

TECHNICAL & VOCATIONAL EDUCATION & TRAINING

NATIONAL COMPETENCY STANDARD FOR THE BAR BENDER

STANDARD CODE: CON03S09VI

PREFACE

Technical and Vocational Education and Training (TVET) Authority was established with the vision to develop a TVET system in the Maldives that is demand driven, accessible, beneficiary financed and quality assured, to meet the needs of society for stability and economic growth, the needs of Enterprise for a skilled and reliable workforce, the need of young people for decent jobs and the needs of workers for continuous mastery of new technology.

TVET system in the Maldives flourished with the Employment Skills Training Project (ESTP) funded by ADB with the objective of increasing the number of Maldivians, actively participating in the labor force, employed and self-employed. The Project supported expansion of demand driven employment-oriented skills training in priority occupations and to improve the capacity to develop and deliver Competency Based Skill Training (CBST). The project supported delivery of CBST programs to satisfy employer demand-driven needs. The National Competency Standards (NCS) provide the base for this training. Currently CBST is offered for five key sectors in the Maldives: Tourism, Fisheries and Agriculture, Transport, Construction and the Social sectors. These sectors are included as priority sectors that play a vital role in the continued economic growth of the country.

The NCS are developed in consultation with Employment Sector Councils representing employers. They are designed using a consensus format endorsed by the Maldives Qualifications Authority (MQA) to maintain uniformity of approach and the consistency of content amongst occupations. This single format also simplifies benchmarking the NCS against relevant regional and international standards. NCS specify the standards of performance of a competent worker and the various contexts in which the work may take place. NCS also describes the knowledge, skills and attitudes required in a particular occupation. They provide explicit advice to assessors and employers regarding the knowledge, skills and attitudes to be demonstrated by the candidates seeking formal recognition for the competency acquired following training or through work experience. By sharing this information, all participants in the training process have the same understanding of the training required and the standard to be reached for certification. Certification also becomes portable and can be recognized by other employers and in other countries with similar standards. NCS are the foundation for the implementation of the TVET system in Maldives. They ensure that all skills, regardless of where or how they were developed can be assessed and recognized. They also form the foundation for certifying skills in the Maldives National Qualification Framework (MNQF).

Technical Panel members				
Name	Designation	Company		
Mr. Mohamed Ali Janaah	CEO	Alyson Service		
Mr. Mohamed Hashim	principal	MIVET		
Mr. Adnan Haleem	Managing Director	Alihavaasa Construction &		
		Carpentry		
Mr. Alau Ali	Director	Alia Construction		
Mr. Saudhulla Hilmee	Managing Director	Swift Engineering		
Mr. Abdulla Mohamed	Managing Director	Amin Construction		
Developer				
Name	Designation	Company		
	-	MHRYS		
TVET				

Employment Sector Councils

Name	Designation	Company	
Mr. Abdulla Mohamed	Managing Director	Amin Construction	
Mr. Suhail Ahmed	Project Coodinator	Hulhumale' Development	
		Cooperation Ltd	
Mr. Mohamed Ali	Deputy Director	Min. of Construction &	
		Public Infrastructure	
Mr. Mohamed Ali Janaah	CEO	Alyson Service	
Mr. Adnan Haleem	Managing Director	Alihavaasa Construction &	
		Carpentry	
Mr. Alau Ali	Director	Alia Construction	
Mr. Saudhulla Hilmee	Managing Director	Swift Engineering	
Mr. Mohamed Hashim	Assistant Lecturer	FET	
Mr. Ahmed Shiyau	Manager Admin	FW Construction Company	
		Pvt Ltd	
Mr. Ahmed Shiyam	Operation Manager	Rainbow Construction Pvt	

		Ltd			
Mr. Mohamed Aswan	Operation Executive	AIMA Construction			
National Competency Sta	andard has been Endorsed b	У			
Chariman, Construction Sector Council vice Chairman, Construction Sector					
Council					
Coonen					
Contact for Comments					
Contact for Comments	cation and Training Section				
Contact for Comments	_				
Contact for Comments Technical Vocational Edu	ces, Youth and Sports				
Contact for Comments Technical Vocational Edu Ministry of Human Resour	ces, Youth and Sports Maldives				
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KEY FOR CODING

Coding Competency Standards and Related Materials

DESCRIPTION	REPRESENTED BY
Industry Sector as per ESC	Construction Sector (CON)
(Three letters)	Fisheries and Agriculture Sector (FNA)
	Transport sector (TRN)
	Tourism Sector (TOU)
	Social Sector (SOC)
	Foundation (FOU)
Competency Standard	S
Occupation with in a industry	Two digits 01-99
Sector	
Unit	U
Common Competency	1
Core Competency	2
Optional/ Elective Competency	3
Assessment Resources Materials	A
Learning Resources Materials	L
Curricula	C
Qualification	Q1, Q2 etc
MNQF level of Qualification	L1, L2 etc
Version Number	V1, V2 etc
Year of endorsement of standard,	By two digits Example- 07
qualification	

1. Endorsement Application for Qualification 01 2. NATIONAL CERTIFICATE III IN BAR BENDING 3. Qualification code: CON03SQ1L209 **Total Number of Credits: 45** 4. Purpose of the qualification The holders of this qualification will be competent to work in the Construction Sector as a bar bender. The level II qualification presented here will facilitate preparing students to the entry workplace tasks and the competency units are mapped in such a way to fulfil the knowledge and skills requirements of the "Bar Bender" occupation within the local construction Industry. 5. Regulations for the qualification National Certificate II in the occupation of Bar Bender will be awarded to those who are competent in units 1+2+3+4+5+6+7+86. Schedule of Units Unit Title Unit Title Code 1 Work safely in the workplace TRN01S1U01V1 TRN01S1U03V1 2 Handle and maintenance of workplace tools and equipment's Perform effective workplace communication TRN01S1U05V1 3 4 Select Material Required for Re - Enforcement CON03S2U01VI Cut Steel Bars to Measurements 5 CON03S2U02VI Bend Steel Bars to Required Shapes & Measurements CON03S2U03VI 6 7 Produce Pre-Fabricated Re-Enforcement Cages CON03S2U04VI 8 Lay Re-Enforcement In-situ **CON03S2U05VI** 7. Accreditation The training provider should have a workshop or similar requirements training facility to provide the trainees the hands-on experience related to this qualification

