XY_PLOTTER

Table of contents

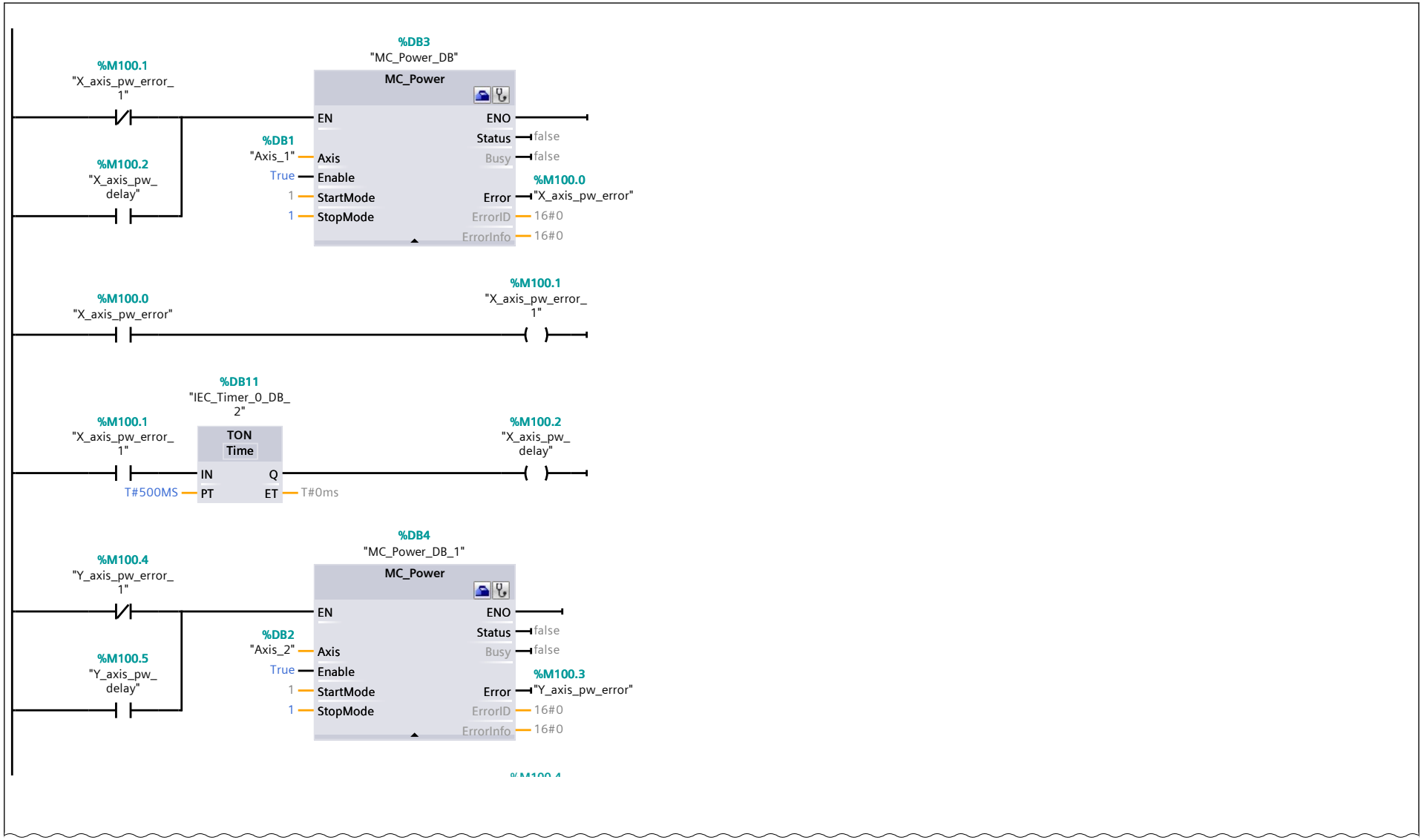
Main [OB1]

Main Properties							
General							
Name	Main	**Number**	1	**Type**	OB	**Language**	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

