



FFPL/BHEL-TRY/2022/03

Date: 14-09-2022

To

M/s. JYOTHI SPECTRO ANALYSIS PVT LTD

PLOT NO. A-30, APIE, BALANAGAR

HYDERABAD-37

PH.23771193

MOB: 9100662225

Dear Sir,


Following samples which are identified & hard stamped by TUV INDIA PVT LTD are being forwarded for the tests mentioned against each.

Testing will be witnessed by TUV INDIA PVT LTD Representative.

In view of the above, kindly inform us in advance regarding the date of testing enabling us to co-ordinate with TUV INDIA PVT LTD representative to witness the tests.

SL. No	Samples identification	SAMPLES DRAWN FROM	Sample size	Material Specification	Testing to be done	Testing Specification	Acceptance criteria/Specn.
1	IM-1., IM-2 & IM-3 HT B NO. F238 B8 H No. 3561K	SAMPLES DRAWN FROM REPRESENTATIVE FORGED ELBOW 33.4 X 5.59 / 38.1 X 8.13 SA 182 F12 CL2 (IT SHOULD BE MENTIONED ON REPORT)	10X10X55 MACHINED SAMPLE, V-NOTCH TO BE DONE	SA182 F12 CL2	IMPACT TEST AT ROOM TEMPERATURE	ASTM A 370	ASME SA 182 F12 CL2
2	T1 HT B NO. F238 B8 H No. 3561K		250 MM LONG MACHINED SAMPLE		TENSILE TEST	ASTM A370	ASME SA 182 F12 CL2
3	B1 HT B NO. F238 B8 H No. 3561K		19THK X 25WIDTH X 250 LONG		BEND TEST	AS PER IBR	ASME SA 182 F12 CL2 & BEND UPTO 180 DEG, MANDREL RADIUS=1.5T
4	C1 HT B NO. F238B8 H No.3561K		Dia 50 x 25thk		CHEMICAL ANALYSIS	ASME SA 182 F12 CL2	ASME SA 182 F12 CL2

Thanking You
for Flash Forge Pvt Ltd


(B Jagan Mohan Rao)
Associate Manager (QA/QC)