

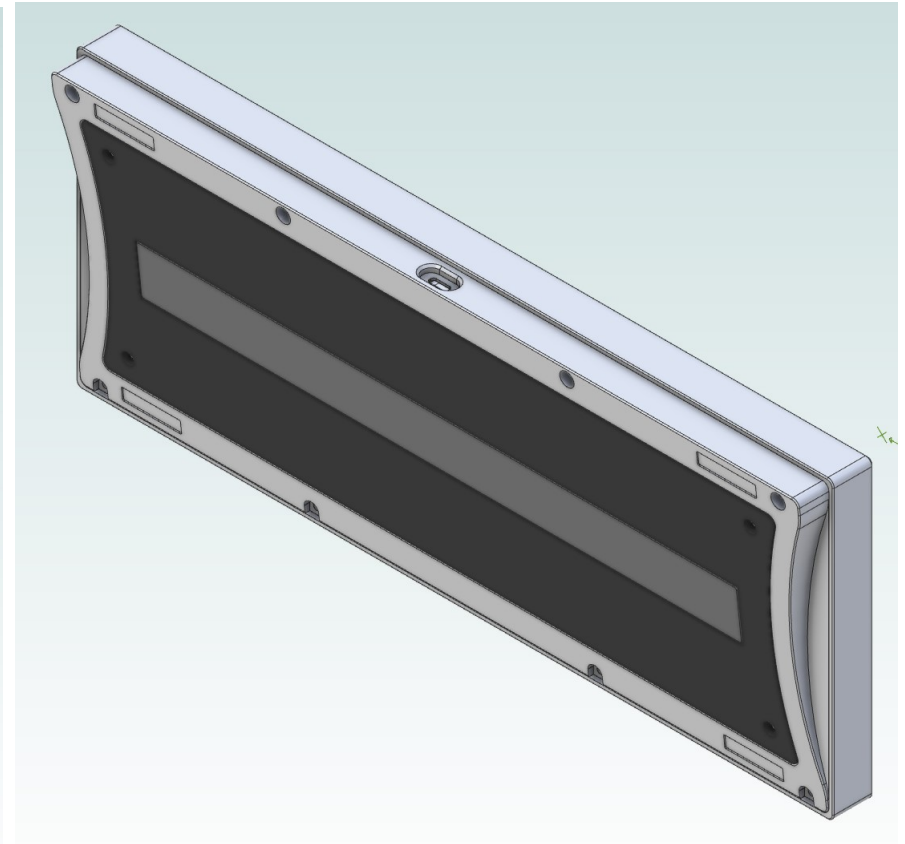
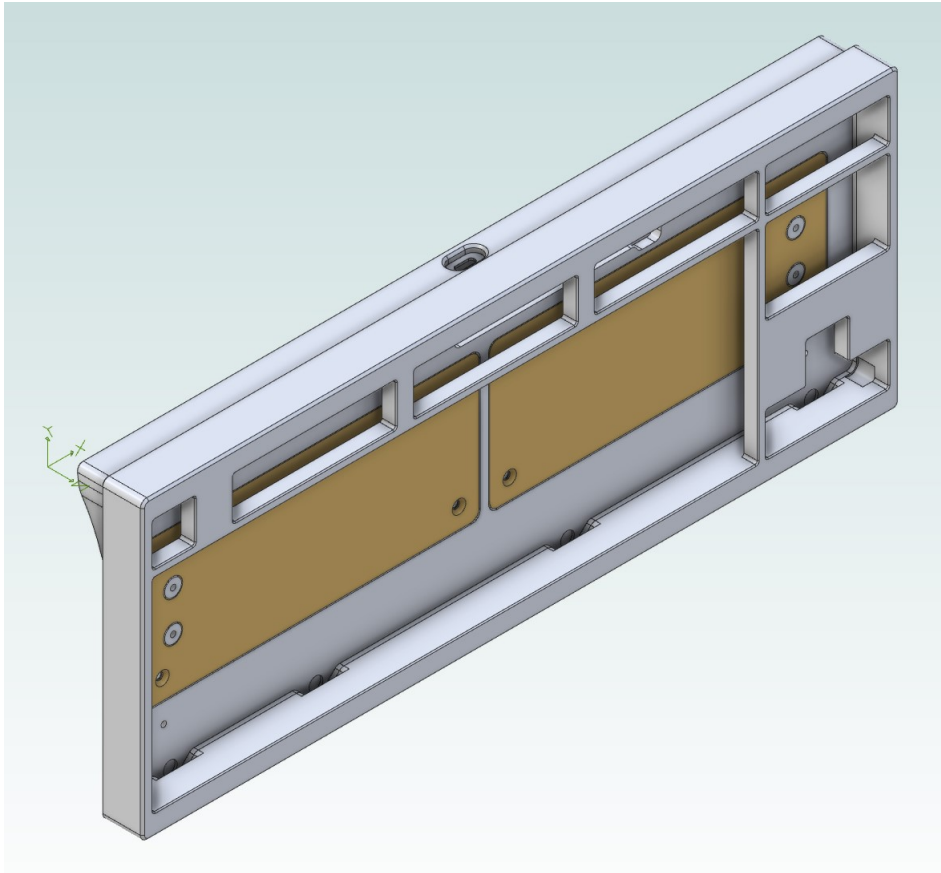
## Cosmetic requirements for surfaces indicated in BLUE

- No scratches, dents, marks
- Consistent anodization finish: no discoloration, no blemishes
- No hanging/hook marks

