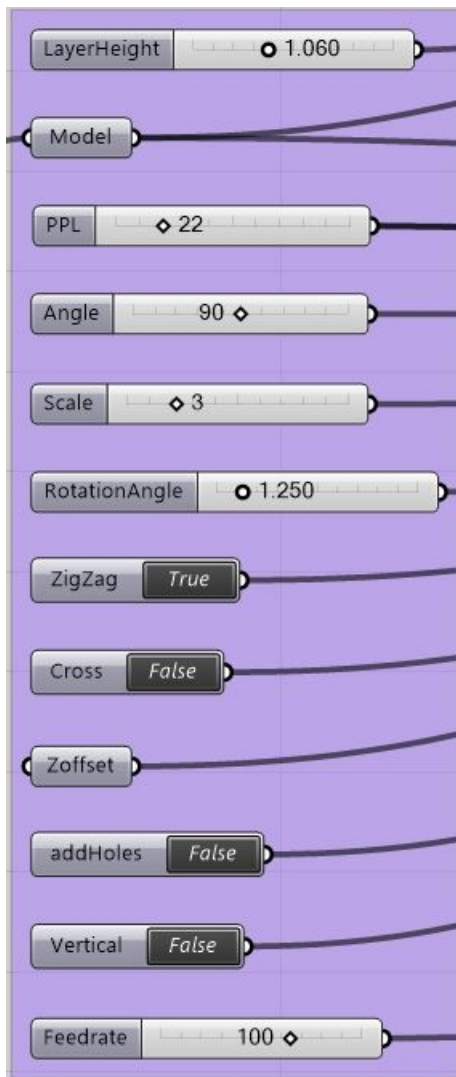# Slicer parameters description

LayerHeight : set the layer height in millimeters between 0.5 and 2.

PPL : set the numbers of points per layers.

Angle : change the angle for the zigzag and crossed zigzag.

Scale : multiply the length of each line of the zigzag.

Rotation angle : twist the object, every layer rotates that angle in degrees.

ZigZag : enable zigzag.

Cross : enable crossed zigzag (only if zigzag is enabled).

Zoffset : shift the object in the z axis in millimeters.

AddHoles : removes certain points to create the hole effect.

Vertical : add a vetical zigzag.

Feedrate : set the speed printing, 60 = 1mm/s