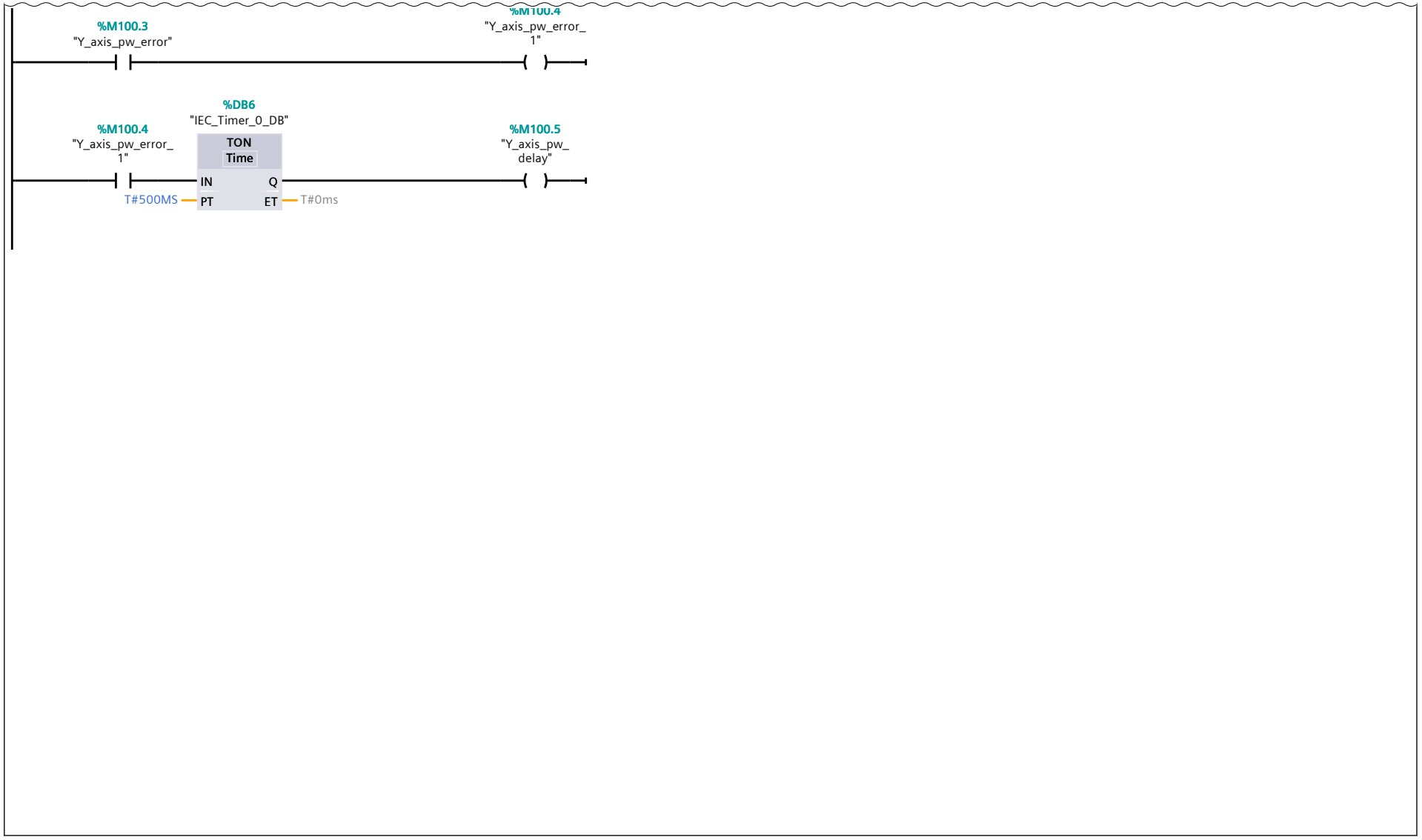
Network 1: POWER

Network 1: POWER (1.1 / 2.1)

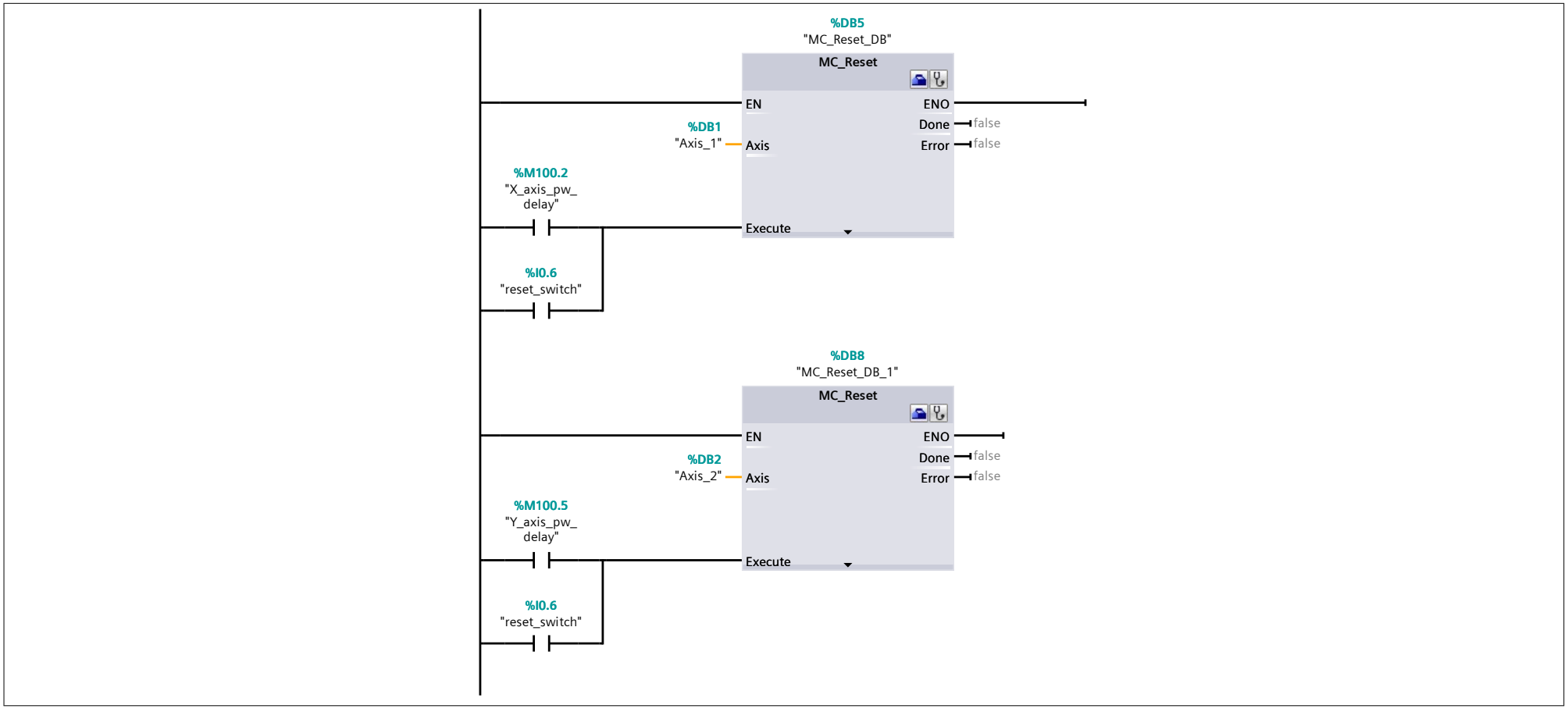


Network 1: POWER (2.1 / 2.1)