See included QC.PDF for more detail

### Part list:

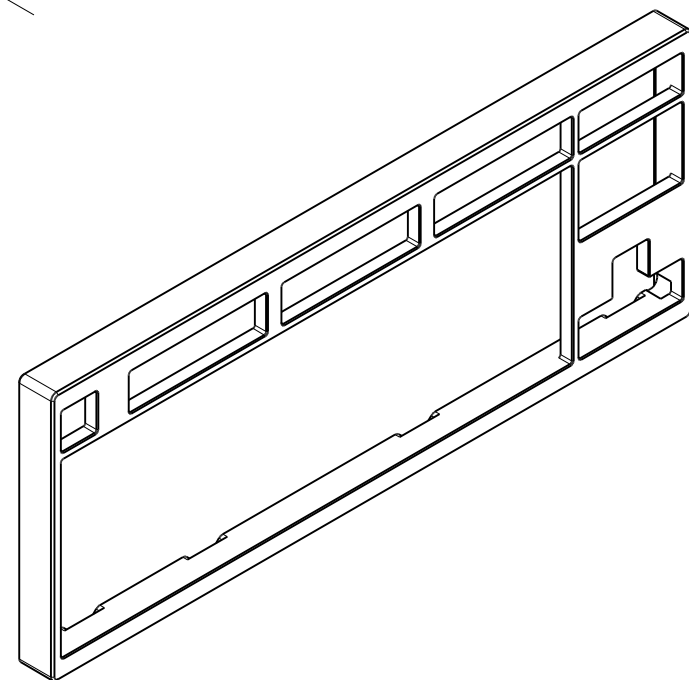
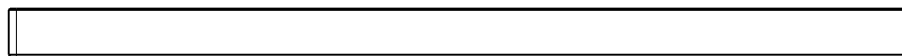
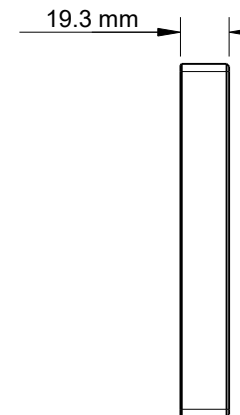
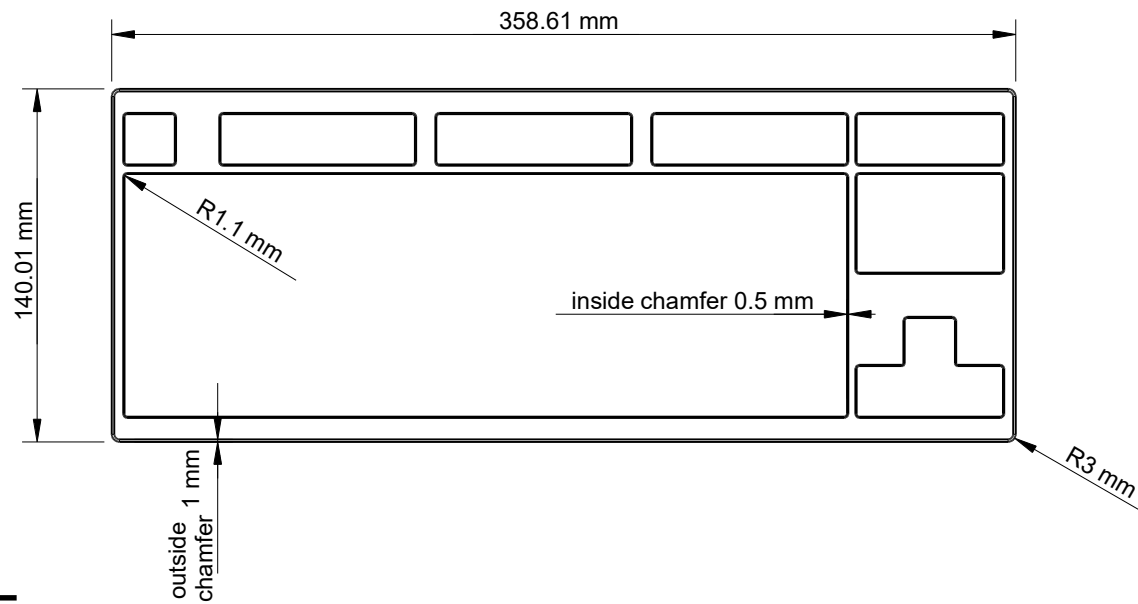
- bottom.step
- top.step
- (2x) weight-inside.step
- weight-outside.step
- cf-accent.step



