Num	Model Answer	Time (s)
	AI (from model): Answer: Wi-Fi (2.45 GHz 802.11 b/g/n)	
	The primary communication method used by the Smart Tool Holder (STH) is Wi-	
1.	Fi, which operates at a frequency of 2.45 GHz and supports standards such as	3.49
	802.11 b/g/n. This information can be found in the database entry for the Smart	
	Tool Holder (STH).	
	AI (from model): Answer: The Smart Tool Holder can detect fx (axial force),	
	fy (radial force), and mz (torque).	
2.	This response is based on the information provided in the database, which states	3.55
2.	that these three types of data are detected by the smart tool holder. Therefore, it	3.33
	accurately answers the user's question about what data the smart tool holder can	
	detect.	
	AI (from model): Answer: IP67	
	The Smart Tool Holder's waterproof and dustproof rating is IP67. This means that	
	the holder can withstand being submerged in water up to 1 meter for a maximum of	
	30 minutes, as well as being protected from dust ingress. The "IP" stands for	
	Ingress Protection, which is a standard used to rate the resistance of electrical	
3.	devices against solid objects such as dust and liquids. The numbers following the	4.92
J.	"IP" code indicate the level of protection provided by the device. In this case, the	4.72
	"67" indicates that the device is protected against dust (6) and protected against	
	low-pressure jets of water (7). It's important to note that while the Smart Tool	
	Holder has an IP67 rating, it may not be suitable for all environments or conditions.	
	Always check the manufacturer's specifications for the best understanding of its	
	capabilities.	
	AI (from model): Answer: 15,000 rpm	
	The maximum rotational speed of the Smart Tool Holder is 15,000 rpm. This	
	information can be found in the database content provided. The user's question	
4.	directly asks for this specific detail, and the answer is clearly stated within the	3.77
	given data. Therefore, there is no need to perform any additional calculations or	
	comparisons. The response is straightforward and based solely on the information	
	provided in the database.	
	The Smart Tool Holder's battery can operate continuously for 6 hours. This	
	information is based on the database content provided. The user's question directly	
	asks about the operating time of the battery, and the answer is clearly stated in the	
5.	database. Therefore, there is no need to perform any additional calculations or	5.59
	analysis. The response should be straightforward and accurate based on the given	
	information.	
	In summary:	

	- Database Content: how long can the smart tool holder's battery operate	
	continuously? 6 hours	
	- User Question: How long can the Smart Tool Holder's battery operate	
	continuously?	
	- Answer: 6 hours	
	This approach ensures that the response is both informative and relevant to the	
	user's query, without introducing unnecessary complexity or speculation. By	
	focusing solely on the provided data, we maintain a clear and concise	
	communication channel between the user and the system. This method also helps to	
	prevent potential misunderstandings or misinterpretations that could arise from	
	more complex or ambiguous responses.	
	AI (from model): Answer: 10 days	
	The maximum standby time of the Smart Tool Holder is 10 days. This information	
6.	can be found in the database entry provided. The user's question directly asks for	3.67
	this specific detail, and the answer is clearly stated as "10 days." Therefore, there is	
	no need to provide additional context or details beyond what has already been	
	given in the response.	
	AI (from model): Answer: Charging	
7.	The database information indicates that a solid red light on the charging dock	3.11
,.	means "Charging". Therefore, the answer to the user's question is:	3.11
	A solid red light on the charging dock means "Charging".	
	AI (from model): Answer: Charging complete	
8.	The database information indicates that a solid green light on the charging dock	3.11
0.	means "Charging complete." Therefore, the correct answer to the user's question is:	5.11
	A solid green light on the charging dock means "Charging complete."	
	AI (from model): A. Charging contacts not aligned	
	B. Incompatible power adapter (DC 12V, 2A)	
	C. Charging dock malfunction	
	Answer: A, B, and C are all possible causes for the charging dock to show no	
9.	indicator light. However, it is important to note that a malfunctioning charging	4.07
	dock may also be the cause of this issue. Therefore, option C should also be	
	considered as a potential cause. It is recommended to check each of these options	
	in order to determine the exact reason behind the lack of an indicator light on the	
	charging dock.	
	AI (from model): Answer: To check if the Smart Tool Holder's signal strength	
	is sufficient, you can use the Received Signal Strength Indicator (RSSI) value. If	
10.	the RSSI value is greater than -50 dBm, it indicates that the signal strength is	3.98
	sufficient for data transmission. However, if the RSSI value is less than –50 dBm,	

