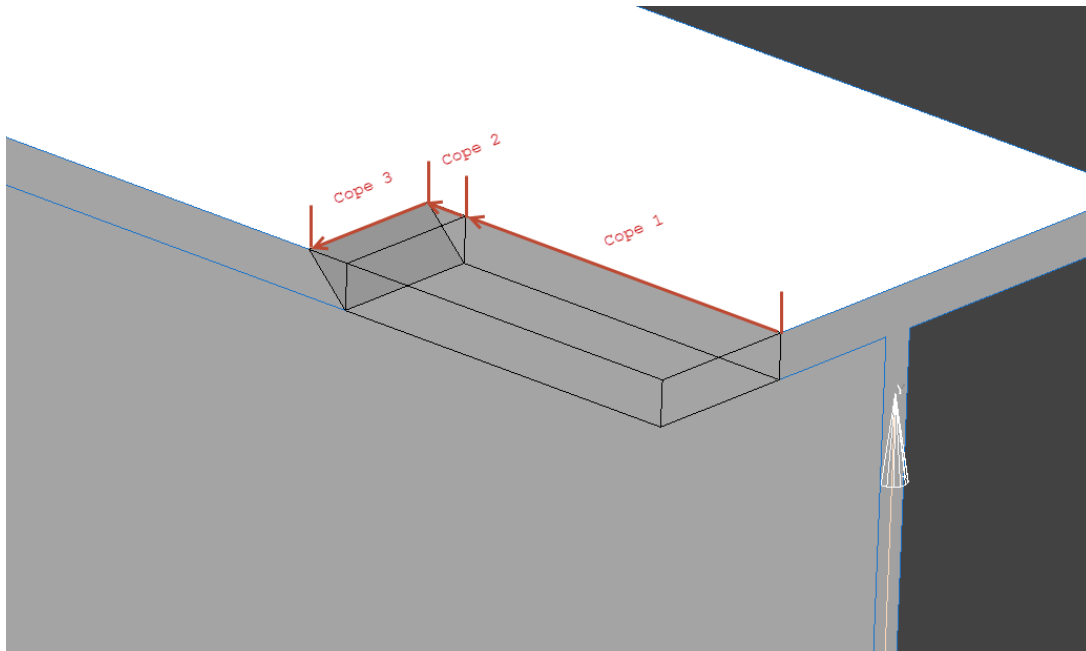
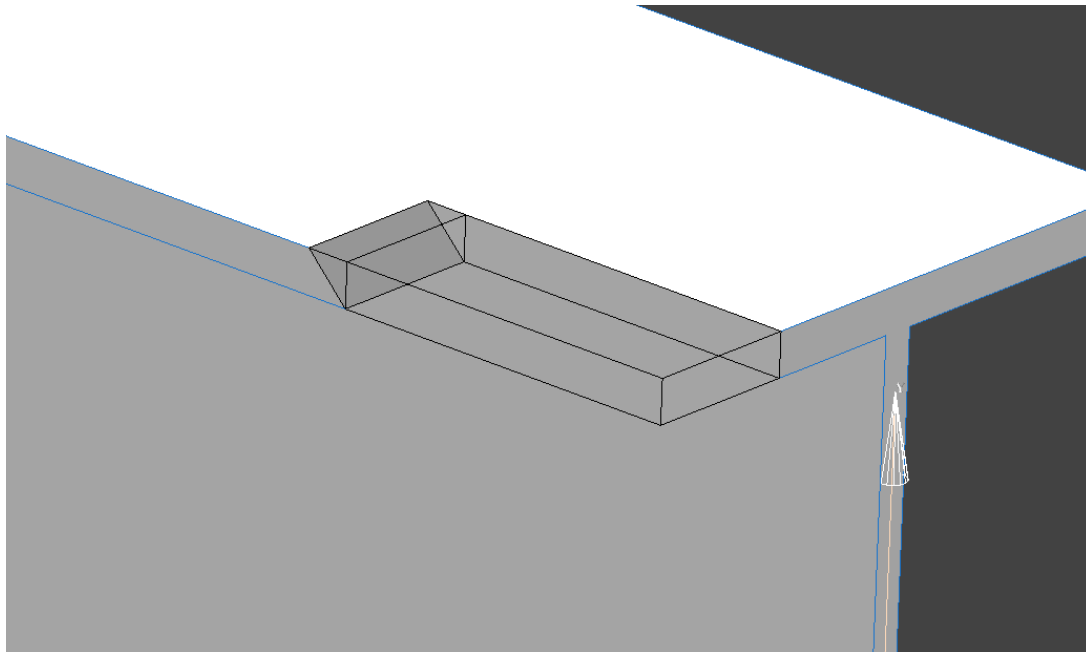
This example cope is a closed loop cope on the top flange. A closed loop cope means that the cut lines start and end at the same point. The cope is made of a mix of straight and semi-circle torch paths.



Example 7 - Beveled Flange Thin

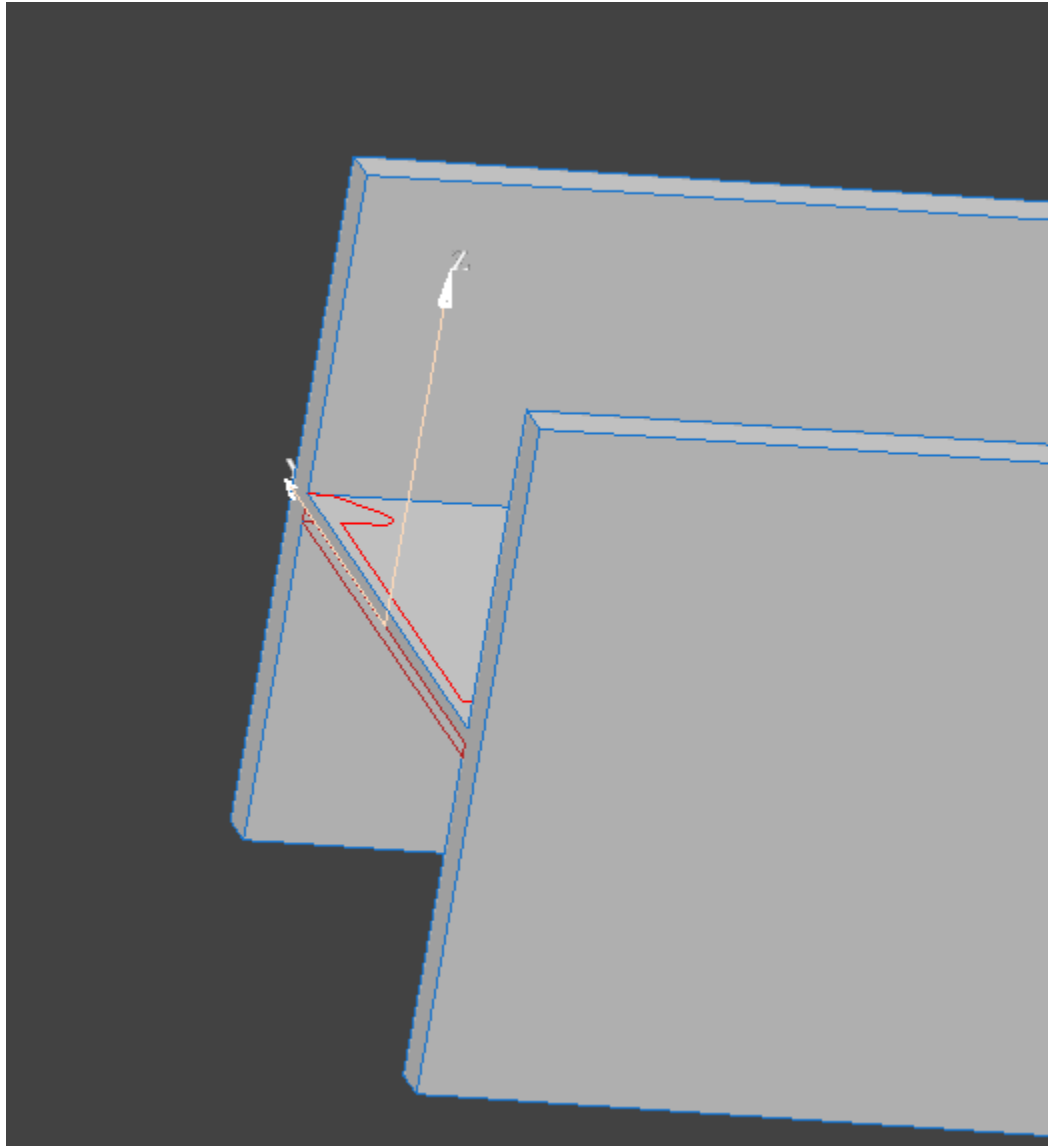
The beveled flange thin shown below is located on the lead edge top flange section of a beam. The cope is similar to a flange thin except that the edge parallel to the [Z-axis](#) is beveled. The corner of the top flange that is removed is the X minimum and Z minimum corner.

The beveled flange thin is made of three different copes that are labeled in the second picture below along with the direction of the cut lines. Cope 1 contains the cut line parallel to the x-axis that contains no angle or slope. Cope 2 contains the cut line parallel to the x-axis with an angle (backwards cut). Cope 3 contains the cut line parallel to the z-axis with a slope (external cut).

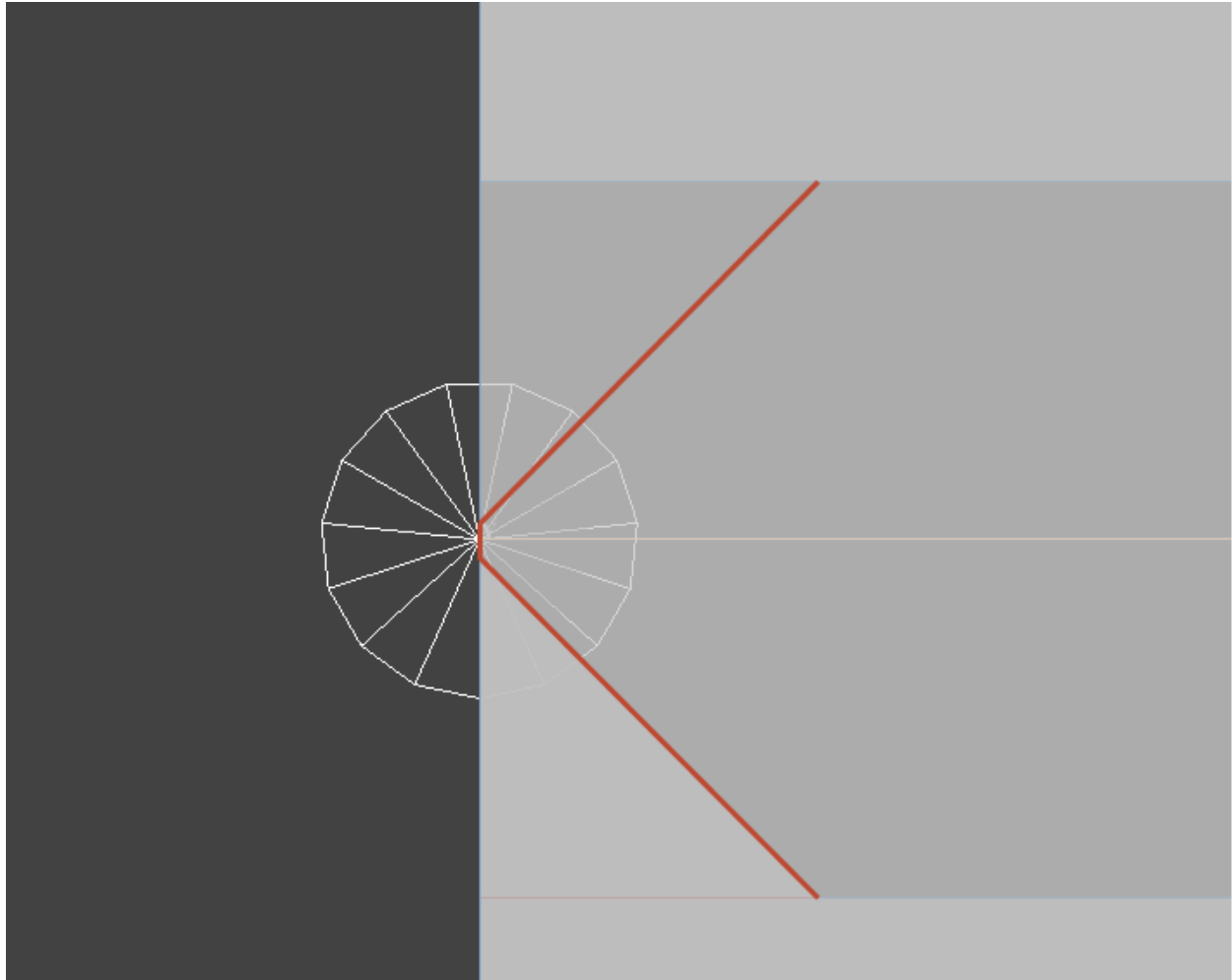


Example 8 - Double Web Bevel with Land

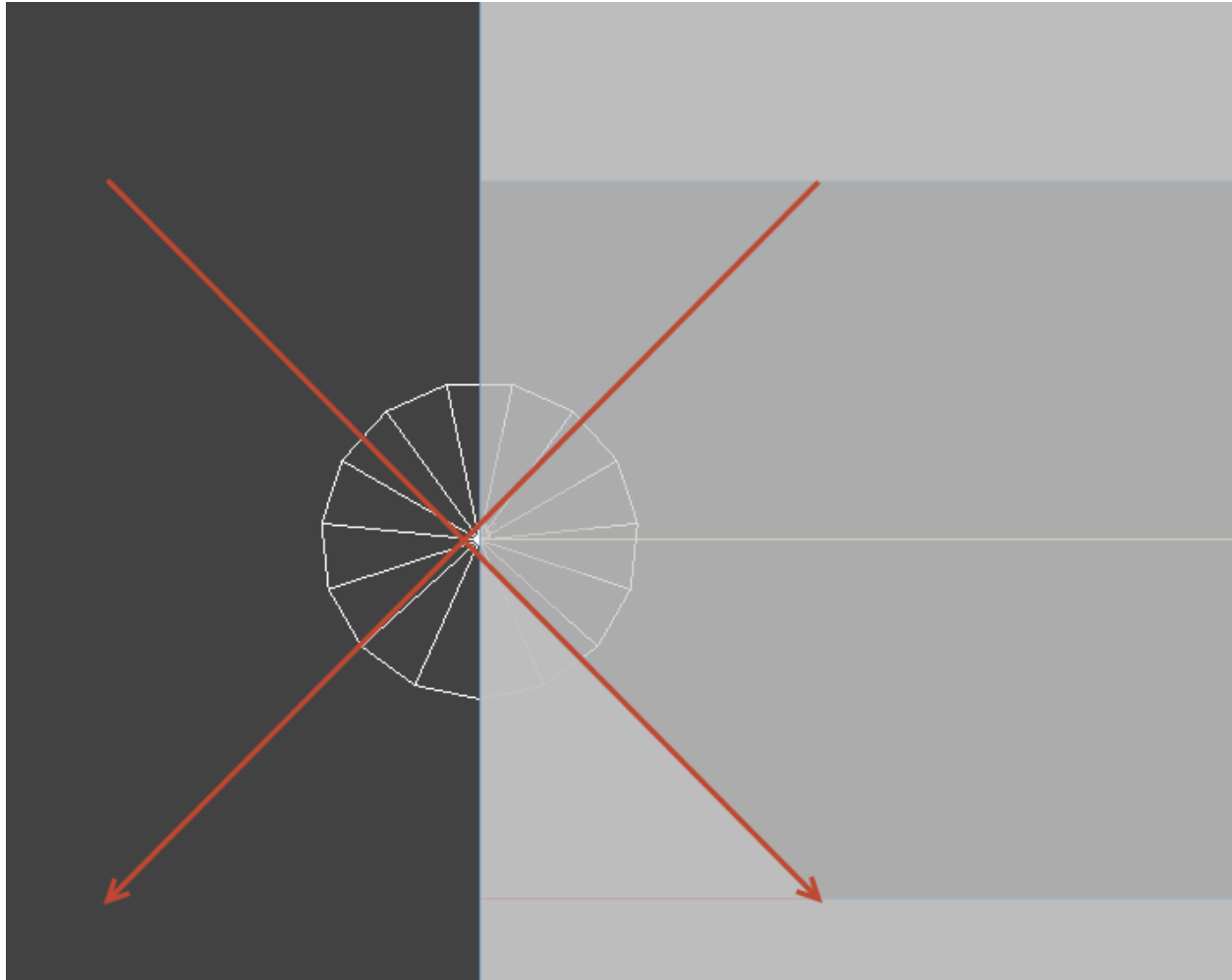
The example shown below contains both a partial internal bevel and a partial external bevel on the lead edge of the web. In the picture below the web line that connects the rat holes on the web is an external cut. The internal and external cuts intersect with the lead edge (X minimum edge) such that a landing is created between the locations where the bevels intersect the lead edge.



The picture below is shown from the side of the web as seen if looking through the bottom flange to illustrate the double bevels with a land.



The picture below illustrates the cutting vectors of the two web copes as seen on the side of the web as if looking through the bottom flange.



[DoubleWebBevelWithLand.xml3d](#)

Example 9 - Flange Corner Bevel

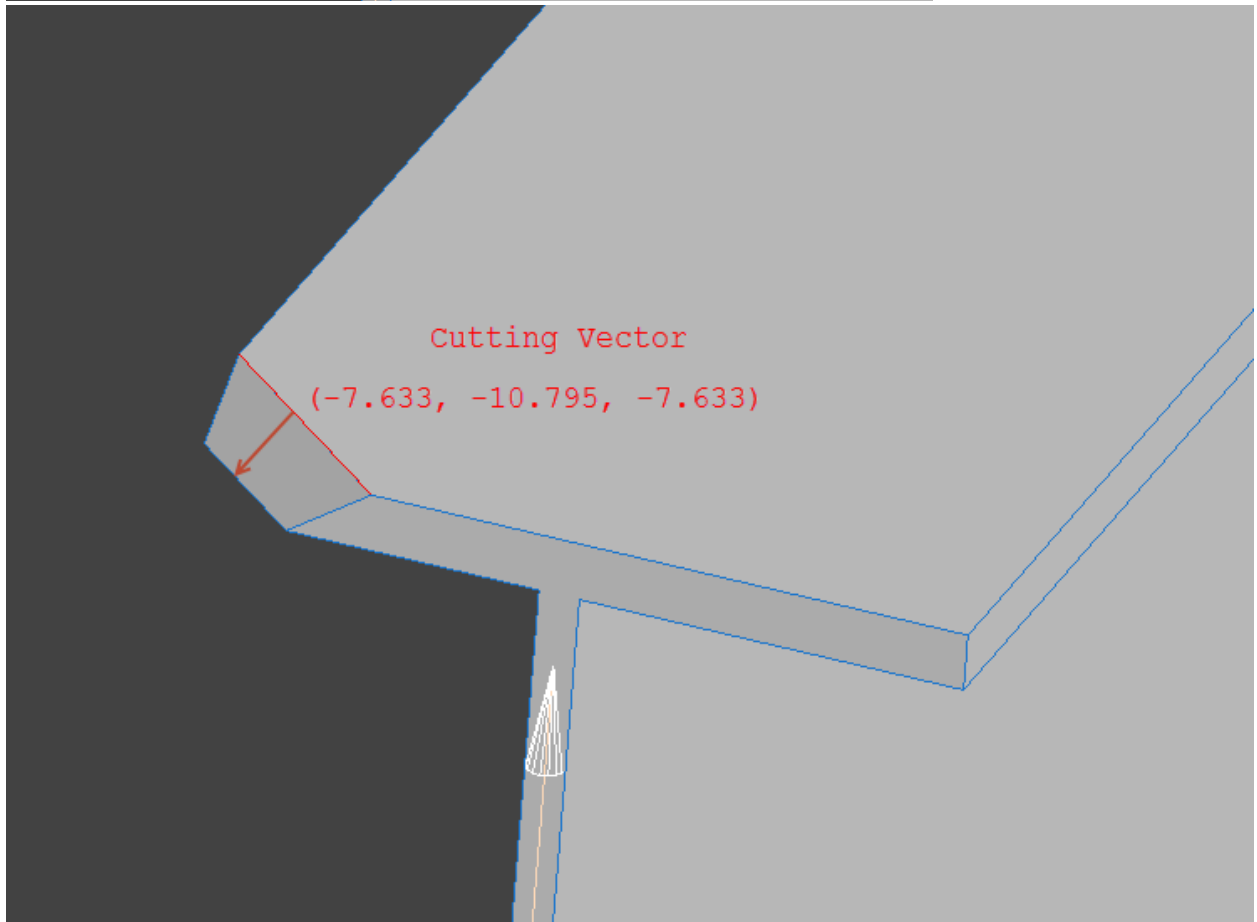
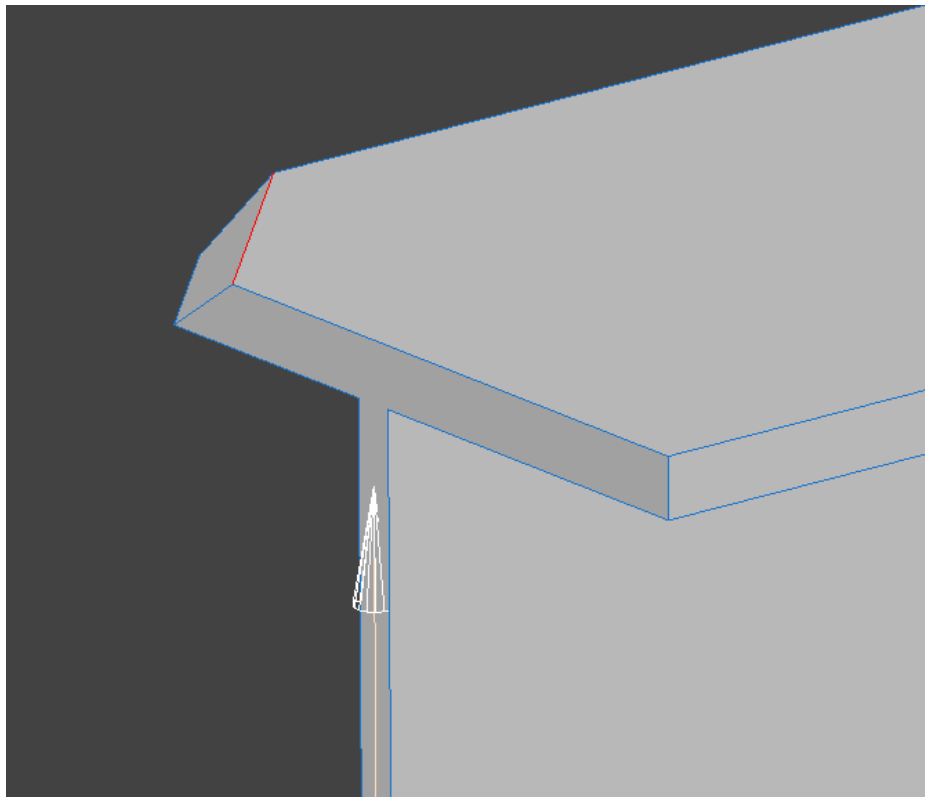
The following example is to illustrate a cope which is non-zero for the X, Y, and Z components of the [cutting vector](#).

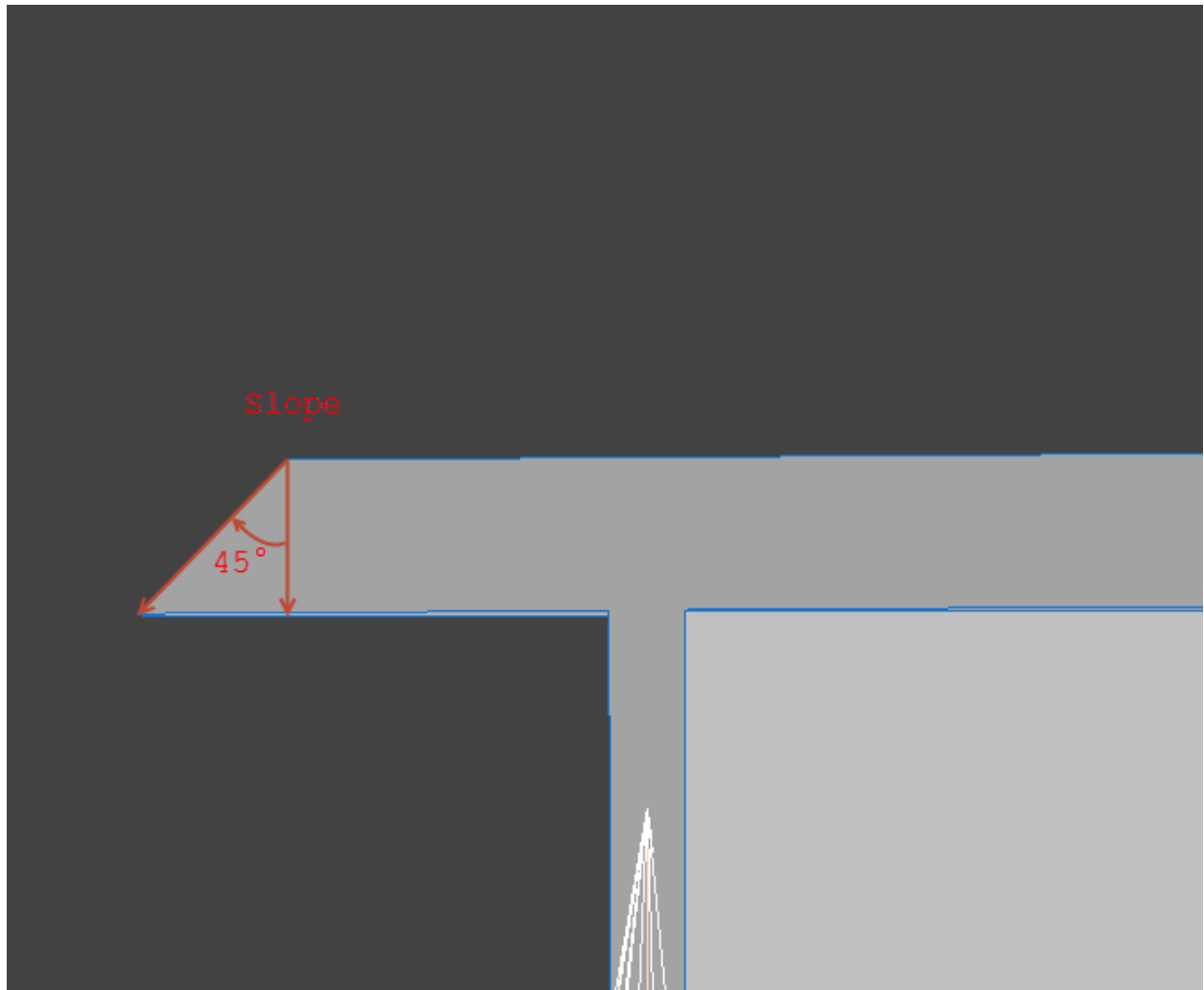
The cope below is cutting off the corner of the top flange located at the X minimum and Z minimum coordinates of the shape.