Scale  
1:2

overall assembly

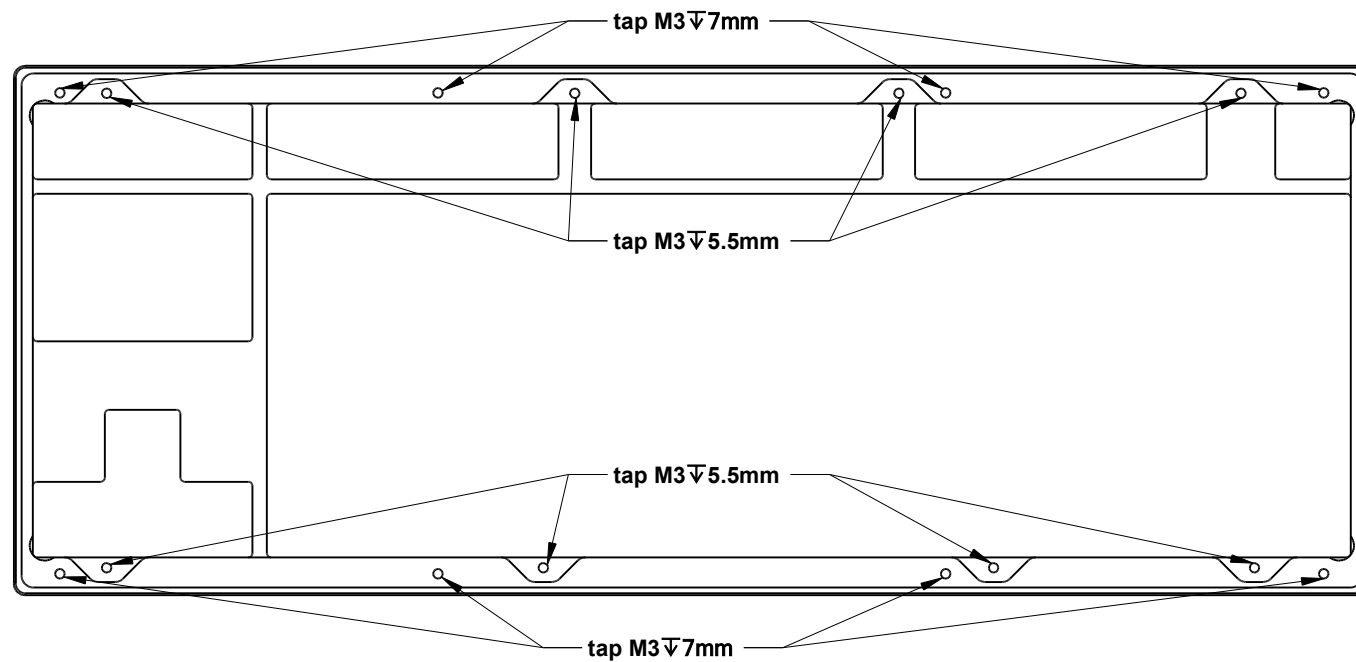
Sheet  
2 OF 13



Scale  
1:3

top.step - front

Sheet  
3 OF 13

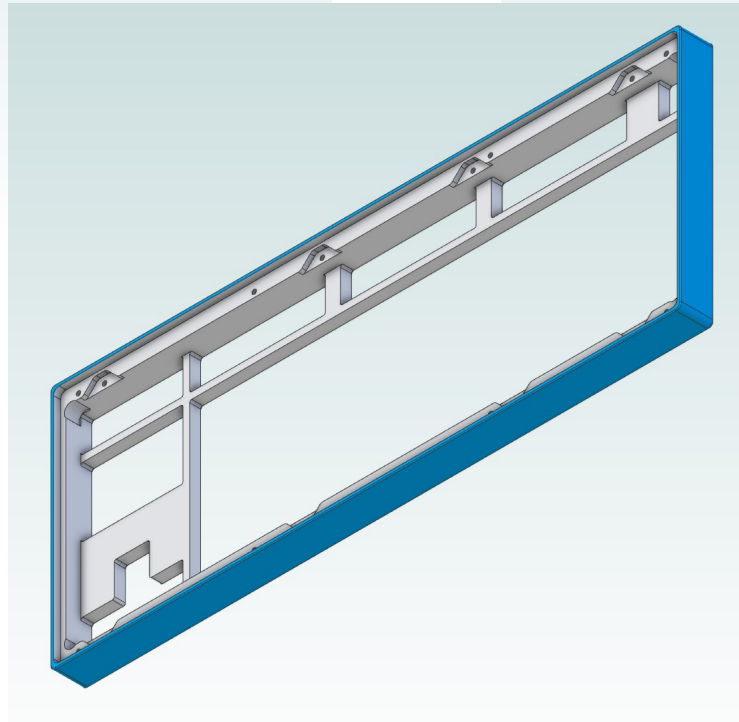
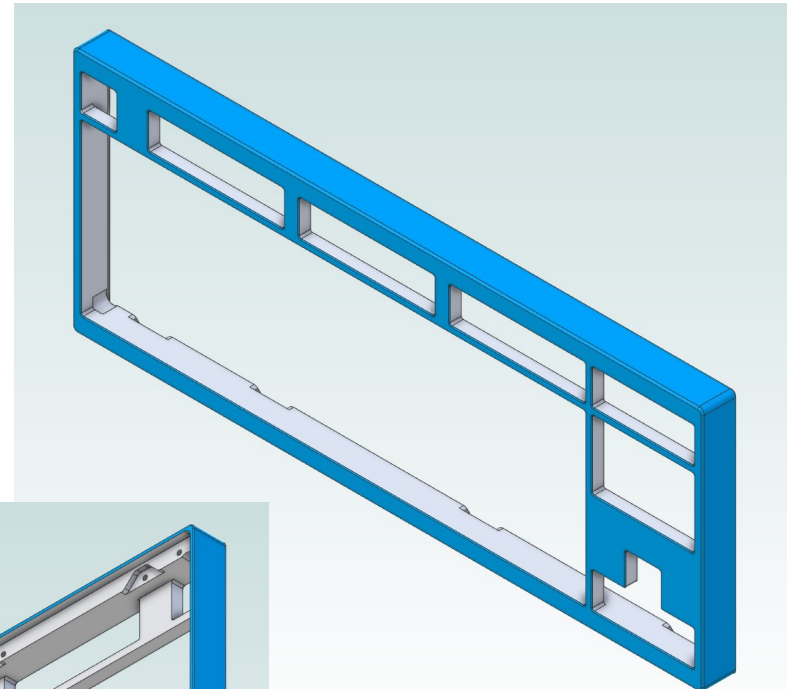
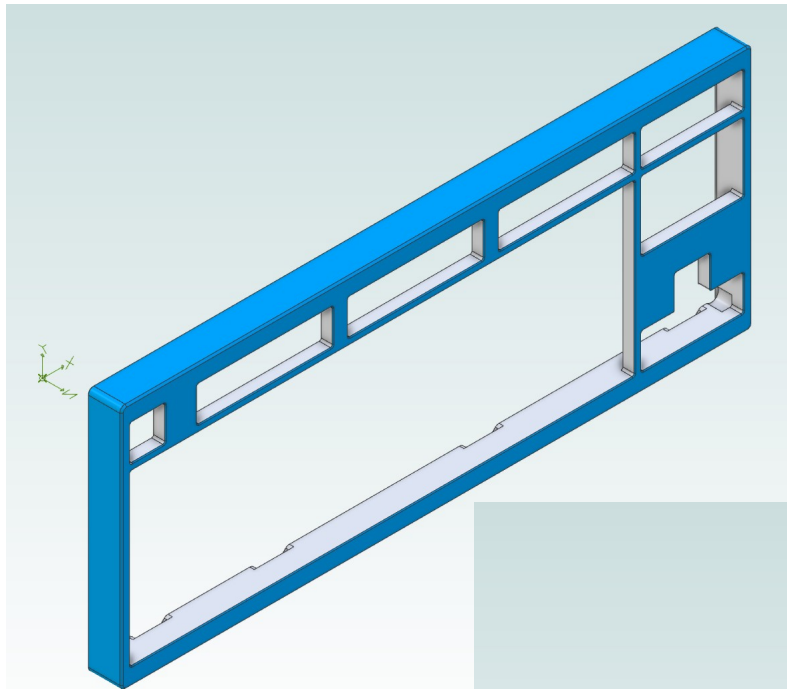


total 16 taps on this side

Scale  
1:2

top.step - back

Sheet  
4 OF 13

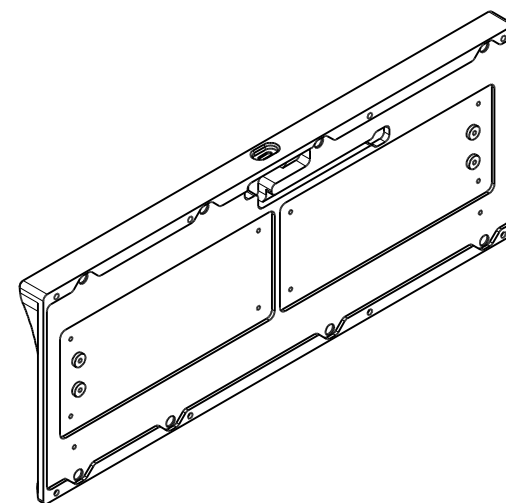
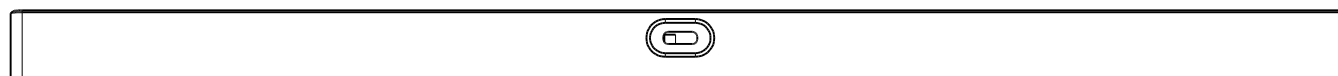
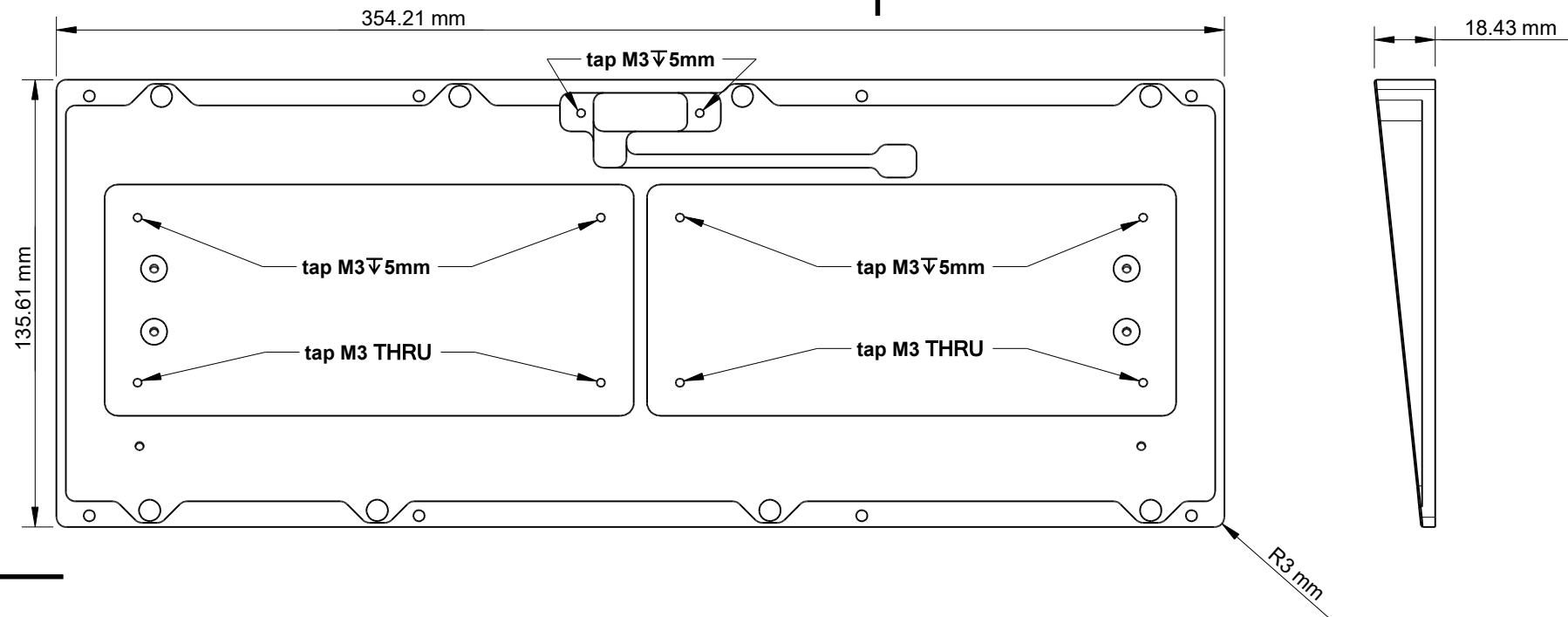


