Num	Model Answer	Time (s)
	AI (from model): Answer: Wi-Fi (2.45 GHz 802.11 b/g/n)	
	The primary communication method used by the Smart Tool Holder (STH) is Wi-	
	Fi (2.45 GHz 802.11 b/g/n). This information can be found in both the YAML	
1.	query result and the text database result, which provide the same answer to the	5.67
	user's question. The user question asks for the primary communication method of	
	the STH, and the provided answers directly address this inquiry. Therefore, the	
	correct response is Wi-Fi (2.45 GHz 802.11 b/g/n).	
	AI (from model): The Smart Tool Holder can detect the following data: fx	
	(axial force), fy (radial force), and mz (torque). These are the three types of forces	
	that the Smart Tool Holder is capable of detecting during machining operations.	
	The data collected by the Smart Tool Holder can be used to monitor and analyze	
	the cutting conditions, tool wear, and other factors that affect the quality and	
2.	efficiency of the machining process. By recording this data, manufacturers can	6.81
	optimize their equipment and processes to achieve better results and reduce	
	downtime. In addition, the data can also be used for research purposes, such as	
	developing new tools or improving existing ones. Overall, the Smart Tool Holder	
	plays a crucial role in ensuring the accuracy, precision, and reliability of machining	
	operations.	
	AI (from model): The Smart Tool Holder's waterproof and dustproof rating is	
3.	IP67.	5.40
	Answer: The Smart Tool Holder's waterproof and dustproof rating is IP67.	
	<b> </b>	
	The given information matches the user's question. Therefore, the answer is:	
4.	G1 / 15,000 rpm	5.69
	You can also provide additional context or a more detailed explanation if needed.	2.03
	However, based on the provided information, this is the correct response to the	
	user's question.	
	AI (from model): Answer: 6 hours	
	The given information states that the Smart Tool Holder's battery can operate	
	continuously for 6 hours. Therefore, the answer to the user question is 6 hours.	6.22
	Here's a breakdown of how we arrived at this answer:	
5.	1. We identified the relevant information from the provided YAML and Text	
	Database results.	
	2. The YAML result directly answers the user question with "6 hours."	
	3. The Text Database result also provides the same information as the YAML	
	result.	

	Since both sources provide the same answer, we can confidently say that the Smart	
	Tool Holder's battery can operate continuously for 6 hours.	
	AI (from model): Answer: 10 days	
	The given information matches the user's question, so the answer is correct. The	
	maximum standby time of the Smart Tool Holder is indeed 10 days.	
	Here's a breakdown of how we arrived at this answer:	
	1. We identified that the user was asking for the maximum standby time of the	
	Smart Tool Holder.	
6.	2. We found the relevant information in the YAML query result and the text	6.36
	database result, which both state that the maximum standby time is 10 days.	
	3. We confirmed that the information provided matches the user's question, and	
	thus, the answer is correct.	
	By following these steps, we can ensure that our response accurately addresses the	
	user's inquiry and provides them with the necessary information.	
	AI (from model): Answer: Charging	
	The information provided in the text database matches the information given in the	
7.	YAML query result. Therefore, the answer to the user's question is:	4.39
	A solid red light on the charging dock means "Charging."	
	AI (from model): Answer: Charging complete.  The text detabase regult metabase the VAMI guery regult so the engineer is correct.	
8.	The text database result matches the YAML query result, so the answer is correct.	5.61
	The solid green light on the charging dock means that the device has been charged completely.	
	<ul><li>AI (from model): A. Charging contacts not aligned</li><li>B. Incompatible power adapter (DC 12 V, 2 A)</li></ul>	
9.	C. Charging dock malfunction	5.85
	Answer: A. Charging contacts not aligned, B. Incompatible power adapter (DC 12	
	V, 2 A), and C. Charging dock malfunction could cause the charging dock to show	
	no indicator light.	
	AI (from model): Answer: To check if the Smart Tool Holder's signal strength	
	is sufficient, you can monitor the RSSI (Received Signal Strength Indicator) value.	
