

Messprotokoll ZEISS Calypso



Plan Name
03700261 Body 1'Stage

Date
April 10, 2018

Drawing No.
* drawingno *


Time
9:09:30 am

Order

Operator
Master

CMM
C32Bit

Incremental Part Number
46-01-18

Name	ID	Aktual	Nominal	pos Tol	neg Tol	Diff	<-- -->
	Overall Result						
	All Characteristics:	14					
	...in Tolerance:	14					
	...Out of tolerance:	0					
	...Over Warning Limit:	0					
	...Not Calculated:	0					
	Total Coord. systems:	2					
	...Not Calculated:	0					
	Total Text elements:	0					

1-Diameter-Circle1	D	6.009	6.000	0.016	0.004	0.009	
1-Diameter-Circle2	D	6.008	6.000	0.016	0.004	0.008	--
2-X Value-Circle2	X	74.995	75.000	0.015	-0.015	-0.005	--
3-X Value-Circle3	X	37.500	37.500	0.015	-0.015	0.000	
4-Perpendicularity1	Perp	0.001	0.000	0.010		0.001	
4-Perpendicularity2	Perp	0.001	0.000	0.010		0.001	
5-Y Value-Point1	Y	22.506	22.500	0.023	0.000	0.006	---
5-Y Value-Point2	Y	22.506	22.500	0.023	0.000	0.006	---
5-Y Value-Point3	Y	22.504	22.500	0.023	0.000	0.004	---
6-Perpendicularity4	Perp	0.003	0.000	0.010		0.003	--
7-Diameter-Circle3	D	58.531	58.500	0.046	0.000	0.031	--
8-Perpendicularity3	Perp	0.000	0.000	0.020		0.000	
9-Y Value-Cylinder3	Y	-7.006	-7.000	0.020	-0.020	-0.006	--
10-Flatness1	Flat	0.003	0.000	0.010		0.003	--