cosmetic requirements  
for surfaces indicated in BLUE  
see first page and QC.PDF for details

Scale  
1:2

top.step - cosmetic surfaces

Sheet  
5 OF 13

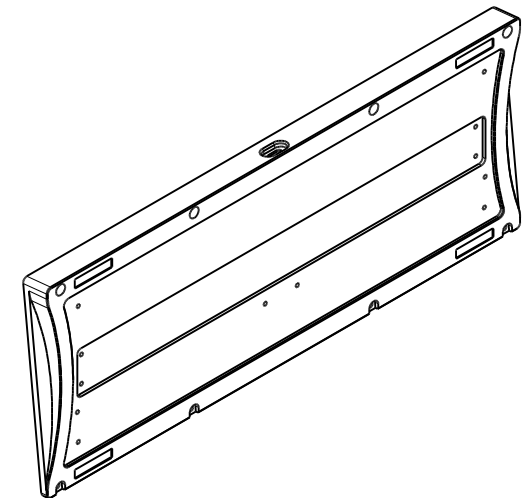
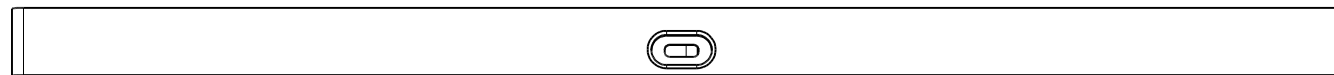
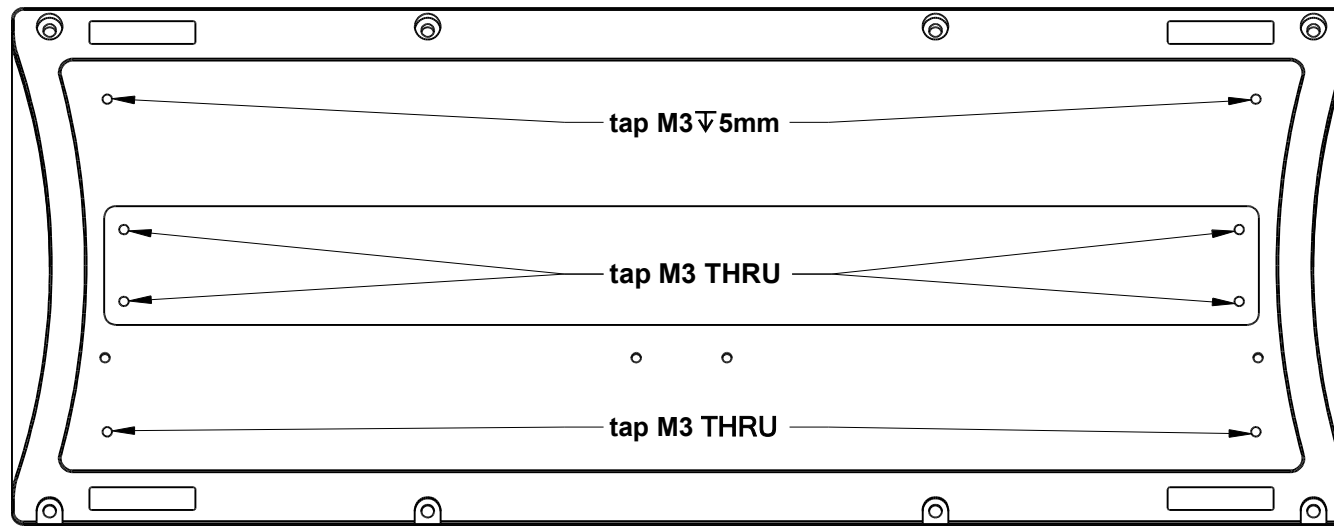


