



PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400710.

Phone +91 22 27781773 / 65173003

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2626

Date: 31/7/2021

Client

TUBE TURN

Location: Rabale R506

Job Thk. 12mm 12m (mm) Material CS Source Ir 192 Size 1.8X2-Inch

Strength 11ci Technique SWST S.F.D. 16 Film Kodak D7

Lead Screen Front 0.05m back 0.05m Exp. Time 4m Dev. Time 5m at 20°C

IQI 1B17 Density 2.04 Sensitivity 2, Acc. Criteria ASME SEI-VIII

Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	16 Tee A234 WPBW TWK	AB	15x3	NSD	Acc
2.	8mm TII - FF59-P 581LS	B-C	"	NSD	Acc
3.					
4.	Sr 2 LS	AB	15x3	NSD	Acc
5.		B-C	"	NSD	Acc
6.					
7.	Sr 3 LS	AB	15x3	NSD	Acc
8.		B-C	"	NSD	Acc
9.					
10.	Sr 4 LS	A-B	15x3	NSD	Acc
11.		B-C	"	NSD	Acc
12.					
13.	Sr-5 LS	A-B	15x3	NSD	Acc
14.		B-C	"	NSD	Acc
15.					
16.	Sr-6 LS	A-B	15x3	NSD	Acc
17.		B-C	"	NSD	Acc
18.				RT films	
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Total Exposure

FOR TUBE TURN (I) PVT. LTD.

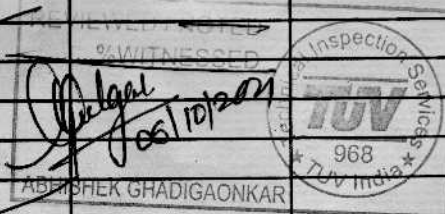
SANTOSH V. SAMANT
ASNT LEVEL-II
RT

Interpreter

Insp. Authority

Customer

PRAVIN C. KAM
ASNT LEVEL-III
(UT, MPT, PT, RT)





PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400712.
Phone +91 22 27781773 / 65173003

Bombay chemical

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2629A

Date: 6/7/2021

Client: TUBE TURN

Location: Rohat + R Sec

Job Thk. 12mm (mm) Material CS Source Ir-192 Size 1.8x2.7mm

Strength 11ci Technique SWST S.F.D. 18 Film Kodak D7

Lead Screen Front 0.05mm back 0.05mm Exp. Time 3min Dev. Time 5min at 20°C

IQI 1B115 Density 2 to 4 Sensitivity 27 Acc.. Criteria ASME SEC-VIII

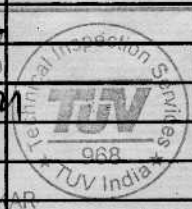
Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	16 Tee A234 WPBW THK				
2.	8mm TII-7759-P87LS	A-B	15x3	NSD	Ac
3.		B-C		NSD	Ac
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Rt films

REVIEWED / NOTED

%WITNESSED

Signature: 06/10/2021
ABHISHEK SHADIGAMKAR



Total Exposure

Total

FOR TUBE TURN (I) PVT. LTD.

SANTOSH V. SAMANT
ASNT LEVEL-II
RT
Signature: Partial

Insp. Authority

Customer

FRAVIN C. NAIK
ASNT LEVEL-II



PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400710.
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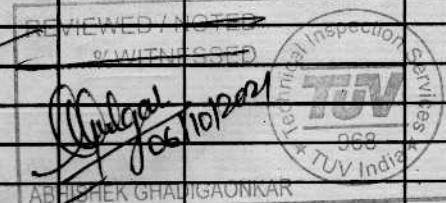
Born bay chemical

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2631A Date: 7/7/2021
Client: TUBE TURN Location: Rabale
Job Thk. 12mm (mm) Material CS Source Ir-192 Size 1.8X2.7mm
Strength 10ci Technique SWST S.F.D. 16 Film Kodak D7
Lead Screen Front 0.05m back 0.05m Exp. Time 3m Dev. Time 5min at 20 °C
IQI 1B115 Density 2.4 Sensitivity 2.1 Acc.. Criteria ASME SEC-V

Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	16 Tee A234 WPBW THK	A-B	15X3	NSD	Acc
2.	8mm TIT 7759-P S68LS	B-C		NSD	Acc
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RT films



Total Exposure

FOR TUBE TURN (I) PVT. LTD.

