題號	模型回答	時間(秒)
	ு 翻譯後中文問題:智能工具持有者(STH)使用的主要通信方法是什么?	
	AI (English): According to the information provided, the smart tool holder	
	(STH) communicates using the DTW (Dynamic Time Warping) method. This	
1.	method is used to synchronize the Torque field of STH with the IsTouched field	4.59
	of SIM to ensure that there is a twist sync between the two systems. The smart	
	tool holder (STH) communicates mainly using the DTW (Dynamic Time	
	Warping) method.	
	🖼 翻譯後中文問題: 智能工具持有者能检测到什么数据?	
	AI (English): Smart tool holders can detect whether a knife handles the data	
	that work normally after being electrocuted. If MCU detects a connection	
	problem with any internal Sensor IC, it shows it through a light sign (red light is	
2.	lit). In this case, the tool may fail if it continues to be used. [Answer] Smart tool	5.35
	holders can detect data on whether the knife is working properly after being	
	electrocuted. If MCU detects a connection problem with any internal Sensor IC, it	
	shows it through a light sign (red light is lit). In this case, the tool may fail if it	
	continues to be used.	
	🖫 翻譯後中文問題: 智能工具持有者的防水和防尘评级是多少?	
	AI (English) : Based on the above-mentioned electrical data, MQTT transfer	
3.	information and text database content, the smart tool holder has an IP67 rating for	4.40
3.	water and dustproofing. This is because the text database refers to the "	4.40
	waterproof dust " level and its value is IP67. Thus, the smart tool holder has an	
ļ	IP67 rating for water and dustproofing.	
	翻譯後中文問題:智能工具持有者的最大旋转速度是多少?	
	AI (English): Based on the above-mentioned information, smart tool holders	
	can use the Time Zoom function to adjust the time range of data returns to allow	
	for more detailed analysis of data variations over a given time period. CH1 Max,	
	CH2 Max, CH3 Max, CH4 Max show the maximum voltage (mV) of each	
4.	channel (CH1, CH2, BendingX, BendingY) and help to determine how many	8.15
	channels are in the test process. Based on the above-mentioned information, what	
	is the maximum rotation speed of intelligent tool holders? On the basis of the	
	above-mentioned information, what is the maximum rotation speed of intelligent	
	tool holders? Based on the above-mentioned information, what is the maximum	
	rotation speed of intelligent tool holders?	
	翻譯後中文問題:智能工具持有者的电池能持续运行多久?	
5.	AI (English): How long can the smart tool holder's battery run? [Answer]	3.89
	(no relevant data) Based on the information provided, it is not possible to	

	determine the lifetime of the smart tool holder 's battery. See other sources or	
	user manuals for this type of information.	
	翻譯後中文問題: 智能工具持有者的最长待命时间是多少?	
	AI (English): For example, in some industrial robots and autochemical	
	systems, the power pressure can be used as part of the security function to	
	monitor the status of the tool. 2. **MQTT transfer delay data**: MQTT is a light-	
	weight message transfer protocol that is commonly used for IOT applications. It	
6.	allows low-bandwidth, reliable and efficient communication between devices.	7.22
	MQTT transmission delay data may include the time required to send messages	
	from one device to another. ** This may contain textual records that are different	
	from those associated with the owner of a smart tool, such as daily accounts,	
	events.	
	🕲 翻譯後中文問題: 充电码头上的红灯代表什么?	
	AI (English): Red lights on the docks indicate problems or malfunctions in	
	the recharge process. Check if the charger works properly and solves any	
7.	problems to avoid possible damage. [Translation] Slash the real twists provided	7.22
	by Real Torque on the red line for STH, and Green and Orange Vocabulary UCL,	
	LCL, on behalf of the representative of the standard top control line. User	
	question: What does the red light on the charging docks represent?	
	🖫 翻譯後中文問題: 充电码头的绿灯代表什么?	
	AI (English): Green lights at the charging docks are in the process of	
	charging. Green lights are on and indicating that chargers are connected to the	
8.	equipment and ready to charge. [Answer question] According to the information	4.82
	provided, green lights at the charging docks are in the process of charging. When	
	green lights are on, they indicate that the chargers are connected to the equipment	
	and ready to charge.	
	🕲 翻譯後中文問題: 是什么原因导致充电码头没有显示指示灯光?	
	AI (English): According to the information provided, there does not seem to	
9.	be any specific data on the power pressure of the knife or the delay in MQTT	6.44
	transmission. However, we can deduce that it may be electrical, wire, or data	
	abnormal.	
	᠍ 翻譯後中文問題: 如何检查智能工具持有者的信号强度是否足够?	
	AI (English): How to check whether the signal strength of the owner of the	
	smart tool is adequate? [Answer question] To check the signal strength of the	
10.	owner of the smart tool, the use of a scanning smart knife is required to enable the	7.98
	function to be performed. The following steps are taken: 1. Open an appropriate	
	port (e.g., 80) in the text database: "STH Scan (Scanning Smart Sword)" tab. 2.	
	Set a suitable maximum value (e.g., whether to use the WiFI router) in the words	

,	"WIFI router?" and "Yes", to allow scans to be done through the Wi-Fi router. 3.	
	If the signal strength is insufficient, the port and maximum value can be adjusted	
	to improve the efficiency of the scan.	
	■ 翻譯後中文問題: 如何记录传感器数据?	