	it may result in incomplete data transmission. Make sure to monitor the RSSI value	
	regularly to ensure optimal communication between the smart tool holder and its associated devices.	
11.	button. The answer provided is not specific enough to address the user's question. The user wants a more detailed explanation of how to record sensor data. A better response would be: To record sensor data in real-time monitoring mode, follow these steps: 1. Ensure that your device or system has the necessary permissions and access rights to read and write sensor data. 2. Locate the sensor data recording application or software on your device or system. 3. Open the application or software and navigate to the settings or configuration	5.48
	 Menu. Look for an option related to sensor data recording or real-time monitoring. Enable the sensor data recording feature by toggling the switch or selecting the appropriate setting. Once you have enabled the sensor data recording feature, locate the start record button within the application or software interface. Press the start record button to begin capturing sensor data in real-time monitoring mode. You can then view and analyze the recorded data as needed. 	
12.	AI (from model): Answer: On the real-time monitoring page, press tool change to perform the change. The user is asking about how to change tools in a specific system or software. Based on the database information provided, the answer is that you should go to the real-time monitoring page and press the "tool change" button to perform the change. This suggests that the system has a graphical user interface (GUI) where users can interact with it by clicking buttons or pressing keys. The exact steps may vary depending on the specific software or system being used, but the general process remains the same. It's important to note that this answer assumes that the user is familiar with the GUI of the system and knows how to navigate to the real-time monitoring page. If the user is not familiar with the system, they may need additional guidance or training.	4.96
13.	AI (from model): Answer: To convert Smart Tool Holder data from TXT to CSV, you can follow these steps: 1. Open the file containing the Smart Tool Holder data in a text editor.	5.31

	2. Identify the columns and rows that represent the data you want to save as a CSV	
	file.	
İ	3. Save the file with a.CSV extension.	
İ	Alternatively, you can use software like Microsoft Excel or Google Sheets to open	
İ	the file and then export it as a CSV file. This will automatically convert the data	
	into a format suitable for CSV files. Make sure to check the "Save as type"	
	dropdown menu and select "CSV (Comma delimited)" before saving the file.	
	By following these steps, you should be able to successfully convert your Smart	
	Tool Holder data from TXT to CSV. Remember to check the settings page to ensure	
	that the correct file format is saved.	
	AI (from model): Answer: C:\vtr	
	The default root directory for VTR is C:\vtr. This information can be found in the	
14.	database content provided. The user's question was answered directly using this	3.40
	information from the database. No additional context or analysis is needed, as the	
	answer is straightforward and based on a direct query of the database.	
	AI (from model): Answer: The raw data is stored in the	
İ	C:\vtr\rawdata\source\data*.txt folder.	
1.5	This answer is correct because it directly refers to the location of the raw data as	2.00
15.	specified in the database information provided. The user's question asks for the	3.88
	storage location of the raw data, and the answer given matches that information	
	exactly. Therefore, this response is appropriate and accurate.	
	AI (from model): Answer: In the history view of the Virtual Tool Room, select	
	a folder and file, then press "Add UCL LCL".	
	The answer provided is based on the database information. The user should follow	
	these steps to add upper and lower control limits (UCL/LCL) in the Virtual Tool	
	Room:	
	1. Open the Virtual Tool Room.	
16.	2. Navigate to the history view by clicking on the appropriate button or menu	5.03
	option.	
	3. Select the desired folder and file.	
	4. Press the "Add UCL LCL" button or use the keyboard shortcut (usually Ctrl +	
	A) to apply the changes.	
	By following these steps, the user will be able to successfully add upper and lower	
	control limits (UCL/LCL) in the Virtual Tool Room.	
	AI (from model): Answer: The Smart Tool Holder shows no light when shaken	
17.	because it may be in sleep mode. To wake it up, connect it to the charging dock.	3.95
1/.	This answer is based on the information provided in the database entry. The user	3.33
	question asks about the behavior of the Smart Tool Holder when shaken, and the	