The second picture shows the cutting vector of the cope. The third picture is to illustrate that because of the 45 degree slope, the cutting vector is rotated in the direction perpendicular to the cut line. The cope Angle is 90 degrees so the cutting vector is not rotated in the direction of the cut line.

The Y component of the cutting vector is negative to cut through the top flange section from the outer surface and has a magnitude of 10.795 because that is the thickness of the top flange section.

The X and Z components are negative because the cope is external. The magnitudes are calculated by rotating the cutting vector from cutting normal to the material to cutting 45 degrees in the external direction perpendicular to the cut line (shown in the third picture). In this case the X component is equal to the Z component because the slope of the line perpendicular to the cut line is 1.0 in the XZ plane meaning that any movement in that perpendicular direction due to the cope's non-90 degree slope will change X and Z an equal amount.





[FlangeCornerBevel.xml3d](#)

Zweb

<Zweb>[Double Value]</Zweb>

(For Raptor internal-use only.)

Zunderside

<Zunderside>[Double Value]</Zunderside>

(For Raptor internal-use only.)

ZwebU

<ZwebU>[Double Value]</ZwebU>

(For Raptor internal-use only.)

ZundersideU

<ZundersideU>[Double Value]</ZundersideU>

(For Raptor internal-use only.)

Yt

<Yt>[Double Value]</Yt>

(For Raptor internal-use only.)

Yb

<Yb>[Double Value]</Yb>

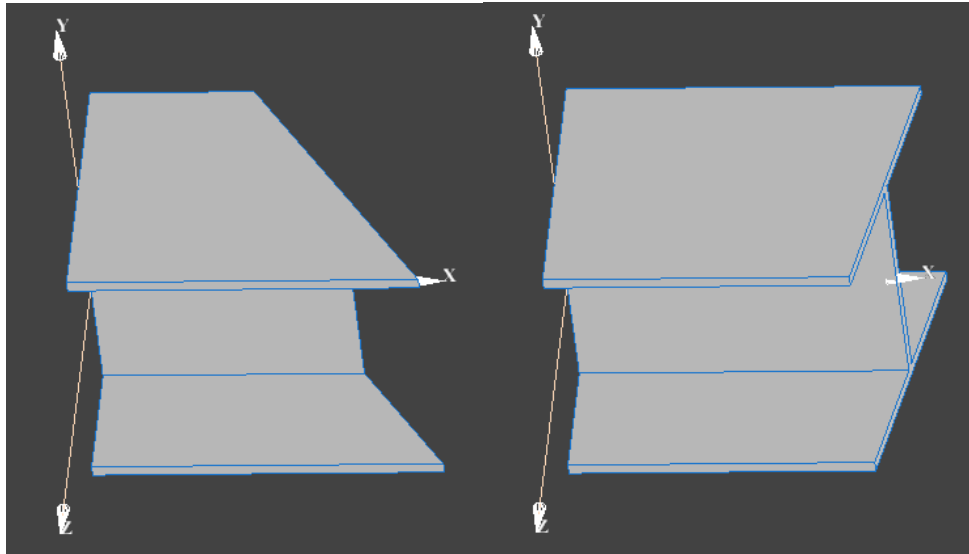
(For Raptor internal-use only.)

RightEdgeMiterY

<RightEdgeMiterY>[Double Value]</RightEdgeMiterY>

Angle, in degrees, of the trail edge Y-axis miter.

The diagrams below illustrate the meaning of -35 and 10 degrees, respectively.

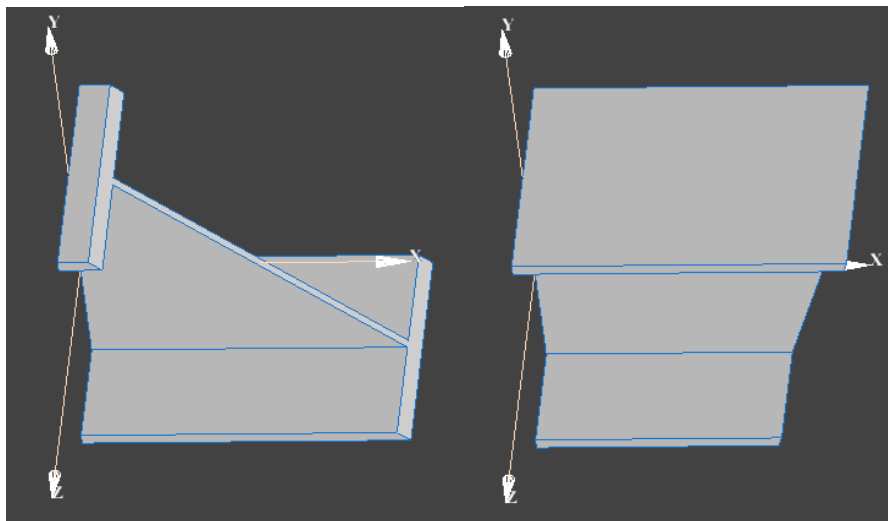


RightEdgeMiterZ

<RightEdgeMiterZ>[Double Value]</RightEdgeMiterZ>

Angle, in degrees, of the trail edge Z-axis miter.

The diagrams below illustrate the meaning of -50 and 20 degrees, respectively.

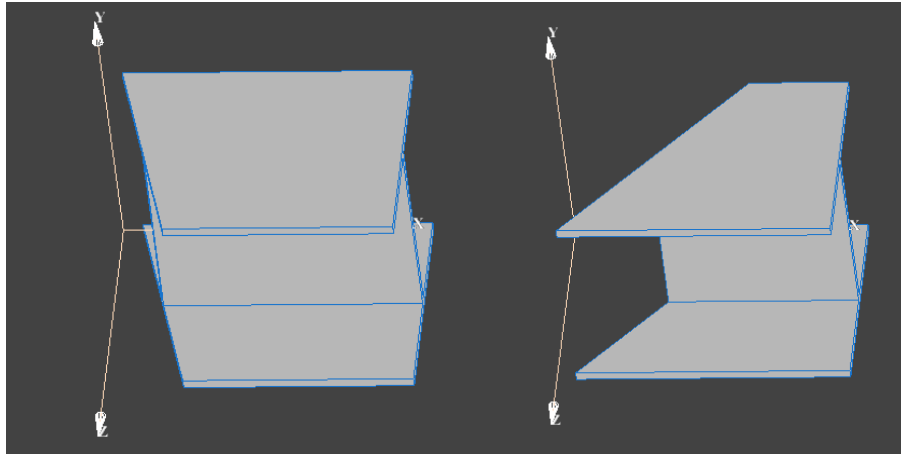


LeftEdgeMiterY

<LeftEdgeMiterY>[Double Value]</LeftEdgeMiterY>

Angle, in degrees, of the lead edge Y-axis miter.

The diagrams below illustrate the meaning of -15 and 40 degrees, respectively.

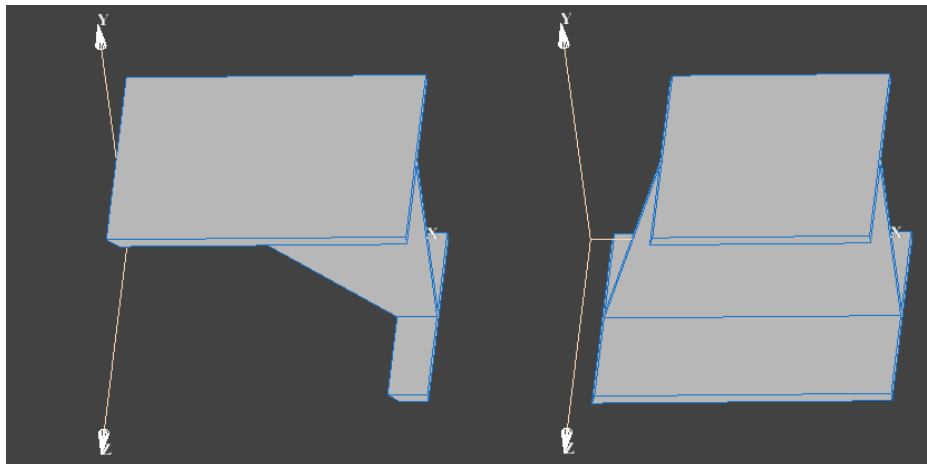


LeftEdgeMiterZ

`<LeftEdgeMiterZ>[Double Value]</LeftEdgeMiterZ>`

Angle, in degrees, of the lead edge Z-axis miter.

The diagrams below illustrate the meaning of -15 and 40 degrees, respectively.



Copes

`<Copes>....</Copes>`

The Copes node is a list of all copes on the shape. The child nodes of the Copes node are [Cope](#) nodes. There can be any number of Cope nodes.

All copes in the Copes node must also have an identical cope node in one [CopeGroup](#). Similarly, all copes in the cope groups must have identical nodes in the Copes node.

Scribes

<Scribes>...</Scribes>

Contains information about all the scribes on the part.

The scribes node may contain any number of scribe nodes. For more information about scribe nodes, see below.

Scribe

<Scribe>...</Scribe>

A scribe is a series of lines drawn on the material. Each line is a torch path with straight and circular lines. Scribes can be of 2 kinds:-

1. String scribes
2. Lines scribes

xsi:type="StringScribe"

For line scribes, this attribute will generally be absent. For text scribes, it should be as shown above.

Line and text scribes are illustrated below.



The Scribe node may contain the following child nodes:

- AbsoluteRoundingNumber
- ScribeID
- Is2DRepresentation
- ReferenceOption
- ScribeFace
- ScribeSurface
- Design
- LinesToScribe

Additionally, if the Scribe node has the **xsi:type="StringScribe"** attribute, the Scribe node may contain the following child nodes:

- StringScribeID
- Text
- CenterPoint
- WordOrientation
- Angle
- FontSettings

These nodes are described in further detail below.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

ScribelD

<ScribelD>[GUID]</ScribelD>

A guid to uniquely identify the scribe.

Is2DRepresentation

<Is2DRepresentation>[Boolean Value]</Is2DRepresentation>

This indicates that the torch path of this scribe are represented in 2D. This is currently not used and the value of this should be **true**.

ReferenceOption

<ReferenceOption>[Enum Value]</ReferenceOption>

The location that surface coordinates for the scribe are referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

Coordinates in [TorchPath nodes](#) are given in [Shape Coordinates](#) with the extraneous coordinate removed. As such, the reference option does not directly affect part geometry, though it is used in the user interface and when generating CNC.

ScribeFace

<ScribeFace>[Integer Value]</ScribeFace>

Legacy representation of the surface the scribe is on, kept for backward compatibility. Ignored in newer versions of Raptor provided the ScribeSurface node is present.

Valid values are:

- 32 for an unspecified surface
- 66 for the bottom flange
- 84 for the top flange
- 85 for the underside of a tube
- 87 for the web
- 98 for the inside of the bottom flange
- 116 for the inside of the top flange
- 119 for the underside of the web

For newly-created parts this should always be set to 32 (indicating an unspecified surface), and the appropriate surface should be indicated in the ScribeSurface node (below).

ScribeSurface

<ScribeSurface>[Enum Value]</ScribeSurface>

The surface the scribe is on. See [Surfaces](#) for acceptable values.

Design

<Design>...</Design>

Contains design information pertaining to this scribe.

The Design node may contain the following child nodes:

- DesignID
- Source
- InformationType

These nodes are described in further detail below.

DesignID

<DesignID>[GUID]</DesignID>

A GUID representing this particular set of design information.

Source

<Source>[Enum Value]</Source>

The source of the scribe.

Valid values include:

- Undefined
- Corrections
- ViewerGrid
- Tekla
- DSTV

This list may be augmented in future versions of Raptor.

Note that this is provided for informational purposes only and may not always represent the original source of the scribe.

InformationType

<InformationType>[Enum Value]</InformationType>

The type of information this scribe conveys.

Valid values include:

- Unknown
- PartNameSettings
- AssemblyNameSettings

This list may be augmented in future versions of Raptor.

LinesToScribe

<LinesToScribe>...</LinesToScribe>

The lines (including curved lines) making up this scribe.

The LinesToScribe node may contain any number of [ArrayOfTorchPath nodes](#) as children. For example, a text scribe will generally have one [ArrayOfTorchPath node](#) per character.

StringScribeID

<StringScribeID>[GUID]</StringScribeID>

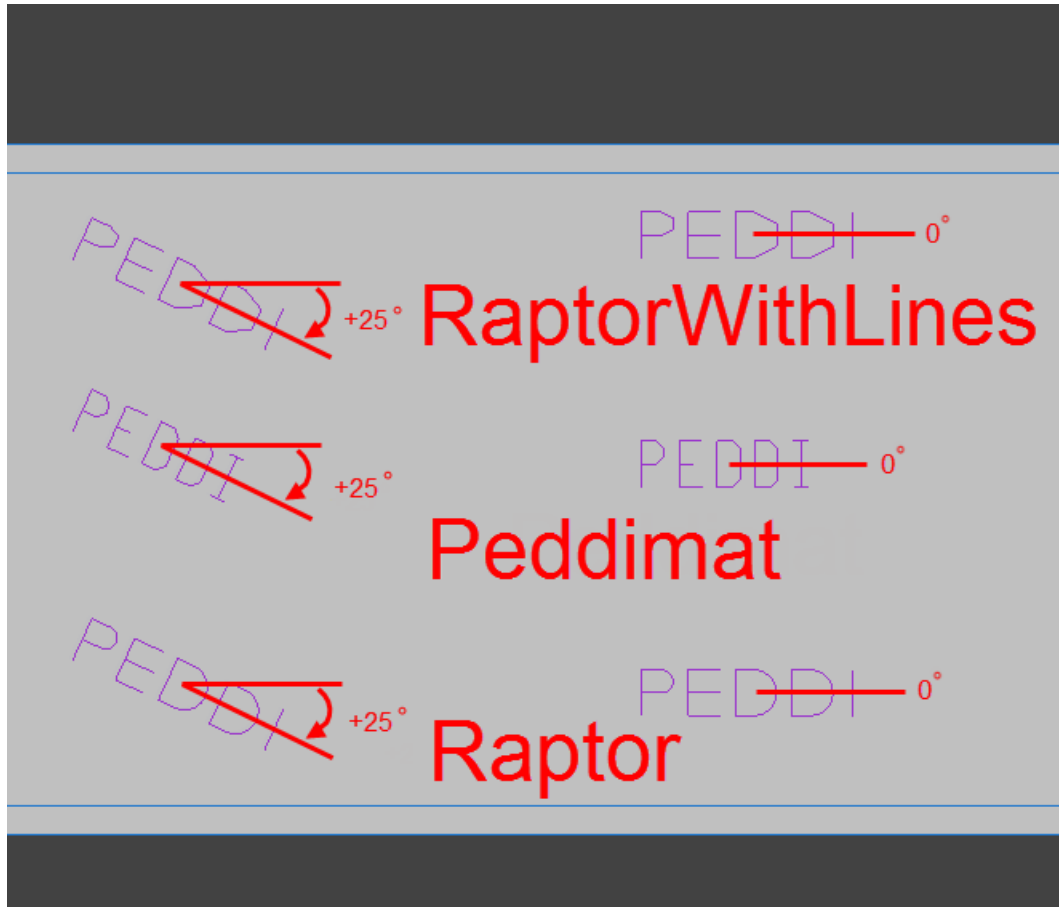
A GUID representing this particular text scribe.

Only valid as a child of Scribe nodes with the **xsi:type="StringScribe"** attribute.

Angle

<Angle>[Double Value]</Angle>

The angle, in degrees, the text is rotated, measured from the X axis.



Text scribes are rotated about their center point. The picture above demonstrates scribes being rotated on the underside of the material.

Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node, which already take this angle into account.

Only valid as a child of Scribe nodes with the **xsi:type="StringScribe"** attribute.

FontSettings

<FontSettings>...</FontSettings>

Font settings for the text.

Only valid as a child of Scribe nodes with the **xsi:type="StringScribe"** attribute.

The FontSettings node may contain the following child nodes:

- FontStyle
- EnableZeroWithASlash
- Height
- LetterSpacingScaleFactor
- WordSpacingScaleFactor
- AbsoluteRoundingNumber

These nodes are described in further detail below.

FontStyle

<FontStyle>[Enum Value]</FontStyle>

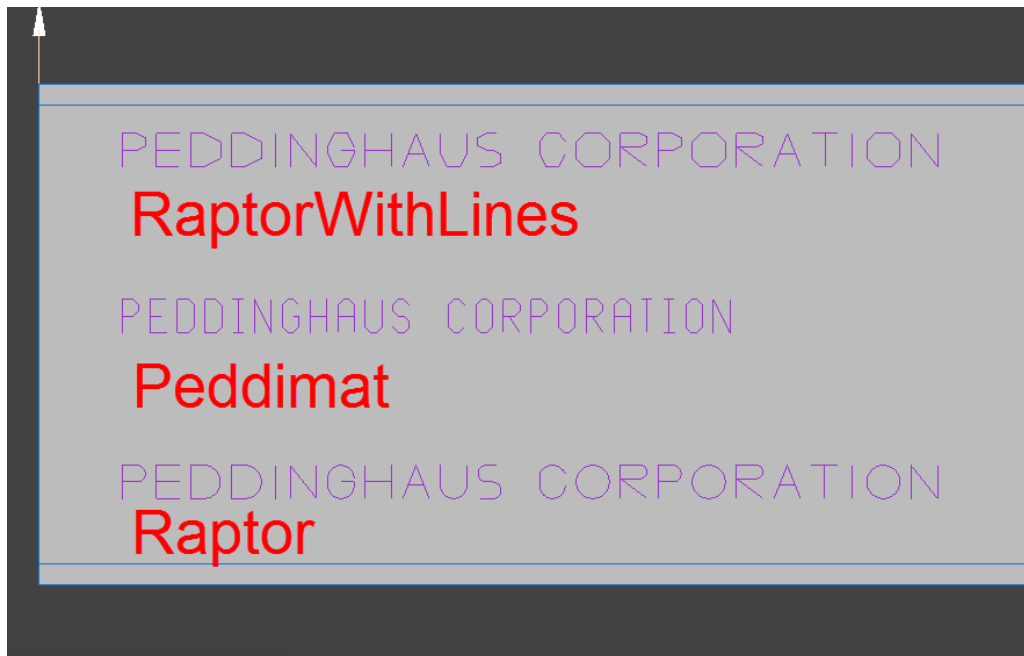
The style of the font.

Valid values include:

- Peddimat
- Raptor
- RaptorWithStraightLines

This list may be augmented in future versions of Raptor.

The figure below illustrates, from top to bottom, the Peddimat, Raptor, and Raptor with Straight Lines font styles.



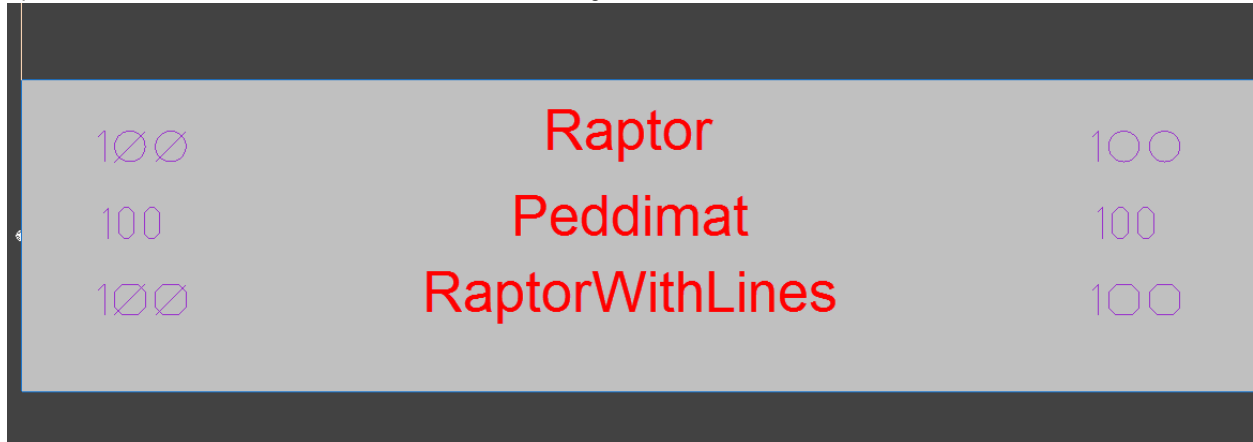
Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

[Insert Link to Font Style Section Example]

EnableZeroWithASlash

<EnableZeroWithASlash>[Boolean Value]</EnableZeroWithASlash>

Specifies whether zeroes should be scribed with a slash through them.



Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

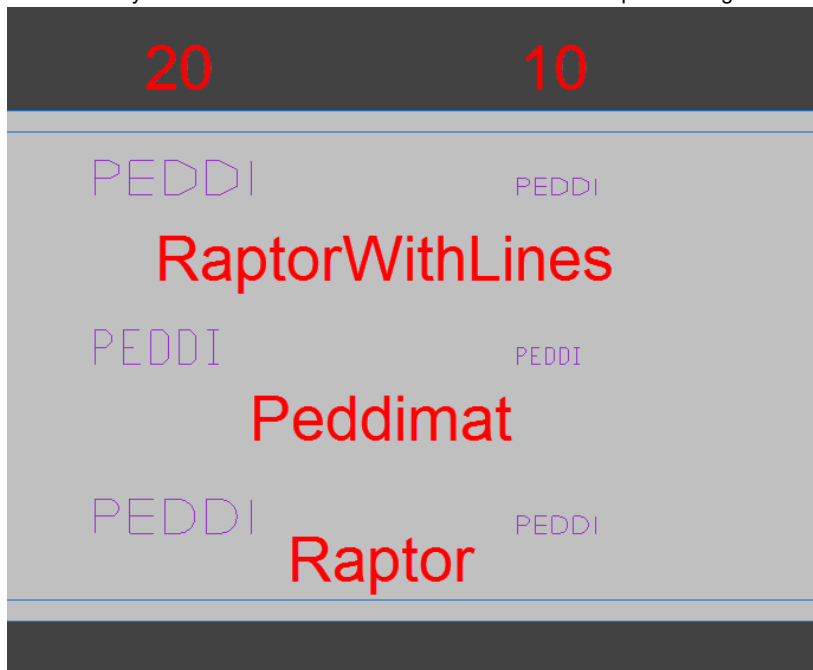
Height

<Height>[Double Value]</Height>

The height of the characters, in millimeters.

This must be a positive number.

Note: Text size cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node. An example showing scribes of different font heights can be found below.



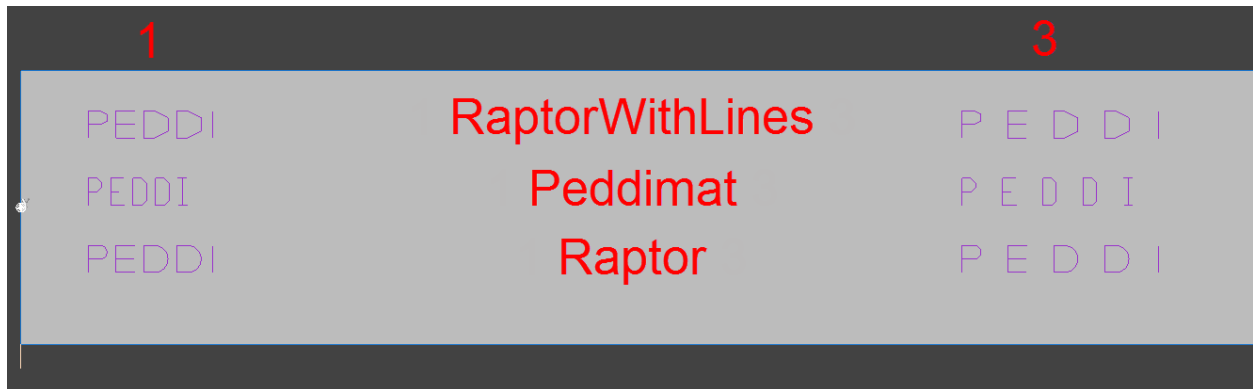
LetterSpacingScaleFactor

<LetterSpacingScaleFactor>[Double Value]</LetterSpacingScaleFactor>

Factor by which the default spacing between letters should be scaled.

This must be a positive number greater than 1.

Note: Text spacing cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node. Examples of different letter spacing for different types of fonts can be found below.