	AI (English) : [Address questions:] Based on the information you have	
	provided, there does not seem to be any data on electrocution and delay in MQTT	7.65
	transmission. Therefore, I cannot provide specific instructions on how to record	7.65
	sensor data. If you can provide more details or additional context, I would be	
	happy to help you. Thank you. <a href="https://sticker-assets.dcard.tw/images/8a3c5b-">https://sticker-assets.dcard.tw/images/8a3c5b-</a>	
	8304-4131-a89e-8560b86e505c.png	
	<b>⑤</b> 翻譯後中文問題: 如何改变工具?	
	AI (English): 1. Change tool: - Use the ToolLink function to find the tool	
	you want to change in the list of tools Click on the tool in the tool list to see	
	details of the tool Depending on the need to modify the tool 's settings, such as	
:	speed, direction, or other features. 2. Analyse tool 's moving track in the	
:	simulation process: - Use the ToolLink function, select the "Coordenet X, Y, Z"	
12.	options In the simulation process, the location of the tool will be recorded on	7.67
1	the chart Watching the slides to analyse the movement of the tool in the	
	direction of X, Y, and Z Understanding the changes in the position of the tool in	
	different directions: - Using the ToolLink function, select the "Coordinate X, Y,	
2	Z" options In the simulation process, the location of the tool will be recorded on	
1	the chart Observing the pattern will be recorded on the chart to determine the	
]	location of the tool in the direction of X, Y, and Z.	
	🕲 翻譯後中文問題: 如何将智能工具持有者数据从 TXT 转换为 CSV?	
	AI (English): 1. Convert the data of the owner of the smart tool from TXT to	
•	CSV: - Use a text editor to open the TXT file Find the field in the file that needs	
1	to be converted Save the file to CSV format. 2. Convert the data of the owner of	
13.	the smart tool from CSV to JSON: - Use JSON to convert the tool or library, such	6.80
	as JSON.NET Open the CSV file Use the JSON conversion tool or library to	
	JSON format. 3. Convert the data of the owner of the smart tool from JSON to	
	XML: - Use the XML conversion tool or library, such as XmlSerializer Open	
1	the JSON file.	
	🖫 翻譯後中文問題: VTR 的默认根目录是什么 ?	
14.	AI (English): The default root directory for VTR is <a href="C:/VTR/Plans.">C:/VTR/Plans.</a> [Answer]	3.37
,	The default root directory for VTR is C:/VTR/Plans.	
	🖸 翻譯後中文問題: 虚拟工具室储存的原始数据在哪里?	
15.	AI (English): (Please ask where the original data is stored?) Based on the	7.27
	above information, it is not possible to answer the user question. There is no	

	specific information about the power charge, the delay in MQTT transmission, or	
	the content of the text database. It is suggested that more details be provided to	
	answer the question more accurately. Thank you. If you have any other questions	
İ	or need any further help, please let me know at any time!	
	图 翻譯後中文問題: 如何在虚拟工具室增加上下控制限制(UL/LLCL)?	
	AI (English): 1. In the virtual toolroom, in order to increase the upper- and	
	lower-control restrictions (UL/LLCL), please follow the following step: a. Open	
	the virtual tool room and select the required files. b. Press the "ADD UCL LCL"	
16.	button to add the upper and lower control boundaries. c. Press the "ADD UCL	7.74
	LCL " after the selection of the CSV file, to add the upper and lower control limit	
	to the selected CSV file and to name the original file + processed. 2. To add the	
	upper and lower control limit (UL/LLCLLLL) to the virtual tool room, please	
	refer to the following step: a. Open the virtual tool room and select the required	
	files. b. Add the new control line to the "AD UCLLLLL ".	
	🖫 翻譯後中文問題: 为什么聪明工具持有者在摇晃时没有亮光?	
	AI (English): (Why is there no light when smart tool holders shake?)	
	According to the above information, the answer to the question is as follows:	
17	Users may ask: "Why does smart tool holders have no light when shaking?"	7.07
17.	According to the information provided, it is not possible to find a specific reason	7.97
	for "smart tool holders have no light when shaking." This question does not seem	
	to have anything to do with the message: ** If you need further help or more	
	information, ask at any time!	
	🖫 翻譯後中文問題: 智能工具持有者的红灯显示什么?	
	AI (English): According to the above information, the red light indicates that	
10	there is no relevant data. This may mean that the device or system is currently	4.02
18.	unable to provide the required voltage, MQTT transfer delay data or text	4.83
	repository content. Users should make sure that any potential problems exist and	
	try to solve them so that they can function properly.	
	翻譯後中文問題:如何将智能工具持有者绑在工具上?	
	AI (English): If you need further help or more details, ask! - based on the	
	information you have mentioned, we can deduce the following aspects: 1.	
	**ToolLink data: **ToolLink is a protocol, which is used to transfer machine	
19.	data. It includes changes in location of X, Y, and Z links, which are shown in the	8.02
	offline form. **MQTT fax:** MQTT is a light message arrangement that can be	
	used to transmit tool numbers. However, no MQT transfer delay data has been	
	specified in your description. **Text: Textbook contains information about T and	
	tools like L.	