	The recommended threshold for an acceptable range is -50 dB. If the RSSI value is	
10	below -50 dB, it may cause connection interruptions with the STH or result in	6.27
10.	incomplete data. You can monitor the signal strength on the real-time monitoring	8.37
	page. Additionally, ensure that the router and STH are placed close to each other to	
	maintain a stable Wi-Fi connection. Make sure to set the correct IP address for the	
	CNC machine as well. Follow these steps to ensure proper communication between	
	the tool link machining co., ltd. and your smart tool holder.	

	Note: The provided information is based on the given YAML query result and text	
	database result. It is important to note that the user question was not directly	
	answered by the provided information but rather by combining relevant details	
	from both sources. This approach ensures that the answer is comprehensive and	
	accurate while adhering to the format specified in the instructions.	
11.	AI (from model): In real-time monitoring mode, press the start record button.	4.27
	Answer: In real-time monitoring mode, press the start record button.	
	AI (from model): To change tools, go to the real-time monitoring page and	
	click on the "Tool Change" button. This will allow you to select a new tool from	
	your available options and perform the desired changes.	
	Based on the provided information, here is the answer:	
12.	To change tools, follow these steps:	5.39
	1. Go to the real-time monitoring page.	
	2. Click on the "Tool Change" button.	
	3. Select a new tool from your available options.	
	4. Perform the desired changes.	
	AI (from model): To convert Smart Tool Holder data from TXT to CSV,	
	follow these steps:	
	1. Open the Save Settings page.	
	2. Check the "Save a Parsed File" option in the Data Parsing(TXT -> CSV) section.	
	By checking this option, you will save the detected force data from the Smart Tool	
13.	Holder as a CSV file. Make sure to set the appropriate Write Mode of CSV and	6.71
	Transfer Force Only settings according to your needs. Additionally, specify the	
	Waiting Time for Parsing (Sec) if necessary. Once you have completed these	
	settings, the conversion process should be complete. If you encounter any issues	
	during this process, refer to the documentation or contact the support team for	
	further assistance.	
	AI (from model): A. C:\VTR	
	B. C:\VTR	
	The correct answer is:	
14.	B. <u>C:\VTR</u>	5.20
	Explanation: The default root directory for VTR, as stated in the YAML Query	
	Result and Text Database Result, is indeed "C:\VTR". Therefore, the correct	
	answer is B. <u>C</u> :\ <u>VTR.</u>	
	AI (from model): - In a file named "RawData.txt"	
15.	- In the folder C:\VTR\RawData\Source\Data	7.29
	- In the folder C:\VTR\RawData\Source\Data\*.txt	
	THE POLICE OF THE PROPERTY OF	

	Answer: The raw data is stored in the folder <a href="C:\VTR\RawData\Source\Data">C:\VTR\RawData\Source\Data</a> . This	
	can be inferred from the provided YAML and Text Database results, which both	
	indicate that the raw data is located in this specific path. Additionally, the user's	
	question provides further confirmation by mentioning the ".txt" extension, which	
	aligns with the information found in the provided results. Therefore, it is safe to	
	conclude that the raw data is indeed stored in the specified folder.	
	AI (from model): In the history view of the Virtual Tool Room, select a folder	
	and file, then press ADD UCL LCL.	
	The answer to the user question is provided in the text database result. The steps	
	are as follows:	
16	1. Open the Virtual Tool Room.	5.70
16.	2. Navigate to the history view.	5.78
	3. Select a folder and file.	
	4. Press the "ADD UCL LCL" button or command.	
	By following these steps, you can add upper and lower control limits (UCL/LCL)	
	in the Virtual Tool Room.	
	AI (from model): The Smart Tool Holder shows no light when shaken because	
	it may be in sleep mode. To wake up the Smart Tool Holder, connect it to the	
17.	charging dock.	5.89
	Answer: The Smart Tool Holder shows no light when shaken because it may be in	
	sleep mode. To wake up the Smart Tool Holder, connect it to the charging dock.	
	AI (from model): Answer: Low battery	
18.	The given information matches the user's question, so the correct answer is:	5.05
	Low battery.	
	AI (from model): On the project settings page, select the MAC address and	
	Tool ID, then press the bind button.	
19.	Answer: On the project settings page, select the MAC address and Tool ID, then	4.59
	press the bind button. This will establish the binding between the Smart Tool	
	Holder and the tool.	
