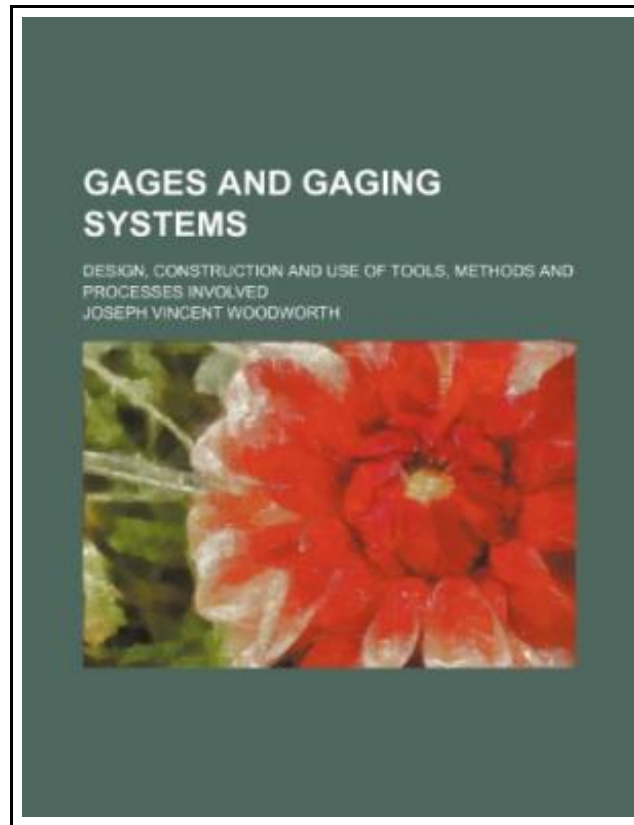


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1908 Excerpt: .as already explained. The protractor and scale are then adjusted to the angle of the thread or helix with a perpendicular to the axis, and the parts are then locked in position. The whole slide is then moved until the corner of the scale reaches the vertical rightangle stop. The tooth scale below now reads correctly for a thread of that angle and pitch, and the tool can be ground to fit the jaws of the gage. In Fig. 117, both the upper scales are set to 1 inch for 1 inch thickness of tooth, or 2 inches circular pitch. The lower scale is set at / for a tooth thickness of.62 for a rack tooth. The thumbnut near the zero of the protractor is next loosened, the protractor is set to read 30 and the slide is moved until the upper scale strikes the stop, as in Fig. 118, and we read at e, .87 inch normal thickness of thread, and at /.40 inch for the width of the thread tool at that point. The change in the thickness of the teeth due to angularity, and also tne distinction between pitch and lead, are seemingly not well understood by a great many draftsmen. We have noticed the use of the word pitch to refer to size of tooth only, and lead to express distance traveled in one revolution only. While this has been thrashed out a great many times, it is certainly not followed in...



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