20.	■ 翻譯後中文問題:如何唤醒智能工具持有者?	4.19
		,

	AI (English): [Answer questions] Based on the information provided, it is	
	not possible to answer directly the question of how to awaken the owner of the	
	tool, as there are no specific details about the battery of the knife, the delay in	
	MQTT transfer, or the contents of the text database. Please provide more	
	background or details in order to better assist you.	
	🖸 翻譯後中文問題:智能工具持有者有什么模式?	
	AI (English): For example, if you can provide information on machine	
	numbers, models, controllers, and processing patterns, we can discuss the mode	
	of the owner of the smart tool. Similarly, if you can provide MQTT transfer delay	
	data, we can analyse its impact on the owner of the smart tool. Finally, if you can	
21.	provide specific parts of the text repository, we can identify the modes of the	7.50
	owner of the smart tool. In general, more information is needed to answer the	
	user's questions effectively. Thank you. If you have any other questions or need	
	further help, let me know if you want to know how to deal with similar situations,	
	for example, in cases where there is not enough information to answer them, I can	
	share some of the techniques and strategies to improve these situations.	
22.	low-power state when not actively using it. This can help conserve battery life	5.45
	and reduce energy consumption.	
	翻譯後中文問題:可以为智能工具持有者设定什么参数?	
	AI (English): 1. User question: What parameters can you set for a smart tool	
23.	holder? Answer: No parameters can be set for a smart tool holder? Because of the	4.79
	absence of a knife, MQTT transfer delay data or text database content, no	
	parameters can be set for a smart tool holder. Please provide more details to help.	
	🕲 翻譯後中文問題: 充电码头的输入电压规格是什么?	
	AI (English): According to the above-mentioned information, the following	
	are possible answers: 1. No data on the voltage with a knife. 2. No MQTT transfer	100
24.	delay. 3. No text repository. Note that these answers are based only on the	4.86
	information provided and do not represent the actual situation. Users should refer	
	to specific product specifications or instructions to obtain accurate information.	
	᠍ 翻譯後中文問題: 充电码头的输入流是什么?	
	AI (English): If you have more specific information or need further help, ask	
	at any time! **Answer:** Inputs to the charger are usually governed by a	
	standard chain of communications, such as RS-232 or USB. These protocols	7.15
25.	allow the charger to communicate with other devices and receive orders and	
	status information. The input flow depends on the charger's first type and the	
	protocol used. If you have any questions or need further help, please let me know	
	if you have any questions.	
	in you have only queenone.	

	■ 翻譯後中文問題: MQTT 在智能工具持有者上的主要功能是什么?	
	AI (English): In the context of the owner of the smart tool, MQTT can use to	
26.	connect various functional modules (such as Syn, Scan, pdata, and Log) to a	6.84
20.	central information platform, enabling them to communicate and share data. For	0.04
	example, in figure 37, ToolLink 26 has been set up as the address and	
	communication port for the very Broker.	
27.	ு 翻譯後中文問題: 默认的 MQTT 通讯端口是什么?	2.89
27.	AI (English): The default MQTT communication port is 1883.	2.09
	₩ 翻譯後中文問題: 如何建立 MQTT 通讯?	
28.	AI (English): Please refer to the following information and answer	7.70
	questions: 1. What are the special features of MQTT?	
	翻譯後中文問題:如果智能工具持有者无法连接,怎么办?	
	AI (English): 1. Question: If the intellectual tool holder is unable to connect,	
	what should we do? The answer: First, check whether the network connection is	
	normal? If all is normal, it may be a question of a smart tool. You can try to	
29.	restart the smart tool or contact the manufacturer for help. 2. Question: What	7.16
	should we do if the smart tool holder is unable to connect? Answer: Same answer:	
	Make sure there is no problem with the network and the smart tool is open. If	ı
	there are no problems, you may need to contact the manufacturer to get further	
	help. 3. Question: What do you do if the smart tool holder is unable to connect?	
	🕥 翻譯後中文問題: 如何选择数据分析的时间范围?	
	AI (English): Please provide more detailed information or data so that we	
30.	can help you with the analysis. For example, what specific data do you need to	4.03
	analyse? How long do you want to analyse the data? These questions will help us	
	better understand your needs and guide you.	
	🖫 翻譯後中文問題: 如何观察工具的行进路径?	
	AI (English): ToolLink shows changes in the location of X, Y and Z axes in	
	the simulation data and shows them in the form of folding maps. These charts	
	help to understand the path of the tool in the simulation process and to understand	
	changes in position in different directions. To analyse changes in the location of	
31.	the tool in the simulation process, it is possible to look at the chart in the	6.40
	ToolLink. These charts provide visual indications of the location of the tool in the	
	X, Y and Z axis in the simulation process, making it easier to track its movements	
	and analyse them in detail. By looking at these charts, you can determine the	
	mode of the tool 's movement and any potential deviations or inconsistencies in	
	the simulation process.	
32.	🖫 翻譯後中文問題: 如何分析工具的最大火力条件?	7.66

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	AI (English): In order to analyse the maximum firepower conditions of the	
	tool, we need to consider the following factors: 1. ** Knife voltage data**: these	
	data provide the maximum voltage value (mV) for each channel in the test	
	process (CH1, CH2, BendingX, BendingY). We can use these data to determine	
	which channel is the strongest in the test process. 2. **MQTT transfer delay**:	
	these data may affect our understanding of the results of the test because they	
	show the delay in the MQTT transmission. However, without a physical delay,	
	this does not directly affect how we analyse the maximum firepower conditions of	
	the tool.	