	AI (from model): Answer: Shake it (exceeding the G-value threshold) to wake	
20.	it up.	3.89
	AI (from model): Answer: The Smart Tool Holder has five main modes: Idle,	
	Transmission, Configuration, Sleep, and Sleep-Wake.	
	Note: The provided information is from the YAML query result and text database.	
21.	The user question asks for the modes of the Smart Tool Holder, which are listed in	5.22
	the text database as well as the YAML query result. The answer provided matches	
	both sources.	

	Overall, sleep-wake mode is an essential component of smart tool holders, as it provides a balance between efficiency and reliability.	
	AI (from model): Answer: The parameters that can be set for the Smart Tool	
23.	Holder include router ssid, password, ip, port, rf power level, g-value threshold,	4.89
23.	polling interval, and sleep duration. These settings are used to configure the tool	4.09
	holder's communication and functionality.	
	AI (from model): The input voltage specification of the charging dock is DC	
24.	12 V.	3.72
	Answer: The input voltage specification of the charging dock is DC 12 V.	
25.	AI (from model): The input current of the charging dock is 2 A.	5.80
23.	Answer: The input current of the charging dock is 2 A.	5.60
	AI (from model): The primary function of MQTT on the Smart Tool Holder is	
	responsible for data communication between the Smart Tool Holder and the Virtual	
	Tool Room.	5 77
26.	Answer: The primary function of MQTT on the Smart Tool Holder is responsible	5.77
26.	1 7	
26.	for data communication between the Smart Tool Holder and the Virtual Tool	2.,,
26.		
26.	for data communication between the Smart Tool Holder and the Virtual Tool	
26.	for data communication between the Smart Tool Holder and the Virtual Tool Room.	
26.	for data communication between the Smart Tool Holder and the Virtual Tool Room.    AI (from model): Answer: Port 1883	
26.	for data communication between the Smart Tool Holder and the Virtual Tool Room.  Parameter AI (from model): Answer: Port 1883  The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT	
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883  The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is:	
26.	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883  The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is:  Port 1883	5.78
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883  The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is:  Port 1883  This response directly addresses the user's inquiry about the default MQTT	
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883 The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is: Port 1883 This response directly addresses the user's inquiry about the default MQTT communication port without requiring additional context or information from the	
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883 The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is: Port 1883 This response directly addresses the user's inquiry about the default MQTT communication port without requiring additional context or information from the user. It also adheres to the format specified in the user's prompt, which requires a	
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883  The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is: Port 1883  This response directly addresses the user's inquiry about the default MQTT communication port without requiring additional context or information from the user. It also adheres to the format specified in the user's prompt, which requires a single line of text as the answer. Additionally, the response is concise and clear,	
	for data communication between the Smart Tool Holder and the Virtual Tool Room.  AI (from model): Answer: Port 1883 The information provided in the YAML query result and the text database result is consistent with the user's question. Both sources state that the default MQTT communication port is Port 1883. Therefore, the answer to the user's question is: Port 1883 This response directly addresses the user's inquiry about the default MQTT communication port without requiring additional context or information from the user. It also adheres to the format specified in the user's prompt, which requires a	

	To set up MQTT communication, you can follow these steps:	
	1. Install and configure the MQTT client software on your computer or device.	
	2. Set up a local MQTT broker if needed (optional).	
	3. Configure the remote control settings for the Smart Tool Holder.	
	4. Add an inbound rule in Windows Defender Firewall to allow port 1883.	
	For more detailed instructions, refer to the documentation provided by the tool	
	manufacturer or consult with their support team. They will be able to guide you	
	through the specific setup process for your particular model of Smart Tool Holder.	
	AI (from model): 1. Ensure the Smart Tool Holder is in idle mode (green light	
	flashing)	
	2. Check IP and router settings	
	3. Verify MQTT configuration	
	The answer to the user question can be found in the text database result. The	
	correct response is:	
29.	1. Ensure the Smart Tool Holder is in idle mode (green light flashing)	6.06
	2. Check IP and router settings	
	3. Verify MQTT configuration	
	This information was extracted from the provided YAML query result, which did	
	not contain any direct answers to the user's question. However, it does provide	
	additional context about synchronization and mode timeout settings for the WSB	
	cores.	
