

Messprotokoll ZEISS Calypso



Plan Name
03700261 Body 1'Stage

Date
April 10, 2018

Drawing No.
* drawingno *


Time
9:13:20 am

Order

Operator
Master

CMM
C32Bit

Incremental Part Number
44-01-18

Name	ID	Aktual	Nominal	pos Tol	neg Tol	Diff	<-- -->
 Overall Result		14					
All Characteristics:		14					
...in Tolerance:		0					
...Out of tolerance:		0					
...Over Warning Limit:		0					
...Not Calculated:		0					
Total Coord. systems:		2					
...Not Calculated:		0					
Total Text elements:		0					

1-Diameter-Circle1	D	6.008	6.000	0.016	0.004	0.008	--
1-Diameter-Circle2	D	6.009	6.000	0.016	0.004	0.009	
2-X Value-Circle2	X	75.000	75.000	0.015	-0.015	0.000	
3-X Value-Circle3	X	37.506	37.500	0.015	-0.015	0.006	--
4-Perpendicularity1	Perp	0.001	0.000	0.010		0.001	
4-Perpendicularity2	Perp	0.002	0.000	0.010		0.002	-
5-Y Value-Point1	Y	22.507	22.500	0.023	0.000	0.007	--
5-Y Value-Point2	Y	22.506	22.500	0.023	0.000	0.006	--
5-Y Value-Point3	Y	22.506	22.500	0.023	0.000	0.006	--
6-Perpendicularity4	Perp	0.001	0.000	0.010		0.001	
7-Diameter-Circle3	D	58.534	58.500	0.046	0.000	0.034	--
8-Perpendicularity3	Perp	0.000	0.000	0.020		0.000	
9-Y Value-Cylinder3	Y	-7.007	-7.000	0.020	-0.020	-0.007	--
10-Flatness1	Flat	0.001	0.000	0.010		0.001	