

# **Expediting Report**

Number: EXP-010101043621/65-1-Rev.0

General:														
Date (s) of Expeditin	ng:	18/06/2024		Project Name:		FRP Tank Pan	India	Vendor	Name:		INDIAN CON	//PRESSORS	S LTD(1621	
Location of Expedition	ng:	INDIAN COM Noida	PRESSORS LTD,	End Customer Name:		Reliance BP N (RBML)(33996	Mobility Limited වි)	PO Num (Custome	nber: r to vendor)		RBML/ICL/LOT-1/22			
Executing Branch Na	ame:	Delhi		TUVIPL Customer Nam	e:	Reliance BP N (RBML)(33996	Mobility Limited 6)	Sub Ver	ndor Name:		-			
Previous Expediting assignment Number		Onsite :0/D	esk :0	DEC/EPC/PMC Name: (If applicable)				PO Num (Vendor to	nber: o Sub-vendor)		-			
Last Expediting type	e and date:			DEC/EPC/PMC Assign No.:	ment			Contrac as per F	tual Deliver 0:	ry End Date	е			
Overall Summary: (De	erived from Ve	ndor Declaration	)											
Stage	Planr	ned Start Date	Planned End Date	Actual/ Estimated Start Date		I/ Estimated nd Date	Planned Progress %	Actual Progress %	Concern C	Closure %	Concerns (Open / Total)	Progress Status		
Engineering	19/0	3/2024	15/07/2024	30/06/2024	30/	06/2024	77.11	60	0	)	0/0	Early		
Procurement	19/0	3/2024	15/07/2024	20/07/2024		/07/2024	024 77.11		0	1	0/0	Delay		
Manufacturing	19/0	3/2024	15/07/2024	31/07/2024	31/	07/2024	77.11	45	0		2/2	Delay		
Final Stages	19/0	3/2024	15/07/2024	10/08/2024	31/	07/2024	77.11	13.43	0		0/0	Delay		
Overall	19/0	3/2024	15/07/2024	30/06/2024	31/	07/2024	77.11	37.1	0	)	2/2	Delay		
Gantt Chart:										S	tatus			
Planned days	Actua	al/Estimated d	lays Progress	(Planned/Actual/Estimated	d) —	Expediting Dat	te(06/18/2024)							
Engineering				kpec ate(		60.00%				D	elay			
Procurement				ing 6/1		77.1	1% 30.00%							
Manufacturing				20		77.1	45.00%	(Re			<u>section for</u> uired on point		ails)	
			1	2		77.1	1%			1		1		
Final				Ŭ			13.43%	Stage / by	<u>'</u>	Vendor	Customer	TUVI	Total	
Overall						77.1	37.10%	Concerns		0	1	0	1	
	Apr		May	Jun	Jul		Aug	Engineeri Document	-	o	0	2	2	

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<b>Open Con</b>	cerns:						
PO Item	Stage	Raised on	Area of Concerns	Action by	Corrective Action	Expected	Remarks
Number				-		Closure date	
13	Manufacturing		1. Booster Compressor Drawing No. GA- B50-0807 Rev02 Dt. 23.05.2024 found in Not Approved Status		QA Department		Booster Compressor G A Drg. Found Un approved A
13	Manufacturing		1.Booster Compressor Qty. mentioned in Callout Order is 20 Nos. while in QAP it is written as 22 Nos.		QA Department		Booster Compressor Qty. found mismatch while Callout Order corelated with QAP

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Item Detai	ls:										
PO Item Number	Item Code / Tag Number	Item Descri	otion								
13	2002315803	DRIVEN BOO	OMPRESSORS, 600 SCMH CBG COMPRESSOR PACKAGE COMPLETE 600 STER COMPRESSOR MODEL B50-30 FOR BIO-GAS APPLICATION INCLUE H ONLINE WEIGHING		number	20	15/07/2024	20/08/202	4 Delay		
Engineerir	ng:										
PO Item Number	Document T	ype		Approval code Status	Status			atus change dated on		Estimated End Date	
13		•	Drawing No. GA-B50-0807 Rev02 Dt. 23.05.2024	Not Approved	Re-sub	mitted	18	3/06/2024	30	)/06/2024	

#### Engineering Observations / Remarks in this visit:

Procureme	nt:									
PO Item	Material Description	UOM	Quantity	antity Supplier CO		EDD of	Status	Status Changed /	Estimated	
Number			-	Name	supplier	supplier		updated on	End Date	
13	Canopy	number	20	Mass Generator Pvt. Ltd.	30/06/2024		In process	27/05/2024	20/07/2024	
13	Control Panel 37 KW with PLC	number	20	RTF Automation Systems	30/06/2024		In process	31/05/2024	20/07/2024	
				Pvt. Ltd.			·			

#### Procurement Observations / Remarks in this visit:

As per BOM Annexure -1, page 1 of 2 & 2 of 2, Found Quantity for 13 Nos. of Booster Compressor in Nos. Sl. No. 66 Electric Control Panel physically found 1 Nos under transit 10 nos. Sl. No. 130. Air Dryer for Air Compressor physically found 1 Nos under transit 10 nos.