total 10 taps on this side  
tap perpendicular to surface shown

Scale  
1:2

bottom.step - front

Sheet  
6 OF 13

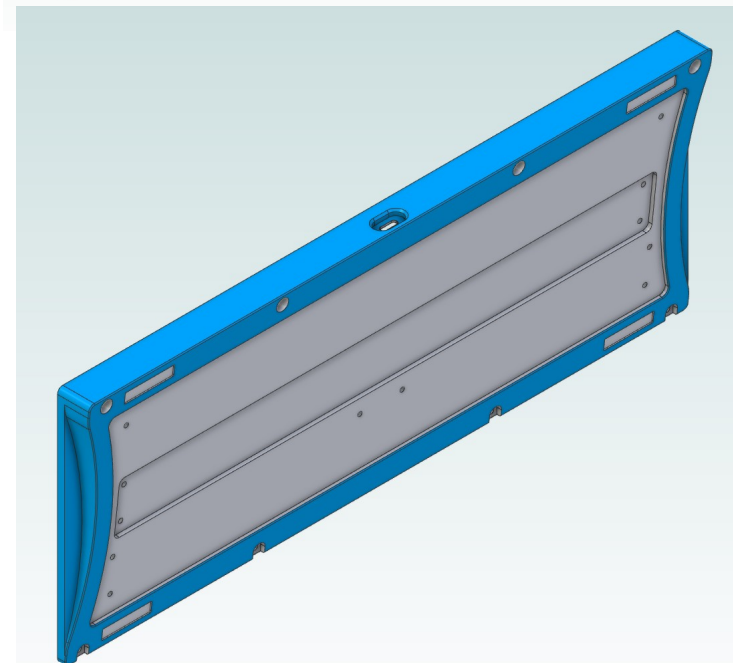
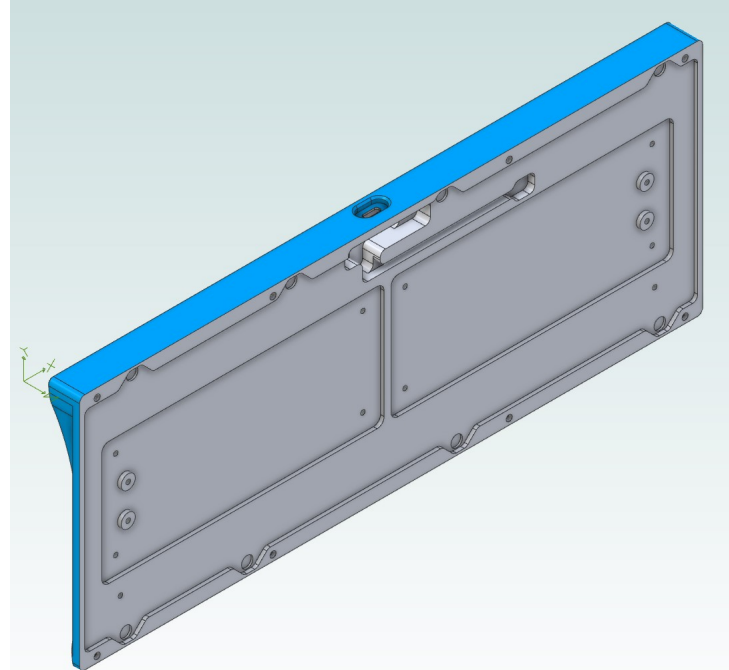
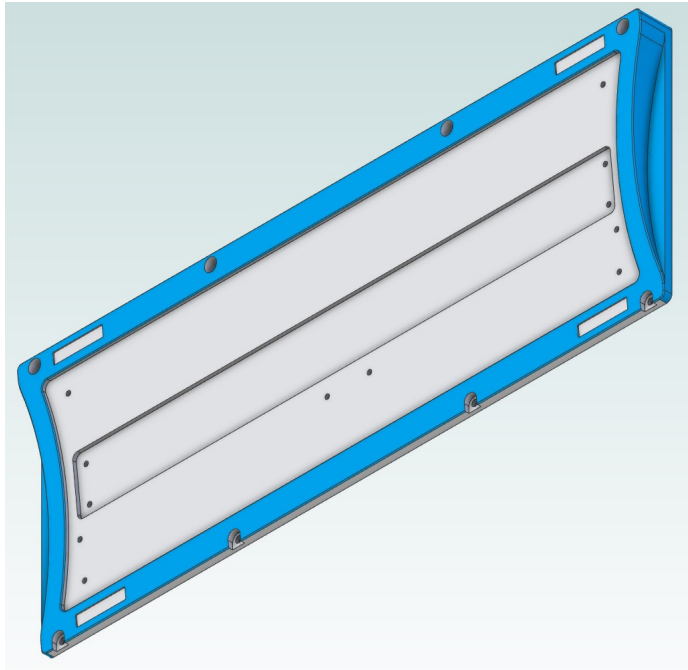


total 8 taps on this side  
tap perpendicular to surface shown

Scale  
1:2

bottom.step - back taps

Sheet  
7 OF 13



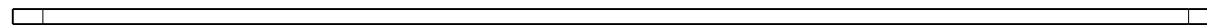
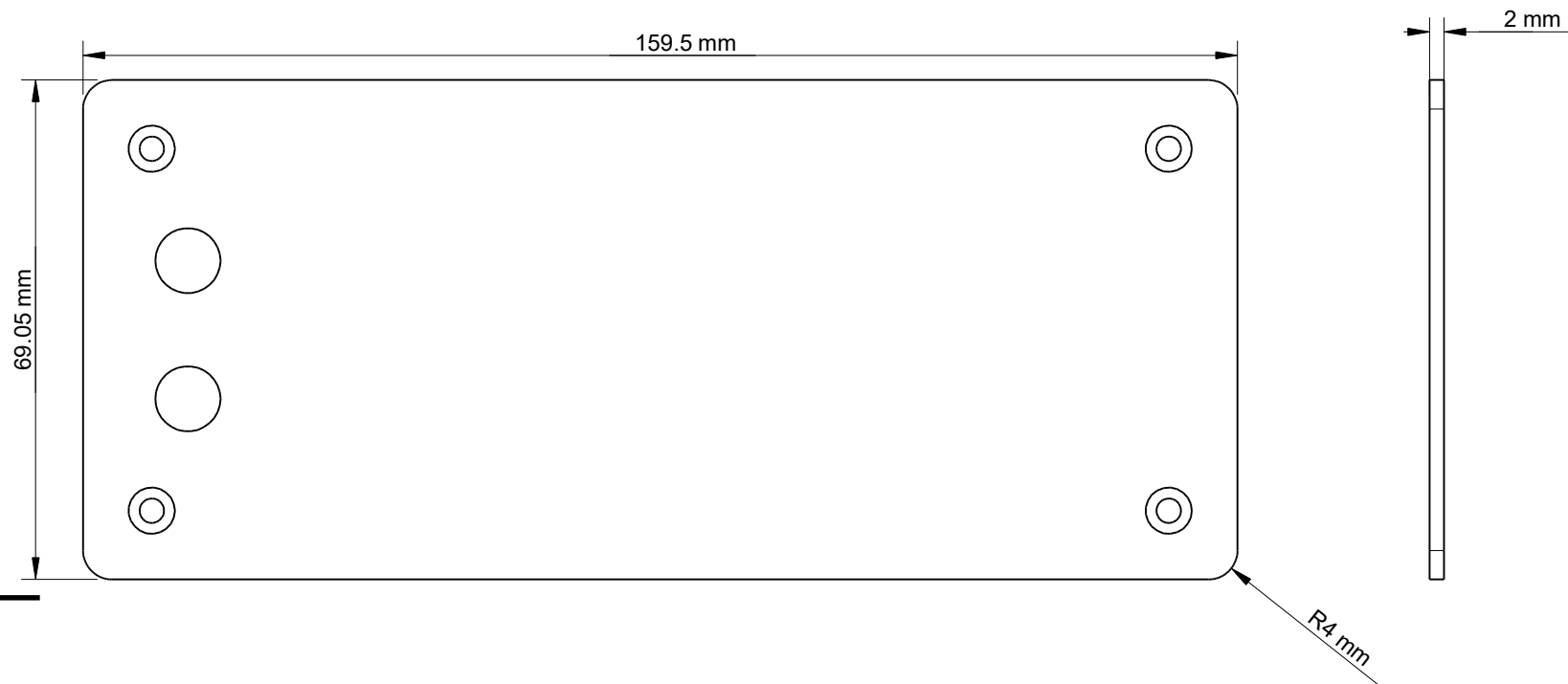
cosmetic requirements  
for surfaces indicated in BLUE  
see first page and QC.PDF for details

Scale  
1:2

bottom.step - cosmetic surf.

