otally Integrated	
omation Portal	

bottle filling / PLC_1 [CPU 1214C DC/DC/Rly] / Program blocks

Main [OB1]

Main Properties								
General								
Name	Main	Number	1	Type	ОВ	Language	LAD	
Numbering	Automatic							
Information								
Title	"Main Program Sweep (Cy-cle)"	Author		Comment		Family		
Version	0.1	User-defined ID						

Main								
Name	Data type	Default value	Comment					
▼ In put								
Initial_Call	Bool		Initial call of this OB					
Remanence	Bool		=True, if remanent data are available					
▼ Temp								
ACTIVE_STOP	Bool							
Constant								

Network 1:

Network 2:

```
%M0.4
"ACTIVE_2"
                           %MW2
"N_T"

< |
Int |
10
                                                                                                        %M0.5
"B_A"
%M0.2
"ACTIVE_1"
  %M0.1 "STOP"
  %MW2
"N_T"
  >=
Int
                                                     %DB1
"CT_1"
  %M0.5
"B_A"
                       %M51.0
"Clock_10Hz"
                                                     CTUD
                                                   Int
                                                - CU
                                                              QU ·
                                                             QD →false
                        %M51.1
"Clock_5Hz"
  %M0.7 "V_S"
                                                              %MW2
CV — "N_T"
  %M0.1 "STOP"
                                     false — LD
                                      100 — PV
```

Network 3:

Totally Integrated **Automation Portal %M1.0** "Tag_1" %M0.6 "F_T" —()— **%M0.2**"ACTIVE_1" **%M0.1** "STOP" **%MW4** "M_F" **%M1.2** "BO_LL" >= Int 71 %DB2 "CT_2" CTU Int **%M51.0**"Clock_10Hz" **%M0.6**"F_T" · cu %MW4 CV — "M_F" **%M0.1** "STOP" 100 — PV **%MW4**"M_F"

>= |
Int |
98

Network 4:

