



Friction and Friction Compensation

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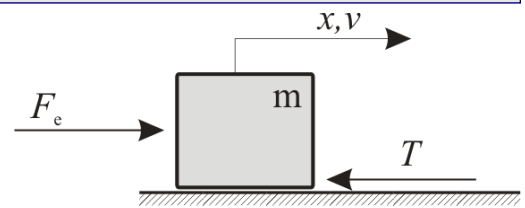
Dissipative forces

- viscous friction
- drag force
- dry friction

General Coulomb friction :: Intro

- equation of motion

$$m\ddot{x} = F_e - T$$



- T? $T = Nf$

- ... but only for $v > 0$

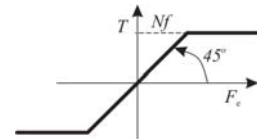
- generally:

- $v > 0$:

$$m\ddot{x} = F_e - T$$

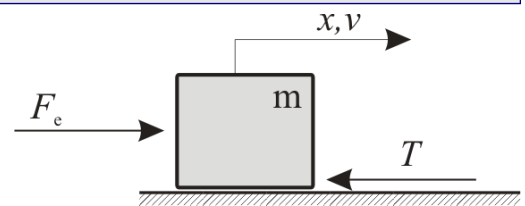
- $v = 0$:

$$0 = F_e - T$$



General Coulomb friction :: Definition of T

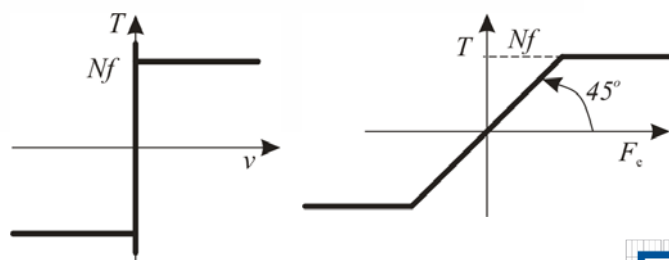
- Coulomb friction for general velocity and with stiction included:



$$T = \begin{cases} \operatorname{sgn}(v)F_C & \text{pokud } v \neq 0 \\ F_e & \text{pokud } v = 0 \wedge |F_e| < F_C \\ \operatorname{sgn}(F_e)F_S & \text{pokud } v = 0 \wedge |F_e| > F_C \end{cases}$$

$$F_C = Nf_{kin}$$

$$F_S = Nf_{stiction}$$



General Coulomb friction :: Example

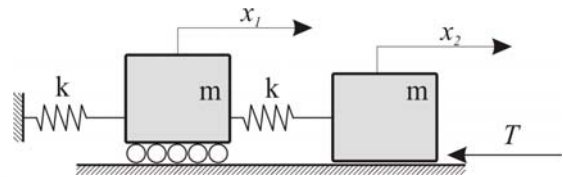
- equations

$$m\ddot{x}_1 = -2kx_1 + kx_2$$

$$m\ddot{x}_2 = kx_1 - kx_2 - T$$

- we need F_e , ...?

$$F_e = kx_1 - kx_2$$



$$T = \begin{cases} \operatorname{sgn}(v)F_C & \text{pokud } v \neq 0 \\ F_e & \text{pokud } v = 0 \wedge |F_e| < F_C \\ \operatorname{sgn}(F_e)F_S & \text{pokud } v = 0 \wedge |F_e| > F_C \end{cases}$$

Example 2

- dynamic eq.:

$$m\ddot{r} - m\dot{\varphi}^2 r = -T_2$$

$$(mr^2 + J)\ddot{\varphi} + 2mr\dot{r}\dot{\varphi} = -T_1 h$$

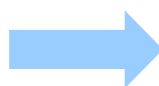
- constraints: $T_2 - N_1 = 0$
 $-T_1 - N_2 = 0$

- > we have 6 unknowns and 4 equations -> friction eq.

$$T = \begin{cases} \operatorname{sgn}(v)F_C & \text{pokud } v \neq 0 \\ F_e & \text{pokud } v = 0 \wedge |F_e| < F_C \\ \operatorname{sgn}(F_e)F_S & \text{pokud } v = 0 \wedge |F_e| > F_C \end{cases}$$

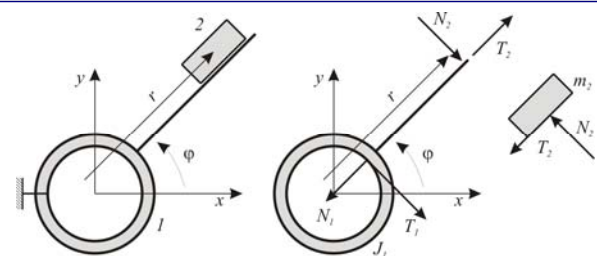
$$T_1 = f(\dot{\varphi}, N_1)$$

$$T_2 = f(\dot{r}, N_2)$$



$$T_1 = f(\dot{\varphi}, T_2)$$

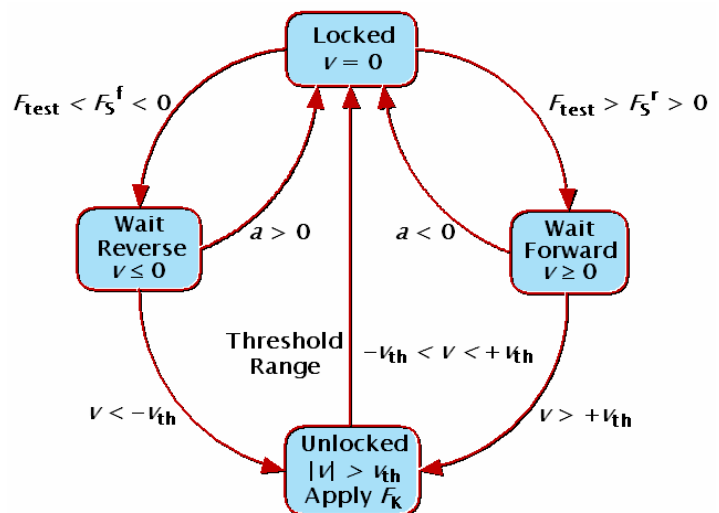
$$T_2 = f(\dot{r}, T_1)$$



Pozor, tady je chyba.

General Coulomb friction :: Discussion

- what if we have 2 frictional joints? ... 4 combinations...
- requires computation of F_e
- similar approach is used in SimMechanics

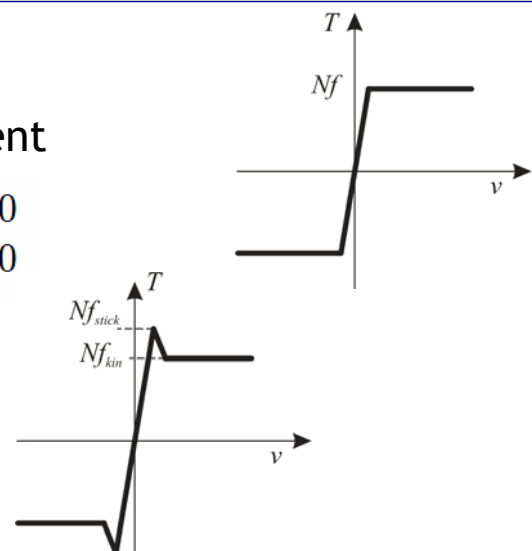


Static friction models

- Coulomb computationally efficient

$$T = \begin{cases} \min(kv, Nf), & \text{pro } v > 0 \\ \max(kv, -Nf), & \text{pro } v \leq 0 \end{cases}$$

- Coulomb + stiction



Dynamic friction models

- Reset Integrator

$$\dot{p} = \begin{cases} 0 & \text{if } (v > 0 \wedge p \geq p_0) \vee (v < 0 \wedge p \leq -p_0) \\ v & \text{otherwise} \end{cases}$$

$$F_{\text{fric}} = \frac{(1+a(p))F_{\text{kin}}p}{p_0} + \beta\dot{p}$$

$$a(p) = \begin{cases} a & \text{if } |p| < p_0 \\ 0 & \text{otherwise} \end{cases}$$

- p... state - bending of virtual bristle
- parameters:
 - Fkin - kinetic friction
 - a - stiction (increase relatively to Fkin)
 - beta - damping
 - p0 - range of stiction

Dynamic friction models

- LuGre
- z - state
- parameters:
 - alpha0 - kinetic friction
 - alpha1 - stiction
 - v0 - stribeck velocity
 - sigma0 - stiffness of bristles
 - sigma1 - damping of bristles
 - (alpha2 - viscous friction)

$$\dot{z} = v - \sigma_0 \frac{|v|}{g(v)} z$$

$$g(v) = \alpha_0 + \alpha_1 e^{-\left(\frac{v}{v_0}\right)^2}$$

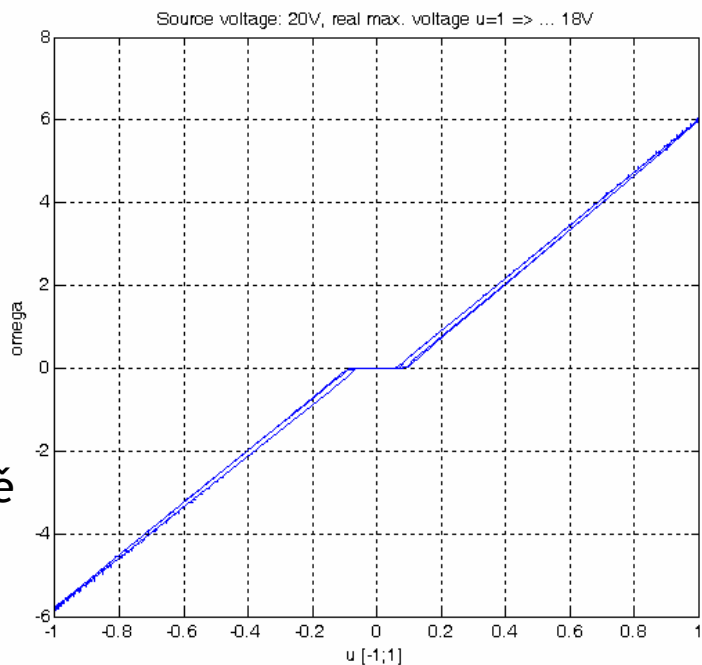
$$F_{\text{fric}} = \sigma_0 z + \sigma_1 \dot{z} + (\alpha_2 v)$$

Friction in DC motor :: Experiment

- praktická ukázka nelinearity soustavy
motor + řídicí elektronika
- vstup: napětí u (norm.)
- výstup: úhlová rychl.

$$\omega = k_N u$$

- reálně: nelinearita
- experimentálně ověřeno,
že je způsobena částečně
elektronikou, ale převážně
motorem (suché tření)



Friction compensation :: Why PID fails?

- equation of motion:

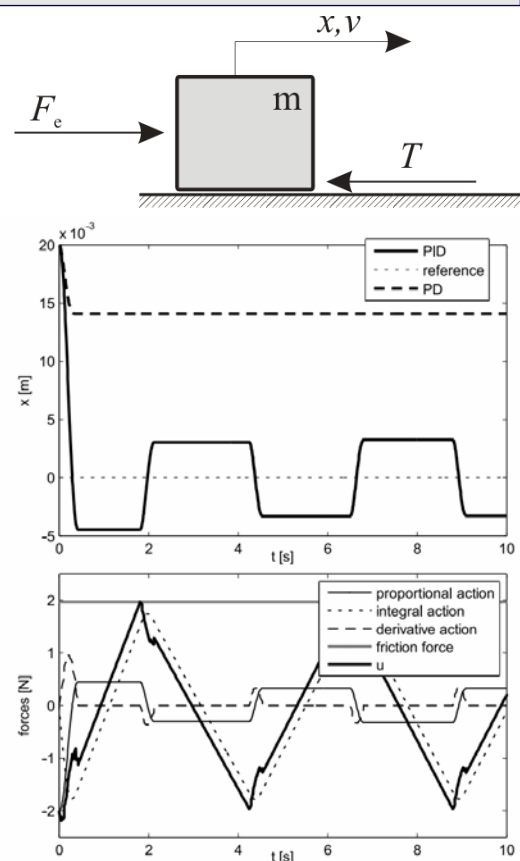
$$m\ddot{x} = F_e - T$$

- PD regulator

$$u = K_p e + K_d \frac{de}{dt} \longrightarrow e_{ust} = \frac{F_T}{K_p}$$

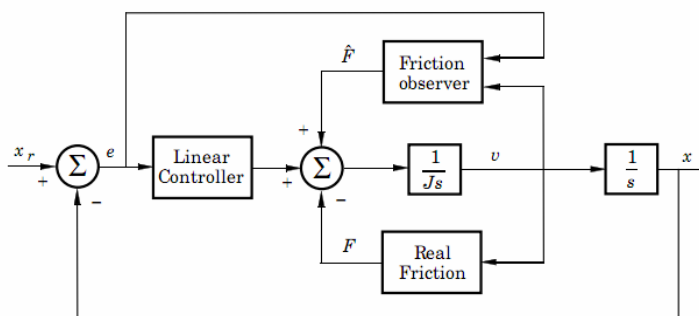
- PID

$$u = K_p e + K_d \frac{de}{dt} + K_i \int e dt$$



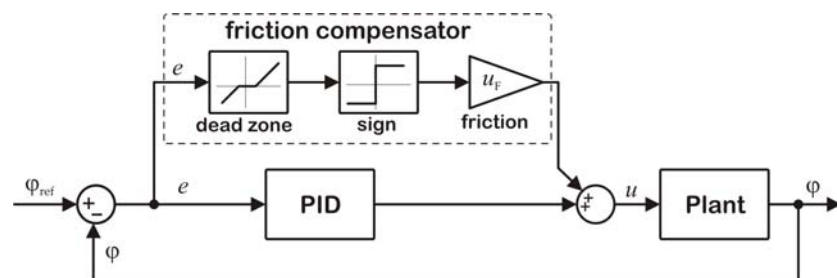
Friction compensation I.

- based on velocity measurement
- principle of feedback linearization
- problem: velocity measurement (noise)



	$e_{rms} \cdot 10^3$	$e_{max} \cdot 10^3$
No friction	3.12	9.06
With friction	13.0	63.7
Friction compensation (Coulomb)	7.85	32.7
Friction compensation (LuGre)	2.65	8.57
Overcompensation	6.72	28.5
Undercompensation	6.22	25.8

Friction compensation II.



- use position error instead of velocity

Issues

- overcompensation - oscillations
- undercompensation - steady state error
- -> online friction coeff. estimation

References

- Olsson, H.; Astrom, K. J.; de Wit, C. C.; Gafvert, M. & Lischinsky, P.
Friction models and friction compensation
Eur. J. Control, 1998, 4, 176-195