

TUV INDIA PRIVATE LIMITED INSPECTION VISIT REPORT

IVR-010101080724/7-1-Rev.0

General:											
TUV India Control Number:(SAP Number)			010101080724/7 (8175847583)		Branch:				Mumbai		
Notification Number:			sdfsd		Date(s) of Inspection:				06/05/2024		
Projec	t Name & Location:	1	Project Name: - Sub Project Name:		Inspection Location:				Site address of TIIMES trial		
TUV Ir	ndia Client Name:		TIIMES Limited		End User Name:				End Customer Name:		
DEC / PMC / EPC Name:(If applicable)			DEC/ PMC/ EPC Name:		DEC / PMC / EPC Assignment Number: (If applicable)				DEC/ PMC/ EPC No:		
Vendor Name & Location:			Vendor for TIIMES Trial		P.O. Number: (Client PO on Vendor)				ABCDE Dated 01/05/2024		
Sub Vendor Name & Location:					P.O. Number: (If applicable - Vendor PO on Sub Vendor)						
Stage	s Of Inspection:										
☐ Kick Off / Pre Inspection Meetin			ng	✓ Material Identification	ion				Stages		
☐ Document Review				☐ Final Inspection	☐ Re-Insp			-Inspe	ection		
Item Description:											
PO Item No.	Item Code Item Description / Identification / I			Identification / MTC No	uiibei			P.C Quan		Offered Quantity	Acceptable Quantity
012	PSYZ021PCAA4S	ASTM ASME	o - DJ290	04,		Test sample		-		test sample for Lab testing	Refer conclusion
Reference Documents:											
Sr. No.	Document Name Client Do			ent Number	Vendor Document Number				Approval Status		
1	PR/MR/ARM NA		4		NA				NA		
2	QAP/ITP/QCP NA		JA A		NA				NA		
3	Drawing(s) NA		4		NA				NA		
4	Datasheet(s) NA		NA		NA				NA		
5	Procedure(s) NA		4		NA				NA		
6	Others(Specify) NA		4		LAB LETTER - 3/2024-25				Lab test challan copy		
Inspection Activities Carried Out:											
Stages Witnessed:											
1	TUV stamp verified on offered test sample Tensile test witnessed on offered test samples - Found ok as per material specification requirement										
2	Macro test witnessed on offered test sample - Found Seamless										

Disclaimer: This IVR shall not be considered as final acceptance of inspected item(s). The final acceptance will be given through Inspection Release Note.

The inspection by TUV India Pvt. Ltd., review of Test Certificates / Reports and issue of Inspection Visit Report does not relieve the Client / Supplier / Manufacturer / Stockiest from their responsibility towards the Client The inspection by ToV india PV. Ed., review of Test Certificates? Reports and issue of inspection visit Report does not relieve the Cherit. Supplier / Manufacturer / Stockiest in the responsibility towards the Cherit supply the genuine material / item(s) and document(s) in full compliance with applicable Order, Specification, Technical, Quality, Quantity, Warranty, Guarantee requirements. Supplier / Manufacturer / stockiest is wholly legally responsible for genuineness of the material / item(s) supplied and document(s) submitted. TÜV India's responsibility is only limited to correctness of inspection results including review of the documents, within its agreed scope against written requirements and neither TUV India nor any of its group companies, associates or employees are in any way/ legally responsible for genuineness of the material / item(s) and document(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited rem(s) and accument(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have trace only to technical content in the calibration certificate.

Copyright: This document is the property of TUV India Pvt. Ltd. and should not be reproduced, except in full without the consent of TUV India Pvt. Ltd.

TUV India Pvt. Ltd. (TÜV NORD GROUP): (REGD. & HEAD OFFICE)
801, Raheja Plaza - I, LBS Marg, Ghatkopar (West), Mumbai - 400086, Maharashtra, India.
Tel: + 9122 66477000, Fmail: inspection@tuv-nord.com; Website: www.tuv-nord.com/in.

