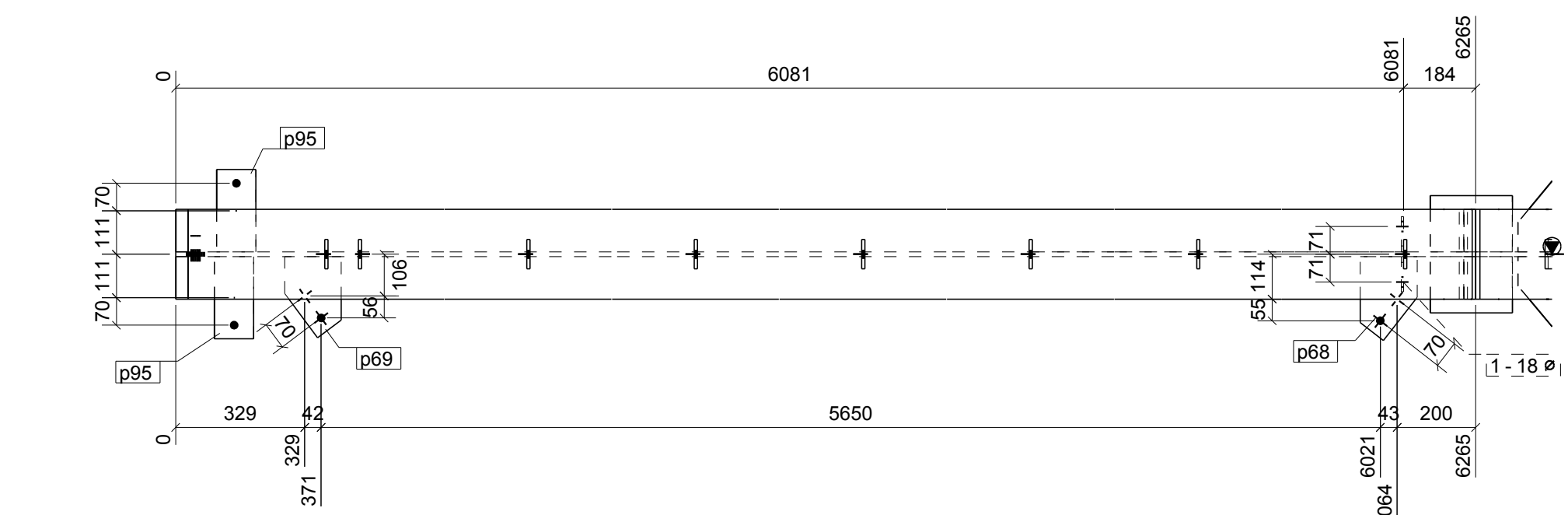
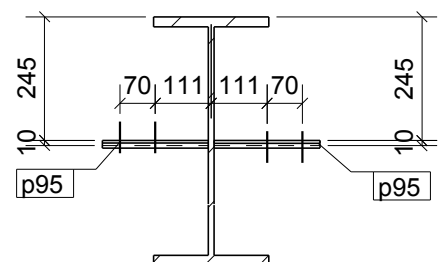
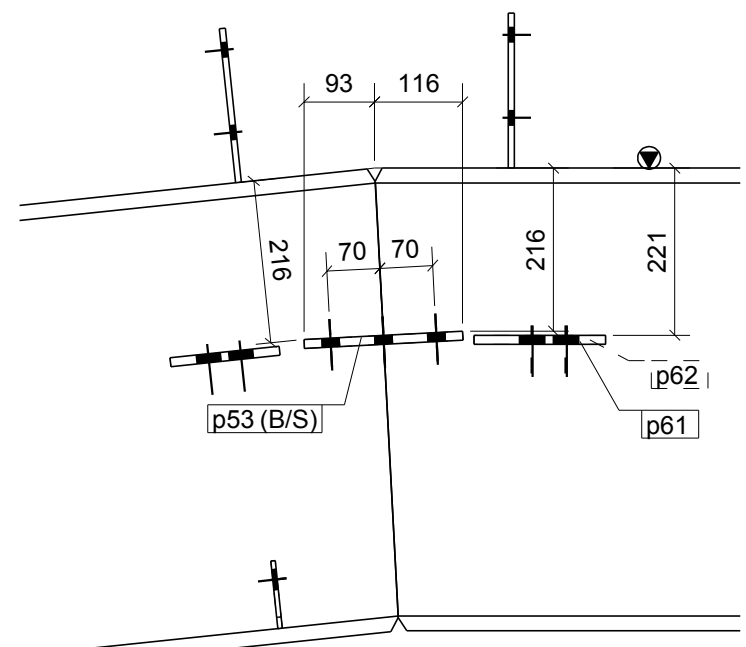