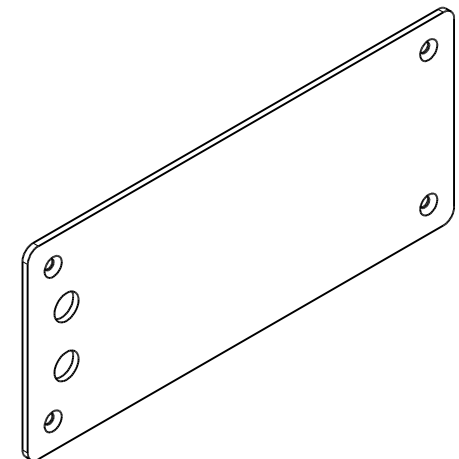
Sheet  
8 OF 13





2x pieces per set

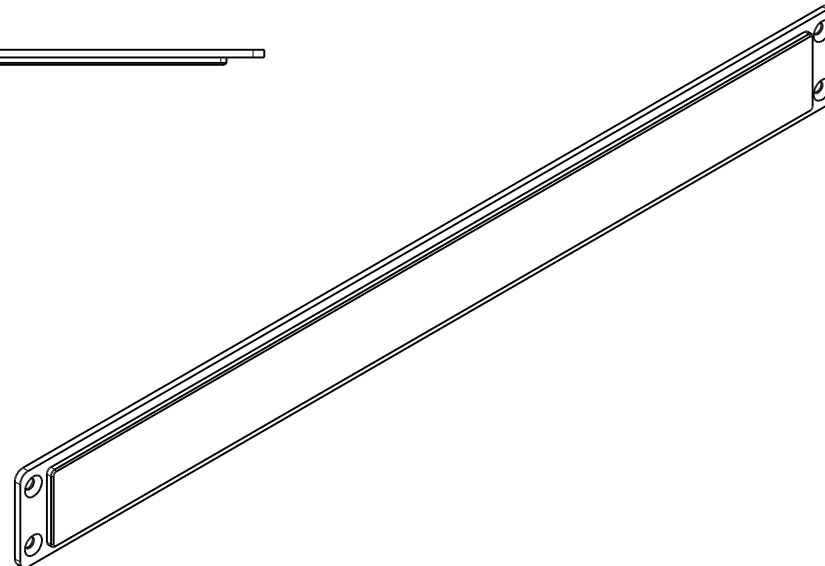
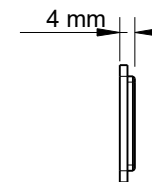
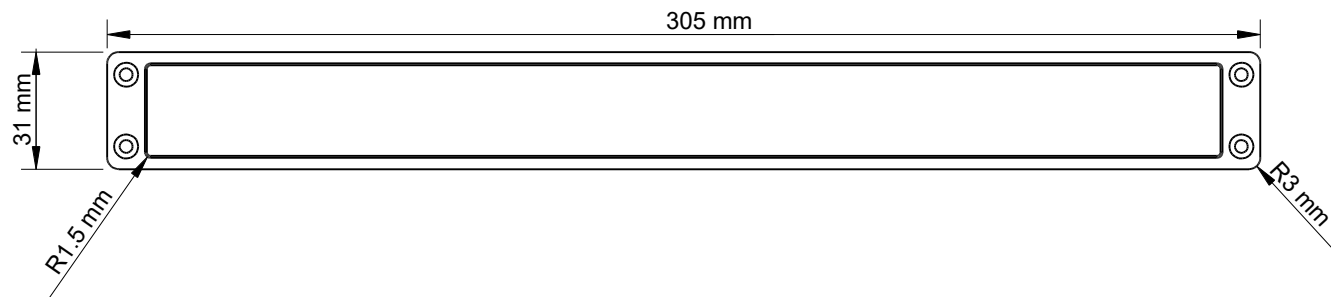
fully internal part - **no cosmetic requirement**