UNITS DETAILS

As appearing under the section 06

8.

sequencing of units

Recommended

no	Unit Title	Code	Level	No of
				credits
1	Work safely in the workplace	TRN01S1U01V1	3	4
2	Handle and maintenance of workplace tools	TRN01S1U03V1	3	6
	and equipment's			
3	Perform effective workplace communication	TRN01S1U05V1	3	7
4	Select Material Required for Re -	CON03S2U01V	3	4
	Enforcement	1		
5	Cut Steel Bars to Measurements	CON03S2U02V	3	3
		1		
6	Bend Steel Bars to Required Shapes &	CON03S2U03V	3	7
	Measurements	1		
7	Produce Pre-Fabricated Re-Enforcement	CON03S2U04V	3	6
	Cages	1		
8	Lay Re-Enforcement In-situ	CON03S2U05V	3	8
		1		

Packaging of National Qualifications:

National certificate III in Bar Bender will be awarded to those who are competent in No 1+2+3+4+5+6+7+8

Qualification Code: CON03SQ1L209

DESCRIPTION OF AN BAR BENDER

Bar bender will be working front line of the construction industry. Bar benders who are competent in this standard will be equipped for cutting and bending reinforcing bars according the information in the drawing. They will be working under the supervision of site supervisor.

COMPETENCY STANDARD DEVELOPMENT PROCESS

The competencies were determined based on the analysis of the tasks expected to be performed by the bar bender in the Maldives. The task analysis was based on the existing job descriptions used in both private and public sector. Competency standards used for similar type of training in other countries were also examined.

COMPETENCY STANDARDS FOR

BAR BENDER

Unit No	Unit Title
1.	Work safely in the workplace
2.	Handle and maintenance of workplace tools and equipment's
3.	Perform effective workplace communication
4.	Select Material Required for Reinforcement
5.	Cut Steel Bars to Measurements
6.	Bend Steel Bars to Required Shapes & Measurements
7.	Produce Pre-Fabricated Reinforcement Cages
8.	Lay Re-Enforcement In-situ

UNIT 1

UNIT TITLE	Work safely in the workplace				
DESCRIPTOR	This unit incorporates safety guidelines and encompasses competencies				
	necessary to apply basic safety and emergency procedures to maintain a				
	safe workplace for staff, customers and others.				
CODE	TRN01S1U01V1	LEVEL	1	CREDIT	4

ELEMENTS OF COMPETENCIES	PERFORM	ANCE CRITERIA
1. Apply basic safety	1.1.	procedures to achieve a safe working
procedures		environment followed and maintained in line
		with existing regulations and requirements and
		according to worksite policy
	1.2.	all unsafe situations recognized and reported
		according to worksite policy
	1.3.	all breakdowns in relation to machinery and
		equipment reported to supervisor or nominated
		persons
	1.4.	fire and safety hazards identified and
		precautions are taken or reported according
		to worksite policy and procedures
	1.5.	dangerous goods and substances identified,
		handled and stored according to worksite
		policy and procedures
	1.6.	worksite policy regarding manual handling
		practice followed
2. Apply necessary	2.1.	worksite policies and procedures regarding
emergency		illness or accidents identified and applied
procedures	2.2.	safety alarms identified
	2.3.	qualified persons are contacted in the event of
		accident or sickness of customers or staff and
		accident details documented according to
		worksite accident/ injury procedures
	2.4.	worksite evacuation procedures identified and
		applied

RANGE STATEMENT

Unsafe situations may include but are not limited to sharp cutting tools and instruments, the electricity/ water combination, toxic substances, damaged packing material or containers, broken or damaged equipment, flammable materials and fire hazards, lifting practices, spillages, waste and debris especially on floors, ladders, trolleys and glue guns/burns Emergency procedures may include responding to sickness, accidents and fire, or store/shop evacuation involving staff or customers.

Tools, equipment and material used in this unit may include

Safety manuals, fire extinguishers and dangerous goods used in the workplaces.

ASSESSMENT GUIDE

Forms of assessment

Assessment for the unit needs to be holistic and must include real or simulated workplace activities.

Evidence of performance may be provided by customers, team leaders/members or other persons, subject to agreed authentication arrangements.

Assessment context

Assessment of this unit must be completed on the job or in a simulated work environment which reflects a range of safe working practices.

Critical aspects (for assessment)

It is essential that competence is fully observed and there is ability to transfer competence to changing circumstances and to respond to unusual situations in the critical aspects of:

- Communicating effectively with others involved in or affected by the work.
- Identifying and assessing hazardous situations and rectifying, or reporting to the relevant persons.
- Operating fire-fighting appliances.

- Safely handling and storage of dangerous and/or hazardous goods and substances.
- Applying safe manual handling practices.
- Safely and effectively operating equipment and utilizing materials over the full range of functions and processes for work undertaken on worksite.
- Following worksite evacuation procedures.

This unit may be assessed in conjunction with all and units which form part of the normal job role.

Assessment conditions

It is preferable that assessment reflects a process rather than an event and occurs over a period of time to cover varying circumstances.

Special notes for assessment

Evidence of performance may be provided by customers, team leaders/members or other persons, subject to agreed authentication arrangements.

