```
# Table 1
#~~~~~~~~
# Libraries
#~~~~~~~~
library(dplvr)
library(ggplot2)
library(tidyr)
#~~~~~~~~~~
# Functions
#~~~~~~~~~
rescale 01 <-function(x) (x-min(x))/(max(x)-min(x)) -1/2
z stand < -function(x) (x-mean(x))/sd(x)
ExpectedBrix <- function(x) (x*0.21084778699754 + 4.28455310831511)
#~~~~~~~~~~
# Thresholds
#~~~~~~~~~~~~~~
Thresh.Brix.min <- 15
Thresh.Brix.max <- 30
Thresh.Pol.min <- 50
Thresh.Pol.max <- 105
ExpectedBrix.delta <- 1
Thresh.Fibre.min <- 4
Thresh.Fibre.max <- 25
Thresh.Fibre.delta <- .25
Thresh.Ash.min <- 0
Thresh.Ash.max <- 8
#Fibre = 100 * (InitialSampleCanWeight - FinalSampleCanWeight) / SampleWeight
# Table 2
Lab_Fibre_Data = read.csv(file = "Sugar_Cane_Input_Files/Lab_Fibre_Weights.csv",
                          header = T, sep = ",", dec = ".")
# Table 3
Lab Fibre Data$Fibre1 = 100 * (Lab Fibre Data$InitialSampleCanWeight 1 -
                                 Lab_Fibre_Data$FinalSampleCanWeight_1) / Lab_Fibre_Data$SampleWeight_1
# Table 4
Lab Fibre Data = Lab Fibre Data %>% mutate(Fibre2 = 100 *
                                             (InitialSampleCanWeight 2 - FinalSampleCanWeight 2) / SampleWeight 2)
# Table 5
Lab Fibre Filtered = Lab Fibre Data %>% filter(InitialSampleCanWeight 1 > 0 & FinalSampleCanWeight 1 > 0
                                               & SampleWeight 1 > 0 & InitialSampleCanWeight 2 > 0
                                               & FinalSampleCanWeight 2 > 0 & SampleWeight 2 > 0)
# Table 6 Update codes, so still using the Lab Fibre Data
Lab Fibre Filtered = Lab Fibre Data %>% filter(InitialSampleCanWeight 1 > 0 & FinalSampleCanWeight 1 > 0
                                               & SampleWeight 1 > 0 & InitialSampleCanWeight 2 > 0
                                               & FinalSampleCanWeight 2 > 0 & SampleWeight 2 > 0) %>% filter(abs(Fibrel - Fibre2) < 0.25)
# Table 7
Lab Fibre Filtered = Lab Fibre Filtered %>% mutate(Fibre = (Fibre1 + Fibre2)/2)
# Table 8
Lab Fibre Filtered = Lab Fibre Filtered %>% filter(Fibre > 4) %>% filter(Fibre < 25)
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# Table 9
Lab Fibre = Lab Fibre Filtered %>% select(LabID, Fibre)
# Ash = 100 * FinalWeight / InitialWeight
# where :
# InitialWeight = InitialSampleInTinWeight - TinWeight
# FinalWeight = FinalSampleInTinWeight - TinWeight
# Table 10
Lab Ash Data = read.csv(file = "Sugar Cane Input Files/Lab Ash Weights.csv",
                         header = T, sep = ",", dec = ".")
# Table 11
Lab Ash Calculated = Lab Ash Data %>% filter(TinWeight > 0 & InitialSampleInTinWeight > 0
                                           & FinalSampleInTinWeight > 0) %>%
  mutate(Ash = 100 * (FinalSampleInTinWeight - TinWeight ) / (InitialSampleInTinWeight - TinWeight) )
# Table 12
Lab Ash Filtered = Lab Ash Calculated %>% filter(Ash > 0) %>% filter(Ash < 8)
# Table 13
Lab Ash = Lab Ash Filtered %>% group by(LabID) %>% summarise(Ash = mean(Ash))
# Table 14
Lab PB Data = read.csv(file = "Sugar Cane Input Files/Lab Pol Brix.csv",
                        header = T, sep = ",", dec = ".")