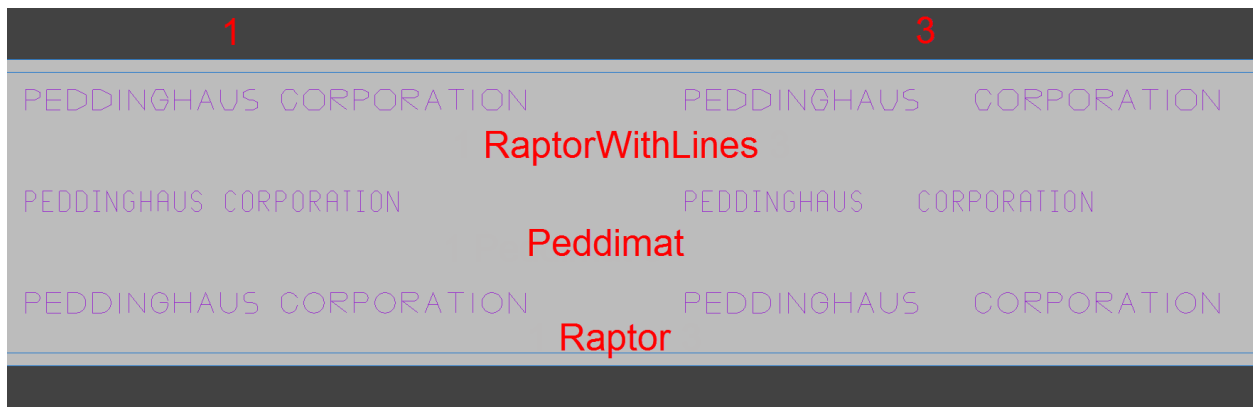
WordSpacingScaleFactor

<WordSpacingScaleFactor>[Double Value]</WordSpacingScaleFactor>

Factor by which the default spacing between words should be scaled.

This must be a positive number greater than 1.

Note: Text spacing cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node. Examples of different word spacing for different types of fonts can be found below.



AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

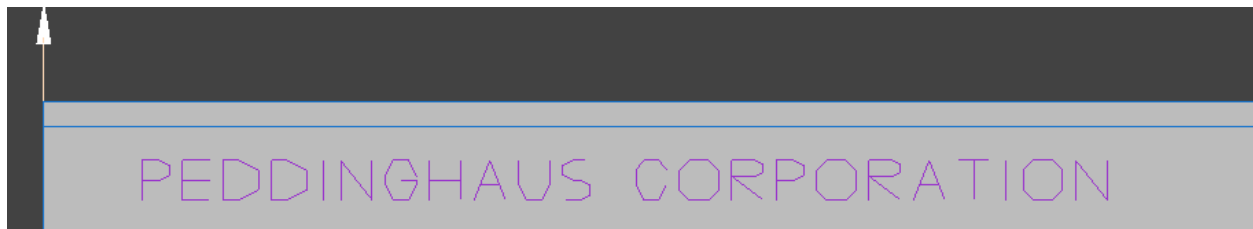
Text

<Text>...</Text>

The text to be scribed.

Note: Text cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

Only valid as a child of Scribe nodes with the **xsi:type**="StringScribe" attribute.



CenterPoint

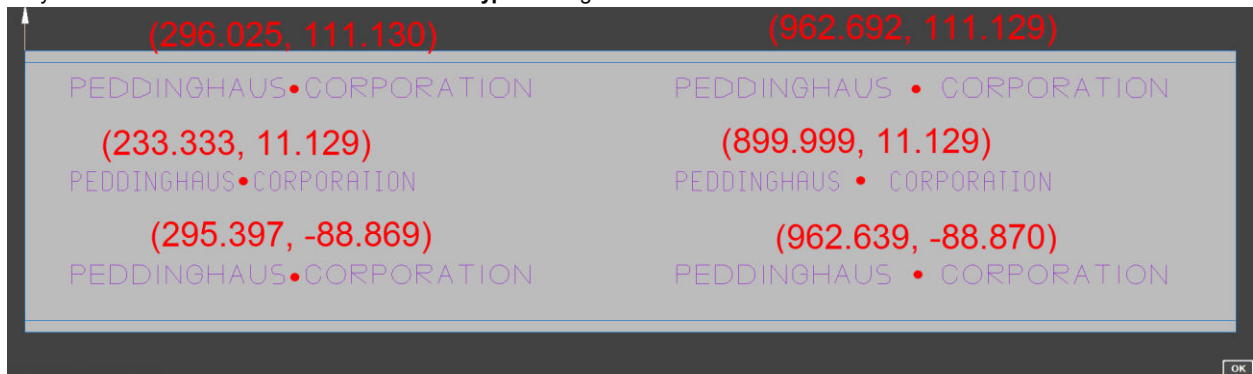
<CenterPoint>...</CenterPoint>

The center point of the text scribe.

This is a two-dimensional [Point node](#) given in the [Shape Coordinate System](#) with the unnecessary coordinate omitted.

Note: Text location cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

Only valid as a child of Scribe nodes with the **xsi:type**="StringScribe" attribute.



WordOrientation

<WordOrientation>...</WordOrientation>

Information about the orientation of a text scribe relative to a part's coordinate system.

Only valid as a child of Scribe nodes with the **xsi:type="StringScribe"** attribute.

The WordOrientation node may contain some or all of the following as child nodes:

- X
- Y
- AbsoluteRoundingNumber

These nodes are described in further detail below.

X

<X>[Double Value]</X>

Indicates the direction the text is laid out along the X axis.

Valid values include:

- +1
- -1

This should be +1 if the text is laid out in an increasing X direction (the default for web and flange scribes), and -1 if the text is laid out in a decreasing X direction (the default for an underside scribe.)

Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

Y

<Y>[Double Value]</Y>

Indicates the direction the text is laid out along the Y (gage) axis.

Valid values include:

- +1
- -1

This should be +1 if the text is laid out in an increasing Y direction (the default for most text scribes), and -1 if the text is laid out in a decreasing Y direction (the default for top flange scribes..)

Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the LinesToScribe node.

AbsoluteRoundingNumber

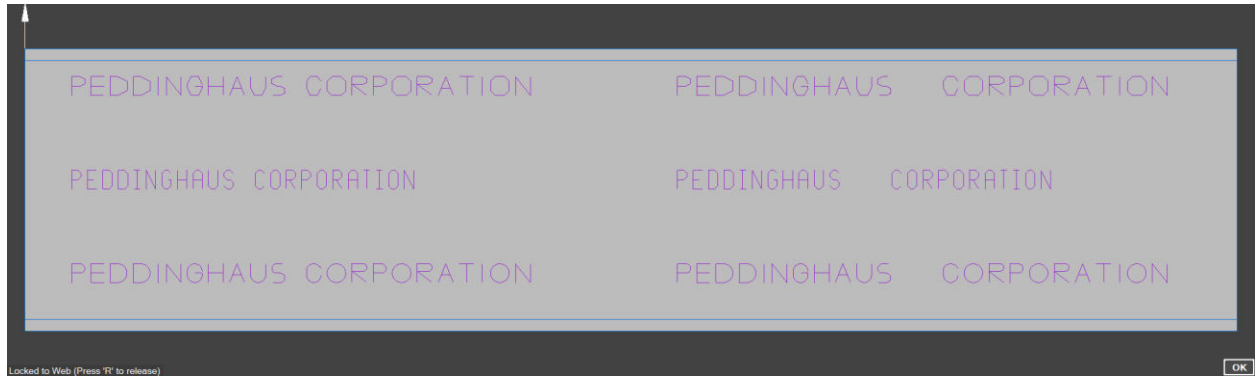
<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

Unused in Raptor.

Examples

Example 1 - Text Scribe

Web



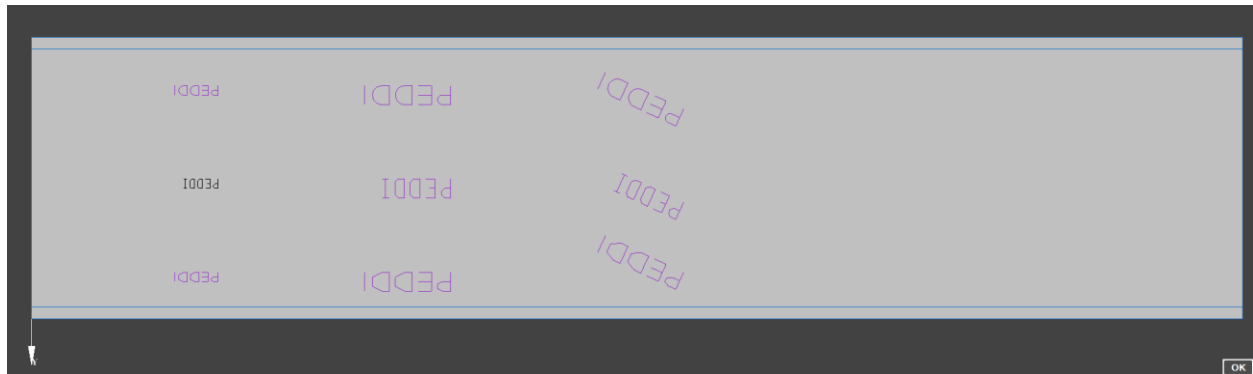
Top Flange



Bottom Flange



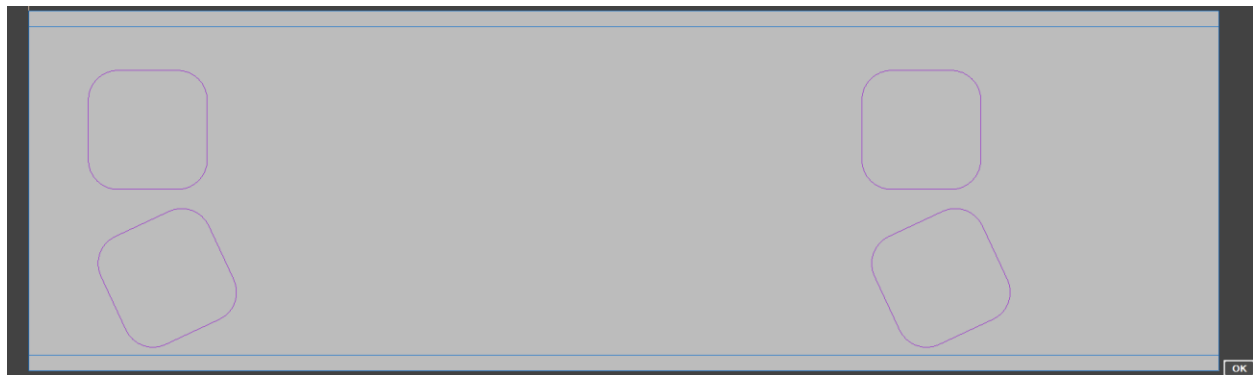
Underside



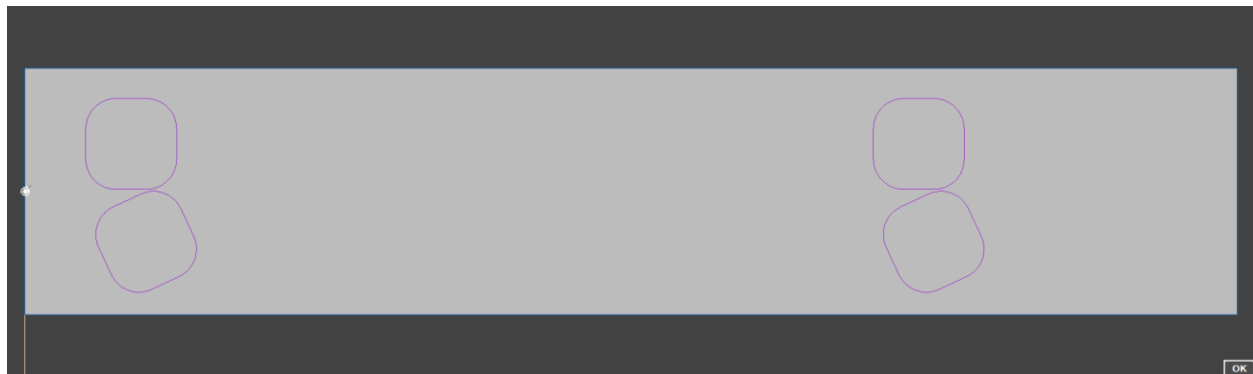
[ScribeText.xml3d](#)

Example 2 - Scribe Lines

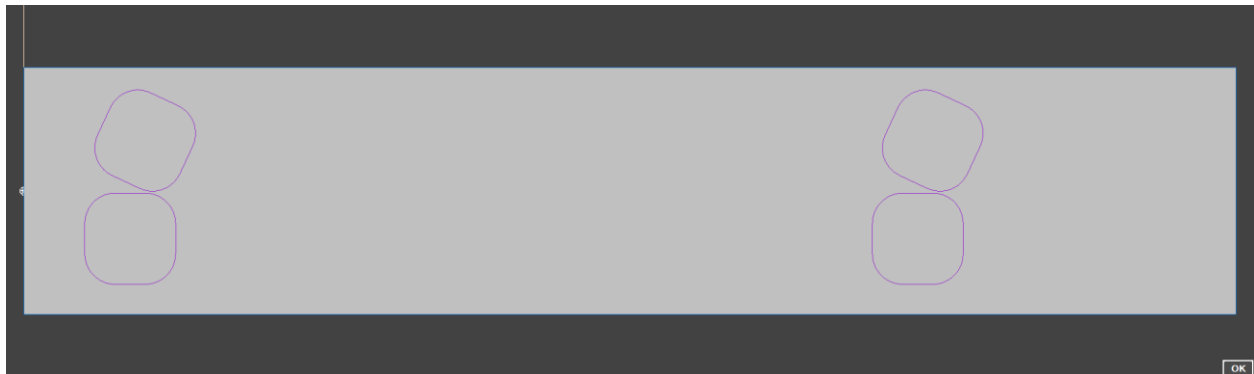
Web



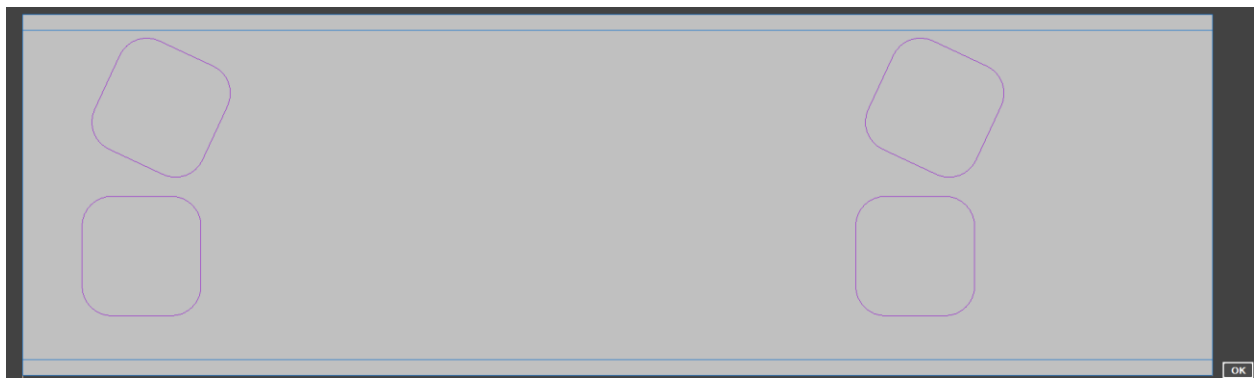
Top Flange



Bottom Flange



Underside



[ScribeLines.xml3d](#)

RectangleScribes

```
<RectangleScribes>...</RectangleScribes>
```

This node is deprecated and remains in the spec for backwards compatibility with older versions of Raptor.

Welds

```
<Welds>...</Welds>
```

Contains any weld symbols on this part.

The Welds node may contain any number of Weld nodes. For more information about Weld nodes, see below.

Weld

```
<Weld>...</Weld>
```

Contains information about a weld symbol on this part.

A Weld node may contain some or all of the following as child nodes:

- AbsoluteRoundingNumber
- WeldID
- Surface
- Location
- ReferenceOption
- RotationAngle
- IsMirrored
- Height
- Length
- Arrow
- ReferenceText
- AboveLine
- BelowLine
- WeldShape
- WeldArea
- WeldingLocation
- NDTInspectionLevel
- ElectrodeClassification
- ElectrodeStrength
- ElectrodeCoefficient
- ProcessType

These nodes are described in further detail below.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

The absolute rounding number for the weld symbol

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

WeldID

<WeldID>[GUID]</WeldID>

A GUID identifying this particular weld.

Surface

<Surface>[Enum Value]</Surface>

The surface this weld is on. See [Surfaces](#) for valid values.

Location

<Location>...</Location>

The location of the weld.

This is a three-dimensional [Point node](#) in the [Shape Coordinate System](#).

ReferenceOption

<ReferenceOption>[Enum Value]</ReferenceOption>

The point the weld symbol is referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

RotationAngle

<RotationAngle>[Double Value]</RotationAngle>

The location that surface coordinates for the pop mark are referenced from. See the documentation on [Reference Option](#) above.

IsMirrored

<IsMirrored>[Boolean Value]</IsMirrored>

Indicates whether the weld symbol is mirrored.

Height

<Height>[Double Value]</Height>

The height of the weld symbol, in millimeters.

Length

<Length>[Double Value]</Length>

The length of the weld symbol, in millimeters.

Arrow

<Arrow>...</Arrow>

Contains scribing information pertaining to the arrow of the weld symbol, including the reference line and tail.

The Arrow node may contain some or all of the following as child nodes:

- Paths
- ID
- ArmRotationAngle
- UpperTail
- LowerTail

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths making up the arrow.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID representing this particular arrow.

ArmRotationAngle

<ArmRotationAngle>[Double Value]</ArmRotationAngle>

The angle, in degrees, between the reference line and the arrow.

UpperTail

<UpperTail>[Boolean Value]</UpperTail>

Indicates whether or not there is an upper tail.

LowerTail

<LowerTail>[Boolean Value]</LowerTail>

Indicates whether or not there is a lower tail.

ReferenceText

<ReferenceText>...</ReferenceText>

Contains information about reference text (e.g. a welding process reference) in the tail of the weld symbol.

- For parts imported from Tekla, this is the BaseWeld.ReferenceText field.

The ReferenceText node may contain some or all of the following as child nodes:

- Paths
- ID
- ReferenceText

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths making up the arrow.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>GUID</ID>

A GUID identifying this particular set of reference text.

ReferenceText

<ReferenceText>[String Value]</ReferenceText>

The reference text (e.g. a welding process reference) in the tail of the weld symbol.

Note: Text appearance cannot be controlled directly via this node. The appearance of a reference text scribe imported from an XML3D file is determined by the contents of the Paths node.

AboveLine

<AboveLine>...</AboveLine>

Contains weld symbol information appearing above the reference line.

The AboveLine node may contain some or all of the following as child nodes:

- WeldSideInfoID
- Prefix
- Size
- EffectiveThroat
- Type
- Length
- Pitch
- RootOpening
- Angle
- Contour
- Finish
- RootFace
- NumberOfIncrements

These nodes are described in further detail below.

WeldSideInfoID

<WeldSideInfoID>[GUID]</WeldSideInfoID>

A GUID identifying this particular set of information to display above the reference line.

Prefix

<Prefix>...</Prefix>

Contains information pertaining to the welding size prefix.

For instance, for a fillet weld with a leg length of 6mm, specified by a “z 6” on the welding symbol, the prefix node contains information about the ‘z’ and the size node contains information about the ‘6’.

The Prefix node may contain some or all of the following as child nodes:

- Paths
- ID
- Prefix

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the welding size prefix.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular prefix information.

Prefix

<Prefix>[String Value]</Prefix>

The letter of the weld size prefix.

Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the Paths node.

Size

<Size>...</Size>

Contains information pertaining to the weld size.

For instance, for a fillet weld with a leg length of 6mm, specified by a "z 6" on the welding symbol, the prefix node contains information about the 'z' and the size node contains information about the '6'.

The Size node may contain some or all of the following as child nodes:

- Paths
- ID
- Size

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the welding size..

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular welding size information.

Size

<Size>[Double Value]</Size>

The size of the weld.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a text scribe imported from an XML3D file is determined by the contents of the Paths node.

EffectiveThroat

<EffectiveThroat>...</EffectiveThroat>

Contains information pertaining to the effective throat of a weld.

The EffectiveThroat node may contain some or all of the following as child nodes:

- Paths
- ID
- EffectiveThroat

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the effective throat information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular effective throat information.

EffectiveThroat

<EffectiveThroat>[Double Value]</EffectiveThroat>

The actual effective throat size.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Type

<Type>...</Type>

Contains information about the weld type symbol.

The Type node may contain some or all of the following as child nodes:

- Paths
- ID
- Type

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld type information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular weld type information.

Type

<Type>[Enum Value]</Type>

The type of the weld.

Valid values include:

- None
- Fillet
- BevelGrooveSingleVButt
- BevelGrooveSingleBevelButt
- SquareGrooveSquareButt
- SingleVButtWithBroadRootFace
- SingleBevelButtWithBroadRootFace
- UGrooveSingleUButt
- JGrooveSingleJButt
- FlareVGroove
- FlareBevelGroove
- EdgeFlange
- CornerFlange
- Plug
- BevelBacking
- Spot
- Seam
- Slot
- PartialPenetrationSingleBevelButtFillet
- PartialPenetrationSquareGrooveFillet
- MeltThrough
- SteepFlankedSingleVButt
- SteepFlankedSingleBevelButt
- Edge
- Surfacing
- InclinedJoint
- FoldJoint

Note: Weld type symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Length

<Length>...</Length>

The Length node may contain some or all of the following as child nodes:

- Paths
- ID
- Length

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld length information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular weld length information.

Length

<Length>[Double Value]</Length>

The actual length of the weld.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Pitch

<Pitch>...</Pitch>

Contains information about the weld pitch.

The Pitch node may contain some or all of the following as child nodes:

- Paths
- ID
- Pitch

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld pitch information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular weld pitch information.

Pitch

<Pitch>[Double Value]</Pitch>

The actual pitch of an intermittent weld.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

RootOpening

<RootOpening>...</RootOpening>

The RootOpening node may contain some or all of the following as child nodes:

- Paths
- ID
- RootOpening

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the root opening information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of root opening information.

RootOpening

<RootOpening>[Double Value]</RootOpening>

The size of the root opening.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Angle

<Angle>...</Angle>

The Angle node may contain some or all of the following as child nodes:

- Paths
- ID
- Angle

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld angle information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of weld angle information.

Angle

<Angle>[Double Value]</Angle>

The weld angle.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Contour

<Contour>...</Contour>

Contains information pertaining to the fill type contour of the weld symbol.

The Contour node may contain some or all of the following as child nodes:

- Paths
- ID
- Contour

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld fill type contour information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of weld contour information.

Contour

<Contour>[Enum Value]</Contour>

Specifies the fill type contour of the weld.

Valid values include:

- None
- Flush
- Concave
- Convex

Note: Weld type symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

Finish

<Finish>...</Finish>

Contains information about the weld contour finish symbol.

The Finish node may contain some or all of the following as child nodes:

- Paths
- ID
- Finish

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the weld contour finish information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of weld contour finish information.

Finish

<Finish>[Enum Value]</Finish>

Specifies the weld contour finish used.

Valid values include:

- None
- Grind
- Machine
- Chip
- FlushFinishedWeld
- SmoothBlendedWeldFace

Note: Contour finish symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

RootFace

<RootFace>...</RootFace>

Contains information about the root face thickness.

The RootFace node may contain some or all of the following as child nodes:

- Paths
- ID
- RootFace

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the root face thickness information.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of root face thickness information.

RootFace

<RootFace>[Double Value]</RootFace>

The root face thickness.

This should be a positive number.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

NumberOfIncrements

<NumberOfIncrements>...</NumberOfIncrements>

Contains information about the number of increments in an intermittent weld.

The NumberOfIncrements node may contain some or all of the following as child nodes:

- Paths
- ID
- NumberOfIncrements

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing the number of increments.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of incremental weld number-of-increments information.

NumberOfIncrements

<NumberOfIncrements>[Integer Value]</NumberOfIncrements>

Specifies the number of increments for an intermittent weld.

This should be a positive integer.

Note: Text appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

BelowLine

<BelowLine>...</BelowLine>

Contains weld symbol information appearing above the reference line.

This node behaves identically to the [AboveLine node \(under Shape > Welds > Weld\)](#). See the documentation there.

WeldShape

<WeldShape>...</WeldShape>

Contains information about whether this is an intermittent or staggered weld.

The WeldShape node may contain some or all of the following as child nodes:

- Paths
- ID
- Shape

These nodes are described in further detail below.

Paths

<Paths/>

This node is unused and should be left empty.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of information.

Shape

<Shape>[Enum Value]</Shape>

Indicates whether this is an intermittent or staggered weld.

Valid values include:

- Continuous
- Intermittent
- Staggered

Note: Weld symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

WeldArea

<WeldArea>...</WeldArea>

Contains information about how much of the perimeter should be welded (e.g. whether the weld-all-around circle should be included.)

The WeldArea node may contain some or all of the following as child nodes:

- Paths
- ID
- Area

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing e.g. the weld-all-around symbol, when needed.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of information.

Area

<Area>[Enum Value]</Area>

Indicates whether this is an edge or weld-all-around weld.

Valid values include:

- None
- Edge
- Around

Note: Weld symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

WeldingLocation

<WeldingLocation>...</WeldingLocation>

Contains information about whether this is a field weld.

The WeldingLocation node may contain some or all of the following as child nodes:

- Paths
- ID
- Location

These nodes are described in further detail below.

Paths

<Paths>...</Paths>

Contains paths for drawing e.g. the field weld symbol, when needed.