1.1 (Page3 - 2)

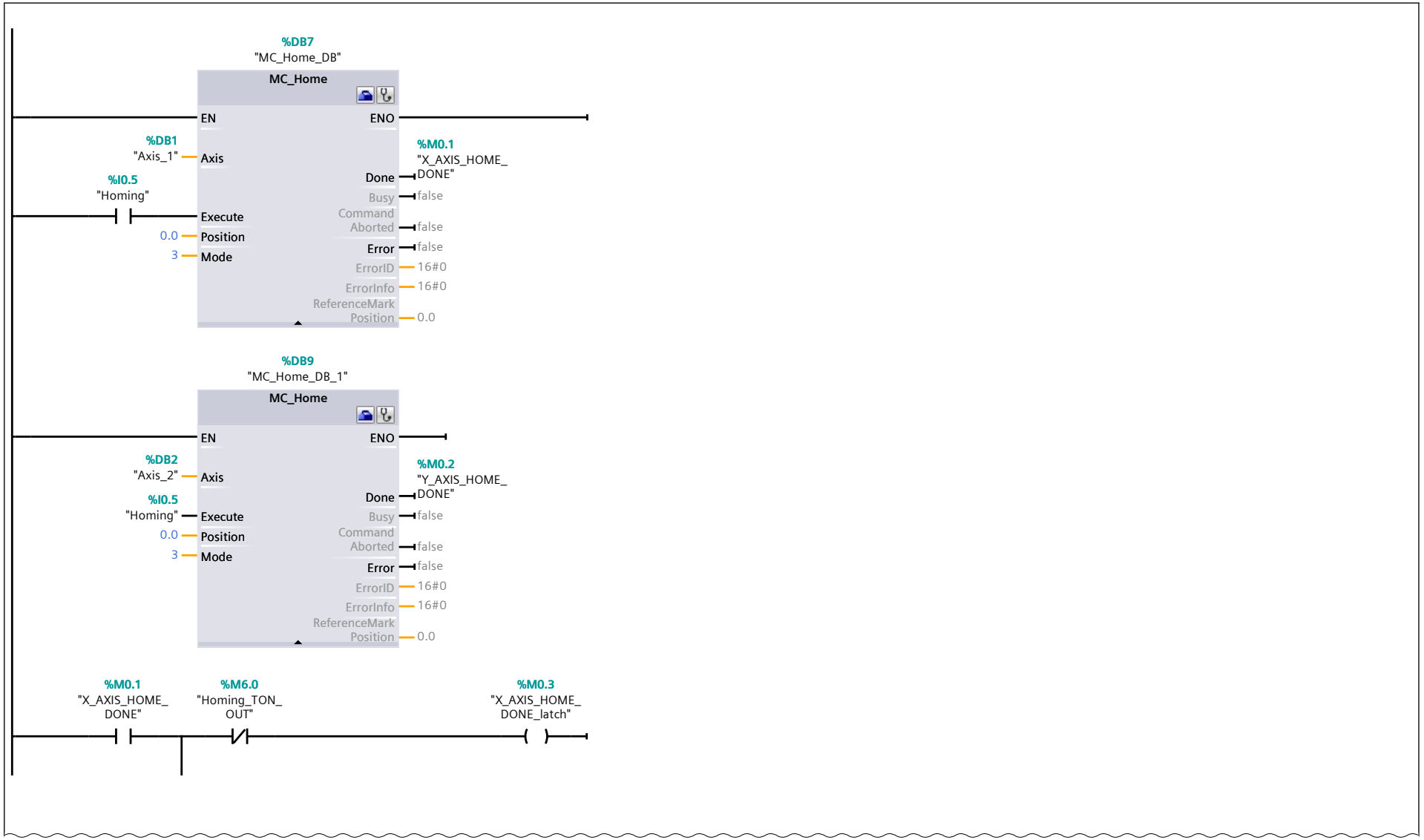


Network 2: RESET



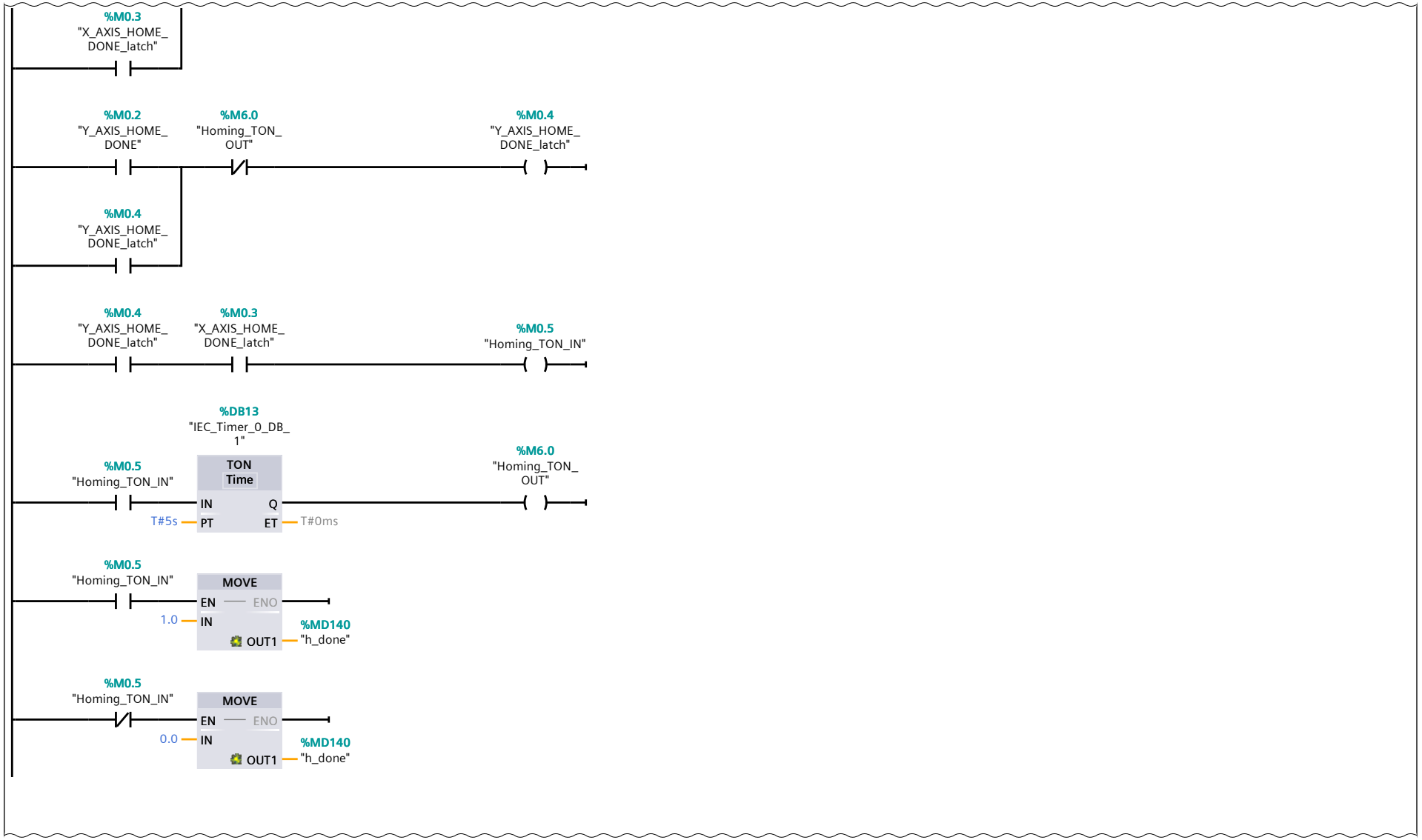
Network 3: HOME