	AI (from model): Answer: On the history view page, use start time and end	
	time to set the range.	
	Please note that the provided information is based on the given YAML query result	
	and text database result. The user question is answered using the information from	
	both sources. The answer emphasizes the importance of using start time and end	
30.	time to set the desired time range for data analysis on the history view page. This	6.86
	approach allows users to have a precise understanding of the test time range they	
	are analyzing. Additionally, it highlights the usefulness of tools like ToolLink	
	Machining Co., Ltd. which provide functionalities such as merging files, pausing	
	merge processes, and unloading merge processes to enhance the overall data	
	analysis experience.	
	AI (from model): On the Simulation Analysis page, observe the Coordinate X,	
	Y, Z charts for simulation results.	
31.	The answer to the user question is provided in the text database result. The tool's	6.48
	movement path can be viewed on the Simulation Analysis page by observing the	2
	Coordinate X, Y, Z charts for simulation results. This information is also present in	
	250 Contained 21, 1, 22 Chartes for Simulation resource. This information is also present in	

	the YAML query result. Both sources provide the same guidance on how to view	
	the tool's movement path. Therefore, the answer to the user question is:	
	On the Simulation Analysis page, observe the Coordinate X, Y, Z charts for	
	simulation results. You can view the tool's movement path using these charts.	
	AI (from model): In History View, check CH1 Max, CH2 Max, CH3 Max,	
	CH4 Max for the maximum values of each channel.	
	The tool's maximum force conditions can be analyzed by checking the values in	
	the History View. To do this, look at the maximum values for each channel (CH1	
	Max, CH2 Max, CH3 Max, and CH4 Max). These values will indicate the highest	
	forces applied during a test or measurement session. By examining these maximum	
	values, you can gain insights into the tool's performance under different conditions	
	and identify any potential issues that may arise when using it. Make sure to	
	compare the results with other tools or methods to ensure consistency and	
	accuracy. Additionally, consider factors such as the type of material being tested,	
32.	the environment, and the specific application to further understand the tool's	8.01
	capabilities and limitations. Always follow proper safety protocols when working	
	with equipment like this, and consult the manufacturer's guidelines if necessary.	
	Happy testing!	
	To summarize:	
	1. Open the History View.	
	2. Locate the maximum values for each channel (CH1 Max, CH2 Max, CH3 Max,	
	and CH4 Max).	
	3. Analyze these values to determine the tool's maximum force conditions.	
	4. Compare the results with other tools	
	AI (from model): In History View, select the baseline test data and compare it	
	with new test results.	
22	The answer to the user question is provided in both the YAML Query Result and	
33.	Text Database Result. The information states that in the History View, you should	5.32
	select the baseline test data and then compare it with new test results. This will	
	allow you to compare simulation results with actual test results.	
	AI (from model): 1. Low signal strength (RSSI)	
	2. Incorrect MQTT configuration	
	Both 1 and 2 are correct.	
2.4	The reason for the Smart Tool Holder's signal sending interval being too long could	6.25
34.	be due to low signal strength (RSSI) or incorrect MQTT configuration. Both of	6.25
	these factors can contribute to the delay in sending signals, which may affect the	
	performance and reliability of the Smart Tool Holder. It is important to address	
	both issues to ensure proper functioning of the device.	
1		

3. Check the active (status) indicator  Answer: To check if the Smart Tool Holder is functioning properly, follow these steps:  1. Check the power (battery level).	
Answer: To check if the Smart Tool Holder is functioning properly, follow these steps:  1. Check the power (battery level).	
steps: 1. Check the power (battery level).	
1. Check the power (battery level).	
35.	
	6.00
2. Check the RSSI (signal strength).	0.00
3. Check the active (status) indicator.	
Note: The provided information does not mention any specific tool or	
manufacturer, so the answer is general and applicable to most smart tool holders. If	
you have a specific model or brand in mind, please provide that information for	
more tailored guidance.	
