

Bioleaching Research References & Data Summary

Key References:

1. Anglo American. (n.d.). Bioleaching – definition and process. Retrieved from <https://www.angloamerican.com/futuresmart/stories/our-industry/mining-explained/mining-terms-explained-a-to-z/bioleaching-definition-and-process>

2. Circle Economy Knowledge Hub. (2023). Bioleaching electronic waste: The future of clean and energy-efficient recycling.

3. International Journal of Research Publication and Reviews, Vol 4, Issue 10 (2023): 'Bioleaching Process for Metal Recovery from E-Waste.'

4. CEDARE (2024). E-Waste Management in Egypt: Status Report 2024.

Dataset Summary (used for simulation)

| Parameter | Unit | Pyro | Hydro | Bio (A. ferrooxidans) | Bio (L. ferrooxidans) | Bio (A. thiooxidans) | Current Eg |
|-----------|-----------------|------|-------|-----------------------|-----------------------|----------------------|------------|
| Cost | USD/ton e-waste | 1500 | 1200 | 600 | 650 | 700 | 1300 |
| Energy | kWh/ton e-waste | 5000 | 3500 | 800 | 850 | 900 | 4000 |
| Recovery | % | 92 | 95 | 85 | 80 | 82 | 60 |
| Recovery | % | 88 | 90 | 50 | 45 | 40 | 35 |
| Recovery | % | 75 | 78 | 35 | 30 | 28 | 25 |

Prepared for the Egyptian Bioleaching Application Simulation Project.