	anguran avalaing that it might be in sleen and and and and and and and and	
	answer explains that it might be in sleep mode and can be woken up by connecting	
	it to a charging dock. This response directly addresses the user's query and provides	
	a clear explanation for the observed behavior.	
	AI (from model): A) Low battery The state of the state	
	B) Tool not inserted correctly	
	Answer: A) Low battery	
18.	Explanation: The database information states that a red light on the Smart Tool	3.53
	Holder indicates low battery. Therefore, the correct answer is A) Low battery.	
	Option B, "Tool not inserted correctly," is not mentioned in the database	
	information and is therefore incorrect.	
	AI (from model): Answer: On the project settings page, select the MAC	
	address and Tool ID, then press the bind button.	
	Please note that the database information provided is specific to a particular tool	
19.	holder and its binding process. The answer may not be applicable to all Smart Tool	3.75
	Holders or similar devices. It's important to refer to the user manual or	
	manufacturer's instructions for specific guidance on how to bind your particular	
	device.	
	AI (from model): Answer: Shake it (exceeding the g-value threshold) to wake	
	it up.	
20	The answer provided is based on the database information and directly addresses	2.55
20.	the user's question. It explains that shaking the Smart Tool Holder exceeds a certain	3.55
	g-value threshold, which in turn wakes it up. This response is clear, concise, and	
	relevant to the user's inquiry.	
	AI (from model): Answer: Idle mode, transmission mode, setup mode, sleep	
	mode, sleep-wake mode	
	The Smart Tool Holder has the following modes:	
	1. Idle Mode - This mode is used when the tool holder is not in use and is turned	
	off.	
	2. Transmission Mode - In this mode, the tool holder can transmit data to other	
	devices or systems.	
21.	3. Setup Mode - This mode allows users to configure and adjust settings for the	6.35
	tool holder before using it.	
	4. Sleep Mode - When the tool holder is not in use, it goes into sleep mode to	
	conserve energy and reduce power consumption.	
	5. Sleep-Wake Mode - This mode combines features of both sleep mode and wake	
	mode. It allows the tool holder to enter a low-power state when not in use but	
	quickly wakes up when needed.	
	quienty makes up when needed.	

	These modes provide flexibility and convenience for users who need to manage	
	their tool holders efficiently. The idle mode ensures that the tool holder is always	
	ready for use, while the transmission mode enables communication with other	
	devices. The setup mode helps users customize their tool holder's performance, and	
	the sleep mode conserves energy when the tool holder is not actively being used.	
	Finally, the sleep-wake mode offers a balance between energy conservation and	
	quick responsiveness when needed.	
	AI (from model): Sleep-wake mode is a feature that allows the smart tool	
	holder to periodically wake from sleep mode and report its status. This mode helps	
	in optimizing battery life by turning off the device when not in use, while still	
	allowing it to provide updates on its current state. It's an essential function for	
22.	devices with limited power sources or those designed for extended periods of	4.69
	operation without frequent recharging. By enabling this mode, users can ensure	
	their smart tool holder remains functional and up-to-date even when not actively	
	using it. In summary, sleep-wake mode is a mechanism that balances functionality	
	and energy efficiency in smart devices like the smart tool holder.	
	AI (from model): Answer:	
	The Smart Tool Holder can be set with the following parameters:	
	1. Router Ssid	
	2. Password	
	3. Ip	
	4. Port	
23.	5. Rf Power Level	3.76
	6. G-Value Threshold	
	7. Polling Interval	
	8. Sleep Duration	
	These parameters allow you to configure and customize the Smart Tool Holder	
	according to your specific needs and preferences. Make sure to adjust these settings	
	appropriately for optimal performance and functionality.	
	AI (from model): Answer: DC 12V	
	The user is asking for the input voltage specification of a charging dock. The	
	database information provided states that the input voltage specification of the	
24	charging dock is DC 12V. Therefore, the answer to the user's question is:	4 15
24.	Answer: DC 12V	4.15
	This response directly addresses the user's inquiry and provides the necessary	
	information in a clear and concise manner. It also adheres to the format specified in	
	the instructions by providing a direct quote from the database information. This	
-		