Resources required for assessment

The following should be made available:

- A workplace or simulated workplace
- Situations requiring safe working practices
- Worksite or equivalent instructions on safe working practice
- Hazardous chemicals and/or dangerous goods information
- Materials, tooling and equipment
- Fire-fighting appliances and fire test facilities

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills
General knowledge of the	Undertake effective customer
implications on efficiency, morale	relation communications
and customer relations	Competent in communicating basic
General knowledge of common	automotive terminologies
automotive terminologies	Competent to work according to

- Working knowledge of workplace safety regulations/requirements, equipment, material and personal safety requirements.
- Working knowledge of safe manual handling theories and practices
- Working knowledge of the selection and application of fire-fighting appliances
- Working knowledge of dangerous goods and hazardous chemicals handling processes
- Detailed knowledge of worksite reporting procedures

- safety regulations
- Competent to work safely with workplace equipments, materials and colleagues
- Undertake safe manual handling jobs
- Skill to select and apply appropriate fire fighting appliances
- Ability to safely handle dangerous good and hazardous chemicals
- Competent to undertake appropriate worksite reporting procedures

UNIT 2

UNIT TITLE	Handle and maintenance of workplace tools and equipments				
DESCRIPTOR	This unit covers the competence required to select, safely use and maintain				
	workplace tooling and equipment. The unit includes identification and				
	confirmation of work requirement, preparation for work, selection, use,				
	servicing, maintenance and storage of tooling and equipment and				
	completion of work finalisation processes, including clean-up and				
	documentation.				
CODE	TRN01S1U03V1	LEVEL	2	CREDIT	6

ELEMENTS OF COMPETENCIES	PERFORM	ANCE CRITERIA
1. Select correct tooling	1.1.	Tooling and equipment selected to meet
and equipment for		job requirements
workplace applications	1.2.	Suitable tooling and equipment selected for
		use within the workplace environment
	1.3.	Tooling and equipment selected according
		to enterprise procedures/policies
2. Use of tooling and	2.1.	Tooling and equipment used in a safe
equipment		manner to prevent injury to self and others
	2.2.	Tooling and equipment used in a manner
		that does not cause damage to other
		workplace equipment
	2.3.	Observations noted during the use of
		tooling/ equipment
3. Service and maintain	3.1.	Tooling and equipment regularly checked
workplace tooling and		against manufacturer/component supplier
equipment		recommendations to ensure safe operating
		condition
	3.2.	Damaged/worn tooling and equipment
		tagged and removed from the workplace
		for repair or replacement and reported in
		accordance with enterprise requirements
	3.3.	Tooling/equipment are serviced, adjusted
		and/or maintained per

		manufacturer/component supplier
		schedule to ensure safe and correct
		operation, within the scope of responsibility
	3.4.	Servicing and maintenance operations
		carried out according to industry
		regulations/guidelines, enterprise
		procedures/policies
4. Store and secure tooling	4.1.	Tooling and equipment cleaned, checked
and equipment		and stored
	4.2.	Tooling and equipment securely stored
	4.3.	Documents completed according to
		enterprise policies and procedures

RANGE STATEMENT

Tooling and equipment may include computer hardware/ software, calculators, general office equipment, hand and power tooling, specialist tooling for removal/adjustment, storage racks, protective covers, measuring devices, plastics repair equipment, sealing equipment, adhesive equipment, heating equipment, templates, welding equipment, including oxy, arc, MIG and TIG, vehicle cleaning equipment, service workshop manuals, product manuals, hydraulic breaker tooling, line oilers, filters and gauges, alternator and starting motor bench testers, paint mixers, key cutters, multimeters, load testers, brake and drum lathes, fuel injector cleaners, ignition module test instruments

Maintenance methods may include routine maintenance to tooling and equipment as per schedules, labelling faulty tooling and equipment, minor repairs to tooling and equipment, and the chocking, jacking and supporting of machines on level and incline planes

Specific requirements may include hydraulic jacks, air bags and overhead cranes for lifting heavy machines

Tools, equipment and materials used in this unit may include

- All the available workshop tools and equipments
- A fully operational workshop with all equipments and tools

ASSESSMENT GUIDE

Forms of assessment

Assessment for the unit needs to be a holistic one and must include real or simulated workplace activities.

Assessment context

Application of competence is to be assessed in the workplace or simulated worksite and needs to occur using standard and authorized work practices, safety requirements and environmental constraints.

Critical aspects (for assessment)

It is essential that competence in this unit signifies ability to transfer competence to changing circumstances and to respond to unusual circumstances in the critical aspects of:

- Selection and safe use of hand tooling
- Selection and safe use of workplace equipment
- Basic maintenance of tooling and equipment within the scope of operator responsibility
- Selection and safe use of personal protective equipment

Assessment conditions

It is preferable that assessment reflects a process rather than an event and occurs over a period of time to cover varying quality circumstances. Evidence of performance may be provided by customers, team leaders/members or other persons subject to agreed authentication arrangements

Special notes for assessment

Competence in this unit may be assessed in conjunction with other functional units which together form part of the holistic work role

Resources required for assessment

The following resources should be made available:

- Workplace location or simulated workplace
- Material relevant to the use and maintenance of workplace tooling and equipment

- Equipment, hand and power tooling appropriate to the use and maintenance of workplace tooling and equipment
- Activities covering mandatory task requirements
- Specifications and work instructions

UNDERPINNING KNOWLEDGE AND SKILLS

Analyst groups might be advised to include Key Competencies and Levels in this section

Underpinning Knowledge	Underpinning Skills		
Safety regulations/requirements,	Demonstrate understanding of		
equipment, material and personal	workplace safety		
safety requirements	 Identify appropriate tools and 		
Tool and equipment selection	equipments		
procedures	 Undertake maintenance of tools 		
Basic maintenance procedures for	and equipments used in the		
tooling and equipment	workplace		
Tool and equipment safety and	 Operate tools and equipments 		
operating procedures	safely		
Types, characteristics, uses and			
limitations of hand tooling			
Types, characteristics, uses and			
limitations of power tooling			
Types, characteristics, uses and			
limitations of workplace equipment			

