

TUV INDIA PRIVATE LIMITED INSPECTION VISIT REPORT

IVR-010101427825/1-A1-Rev.1

Gener	al:												
TUV India Control Number:(SAP Number)				010101427825/1 (8124160838)		Branch:				Mumbai			
Notification Number:			Email	Email		Date(s) of Inspection:				01/09/2025			
Projec	ct Name & Location	on:			Inspection Lo	Inspection Location:				Karnataka			
TUV Ir	ndia Client Name:		NESTLE INC	NESTLE INDIA LTD.		End User Name:							
DEC /	PMC / EPC Name	(If applicable	-		DEC / PMC / EPC Assignment Number: (If applicable)				-				
Vendo	or Name & Locatio	on:	Nestle Indi	a	P.O. Number: (Client PO on Vendor)				ABCDE Dated 02/09/2025				
Sub V	endor Name & Loc	cation:			P.O. Number: (If applicable - Vendor PO on Sub Vendor)								
Stage	s Of Inspection:		·										
☐ Kid	k Off / Pre Inspec	tion Mee	ting	☐ Material Identifica	ion Interim S			Stages					
☐ Do	cument Review			Final Inspection	Re-Insp				ection				
Item Description:													
PO Item No.	Item Code	Item D	nber	UOM P. Quai				Offered Quantity	Acceptable Quantity				
1	102.A000.6768			400 BODY, Material - A 4408, HEAT NO. Z0387,		number 3				3	-		
Reference Documents:													
Sr. No.	Document Name		Client Docume	ent Number	Vendor Document Number				Approval Status				
1	PR/MR/ARM		NA		NA	NA				NA			
2	QAP/ITP/QCP		NA		NA	NA				NA			
3	Drawing(s)		NA		NA				NA				
4	Datasheet(s)		LDeS_3290.05	<u> </u>	NA				NA				
5	Procedure(s)		NA		NA				NA				
6	Others(Specify) NA		NA		NA				NA				
Inspection Activities Carried Out:													
Stages Witnessed:													
1	Statement shall give clear idea to customer of performed activity												
2	Material - ASTM A351 GR. CF8M/EN 10213 Gr. 1.4408, HEAT NO. Z0387, Z0388, Z0389												
3	Verified Heat No on Metal Strip and Identfied with Hard Stamp as "TUV"												
4	Witnessed casting pouring and metal strip attached to shell during pouring – found satisfactory.												
5	Witnessed chemical analysis at in house lab as per relevant std. / specifications - result found to meet the requirements.												
6	Casting and test	har veri	fied with metal	Casting and test bar verified with metal strip and stamp transferred on casting and test bar with heat no, and "TIIV" Stamp for further									

Disclaimer: This IVR shall not be considered as final acceptance of inspected item(s). The final acceptance will be given through Inspection Release Note.

The inspection by TUV India Pvt. Ltd., review of Test Certificates / Reports and issue of Inspection Visit Report does not relieve the Client / Supplier / Manufacturer / Stockiest from their responsibility towards the Client / End User to supply the genuine material / item(s) and document(s) in full compliance with applicable Order, Specification, Technical, Quality, Quantity, Warranty, Guarantee requirements. Supplier / Manufacturer / stockiest is wholly legally responsible for genuineness of the material / item(s) supplied and document(s) submitted TUV India's responsibility to solly limited to correctness of inspection results including review of the documents, within its agreed scope against written requirements and neither TUV India nor any of its group companies, associates or employees are in any way/ legally responsible for genuineness of the material / item(s) and document(s). If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate.

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TUV India Pvt. Ltd. (TÜV NORD GROUP): (REGD. & HEAD OFFICE)
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Form No.: F / INSP / VR / 11 – R13 / TIIMES; Revision Date: 27.10.2023



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	activity - found satisfactory.												
Docur	Documents Reviewed:												
1	Statement shall give clear idea to customer of performed activity												
2	Verified all various type instrument & Gauges having valid calibration records and are traceable to National Standard / NABL accredited Laboratory.												
Details of Equipment(s) / Instrument(s) used for measuring / testing During Inspection:(Refer Notes)													
. or.	Detail of	Range	ID	Validity till Date		oration Certificate	NABL / OTHER CERT. BODIES / NABL Traceability	NON-NABL					
NI -	Equipment(s)/ Instrument(s)				Num	ber	Please tick or Write Yes (
1	Pyrometer	600°-1700°C	IP-07	19.04.2025	UL/2	025/00186 DTD. 22.01.2025	See Note 1 & 2 Yes	See Note 3					
Notes: 1) Other Certifying bodies are: NPL-India, CIPM (International Committee for Weights & Measures), ILAC & APLAC MRA Signatories. 2) Visiting inspector to ensure continued suitability for intended use, periodic maintenance, proper identification and valid calibration records and traceability to known National / International standards of the measuring Instrument(s) / testing equipment(s). 3) Non NABL: If the calibration certificate(s) for the measuring instrument(s) / equipment(s) used during inspection do not have traceability to NABL / Other certifying bodies, then the scope of review is limited only to technical content in the calibration certificate. 4) In lieu of table above inspectors may collect master list from manufacturer / vendor/ sub vendor with all above details clearly highlighting the details of instrument(s) / equipment(s) used during inspection.													
Conclu	ision :												
Acceptable IRN can not be issued for all PO items because painting balance.													
Pending activities from this Visit:													
1. Pend	ling Activity - Revie	w of Heat Trea	tment Chart/re	eport, Witness Me	chanical Te	esting, Final Inspection							
Identification of inspected Item(s):													
None.													
Areas of Concerns:													
1. AC1													
Non Co	onformities raised	/ Discrepancie	es observed du	uring inspection	(If Any, Mention TUV India	NCR Number):							
None													
Attach	iments:												
	Inspection reco Total Page Nos.				Master List of calibrated Instruments / equipment :								
	Inspection Phot Refer Page Nos		[TempIns	pectionPhotosl	No] Others (Specify):								
Authorised Signature:													
TUV India representative:						Vendor / Sub Vendor Representative (If Applicable):							
Name: Somaye Zaryoun Date:15/09/2025						Name:							
Distribution List: ☑ TUVI Client / End User ☑ TUVI Executing Branch / TUV Originating Branch ☑ Vendor / Sub Vendor													

Revision Number (If Applicable) [1]: Reason for Revision - Corrected stages witnessed

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This Document Supersedes IVR No. :IVR-010101427825/1-A1-Rev.0

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