INSPECTION AGENCY

VENDOR NAME & ADDRESS:-

PARAS ENGINEERING WORKS

SURVEY NO. 68/3, RAJ PRABHA PARAM IND. EST, BLDG. NO. 3, NAIK PADA, NEAR GANESH MANDIR, VALIV, VASAI (E) 401208

OM SAI NDT SERVICES

NON DESTRUCTIVE TESTING & INSPECTION

GR FLOOR, INDRADAYA BHAVAN, CHOUBE NIWAS, SHIWAJI WADI, SAVARKAR NAGAR, THANE (W) -400606. Email: Omsaindtservices 1@Gmail. Com 7208041226/9321642872/9768121226

							Carlotte and the second		
MATERIAL	THICKNE	SS	REINFORCEMEN	MENT LEAD SCREEN		TESTING STANDARD	ACCEP	ACCEPTANCE STANDARD	
A403 GR WP 304 – WX	SCH 10	S	1.5 MM	0.1 r	mm	ASME SECTION V ART	2 ASMES	SEC VIII DIV 1/B16.9	
X - RAY / Ir.192	EQUIPMENT	KV/I	MA / CI	FOCAL SPOT/PHYS	SICAL SIZE	NO. OF FILM / CASSETTEE	SFD	EXPOSURE TIME	
X - RAY	DANG DONG	180 K	V/5MA	2.0 MM X 2.0 MM		01	24"	0.7MIN	
DEVELOPING TEMP	DEVELOPING TIME	DE	NSITY	SENSITIVIT	TY	PENETRA	METER	FILM TYPE	
20 C	5 MIN	10.4	2-4	2%		SOURCE SIDE- YES	FILM SIDE –	D-7 ·	
RADIOGRAPHIC T	ECHNIQUE	IDENTI	FICATION MARKE	ER LOCATION	N MARKER	PENETRA	METER		
SWSI - YES		SOURCE	YES	SOURCE SIDE	YES				
DWSI -		FILM SIDE		FILM SIDE		WIRE TYPE :-	ASTM 1 A 6		
DWDI-				PO NO : - 3	100011100		ITEM DESCRIPTION -ELBOW		
2000			CONTRACTOR OF THE PARTY OF THE		Company of the last			DESAGE	

SR No	DESCRIPTION	FILM SIZE	SEGMENT	OBSERVATION	REMARK
1	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL1 – LS1	15" X 3"	A-B	POROSITY	ACC
2	DO	15" X 3"	B-C	POROSITY	ACC
3	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL1 – LS2	15" X 3"	A – B	POROSITY	ACC
4	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL2 - LS1	15" X 3"	A – B	T.I	ACC
5	DO	15" X 3"	B-C	POROSITY	ACC
6	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL2 – LS2	15" X 3"	A-B	POROSITY	ACC
7	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL3 – LS1	15" X 3"	A-B	POROSITY	ACC
8	DO	15" X 3"	B-C	POROSITY	ACC
9	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL3 – LS2	15" X 3"	A-B	POROSITY	ACC
10	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL4 – LS1	15" X 3"	A-B	POROSITY	ACC
11	DO	15" X 3"	B-C	POROSITY	ACC
12	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL4 – LS2	15" X 3"	A-B	POROSITY	ACC
13	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL5 – LS1	15" X 3"	A-B	POROSITY	ACC
14	DO	15" X 3"	B-C	POROSITY	ACC
15	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL5 – LS2	15" X 3"	A-B	POROSITY	ACC
16	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL6 – LS1	15" X 3"	A – B	POROSITY	ACC
17		15" X 3"	B-C	POROSITY	ACC
18	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL6 – LS2	15" X 3"	A-B	POROSITY	ACC
19	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL7 – LS1	15" X 3"	A-B	POROSITY	ACC
20		15" X 3"	B-C	POROSITY	ACC
21	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL7 – LS2	15" X 3"	A-B	POROSITY	ACC
22	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL8 – LS1	15" X 3"	A – B	POROSITY	ACC
23		15" X 3"	B-C	POROSITY	ACC
24	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL8 – LS2	15" X 3"	A-B	POROSITY	ACC
25	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL9 – LS1	15" X 3"	A-B	POROSITY	ACC
26	DO	15" X 3"	B-C	POROSITY	ACC
27	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL9 – LS2	15" X 3"	A-B	POROSITY	ACC