Network 3: HOME (1.1 / 3.1)



Network 3: HOME (2.1 / 3.1)

1.1 (Page3 - 5)



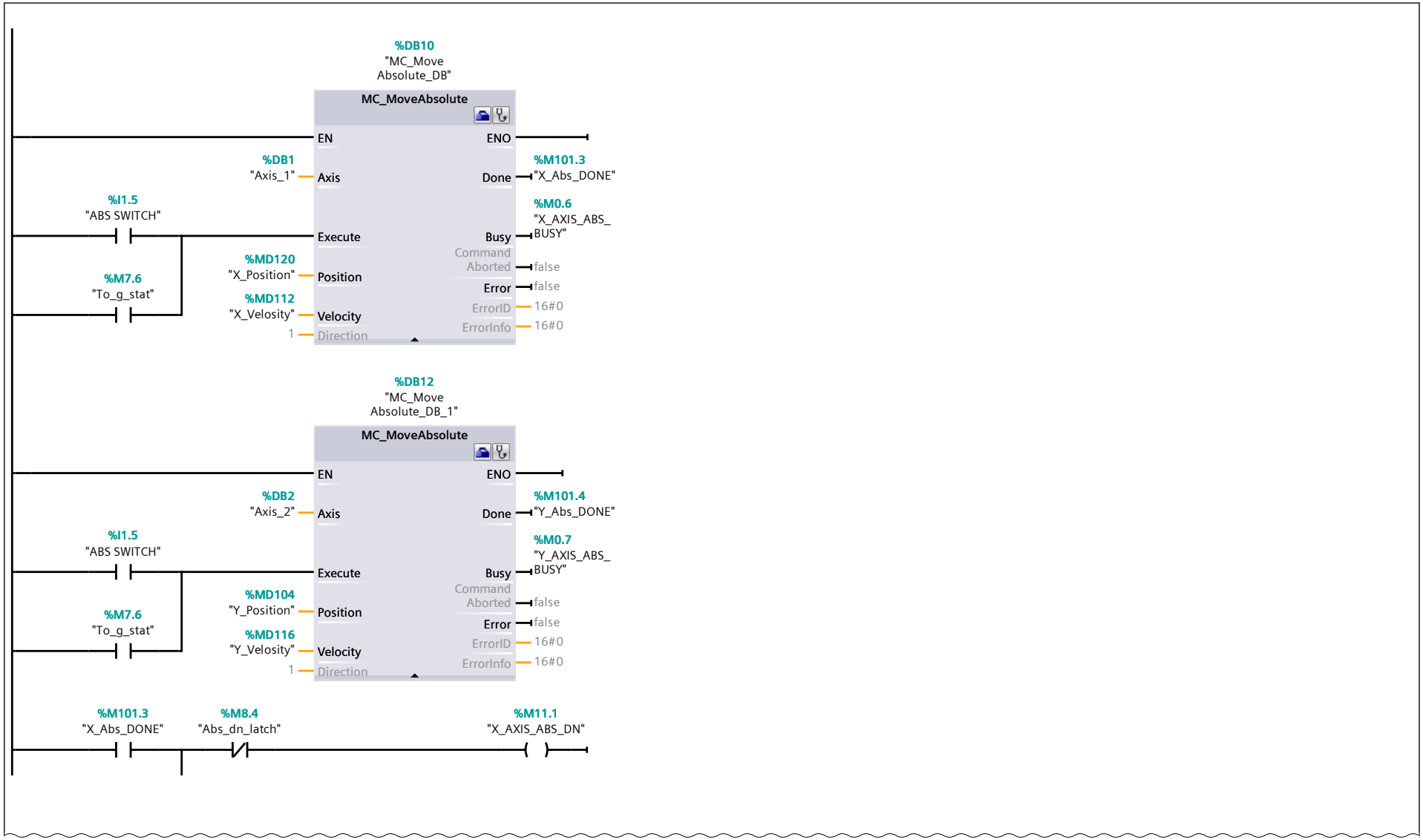
3.1 (Page3 - 7)