The paths node may contain an [ArrayOfTorchPath node](#). See the documentation for further information.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of welding location information.

WeldingLocation

<WeldingLocation>[Enum Value]</WeldingLocation>

Specifies the location where the weld is to be performed.

Valid values include:

- None
- Workshop
- Site

Note: Weld symbol appearance cannot be controlled directly via this node. The appearance of a scribe imported from an XML3D file is determined by the contents of the Paths node.

NDTInspectionLevel

<NDTInspectionLevel>...</NDTInspectionLevel>

Contains information about the non-destructive testing and inspection level.

The NDTInspectionLevel node may contain some or all of the following as child nodes:

- Paths
- ID
- NDTInspectionLevel

These nodes are described in further detail below.

Paths

<Paths/>

Currently unused.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of NDT inspection level information.

NDTInspectionLevel

<NDTInspectionLevel>[String Value]</NDTInspectionLevel>

Contains information about the non-destructive testing inspection level.

- For parts imported from Tekla, this is the BaseWeld.NDTInspection field.

Does not currently affect the weld symbol in Raptor.

ElectrodeClassification

<ElectrodeClassification>...</ElectrodeClassification>

Contains information about the electrode classification.

The ElectrodeClassification node may contain some or all of the following as child nodes:

- Paths
- ID
- ElectrodeClassification

These nodes are described in further detail below.

Paths

<Paths/>

Currently unused.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of electrode classification information.

ElectrodeClassification

<ElectrodeClassification>[String Value]</ElectrodeClassification>

Specifies the electrode classification.

- For parts imported from Tekla, this is the BaseWeld.ElectrodeClassification field.

Does not currently affect the weld symbol in Raptor.

ElectrodeStrength

<ElectrodeStrength>...</ElectrodeStrength>

Contains information about electrode strength.

The ElectrodeStrength node may contain some or all of the following as child nodes:

- Paths
- ID
- ElectrodeStrength

These nodes are described in further detail below.

Paths

<Paths/>

Currently unused.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of electrode strength information.

ElectrodeStrength

<ElectrodeStrength>[Double Value]</ElectrodeStrength>

Specifies the electrode strength.

- For parts imported from Tekla, this is the BaseWeld.ElectrodeStrength field.

This should be a positive number

Does not currently affect the weld symbol in Raptor.

ElectrodeCoefficient

<ElectrodeCoefficient>...</ElectrodeCoefficient>

The electrode strength coefficient.

The ElectrodeCoefficient node may contain some or all of the following as child nodes:

- Paths
- ID
- ElectrodeCoefficient

These nodes are described in further detail below.

Paths

<Paths/>

Currently unused.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of electrode strength coefficient information.

ElectrodeCoefficient

<ElectrodeCoefficient>[Double Value]</ElectrodeCoefficient>

The electrode strength coefficient.

- For parts imported from Tekla, this is the BaseWeld.ElectrodeCoefficient field.

This should be a positive number.

Does not currently affect the weld symbol in Raptor.

ProcessType

<ProcessType>...</ProcessType>

Contains information about the the welding process type.

The ProcessType node may contain some or all of the following as child nodes:

- Paths
- ID
- WeldingProcess

These nodes are described in further detail below.

Paths

<Paths/>

Currently unused.

ID

<ID>[GUID]</ID>

A GUID identifying this particular set of welding process type information.

WeldingProcess

<WeldingProcess>[String Value]</WeldingProcess>

The welding process type.

- For parts imported from Tekla this is the BaseWeld.ProcessType field.

Does not currently affect the weld symbol in Raptor.

PartID

<PartID>[GUID]</PartID>

GUID for the part.

ConstructionPoints

<ConstructionPoints>...</ConstructionPoints>

Construction points are used as temporary 3D point markers for use in the 3D viewer.

ConstructionLines

<ConstructionLines>...</ConstructionLines>

Construction lines are used as temporary 3D line markers for use in the 3D viewer.

Tools

<Tools>...</Tools>

This property is deprecated and should not be used.

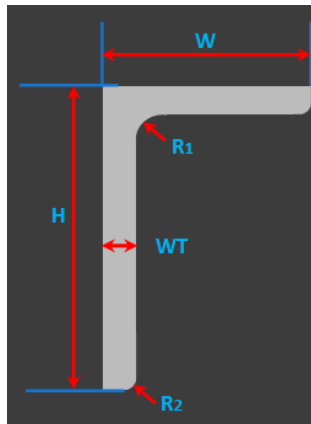
RawShapeData

<RawShapeData>...</RawShapeData>

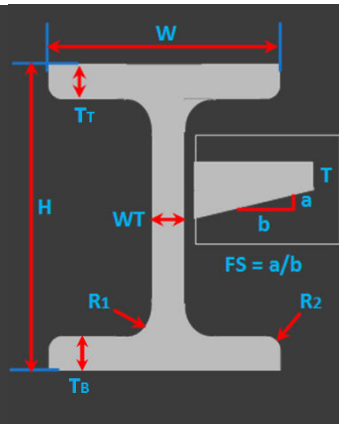
The RawShapeData contains all the profile data to describe the shape geometry without any modifications.

Profiles

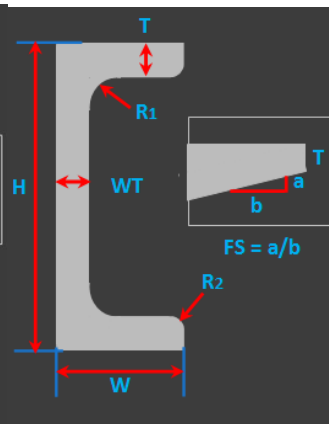
Angle



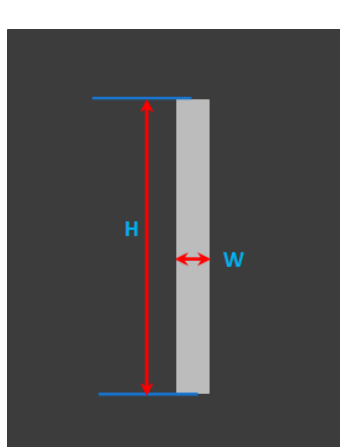
Beam



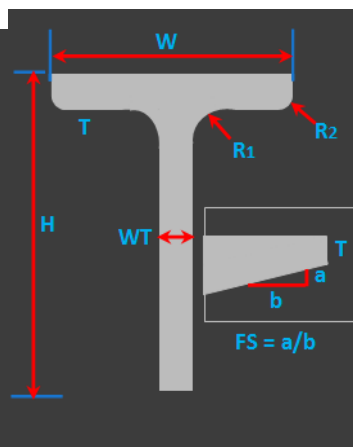
Channel



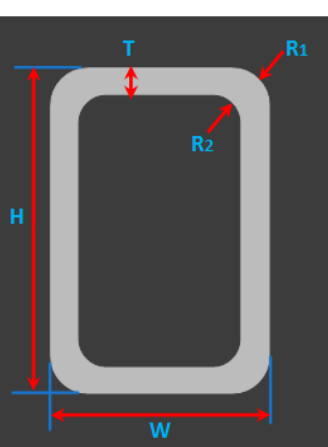
Plate



TShape



Tube



Profile Measurements

- W - [Width](#)
- H - [Height](#)
- T - [Thickness](#)
- R1 - [Rounding Radius 1](#)
- R2 - [Rounding Radius 2](#)
- WT - [Web Thickness](#)
- Tt - [Top Flange Thickness](#)
- Tb - [Bottom Flange Thickness](#)
- FS - [Flange Slope](#)

RawShapeData contains the following child nodes:

- ProfileID
- Length
- Profile
- WebThickness
- Thickness
- Height
- Width

- TopFlangeThickness
- BottomFlangeThickness
- RoundingRadius1
- RoundingRadius2
- FlangeSlope
- OuterDiameter
- InnerDiameter
- FarLegThickness
- NearLegThickness
- ShapeType
- WeightPerLength

ProfileID

<ProfileID>[GUID]</ProfileID>

The profile ID is a unique identifier for this profile information.

Length

<Length>[Double Value]</Length>

This is the length of the unmodified shape. This corresponds to the difference between the maximum and minimum of the shape along the [X-axis](#). The value must be greater than the absolute rounding number of the shape but it is recommended that the length is no less than one millimeter.

This is the same for all shapes.

Profile

<Profile>[String Value]</Profile>

This is the name of the profile as custom defined by the user or from any one of the standard steel shape libraries such as the AISC standard.

An example from the AISC standard is as follows:

<Profile>W18X106</Profile>

WebThickness

<WebThickness>[Double Value]</WebThickness>

The WebThickness is the thickness of the [Web section](#). The web thickness should always be greater than zero except in the case of [tubes](#). For tubes, the web thickness should be equal to zero.

The value for tubes, should be as follows:

<WebThickness>0.0</WebThickness>

For Angles the WebThickness is defined as the NearLegThickness. They will always match. Code below is from Angles

```
Public Overrides Function GetTopFlangeThicknessAtWeb() As Double
    Return RawShapeData.FarLegThickness
End Function
```


And a second function

```
Public Overrides Function GetWebThickness() As Double
    Return RawShapeData.NearLegThickness
End Function
```

Thickness

<Thickness>[Double Value]</Thickness>

The Thickness value only applies for [tubes](#). On tubes Thickness is the uniform thickness for each [section](#) and the value must be greater than zero. For all other shape types, the value should equal zero as shown below:

<Thickness>0.0</Thickness>

Height

<Height>[Double Value]</Height>

The Height is the size of the unmodified material in the [Y-axis](#). This corresponds to the difference between the maximum and minimum of the unmodified shape along the Y-axis. The value must be greater than zero.

Width

<Width>[Double Value]</Width>

The Width is the size of the unmodified material in the [Z-axis](#). This corresponds to the difference between the maximum and minimum of the unmodified shape along the Z-axis. The value must be greater than zero.

TopFlangeThickness

<TopFlangeThickness>[Double Value]</TopFlangeThickness>

The top flange thickness is used for the size of the [top flange section](#) in the [Y-axis](#) for Beams, Channels, and T Shapes. The value must be greater than zero for these shape types. The remaining shape types should set the value to zero as shown below:

<TopFlangeThickness>0.0</TopFlangeThickness>

For Angles and Channels the TopFlangeThickness is zero (0). The TopFlange or FarLeg (TopFlange=FarLeg) are used from WebThickness or NearLegThickness. Directly from code:

```
Public Overrides Function GetPieceOfThePartThickness(ByVal PieceOfThePart As Section) As Double
    Select Case PieceOfThePart
        Case Section.TopFlange
            Return RawShapeData.FarLegThickness
        Case Section.Web
            Return RawShapeData.NearLegThickness
    End Select

    Return 0
End Function
```

BottomFlangeThickness

<BottomFlangeThickness>[Double Value]</BottomFlangeThickness>

The bottom flange thickness is used for the size of the [bottom flange section](#) in the [Y-axis](#) for Beams and Channels. The value must be greater than zero for these shape types. The remaining shape types should set the value to zero as shown below:

```
<BottomFlangeThickness>0.0</BottomFlangeThickness>
```

RoundingRadius1

```
<RoundingRadius1>[Double Value]</RoundingRadius1>
```

For shapes other than tubes, the rounding radius 1 is the size of the radius that is between any flange and the web if a flange exists. This is also known as the K region on beams. For tubes, the rounding radius 1 is the radius on the outer surface of the tube. The value must be greater than zero, except for the case of plates the value must be equal to zero as shown below:

```
<RoundingRadius1>0.0</RoundingRadius1>
```

RoundingRadius2

```
<RoundingRadius2>[Double Value]</RoundingRadius2>
```

For tubes, the rounding radius 2 is the size of the radius on inner surface of the tube. The value must be greater than zero.

For angles, the rounding radius 2 is the size of the radius located on the edge of the web section and edge of the flange section opposite of the heel on the angle. The value must be at least zero.

For beams, channels, and T shapes, the rounding radius 2 is size of the radius located on the outer edges on the inside of the flanges. The value must be at least zero.

For plates, the rounding radius 2 should be set to zero as shown below.

```
<RoundingRadius2>0.0</RoundingRadius2>
```

FlangeSlope

```
<FlangeSlope>[Double Value]</FlangeSlope>
```

The flange slope is used for Beams, Channels, and T shapes to indicate the thickness of a flange increasing at a linear rate from the outer edge of the inside of the flange to the inside of the flange connecting to the web [section](#). The flange slope is the ratio of the change in the [Y-axis](#) compared to the change in [Z-axis](#) along the inside of the flange. The value must be at least zero.

For all other shapes, the value should be zero as shown below:

```
<FlangeSlope>0.0</FlangeSlope>
```

OuterDiameter

```
<OuterDiameter>[Double Value]</OuterDiameter>
```

The outer diameter value is not used and should be zero as shown below.

```
<OuterDiameter>0.0</OuterDiameter>
```

InnerDiameter

<InnerDiameter>[Double Value]</InnerDiameter>

The inner diameter value is not used and should be zero as shown below.

<InnerDiameter>0.0</InnerDiameter>

FarLegThickness

<FarLegThickness>[Double Value]</FarLegThickness>

The Far Leg Thickness is only used for angles to indicate the thickness of the far leg which is the [top flange section](#). For angles, the value must be greater than zero.

For all other shapes, the value should be zero as shown below:

<FarLegThickness>0.0</FarLegThickness>

NearLegThickness

<NearLegThickness>[Double Value]</NearLegThickness>

The Near Leg Thickness is only used for angles to indicate the thickness of the near leg which is the [web section](#). For angles, the value must be greater than zero.

For all other shapes, the value should be zero as shown below:

<NearLegThickness>0.0</NearLegThickness>

ShapeType

<ShapeType>[Integer Value]</ShapeType>

The shape type is an integer that represents which type of shape the profile is. The integer values are derived from ASCII values for characters. The following shape types are valid:

- Angles - 'A' - 65
- Beams - 'B' - 66
- Channels - 'C' - 67
- Plate - 'P' - 80
- Tubes - 'T' - 84
- T Shapes - 'H' - 72

WeightPerLength

<WeightPerLength>[Double Value]</WeightPerLength>

The weight per length is the weight per X displacement for the shape in kilograms per meter.

Examples

Angle

```
<RawShapeData>
  <ProfileID>ca97e032-9754-464e-9b97-f6ce00dd6909</ProfileID>
  <Length>2000</Length>
  <Profile>L4X3-1/2X5/16</Profile>
  <WebThickness>7.9502</WebThickness>
  <Thickness>0</Thickness>
  <Height>88.9</Height>
  <Width>101.6</Width>
  <TopFlangeThickness>0</TopFlangeThickness>
  <BottomFlangeThickness>0</BottomFlangeThickness>
  <RoundingRadius1>9.5123</RoundingRadius1>
  <RoundingRadius2>0</RoundingRadius2>
  <FlangeSlope>0</FlangeSlope>
  <OuterDiameter>0</OuterDiameter>
  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>7.9502</FarLegThickness>
  <NearLegThickness>7.9502</NearLegThickness>
  <ShapeType>65</ShapeType>
  <WeightPerLength>11.392763246686</WeightPerLength>
</RawShapeData>
```

Beam

```
<RawShapeData>
  <ProfileID>ab741de2-f106-49ce-a5e0-0efc61af2fb1</ProfileID>
  <Length>2000</Length>
  <Profile>W12X40</Profile>
  <WebThickness>7.493</WebThickness>
  <Thickness>0</Thickness>
  <Height>302.26</Height>
  <Width>203.454</Width>
  <TopFlangeThickness>13.081</TopFlangeThickness>
  <BottomFlangeThickness>13.081</BottomFlangeThickness>
  <RoundingRadius1>21.844</RoundingRadius1>
  <RoundingRadius2>0</RoundingRadius2>
  <FlangeSlope>0</FlangeSlope>
  <OuterDiameter>0</OuterDiameter>
  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>0</FarLegThickness>
  <NearLegThickness>0</NearLegThickness>
  <ShapeType>66</ShapeType>
  <WeightPerLength>58.0237920167</WeightPerLength>
</RawShapeData>
```

Channel

```
<RawShapeData>
  <ProfileID>6320d38d-cf0d-49eb-bc74-9c108df631af</ProfileID>
  <Length>2000</Length>
  <Profile>C4X5.4</Profile>
  <WebThickness>4.6736</WebThickness>
  <Thickness>0</Thickness>
  <Height>101.6</Height>
  <Width>40.132</Width>
  <TopFlangeThickness>7.5184</TopFlangeThickness>
```

```
<BottomFlangeThickness>7.5184</BottomFlangeThickness>
<RoundingRadius1>11.5316</RoundingRadius1>
<RoundingRadius2>0</RoundingRadius2>
<FlangeSlope>0</FlangeSlope>
<OuterDiameter>0</OuterDiameter>
<InnerDiameter>0</InnerDiameter>
<FarLegThickness>0</FarLegThickness>
<NearLegThickness>0</NearLegThickness>
<ShapeType>67</ShapeType>
<WeightPerLength>7.912946238592</WeightPerLength>
</RawShapeData>
```

Plate

```
<RawShapeData>
  <ProfileID>0394d790-dce4-43bc-8db9-7eb5a07201ae</ProfileID>
  <Length>2000</Length>
  <Profile>PL6X1/2</Profile>
  <WebThickness>6.35</WebThickness>
  <Thickness>0</Thickness>
  <Height>152.4</Height>
  <Width>6.35</Width>
  <TopFlangeThickness>0</TopFlangeThickness>
  <BottomFlangeThickness>0</BottomFlangeThickness>
  <RoundingRadius1>0</RoundingRadius1>
  <RoundingRadius2>0</RoundingRadius2>
  <FlangeSlope>0</FlangeSlope>
  <OuterDiameter>0</OuterDiameter>
  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>0</FarLegThickness>
  <NearLegThickness>0</NearLegThickness>
  <ShapeType>80</ShapeType>
  <WeightPerLength>7.596759</WeightPerLength>
</RawShapeData>
```

TShape

```
<RawShapeData>
  <ProfileID>00000000-0000-0000-0000-000000000000</ProfileID>
  <Length>2000</Length>
  <Profile>MT2X3</Profile>
  <WebThickness>3.302</WebThickness>
  <Thickness>0</Thickness>
  <Height>48.26</Height>
  <Width>96.52</Width>
  <TopFlangeThickness>4.064</TopFlangeThickness>
  <BottomFlangeThickness>0</BottomFlangeThickness>
  <RoundingRadius1>8.636</RoundingRadius1>
  <RoundingRadius2>0</RoundingRadius2>
  <FlangeSlope>0</FlangeSlope>
  <OuterDiameter>0</OuterDiameter>
  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>0</FarLegThickness>
  <NearLegThickness>0</NearLegThickness>
  <ShapeType>72</ShapeType>
  <WeightPerLength>4.2248109052</WeightPerLength>
</RawShapeData>
```

Tube

```
<RawShapeData>
  <ProfileID>aff5a19f-49c1-475b-ad02-029b9eae94e8</ProfileID>
  <Length>2000</Length>
  <Profile>HSS4X3X.375</Profile>
  <WebThickness>0</WebThickness>
  <Thickness>8.8646</Thickness>
  <Height>101.6</Height>
  <Width>76.2</Width>
  <TopFlangeThickness>0</TopFlangeThickness>
  <BottomFlangeThickness>0</BottomFlangeThickness>
  <RoundingRadius1>17.7292</RoundingRadius1>
  <RoundingRadius2>8.8646</RoundingRadius2>
  <FlangeSlope>0</FlangeSlope>
  <OuterDiameter>0</OuterDiameter>
  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>0</FarLegThickness>
  <NearLegThickness>0</NearLegThickness>
  <ShapeType>84</ShapeType>
  <WeightPerLength>24.745176316</WeightPerLength>
</RawShapeData>
```

PartMultipartID

```
<PartMultipartID>[GUID]</PartMultipartID>
```

If this part is one part of a multipart, a GUID representing this part in particular vis-a-vis the multipart. Otherwise, the empty GUID.

AllFaces

```
<AllFaces>...</AllFaces>
```

(For Raptor internal-use only.)

HollowCenter

```
<HollowCenter>[Boolean Value]</HollowCenter>
```

Identifies parts that must have more than one loop enumerator, that is they have a closed loop Boolean within another closed loop part. (True for Tubes. False for all other shape types.)

IsColumn

```
<IsColumn>[Boolean Value]</IsColumn>
```

If **true**, the shape has been recognized as a column. If **false**, the shape has not been recognized as a column.

HolesInAPart

<HolesInAPart>...</HolesInAPart>

Contains a list of all holes in the part.

The HolesInAPart node may contain some number of Hole nodes. For more information on hole nodes, see below.

A Shape node should contain only one HolesInAPart child node.

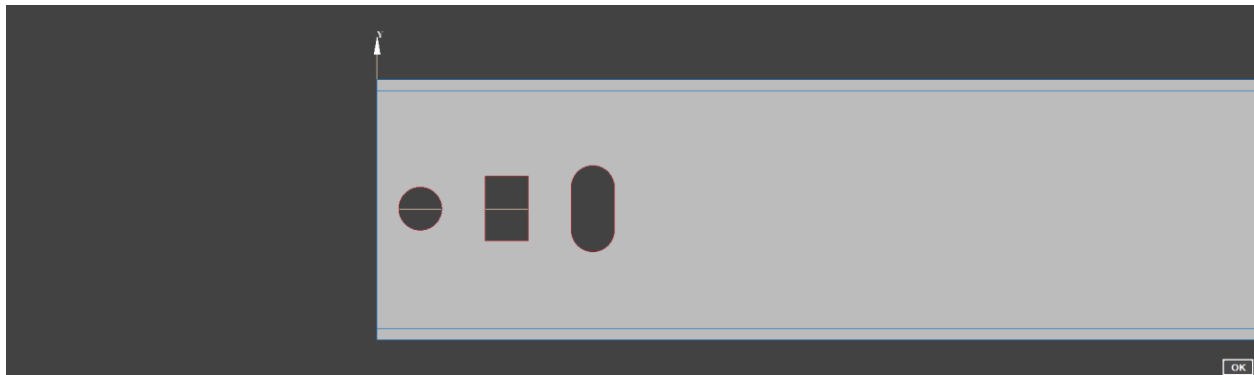
Hole

<Hole>...</Hole>

Represents a hole in the part.

xsi:type="[Hole Type]"

This indicates the type of hole. The allowed hole types are: RoundHole, SquareHole, ObroundHole. These are illustrated from left to right in the figure below.



Examples

xsi:type="RoundHole"

xsi:type="SquareHole"

xsi:type="ObroundHole"

The Hole node may contain some or all of the following as child nodes:

- AbsoluteRoundingNumber
- Location
- IsEdgeHole
- Direction
- partLabel
- partSurface
- ToolString
- HoleID
- Design
- Option
- CountersinkAngle
- CountersinkHeadDepth
- BackCountersinkAngle

- BackcountersinkHeadDepth

Additionally, there are some child nodes that are only included depending on the type of the hole.

Holes of type "RoundHole" may additionally contain some or all of the following as child nodes:

- Diameter
- ThreadPitch

Holes of type "SquareHole" may additionally contain some or all of the following as child nodes:

- Xdimension
- Ydimension
- HoleAngle

Holes of type "ObroundHole" may additionally contain some or all the following as child nodes:

- Xdimention
- Ydimention
- HoleAngle

All of these nodes are described in further detail below.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

Location

<Location>...</Location>

A three-dimensional [Point node](#) specifying the location of the center of the hole. The coordinate should be on the surface of the part.



IsEdgeHole

<IsEdgeHole>[Boolean Value]</IsEdgeHole>

If true, the hole is only partially inside the part.

Direction

<Direction>[Integer Value]</Direction>

This specifies the axis that the hole is aligned with. It is recommended for the selected value to conform to the normal of the face the hole is on.

The only valid values are specified below.

- **89** - The hole is oriented parallel to the Y axis. This is the value that should be used when the face is the Web, WebInside, Underside, or UndersideInside.
- **90** - The hole is oriented parallel to the Z axis. This is the value that should be used when the face is the TopFlange, TopFlangeInside, BottomFlange, or BottomFlangeInside.

partLabel

<partLabel>[Integer Value]</partLabel>

Legacy representation of the surface the hole is on, kept for backward compatibility. Ignored in newer versions of Raptor provided the [partSurface node](#) is present.

Valid values are:

- 66 for the bottom flange
- 84 for the top flange
- 85 for the underside of a tube
- 87 for the web
- 98 for the inside of the bottom flange
- 116 for the inside of the top flange
- 119 for the underside of the web

partSurface

<partSurface>[Enum Value]</partSurface>

This property defines the surface that the hole is located on. See [Surfaces](#) for acceptable values.

ToolString

<ToolString>[String value]</ToolString>

String used to determine tooling for certain export operations.

- For round holes, this is a string like "206" giving the radius of the circle in tenths of millimeters.
- For rectangular holes (i.e. holes with the xsi:type="SquareHole" attribute), this is a string like "1270X1524" giving the dimensions of the rectangular hole in tenths of millimeters.
- For obround holes, this is a string in the same format as for rectangular holes giving the dimensions of the bounding rectangle of the obround hole.

HoleID

<HoleID>[GUID]</HoleID>

A guid to uniquely identify the hole.

Design

<Design>...</Design>

Contains design information pertaining to this hole.

The Design node may contain the following child nodes:

- DesignID
- Source
- UnitsMode
- ReferenceOption
- XenteredAs
- XenteredValue
- gageEnteredValue
- DiameterEnteredValue
- OvalLengthEnteredValue
- RectangleLengthEnteredValue
- RectangleWidthEnteredValue
- RectangleAngleEnteredValue
- CountersinkAngleEnteredValue
- CountersinkHeadDepthEnteredValue
- BackCountersinkAngleEnteredValue
- BackCountersinkHeadDepthEnteredValue
- ThreadEnteredAs

These nodes are described in further detail below.

