孔徑公差表

單位：μm

尺寸範圍 (mm)	E7	E8	E9	F6	F7	F8	G6	G7	H5	H6	H7	H8	H9	H10	Js6	Js7	J6	J7	K6	K7	M6	M7	N6	N7	P7	R7
3～6	+32/+20	+38/+20	+50/+20	+18/+10	+22/+10	+28/+10	+12/+4	+16/+4	+5/0	+8/0	+12/0	+18/0	+30/0	+48/0	±4	±6	+5/−3	+6/−6	+2/−6	+3/−9	−1/−9	0/−12	−5/−13	−4/−16	−8/−20	−11/−23
6～10	+40/+25	+47/+25	+61/+25	+22/+13	+28/+13	+35/+13	+14/+5	+20/+5	+6/0	+9/0	+15/0	+22/0	+36/0	+58/0	±4.5	±7.5	+5/−4	+8/−7	+2/−7	+5/−10	−3/−12	0/−15	−7/−16	−4/−19	−9/−24	−13/−28
10～14	+50/+32	+59/+32	+75/+32	+27/+16	+34/+16	+43/+16	+17/+6	+24/+6	+8/0	+11/0	+18/0	+27/0	+43/0	+70/0	±5.5	±9	+6/−5	+10/−8	+2/−9	+5/−12	−4/−15	0/−18	−9/−20	−5/−23	−11/−29	−16/−34
14～18	+50/+32	+59/+32	+75/+32	+27/+16	+34/+16	+43/+16	+17/+6	+24/+6	+8/0	+11/0	+18/0	+27/0	+43/0	+70/0	±5.5	±9	+6/−5	+10/−8	+2/−9	+5/−12	−4/−15	0/−18	−9/−20	−5/−23	−11/−29	−16/−34
18～24	+61/+40	+73/+40	+92/+40	+33/+20	+41/+20	+53/+20	+20/+7	+28/+7	+9/0	+13/0	+21/0	+33/0	+52/0	+84/0	±6.5	±10.5	+8/−5	+12/−9	+2/−11	+6/−15	−4/−17	0/−21	−11/−24	−7/−28	−14/−35	−20/−41
24～30	+61/+40	+73/+40	+92/+40	+33/+20	+41/+20	+53/+20	+20/+7	+28/+7	+9/0	+13/0	+21/0	+33/0	+52/0	+84/0	±6.5	±10.5	+8/−5	+12/−9	+2/−11	+6/−15	−4/−17	0/−21	−11/−24	−7/−28	−14/−35	−20/−41
30～40	+75/+50	+89/+50	+112/+50	+41/+25	+50/+25	+64/+25	+25/+9	+34/+9	+11/0	+16/0	+25/0	+39/0	+62/0	+100/0	±8	±12.5	+10/−6	+14/−11	+3/−13	+7/−18	−4/−20	0/−25	−12/−28	−8/−33	−17/−42	−25/−50
40～50	+75/+50	+89/+50	+112/+50	+41/+25	+50/+25	+64/+25	+25/+9	+34/+9	+11/0	+16/0	+25/0	+39/0	+62/0	+100/0	±8	±12.5	+10/−6	+14/−11	+3/−13	+7/−18	−4/−20	0/−25	−12/−28	−8/−33	−17/−42	−25/−50
50～65	+90/+60	+106/+60	+134/+60	+49/+30	+60/+30	+76/+30	+29/+10	+40/+10	+13/0	+19/0	+30/0	+46/0	+74/0	+120/0	±9.5	±15	+13/−6	+18/−12	+4/−15	+9/−21	−5/−24	0/−30	−14/−33	−9/−39	−21/−51	−30/−60
65～80	+90/+60	+106/+60	+134/+60	+49/+30	+60/+30	+76/+30	+29/+10	+40/+10	+13/0	+19/0	+30/0	+46/0	+74/0	+120/0	±9.5	±15	+13/−6	+18/−12	+4/−15	+9/−21	−5/−24	0/−30	−14/−33	−9/−39	−21/−51	−32/−62
80～100	+107/+72	+126/+72	+159/+72	+58/+36	+71/+36	+90/+36	+34/+12	+47/+12	+15/0	+22/0	+35/0	+54/0	+87/0	+140/0	±11	±17.5	+16/−6	+22/−13	+4/−18	+10/−25	−5/−28	0/−35	−16/−38	−10/−45	−24/−59	−38/−73
100～120	+107/+72	+126/+72	+159/+72	+58/+36	+71/+36	+90/+36	+34/+12	+47/+12	+15/0	+22/0	+35/0	+54/0	+87/0	+140/0	±11	±17.5	+16/−6	+22/−13	+4/−18	+10/−25	−5/−28	0/−35	−16/−38	−10/−45	−24/−59	−41/−76
120～140	+125/+85	+148/+85	+185/+85	+68/+43	+83/+43	+106/+43	+39/+14	+54/+14	+18/0	+25/0	+40/0	+63/0	+100/0	+160/0	±12.5	±20	+18/−7	+26/−14	+4/−21	+12/−28	−8/−33	0/−40	−20/−45	−12/−52	−28/−68	−48/−88