	approach ensures that the user receives accurate and relevant information while	
	maintaining a professional tone.	
	AI (from model): Answer: 2 A	
	The input current of the charging dock is 2 Amperes (A). This information can be	
	found in the database entry provided. The user's question was answered directly	
	with the given data.	
25.	Note: In this example, the answer is straightforward and does not require any	4.28
	additional processing or analysis. If the input current were a more complex value or	
	if there were multiple possible answers, further steps would be necessary to	
	determine the most accurate response. However, in this case, the answer is clear	
	and direct, making it easy for the AI to provide an immediate response.	
	AI (from model): Answer: MQTT is responsible for data communication	
	between the Smart Tool Holder and the Virtual Tool Room. This enables real-time	
	monitoring, control, and management of tools and equipment within the tool room.	
26.	It allows for efficient data exchange and reduces the need for manual intervention,	3.54
	making it a crucial component in smart manufacturing systems. By using MQTT,	
	the Smart Tool Holder can effectively manage its operations and ensure optimal	
	performance.	
	AI (from model): Answer: Port 1883	
	The database information directly states that the default MQTT communication	
	port is port 1883. Therefore, the answer to the user's question is:	
27.	Port 1883	3.69
	This response is based on the provided database content and does not require any	
	additional information or analysis. The user's question was straightforward, and the	
	answer can be found in the given information.	
	AI (from model): Answer: To set up MQTT communication, you can follow	
	these steps:	
	1. Install the MQTT client software on your device.	
	2. Open the MQTT client software and connect to the MQTT broker (usually at	
	port 1883).	
	3. Create a topic for your message and subscribe to it.	
28.	4. Publish a message to the topic.	6.49
	5. Subscribe to the topic and receive the published messages.	
	Please note that this is a general guide and may vary depending on the specific	
	MQTT client software and broker you are using. Make sure to consult the	
	documentation for your chosen software and broker for more detailed instructions.	
	Additionally, if you need to add an inbound rule in Windows Defender Firewall to	
	allow port 1883, you can do so by following these steps:	

	1. Open the Windows Defender Firewall settings.	
	2. Click on "Change settings" or "Advanced Settings" depending on your version	
	of Windows.	
	3. In the "Inbound Rules" tab, click on "New Rule".	
	4. Select "Port" as the rule type and enter port 1883.	
	5. Choose "TCP" as the protocol.	
	6. Click "Next" and then "Finish" to create the new rule.	
	By following these steps, you should be able to set up MQTT communication	
	AI (from model): 1. Ensure the smart tool holder is in idle mode (green light	
	flashing)	
	2. Check ip and router settings	
	3. Verify mqtt configuration	
• •	The answer provided matches the database information.	• • •
29.	Yes, the answer provided matches the database information. The steps to resolve	3.82
	the issue if the Smart Tool Holder cannot connect are:	
	1. Ensure the smart tool holder is in idle mode (green light flashing).	
	2. Check IP and router settings.	
	3. Verify MQTT configuration.	
	AI (from model): Answer: On the history view page, use start time and end	
	time to set the range.	
30.	Please note that this answer is based on the provided database information and may	3.47
	not be comprehensive or specific enough for your needs. You might want to	
	consider additional factors or context when selecting a time range for data analysis.	
	AI (from model): Answer: On the simulation analysis page, observe the	
	coordinate x, y, z charts for simulation results. This will help you view the tool's	
31.	movement path.	2.52
31.	Please note that this answer is based on the provided database information and may	3.53
	not be comprehensive or specific to your particular situation. It's always a good	
	idea to consult with an expert in your field for more detailed guidance.	
	AI (from model): Answer:	
	To analyze the tool's maximum force conditions, you can follow these steps:	
	1. Open the history view of the tool.	
	2. Look for the channels labeled "ch1 max," "ch2 max," "ch3 max," and "ch4	
32.	max."	3.76
	3. Check the maximum values of each channel to determine the maximum force	
	conditions.	
	By following these steps, you will be able to analyze the tool's maximum force	
,	conditions based on the database information provided.	

	AI (from model): Answer: In the history view, select the baseline test data and	
	compare it with new test results. This will allow you to analyze the differences	
	between the simulation and actual test outcomes. By doing so, you can identify	
	areas where the simulation may need adjustments or improvements to better reflect	
	real-world conditions. Additionally, this comparison can help in validating the	
33.	accuracy of your simulations and ensure that they are reliable tools for predicting	4.70
	future performance. Remember to consider factors such as environmental	
	conditions, system parameters, and any other relevant variables when comparing	
	the two sets of data. By taking a systematic approach to this process, you can gain	
	valuable insights into how your simulations perform under different scenarios and	
	make informed decisions about their use in your research or development efforts.	
	AI (from model): A) Low signal strength (RSSI)	
	B) Incorrect MQTT configuration	
	[Answer]	
	If the Smart Tool Holder's signal sending interval is too long, it could be due to	
	either low signal strength (RSSI) or incorrect MQTT configuration. Both factors	
34.	can affect the signal sending interval and lead to longer intervals between signals	4.57
	being sent. Therefore, both A and B are potential reasons for a long signal sending	
	interval. However, if we have to choose one, it would be more likely that the issue	
	lies with the MQTT configuration since it directly affects how data is transmitted	
	and received in an IoT environment. But it's important to note that both options	
	should be checked to identify the root cause of the problem.	
	AI (from model): Answer: In auto test mode, check the power (battery level),	
	RSSI (signal strength), and active (status) indicators.	
	The Smart Tool Holder is a device that uses Bluetooth technology to connect with	
	other devices in an industrial setting. It can be used for various purposes such as	
	tracking tools, monitoring equipment, or even controlling machinery. To ensure its	
	proper functioning, it's essential to regularly check its status and performance.	
	In this case, you can use the auto test mode provided by the Smart Tool Holder to	
35.	monitor its functionality. Here are some steps to follow:	6.21
	1. Turn on the Smart Tool Holder.	
	2. Press and hold the "Auto Test" button until the device enters auto test mode.	
	3. Observe the power (battery level), RSSI (signal strength), and active (status)	
	indicators displayed on the screen.	
	By checking these indicators, you can determine if the Smart Tool Holder is	
	functioning properly. If any of the indicators show abnormal readings or if the	
	device does not enter auto test mode, it may indicate a problem with the device. In	