AI (from model): - Raw data (TXT)	
- Parsed data (CSV)	
- CSV write mode	
- Minimum force data recording threshold	
The answer to the user question is:	
You can set the following data storage options on the "Save Settings" page:	
1. Raw data (TXT)	
2. Parsed data (CSV)	
3. CSV write mode	
36. 4. Minimum force data recording threshold	7.61
These options allow you to customize how your data is stored and managed within	
the system. The TXT option allows for storing raw, unprocessed data in a text	
format. The CSV option enables you to store parsed data in a comma-separated	
values format, which is often used for tabular data. The CSV write mode lets you	
specify how the data should be written to the file, such as whether it should be	
appended or overwritten. Finally, the minimum force data recording threshold	
determines the lowest value that will trigger data recording in the system. By	
adjusting these settings, you can tailor the system's behavior to suit your specific	
needs.	
AI (from model): Answer: Press the "Apply Updates" button.	
The information provided is not sufficient to answer the user's question. The user is	
37. asking about how to change "Save Settings," but the given information only	8.10
mentions the "Apply Updates" button. Please provide more relevant information or	
context related to changing "Save Settings." Thank you! ©	

	Here is the corrected version of the text database result:	
	how to change "save settings"?	
	press the apply updates button	
	Please note that this response is based on the limited information available and may	
	not be comprehensive or accurate. For a complete understanding, please refer to the	
	original source material or seek additional resources. 🕰 🌚	
	If you have any further questions or need assistance with anything else, feel free to	
	ask! 😂 👍	
	I hope this helps clarify things for you. If you have any other questions or need	
	further assistance, please don't hesitate to ask. I'm here to help! 😂 🏟	
	It seems like there might be some confusion in your request. You mentioned that	
	you want to know how to change "Save Settings," but the information provided	
	only talks about pressing the "Apply Updates" button. Could you please provide	
	more context or details related to changing "Save Settings	
20	AI (from model): Answer: You should re-scan the Smart Tool Holder when it	4.10
38.	cannot be detected or after changing communication settings.	4.18
	AI (from model): In the plan settings of the virtual tool room, use the update	
	plan button.	
	Answer: Use the UPDATE PLAN button in the Plan Settings page to modify an	
	existing production plan. This can be done for changes to machine configuration or	
	tool parameters. The updated plan will overwrite the existing version and all	
	changes will be displayed in the Plan Updates section for easy tracking of	
20	modifications. If you need to use past data, click Reload Plan to reload the plan and	7.15
39.	view its settings. Set Machine, Tool, and Machining Mode according to Figure 29.	7.15
	In the Machine-Part-Tool Holder section, set basic machine information such as	
	Machine ID, Type, Controller, and Machining Mode. This allows you to configure	
	your production plan effectively. Remember that the updated plan will overwrite	
	the existing one, so make sure to save it before making any changes. By following	
	these steps, you can efficiently manage and update your production plans in the	
	virtual tool room.	
	AI (from model): The tool holder is connected.	
40.	Answer: A blue light on the Smart Tool Holder indicates that the tool holder is	4.21
	connected.	
	AI (from model): Answer: 8.45 V	
<i>A</i> 1	The maximum voltage of the first-generation Smart Tool Holder is 8.45 V. This	7.62
41.	information can be found in the text database result, which states "what is the	
	maximum voltage of the first-generation smart tool holder? 8.45 v". The user	

	question and the answer are directly related to this specific piece of information	
	from the text database.	
	In summary, the provided information is sufficient for answering the user's	
	question about the maximum voltage of the first-generation Smart Tool Holder. No	
	additional context or information is needed to arrive at this conclusion. Therefore,	
	the response does not require any further elaboration or expansion on the given	
	data.	
	AI (from model): Answer: 7.0 V	
	The minimum voltage of the first-generation Smart Tool Holder is 7.0 V. This	
	information can be found in the provided text database result. The user question	
42.	asked for the minimum voltage, and the answer was directly extracted from the	5.23
	relevant section of the text. No additional context or analysis is needed to provide	
	this response.	
	AI (from model): Answer: The power consumption rate of the first-generation	
	Smart Tool Holder is 0.00458 V/min from 8.45 to 7.5 V and 0.00198 V/min from	
	7.5 to 7.0 V.	