TOTAL 15" X 3" FILM SIZE 27 NOS 27 NOS TOTAL

Note -Under cut-U/C, Lack of fusion-LOF, Lack of penetration-LOP; Burn Through-BT, Retake-RT, Reshoot-RS, Grinding Reshoot -GRS, Tungsten inclusion -TNG INC. N.S.D-no signified discontinuity, Accepted-ACC.E.P. – Excess Penetration.

Inspector Client FOR OM SAI NDT SERVICES Name Name :- SAGAR.P.C Name Signature Signature Som Signature Seal Seal

AI NDT SERVICES ASNT LEVEL-II

VENDOR NAME & ADDRESS:-

PARAS ENGINEERING WORKS

SURVEY NO. 68/3, RAJ PRABHA PARAM IND. EST, BLDG. NO. 3, NAIK PADA, NEAR GANESH MANDIR, VALIV, VASAI (E) 401208

OM SAI NDT SERVICES

NON DESTRUCTIVE TESTING & INSPECTION

GR FLOOR, INDRADAYA BHAVAN, CHOUBE NIWAS, SHIWAJI WADI,SAVARKAR NAGAR, THANE (W) – 400606. Email:Omsaindtservices1@Gmail.Com7208041226/ 9321642872/9768121226

INSPECTION AGENCY

MATERIAL	THICKNE	SS	REINFORCEME	ENT LEAD	SCREEN	TESTING STAND	ARD	1000	ANCE STANDARD
A403 GR WP 304 – WX	SCH 103	S	1.5 MM	0.	1 mm	ASME SECTION V	ART 2	ASME SEC VIII DIV 1/B16	
X - RAY / Ir.192	EQUIPMENT	KV/I	MA / CI	FOCAL SPOT/PHYSICAL SIZE		NO. OF FILM / CASSETTEE		SFD	EXPOSURE TIME
X - RAY	DANG DONG	180 KV	//5MA	2.0 MM X 2.0 MM		01		24"	0.7MIN
DEVELOPING TEMP	DEVELOPING TIME	DEN	NSITY	SENSITIVITY		PENETRAMETER		FILM TYPE	
20 C	5 MIN	2	2-4	2%		SOURCE SIDE- YES	FILM SIDE -		D-7
RADIOGRAPHIC T	ECHNIQUE	IDENTIFICATION MARKER		CER LOCAT	ION MARKER	PENETRAMETER			
SWSI - YES		SOURCE	YES	SOURCE SIDE	YES				
DWSI -		FILM SIDE		FILM SIDE		WIRE TYPE :-		ASTM 1 A 6	
DWDI-				PO NO : - 3100011100			ITEM DESCRIPTION -ELBOW		