	🕲 翻譯後中文問題: 如何比较模拟结果和实际试验结果?	
	AI (English): (How to compare the results with the actual results?) Based on	
	user questions, the following is a detailed answer: In order to compare the results	
	with the actual results, you need to collect two types of data and analyse them.	
	The following are some steps to complete the process: 1. ** Collect data: **	
	Collect the results of the simulations you want to compare Collect the results of	
33.	the actual tests you want to compare. ** Cleanup data:** - Integrate your data	7.56
	into a format to compare them Delete any irrelevant or ineffective data points.	
	3. ** Calculating differences: ** Use of a statistical tool or software to calculate	
	the averages, standards and deviations between the two sets of data Compare	
	these indicators to determine whether the model results are similar to those of the	
	actual tests.	
	ு 翻譯後中文問題:如果智能工具持有者的信号发送间隔过长, 	
	AI (English): 1. ** Hardware failure**: Check whether there is a hardware	
	failure, such as a cut-off or a delay in MQTT transmission. If you find any	
	problem, contact the manufacturer for help. 2. ** Configuration error**: Ensure	
	that you have correctly installed the smart tool and that there are no configuration	
34.	errors. Reference to the manual to obtain detailed explanations. ** ** Check your	7.98
<i>5</i> -1.	web connection**: Check whether your network is stable, and if it breaks or	7.50
	delays, try to reconnect or adjust your routers. 4. ** Software update**: Ensure	
	that you have installed the latest software version, because they may contain any	
	problems in repairing your subsidence. ** ** Signal quality question: If the	
	quality of the signal is poor, it may cause delay in trying to improve the quality of	
	the signal, e.g., if you use it. **	
	翻譯後中文問題:如何检查智能工具持有者是否正常运行?	
	AI (English): If the scan succeeds, you will receive detailed information	
35.	about the owner of the tool, including its IP address, port and other relevant	7.28
	information. If you encounter any problems or errors in the scanning process,	
	make sure that your WIFI router is properly configured and that the owner of the	
	1 1 7 8	

are production delay information information in the second	s in a working state. You can also try different ports (e.g. 80) to see if there roblems. Please note that if you do not find the required MQTT transmission data, you may need to contact the equipment manufacturer to get more mation.  翻譯後中文問題: 可在"保存设置"页面上设定哪些数据储存选项?  If (English): On the Save Settings page, you can choose which data you to store in the InitSTH_u.json file. Specific options include: 1. Initial guration: the system will automatically read the initial configuration of the TH.py file. 2. Connection settings: you can change the connection neters on this page, such as MQTT theme, MQTT client ID and MQTT ntication. 3. Application: When you change the connection settings, this in allows the new parameter to be saved in the InitSTH_u.json file to ensure the system is up to date. Please note that the text repository content does not de any information about the delay in powering messages or MQTT missions, so it is not possible to answer these questions. Users can, however,	7.96
delay inform  want confi Inits' paran authe butto that t provi transi	data, you may need to contact the equipment manufacturer to get more mation. 翻譯後中文問題: 可在"保存设置"页面上设定哪些数据储存选项? If (English): On the Save Settings page, you can choose which data you to store in the InitSTH_u.json file. Specific options include: 1. Initial guration: the system will automatically read the initial configuration of the TH.py file. 2. Connection settings: you can change the connection neters on this page, such as MQTT theme, MQTT client ID and MQTT nitication. 3. Application: When you change the connection settings, this in allows the new parameter to be saved in the InitSTH_u.json file to ensure the system is up to date. Please note that the text repository content does not de any information about the delay in powering messages or MQTT	7.96
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transı		Ĩ
	missions so it is not possible to answer these questions. Users can however	
use th	mostons, so it is not possible to answer most questions. Osers can, nowever,	
	ne Save Settings page to set the data save options.	
S (	翻譯後中文問題: 如何改变"拯救设置"?	
<b>⊕</b> A	I (English): How to change the Save Settings? [Answer questions] Based	
37. on the	e information provided, the user cannot answer the question about how to	3.91
chang	ge the Save Settings because there is no relevant information available.	
Pleas	e provide more background or details to help you better.	
<b>S</b>	翻譯後中文問題: 你什么时候重新扫描智能工具持有者?	
<b>⊕</b> A	I (English): You can re-scan the project files held by the smart tool using	
the S	CAN PLAN command before the tool owner rescans. This will ensure that	
38. you h	ave the latest path and test data. Please note that if you do not need to rescan	5.22
the p	an files held by the smart tool, you can choose not to do this. However, this	
will a	ffect your reliability and accuracy of the test results. Therefore, I suggest	
that y	ou re-scan them regularly in order to maintain the best state.	
<b>S</b> {	翻譯後中文問題: 如何更新现有生产计划?	
<b>●</b> A	I (English): On the basis of the information provided, it is not possible to	
39. answ	er the user's question about how to update the existing production plan.	3.97
There	e is no relevant information available. Users are requested to provide more	
backş	ground or details in order to better assist them in solving the problem.	
<b>5</b>	翻譯後中文問題:智能工具持有者的蓝光显示什么?	
e A	I (English): What does the blue light of the owner of the smart tool show?	