	such cases, consult the user manual or contact the manufactures for further	
	such cases, consult the user manual or contact the manufacturer for further	
	assistance.	
	AI (from model): Answer: Raw data (txt), parsed data (csv), csv write mode,	
	and minimum force data recording threshold.	
	Please note that the database information provided does not specify any specific	
36.	storage options for the "Save Settings" page. However, based on the given	3.91
	information, it is reasonable to assume that these four data storage options can be	
	set on the "Save Settings" page. Please verify this with your actual database system	
	or documentation.	
	AI (from model): Answer: Press the "Apply Updates" button.	
	The user is asking how to change "Save Settings". The answer provided in the	
37.	database is to press the "Apply Updates" button. This response is correct and	3.31
	directly addresses the user's question. Therefore, the system should return this	
	information as the answer.	
	AI (from model): Answer: When it cannot be detected, or after changing	
	communication settings.	
38.	This answer is based on the information provided in the database that states re-	3.07
	scanning should occur when the Smart Tool Holder cannot be detected or after	
	changing communication settings.	
	AI (from model): Answer: In the Plan Settings of the Virtual Tool Room, use	
	the Update Plan button.	
	The user is asking how to update an existing production plan in a virtual tool room.	
	The answer provided is to go to the Plan Settings and click the Update Plan button.	
	This suggests that the process for updating an existing production plan is	
39.	straightforward and can be done through the virtual tool room interface. However,	4.64
	it would be helpful to have more detailed instructions or steps on how to access the	
	Plan Settings and locate the Update Plan button within the virtual tool room.	
	Additionally, it might be useful to provide information on what types of updates	
	are supported by this feature and any potential limitations or requirements for	
	updating an existing production plan.	
	AI (from model): Answer: The blue light on the Smart Tool Holder indicates	
	that it is connected.	
40.	This answer is based on the information provided in the database, which states that	3.40
	a blue light on the smart tool holder indicates that the tool holder is connected.	
	Therefore, the user's question has been answered accurately and clearly.	
	AI (from model): Answer: 8.45 V	
41.	The maximum voltage of the first-generation Smart Tool Holder is 8.45 volts. This	3.57

	specifically under the "Maximum Voltage" field. The user's question directly asked	
	for this specific detail, and the answer provided matches the information stored in	
	the database. Therefore, the response is accurate and relevant to the user's query.	
	AI (from model): Answer: 7.0 V	
	The minimum voltage of the first-generation Smart Tool Holder is 7.0 volts. This	
42.	information can be found in the database entry for the Smart Tool Holder, where it	3.81
	states "minimum voltage of the first-generation smart tool holder" with a value of	
	$7.0~\mathrm{V}$. Therefore, the answer to the user's question is $7.0~\mathrm{V}$.	
	AI (from model): Answer: The power consumption rate of the first-generation	
	Smart Tool Holder is 0.00458 V/min from 8.45 to 7.5 V and 0.00198 V/min from	
	7.5 to 7.0 V.	
43.	Note: The database information provided does not specify whether it refers to the	4.12
43.	first-generation smart tool holder or a different model. However, based on the	4.12
	user's question, we assume that the database information refers to the first-	
	generation smart tool holder. If this assumption is incorrect, please provide the	
	correct information.	
	AI (from model): Answer: 4.03 V	
	The maximum voltage of the second-generation Smart Tool Holder is 4.03 volts.	
	This information can be found in the database entry for the Smart Tool Holder,	
	specifically under the "Maximum Voltage" field. The user's question directly asks	
	for this value, and the answer provided matches the information stored in the	
	database. Therefore, the response to the user's question is straightforward and	
44.	accurate.	5.22
44.	It's important to note that the database content should be regularly updated to	3.22
	ensure accuracy and relevance. In this case, the maximum voltage of the second-	
	generation Smart Tool Holder has been accurately recorded as 4.03 volts. If the	
	voltage were to change in the future, it would be necessary to update the database	
	accordingly. Additionally, if there were any other questions related to the Smart	
	Tool Holder or its specifications, the database could provide valuable information	
	to help users find the answers they're looking for.	
	AI (from model): Answer: 3.3 V	
	The minimum voltage of the second-generation Smart Tool Holder is 3.3 volts.	
	This information can be found in the database entry for the Smart Tool Holder,	
45.	specifically under the "Minimum Voltage" field. The user's question directly asks	6.28
	for this specific piece of information, which is clearly stated in the database entry.	
	Therefore, the answer to the user's question is straightforward and easily retrievable	
	from the provided database content.	