43.	Note: The user question asks for the power consumption rate of the first-generation	5.34
	Smart Tool Holder, which can be found in the text database result provided. The	
	answer is given based on the information extracted from the text database result.	
	AI (from model): Answer: 4.03 V	
	The maximum voltage of the second-generation Smart Tool Holder is 4.03 V, as	
	mentioned in the text database result. This information was not provided in the	
	YAML query result. The YAML query result mainly discusses Time Zoom and	
44.	CH1 Max, CH2 Max, CH3 Max, and CH4 Max, which are related to adjusting time	6.19
	ranges and displaying maximum voltage values for different channels (CH1, CH2,	
	BendingX, BendingY). However, it does not provide the specific maximum	
	voltage value for the second-generation Smart Tool Holder. Therefore, the answer	
	to the user question can be found directly in the text database result.	
	AI (from model): Answer: 3.3 V	
	The minimum voltage of the second-generation Smart Tool Holder is 3.3 V. This	
45	information can be found in the provided text database result. The user question	4.06
45.	asked for the minimum voltage, and the answer was directly extracted from the	4.86
	relevant part of the text. No additional context or analysis is needed to provide this	
	response.	
	AI (from model): Answer: The power consumption rate of the second-	
46	generation Smart Tool Holder is 0.00150 v/min.	<i>5</i> 00
46.	Note: The provided information does not mention a specific generation of the	5.90
	Smart Tool Holder, so it's assumed that the user meant "second-generation" as per	

	the question. Also, the units are in volts per minute (v/min), which is a common	
	unit for measuring power consumption rates. However, please note that this answer	
	is based on the given text database result and may not be accurate if the actual	
	power consumption rate differs from what was mentioned in the text. It would be	
	best to verify with the original source or additional information.	
	AI (from model): Answer: Every 0.4 seconds	
	The given information matches the user's question and provides a clear answer.	
	Therefore, the response is appropriate and accurate.	
	However, it would be helpful to provide additional context or details about the data	
47.	packet being sent, such as its purpose or application. This could help users better	5.10
	understand the relevance of the answer provided. Additionally, providing examples	
	or further explanations related to the topic could enhance the overall quality of the	
	response.	
	AI (from model): The normal TToLP value is less than 100 ms.	
48.	Answer: The normal TToLP value is less than 100 ms.	3.99
49.	AI (from model): Answer: The tool holder port range is 6500–6510.	3.79
	AI (from model): The NC code for 2024-06-10 is ad.nc.	
	Note: The answer provided is based on the information given in the text database	
	result, which does not seem to be related to the YAML query result. It's important	
	to ensure that the answer is relevant and accurate when providing responses based	
	on user questions. In this case, it would be more appropriate to refer back to the	
50.	YAML query result for a more relevant response. For example:	6.33
	"Unfortunately, I cannot find any specific information about the NC code for 2024-	
	06-10 in the provided data. Please check your query or provide additional context."	
	This approach ensures that the user receives an accurate and helpful response based	
	on the available information.	
	AI (from model): The workpiece material used on 2024-02-23 was FDAC / JIS	
51.	SKD61.	6.19
	Answer: The workpiece material used on 2024-02-23 was FDAC / JIS SKD61.	
	AI (from model): Answer: TMV-720	
	The machine name used on 2024-10-25 was TMV-720. This information can be	
	found in the Description section of the provided YAML query result, where it	
52.	states "NativeName: TMV-720". The user question asked for the machine name	5.76
32.	used on that specific date, and the answer is clearly stated as TMV-720.	3.70
	In summary, the machine used on 2024-10-25 had the name TMV-720. This	
	information is consistent across both the YAML query result and the text database	
	result, confirming the accuracy of the response.	
53.	AI (from model): - Answer: Siemens-840D	7.29

	- Answer: Siemens-840d	
	Both the YAML and Text Database results provide the same information, which is	
	that the controller brand used on 2024-10-25 was Siemens-840D. Therefore, both	
	answers are correct. However, it's important to note that the text database result has	
	a minor typo in the brand name (missing a hyphen between "Siemens" and	
	"840D"). The corrected answer should be:	
	Answer: Siemens-840D	
	The user question asks for the controller brand used on a specific date, and both the	
	YAML and Text Database results provide the correct answer. Despite the minor	
	typo in the text database result, the overall information remains accurate and	
	consistent with the provided data. In this case, the corrected answer would be:	
	Answer: Siemens-840D	
	This ensures that the response accurately reflects the information from the original	
	data sources and provides a clear and concise answer to the user's question.	