SANTOSH V. SAMANT
ASNT LEVEL III

PRAVIN CHAIK
ASNT LEVEL III

Inspector: [Signature] Insp. Authority: _____ Customer: _____



PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400710.

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GIPPL/1833A-00224

Bombay chemicals

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2626A TUBE TURN

Date: 31/7/2021

Client: _____

Location: Rabale R506

Job Thk. 12mm 12m (mm) Material C.S. Source Tr 193 Size 1.8X2.7mm

Strength 11ci Technique SWST S.F.D. 16 Film Kodak D7

Lead Screen Front 0.05m back 0.05mm Exp. Time 4min Dev. Time 5min at 20 °C

IQI 1B/17 Density 2 to 4 Sensitivity 2% Acc.. Criteria ASME SEC-III

Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	20 Tee A234WPBW				
2.	TK 8m TIT-7759-P LS	AB	12x3		
3.	8r1	B-C	"	NSD	Ac
4.		C-D	"	NSD	Ac
5.	8r2LS	AB	"	NSD	Ac
6.		B-C	"	NSD	Ac
7.		C-D	"	NSD	Ac
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Re films

REVIEWED / NOTED

WITNESSED

ABHINAV GHADIGAONKAR

ABHINAV GHADIGAONKAR

ABHINAV GHADIGAONKAR

ABHINAV GHADIGAONKAR

Total Exposure

FOR TUBE TURN (I) PVT. LTD.

SANTOSH V. SAMANT

ASNT LEVEL - II

RT

Interpreter

Insp. Authority

Customer

PRAVIN C. NAIK

ASNT LEVEL - II

(UT, MPT, PT, RT)



PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400710.

1833-A-Po:3341

Phone +91 22 27781773 / 65173003

Bombay Chemical

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2658

Date: 20/7/2021

Client

TUBE TURN

Location: Rahale R506

Job Thk. 8mm (mm) Material CS Source ^{60}Co Size 1.8 X 2.7mm

Strength 10ci Technique SWSI S.F.D. 16 Film Kodak D7

Lead Screen Front 0.05m back 0.05m Exp. Time 3min Dev. Time 5min at 20 °C

IQI 1B112 Density 2.4 Sensitivity 2.4 Acc. Criteria ASME SEC-VIII

PO 6

Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	20TEK A234WPBW THK	A-B	12x3	NSD	} Acc
2.	8mm TIT-7852-P Sr3LS1	B-C		NSD	
3.		C-D		NSD	
4.	LS.2	A-B		NSD	
5.	LS.3	A-B		NSD	
6.					
7.	Sr. 4 LS1	A-B	12x3	NSD	} Acc
8.		B-C		NSD	
9.		C-D		NSD	
10.	LS.2	A-B		mi. por	
11.	LS.3	A-B		NSD	
12.					
13.	Sr. 5 LS1	A-B	12x3	NSD	} Acc
14.		B-C		NSD	
15.		C-D		NSD	
16.	LS.2	A-B		NSD	
17.	LS.3	A-B		NSD	
18.					
19.	Sr. 6 LS1	A-B	12x3	NSD	} Acc
20.		B-C		NSD	
21.		C-D		NSD	
22.	LS.2	A-B		mi. por	
23.	LS.3	A-B		NSD	
24.					
25.	Sr. 7 LS.1	A-B	12x3	NSD	} Acc
26.		B-C		NSD	
27.		C-D		NSD	
28.	LS.2	A-B		mi. por	
29.	LS.3	A-B		NSD	
30.					
31.					
32.					
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37.					

RT films

REVIEWED / NOTED
%WITNESSED

Total Exposure

SANTOSH V. SAMANT
ASNT LEVEL II

ANIL SHEKHAR GHADIGAONKAR

Interpreter

Insp. Authority

Customer

PRAVIN NAIK

ASNT LEVEL II



PETROCON TUBE TURN (I) PVT. LTD.



