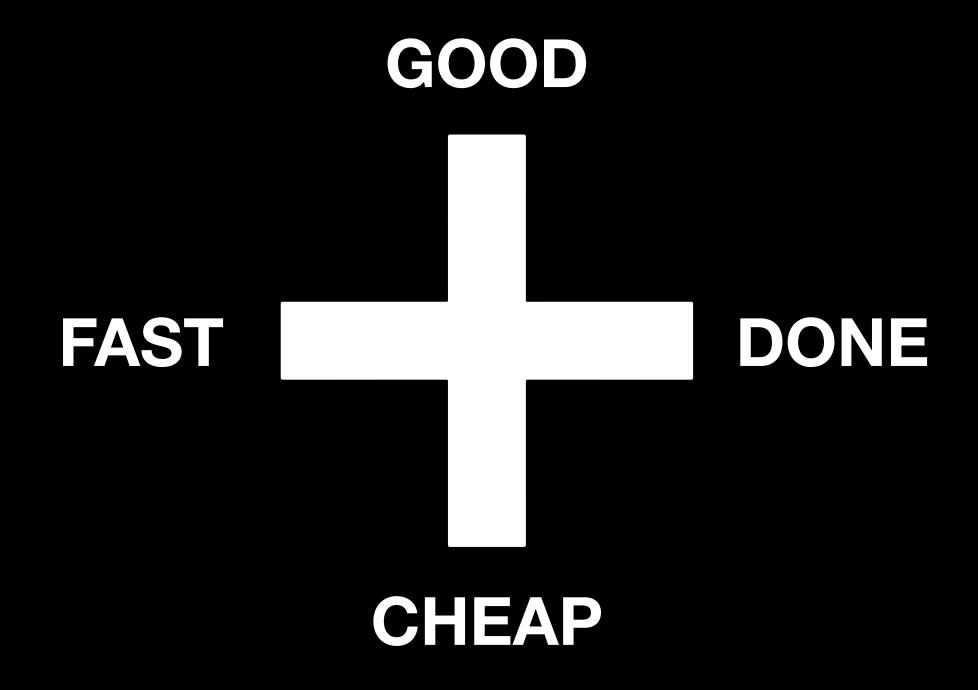
Challenge in project management The Iron Cross

• The 4 coefficients cannot be satisfied all together



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