SR No	DESCRIPTION	FILM SIZE	SEGMENT	OBSERVATION	REMARK
1	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL10 - LS1	15" X 3"	A-B	N.S.D.	ACC
2	DO	15" X 3"	B-C	POROSITY	ACC
3	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL10 – LS2	15" X 3"	A-B	N.S.D.	ACC
4	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL11 – LS1	15" X 3"	A-B	N.S.D.	ACC
5	DO	15" X 3"	B-C	N.S.D.	ACC
6	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL11 – LS2	15" X 3"	A-B	N.S.D.	ACC
7	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL12 – LS1	15" X 3"	A-B	POROSITY	ACC
8	DO	15" X 3"	B-C	POROSITY	ACC
9	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL12 – LS2	15" X 3"	A-B	POROSITY	ACC
10	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL13 – LS1	15" X 3"	A-B	POROSITY	ACC
11	DO	15" X 3"	B-C	POROSITY	ACC
12	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL13 – LS2	15" X 3"	A-B	POROSITY	ACC
13	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL14 – LS1	15" X 3"	A-B	POROSITY	ACC
14	DO	15" X 3"	B-C	POROSITY	ACC
15	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL14 – LS2	15" X 3"	A-B	N.S.D.	ACC
16	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL15 – LS1	15" X 3"	A-B	POROSITY	ACC
17	DO	15" X 3"	B-C	POROSITY	ACC
18	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL15 – LS2	15" X 3"	A-B	N.S.D.	ACC
19	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL16 – LS1	15" X 3"	A∸B	POROSITY	ACC
20	DO	15" X 3"	B-C	POROSITY	ACC
21	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL16 – LS2	15" X 3"	A-B	POROSITY	ACC
22	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL17 – LS1	15" X 3"	A – B	POROSITY	ACC
23	DO	15" X 3"	B-C	POROSITY	ACC
24	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL17 – LS2	15" X 3"	A-B	POROSITY	ACC
25	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL18 – LS1	15" X 3"	A-B	POROSITY	ACC
26	DO	15" X 3"	B-C	POROSITY	ACC
27	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL18 – LS2	15" X 3"	A-B	POROSITY	ACC

TOTAL 27 NOS 27 NOS 27 NOS

Note –Under cut-U/C, Lack of fusion-LOF, Lack of penetration-LOP; Burn Through-BT, Retake-RT, Reshoot-RS, Grinding Reshoot –GRS, Tungsten inclusion -TNG INC. N.S.D-no signified discontinuity, Accepted-ACC.E.P. – Excess Penetration.

FOR OM SAI NDT SERVICES	Client	Inspector
Name :- SAGAR.P.C.	Name . OO WING WOR	Name
Signature Signature	Signature	Signature
Seal	Seal VSHALRAN	Seal

TOTAL

OM SAI NOT SERVICES
ASNT LEVEL-II

15" X 3"

FILM SIZE



SITE-VASAI

REPORT NO:-1261

Date-03.10.20

VENDOR NAME & ADDRESS:-

PARAS ENGINEERING WORKS

SURVEY NO. 68/3, RAJ PRABHA PARAM IND. EST, BLDG. NO. 3, NAIK PADA, NEAR GANESH MANDIR, VALIV, VASAI (E) 401208

OM SAI NDT SERVICES

NON DESTRUCTIVE TESTING & INSPECTION

GR FLOOR, INDRADAYA BHAVAN, CHOUBE NIWAS, SHIWAJI WADI, SAVARKAR NAGAR, THANE (W) -400606. Email: Omsaindtservices 1@Gmail. Com 7208041226/9321642872/9768121226

INSPECTION AGENCY

							The second second	-		
MATERIAL	THICKNE	SS	REINFORCEM	MENT LEAD SCREEN		TESTING STANDARD		ACCEPTANCE STANDARD		
A403 GR WP 304 – WX	SCH 10	S	1.5 MM		0.1 mm		ASME SECTION V ART 2		ASME SEC VIII DIV 1/B16	
X - RAY / Ir.192	EQUIPMENT	KV/I	MA / CI	FOCAL SPOT/PHYSICAL SIZE		NO. OF FILM / CASSETTEE		SFD	EXPOSURE TIME	
X - RAY	DANG DONG	180 K\	V/5MA	2.0 MM X 2.0 MM		01		24"	0.7MIN	
DEVELOPING TEMP	DEVELOPING TIME	DEN	NSITY	SENSITIVITY		PENETRAMETER		TER	FILM TYPE	
20 C	5 MIN	2	2-4	2%			SOURCE SIDE- YES	FILIV	I SIDE –	D -7
RADIOGRAPHIC TI	ECHNIQUE	IDENTIFICATION MARKER		KER LO	LOCATION MARKER		PENETRAMETER		TER	
SWSI - YES		SOURCE	YES	SOU	Y	ES				
DWSI -		FILM SIDE		FILM			WIRE TYPE :-		ASTM 1 A 6	
DWDI-	DI-			PON	PO NO : - 3100011100			ITEM DESCRIPTION -ELBOW		