GRID LOCATION		LOT NO.
B12	L-M/9	4

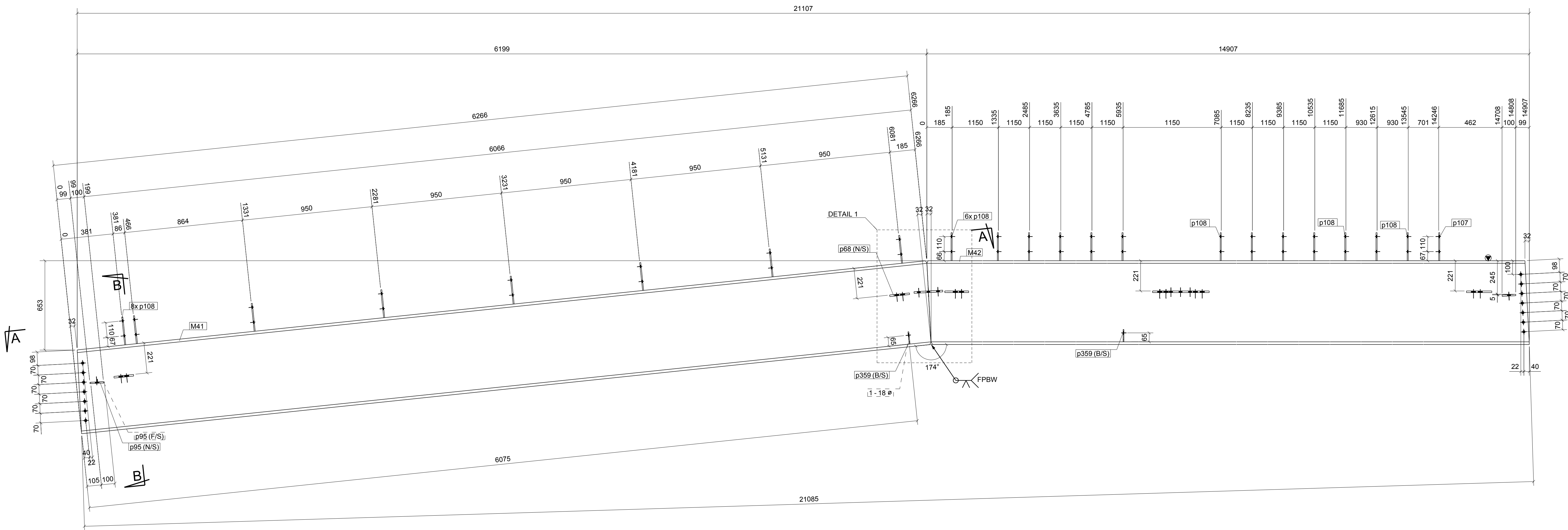
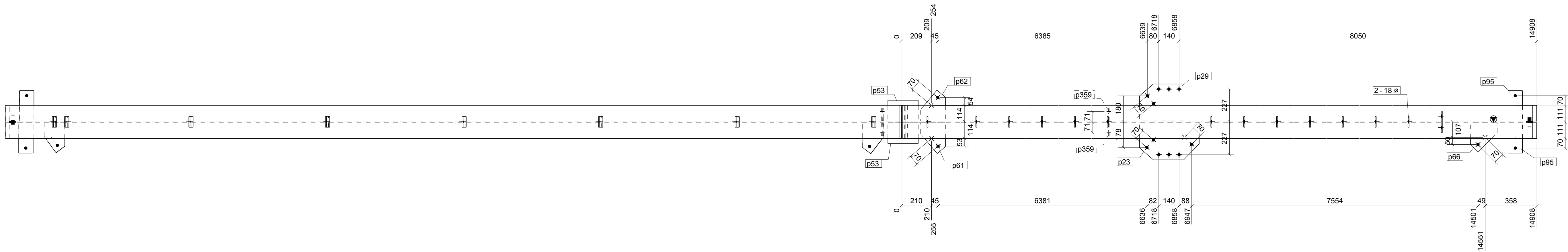
Camber = 35



A - A




B - B

DETAIL 1



Material List for all members required				
MK	No.OFF	SECTION	LENGTH	WEIGHT(kg)
M41	1	UB80x125	6265	300PUS 783.1
M42	1	UB80x125	14907	300PUS 1863.4
p23	1	PLT12x756	413	250 9.0
p29	1	PLT12x756	309	250 7.1
p53	2	PLT12x144	210	250 5.7
p61	1	PLT12x181	238	250 2.6
p62	1	PLT12x181	213	250 2.6
p66	1	PLT12x180	236	250 2.6
p68	1	PLT12x145	214	250 2.4
p69	1	PLT12x144	207	250 2.2
p95	4	FL10x100	210	250 6.6
p107	1	FL18x150	205	250 1.9
p108	21	FL8x75	205	250 20.3
p359	4	FL6x90	90	250 1.5
			TOTAL	2710.9

1 ROOF BEAM[S] REQ'D AS DRAWN MARK B12

	PROFILE (H x W) 612mm x 229mm		ALL FILLET WELDS ARE 6 CFW SP U.N.O	FINISH: IZS			PROJECT: BMW DEALERSHIP								
			ALL BUTT WELDS ARE F.S.B.W. U.N.O	I.Z.S. : INORGANIC ZINC SILICATE			LOCATION: Wirraway Rd. Essendon Fields, Vic 30								
	FABRICATION		TOTAL WEIGHT (Kg) 2711	REFER TO SPECIFICATION DETAILS											
	RANDOM INSPECTION		NOTCH TO HAVE RADIUS 13mm				TITLE: ROOF BEAM[S] DETAIL								
	FINAL INSPECTION		UNO ALL HOLES ARE 22 mm	 INDICATES STAMP LOCATION											
WORKSHOP CHECK			GENERAL NOTES			TREATMENT									
AS/NZS ISO9001:2008 Quality Certified Company						CHECKED:	SAS	DRAWN:	EC	JOB NO:	17-030A	ENVS NO:	B12	REV:	0