Scale  
1:1

weight-inside.step

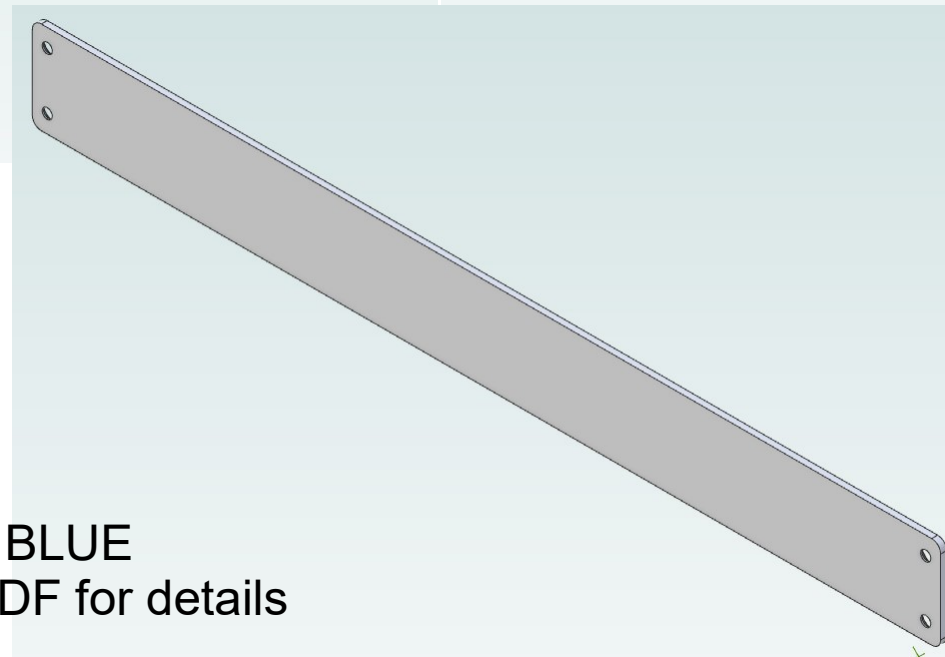
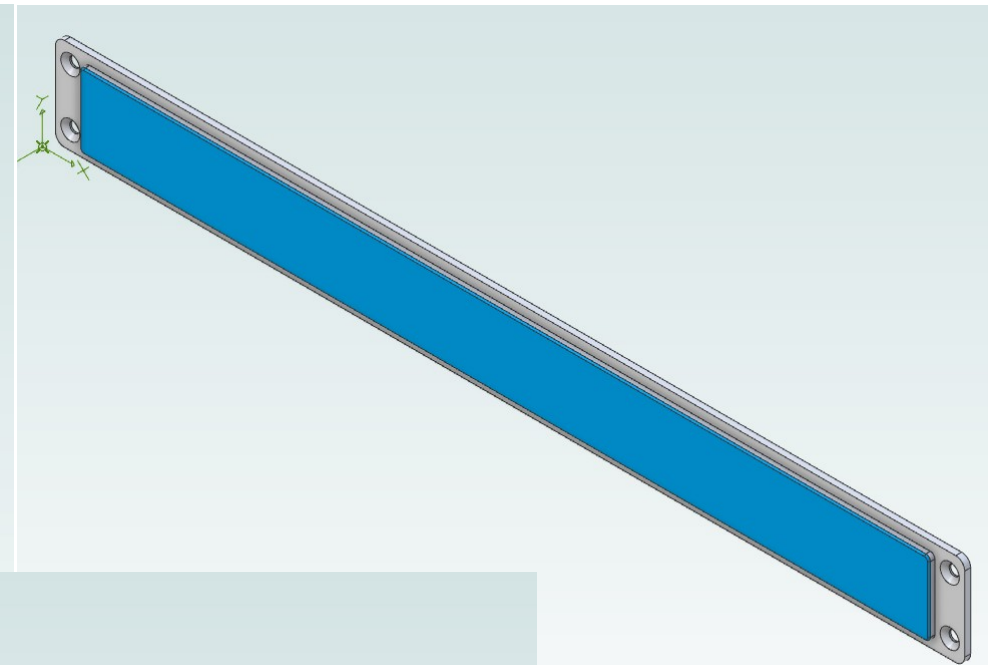
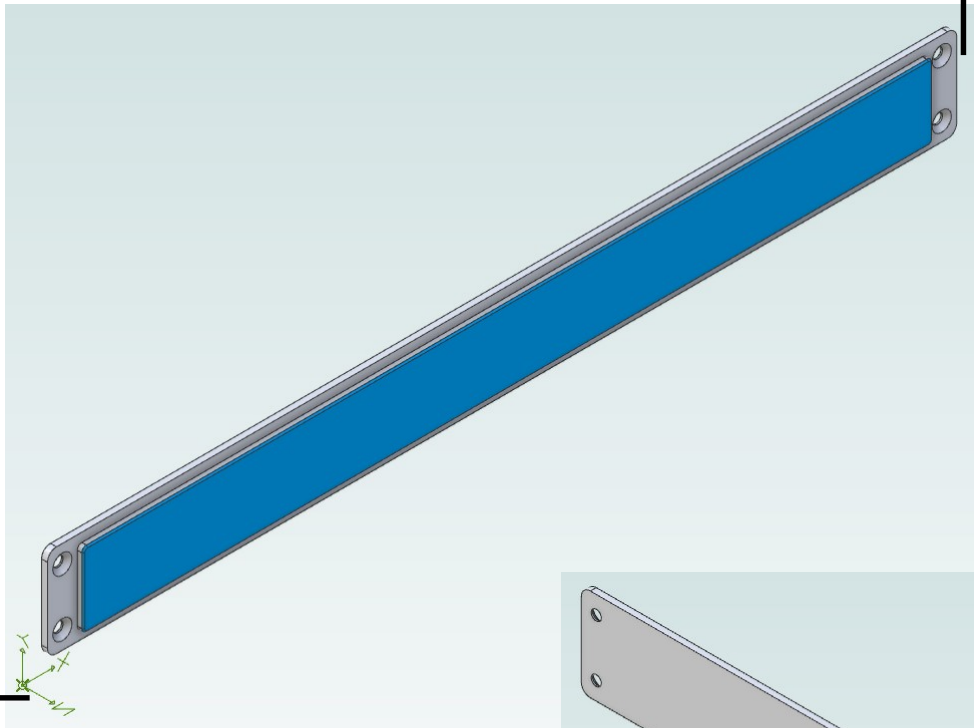
Sheet  
9 OF 13



Scale  
1:2

weight-outside.step

Sheet  
10 OF 13



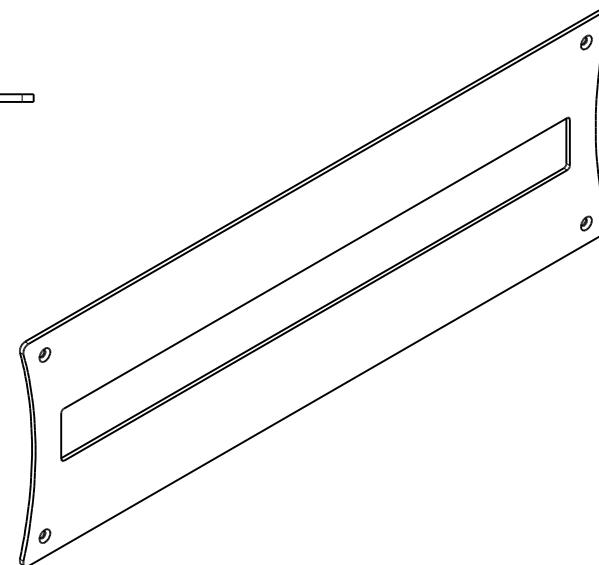
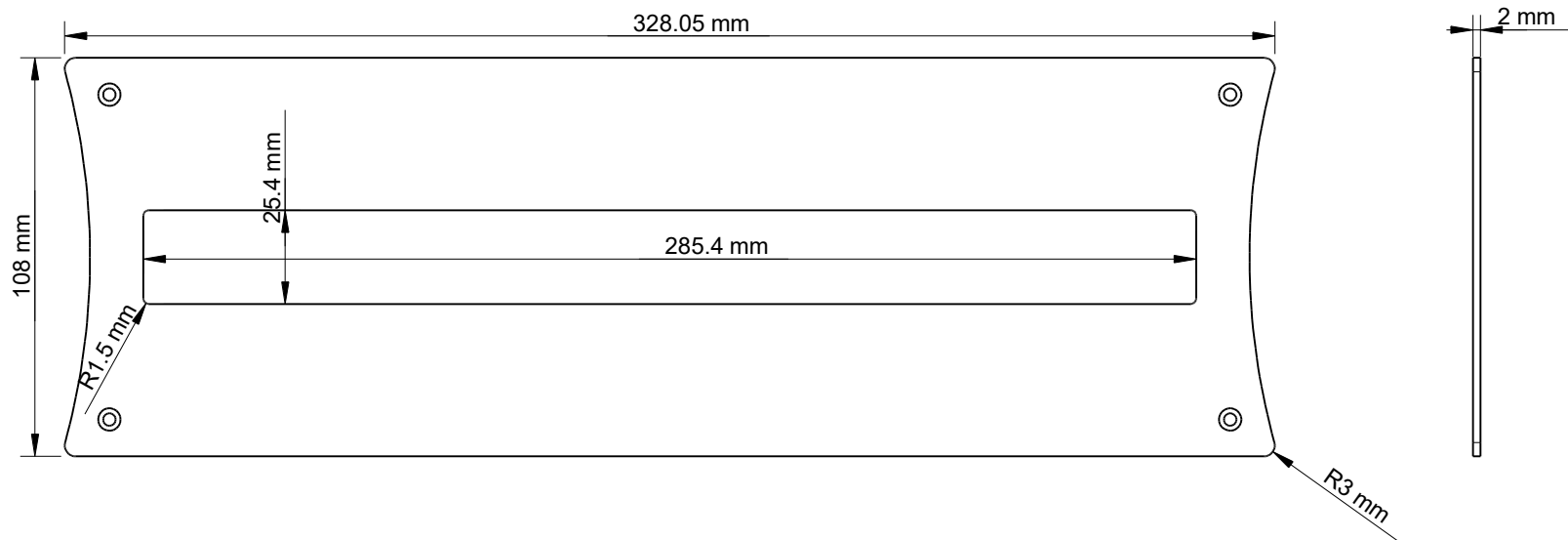
cosmetic requirements  
for surfaces indicated in BLUE  
see first page and QC.PDF for details