UNIT 3

UNIT TITLE	Perform effective workplace communication				
DESCRIPTOR	This unit covers the competence to communicate in the workplace by oral,				
	written and electronic means.				
CODE	TRN01\$1U05V1	LEVEL	2	CREDIT	7

ELEMENTS OF COMPETENCIES	PERFORM	ANCE CRITERIA
Write routine texts	1.1.	Routine texts of one or more sentences
		composed in accordance with workplace
		requirements
	1.2.	Routine forms completed in accordance with
		workplace requirements
	1.3.	Spelling, punctuation and grammar rules
		followed
	1.4.	Texts self-checked for accuracy and presented
		for progress checks by relevant persons
2. Read routine	2.1.	Purpose of the text understood and described
documents	2.2.	Main points or ideas presented described
	2.3.	New technical words comprehended
	2.4.	The meaning of key words and phrases
		explained
3. Contribute to	3.1.	Information accessed to ensure effective
workplace		communication when sending or receiving
communications		information
	3.2.	Assistance provided to colleagues in the
		workplace , to foster common understanding
	3.3.	Requests for information from colleagues met
	3.4.	Documents kept and maintained in
		accordance with workplace/enterprise
		procedures and Government legislation
4. Apply basic	4.1.	Computer turned on according to
computer skills		manufacturer/ component supplier
		specifications or workplace procedures
	4.2.	Software loaded or selected from menu

	4.3.	File identified and selected or new file
		produced
	4.4.	Information entered, edited or deleted using an
		input device and within workplace designated
		speed and accuracy requirements
	4.5.	Document saved regularly to avoid loss of
		information
	4.6.	Document proof read and amended for
		accuracy
	4.7.	Document produced in required style and
		format
	4.8.	Document printed
	4.9.	Files saved and closed and program closed or
		exited according to manufacturer/component
		supplier specifications or workplace procedures
	4.10.	Computer turned off according to
		manufacturer/ component supplier
		specifications or workplace procedures
	4.11.	Workplace guidelines relating to screen-based
		equipment and computer workstations
		observed
5. Operate workplace	5.1.	Telephone system functions used according to
telephone systems		enterprise policy
	5.2.	Outgoing calls completed in accordance with
		manufacturer instructions and enterprise policy
		and procedures
	5.3.	Incoming calls answered promptly and in
		accordance with enterprise policy and
		procedures
	5.4.	Calls transferred or placed on hold
	5.5.	Caller kept informed of delays and action
		being taken
	5.6.	Caller details and purpose of call obtained and
		documented
	5.7.	Messages documented and calls promptly

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returned if required

RANGE STATEMENT

- Enterprise may vary in size, type and location, the range of work activities conducted, hours of operation and the number and type of staff
- Staff may work in teams or groups of varying size and structure
- Communication may include face-to-face, telephone, written or electronic means
- Staff must be aware of industry codes.

Tools, equipment and materials used in this unit may include

- Computers and Telephones
- Enterprise policies and procedures relating to workplace forms and documents, computer, telephone use and system operating procedures and necessary industry codes if available.

ASSESSMENT GUIDE

Forms of assessment

Assessment for the unit needs to be a holistic one and must include real or simulated workplace activities.

Assessment context

Elements of competence contain both knowledge and practical components. Knowledge components may be assessed off the job. Practical components should be assessed on the job or in a simulated work environment

Evidence is best gathered using the products, processes and procedures of the workplace as the means by which the candidate achieves industry competencies

Critical aspects (for assessment)

It is essential that competence is fully observed and there is ability to transfer competence to changing circumstances and to respond to unusual situations in the critical aspects of:

- Writing short routine texts using correct spelling, punctuation and grammar
- Reading, interpreting and applying routine texts in the workplace

- Interpreting and conveying workplace information
- Maintaining workplace communications, including documents
- Applying keyboard skills to prepare and/or edit simple documents using a computer
- Applying enterprise requirements for document style and format
- Applying enterprise requirements for electronic storage and retrieval of documents
- Applying enterprise procedures for incoming and outgoing telephone calls

Assessment conditions

It is preferable that assessment reflects a process rather than an event and occurs over a period of time to cover the varying circumstances. Evidence of performance may be provided by customers, team leaders/members or other appropriate persons, subject to agreed authentication arrangements

Special notes for assessment

- Enterprise may vary in size, type and location, the range of work activities conducted, hours of operation and the number and type of staff
- Staff may work in teams or groups of varying size and structure
- Communication may include face-to-face, telephone, written or electronic means

Resources required for assessment

- A workplace or simulated workplace
- documentation, such as enterprise or sample policies and procedures manuals related to workplace document style, format and layout, workplace communication procedures, workplace documents, telephone protocols and operating procedures, computer system operating procedures
- Enterprise or sample stationery, documents and forms
- Access to enterprise or similar computer hardware and software
- Access to enterprise or similar telephone system

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills
General knowledge of enterprise	Appropriate skills in
forms, documents and stationery	handling enterprise forms,
Operational knowledge of enterprise	documents and stationery
policies and procedures in regard to:	• Skills in handling the
> workplace document style, format	following:
and layout	> workplace document style, format
> workplace communication	and layout
procedures	> workplace communication
workplace documents	procedures
> telephone protocols and operating	workplace documents
procedures	> telephone protocols and
> computer system operating	operating procedures
procedures	

UNIT 4

UNIT TITLE	Select Material Required for Reinforcement				
DESCRIPTOR	This unit covers the competencies required to select material for reinforcement				
	work as per given design and to ensure safe working at all times in the use of				
	relevant tools & material.				
CODE	CON03\$2U01VI	Level	2	Credit	4