DesignID

<DesignID>[GUID]</DesignID>

A GUID representing this particular set of design information.

Source

<Source>[Enum Value]</Source>

The source of the hole.

Valid values include:

- Undefined
- HoleGrid
- MirrorEnds

This list may be augmented in future versions of Raptor.

Note that this is provided for informational purposes only and may not always represent the original source of the hole.

UnitsMode

<UnitsMode>[Enum Value]</UnitsMode>

The units that were last used in defining the hole.

Valid values include:

- FractionalInch
- DecimalInch
- Millimeters

This list may be augmented in future versions of Raptor.

This value is for informational purposes only and does not directly affect part geometry.

ReferenceOption

<ReferenceOption>[Enum Value]<ReferenceOption>

Specifies the location the hole was designed to be referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

This value is for informational purposes only and does not directly affect part geometry.

XenteredAs

<XenteredAs>[Enum Value]<XenteredAs>

Specifies the reference mechanism that indicates how the X coordinate was derived from the given value.

Valid values include:

- **AbsX** - Absolute X
- **RevX** - Reverse X
- **IncX** - Incremental X
- **PreX** - X position with relation to the previous hole

This value is for informational purposes only and does not directly affect part geometry.

XenteredValue

<XenteredValue>[String Value]<XenteredValue>

The string entered in the Raptor UI for the X value.

This value is for informational purposes only and does not directly affect part geometry.

GageEnteredValue

<GageEnteredValue>[String Value]<GageEnteredValue>

The string entered in the Raptor UI for the gage value.

This value is for informational purposes only and does not directly affect part geometry.

DiameterEnteredValue

<DiameterEnteredValue>[String Value]<DiameterEnteredValue>

The string entered in the Raptor UI for the diameter value.

This value is for informational purposes only and does not directly affect part geometry.

OvalLengthEnteredValue

<OvalLengthEnteredValue>[String Value]<OvalLengthEnteredValue>

The string entered in the Raptor UI for the oval length value.

This value is for informational purposes only and does not directly affect part geometry.

OvalAngleEnteredValue

<OvalAngleEnteredValue>[String Value]<OvalAngleEnteredValue>

The string entered in the Raptor UI for the oval angle value.

This value is for informational purposes only and does not directly affect part geometry.

RectangleLengthEnteredValue

<RectangleLengthEnteredValue>[String Value]<RectangleLengthEnteredValue>

The string entered in the Raptor UI for the rectangle length value.

This value is for informational purposes only and does not directly affect part geometry.

RectangleWidthEnteredValue

<RectangleWidthEnteredValue>[String Value]<RectangleWidthEnteredValue>

The string entered in the Raptor UI for the rectangle width value.

This value is for informational purposes only and does not directly affect part geometry.

RectangleAngleEnteredValue

<RectangleAngleEnteredValue>[String Value]<RectangleAngleEnteredValue>

The string entered in the Raptor UI for the rectangle angle value.

This value is for informational purposes only and does not directly affect part geometry.

CountersinkAngleEnteredValue

<CountersinkAngleEnteredValue>[String Value]<CountersingAngleEnteredValue>

The string entered in the Raptor UI for the countersink angle value.

This value is for informational purposes only and does not directly affect part geometry.

CountersinkHeadDepthEnteredValue

<CountersinkHeadDepthEnteredValue>[String Value]<CountersinkHeadDepthEnteredValue>

The string entered in the Raptor UI for the countersink head depth value.

This value is for informational purposes only and does not directly affect part geometry.

BackCountersinkAngleEnteredValue

<BackCountersinkAngleEnteredValue>[String Value]<BackCountersingAngleEnteredValue>

The string entered in the Raptor UI for the back countersink angle value.

This value is for informational purposes only and does not directly affect part geometry.

BackCountersinkHeadDepthEnteredValue

<BackCountersinkHeadDepthEnteredValue>[String Value]</BackCountersinkHeadDepthEnteredValue>

The string entered in the Raptor UI for the back countersink head depth value.

This value is for informational purposes only and does not directly affect part geometry.

ThreadEnteredAs

<ThreadEnteredAs>[Enum Value]</ThreadEnteredAs>

Specifies what the entered value for thread means.

Valid values include:

- **Pitch**
- **ThreadsPerInch**

This value is for informational purposes only and does not directly affect part geometry.

ReferenceHole

<ReferenceHole>....</ReferenceHole>

This is a copy of the hole which was used to copy this hole from. Default value for this node is null.

option

<option>[Enum Value]</option>

This specifies the location that the hole is referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

Note that the hole's location is given (in the [Location node](#)) in three-dimensional coordinates in the [Shape Coordinate System](#). The reference option is used both in the user interface and when generating CNC, but does not directly affect part geometry.

CountersinkAngle

<CountersinkAngle>[Double Value]</CountersinkAngle>

The angle of the countersink. This is measured in degrees from the normal of the surface.

CountersinkHeadDepth

<CountersinkHeadDepth>[Double Value]</CountersinkHeadDepth>

The depth that the countersink extends into the material.

BackCountersinkAngle

<BackCountersinkAngle>[Double Value]</BackCounterSinkAngle>

The angle of the countersink on the opposite side of the material. This is measured from the normal of the surface.

BackCountersinkHeadDepth

<BackCountersinkHeadDepth>[Double Value]</BackCountersinkHeadDepth>

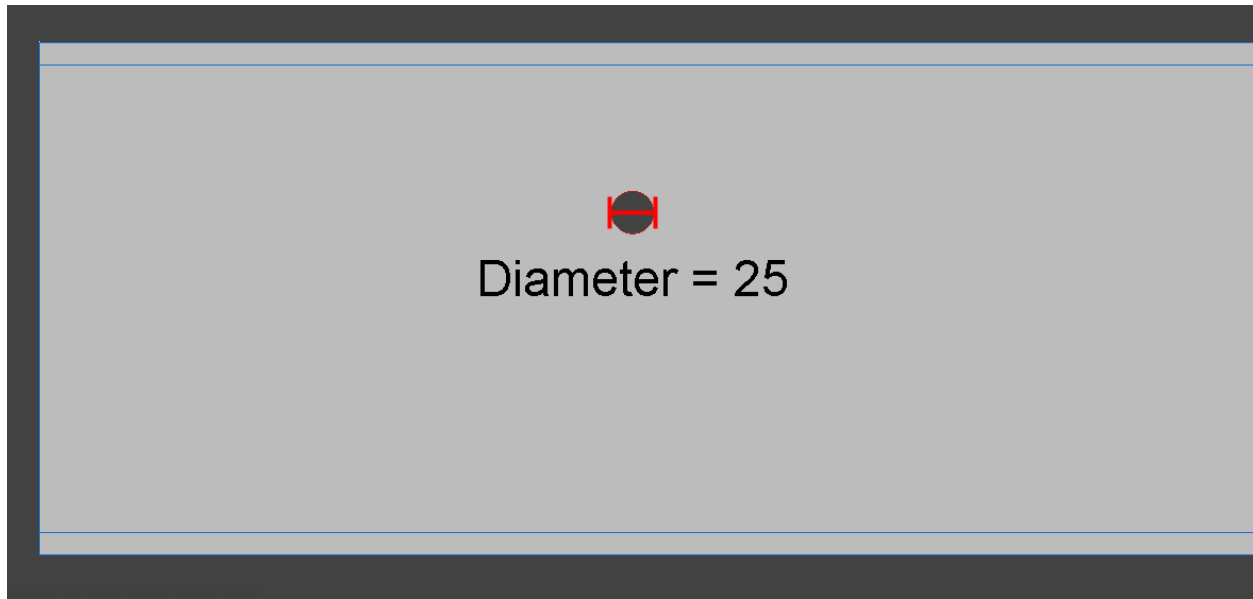
The depth that the countersink extends into the opposite side of the material.

Diameter

<Diameter>[Double Value]</Diameter>

This node is only valid for round holes (<Hole xsi:type="RoundHole">).

The diameter of the hole.



ThreadPitch

<ThreadPitch>[Double Value]</ThreadPitch>

This node is only valid for round holes (<Hole xsi:type="RoundHole">).

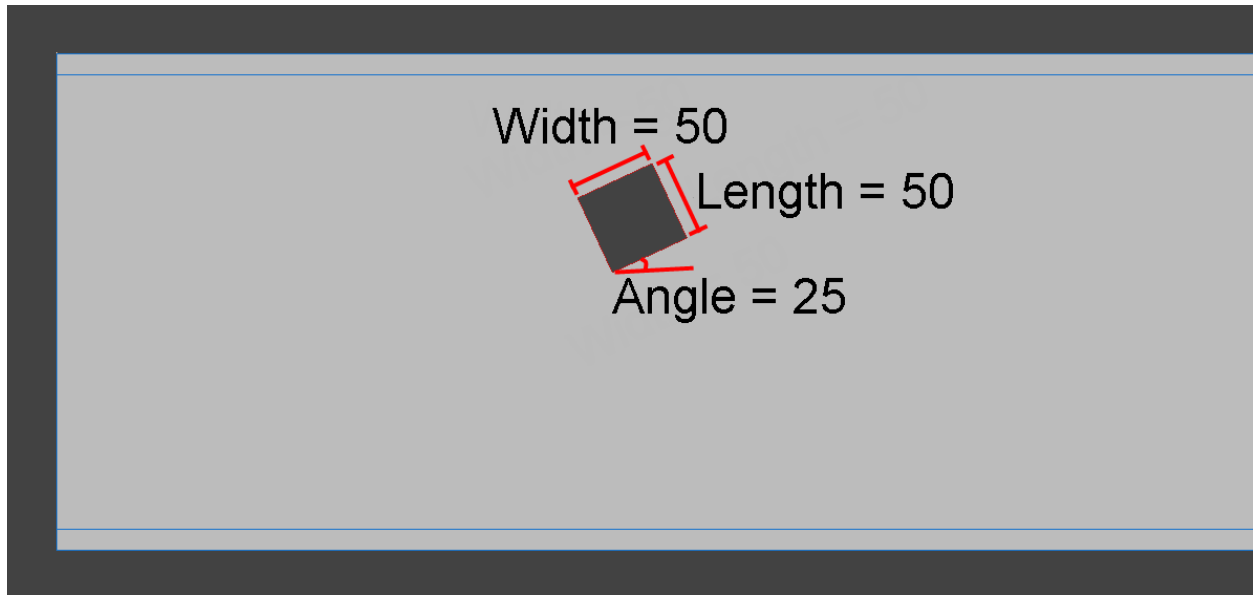
The distance between two threads for a tapped hole.

Xdimension

<Xdimension>[Double Value]</Xdimension>

This node is only valid for square holes (<Hole xsi:type="SquareHole">).

The width of the square hole.



Ydimension

<Ydimension>[Double Value]</Ydimension>

This node is only valid for square holes (<Hole xsi:type="SquareHole">).

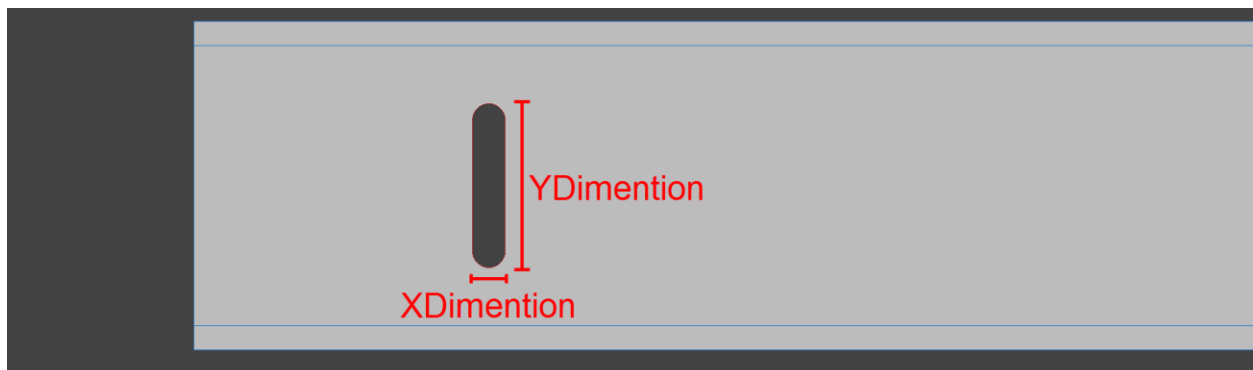
The length of the square hole. (See image for Xdimension above.)

HoleAngle

<Angle>[Double Value]</Angle>

This node is only valid for square holes (<Hole xsi:type="SquareHole">) and obround holes (<Hole xsi:type="ObroundHole">).

The angle by which the hole is rotated around the center of the hole. A positive angle corresponds to positive rotation based on [direction orientation](#).



Xdimension

<Xdimension>[Double Value]</Xdimension>

This node is only valid for obround holes (<Hole xsi:type="ObroundHole">).

The width of the bounding rectangle of the obround hole. (See figure above)

Ydimention

<Xdimension>[Double Value]</Xdimension>

This node is only valid for obround holes (<Hole xsi:type="ObroundHole">).

The width of the bounding rectangle of the obround hole. (See figure above)

Examples

[BeamWithHoles2.xml3d](#)

PopMarks

<PopMarks>...</PopMarks>

The PopMarks node contains some number of <PopMark> nodes. See below for more information about PopMark nodes.

PopMark

<PopMark>...</PopMark>

Contains information about a pop mark on the part.

The PopMark may contain some or all of the following as child nodes:

- AbsoluteRoundingNumber
- PopMarkID
- Is2DRepresentation
- PopmarkSurface
- Direction
- Option
- Design
- PieceOfThePartLabel
- Location

These nodes are described in further detail below.

AbsoluteRoundingNumber

<AbsoluteRoundingNumber>[Double Value]</AbsoluteRoundingNumber>

This is an [Absolute Rounding Number](#) node. See there for further information.

It is recommended that points associated to a feature have an absolute rounding number matching the absolute rounding number of the feature, and that features on a part have an absolute rounding number matching the absolute rounding number of the part.

PopMarkID

<PopMarkID>[GUID]</PopMarkID>

A GUID identifying this particular pop mark.

Is2DRepresentation

<Is2DRepresentation>[Boolean Value]</Is2DRepresentation>

Provides for future functionality. Currently this should always be “true.”

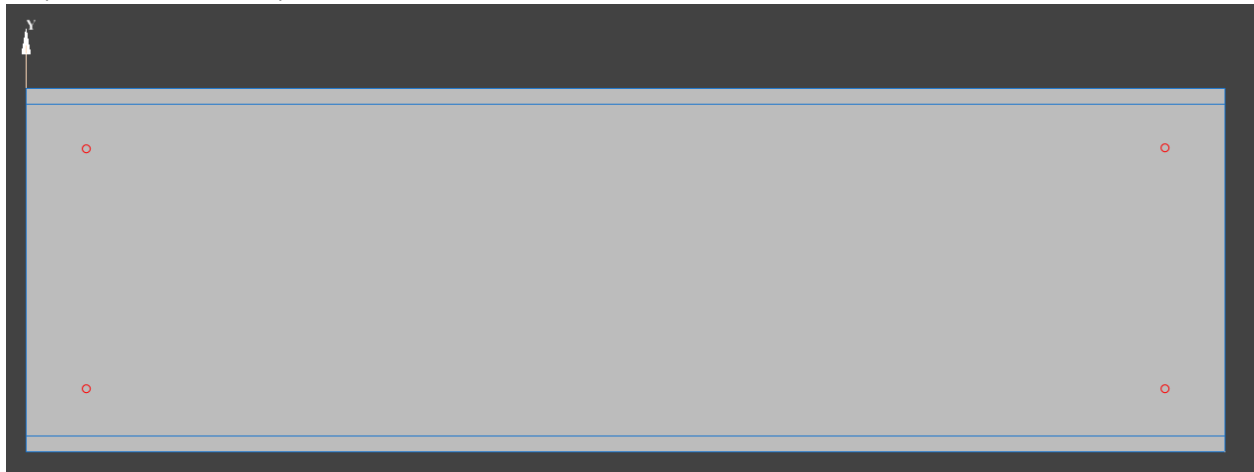
PopmarkSurface

<PopmarkSurface>[Enum Value]</PopmarkSurface>

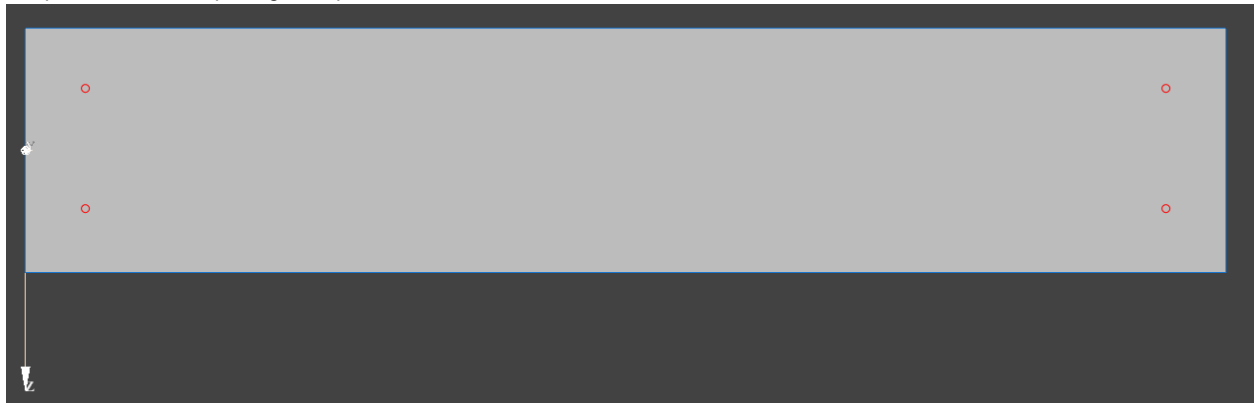
The surface this popmark is on. See [Surfaces](#) for acceptable values.

Examples

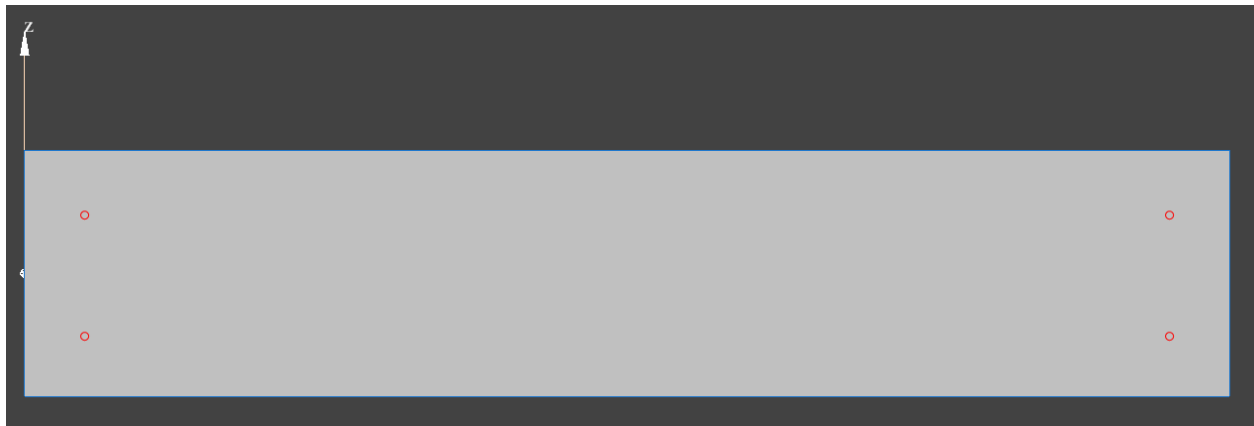
<PopmarkSurface>Web</PopmarkSurface>



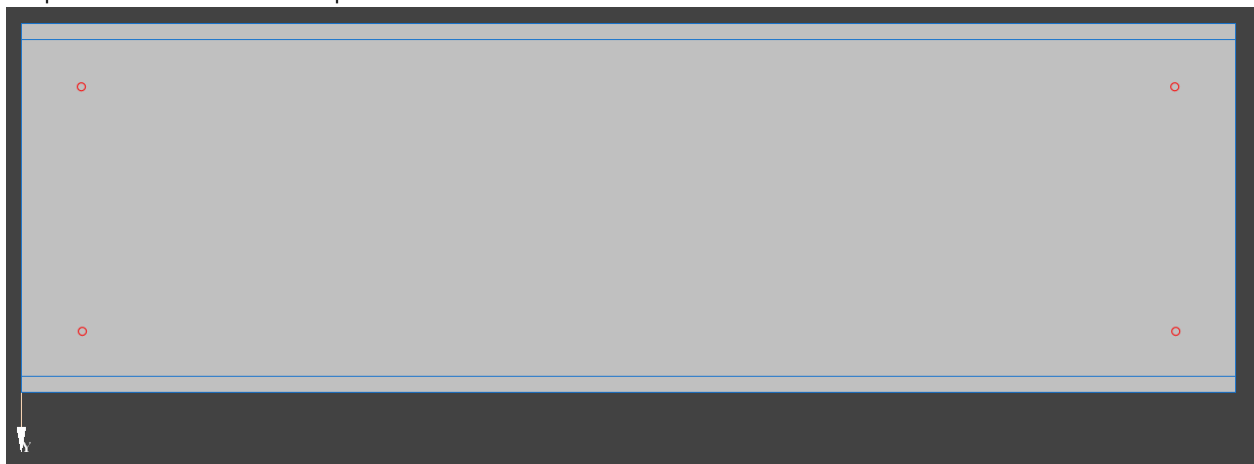
<PopmarkSurface>TopFlange</PopmarkSurface>



<PopmarkSurface>BottomFlange</PopmarkSurface>



<PopmarkSurface>WebInside</PopmarkSurface>



Direction

<Direction>[Integer Value]</Direction>

Indicates the axis of this popmark. Valid values are:

- 89 for the Y axis, i.e. for pop marks on the flanges.
- 90 for the Z axis, i.e. for pop marks on the web and underside.

Option

<Option>[Enum Value]</Option>

The location that surface coordinates for the pop mark are referenced from.

This is a [Reference Option](#) node. See the documentation for further information.

Design

<Design>...</Design>

Design information pertaining to this pop mark.

The Design node may contain some or all of the following as child nodes:

- DesignID
- IsMachinePausedAfterMarking

These nodes are described in further detail below.

DesignID

<DesignID>[GUID]</DesignID>

A GUID representing this particular design.

IsMachinePausedAfterMarking

<IsMachinePausedAfterMarking>[Boolean Value]</IsMachinePausedAfterMarking>

If true, after the popmark is marked, the machine will be paused till the machine is started again (cycle start).

PieceOfThePartLabel

<PieceOfThePartLabel>[Integer Value]</PieceOfThePartLabel>

Legacy representation of the surface the popmark is on, kept for backward compatibility. Ignored in newer versions of Raptor provided the [PopmarkSurface node](#) is present.

Valid values are:

- 63 for an unspecified surface
- 66 for the bottom flange
- 84 for the top flange
- 85 for the underside of a tube
- 87 for the web
- 98 for the inside of the bottom flange
- 116 for the inside of the top flange
- 119 for the underside of the web

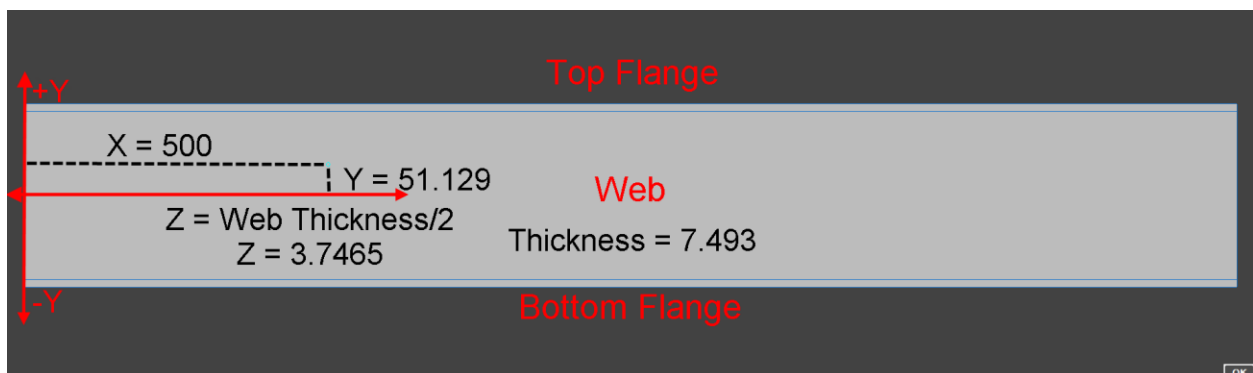
For newly-created parts this may safely be set to 63, indicating an unspecified surface. The [PopmarkSurface node](#) should then be set to the appropriate surface.

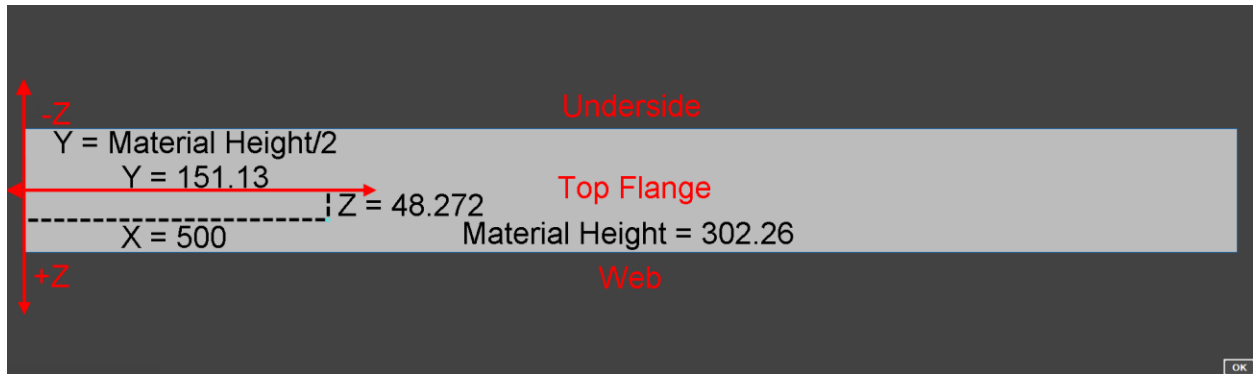
Location

<Location>...</Location>

The location of the pop mark's center.