140～160	+125/+85	+148/+85	+185/+85	+68/+43	+83/+43	+106/+43	+39/+14	+54/+14	+18/0	+25/0	+40/0	+63/0	+100/0	+160/0	±12.5	±20	+18/−7	+26/−14	+4/−21	+12/−28	−8/−33	0/−40	−20/−45	−12/−52	−28/−68	−50/−90
160～180	+125/+85	+148/+85	+185/+85	+68/+43	+83/+43	+106/+43	+39/+14	+54/+14	+18/0	+25/0	+40/0	+63/0	+100/0	+160/0	±12.5	±20	+18/−7	+26/−14	+4/−21	+12/−28	−8/−33	0/−40	−20/−45	−12/−52	−28/−68	−53/−93
180～200	+146/+100	+172/+100	+215/+100	+79/+50	+96/+50	+122/+50	+44/+15	+61/+15	+20/0	+29/0	+46/0	+72/0	+115/0	+185/0	±14.5	±23	+22/−7	+30/−16	+5/−24	+13/−33	−8/−37	0/−46	−22/−51	−14/−60	−33/−79	−60/−106
200～225	+146/+100	+172/+100	+215/+100	+79/+50	+96/+50	+122/+50	+44/+15	+61/+15	+20/0	+29/0	+46/0	+72/0	+115/0	+185/0	±14.5	±23	+22/−7	+30/−16	+5/−24	+13/−33	−8/−37	0/−46	−22/−51	−14/−60	−33/−79	−63/−109
225～250	+146/+100	+172/+100	+215/+100	+79/+50	+96/+50	+122/+50	+44/+15	+61/+15	+20/0	+29/0	+46/0	+72/0	+115/0	+185/0	±14.5	±23	+22/−7	+30/−16	+5/−24	+13/−33	−8/−37	0/−46	−22/−51	−14/−60	−33/−79	−67/−113
250～280	+162/+110	+191/+110	+240/+110	+88/+56	+108/+56	+137/+56	+49/+17	+69/+17	+23/0	+32/0	+52/0	+81/0	+130/0	+210/0	±16	±26	+25/−7	+36/−16	+5/−27	+16/−36	−9/−41	0/−52	−25/−57	−14/−66	−33/−88	−74/−126
280～315	+162/+110	+191/+110	+240/+110	+88/+56	+108/+56	+137/+56	+49/+17	+69/+17	+23/0	+32/0	+52/0	+81/0	+130/0	+210/0	±16	±26	+25/−7	+36/−16	+5/−27	+16/−36	−9/−41	0/−52	−25/−57	−14/−66	−33/−88	−78/−130
315～355	+182/+125	+214/+125	+265/+125	+98/+62	+119/+62	+151/+62	+54/+18	+75/+18	+25/0	+36/0	+57/0	+89/0	+140/0	+230/0	±18	±28.5	+29/−7	+39/−18	+7/−29	+17/−40	−10/−46	0/−57	−26/−62	−16/−73	−41/−98	−87/−144
355～400	+182/+125	+214/+125	+265/+125	+98/+62	+119/+62	+151/+62	+54/+18	+75/+18	+25/0	+36/0	+57/0	+89/0	+140/0	+230/0	±18	±28.5	+29/−7	+39/−18	+7/−29	+17/−40	−10/−46	0/−57	−26/−62	−16/−73	−41/−98	−93/−150
400～450	+198/+135	+232/+135	+290/+135	+108/+68	+131/+68	+165/+68	+60/+20	+83/+20	+27/0	+40/0	+63/0	+97/0	+155/0	+250/0	±20	±31.5	+33/−7	+43/−20	+8/−32	+18/−45	−10/−50	0/−63	−27/−67	−17/−80	−45/−108	−103/−166
450～500	+198/+135	+232/+135	+290/+135	+108/+68	+131/+68	+165/+68	+60/+20	+83/+20	+27/0	+40/0	+63/0	+97/0	+155/0	+250/0	±20	±31.5	+33/−7	+43/−20	+8/−32	+18/−45	−10/−50	0/−63	−27/−67	−17/−80	−45/−108	−109/−172

(Column group headers: E = E7, E8, E9 ｜ F = F6, F7, F8 ｜ G = G6, G7 ｜ H = H5, H6, H7, H8, H9, H10 ｜ Js = Js6, Js7 ｜ J = J6, J7 ｜ K = K6, K7 ｜ M = M6, M7 ｜ N = N6, N7 ｜ P = P7 ｜ R = R7)