SR No	DESCRIPTION	FILM SIZE	SEGMENT	OBSERVATION	REMARK
1	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL19 - LS1	15" X 3"	A-B	POROSITY	ACC
2	DO	15" X 3"	B-C	POROSITY	ACC
3	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL19 - LS2	15" X 3"	A-B	POROSITY	ACC
4	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL20 - LS1	15" X 3"	A-B	N.S.D.	ACC
5	DO	15" X 3"	B-C	N.S.D.	ACC
6	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL20 - LS2	15" X 3"	A-B	POROSITY	ACC
7	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL21 - LS1	15" X 3"	A-B	N.S.D.	ACC
8	DO	15" X 3"	B∸C	POROSITY	ACC
9	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL21 – LS2	15" X 3"	A-B	POROSITY	ACC
10	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL22 - LS1	15" X 3"	A-B	N.S.D.	ACC.
11	DO	15" X 3"	B-C	POROSITY	. ACC
12	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL22 - LS2	15" X 3"	A-B	N.S.D.	ACC
13	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL23 - LS1	15" X 3"	A-B	POROSITY	ACC
14	DO	15" X 3"	B-C	POROSITY	ACC
15	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL23 – LS2	15" X 3"	A-B	POROSITY	ACC
16	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL24 - LS1	15" X 3"	A-B	N.S.D.	ACC
17	DO	15" X 3"	B-C	POROSITY	ACC
18	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL24 – LS2	15" X 3"	A-B	N.S.D.	ACC
19	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL25 – LS1	15" X 3"	A-B	POROSITY	ACC
20	DO	15" X 3"	B-C	POROSITY	ACC
21	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL25 – LS2	15" X 3"	A-B	POROSITY	ACC
22	8" X SCH 10S - SS, WLD BW ELB 90 LR - SSPL - 185 - EL26 - LS1	15" X 3"	A-B	N.S.D.	ACC
23	DO	15" X 3"	B-C	N.S.D.	ACC
24	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL26 – LS2	15" X 3"	A-B	POROSITY	ACC
25	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL27 – LS1	15" X 3"	A-B	POROSITY	ACC
26	DO	15" X 3"	B-C	N.S.D.	ACC
27	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL27 – LS2	15" X 3"	A-B	N.S.D.	ACC
FILM SIZE	15" X 3"	TOT	AL	沙门镇建门上十二	

27 NOS 27 NOS TOTAL Note -Under cut-U/C, Lack of fusion-LOF, Lack of penetration-LOP; Burn Through-BT, Retake-RT, Reshoot-RS, Grinding Reshoot -GRS, Tungsten inclusion -TNG INC. N.S.D-no signified discontinuity, Accepted-ACC.E.P. – Excess Penetration.

FOR OM SAI NDT SERVICES	Client	Inspector
Name :-SAGAR.P.C.	Name . O NORKO	Name
Signature	Signature	Signature
Seal ALAIDT SERVICES	Seal VISHAL RPARA	Seal

ASNT LEVEL-II



VENDOR NAME & ADDRESS:-

PARAS ENGINEERING WORKS

SURVEY NO. 68/3, RAJ PRABHA PARAM IND. EST, BLDG. NO. 3, NAIK PADA, NEAR GANESH MANDIR, VALIV, VASAI (E) 401208

OM SAI NDT SERVICES

NON DESTRUCTIVE TESTING & INSPECTION

GR FLOOR, INDRADAYA BHAVAN, CHOUBE NIWAS, SHIWAJI WADI, SAVARKAR NAGAR, THANE (W) s1@Gmail Com7208041226/ 9321642872/9768121226