ELEMEN	ITS OF COMPETENCIES	PERFORMANCE CRITERIA
1.	Read and interpret	1.1. Information gathered in terms of reinforcement work by
	drawings	interpreting drawing including plans, elevation, location,
		abbreviating and measurements
2.	Prepare Bar Bending	2.1. Bar Bending schedule prepared using "standard" or
	schedule/s	"code" format
		2.2. Bar Bending schedule prepared to comply with the
		given design
		2.3. Schedule prepared incorporating all necessary details
3.	Prepare cutting list	3.1. Cutting lengths calculated considering all bars
		mentioned in the schedule and using correct formula
		according to the type, size and shape of the bar
		3.2. Required number of bars of each bar mark calculated
		to meet the full requirement
		3.3. Cutting list compiled using above information and to
		comply with bar bending schedule
4.	Select steel	4.1. Requirement of each type and size of bar calculated
	bar/other materials	minimizing wastage
		4.2. Bars of different types and sizes identified in compliance
		with the cutting list
		4.3. Steel bars selected are free from grease, dust, corrosion
		and deformation
		4.4. Bars collected and transported without endangering
		self, others and properties

RANGE STATEMENT

Competencies in this unit may be performed either at worksite or at a bar bending workshop. Scope of work is limited to small scale construction such as two storeyed commercial/domestic buildings and pre-cast components.

The following tools, equipment necessary for this unit:

- Tape (30m)
- Steel measuring tape (3m)
- Chalk
- Wire brush
- Claw hammer
- Safety Hand Gloves
- Helmet
- Boots
- Calculator

The materials used in this unit may include:

- Mild steel bars
- Tor steel Bars
- Ribbed steel Bars
- Mild steel rolls

Work should comply with relevant health, safety and other environmental regulations

ASSESSMENT GUIDE

Forms of assessment

Continuous assessment is suitable for this unit.

Assessment context

This unit may be assessed on the job; the competencies covered by this unit would be demonstrated by an individual working alone. The assessment environment should not disadvantage the candidate.

Critical aspects

Assessment must confirm sufficient knowledge in reading and interpreting drawings.

Assessment must confirm ability to select right amount of correct steel bars.

This unit may be assessed in conjunction with other related units

Assessment condition

The candidate shall have access to:

• All tools, equipment, material and documentations required as outlined in this unit.

The candidate shall be permitted to refer to the following documents:

- Relevant work place procedures
- Relevant, codes, standards & reference material
- The candidate shall be required to;
- Orally, or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for an off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the individual shall: -

- Demonstrate safe work practices at all times;
- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment;
- Take responsibility for the quality of his/her own work.
- Plan tasks and review task requirements as appropriate;
- Relate to all stakeholders according to accepted company conventions
- Perform all tasks in accordance with standard operating procedures;
- Perform all tasks to specification;

Tasks involved will be completed within reasonable time frames relating to typical workplace activities.

Resources required for assessment include;

These include material, tools, and documents listed within this unit.

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills		
 Basic engineering drawing and technical sketches Abbreviations, notations, Bar codes and abbreviations, symbols used in reinforcement drawings Bar Bending schedules - "standard" & "code" types Cutting lists Simple mathematical calculation Metric and imperial linear measuring Cutting formula Types and sizes of steel bars Safety practices in handling steel bars Treatment of corrosion in steel Stacking and storing steel bars 	 Ability to use and interpret drawings Prepare bar bending schedules and cutting lists Ability to use calculator Ability to identify bars in terms of type and size Ability to remove corrosion Ability to transport stack and store steel bars 		

UNIT 5

UNIT TITLE	Cut Steel Bars to Measurements				
DESCRIPTOR	This unit covers the competencies required to cut and stack steel bars required				
	for reinforcement work and to ensure safe working at all times in the use of				
	relevant tools, machines and material.				
CODE	CON03\$2U02VI	Level	2	Credit	3

ELEMENTS OF COMPETENCIES	PERFORM	ANCE CRITERIA
1. Measure and mark	1.1.	Bar selected to comply with the Bar Bending
the bar		schedule in terms of bar number, type and size
	1.2.	Length measured holding the tape along the bar
	1.3.	Measurement read keeping the line of sight
		perpendicular to the bar
	1.4.	Point marked right round the bar using a sharply
		pointed chalk and within a tolerance of ±3mm
2. Select cutting	2.1.	Cutting tools selected considering the need to use
tools/equipment		bar cropper to cut bars of 6mm, Guillotine to cut
		bars up to 16mm and bar cutter to cut bars above
		16mm
3. Cut steel bars	3.1.	Bar held horizontally keeping the mark exactly
		under the cutting edge
	3.2.	Cutting Machine operated observing safety
		procedures
	3.3.	Cut completed, producing an even surface,
		perpendicular to the axis of the bar and within a
		tolerance of + 5mm
4. Number, bundle and	4.1.	Bars bundled tying at two places tightly and
stack bars		keeping the bars of same bar number together
	4.2.	Label made inserting number of bars, bar number
		and length of the bar
	4.3.	Label hung to the bundles securely
	4.4.	Bundles of bars stacked so that they are easily
		retreavable, lablel visible and safety precautions

are adhered

RANGE STATEMENT

Competencies in this unit may be performed either at the work site or at a bar bending workshop. It involves the use of tools and equipment required for cutting steel bars of different types and sizes.

The following tools, equipment necessary for this unit:

- Tape (30m)
- Steel tape (3m)
- Chalk
- Bar cropper
- Bar cutter
- Guillotine
- Bar Benders nips
- Safety gear

The materials used in this unit may include:

- Mild steel bars
- Tor steel Bars
- Ribbed steel Bars
- Mild steel rolls
- Binding wire
- Card Board

Work should comply with relevant health, safety and environmental regulations.

ASSESSMENT GUIDE

Forms of assessment

Holistic assessment is suitable for this unit.