Form No.: F / INSP / VR / 11 - R13 / TIIMES; Revision Date: 27.10.2023

Page 1 of 3



TUV INDIA PRIVATE LIMITED INSPECTION VISIT REPORT

IVR-010101080724/7-1-Rev.0

3	Flattening test witnessed on offered test sample - no crack observed -Acceptable									
4	IGC E witnessed on offered test sample , bend sample witnessed under 20X - Found ok Sample further checked under 250X - No grain dropping observed or intergranular cracks observed.									
5 Hardness test witnessed on offered test sample - Result noted only , final evaluation of the same is pending										
Documents Reviewed:										
1	1 Lab test records - found in order									
Details of Equipment(s) / Instrument(s) used for measuring / testing During Inspection:(Refer Notes)										
JI.	Detail of Equipment(s)/	Range	ID	Validity till Date		Calibration Certificate Number	NABL / OTHER CERT. BODIES / NABL Traceability	NON-NABL		
No.	Instrument(s)						Please tick or Write Yes (See Note 1 & 2	See Note 3		
1	Universal test machine	0-600 kN	SAST/MECH/01	1 02/01/2025	5	SME/24/011 Dtd: 03/01/2024	Yes	-		
2	Hardness testing machine		SAST/MECH/15	02/01/2025		SME/24/014 Dtd: 03/01/2024	Yes	-		
3	Caliper	per 0 - 300 mm SAST/MECH/09 13/06/2024 SAST/MECH/09		13/06/2024		23060074/DI/01 Dtd: 14/06/2023	Yes	-		
1) Other Certifying bodies are: NPL-India, CIPM (International Committee for Weights & Measures), ILAC & APLAC MRA Signatories. 2) Visiting inspector to ensure continued suitability for intended use, periodic maintenance, proper identification and valid calibration records and traceability to known National / International standards of the measuring Instrument(s) / testing equipment(s). 3) Non NABL: If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate. 4) In lieu of table above inspectors may collect master list from manufacturer / vendor/ sub vendor with all above details clearly highlighting the details of instrument(s) / equipment(s) used during inspection. Conclusion:										
Pending activities from this Visit:										
None										
Identification of inspected Item(s):										
Areas of Concerns:										
None Non Conformities raised / Discrepancies observed during inspection										
Non Conformities raised / Discrepancies observed during inspection (IT Arty, Mention TUV India NCR Number): None										
	nments:									
	Inspection records – Total Page Nos.				Master List of calibrated Instruments / equipment :					
Г	Inspection Photos – Refer Page Nos.					□ Others (Specify):				
Authorised Signature:										
TUV India representative:				Vendor / Sub Vendor Representative (If Applicable):						

Disclaimer: This IVR shall not be considered as final acceptance of inspected item(s). The final acceptance will be given through Inspection Release Note.

The inspection by TUV India Pvt. Ltd., review of Test Certificates / Reports and issue of Inspection Visit Report does not relieve the Client / Supplier / Manufacturer / Stockiest from their responsibility towards the Client / End User to supply the genuine material / item(s) and document(s) in full compliance with applicable Order, Specification, Technical, Quality, Quantity, Warranty, Guarantee requirements. Supplier / Manufacturer / stockiest is wholly legally responsible for genuineness of the material / item(s) supplied and document(s) submitted TUV India's responsibility to solly limited to correctness of inspection results including review of the documents, within its agreed scope against written requirements and neither TUV India nor any of its group companies, associates or employees are in any way/ legally responsible for genuineness of the material / item(s) and document(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate. nemis, and document(s). It the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have tracently to technical content in the calibration certificate.

Copyright: This document is the property of TUV India Pvt. Ltd. and should not be reproduced, except in full without the consent of TUV India Pvt. Ltd.

TUV India Pvt. Ltd. (TÜV NORD GROUP): (REGD. & HEAD OFFICE)

801, Raheja Plaza - I, LBS Marg, Ghatkopar (West), Mumbai - 400086, Maharashtra, India.

701: +912266477000, Email: inspection@ituv-nord.com; Website: www.tuv-nord.com/in.

Form No.: F / INSP / VR / 11 - R13 / TIIMES; Revision Date: 27.10.2023

Page 2 of 3



TUV INDIA PRIVATE LIMITED INSPECTION VISIT REPORT

IVR-010101080724/7-1-Rev.0

Name: Shrikant Patil	Date:18/05/2024	Name:				
Distribution List: ☐ TUVI Client / End User ☐ TUVI Executing Branch / TUV Originating Branch ☐ Vendor / Sub Vendor						
Revision Number (If Applicable) [0]: - This Document Supersedes IVR No.:-						

Disclaimer: This IVR shall not be considered as final acceptance of inspected item(s). The final acceptance will be given through Inspection Release Note.

The inspection by TUV India Pvt. Ltd., review of Test Certificates / Reports and issue of Inspection Visit Report does not relieve the Client / Supplier / Manufacturer / Stockiest from their responsibility towards the Client The inspection by ToV india PV. Ed., review of Test Certificates? Reports and issue of inspection visit Report does not relieve the Cherit. Supplier / Manufacturer / Stockiest in the responsibility towards the Cherit supply the genuine material / item(s) and document(s) in full compliance with applicable Order, Specification, Technical, Quality, Quantity, Warranty, Guarantee requirements. Supplier / Manufacturer / stockiest is wholly legally responsible for genuineness of the material / item(s) supplied and document(s) submitted. TÜV India's responsibility is only limited to correctness of inspection results including review of the documents, within its agreed scope against written requirements and neither TUV India nor any of its group companies, associates or employees are in any way/ legally responsible for genuineness of the material / item(s) and document(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited rem(s) and accument(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have trace only to technical content in the calibration certificate.

Copyright: This document is the property of TUV India Pvt. Ltd. and should not be reproduced, except in full without the consent of TUV India Pvt. Ltd.

TUV India Pvt. Ltd. (TÜV NORD GROUP): (REGD. & HEAD OFFICE)
801, Raheja Plaza - I, LBS Marg, Ghatkopar (West), Mumbai - 400086, Maharashtra, India.
Tel: + 9122 66477000, Fmail: inspection@tuv-nord.com; Website: www.tuv-nord.com/in.

Form No.: F / INSP / VR / 11 - R13 / TIIMES; Revision Date: 27.10.2023

Page 3 of 3