Network 3: HOME (3.1 / 3.1)

2.1 (Page3 - 6)

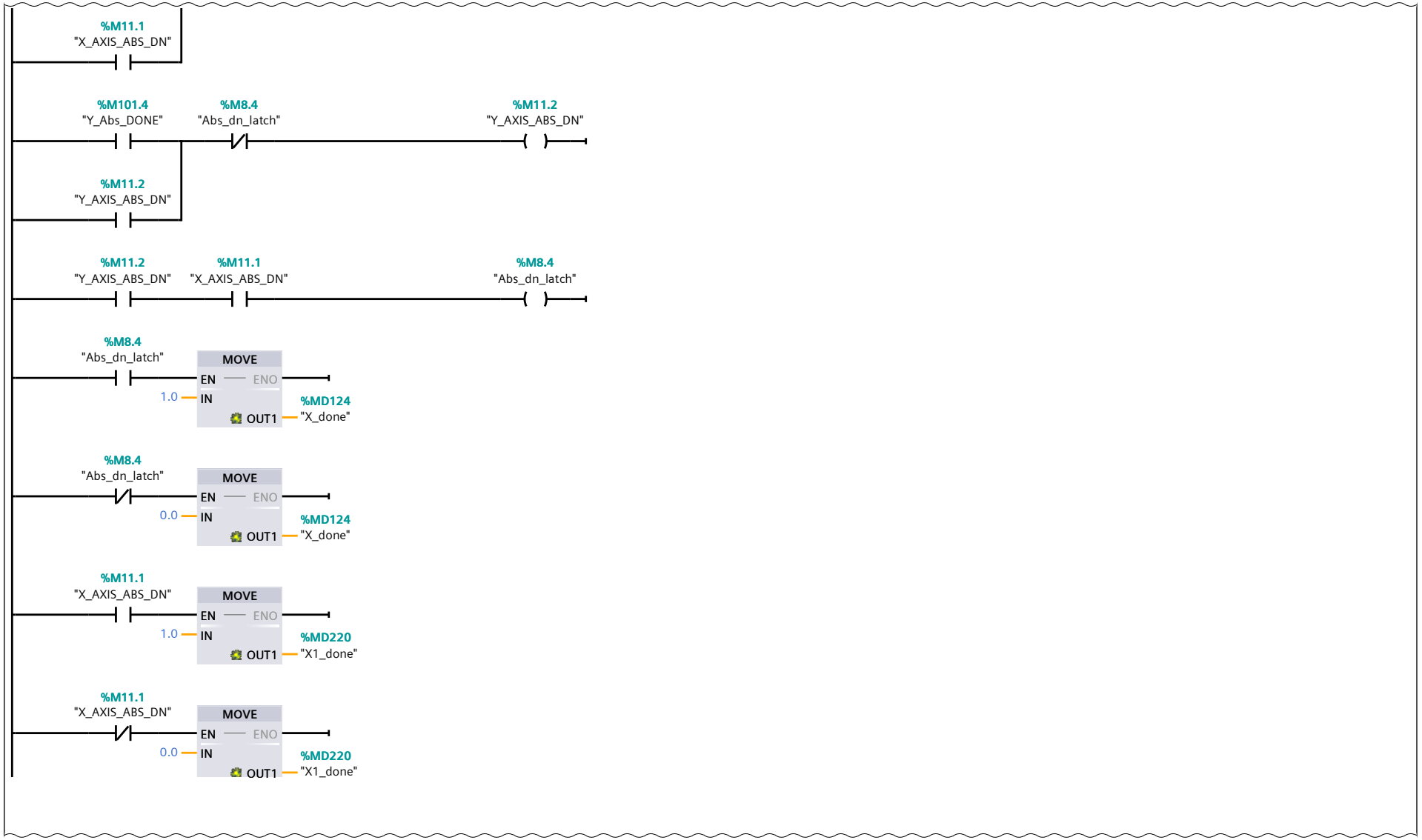
Network 4: Absolute

Network 4: Absolute (1.1 / 3.1)



Network 4: Absolute (2.1 / 3.1)

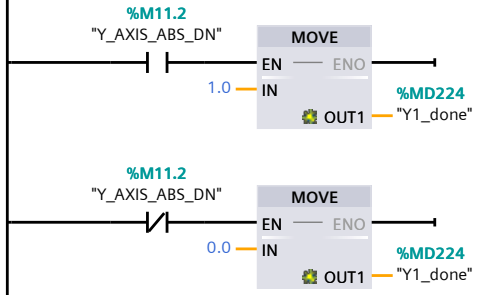
1.1 (Page3 - 9)