Assessment context

This unit may be assessed on the job; the competencies covered by this unit would be demonstrated by an individual working alone or as part of a team. The assessment environment should not disadvantage the candidate.

Critical aspects

Assessment must confirm sufficient knowledge of the importance of accuracy of measurements of cut bars.

Assessment must confirm ability to select and use appropriate cutting tools/equipment adhering to safety practices. Candidate will be allowed of obtain the assistance of another person to hold the bar while it is being cut, if required.

Assessment condition

The candidate shall be provided with all tools, equipment, material and documentation required as outlined within this unit.

The candidate shall be permitted to refer to the following documents:

- Relevant work place procedures
- Relevant manuals

Candidate will be allowed to obtain assistance of another person to hold the bar while it is being cut, if required.

The candidate shall be required to:

- Orally, or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for an off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the individual shall: -

Demonstrate safe work practices at all times;

- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment;
- Take responsibility for the quality of his/her own work;
- Plan tasks and review task requirements as appropriate;
- Relate to all stakeholders according to accepted company conventions
- Perform all tasks in accordance with standard operating procedures;
- Perform all tasks to specification;

Tasks involved shall be completed within reasonable time frames relating to typical workplace activities.

Resources required for assessment include;

These include material, tools, equipment and machines listed within this unit.

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills
 Metric and imperial linear measurement system Bar cutting tools and machines Labelling methods used in bar bending trade Methods of bundling and stacking steel bars Safety procedures applicable to bar cutting and stacking bundles, and bar bending workshop arrangements 	 Ability to take measurements and mark position Ability to operate bar cutting tools/machines Ability to prepare and hang the labels Ability to bundle and stack steel bars Ability to follow safety procedures related to bar cutting Ability to arrange bar bending workshop Ability to maintain safe and tidy environment within the workshop

UNIT 6

UNIT TITLE	Bend Steel Bars to Required Shapes & Measurements					
DESCRIPTOR	This unit cover	This unit covers the competencies required to bend steel bars for the				
	reinforcement w	reinforcement work according to bending schedules and ensures safe working				
	at all times in the use of relevant tools, equipment, machinery, implements and					
	material.					
CODE	CON03S2U03VI	Level	2	Credit	7	

ELEMENTS OF COMPETENCIES	PERFORM	ANCE CRITERIA
Retrieve bundles of steel bars	1.1.	Bar bundles retrieved from stack by identifying the relevant label
steer bars	1.0	
	1.2.	Label checked against the bar bending schedule
	1.3.	Bar number, type and size of the bar, measurement
		of the bar and number of bars in the bundle
		checked against the bar bending schedule
2. Select bending tools/	2.1.	Appropriate bending equipment identified in terms
equipment		of availability and suitability and in terms of the
		nature and scope of the work
	2.2.	Accessories/parts of equipment or implements
		checked against the manuals or the availability of
		necessary parts/implements as the case maybe
3. Arrange facilities for	3.1.	Bending table erected rigidly, having a minimum
bar bending		width of 300mm, the table top at chest height of
		the bar bender and sufficient room around to
		facilitate bending operations
	3.2.	Hand bender or bending gauge fixed to the table
		rigidly
	3.3.	Nail/steel pins driven to the table rigidly and to tally
		with the required measurements, for manual
		bending
	3.4.	Formers selected with 4 times the diameter in the
		case of mild steel and 6 times the diameter in the
		case of tor steel or according to given instructions

	3.5.	Formers and rollers fitted to the machine at
		appropriate places
4. Bend Bars	4.1.	Bar taken from the bundle without dispersing other
		bars
	4.2.	Creep of the machine/implement checked
		ensuring one diameter of the bar to be bent
	4.3.	Bending point marked ensuring required
		measurement considering the creep and using a
		sharply pointed chalk, right round the bar with a
		thin line
	4.4.	Bar positioned appropriately in accordance with
		the requirement of the type of bending apparatus
		used
	4.5.	Bar bent producing a smooth curvature, staying in
		one plane and the external angle complying with
		the specified angle
	4.6.	Closed stirrups bent are having the two over
		lapping ends in the same vertical plane
	4.7.	Measurements of bent bars checked against the
		bar bending schedule and to be within the
		standard tolerances which are mentioned in the
	4.0	range statement of this unit
	4.8.	All bending operations performed without
		endangering self, others and properties and using appropriate safety ware
5. Number, bundle and	5.1.	Bent bars bundled tying at two places tightly and
stack bent bars	5.1.	keeping the bars of same bar number together
SIGER BOTTI BOIS	5.2.	Labels made inserting the number of bars and the
	0.2.	bar number
	5.3.	Labels hung to the bundles surely
	5.4.	Bundles of bent bars stacked ensuring that they are
	J. 1.	easily metrieable, the lable in verible and the safry
		vrecantri are adhened to

RANGE STATEMENT

Competencies in this unit may be performed either at the work site or at a bar bending workshop. It involves the use of machines, tools and implements required for bending bars of different types and sizes.

Bending tolerances reffered to in the criteria mentioned at 4.7 above are:

Measurement up to 1000mm - ± 5 mm

Measurement: 1000mm - 3000mm - + 5mm - 10mm

Measurement above 3000mm - + 5mm - 25mm

The following tools, equipment necessary for this unit:

- Tape (30m)
- Steel tape (3m)
- Chalk
- Bending Guage
- Hand benders with accessories
- Power benders with accessories
- Claw hammer
- End cutting nips
- Self assembled Bar bench
- Piece of galvanized pipe of appropriate length
- Dog wrench

The material used in this unit may include:

- Mild steel bars
- Tor steel Bars
- Ribbed steel Bars
- Mild steel rolls
- Binding wire
- Wire nails/steel pins
- Tags

Work should comply with relevant health and safety regulations.