40. Based	I on the above information, it is not possible to answer user questions. Please	7.67
provi	on the accre information, it is not possible to answer user questions. I lease	
other	de more relevant or updated information. Thank you. If you need help with	
		Ĩ

1	assets.dcard.tw/images/764ff643-b618-461-8e8b-7646a84c/orig.png has deleted	
	something that is normal, just like Card. The deleted content is normal, just like	
	图 翻譯後中文問題: 第一代智能工具持有者的最大电压是多少?	
41	AI (English): On the basis of the above information, it is not possible to	4.02
41.	provide the maximum voltage value of the first generation of smart tool holders,	4.03
	as there is no data on the power pressure of the knife. Similarly, there is no	
	MQTT transfer delay data, so it is not possible to answer user questions.	
	圖 翻譯後中文問題: 第一代智能工具持有者的最低电压是多少?	
	AI (English): What is the minimum voltage of the holders of the second	
	generation of smart tools? According to the text database, the minimum voltage	
	of the first generation of smart tool holders is 2.67 V, while the minimum voltage	
42.	of the second generation of smart tool holders is 4.11 V. Thus: 1. The minimum	5.73
	voltage of the first generation of smart tool holders is 2.67 V. 2. The minimum	
	voltage of the second generation of smart tool holders is 4.11 V. Note that this	
	information is based only on the content of the text database provided, and does	
	not represent the actual situation or design.	
	翻譯後中文問題: 第一代智能工具持有者的电耗率是多少?	
	AI (English): Depending on the information provided, it is not possible to	
	calculate the electricity consumption rate of the first generation of intellectual tool	
43.	holders. Additional data or instructions are needed for this task. Please provide	7.27
	more background information or details for further assistance. Thank you. If you	
	need any further help, let me know at any time! https://sticker-	
	$\underline{assets.dcard.tw/images/8a3d2c5b-60a0-41e5-8cc7-38f95a1286af/orig.png.}$	
	🖫 翻譯後中文問題: 第二代智能工具持有者的最大电压是多少?	
	AI (English): On the basis of the above information, it is not possible to	
44.	provide the maximum voltage value for second-generation smart tool holders, as	4.09
	there is no data on the power pressure on the knife. Similarly, there is no MQTT	
	transfer delay data, so it is not possible to answer user questions.	
	🖫 翻譯後中文問題: 第二代智能工具持有者的最低电压是多少?	
	AI (English): Depending on the content of the text database, what is the	
	minimum voltage for second-generation smart-tool holders? Please provide a	
45.	detailed answer. According to the text-base content, the minimum voltage for	4.81
	second-generation smart-tool holders is 2.67 V. This means that the minimum	
	voltage will be maintained at 2.67 V when the main axis is zero. Please note that	
	this value may change due to usage or environment.	
<b>—</b>	<b>⑤</b> 翻譯後中文問題: 第二代智能工具持有者的电力消耗率是多少?	4.58

	AI (English): (Please provide the power consumption rate of the second generation of smart tools) According to the query, it is not possible to provide information about the power pressure of the knife, the delay in MQTT transfer or	
	information about the power pressure of the knife, the delay in MQTT transfer or	
	the content of the text database. Therefore, we cannot answer the user's question	
	"What is the power consumption rate of the second generation of smart tools	
	holders?" Users are advised to refer to the product instructions or official	
	documents to obtain the required information.	
	🖸 翻譯後中文問題: 数据包多久发送一次?	
	AI (English): (No MQTT transfer delay data) Based on the information	
	provided, the following is the answer to the user's question: User question: How	
47.	often do you send the package? Since there is no specific information about the	7.63
	delay in MQTT transfer, we cannot determine the frequency of the MQTT data	
	package. Thank you ** Note: ** 1. Due to lack of physical information, I can	
	only answer on the basis of available information.	
	🕲 翻譯後中文問題: 普通 TToLP 值是什么 ?	
	● AI (English): For example, if CH1 Max is 1000 mV, it means 1,000 mV in	
40	the test process. If CH2 Max is 500 mV, it means 500 mV in the test process.	( 9 (
48.	Thus, based on the above information, the average TOLP value is a collection of	6.86
	the maximum voltage value (mV) of the channels (CH1, CH2, BendingX,	
	BendingY).	
	🖫 翻譯後中文問題: 工具持有人的港口范围是多少?	
	AI (English): According to the ToolLink database, what is the port range of	
49.	the tool holder? [Answer] (no ToolLink database contents are found) Based on	4.16
	the information provided, it is not possible to determine the port range of the tool	
	holder. See other sources or details for relevant information.	
_	■ 翻譯後中文問題: 2024-06-10 NC 代码是什么?	
	● AI (English): 2024-06-10 NC code? According to the information provided,	
50	it is not possible to answer user questions. Please provide more background or	7.22
30.	details to assist. For example, if you have a specific NC code or the meaning of	1.23
	the NC code you want to know, share these details. Thank you. If you do not have	
	additional information, I will not be able to provide you with a specific answer.	
	■ 翻譯後中文問題: 2024 年 2 月 23 日使用的工件材料是什么?	
	AI (English): Based on the content of the text database, the work is specified	
	in the design file. So, what is the work materials used on February 23, 2024?	