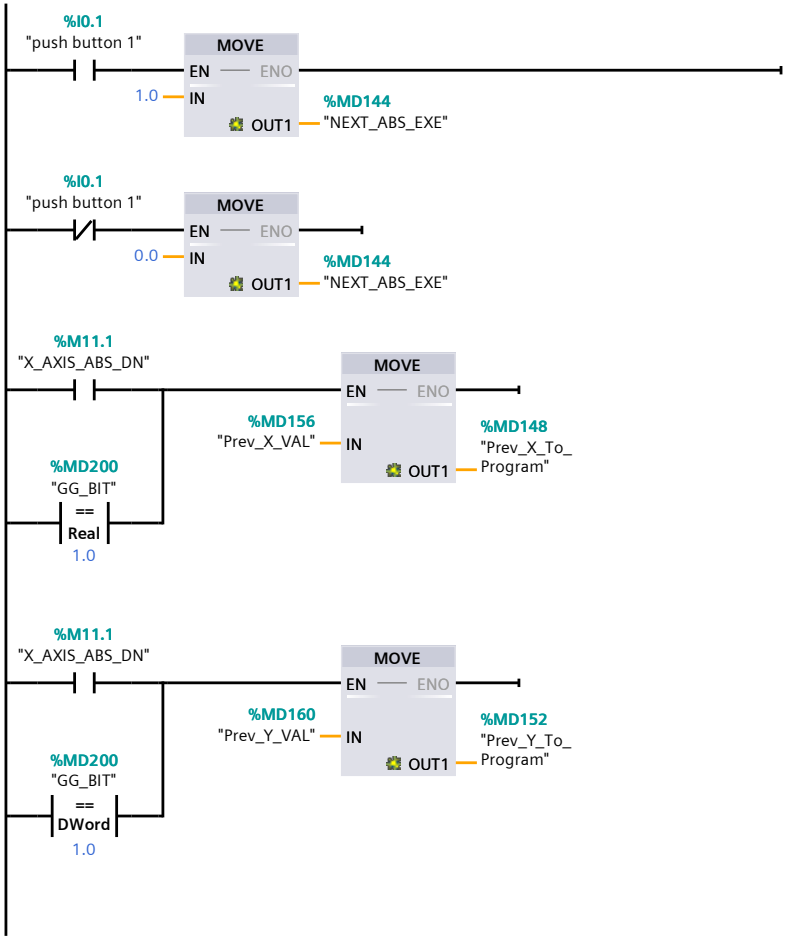
3.1 (Page3 - 11)

Network 4: Absolute (3.1 / 3.1)

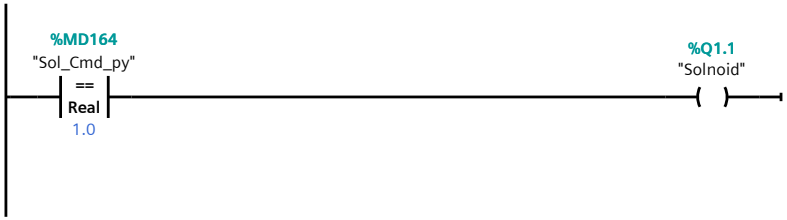
2.1 (Page3 - 10)



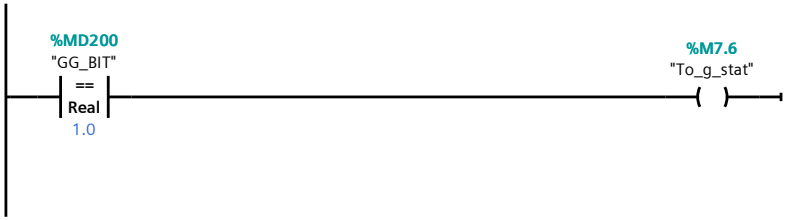
Network 5:



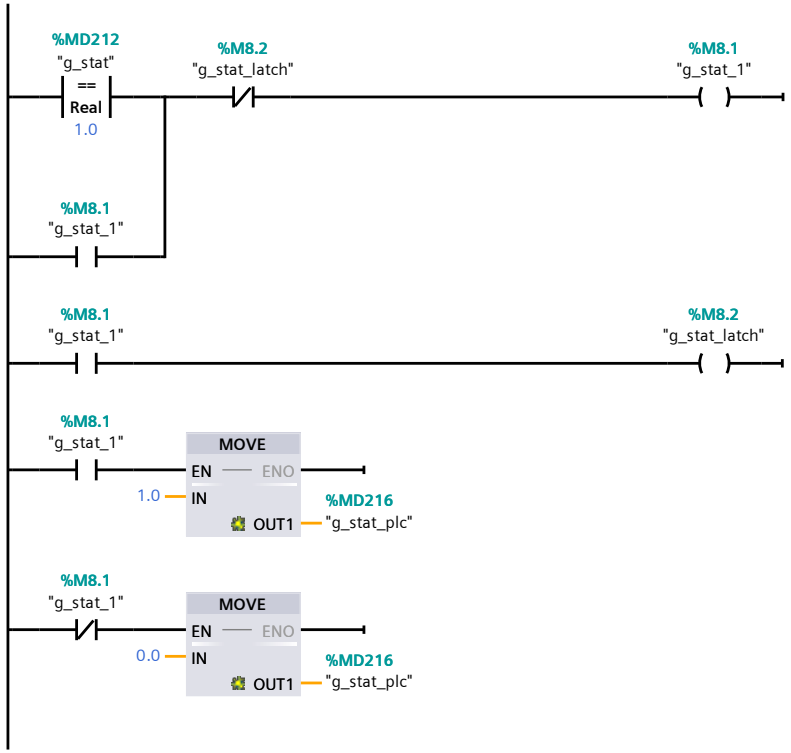
Network 6:



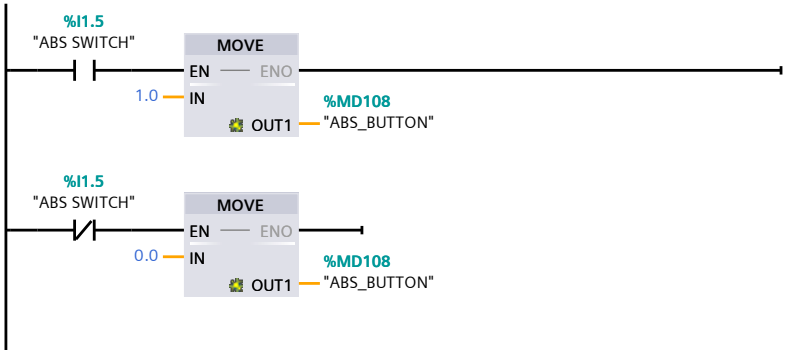
Network 7:



Network 8:

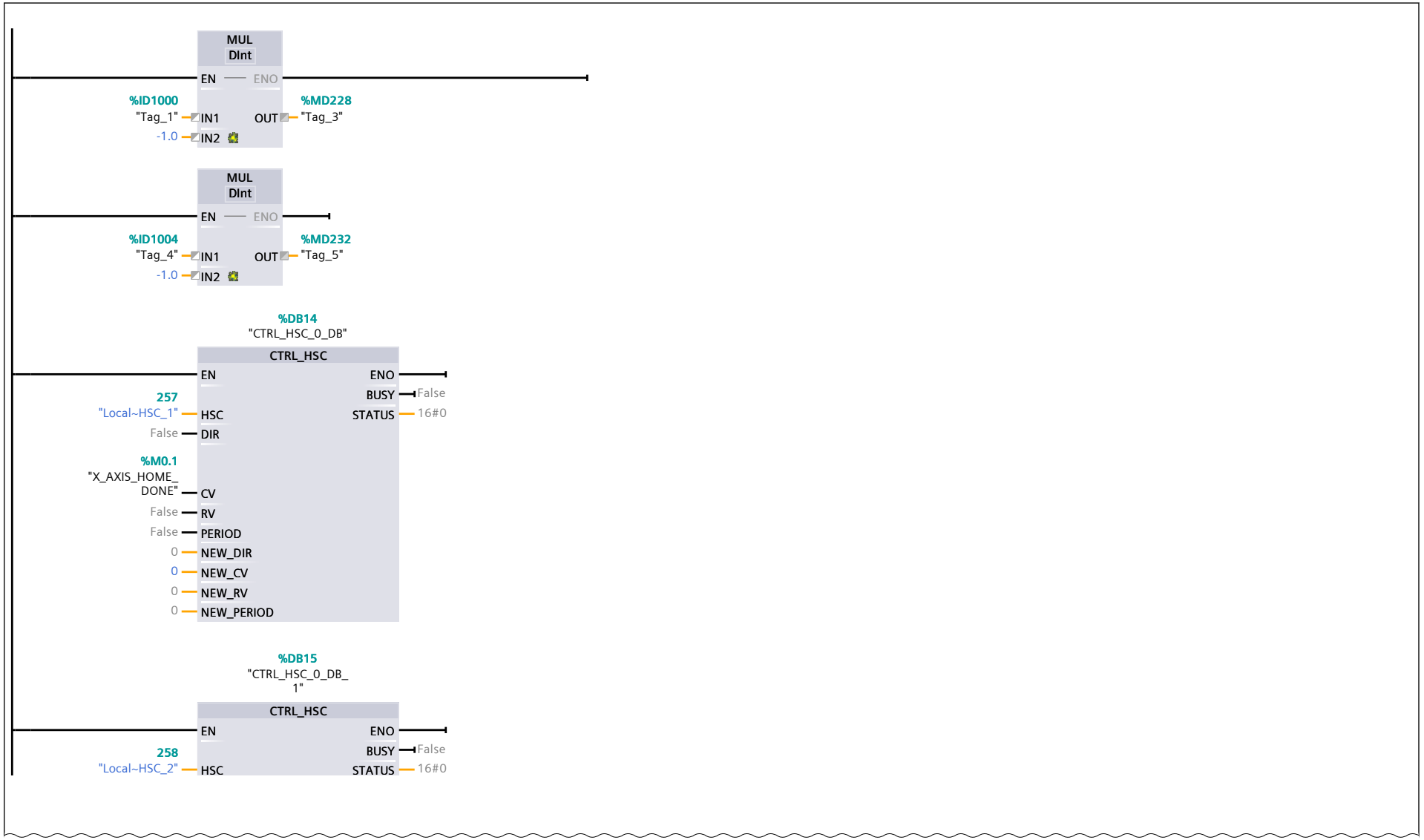

%MD212
"g_stat"
==
Real
1.0
%M8.2
"g_stat_latch"
%M8.1
"g_stat_1"
%M8.1
"g_stat_1"
%M8.1
"g_stat_1"
%M8.2
"g_stat_latch"
%M8.1
"g_stat_1"
MOVE
EN
ENO
1.0
IN
OUT1
%MD216
"g_stat_plc"
%M8.1
"g_stat_1"
MOVE
EN
ENO
0.0
IN
OUT1
%MD216
"g_stat_plc"

