



1	AN4-IN	1K $\Omega$
2	+5V	+5V
3	AN3-IN	Speedomat
4	0V/GND	0V/GND
5	I01-IN	key1
6	I02-IN	key2
7	I03-IN	key5
8	I04-IN	key4
9	I05-IN	key6
10	I06-IN	Stitch length sensor
11	I07-IN	Extern safety switch
12	I08-IN	key7
13	I09-IN	Light barrier sensor
14	I010-IN	key3
15	I01-OUT	Seam center guide 20-30V/0.5A
16	+24V	+24V
17	I02-OUT	NC 20-30V/0.5A
18	I03-OUT	Thread clamp 20-30V/2.0A
19	0V/GND	0V/GND
20	I04-OUT	Additional thread tension 20-30V/0.5A
21	I05-OUT	NC 20-30V/0.5A
22	I06-OUT	LED7 20-30V/30mA
23	I07-OUT	LED2 20-30V/30mA
24	I08-OUT	LED4 20-30V/30mA
25	I09-OUT	LED3 20-30V/30mA
26	I010-OUT	Sewing lamp 20-30V/0.5A
27	I011-OUT	Reduce stitch length during cut 20-30V/2.0A
28	I012-OUT	Needle cooling 20-30V/0.5A
29	I013-OUT	LED5 20-30V/30mA
30	I014-OUT	Stitch length switch 20-30V/0.5A
31	I015-OUT	LED6 20-30V/30mA
32	I016-OUT	HP 20-30V/0.5A
33	+24V	+24V
34	I017-OUT	Bartack 20-30V/2.0A
35	I018-OUT	Sewing foot lift 20-30V/2.0A
36	I019-OUT	Thread tension 20-30V/2.0A
37	I020-OUT	Thread cut 20-30V/2.0A