PETROCON ENGG. & INSPECTION PVT. LTD.

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Bombay Chemical

RADIOGRAPHY INSPECTION REPORT

Sr. No. 2659

Date: 20/7/2021

Client: TUBE TURN

Location: Rabale P506

Job Thk. 8mm (mm) Material CS Source Ir-192 Size 18X2.7mm

Strength 10ci Technique SWST S.F.D. 16 Film Kodak D7

Lead Screen Front 0.05m back 0.05m Exp. Time 5min Dev. Time 5min at 20 °C

IQI 1B12 Density 2.04 Sensitivity 21 Acc.. Criteria ASME SEC-VIII

Sr. No.	Identification No.	Position	Film Size	Observation	Remarks
1.	20TEE A234WPBW THK	AB	12x3	NSD	} Acc
2.	8mm TII-7852-P Sr8 LS1	B-C	"	mi. Por	
3.		C-D	"	NSD	
4.	LS-2	AB	"	mi. Por	} Acc
5.	LS-3	AB	"	NSD	
6.					
7.	Sr-9 LS-1	AB	12x3	mi. Por	} Acc
8.		B-C	"	NSD	
9.		C-D	"	NSD	
10.	LS-2	AB	"	NSD	} Acc
11.	LS-3	AB	"	NSD	
12.					
13.	Sr-10 LS-1	AB	12x3	NSD	} Acc
14.		B-C	"	NSD	
15.		C-D	"	NSD	
16.	LS-2	AB	"	NSD	} Acc
17.	LS-3	AB	"	mi. Por	
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RT Films

REVIEWED / CHECKED

SIGNATURE

06/10/2021

ABHISHEK GHADIGAONKAR

ABHISHEK GHADIGAONKAR

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ABHISHEK GHADIGAONKAR

Total Exposure

FOR TUBE TURN (I) PVT. LTD.

Interpreter

ABHISHEK GHADIGAONKAR
ASNT LEVEL II

Insp. Authority

Customer

PRAVIN C. NAIK
ASNT LEVEL II



PETROCON ENGG. & INSPECTION PVT. LTD.

Plot No. PAP-A-257, T.T.C. Industrial Area, Mahape, Behind K.C. Power, Navi Mumbai, Maharashtra, India 400710.

Phone +91 22 27781773 / 65173003

PEPL 183-A-26-321

RADIOGRAPHY INSPECTION REPORT

Bombay ch

Sr. No. 2789A

Date: 9/9/2021

Client TUBE TURN

Location: Rabale R506

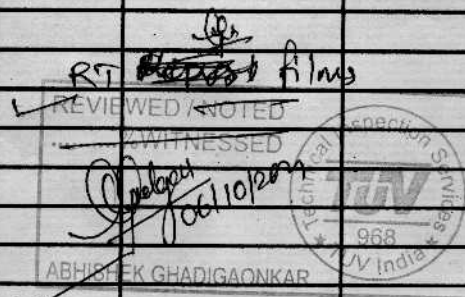
Job Thk. 10mm (mm) Material CS Source Tr192 Size 1.8X2-In

Strength 12ci Technique SWSE S.F.D. 16 Film Kodak D7

Lead Screen Front 0.05mm back 0.05mm Exp. Time 3 1/2 Dev. Time 5min at 20 °C

IQI 1B115 Density 2.04 Sensitivity 2.1 Acc.. Criteria ASME SEC-VIII

Sr. No.	Identification No.	Position	Film Size"	Observation	Remarks
1.	24 Tee A234 WPBW				
2.	THK 10mm TIF-7759-P	AB	1543	NSD	} AC
3.	7759-P SRT LS	BC	"	NSD	
4.		CD	"	NSD	
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Total Exposure					



Interpreter

PRABHAKAR B.H.
 ASN LEVEL-II

Insp. Authority

Customer

PRAVIN C.
 ASN LEVEL-II

FOR TUBE TURN (I) PVT. LTD.