This is a three-dimensional [Point node](#).





Examples

[BeamWithPopmarks.xml3d](#)

NumberOfPieces

`<NumberOfPieces>[Integer Value]</NumberOfPieces>`

Represents the number of copies of this part, in certain contexts.

- When an assembly is imported from Tekla, this will be the number of parts identical to this one in the assembly.
- For parts imported from DSTV, this will be the “quantity of pieces” specified in the DSTV header.

This number must be a positive integer. When in doubt, it should simply be 1.

Name

`<Name>[String Value]</Name>`

The name of this part.

ShapeString

`<ShapeString>[String Value]</ShapeString>`

Indicates whether this part is an angle, beam, etc.

Examples

Angle

Channel

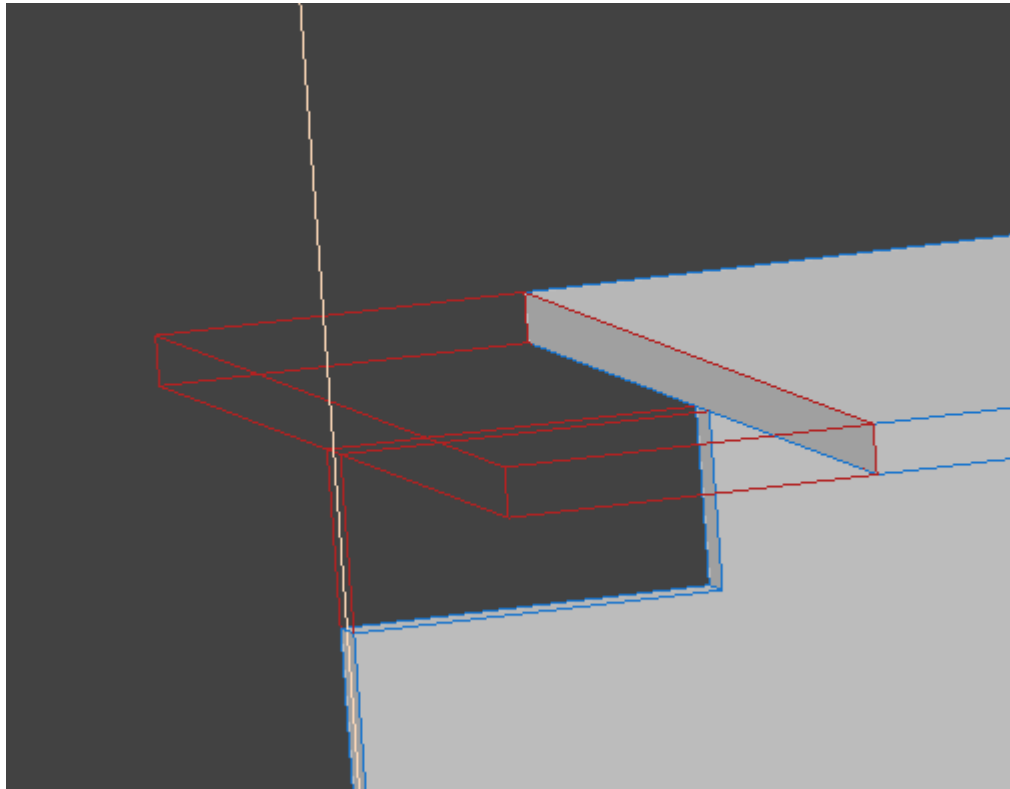
Tube

Examples

Copes Examples

Example 1 - Block Cope with No Radius

[\[Back to Copes Documentation \]](#)



XML3D

```
<?xml version="1.0" encoding="utf-8"?>
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15701.22">
  <ProductData />
  <MaterialChangeLog />
  <MaterialInformation />
  <ProcessingSpecs>
    <CutWidth>0</CutWidth>
    <FillerSize>0</FillerSize>
    <MinimumFrontPiece>0</MinimumFrontPiece>
    <MinumumEndPiece>0</MinumumEndPiece>
    <Nesting>s</Nesting>
    <MachineIdentification />
    <MachineName />
    <TaskName />
  </ProcessingSpecs>
</Shape>
```

```
<TaskAreaName />
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  <Duration>00:00:00</Duration>
  <StartTime>0001-01-01T00:00:00</StartTime>
  <StopTime>0001-01-01T00:00:00</StopTime>
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</ProcessingSpecs>
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  <ProjectName />
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  <Origin>Raptor</Origin>
  <StartDate>0001-01-01T00:00:00</StartDate>
  <EndDate>0001-01-01T00:00:00</EndDate>
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  <Address />
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  <Fabricator />
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  <Designer />
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</ProductionInformation>
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    <X>69.469</X>
    <Y>2.921</Y>
  </TwoDPoint>
  <TwoDPoint>
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    <X>-69.469</X>
    <Y>2.921</Y>
  </TwoDPoint>
```

```

<TwoDPoint>
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  <X>-69.469</X>
  <Y>76.073</Y>
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<TwoDPoint>
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      <IsRenderedAsLines>false</IsRenderedAsLines>
      <ReferenceOption>LeftEndDatum</ReferenceOption>
      <ShapePartToCut>84</ShapePartToCut>
      <CutSurface>TopFlange</CutSurface>
    
```



```

<Slope>90</Slope>
<Angle>90</Angle>
<CutLines>
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    <TorchPathID>00000000-0000-0000-0000-000000000000</TorchPathID>
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      <X>50</X>
      <Y>-76.072998046875</Y>
    </P1>
    <P2>
      <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
      <X>50</X>
      <Y>76.072998046875</Y>
    </P2>
  </TorchPath>
</CutLines>
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  <WasCopeCreatedFromMiter>>false</WasCopeCreatedFromMiter>
  <MiterAngleY>0</MiterAngleY>
  <MiterAngleZ>0</MiterAngleZ>
</Design>
<CuttingVector>
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  <Y>-6.604</Y>
  <Z>0</Z>
  <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
</CuttingVector>
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</Cope>
</ArrayOfCope>
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    <ReferenceOption>LeftEndDatum</ReferenceOption>
    <ShapePartToCut>87</ShapePartToCut>
    <CutSurface>Web</CutSurface>
    <Slope>90</Slope>
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    <CutLines>
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        </P1>
        <P2>
          <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
          <X>50</X>
          <Y>46.073001861572266</Y>
        </P2>
      </TorchPath>
    <TorchPath xsi:type="StraightTorchPath">

```

```

    <TorchPathID>00000000-0000-0000-0000-000000000000</TorchPathID>
    <P1>
      <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
      <X>50</X>
      <Y>46.073001861572266</Y>
    </P1>
    <P2>
      <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
      <X>50</X>
      <Y>69.469001770019531</Y>
    </P2>
  </TorchPath>
</CutLines>
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  <Source>Undefined</Source>
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<Yb>-69.469</Yb>
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```

```

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  <Angle>90</Angle>
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```

```

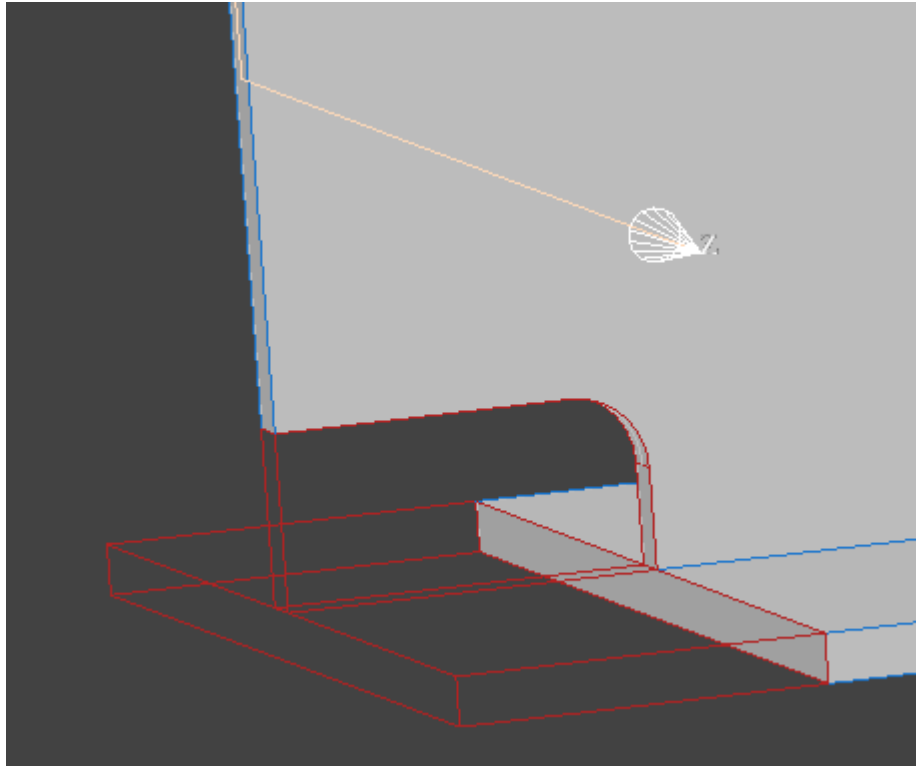
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</Copes>
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<RectangleScribes />
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  <BottomFlangeTools />
  <UndersideTools />
  <AllTools />
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  <InnerDiameter>0</InnerDiameter>
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  <NearLegThickness>0</NearLegThickness>
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<IsColumn>false</IsColumn>
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<PopMarks />
<AssemblyPosition />
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<Name>H-profile simple block cope</Name>

```

<ShapeString>Beam</ShapeString>
</Shape>

Example 2 - Block Cope with Radius

[\[Back to Copes Documentation \]](#)



XML3D

```
<?xml version="1.0" encoding="utf-8"?>
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15701.22">
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  <MaterialChangeLog />
  <MaterialInformation />
  <ProcessingSpecs>
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    <FillerSize>0</FillerSize>
    <MinimumFrontPiece>0</MinimumFrontPiece>
    <MinumumEndPiece>0</MinumumEndPiece>
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    <MachineName />
    <TaskName />
    <TaskAreaName />
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      <StartTime>0001-01-01T00:00:00</StartTime>
      <StopTime>0001-01-01T00:00:00</StopTime>
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  </ProcessingSpecs>
  <RunNumber />
  <HeatNumber />
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```

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 <Y>76.073</Y>
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 <TwoDPoint>
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 <Y>76.073</Y>

```

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```



```

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```

```

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```

```

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        <Y>-46.073001861572266</Y>
      </P2>
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```

```

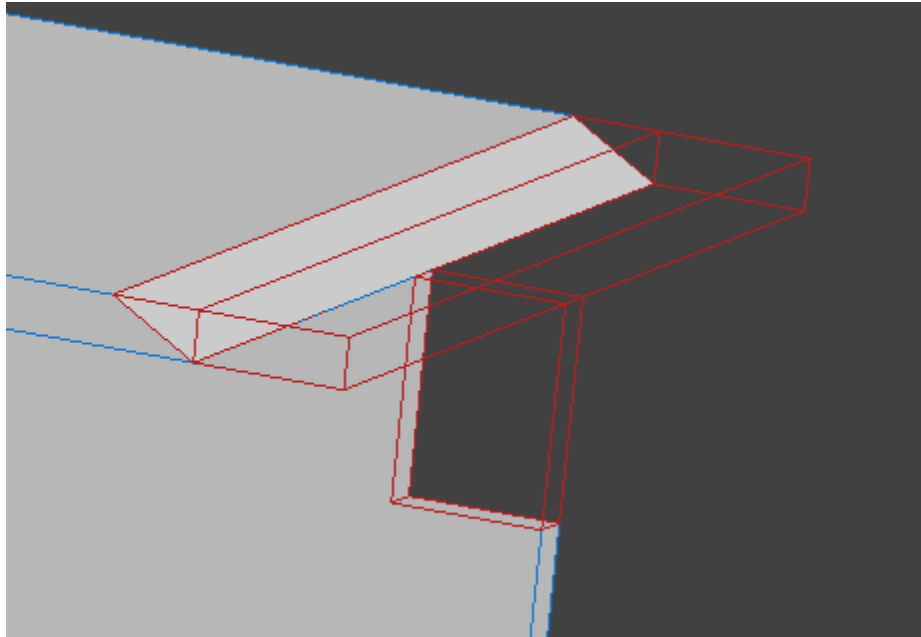
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  <Y>-56.073001861572266</Y>
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    <X>50</X>
    <Y>-56.073001861572266</Y>
  </P1>
  <P2>
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    <X>50</X>
    <Y>-69.469001770019531</Y>
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  <WasCopeCreatedFromMiter>>false</WasCopeCreatedFromMiter>
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  <MiterAngleZ>0</MiterAngleZ>
</Design>
<CuttingVector>
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  <Y>0</Y>
  <Z>-5.842</Z>
  <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
</CuttingVector>
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<IsInternal>>false</IsInternal>
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<Connections />
<Welds />
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<ConstructionPoints />
<ConstructionLines />
<Tools>
  <WebTools />
  <TopFlangeTools />
  <BottomFlangeTools />

```

```
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<AllTools />
</Tools>
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  <Profile>W6X15</Profile>
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  <Width>152.146</Width>
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  <BottomFlangeThickness>6.604</BottomFlangeThickness>
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  <WeightPerLength>22.1465782874</WeightPerLength>
</RawShapeData>
<PartMultipartID>00000000-0000-0000-0000-000000000000</PartMultipartID>
<AllFaces />
<HollowCenter>>false</HollowCenter>
<IsColumn>>false</IsColumn>
<HolesInAPart />
<PopMarks />
<AssemblyPosition />
<NumberOfPieces>1</NumberOfPieces>
<Name>H-profile simple block copes</Name>
<ShapeString>Beam</ShapeString>
</Shape>
```

Example 3 - Block Cope with External Bevel

[\[Back to Copes Documentation \]](#)



XML3D

```
<?xml version="1.0" encoding="utf-8"?>
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15701.22">
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  <MaterialChangeLog />
  <MaterialInformation />
  <ProcessingSpecs>
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    <FillerSize>0</FillerSize>
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    <MinumumEndPiece>0</MinumumEndPiece>
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    <MachineName />
    <TaskName />
    <TaskAreaName />
    <processingInformation>
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      <StartTime>0001-01-01T00:00:00</StartTime>
      <StopTime>0001-01-01T00:00:00</StopTime>
    </processingInformation>
  </ProcessingSpecs>
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  <Fabricator />
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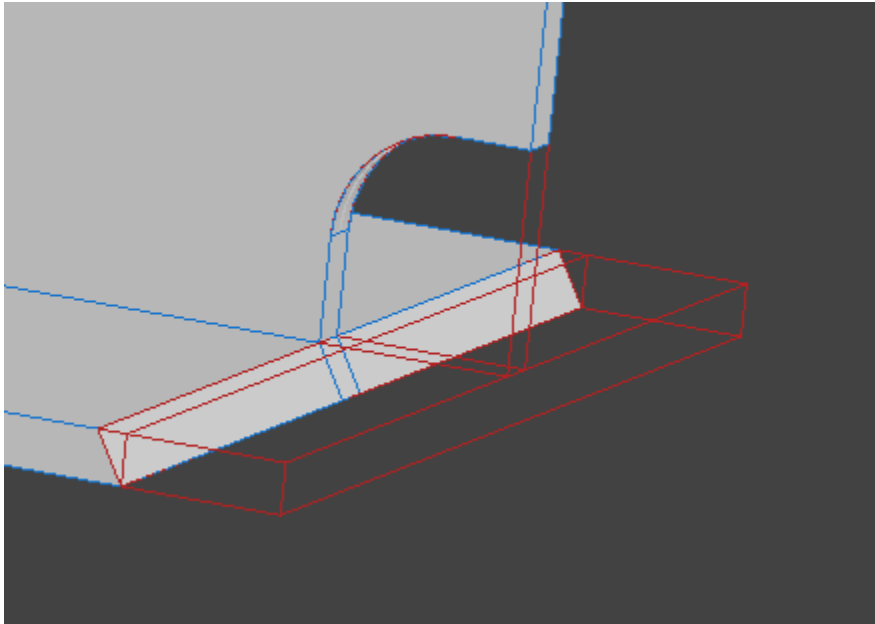
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Example 4 - Block Cope with Internal Bevel

[\[Back to Copes Documentation \]](#)



XML3D

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  <CutSurface>Web</CutSurface>
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```

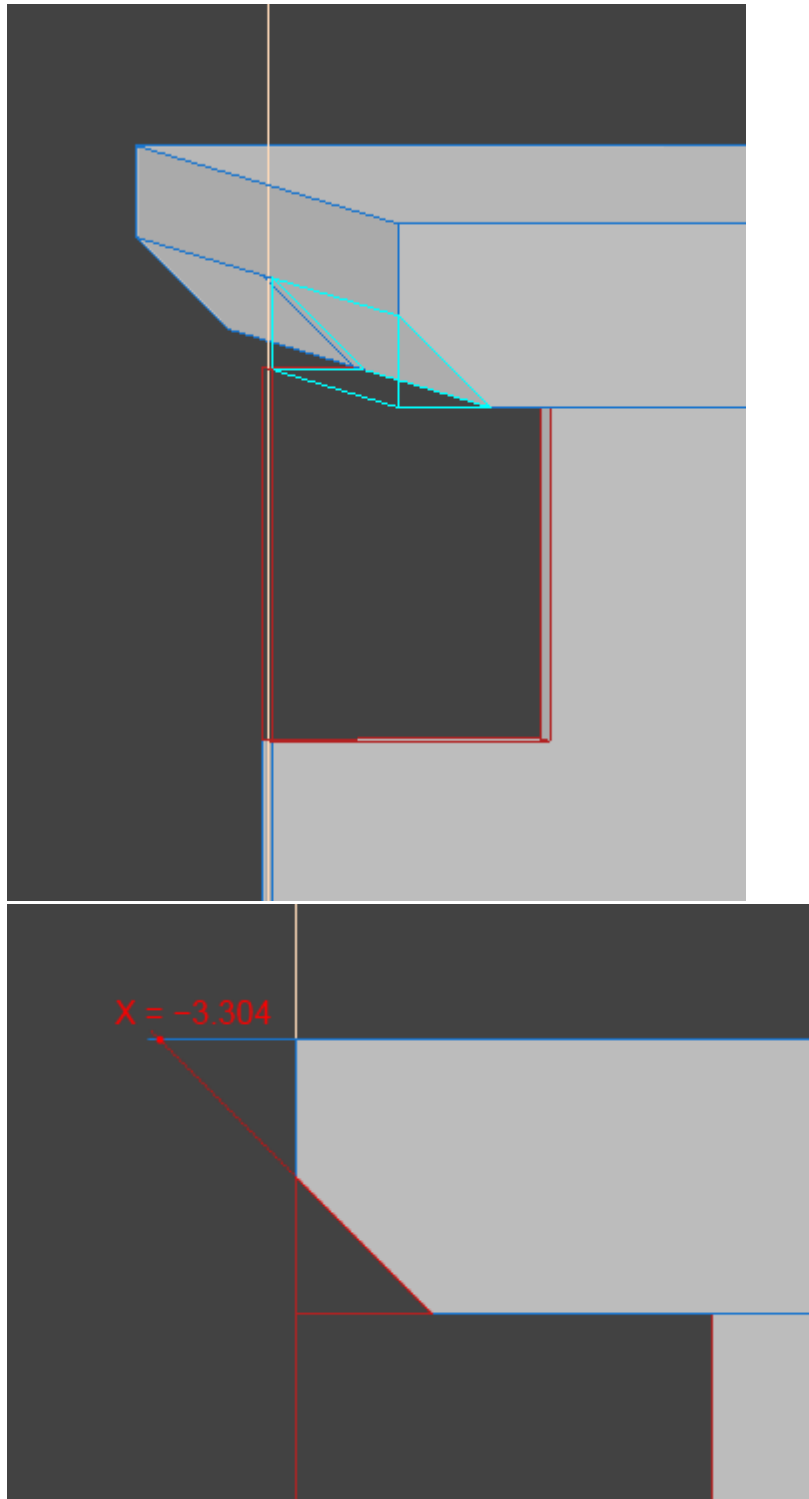
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    <Y>-56.072999999999993</Y>
  </P1>
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  <MiterAngleZ>0</MiterAngleZ>
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  <WebTools />
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  <UndersideTools />
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```

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<PopMarks />
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<Name>H-profile beveled block copes</Name>
<ShapeString>Beam</ShapeString>
</Shape>

Example 5 - Bevel with a Land

[\[Back to Copes Documentation \]](#)



XML3D

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  <MaterialInformation />
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```