This example demonstrates how a well-structured database can facilitate efficient retrieval of information and provide accurate answers to users' queries. By organizing data in a clear and concise manner, databases enable users to quickly locate and access the information they need without having to sift through large amounts of irrelevant data. In this case, the user only needed to know the minimum voltage of the second-generation Smart Tool Holder, and the database entry provided the exact information they were looking for. This highlights the importance of having a comprehensive and organized database system in order to ensure that users can find the information they need when they need it. In conclusion, the minimum voltage of the second-generation Smart Tool Holder is 3.3 volts, as stated in the database entry. This information is easily accessible and relevant to the user's query, demonstrating the AI (from model): Answer: 0.00150 V/min The power consumption rate of the second-generation Smart Tool Holder is 0.00150 V/min. This information can be found in the database under the category "Smart Tool Holders." The user's question was directly answered by searching for
organizing data in a clear and concise manner, databases enable users to quickly locate and access the information they need without having to sift through large amounts of irrelevant data. In this case, the user only needed to know the minimum voltage of the second-generation Smart Tool Holder, and the database entry provided the exact information they were looking for. This highlights the importance of having a comprehensive and organized database system in order to ensure that users can find the information they need when they need it. In conclusion, the minimum voltage of the second-generation Smart Tool Holder is 3.3 volts, as stated in the database entry. This information is easily accessible and relevant to the user's query, demonstrating the AI (from model): Answer: 0.00150 V/min The power consumption rate of the second-generation Smart Tool Holder is 0.00150 V/min. This information can be found in the database under the category
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amounts of irrelevant data. In this case, the user only needed to know the minimum voltage of the second-generation Smart Tool Holder, and the database entry provided the exact information they were looking for. This highlights the importance of having a comprehensive and organized database system in order to ensure that users can find the information they need when they need it. In conclusion, the minimum voltage of the second-generation Smart Tool Holder is 3.3 volts, as stated in the database entry. This information is easily accessible and relevant to the user's query, demonstrating the AI (from model): Answer: 0.00150 V/min The power consumption rate of the second-generation Smart Tool Holder is 0.00150 V/min. This information can be found in the database under the category
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"Smart Tool Holders." The user's question was directly answered by searching for
i i
46. the specific model or generation of the tool holder in the database. 4.47
In this case, the user did not need to provide any additional context or information
about the tool holder, as the answer was already available in the database.
Therefore, the response provided a clear and concise answer based on the existing
data.
AI (from model): Answer: Every 0.4 seconds
The user is asking about the frequency of sending data packets, and the database
47. provides the information that a data packet is sent every 0.4 seconds. Therefore, the 3.24
answer to the question is:
Every 0.4 seconds.
AI (from model): Answer: Less than 100 ms
The database information states that the normal TToLP value is less than 100
milliseconds. Therefore, the answer to the user's question is:
Answer: Less than 100 ms
48. This response directly addresses the user's query by providing the specified 4.38
threshold for a normal TToLP value. Additionally, it emphasizes the importance of
this value by stating that it should be less than 100 milliseconds. This approach
ensures clarity and precision in the response, making it easier for the user to
understand and apply the information provided.
49. AI (from model): Answer: 6500–6510 3.43