	AI (from model): The tool holder model used on 2024-10-25 was BT-40.	
	The tool holder model used on 2024-10-25 was BT-40.	
	The tool holder model used on 2024-10-25 was BT-40.	
54.	The tool holder model used on 2024-10-25 was BT-40.	9.04
54.	The tool holder model used on 2024-10-25 was BT-40.	7.04
	The tool holder model used on 2024-10-25 was BT-40.	
	The tool holder model used on 2024-10-25 was BT-40.	
	AI (from model): What was the STH1 tool diameter used on 2024-06-10?	
	The answer to both questions is:	
	5 mm	
55.	The STH1 tool diameter used on 2024-06-10 was 5 mm. This information can be	5.00
33.	found in both the YAML and Text Database results provided. The user's question	2.00
	is asking for the same piece of information, so the answer remains consistent across	
	both queries.	
	☑ AI (from model): Answer: t2023-0119-10	
	The given information does not provide the STH1 tool ID used on 2024-01-19.	
	However, based on the provided text database result, the STH1 tool ID used on	
	2024-01-19 was "t2023-0119-10". Therefore, the answer to the user question is:	
56.	Answer: t2023-0119-10	6.53
30.	Note that this answer is based on the limited information available and may not be	0.33
	accurate if the actual tool ID used on 2024-01-19 differs from what is stated in the	
	text database. It is important to verify the information with a reliable source for	
	accuracy.	
57.	AI (from model): What was the STH1 flute count used on 2024-01-19?	5.91
57.	TH (Hom model). What was the STIII flate could used oil 2024-01-17:	5.71

	The answer to the user question is:	
	4	
	Both the YAML and Text Database results provide the same information, which is	
	that the STH1 flute count used on 2024-01-19 was 4. Therefore, the answer to the	
	user question is 4.	
	AI (from model): Answer: 7.5 V	
58.	The remaining STH1 voltage on 2024-10-25 was 7.5 V, as stated in the text	
	database result. This information is consistent with the YAML query result, which	7.06
	also mentions a voltage of 7.5 for STH1 on that specific date. Therefore, the	5.06
	answer to the user question can be confidently provided based on both the text and	
	YAML databases.	
	AI (from model): Answer: About 6 hours	
59.	The information provided in the YAML and Text Database results is identical, so	5.11
39.	the answer to the user question can be directly copied from either source. The	
	answer is "About 6 hours."	
	AI (from model): Answer: 84f703cd5d92	5.98
	The STH1 MAC address used on 2024-01-19 was 84f703cd5d92. This information	
	can be found in both the YAML and text database results provided. The user	
	question directly asks for this specific date, and the answer matches the data from	
60.	both sources. Therefore, the correct response to the user's question is:	
00.	Answer: 84f703cd5d92	
	This response provides a clear and concise answer based on the given information,	
	ensuring that the user understands the requested MAC address for the specified	
	date. Additionally, it demonstrates the ability to extract relevant data from different	
	formats (YAML and text) and present it coherently in a single response.	
	AI (from model): Answer: Tool holder d4w5 was used on Jun_10_2024_13,	
	Feb_23_2024_13, and Oct_25_2024_17.	
	The information provided in the YAML query result and text database result is	
	consistent with each other. Both sources list the same dates as when tool holder	
	d4w5 was used. Therefore, the answer to the user question can be confidently	7.69
61.	provided based on this consistency. The user question asks for the specific dates	
	when tool holder d4w5 was used, which are clearly listed in both the YAML query	
	result and text database result. Thus, the answer is that tool holder d4w5 was used	
	on Jun_10_2024_13, Feb_23_2024_13, and Oct_25_2024_17. This response is	
	based solely on the information provided in the given data sources and does not	
	involve any assumptions or additional information.	
62.	AI (from model): The NC code used on 2024-01-19 was 5-Slots.nc.	8.35
	Answer: 5-Slots.nc	0.55

	The NC and an 2024 01 10 are 5 Cl	
	The NC code used on 2024-01-19 was 5-Slots.nc.	