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```



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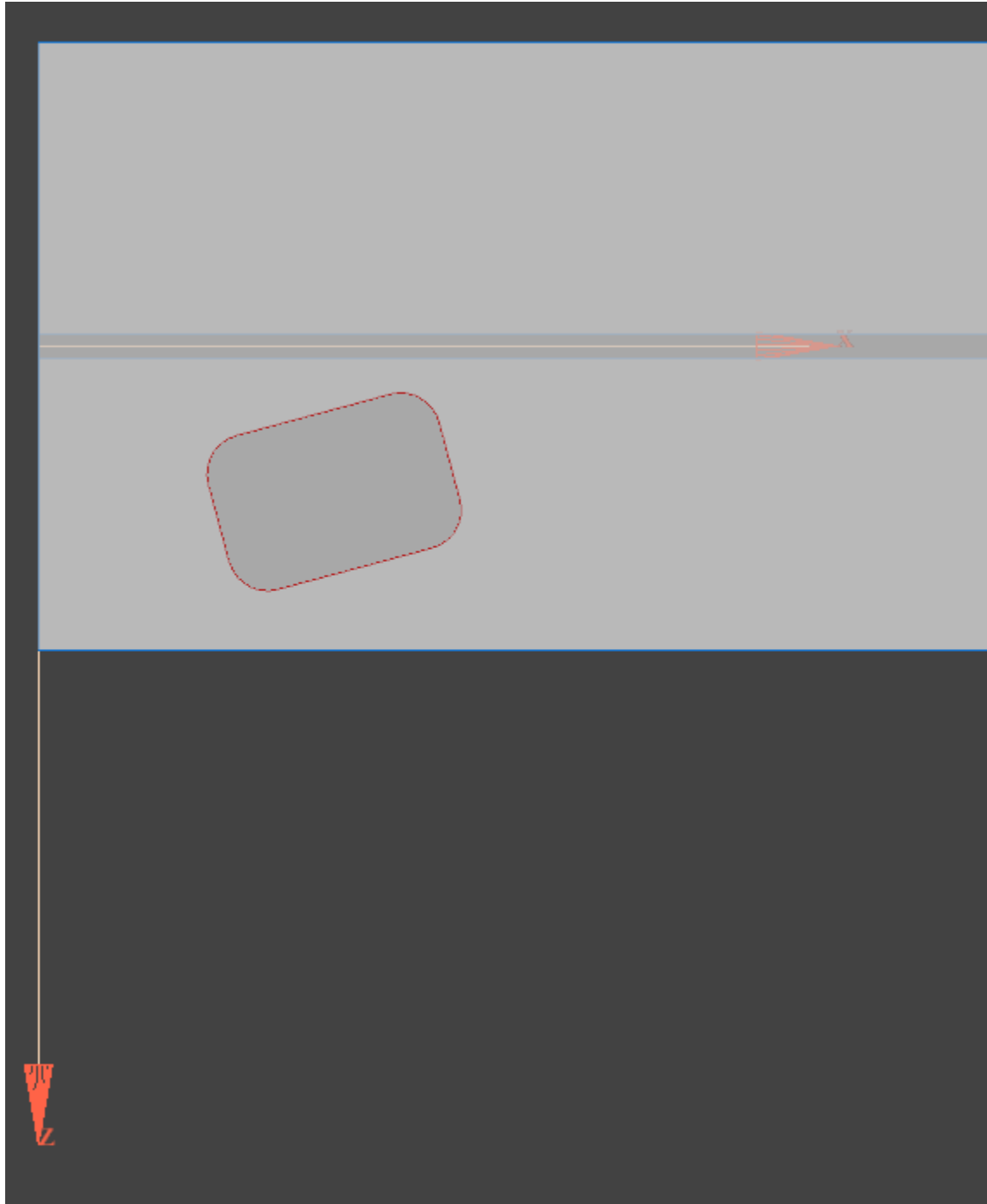
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  <BottomFlangeThickness>6.604</BottomFlangeThickness>
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  <FlangeSlope>0</FlangeSlope>
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  <FarLegThickness>0</FarLegThickness>
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  <WeightPerLength>22.1465782874</WeightPerLength>
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<PopMarks />
<AssemblyPosition />
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<Name>internal bevel with land</Name>
<ShapeString>Beam</ShapeString>
</Shape>

```

Example 6 - Closed Loop Cope

[\[Back to Copes Documentation \]](#)



XML3D

<?xml version="1.0" encoding="utf-8"?>

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<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
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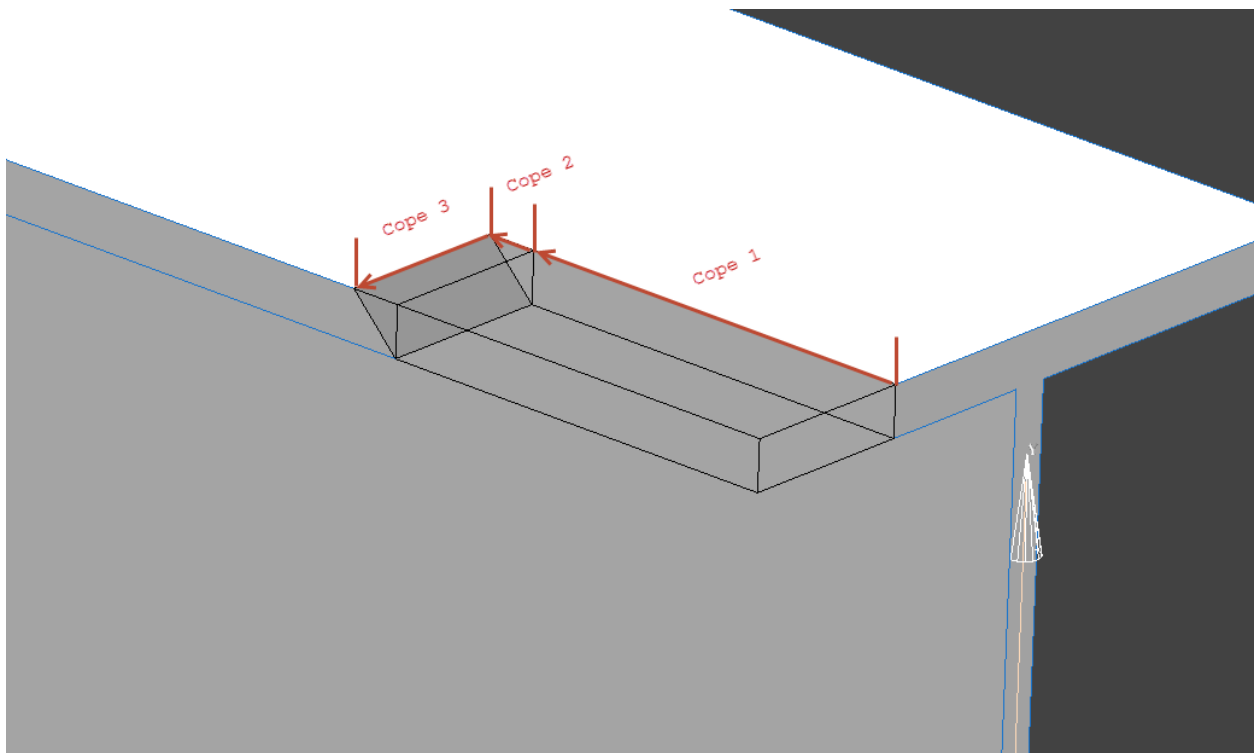
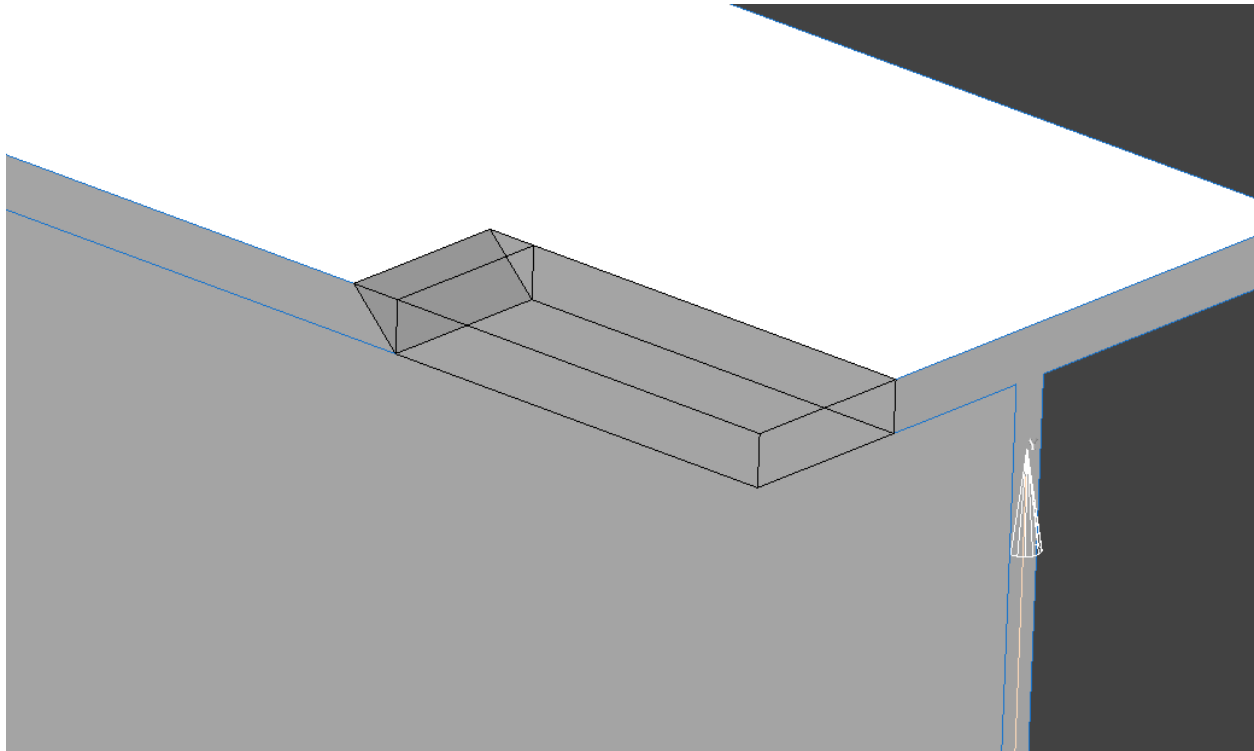
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Example 7 - Beveled Flange Thin

[\[Back to Copes Documentation \]](#)



XML3D

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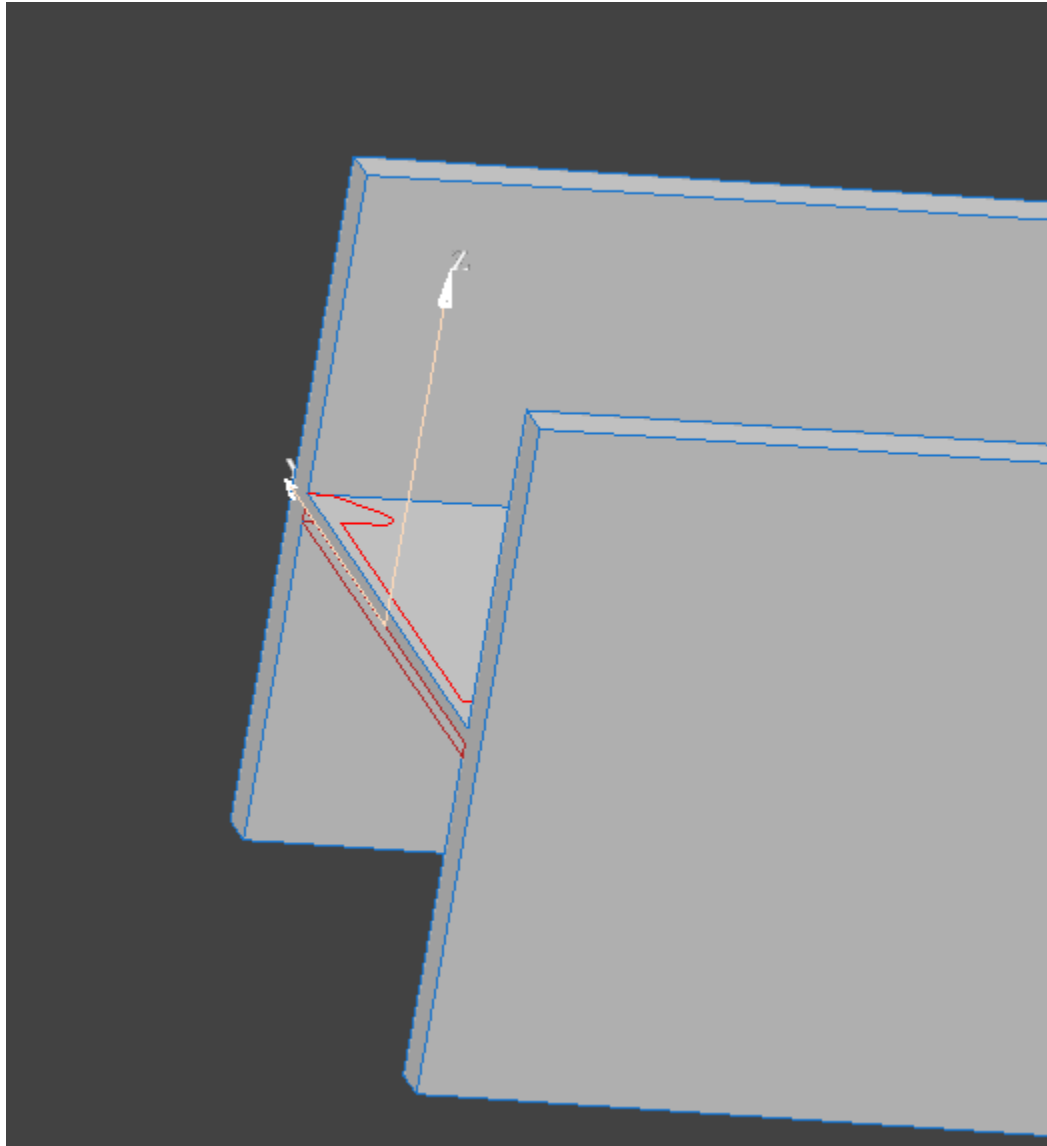
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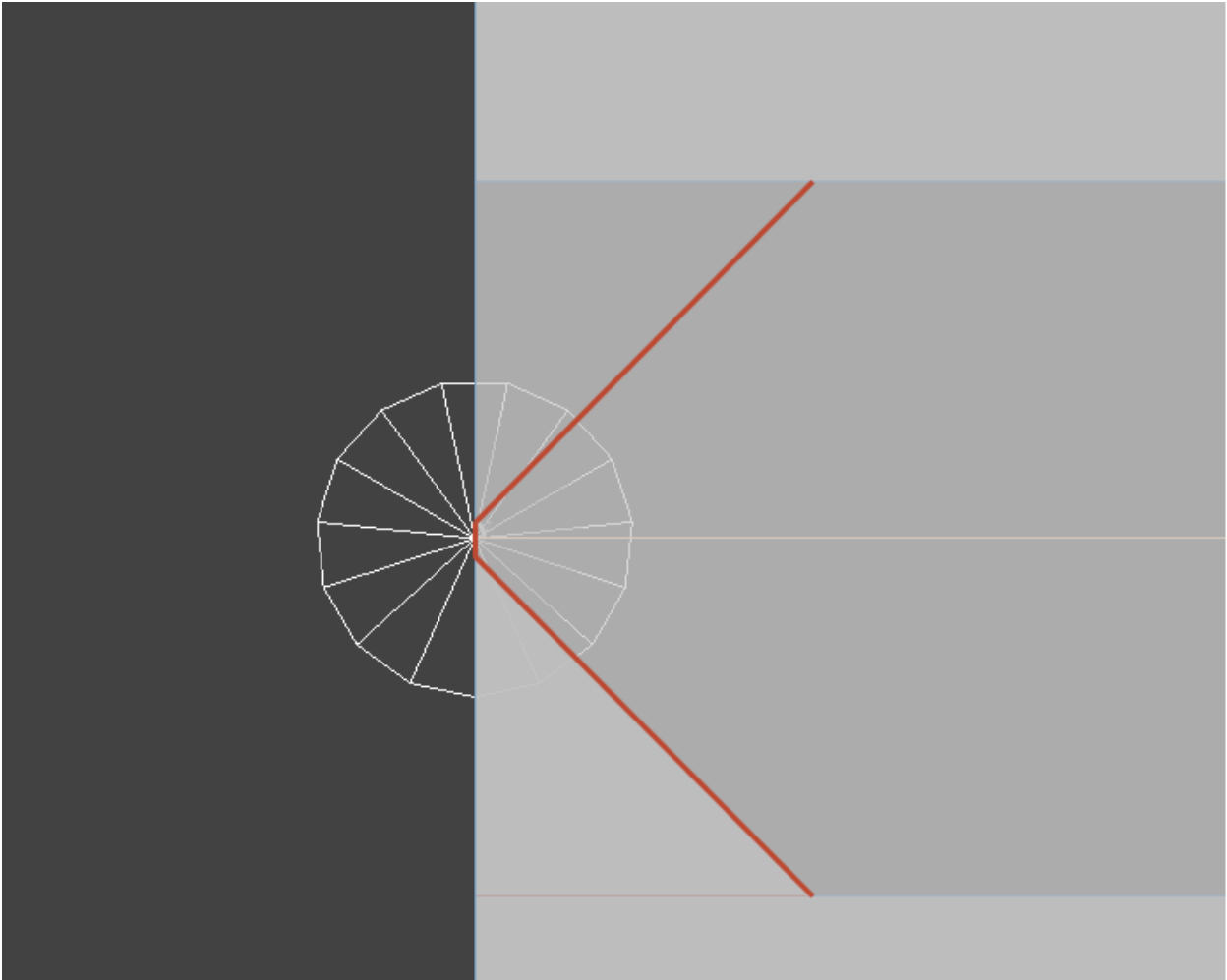
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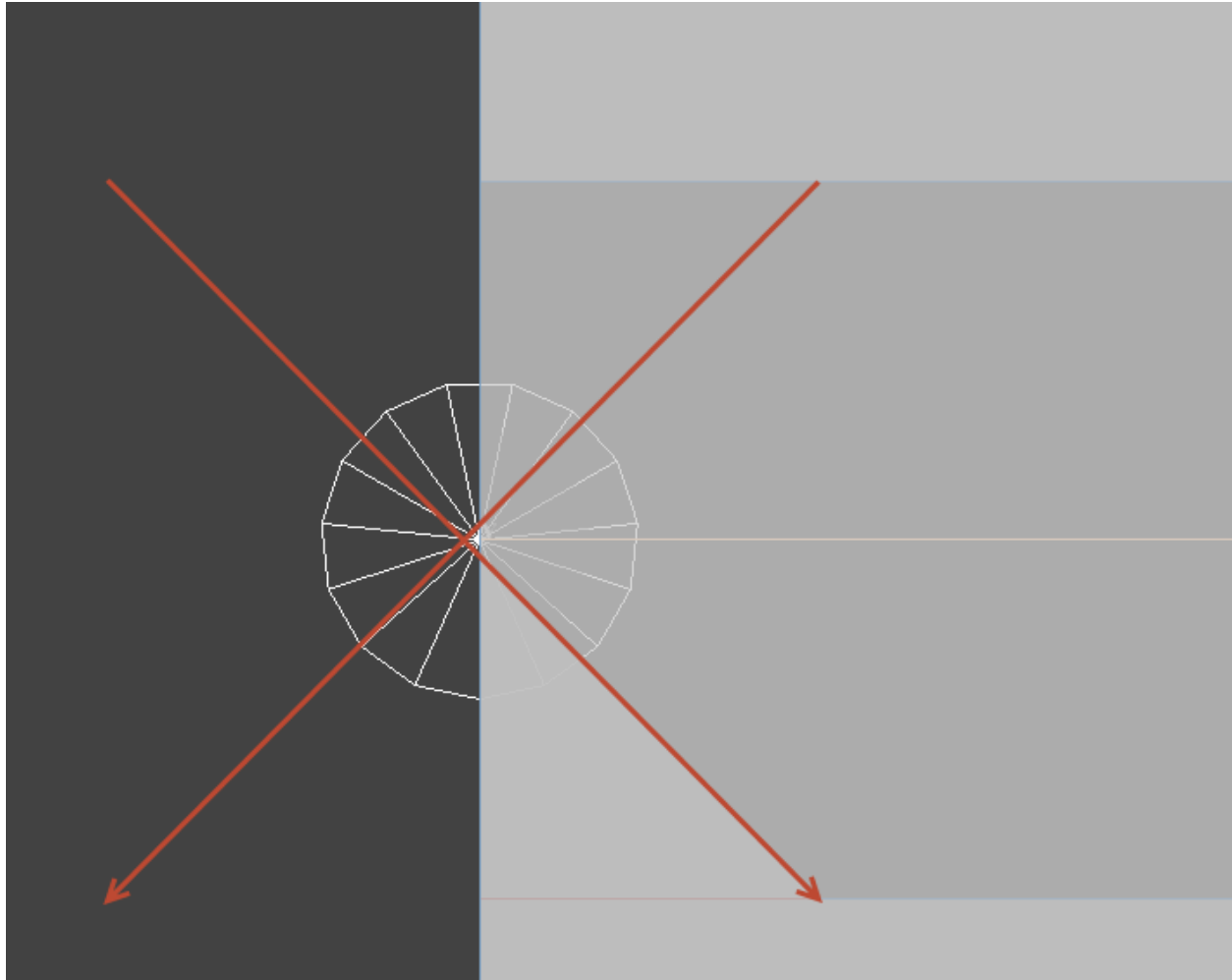
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Example 8 - Double Web Bevel with Land

[\[Back to Copes Documentation \]](#)







XML3D

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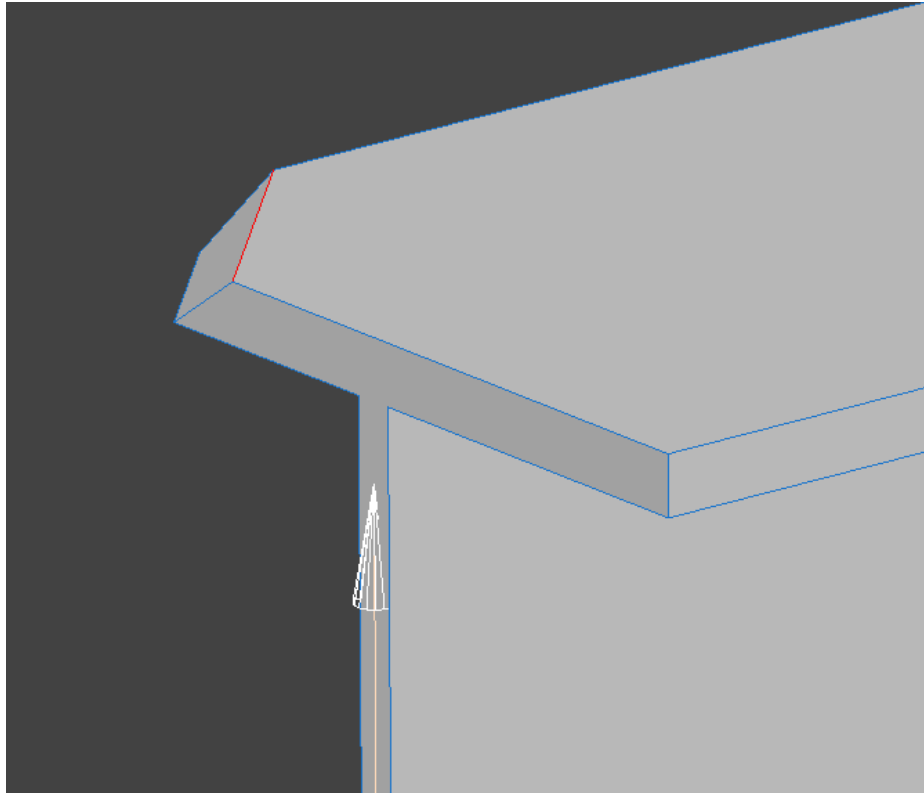
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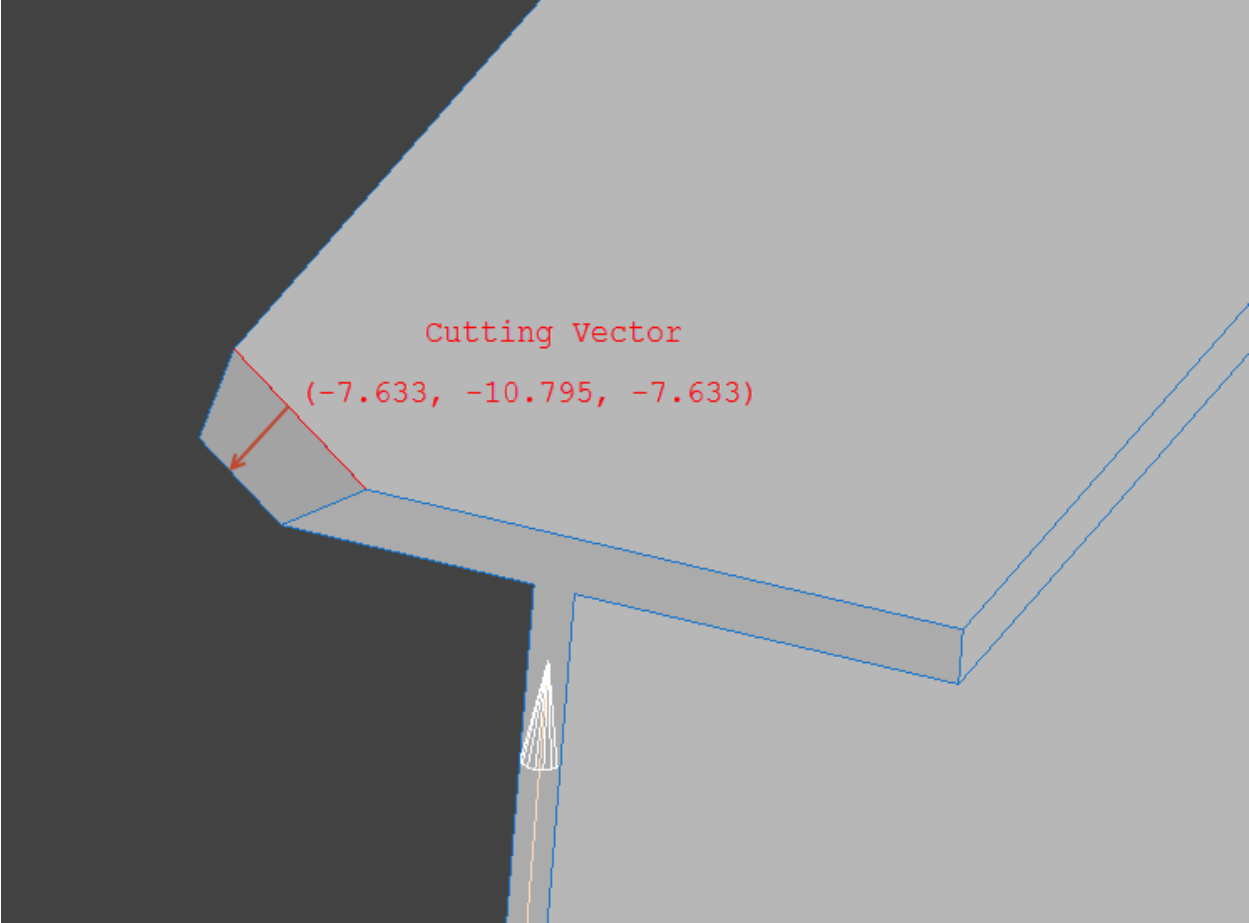


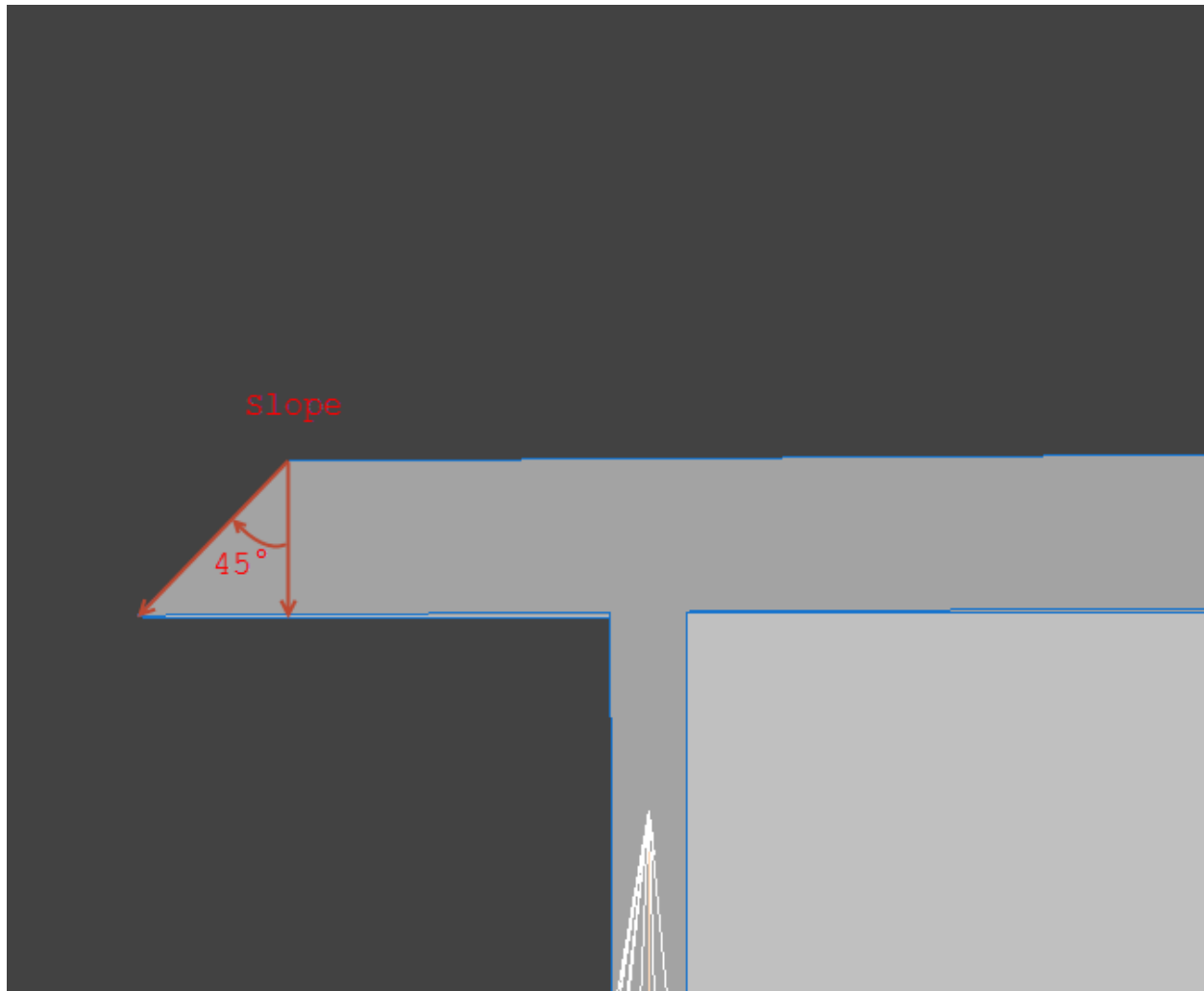
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<AssemblyPosition>104</AssemblyPosition>
<NumberOfPieces>1</NumberOfPieces>
<Name>104</Name>
<ShapeString>Beam</ShapeString>
</Shape>
```