Network 9:


%I1.5
"ABS SWITCH"
MOVE
EN
ENO
1.0
IN
OUT1
%MD108
"ABS_BUTTON"
%I1.5
"ABS SWITCH"
MOVE
EN
ENO
0.0
IN
OUT1
%MD108
"ABS_BUTTON"

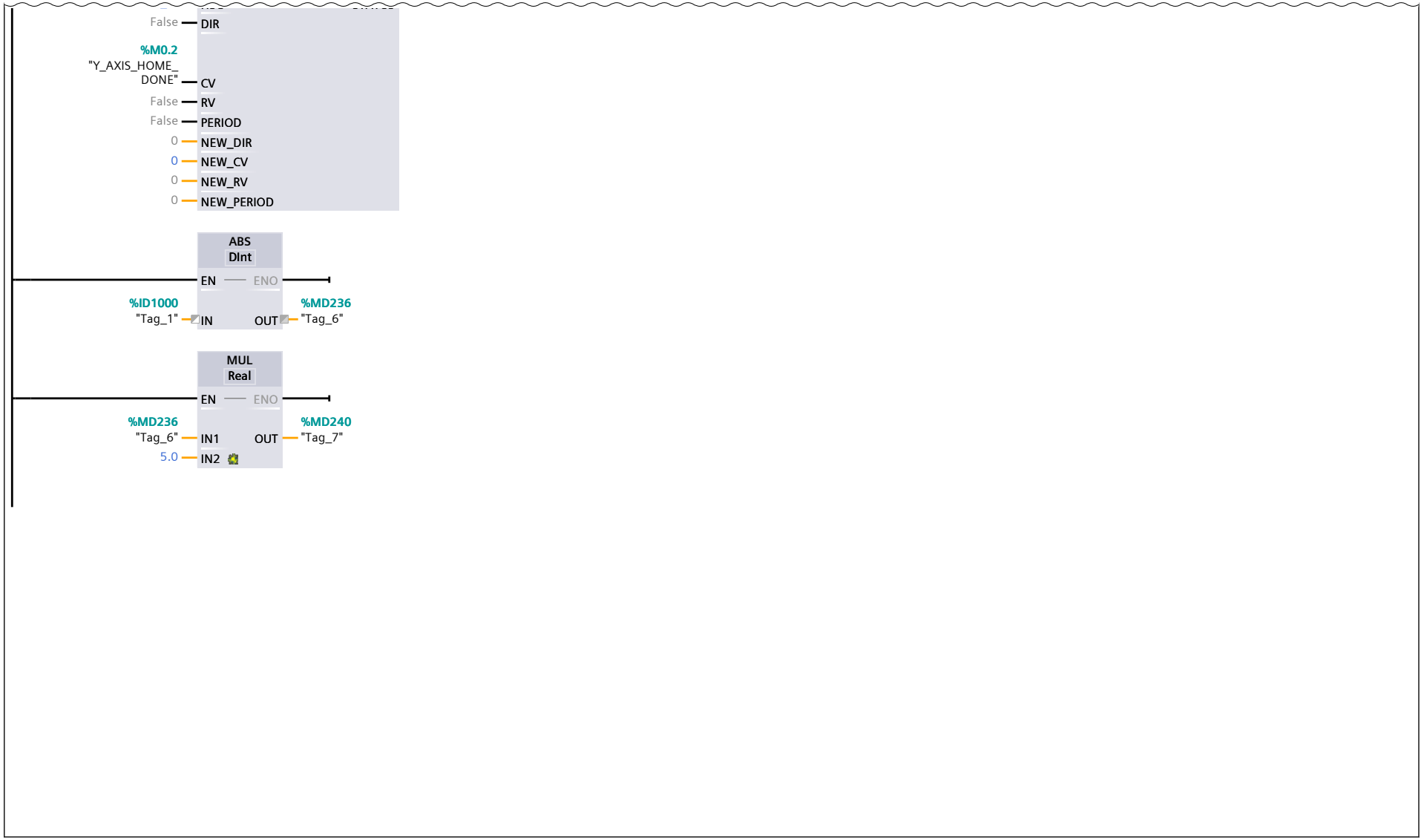
Network 10:

Network 10: (1.1 / 2.1)

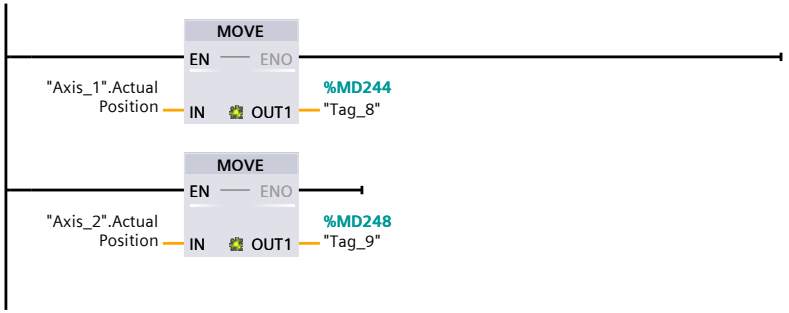


Network 10: (2.1 / 2.1)

1.1 (Page3 - 16)



Network 11:


MOVE
EN
ENO
"Axis_1".Actual
Position
IN
OUT1
%MD244
"Tag_8"
MOVE
EN
ENO
"Axis_2".Actual
Position
IN
OUT1
%MD248
"Tag_9"