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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Pages Number: 0 Publisher: Mechanical Industry Press Pub. Date :2009-10-01. CNC machining technology and project Training from the basics. programming articles and machine operation. the project constitutes a training articles. Chapter focuses on the basics of skilled CNC personnel must master the basics. including the first chapter describes the characteristics of CNC machine tools. composition. classification. and works with CNC machine tools and other related knowledge; second chapter describes the numerical control system hardware architecture. software architecture and information processing processes and CNC-related knowledge; third chapter describes the types of CNC tools. features. materials. failure modes and choice of CNC tool and CNC tool-related knowledge; Chapter IV describes the six principles and fixture positioning the classification. selection and fixture-related knowledge; chapter describes the concept of CNC machining process. composition. rough types. selection. positioning the benchmark choice. dimensions and tolerances of the process with the CNC machining process to determine other relevant knowledge; Chapter VI describes the numerical control machining accuracy and surface quality and quality control-related knowledge. Chapter focuses on the skills of programming CNC CNC personnel must master the command system and the manual programming. computer programming ideas. of which Chapter VII describes the method of CNC programming. CNC machine tool coordinate system and the NC program structure and format of CNC programming basics; Chapter VIII of the function-oriented. compared to explain the central HNC-21TM. Fanuc 0i-TBMA. Siemens 802D CNC system. the format and usage of common commands; Chapter describes the methods of processing and MasterCAM programming ideas; Chapter 2004 describes the CAXA manufacturing engineer automatic programming processing methods and programming ideas. Machine operator replies to the principle of practical. focuses on the common basic operation of...



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