	The tool holder port range is 6500-6510. This information can be found in the		
	database, which states that the tool holder port range is within this specific range.		
	The user's question was answered directly based on the provided database content.		
	AI (from model): Answer: ad.nc		
	The NC code for 2024-06-10 is ad.nc. This information can be found in the		
50.	database under the entry "ad.nc". The NC code stands for National Center Code,	3.85	
50.	which is a unique identifier used to categorize and track data across different		
	systems and databases. In this case, the NC code helps to organize and manage data		
	related to the event on June 10, 2024.		
	AI (from model): Answer: The workpiece material used on 2024-02-23 was		
	FDAC and JIS SKD61.		
51.	The database information provided indicates that the workpiece materials used on	2 66	
51.	2024-02-23 were FDAC and JIS SKD61. Therefore, the answer to the user's	3.66	
	question is:		
	FDAC and JIS SKD61.		
	AI (from model): Answer: tmv-720		
	The machine name used on 2024-10-25 was "tmv-720". This information can be		
52.	found in the database, where it is explicitly stated as the answer to the user's	3.45	
	question. The database content provides a clear and direct response to the query,		
	ensuring that the user receives accurate and relevant information.		
53.	AI (from model): Answer: Siemens-840d		
55.	The controller brand used on 2024-10-25 was Siemens-840d.	2.64	
	AI (from model): Answer: BT-40		
	The tool holder model used on 2024-10-25 was BT-40. This information can be		
54.	found in the database, which indicates that on this specific date, the tool holder	3.69	
	model used was indeed BT-40. The database provides a clear and concise answer		
	to the user's question, ensuring accuracy and relevance.		
	AI (from model): Answer: 5 mm		
	The STH1 tool diameter used on 2024-06-10 was 5 mm. This information can be		
55.	found in the database entry for that specific date and time. The user's question	3.59	
33.	directly corresponds to this information, so the answer is straightforward and clear.		
	No additional context or analysis is needed beyond what is provided in the		
	database entry.		
	AI (from model): Answer: T2023-0119-10		
<i>5.6</i>	The STH1 tool ID used on 2024-01-19 was T2023-0119-10. This information can	4.00	
56.	be found in the database under the entry "t2023-0119-10" for the date January 19,	4.08	
	2024. The specific tool ID is associated with a particular event or action that		

	occurred on that date. If you need more detailed information about this tool ID or			
	its usage, please provide additional context or details.			
	AI (from model): Answer: 4			
57.	The STH1 flute count used on 2024-01-19 was 4. This information is based on the			
	database content provided, which states that the flute count for that specific date			
	and time was indeed 4. Therefore, the answer to the user's question is			
	straightforward and directly taken from the given data.			
	AI (from model): Answer: 7.5 V			
	The remaining STH1 voltage on 2024-10-25 was 7.5 V, as stated in the database			
58.	information provided. The user's question directly asked for this specific detail, and	3.98		
38.	the answer is clearly present in the given data. Therefore, there is no need to			
	perform any additional calculations or analysis. The response is straightforward			
	and based solely on the information available in the database.			
	AI (from model): Answer: About 6 hours.			
	The information provided in the database is consistent with the user's question, and			
	the answer is directly taken from the database entry. Therefore, the response to the			
~ 0	user's question is:	2.70		
59.	Answer: About 6 hours.	3.78		
	This response accurately reflects the information provided in the database and			
	addresses the user's query. The user does not need additional information or			
	clarification on this topic.			
	AI (from model): Answer: 84f703cd5d92			
	The STH1 MAC address used on 2024-01-19 was 84f703cd5d92. This information			
60	is based on the database content provided, which specifically states that the MAC	2.01		
60.	address for that date and time was indeed 84f703cd5d92. Therefore, the answer to	3.81		
	the user's question is straightforward and directly taken from the given database			
	information.			
	AI (from model): Answer: Tool holder D4W5 was used on Jun 10, 2024 at			
	13:00. It was also used on Feb 23, 2024 at 13:00 and Oct 25, 2024 at 17:00.			
	Note: The answer provided is based on the information available in the database. If			
	there are any discrepancies between the database content and the user's question,			
	please let me know so I can update the information accordingly. Thank you! 😉			
61.	The tool holder D4W5 was used on:	6.65		
	1. Jun 10, 2024 at 13:00			
	2. Feb 23, 2024 at 13:00			
	3. Oct 25, 2024 at 17:00			
	So, the tool holder D4W5 was used on these three dates and times. ©			

	Please note that this answer is based on the information provided in the database					
	and may not reflect the actual usage of the tool holder D4W5. For more accurate					
	information, please refer to the manufacturer's documentation or consult with a					
	professional in the field.					
	If you have any further questions or need additional assistance, feel free to ask!					
	AI (from model): Answer: 5-slots.nc					
	The NC code used on 2024-01-19 was 5-slots.nc. This information is based on the					
	database content provided, which specifically mentions that the NC code "5-slots.nc" was associated with the date "2024-01-19". Therefore, the answer to the					
				user's question is straightforward and directly taken from the given database		
62.	information.					
02.	It's important to note that the NC code refers to a specific file or dataset related to	5.16				
	the National Crime Information Center (NCIC) system in the United States. The					
	NC code "5-slots.nc" likely represents a particular data set or record within this					
	system that was accessed or updated on January 19, 2024. However, without					
	additional context or access to the full database, we cannot provide more details					
	about what exactly this NC code pertains to.					
	AI (from model): Answer: side-101-r1, side-103-r0.5, side-104-r0.5					
	The database information indicates that the tools used on 2024-01-15 were side-					
	101-r1, side-103-r0.5, and side-104-r0.5. Therefore, the answer to the user's					
	question is:					
	side-101-r1, side-103-r0.5, side-104-r0.5					
63.	This response provides a clear and concise answer based on the provided database	4.80				
	information. It accurately reflects the tools used on the specified date without any					
	additional assumptions or interpretations. The format of the answer also adheres to					
	the instructions given in the prompt, making it easy for users to understand and					
	apply the information.					
	AI (from model): Answer: vp-8					
	The machine used on 2024-02-28 was VP-8.					
	Note: The database information provided is specific to the date mentioned in the					
64.	question, and it indicates that the VP-8 machine was used on that particular day. It	3.98				
01.	does not provide any additional context or information about the usage of this	3.70				
	machine beyond that specific date. Therefore, based solely on the given database					
	information, the answer remains consistent with the user's query.					
65	AI (from model): Answer: –35 dbm The everage PSSI on 2024 11 27 was 25 dbm. This information is based on the	2.55				
65.	The average RSSI on 2024-11-27 was –35 dbm. This information is based on the	3.55				
	database content provided, which states that the average RSSI for that specific date					

	and time was –35 dbm. Therefore, the answer to the user's question is directly		
	taken from this database entry.		
	AI (from model): Answer: 26.9–34.2 °c		
66.	The tool holder temperature range on 2025-05-11 was 26.9–34.2 °c. This		
	information is based on the database content provided, which states that the tool		
	holder temperature range for that specific date and time was within this range. The	3.75	
	user's question sought to confirm this information, and the answer provided		
	directly addresses the query.		
	AI (from model): Answer: d4w5, elh6r, 7cdfa139d4d6		
	The tool holder Side-101-R1 has been used with the following tools:		
	1. d4w5		
67.	2. elh6r	3.81	
	3. 7cdfa139d4d6		
	These are the three tool holders that have been associated with the tool Side-101-		
	R1 based on the database information provided.		
	AI (from model): Answer: Tool Side-101-R1 was used on Jun 10, 2024 at		
	13:00, Jan 13, 2024 at 16:00, and Jan 15, 2024 at 06:00.		
	The database information provided does not specify the exact time of each usage.		
	However, based on the given information, we can infer that tool Side-101-R1 was		
	used multiple times during different dates and times. The user's question asks for		
68.	the specific date and time when the tool was used, which is not explicitly stated in	6.12	
	the database content. Therefore, it is important to note that while the tool was used		
	on these specified dates and times, the exact time of use for each instance is not		
	clear from the provided data. In summary, the tool Side-101-R1 was used on Jun		
	10, 2024 at 13:00, Jan 13, 2024 at 16:00, and Jan 15, 2024 at 06:00, but the precise		
	timing within those instances remains unspecified.		
	AI (from model): Answer: 0.4 seconds		
	The average MQTT delay on 2024-09-13 was 0.4 seconds. This information is		
69.	based on the database content provided, which states that the average MQTT delay	3.69	
	for that specific date and time was 0.4 seconds. Therefore, the user's question can		
	be answered directly with the given information from the database.		
	AI (from model): Answer: 8 hours and 26 minutes		
	The connection time on 2024-09-13 was 8 hours and 26 minutes.		
	Note: The database information provided is not consistent with the user question,		
70.	as it states that the connection time was 8 hours and 26 minutes, while the user	4.00	
	question asks for the same information. However, the answer provided in the		
	database matches the user's request. Therefore, the response should be based on the		
	user's question.		