Example 9 - Flange Corner Bevel

[\[Back to Copes Documentation \]](#)







XML3D

```
<?xml version="1.0" encoding="utf-8"?>
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15719.22">
  <ProductData />
  <MaterialChangeLog />
  <MaterialInformation />
  <ProcessingSpecs>
    <CutWidth>0</CutWidth>
    <FillerSize>0</FillerSize>
    <MinimumFrontPiece>0</MinimumFrontPiece>
    <MinumumEndPiece>0</MinumumEndPiece>
    <Nesting>s</Nesting>
    <MachineIdentification />
    <MachineName />
    <TaskName />
    <TaskAreaName />
    <processingInformation>
      <Duration>00:00:00</Duration>
      <StartTime>0001-01-01T00:00:00</StartTime>
    
```

```
<StopTime>0001-01-01T00:00:00</StopTime>
</processingInformation>
</ProcessingSpecs>
<RunNumber />
<HeatNumber />
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<SourceFilePath />
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<projectInfo>
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  <ProjectName />
  <ProjectNumber>Raptor</ProjectNumber>
  <Origin>Raptor</Origin>
  <StartDate>0001-01-01T00:00:00</StartDate>
  <EndDate>0001-01-01T00:00:00</EndDate>
  <Notes />
  <Address />
  <Builder />
  <Fabricator />
  <Description />
  <Designer />
</projectInfo>
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  <OrderIdentification />
  <DrawingIdentification />
  <PartPhaseIdentification />
  <PieceIdentification />
  <SteelGrade />
  <Batch />
  <Load />
</FabricationInformation>
<ProductionInformation>
  <LotInformation>
    <Number>0</Number>
    <Name />
  </LotInformation>
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</ProductionInformation>
<Design>
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  <IsScrap>false</IsScrap>
</Design>
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    <Y>3.81</Y>
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    <Y>3.81</Y>
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  <TwoDPoint>
    <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
    <X>-213.995</X>
    <Y>76.2</Y>
  </TwoDPoint>

```

```

    </TwoDPoint>
    <TwoDPoint>
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    <Y>76.2</Y>
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    <TwoDPoint>
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    <Y>-76.2</Y>
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    <TwoDPoint>
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    <X>213.995</X>
    <Y>-3.81</Y>
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    <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
    <X>213.995</X>
    <Y>-76.2</Y>
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    <TwoDPoint>
    <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
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    <Y>-76.2</Y>
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    <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
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        <ShapePartToCut>32</ShapePartToCut>
        <CutSurface>TopFlange</CutSurface>
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        <Angle>90</Angle>
        <CutLines>
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```

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</CuttingVector>
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<ZwebU>-3.81</ZwebU>
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<Yt>213.995</Yt>
<Yb>-213.995</Yb>
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<CutSurface>TopFlange</CutSurface>
<Slope>45</Slope>
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<CutLines>
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</P1>

```

```

    <P2>
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  </CutLines>
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    <Source>CopesDatagrid</Source>
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    <Z>-7.6332177029087829</Z>
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  </CuttingVector>
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  <IsInternal>>false</IsInternal>
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<Welds />
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<ConstructionLines />
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  <WebTools />
  <TopFlangeTools />
  <BottomFlangeTools />
  <UndersideTools />
  <AllTools />
</Tools>
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  <Profile>W18X35</Profile>
  <WebThickness>7.62</WebThickness>
  <Thickness>0</Thickness>
  <Height>449.58</Height>
  <Width>152.4</Width>
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  <BottomFlangeThickness>10.795</BottomFlangeThickness>
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  <RoundingRadius2>0</RoundingRadius2>
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  <InnerDiameter>0</InnerDiameter>
  <FarLegThickness>0</FarLegThickness>
  <NearLegThickness>0</NearLegThickness>
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  <WeightPerLength>51.43005843</WeightPerLength>
</RawShapeData>
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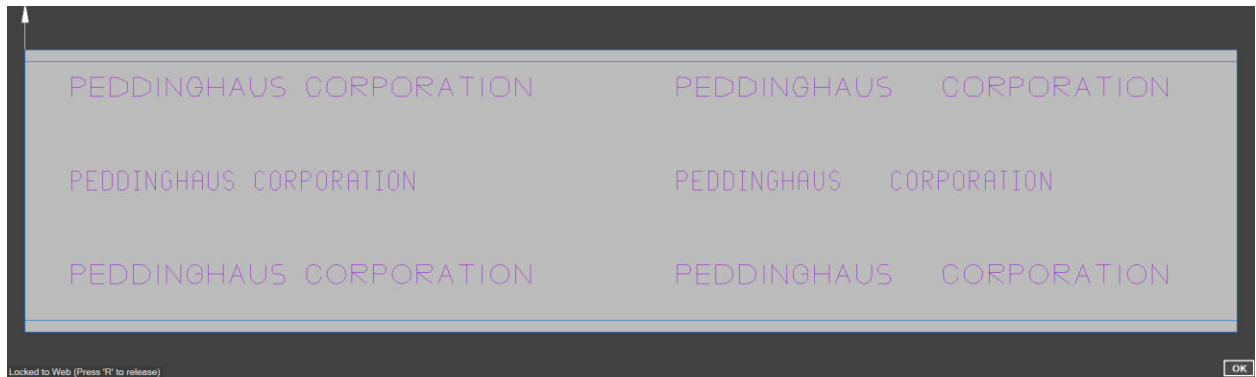
```
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<HolesInAPart />  
<PopMarks />  
<NumberOfPieces>1</NumberOfPieces>  
<Name>FlangeCornerBevel</Name>  
<ShapeString>Beam</ShapeString>  
</Shape>
```

Scribe examples

Example 1 - Scribe Text

[\[Back to Scribes Documentation \]](#)

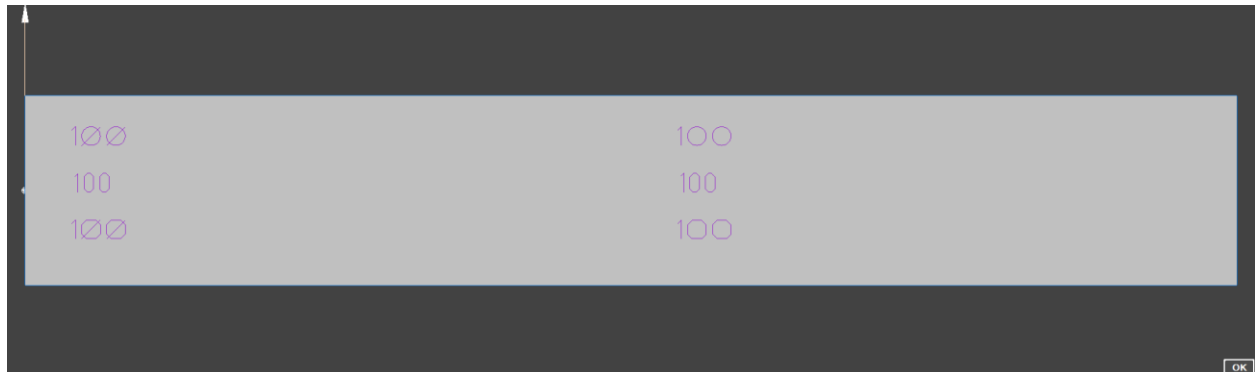
Web



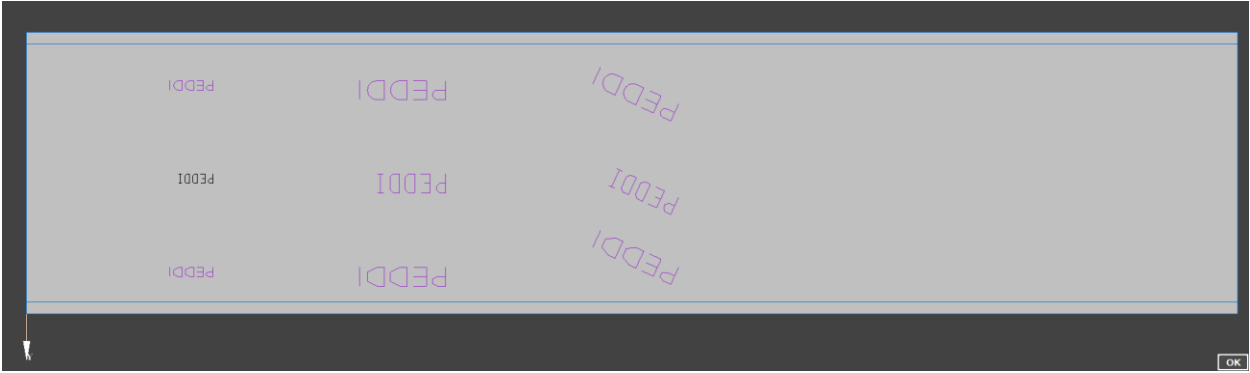
Top Flange



Bottom Flange



Underside



XML

```
<?xml version="1.0" encoding="utf-8"?>
<Shape xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xmlns:xsd="http://www.w3.org/2001/XMLSchema"
xsi:type="Beam" Version="2.55.15708.22">
  <ProductData />
  <MaterialChangeLog />
  <MaterialInformation />
  <ProcessingSpecs>
    <CutWidth>0</CutWidth>
    <FillerSize>0</FillerSize>
    <MinimumFrontPiece>0</MinimumFrontPiece>
    <MinumumEndPiece>0</MinumumEndPiece>
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    <MachineIdentification />
    <MachineName />
    <TaskName />
    <TaskAreaName />
    <processingInformation>
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      <StopTime>0001-01-01T00:00:00</StopTime>
    </processingInformation>
  </ProcessingSpecs>
  <RunNumber />
  <HeatNumber />
  <SourceMaterialGUID>00000000-0000-0000-0000-000000000000</SourceMaterialGUID>
  <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
  <ShapeSource>Raptor</ShapeSource>
  <SourceFilePath />
  <AreCorrectionsApplied>>false</AreCorrectionsApplied>
  <projectInfo>
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    <ProjectName />
    <ProjectNumber>Raptor</ProjectNumber>
    <Origin>Raptor</Origin>
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    <EndDate>0001-01-01T00:00:00</EndDate>
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    <Address />
    <Builder />
    <Fabricator />
    <Description />
    <Designer />
  </projectInfo>
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    <DrawingIdentification />
    <PartPhaseIdentification />
    <PieceIdentification />
    <SteelGrade />
    <Batch />
    <Load />
  </FabricationInformation>
  <ProductionInformation>
    <LotInformation>
      <Number>0</Number>
      <Name />
    </LotInformation>
    <ID>f998330b-45f1-4778-836d-eccda1f95983</ID>
  </ProductionInformation>
  <Design>
    <DesignID>086ef1c0-ddc5-4bc7-afdd-6a7940213bca</DesignID>
    <IsScrap>>false</IsScrap>
  </Design>
  <ProfilePointsInner />
  <ProfilePoints>
    <TwoDPoint>
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  </ProfilePoints>
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```

```

    <X>138.049</X>
    <Y>3.7465</Y>
  </TwoDPoint>
  <TwoDPoint>
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    <X>-138.049</X>
    <Y>3.7465</Y>
  </TwoDPoint>
  <TwoDPoint>
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    <Y>101.727</Y>
  </TwoDPoint>
  <TwoDPoint>
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    <X>-151.13</X>
    <Y>-101.727</Y>
  </TwoDPoint>
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    <X>-138.049</X>
    <Y>-101.727</Y>
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```

```

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    <ScribeFace>84</ScribeFace>
    <ScribeSurface>TopFlange</ScribeSurface>
    <Design>
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      <Source>Undefined</Source>
      <InformationType>Unknown</InformationType>
    </Design>
  </Scribe>
  <LinesToScribe>
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        </P1>
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        </P2>
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        <P2>
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          <Y>-71.726997375488281</Y>
        </P2>
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        <P2>
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          <Y>-69.226997375488281</Y>
        </P1>
        <P2>
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        </P2>
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  <P2>
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      <Y>-71.726997375488281</Y>
    </P1>
    <P2>
      <AbsoluteRoundingNumber>0.006</AbsoluteRoundingNumber>
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      <Y>-71.726997375488281</Y>
    </P2>
  </TorchPath>
  <TorchPath xsi:type="StraightTorchPath">
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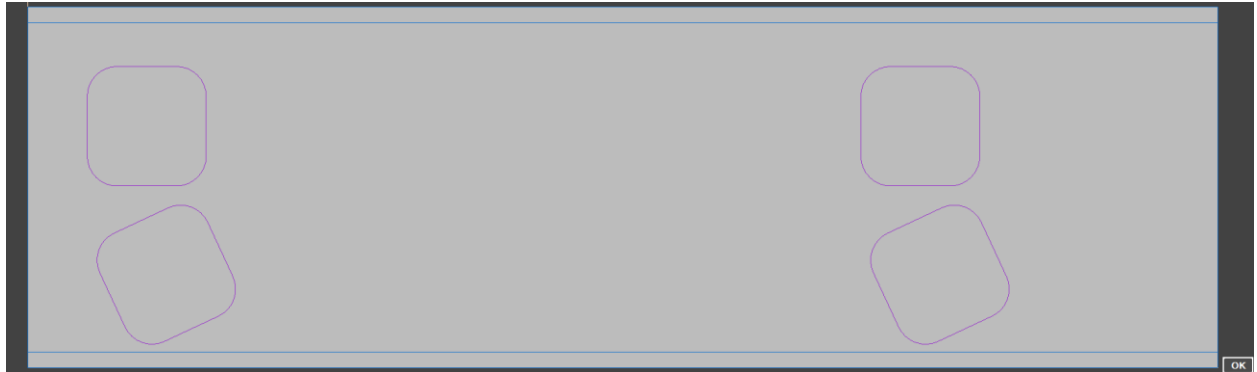
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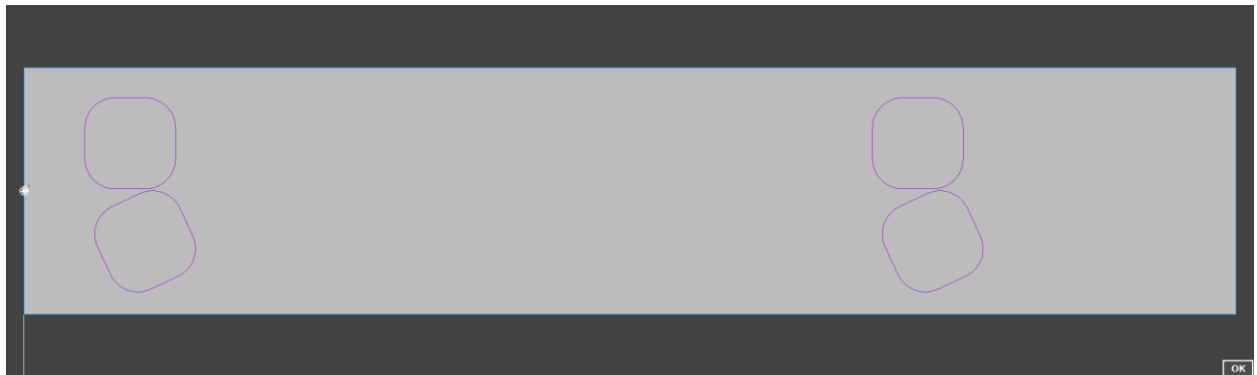
Example 2 - Scribe Lines

[\[Back to Scribes Documentation \]](#)

Web



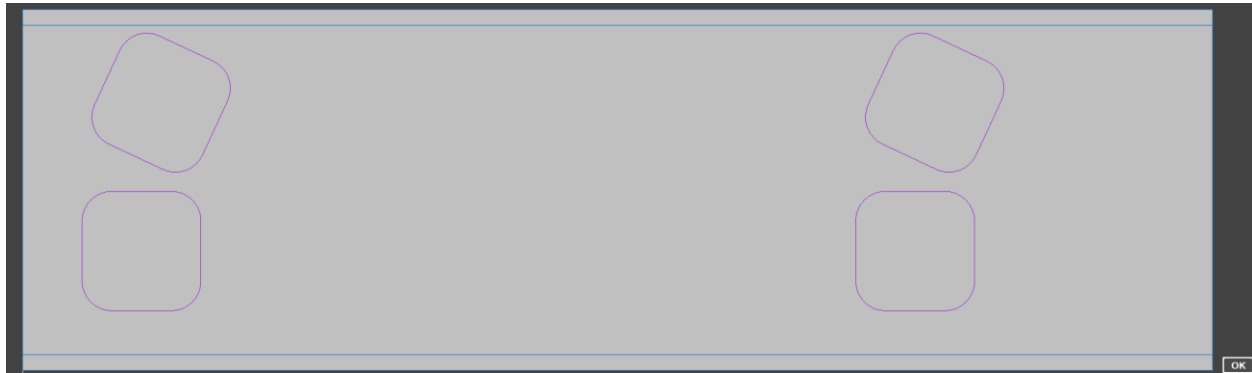
Top Flange



Bottom Flange



Underside



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<ShapeString>Beam</ShapeString>
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Holes examples

Example 1 – Beam With Holes 2

[\[Back to holes documentation \]](#)

Web



Top Flange



Bottom Flange



Underside



XML

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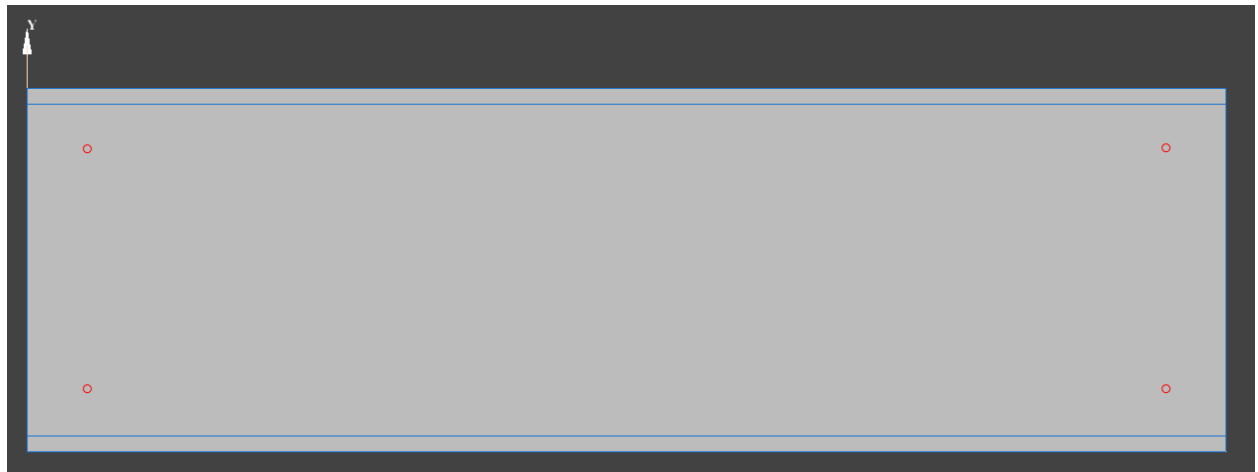
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Pop marks examples

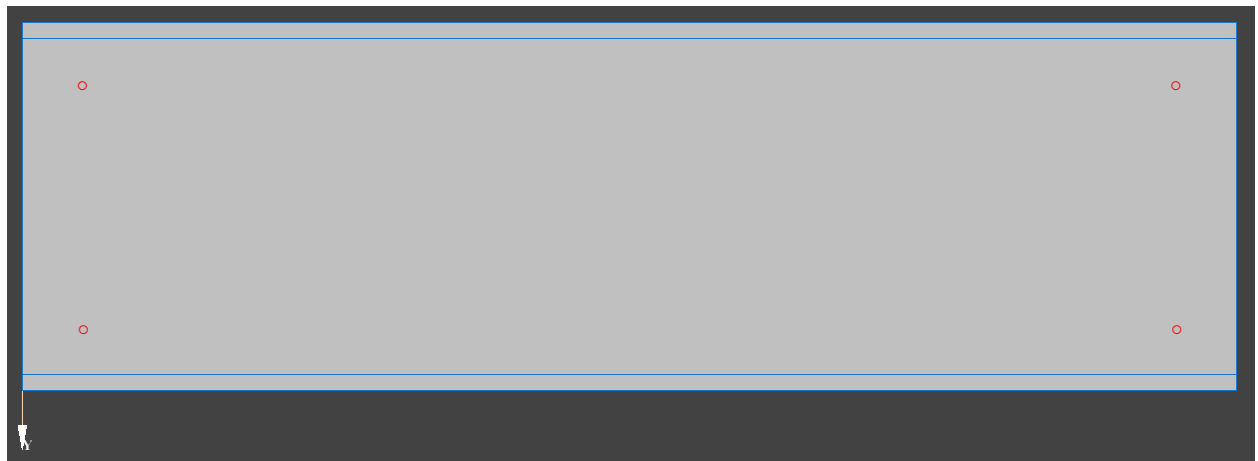
Example 1 – Beam With Popmarks

[\[Back to pop marks documentation \]](#)

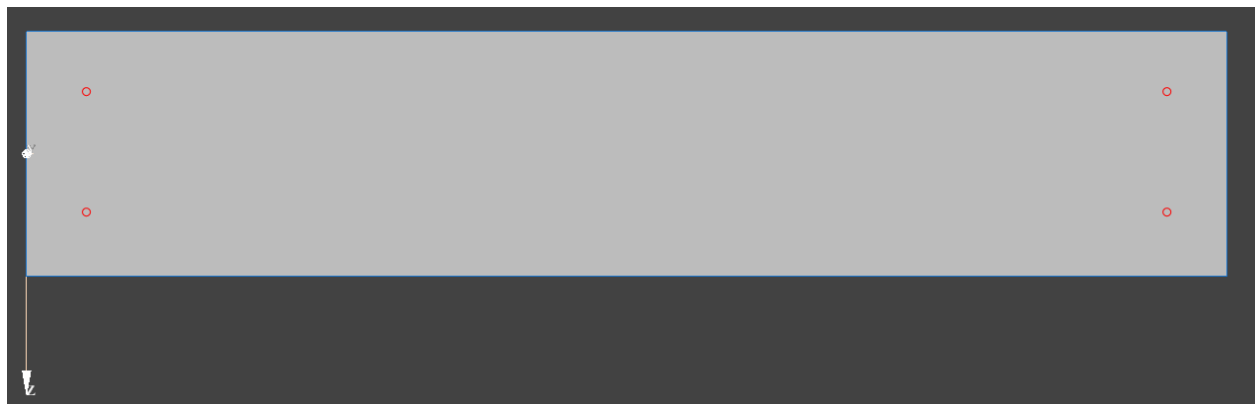
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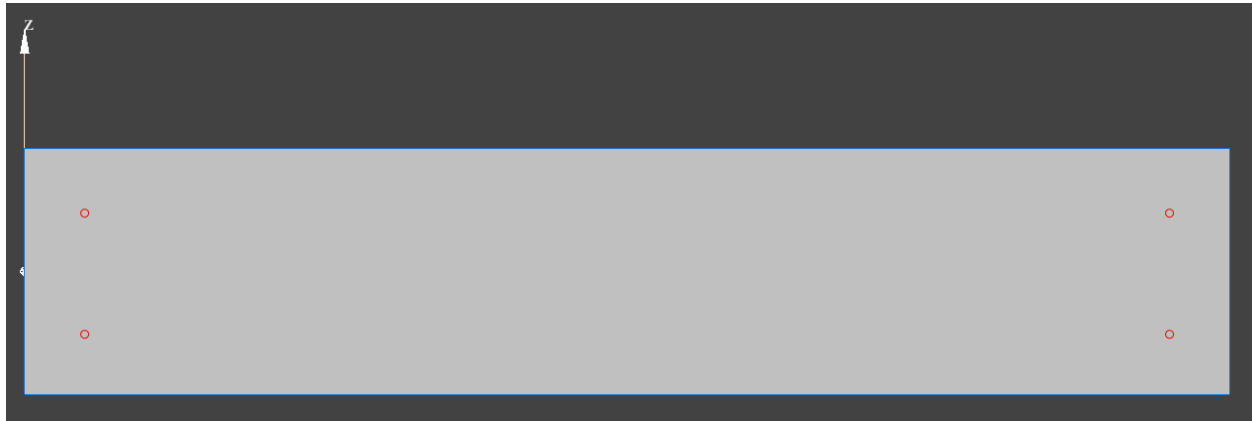
Underside



Top Flange



Bottom Flange



XML

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