**only need to polish external (blue) surfaces  
other surfaces can be as-machined**

Scale  
1:2

weight-outside.step - cosmetic surf.

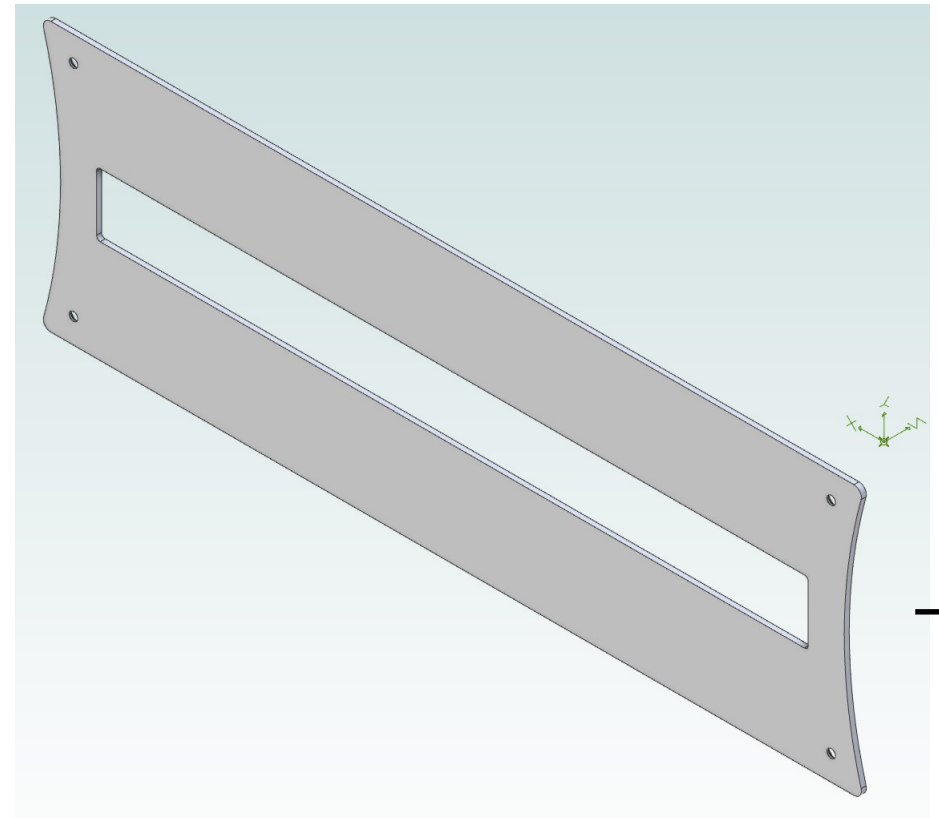
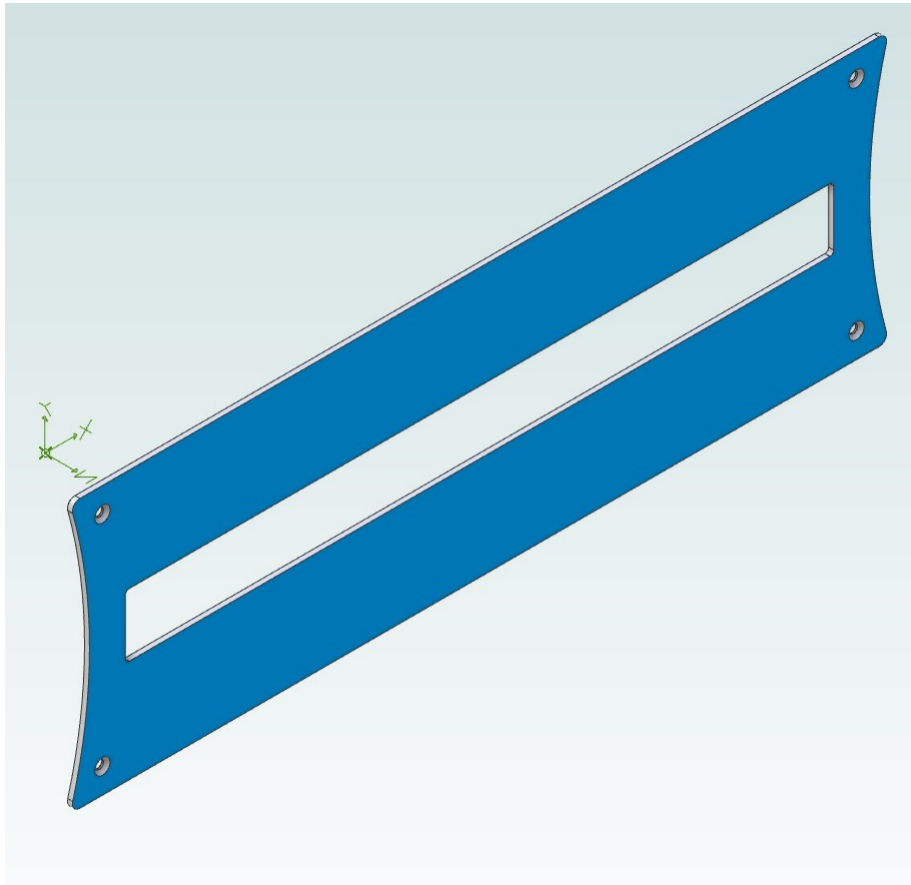
Sheet  
11 OF 13



Scale  
1:2

cf-accent.step

Sheet  
12 OF 13



**note:** side with countersunk is the cosmetic surface

cosmetic requirements  
for surfaces indicated in BLUE  
see first page and QC.PDF for details

Scale  
1:2

cf-accent.step - cosmetic surfaces

Sheet  
13 OF 13