# Table 15 ExpectedBrix
Lab PB Data = Lab PB Data %>% mutate(PredBrix = ExpectedBrix(Pol))
# Table 16
z = factor(ifelse(abs(Lab PB Data$Brix - Lab PB Data$PredBrix) > 1, 1, 0))
plot(Lab PB Data$Brix, Lab PB Data$PredBrix, col = z, pch = 16, main = "Relationship between measured Brix and predicted Brix",
     xlab = "Measured Brix", vlab = "Predicted Brix")
legend("bottomright", legend = c("z=0","z=1"), col = c("red", "black"), pch = rep(16,2)
# Table 17
Lab PB = Lab PB Data %>% filter(abs(Lab PB Data$Brix - Lab PB Data$PredBrix) < 1) %>%
  filter(Brix > 15 & Brix < 30 & Pol > 50 & Pol < 105) %>%
  select(LabID, Pol, Brix)
# Table 18
Lab = full join(Lab Ash, Lab Fibre, by=c("LabID" = "LabID"))
# Table 19
Lab = full join(Lab, Lab PB, by=c("LabID" = "LabID"))
# Table 20
write.table(Lab, file = "Lab Out.csv", append = FALSE, quote = TRUE, sep = ",",
            eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
            gmethod = c("escape", "double"), fileEncoding = "")
# Table 21
Lab Fibre = transform(Lab Fibre, Fibre = z stand(Fibre))
write.table(Lab Fibre, file = "Lab Fibre Out.csv", append = FALSE, quote = TRUE, sep = ",",
           eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
            gmethod = c("escape", "double"), fileEncoding = "")
# Table 22
Lab Ash = Lab Ash %>% mutate(Ash = log10(Ash)) %>% mutate(Ash = z stand(Ash))
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write.table(Lab Ash, file = "Lab Ash Out.csv", append = FALSE, quote = TRUE, sep = ",",
            eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
            gmethod = c("escape", "double"), fileEncoding = "")
# Table 23
Lab PB$Bbin = cut(Lab PB$Brix, 40, labels = FALSE)
# Table 24
Lab PB$Bbin = as.factor(Lab PB$Bbin)
# Table 25
Lab B Stratified Balanced = Lab PB %>% group by(Bbin) %>% summarise(sample n(Lab PB, size = 50, replace = T))
# Table 26
Lab B sampled = transform(Lab B Stratified Balanced, Brix = rescale 01(Brix))
Lab B sampled = Lab B sampled %>% select(LabID, Brix)
write.table(Lab B sampled, file = "Lab Brix Out.csv", append = FALSE, quote = TRUE, sep = ",",
            eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
            gmethod = c("escape", "double"), fileEncoding = "")
# Table 27
Lab P Stratified Balanced = Lab PB %>% group by(Bbin) %>% summarise(sample n(Lab PB, size = 50, replace = T))
Lab P sampled = Lab P Stratified Balanced1 %>% mutate(Pol = rescale 01(Pol)) %>% select(LabID, Pol)
Lab P sampled = subset(Lab P sampled, select = -Bbin)
write.table(Lab P sampled, file = "Lab Pol Out.csv", append = FALSE, quote = TRUE, sep = ",",
            eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
            gmethod = c("escape", "double"), fileEncoding = "")
# Table 28
#~~~~~~~~
# Libraries
#~~~~~~~~
library(dplyr)
library(ggplot2)
library(tidyr)
#~~~~~~~~~~~~~
# Thresholds
#~~~~~~~~~~~~~~
Thresh.Brix.min <- 15
Thresh.Brix.max <- 30
Thresh.Pol.min <-50
Thresh.Pol.max <-105
Thresh.Fibre.min <- 4
Thresh.Fibre.max <- 25
Thresh.Ash.min <-0
Thresh.Ash.max <- 8
# Table 29
NIRData = read.csv("Sugar Cane Input Files/NIRPred.csv",
                   header = T, sep = ",", dec = ".")
# Table 30 /// The time already is a charecter when I import NIRData does it
               still need to change to POSIXct type? Cause RStudio already recognise it
NIRData$DateTime = as.POSIXct(NIRData$DateTime, format = "%Y-%m-%d %H:%M:%S")
# Table 31
NIRData$LabID = floor(NIRData$ScanID)
# Table 32
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NIRData Filtered = NIRData %>% filter(GH < 3.5 & NH < 2) %>%
  filter(NIR Brix > 15 & NIR Brix < 30 & NIR Pol > 50 & NIR Pol < 105 &
           NIR Fibre > 4 & NIR Fibre < 25 & NIR Ash > 0 & NIR Ash < 8) %>%
  filter(ScanID > 0)
# Table 33
NIR Final = NIRData Filtered %>% group by(LabID) %>%
  summarise(DateTime = min(DateTime), NIR Pol = mean(NIR Pol), NIR Brix = mean(NIR Brix),
            NIR Fibre = mean(NIR Fibre), NIR Ash = mean(NIR Ash))
# Table 34
write.table(NIR Final, file = "NIR Final Out.csv", append = FALSE, quote = TRUE, sep = ",",
           eol = "\n", na = "NA", dec = ".", row.names = FALSE, col.names = TRUE,
           gmethod = c("escape", "double"), fileEncoding = "")
# Table 35
his1 = ggplot(data = NIR Final) +
  geom histogram(mapping = aes(NIR Brix), fill = "red", bins = 100, alpha = 0.5) +
 theme bw() + labs(x = "Pol", y="Frequency")
his2 = ggplot(data = NIR Final) +
  geom histogram(mapping = aes(NIR Fibre), fill = "blue", bins = 100, alpha = 0.5) +
  theme bw() + labs(x = "Fibre", y="Frequency")
gridExtra::grid.arrange(his1,his2,ncol = 2)
# Table 36
summary(NIR Final$NIR Brix)
summary(NIR Final$NIR Fibre)
# Table 37
line1 = ggplot(data = NIR Final, mapping = aes(DateTime, NIR Brix)) + geom smooth(mapping = aes(DateTime, NIR Brix)) + labs(x = "Month", y="Brix")
line2 = ggplot(data = NIR Final, mapping = aes(DateTime, NIR Fibre)) + geom smooth(mapping = aes(DateTime, NIR Fibre)) + labs(x = "Month", y="Fibre")
gridExtra::grid.arrange(line1,line2,ncol = 2)
```