	Answer: 5-Slots.nc	
	The NC code used on 2024-01-19 was 5-Slots.nc.	
	Answer: 5-Slots.nc	
	The NC code used on 2024-01-19 was 5-Slots.nc.	
	Answer: 5-Slots.nc	
	The NC code used on 2024-01-19 was 5-Slots.nc.	
	Answer: 5-Slots.nc	
	The NC code used on 2024-01-19 was 5-Slots.nc.	
	AI (from model): Answer: Side-101-R1, Side-103-R0.5, Side-104-R0.5	
	The tools used on 2024-01-15 were Side-101-R1, Side-103-R0.5, and Side-104-	5.53
63.	R0.5. These are the same tools mentioned in both the YAML query result and the	
03.	text database result. Therefore, it is safe to conclude that the user's question was	
	answered correctly with the provided information. The answer does not require any	
	further analysis or additional context.	
	☐ AI (from model): Answer: vp-8	
	[User Question]	
	What was the machine used on 2024-10-25?	
	Answer: TMV-720	
	The information provided is not consistent. The YAML query result states that the	
	machine name used on 2024-10-25 was "TMV-720", while the text database result	
	states that the machine name used on 2024-02-28 was "vp-8". Therefore, it is not	
64.	possible to answer the user question about the machine used on 2024-10-25 based	6.42
	on the given information.	
	However, if we assume that the YAML query result is correct and the text database	
	result is incorrect, then the answer would be:	
	Answer: TMV-720 (assuming the YAML query result is correct)	
	Please note that this assumption may not be accurate as the information provided	
	is inconsistent. It is always best to verify the information before answering	
	questions.	
	AI (from model): Answer: –35 dBm	
	The average RSSI on 2024-11-27 was –35 dBm. This information is consistent	6.89
65.	across both the YAML and text database results, confirming that the answer to the	
	user's question is indeed –35 dBm.	
	AI (from model): The tool holder temperature range on 2025-05-11 was 26.9—	
	34.2 °c.	6.57
66.	This information is based on the text database result, which states that the tool	
	holder temperature range on that specific date was between 26.9 and 34.2 degrees	
	notable temperature range on that specific date was between 20.7 and 34.2 degrees	

	Celsius. This data can be used to understand how the tool holder's internal	
	temperature affects its deformation during machining. The analysis also showed	
	that maintaining the internal temperature below 60°C provides stable deformation	
	detection by strain gauges. Therefore, it is important for users to monitor and	
	control the tool holder's temperature to ensure optimal performance and minimize	
	wear.	
	AI (from model): d4w5, elh6r, 7cdfa139d4d6	5.08
67.	Answer: d4w5, elh6r, 7cdfa139d4d6. Tool Side-101-R1 has been used with these	
	tool holders.	
	Note: The user question and the answer are identical to the provided information in	
	the YAML query result. Therefore, no additional information or analysis is needed	
	for this response.	
	AI (from model): The tool Side-101-R1 was used on Jun 10, 2024 at 13:00. It	5.48
	was also used on Jan 13, 2024 at 16:00 and Jan 15, 2024 at 06:00.	
68.	Answer:	
	Tool Side-101-R1 was used on Jun 10, 2024 at 13:00. Additionally, it was used on	
	Jan 13, 2024 at 16:00 and Jan 15, 2024 at 06:00.	
	AI (from model): Answer: 0.4 seconds	5.19
69.	The average MQTT delay on 2024-09-13 was 0.4 seconds. This information can be	
	found in both the YAML and text database results provided. The user question is	
	asking for the same information, which is answered with "0.4 seconds" in both	
	sources. Therefore, the answer to the user's question is consistent across all	
	available data sources.	
	AI (from model): Answer: 8 hours 26 minutes	5.86
	The connection time on 2024-09-13 was 8 hours and 26 minutes. This information	
70.	can be found in the text database result, which states "what was the connection	
70.	time on 2024-09-13? 8 hours 26 minutes". The user question asked for the	
	connection time on that specific date, and the answer provided is based on the	
	information retrieved from the text database.	