ASSESSMENT GUIDE

Forms of assessment

Continuous assessment is suitable for this unit.

Assessment context

This unit may be assessed on the job; the competencies covered by this unit would be demonstrated by an individual working alone or as a member of a team. The assessment environment should not disadvantage the candidate.

Critical aspects

Assessment must confirm sufficient knowledge of the importance of the accuracy of bent bars. Assessment must confirm the ability to bend all types and sizes of bars adopting all bending techniques and using tools, machinery and implements mentioned in this unit excepting the power bar bender. (Power bar benders are used only in a limited number of places)

Assessment conditions

The candidate shall be provided with all tools, equipment, material and documentation required as outlined within this unit.

The candidate shall be permitted to refer to the following documents:

- Relevant work place procedures
- Relevant manuals, standards & reference material

The candidate will be required to:

- Orally, or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for an off-job training related to this unit.

Assessors must be satisfied that the candidate can competently and consistently perform all elements of the unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the individual shall: -

- Demonstrate safe work practices at all times;
- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment;
- Take responsibility for the quality of his/her own work;
- Plan tasks and review task requirements as appropriate;
- Relate to all stakeholders according to accepted company conventions
- Perform all tasks in accordance with standard operating procedures;
- Perform all tasks to specification;
- Use accepted bar bending techniques, practices, and processes in line with workplace procedures.

Tasks involved will be completed within reasonable time frames relating to typical workplace activities.

Resources required for assessment include;

These include material, tools, equipment, and implements listed within this unit.

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills
About labels/tags	Ability to interpret labels/tags, bar
Bar bending schedules and	bending schedules and cutting lists
cutting lists	 Ability to manipulate bending tools,
Bending equipment and bending	machines and implements
techniques	 Ability to measure and mark
Features of bar bending table	 Ability to stack steel bars
Metric and imperial linear	 Ability to practice relevant safety
measuring system	procedures related to bar bending
• Creep	Ability to organize bar bending workshop
Stacking methods	
Bar bending tolerances	

Expected quality standards of bent bars
Safety aspects related to bar bending
Bar bending workshop arrangement

UNIT 7

UNIT TITLE	Produce Pre-Fabricated Reinforcement Cages					
DESCRIPTOR	This unit cove	This unit covers the competencies required to produce prefabricated				
	reinforcement cages and to ensure safe working at all times in the use relevant					
	of tools, and implements.					
CODE	CON03S2U04VI	Level	2	Credit	6	

ELEMENTS OF COMPETENCIES	PERFORMANCE CRITERIA		
Decide sequence of fabricating bent components	Sequence of inserting bent components decided by studying drawings to accommodate each component without disruption		
	1.2. Number of stands required decided in terms of the length of the cage and the weight of the ben components		
2. Fabricate cage	2.1. Stands placed maintaining alignment		
	2.2. Bottom main bars placed, in total and in the correct direction		
	2.3. "Centers" (intervals) marked on all bars to within the tolerance of + 3mm and using sharply pointed chalk		
	2.4. Stirrups inserted in total and keeping sttirup joint staggered		
	2.5. Stirrups tied to bottom main bars on marked centres using appropriate type of knots in terms of the position		
	2.6. Stirrups tied using knots with three loops and are hand tight and extra binding wire beyond third loop nipped off		
	2.7. Top main bars placed in total in the correct direction after marking centres (intervals) a specified		
	2.8. Top main bars tied to stirrups at correct position using appropriate types of knots		

	2.9.	Any other bars specified in the design inserted and
		tied in accordance with the measurement given in
		the diagram
3. Stack prefabricated	3.1.	Measurements checked ensuring that those are
re-inforcement cage		within a tolerance of + 3mm,cage ends are
		vertical, sttirups are perpendicular to the axis of the
		cage andbars are not deflected
	3.2.	Rigidity of the cage checked ensuring that no more
		than three knots are lose
	3.3.	Cages labelled with a tag indicating the relevant
		project name and the drawing number
	3.4.	Cage stacked ensuring easy retrieval and without
		causing displacement of component

RANGE STATEMENT

Competencies in this unit may take place in a bar bending workshop or at a work site.

The following tools, equipment necessary for this unit:

- Tape (30m)
- Steel tape (3m)
- Claw hammer
- Bar bender pincer
- Chalk
- Centre Plumb
- Spirit level
- Stand

The materials used in this unit may include:

- Bent steel components
- Binding wire
- Layout string

Work should comply with relevant health, safety and other environmental regulations.

ASSESSMENT GUIDE

Forms of assessment

Continuous assessment is suitable for this unit.

Assessment context

This unit shall be assessed on the job or off the job; the competencies covered by this unit would be demonstrated by an individual working alone or as a member of a team. The assessment environment should not disadvantage the candidate.

Critical aspects

Assessment must confirm the ability to fix steel bars rigidly using correct type of knots at appropriate places.

Assessment conditions

The candidate shall have access to:

All tools, equipment, material and documentations required as outlined in this unit.

The candidate shall be permitted to refer to the following documents:

- Relevant work place procedures
- Relevant bar bending schedules & reference material

The candidate shall be required to:

- Orally, or by other methods of communication, answer questions asked by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for an off-job training related to this unit.

Assessors must be satisfied that the candidates can competently and consistently perform all elements of the unit as specified by the criteria and that he/she possesses the required underpinning knowledge.

Special notes

During assessment the individual will: -

Demonstrate safe work practices at all times;

- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment;
- Take responsibility for the quality of her/his own work;
- Plan tasks and review task requirements as appropriate;
- Relate to all stakeholders according to accepted company conventions
- Perform all tasks in accordance with standard operating procedures;
- Perform all tasks to specification;
- Use accepted practices and processes in line with workplace procedures.

Tasks involved will be completed within reasonable time frames relating to typical workplace activities.