51.	Please refer to the following information and answer the question: (There is no	7.19
	work materials on February 23, 2024). Based on the information provided, we are	
	not sure what the work materials used on February 23, 2024 are. Further context	
	or details are needed to solve this problem. Please provide more information to	
50.	details to assist. For example, if you have a specific NC code or the meaning of the NC code you want to know, share these details. Thank you. If you do not have additional information, I will not be able to provide you with a specific answer.  ③ 翻譯後中文問題: 2024 年 2 月 23 日使用的工件材料是什么?  ④ AI (English): Based on the content of the text database, the work is specified in the design file. So, what is the work materials used on February 23, 2024? Please refer to the following information and answer the question: (There is no	7.23

	answer it more precisely. Thank you. Ask me if you have any other questions or	
	need any further help!	
	□ 翻譯後中文問題: 2024 年 10 月 25 日使用的机器名称是什么?	
	AI (English): The name of the machine used on 25 October 2024 is STH1.	
	Please answer the question: What is the name of the machine used on 25 October	
	2024? According to the information provided, STH1 uses the name STH1 on 25	
52.	October 2024. This is to be found in the text database, because it refers to "the	5.93
	choice of the MAC in STH and of the knife in TID, which allows for the binding	
	of the machine "The name of the machine used on 25 October 2024 is STH1."	
	The answer is STH1.	
	圖 翻譯後中文問題: 2024 年 10 月 25 日使用的控制器品牌是什么?	
	AI (English): What is the control model used on 25 October 2024? What is	
53.	the control version used on 25 October 2024? According to the above	5.05
33.	information, the answer to the question is as follows: 1. What is the control brand	3.03
	used on 25 October 2024?	
	圖 翻譯後中文問題: 2024-10-25 年使用的工具持有者模式是什么?	
	AI (English): For example, you can share other relevant information about	
	Edge end, MQTT transfer delay data or the ToolLink mode. This will help us to	
54.	understand better what you are experiencing and provide appropriate advice or	8.14
	answers. Thank you. If you need further help, let me know if you can get back to	
	me!	
	■ 翻譯後中文問題: 2024-06-10 使用 STH1 工具的直径是多少?	
	AI (English): 2024-06-10 What is the diameter of the STH2 tool? Please	
	answer the question: What is the diameter of the STH1 tool? What is the diameter	
	of the STH2 tool? Based on the information provided, it is not possible to find	
55.	STH1 and STH2 tools directly from the text database. However, we can deduce	6.63
	the following: 1. Users may ask the size of a given knife (e. g. STH1 or STH2). 2.	
	Textbook refers to the size of an intelligent knife that binds the knife, but does not	
	explicitly specify the size of each knife. Extra information or data are needed to	
	identify and measure STH1 and STH2 tools for precise answers.	
	■ 翻譯後中文問題: 2024-01-19 使用什么 STH1 工具识别码?	
	AI (English): 2024-01-19 What TID1 tool IDs do you use? According to the	
	above information, the answer to the question is as follows: STH1 tool	
56.	identification: TID1 tool identification: no MQTT transfer delay data. Note that	5.02
	these information does not provide any specific STH1 or TID1 tool identification.	
	Further investigation or reference to other sources is required to obtain these	
	information.	
57.	᠍ 翻譯後中文問題: 2024-01-19 时使用的 STH1 长笛数是多少?	7.51

	AI (English): For example, if there are records or reports on the use of flute,	
	or if there are any other relevant details, we can try to analyse and explain these	
	questions. Thank you. The following is a description of the possible answers: 1.	
	**The number of flutes used by STH1 ** - based on data from 2024-01-19, how	
	many flutes were used by STH1 If there are no detailed records or reports, it is	
	difficult to give precise figures. **The number of flutes used by STH2 ** - based	
	on data from 2024-01-19, how many long flutes were used by STH2. ** - If there	
	are no detailed records or reports, it is difficult to give precise figures.	
	☑ 翻譯後中文問題: 2024 年 10 月 25 日剩下的 STH1 电压是多少?	
	AI (English): According to the information provided, there is no specific	
58.	data on the voltage of STH1. Therefore, I can't provide you with any remaining	7.22
	voltage values. If you have any other problems or need any further help, please	
	tell me at any time.	
	☑ 翻譯後中文問題: 2024-01-15 时使用的 STH1 达到最低电压需要多长时	
	间?	
59.	AI (English): How long does it take for STH1 used at 2024-01-15 to reach	4.80
	the minimum voltage? On the basis of the above information, please answer the	
	following questions: 1. Which device is the user asking? 2.	
	■ 翻譯後中文問題: 2024-01-19 使用的 STH1MAC 地址是什么?	
	AI (English): Based on the above information, answer the question: 1. 2024-	
	01-19. What is the STH1 MAC address? What is the TID1 Knife number? 2.	
	2024-01-19. What is the TID1 Knife number? o Selecting the MAC in STH and	
60.	the TID Knife number in TID. The smart knife is tied to the knife: o BIND: Use	7.48
	this button to bind the MAC with the smart knife (e.g. STH1, STH2) and the	
	knife (e.g. TID1, TID2) to ensure the correct recording and use of the knife, so	
	that the STH1 MAC addresses and TID1 numbers, which are not provided on a	
	physical date, are unknown.	
	☑ 翻譯後中文問題: 何时使用工具持有者 d4w5?	
	AI (English): What time does the user d4w5 have to hold the tool? Based on	
	the information provided, it is not possible to determine the exact time when the	
	user d4w5 holds the tool. Please provide more background or details to obtain a	
	precise answer. If you have any questions about others or need further help, ask!	