Manufacturi	ng:			
PO Item Number	Manufacturing activity	Status	Status Changed / updated on	Estimated End Date
13	4 Nos. Booster Compressor already inspected by TPIA , in Vendor Premise	completed	18/06/2024	30/06/2024
13	Booster Compressor Model B50-30, 3 No. Sl. No. 0241669, 1681 & 1682 to be planned for TPIA inspection on Dated 20.06.2024 or 21.06.2024	partially completed	18/06/2024	20/06/2024
13	Booster Compressor Model B50-30, 2 Nos. found under Assembly in Canopy Work at Shop Floor and to be completed by cutoff date not provided by Vendor.	partially completed	18/06/2024	30/06/2024
13	Booster Compressor Model B50-30, 4 Nos. found under Assembly at Shop Floor and to be completed by cutoff date not provided by Vendor.	In- process	18/06/2024	08/07/2024
13	Canopy and Control Panel 07 Nos. Balance to be out source by M/s. ICL Copy of Purchase Order Attached	Not Started	18/06/2024	31/07/2024

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Manufacturing Observations / Remai	rks i	in thi	s visit:
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Booster Compressor Model B50-30, 3 No. SI. No. 0241669, 1681 & 1682 to be planned for TPIA inspection on Dated 20.06.2024 or 21.06.2024

Final Stage:				
PO Item Number	Stage	Status	Status Changed / updated on	Estimated End Date
13	Booster Compressor Model B50-30, 3 No. Sl. No. 0241669, 1681 & 1682 to be planned for TPIA inspection on Dated 20.06.2024 or 21.06.2024	partially completed	18/06/2024	20/06/2024
13	Booster Compressor Model B50-30, 2 Nos. found under Assembly in Canopy Work at Shop Floor and to be completed by cutoff date not provided by Vendor.	Work Started	18/06/2024	30/06/2024
13	Booster Compressor Model B50-30, 4 Nos. found under Assembly at Shop Floor and to be completed by cutoff date not provided by Vendor.	Work Started	18/06/2024	20/07/2024
13	Canopy and Control Panel 07 Nos. Balance to be out source by M/s. ICL Copy of Purchase Order Attached	Not Started	18/06/2024	31/07/2024

Final Stage Observations / Remarks in this visit:

#### Expediting visit Closure remarks after joint discussion with customer and vendor:

1. Visited to vendor premises and checked how many compressors units' assembly started at workshop and scheduled for weekly plan for other units. 2. Make sure the Availability of Critical parts like canopy, PLC, Intensifiers, and priority panel etc for all the Compressors as per given LOI/PO. 3. Prepared /Get the plan of TPI/FAT for current month and upcoming month. 4. Scheduled to Ensure vendor to publish weekly Production progress report and Inspection Plan.

Commercials document verification:				
Documents		Payment Date	Status	Remarks (if any)
PO Acceptance record		19/03/2024	Accepted	
Performance Bank Guarantee Subr	nission			
Advance Bank Guarantee submissi	ion			
Partial Payment received by vendor	as per PO terms			
Attendees in this assignment:				
Representing	Name		Designation	Email ID
TUVI	Sushil Kumar		SR. ENGINEER - INSPECTION	ssushilkumar@tuv-nord.com

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**SERVICES** 

Q C Head

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Manish Gupta

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**TUVNORD**GROUP

cng@didwania.com

Vendor/Sub Vendor



# **Expediting Report**

Number: EXP-010101043621/65-1-Rev.0

Authorised Signatures:							
For TUV India Private Limited		Vendor / Sub Vendor					
Technol.	TUV 18 19 19 19 19 19 19 19 19 19 19 19 19 19	(Seal / Signature / Date)					
Name: Sushil Kumar Date: 20/0	06/2024	Name:					
Attachments:							
Item wise status and List of closed cencerns:	Refer Next Page(s) of this Report						
Pictures taken during Expediting:	Refer page: 8,9,10						
Distribution:			•				
Customer / End User	▼ Vendor/ Sub Vendor	▼ TUVI Executing / Originationg Branch					

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Item wis	Item wise concerns, delay and progress status on date of expediting:																			
		Expected Start Date	Expected End Date		Actual End Date	(Open /	Stage-wise Delay in days (Expediting date / EDD)			Expected Progress %			Actual Progress %				Actual Progress Status			
							Eng.	Proc.	Manu.	Final	Eng.	Proc.	Manu.	Final	Eng.	Proc.	Manu.	Final	<b>%</b>	
13	2002315803	19/03/2024	15/07/2024	10/08/2024	31/07/2024	1/1	0	0	0	0	77.11	77.11	77.11	77.11	60	55	50	15.35	45.08	Delay

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# **Expediting Report**

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# Booster Compressor Ready for Inspection

# Under Assembly in Canopy Work

## Identification of Booster Compressor in Canopy Work







Under Assembly in Canopy Work

Under Assembly in Canopy Work

Identification of Booster Compressor under Assembly at Shop Floor







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Booster Compressor under Assembly at Shop Floor

Booster Compressor under Assembly at Shop Floor

Booster Compressor under Assembly at Shop Floor







Booster Compressor under Assembly at Shop Floor



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