Resources required for assessment:

These include, material, tools, documents listed within this unit.

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills	
Reading drawings and bar	Ability to interpret drawings and bar	
bending schedules	bending schedules	
Abbreviations and notations used	 Ability to identify types and sizes of bars 	
in bar bending trade	 Ability to select bundles of bars 	
Metric and imperial linear	 Ability to measure and mark 	
measuring systems	 Ability to plumb and level 	
Tags and labels	 Ability to tie bars with knots 	
Steel bar types and sizes	 Ability to prepare and hang tags 	
Standard types of knots used in	 Ability to stack fabricated steel cages 	
steel fixing	 Ability to adhere to relevant safety 	
Safety procedure related to bar	procedures	
bending		
Weight of steel bars		

UNIT 8

UNIT TITLE	Lay Reinforceme	ent In-situ			
DESCRIPTOR	This unit covers the competencies required to lay reinforcement in-situ and to				
	ensure safe working at all times in the use of relevant tools equipment and				
	material.				
CODE	CON03S2U05VI	Level	2	Credit	8

ELEMENTS OF	PERFORMANCE CRITERIA	
COMPETENCIES		
1. Select bundles or	1.1. Bundles of bars retrieved in accordance v	vith the bar
bent bars	bending schedule in terms of bar no., typ	e & size of
	bar and the number of bars	
2. Make stools and	2.1. Stools and spacers made in accord	ance with
spacers	required measurements and required num	ber
3. Check the area for	3.1. Laying area checked to ensure sufficient	strength to
laying reinforcement	bear weight, the measurements ar	e correct
	according to drawing/s and is free from	dust, mud
	and debries	
4. Lay steel bars	4.1. "Centres" (intervals) for main steel bars	marked on
	the base clearly visibly and within the tole	erance of +
	3mm to the given measurements	
	4.2. Main steel bars laid directly on the position	ons marked
	on the base, joints staggered and joi	nts having
	specified lap length	
	4.3. Centres (Intervals) for secondary steel be	ars marked
	on the main steel bars visibly and within the	e tolerance
	or + 3mm to the given measurements	
	4.4. Secondary steel bars laid directly on th	e positions
	marked on the main steel bars, joints stag	gered and
	joints having specified lap length	
	4.5. Main and secondary steel bars tied using	knots with
	three loops and are hand tight and any ex	tra binding
	wire beyond third loop nipped off	
5. Insert stools	5.1. Stools placed in accordance with the sp	pecification

		and at appropriate intervals and the legs of the stools
		tied to the bottom net at two places
6. Insert spacers	6.1.	Spacers placed in accordance with the requirement and at appropriate intervals and the arms of the spacer tied to the vertical net at two places
7. Joint extensions	7.1.	Lap length provided in accordance with the specifications for the extensions
8. Place and fix cover blocks	8.1.	Cover blocks fixed to the mat to comply with required dimension and at appropriate intervals

RANGE STATEMENT

Competencies in this unit may take place at a worksite only. If may involve working at ground level, below ground level or above ground level.

The following tools, equipment necessary for this unit:

- Steel tape (3m)
- Chalk/permanent marker pen
- Plumb Bob with makily
- Sprit level
- Levelling tube
- Chisel
- Corner blocks
- Wire brush
- Stools
- Spacers
- Claw Hammer
- Bar Bender pincer

The materials used in this unit may include:

- Layout drawing
- Binding wire
- Steel bars prepared according to the bar bending schedules

Work should comply with relevant health, safety and other environmental regulations.

ASSESSMENT GUIDE

Forms of assessment

Continuous assessment is suitable for this unit.

Assessment context

This unit shall be assessed on the job. The competencies covered by this unit would be demonstrated by an individual working alone or as a member of a team. The assessment environment should not disadvantage the candidate.

Critical aspects

Lay and fix steel bars rigidly with correct type of knots at appropriate places and using stools, spacers and cover blocks.

Assessment condition

The candidate shall have access to:

- All tools, equipment, material and documentations required as outlined in this unit The candidate shall be permitted to refer to the following documents:
 - Relevant work place procedures
 - Relevant schedules & reference material.

The candidate shall be required to:

- Orally, or by other methods of communication, answer questions put by the assessor.
- Identify superiors who can be approached for the collection of competency evidence where appropriate.
- Present evidence of credit for an off-job training related to this unit.

Assessors must be satisfied that the candidates can competently and consistently perform all elements of the unit as specified by the criteria and that he/she processes the required underpinning knowledge.

Special notes

During assessment the individual will:

- Demonstrate safe work practices at all times;
- Communicate information about processes, events or tasks being undertaken to ensure a safe and efficient working environment;
- Take responsibility for the quality of her/his own work;
- Plan tasks and review task requirements as appropriate;

- Relate to all stakeholders according to accepted company conventions
- Perform all tasks in accordance with standard operating procedures;
- Perform all tasks to specification;
- Use accepted steel fixing techniques practices and processes in line with workplace procedures.

Tasks involved will be completed within reasonable time frames relating to typical workplace activities.

Resources required for assessment include;

These include material, tools, and documents listed within this unit.

UNDERPINNING KNOWLEDGE AND SKILLS

Underpinning Knowledge	Underpinning Skills
Reading drawings and bar bending	Ability to interpret drawings and bar
schedules	bending schedules
Abbreviations and notations used in	Ability to identify types and sizes of
bar bending trade	bars
Metric and imperial linear	Ability select bundles of bars
measuring systems	Ability to measure and mark
 Tags and labels 	Ability to plumb and level
Steel bar types and sizes	Ability to tie bars with knots
Standard types of knots used in	Ability to fix stools, spacers, cover
steel fixing	blocks and provide lap lengths
Safety procedure related to bar	Ability to adhere to relevant safety
bending	procedures
Weight of steel bars	
Stools, spacers and cover block	
 Lap lengths 	