61.	According to the above description, the following is the possible context in which	7.51
	the user d4w5 holds the tool: 1. User d4w5 holds the tool at a given point in time.	
	2. User d4w5 holds the tool only after a certain period of time. 3. User d4w5	
	holds the tool but does not explicitly mention the time when the tool is held. For a	
	better understanding of the user d4w5 holds the tool, please provide more	
	background or details so that a precise answer can be given.	
	•	

国 新祥後中文問題: 2024-01-19 使用什么 NC 代稿?			
4.59  19MQTT? What's the NC code for 2024-01-19? What's the relevant data? 2. 2024-01-19? What's the delay in transmission? 3. 2024-01-19MQTT?  ③ 翻译後中文問題: 2024-01-15 使用什么工具? ⑤ AI (English): What tools are the 2024-01-15 tools? What tools are the 2024-01-15 tools? Based on the above information, answer the question: 1. What tools are the ones used? 2. Is the MQTT transmission delay data available? 3. The MQTT transfer delay data is not available? Answer: 1. The tool used is unclear because no specific tool name is provided. 2. According to the query results, the Knife is not available. 3. According to the query, MQTT transfer delay data are not available.  ⑤ 翻译後中文問題: 2024年2月28日使用的机器是什么? ⑥ AI (English): The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knife.  ⑥ 和 see of the knife. On the basis of the above information, the questions are: What are the machines used on February 28, 2024? The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife.  ⑥ 翻譯後中文問題: 2024-11-27 年平均 RSSI 是多少? ⑥ AI (English): What is the average RSSI for 2024-11-27? [Address questions] Based on the information provided, it is not possible to calculate the average RSSI for 2024-11-27 years, as there is no RSSI data for that date. Please provide more background or updated data to enable accurate calculations.  ⑥ 翻譯後中文問題: 2025-05-11 年的工具持有者温度范围是多少? ⑥ AI (English): Depending on the temperature of the tool holder, what is the temperature of the tool holder for the period 2025-05-11? Please provide details. According to the text database, there is no specific information on the temperature of the tool holder for the period 2025-05-11. Therefore, I cannot provide you with detailed information. Please refer to other sources or updated data to obtain relevant information. Thank you. If you need further help or have other questions, you can ask me at any time! - there is a simple answer: What is	62.	■ 翻譯後中文問題: 2024-01-19 使用什么 NC 代码?	
19MQTT? What's the NC code for 2024-01-19? What's the relevant data? 2. 2024-01-19? What's the delay in transmission? 3. 2024-01-19MQTT?   ③ 翻譯後中文問題: 2024-01-15 使用什么工具?   ⑤ AI (English): What tools are the 2024-01-15 tools? What tools are the 2024-01-15 tools? Based on the above information, answer the question: 1. What tools are the ones used? 2. Is the MQTT transmission delay data available? 3. The MQTT transfer delay data is not available? Answer: 1. The tool used is unclear because no specific tool name is provided. 2. According to the query results, the Knife is not available. 3. According to the query, MQTT transfer delay data are not available.   ⑤ 翻譯後中文問題: 2024年2月28日使用的机器是什么?   ⑥ AI (English): The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife. On the basis of the above information, the questions are: What are the machines used on February 28, 2024? The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife.   ⑤ 翻譯後中文問題: 2024-11-27 年平均 RSSI 是多少?   ⑥ AI (English): What is the average RSSI for 2024-11-27? [Address questions]     65. Based on the information provided, it is not possible to calculate the average RSSI for 2024-11-27 years, as there is no RSSI data for that date. Please provide more background or updated data to enable accurate calculations.   ⑤ 翻譯後中文問題: 2025-05-11 年的工具持有治温度范围是多少?   ⑥ AI (English): Depending on the temperature of the tool holder, what is the temperature ange of the tool holder for the period 2025-05-11. Therefore, I cannot provide you with detailed information. Please refer to other sources or updated data to obtain relevant information. Thank you. If you need further help or have other questions, you can ask me at any time! - there is a simple answer: What is the temperature of the tool holder for the period 2025-05-11, according to the		AI (English): 2024-01-19 What's the delay in transmission? 2024-01-	4.59
图 翻譯後中文問題: 2024-01-15 使用什么工具? ② AI (English): What tools are the 2024-01-15 tools? Based on the above information, answer the question: 1. What tools are the ones used? 2. Is the MQTT transmission delay data available? 3. The MQTT transfer delay data is not available? Answer: 1. The tool used is unclear because no specific tool name is provided. 2. According to the query results, the Knife is not available. 3. According to the query, MQTT transfer delay data are not available.  ② 翻譯後中文問題: 2024 年 2 月 28 日使用的机器是什么? ③ AI (English): The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife. On the basis of the above information, the questions are: What are the machines used on February 28, 2024? The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife.  ③ 翻譯後中文問題: 2024-11-27 年平均 RSSI 是多少? ③ AI (English): What is the average RSSI for 2024-11-27? [Address questions]  Based on the information provided, it is not possible to calculate the average RSSI for 2024-11-27 years, as there is no RSSI data for that date. Please provide more background or updated data to enable accurate calculations.  ⑤ 翻譯後中文問題: 2025-05-11 年的工具持有者温度范围是多少? ⑤ AI (English): Depending on the temperature of the tool holder, what is the temperature range of the tool holder for the period 2025-05-11? Please provide details. According to the text database, there is no specific information on the temperature of the tool holder for the period 2025-05-11. Therefore, I cannot provide you with detailed information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or u		19MQTT? What's the NC code for 2024-01-19? What's the relevant data? 2.	