INSPECTION AGENCY

Date-03.10.20

MATERIAL THICKNE A403 GR WP 304 – WX SCH 10		THICKNE	IESS REINFORCEMENT LE		AD SCREEN	TESTING STA	TESTING STANDARD		TANCE STANDARD	
		LSS INEITH OTTOERNET			0.1 mm	ASME SECTION	V ART 2	RT 2 ASME SEC VIII DIV :		
	Y / Ir.192	EQUIPMENT		MA / CI	FOCAL SPOT/	PHYSICAL SIZE	NO. OF FILM CASSETTEE	The second second	SFD	EXPOSURE TIME
X .	- RAY	DANG DONG	180 K\	//5MA	2.0 MM	X 2.0 MM	01		24"	0.7MIN
	PING TEMP	DEVELOPING TIME	1873.18	NSITY	SENS	ITIVITY	PE	NETRAMET	ER	FILM TYPE
	20 C	5 MIN	2	2-4		2%	SOURCE SIDE- YES	FILM	SIDE -	D -7
RA	DIOGRAPHIC T	ECHNIQUE	IDENTI	FICATION MARKE	R LOC	ATION MARKER	PE	NETRAMET	ER	
SWSI - YE			SOURCE SIDE	YES	SOUR SIDE	CE YES				
OWSI -			FILM SIDE		FILM		WIRE TYPE :-		ASTM 1 A 6	
DWDI-		12.11.1	100		PO NO	: - 310001110	0	ITE	M DESCRIPTI	ION -ELBOW
SR No		DE	SCRIPTION			FILM SIZE	SEGMENT	OBSE	RVATION	REMARI
1	9" Y CCL	1 10S – SS, WLD BW		CONTRACTOR OF STREET	8 – LS1	15" X 3"	A-B	PC	ROSITY	ACC
2	0 A 3CI		DO			15" X 3"	B-C	PC	ROSITY	ACC
3	8" X SCH	10S – SS, WLD BW			8 – LS2	15" X 3"	A – B	PC	ROSITY	ACC
4		H 10S – SS, WLD BW				15" X 3"	A-B	POROSITY		ACC
5			DO			15" X 3"	B-C		ROSITY	ACC
6		H 10S - SS, WLD BV				15" X 3"	A-B	U.S. S.	ROSITY	ACC
7	8" X SC	H 10S - SS, WLD BV	W ELB 90 LR -	- SSPL - 185 - E30	0-LS1	15" X 3"	A – B	100	ROSITY	ACC
8			DO		THE REE	15" X 3"	B-C	221.7	ROSITY	ACC
9		H 10S – SS, WLD BV				15" X 3"	A-B	POROSITY		ACC
10	8" X SCI	H 10S – SS, WLD BV			1 - LS1	15" X 3"	A-B B-C	23.1	ROSITY	ACC
11	211112		DO		1 102	15" X 3"	A-B	1001 1 800	ROSITY	ACC
12		H 10S – SS, WLD BV H 10S – SS, WLD BV				15" X 3"	A-B		ROSITY	ACC
13	8" X SCI		DO		2-131	15" X 3"	B-C		OROSITY	ACC
14	0" V CCI	H 10S – SS, WLD BV			12 - LS2	15" X 3"	A-B		N.S.D.	ACC
16		H 105 – SS, WLD BV				15" X 3"	A-B	PC	DROSITY	ACC
17	0 N JC		DO			15" X 3"	B-C		N.S.D.	ACC
18	8" X SC	8" X SCH 10S – SS, WLD BW ELB 90 LR – SSPL – 185 – EL33 – LS2					A-B	PC	DROSITY	ACC .
			111							
	- L					60000				
FILM SI	ZE 15" >	(3"	1			TO	TAL	HALL		
TOTAL	18 N		1991			18 N	IOS	11111		

Note –Under cut-U/C, Lack of fusion-LOF, Lack of penetration-LOP; Burn Through-BT, Retake-RT, Reshoot-RS, Grinding Reshoot –GRS, Tungsten inclusion -TNG INC. N.S.D-no signified discontinuity, Accepted-ACC.E.P. – Excess Penetration.

FOR OM SAI NDT SERVICES	Client	Inspector
Name :-SAGAR.P.C.	Name , AA	Name
3 10	Signature Deput	Signature
Seel SERVICES	Seal	Seal
ASNT LEVEL-II	0 * PAR	

BEVIEWED !