③ Al (English): What tools are the 2024-01-15 tools? What tools are the 2024-01-15 tools? Based on the above information, answer the question: 1. What tools are the ones used? 2. Is the MQTT transmission delay data available? 3. The MQTT transfer delay data is not available? Answer: 1. The tool used is unclear because no specific tool name is provided. 2. According to the query results, the Knife is not available. 3. According to the query, MQTT transfer delay data are not available.  S 翻譯後中文問題: 2024 年 2 月 28 日使用的机器是什么?  Al (English): The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife. On the basis of the above information, the questions are: What are the machines used on February 28, 2024? The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife.  S 翻譯後中文問題: 2024-11-27 年半均 RSSI 是多少?  Al (English): What is the average RSSI for 2024-11-27? [Address questions]  Al (English): Depending on the temperature claculations.  S 翻譯後中文問題: 2025-05-11 年的工具持有者温度范围是多少?  Al (English): Depending on the temperature of the tool holder, what is the temperature range of the tool holder for the period 2025-05-11? Please provide details. According to the text database, there is no specific information on the temperature of the tool holder for the period 2025-05-11. Therefore, I cannot provide you with detailed information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated		2024-01-19? What's the delay in transmission? 3. 2024-01-19MQTT?	
10-1-15 tools? Based on the above information, answer the question: 1. What tools are the ones used? 2. Is the MQTT transmission delay data available? 3. The MQTT transfer delay data is not available? Answer: 1. The tool used is unclear because no specific tool name is provided. 2. According to the query results, the Knife is not available. 3. According to the query, MQTT transfer delay data are not available.  S 翻譯後中文問題: 2024 年 2 月 28 日使用的机器是什么? Al (English): The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife. On the basis of the above information, the questions are: What are the machines used on February 28, 2024? The machines used on February 28, 2024 are STH1 and STH2. The machines are used to bind smart knives and knives to ensure proper recording and use of the knife.  S 翻譯後中文問題: 2024-11-27 年书均 RSSI 是多少? Al (English): What is the average RSSI for 2024-11-27? [Address questions] Based on the information provided, it is not possible to calculate the average RSSI for 2024-11-27 years, as there is no RSSI data for that date. Please provide more background or updated data to enable accurate calculations.  S 翻譯後中文問題: 2025-05-11 年的工具持有者温度范围是多少? Al (English): Depending on the temperature of the tool holder, what is the temperature range of the tool holder for the period 2025-05-11? Please provide details. According to the text database, there is no specific information on the temperature of the tool holder for the period 2025-05-11. Therefore, I cannot provide you with detailed information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources or updated data to obtain relevant information. Please refer to other sources o	63.	圖 翻譯後中文問題: 2024-01-15 使用什么工具?	5.06
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图 翻譯後中文問題: 2024 年 2 月 28 日使用的机器是什么?		Knife is not available. 3. According to the query, MQTT transfer delay data are	
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· · · · · · · · · · · · · · · · · · ·		temperature range of the tool holder?	
᠍ 翻譯後中文問題: 使用哪个工具持有者工具 Side-101-R1?	67.	᠍ 翻譯後中文問題: 使用哪个工具持有者工具 Side-101-R1?	7.66
AI (English): User Questions: Which tool to use is the tool Side-101-R1?		AI (English): User Questions: Which tool to use is the tool Side-101-R1?	
Based on the above information, it is not possible to provide a specific answer to		Based on the above information, it is not possible to provide a specific answer to	
the data on the power cutter, MQTT transfer delay or user questions. Please			

	·	
	provide more details or clarify the questions you have asked in order to better	
	assist you. Thank you. If you need other help, such as analysing the changes in	
	the rules and position in the CSV files, or knowing how to view these data using	
	the decoupling map, I would be happy to help you at any time. Good day for	
	you! https://sticker-assets.dcard.tw/images/2b4eb20a-6228-433a-8980-	
	6337e3ffb2/orig.png - Here's the answer to the user question: Which tool to use:	
	Which tool holder is Side-101-R1?	
	᠍ 翻譯後中文問題: 工具 Side-101-R1 何时使用?	
	AI (English): The tool Side-101-R1 is used in the processing process,	
	however, the tool is usually used in the processing process to monitor and	
	position changes to ensure safety and efficiency. This is important to ensure	
	safety and efficiency in the processing process. [Address questions] Based on the	
68.	information provided, it is not possible to answer directly when the tool Side-101-	6.88
	R1 is used, because there is no specific time or event data. However, the tool is	
	usually used in the processing process to ensure safety and efficiency by	
	monitoring and location changes. Through the analysis of CSV files and the use	
	of folding maps to examine changes in strength and location to different axes, it	
	helps to understand how the tool is being used in the processing process.	
69.	图 翻譯後中文問題: 2024-09-13 年的平均 MQTT 延迟时间是多少?	
	AI (English): Based on the above information, what is the average MQTT	4.92
	delay in 2024-09-13? Please provide a detailed answer.	
70.	🖫 翻譯後中文問題: 2024-09-13 的连接时间是多少?	
	提取的關鍵字: []	