

# Messprotokoll ZEISS Calypso



Plan Name  
03700364-IQA1

Date  
April 12, 2018

Drawing No.  
\* drawingno \*


Time  
10:23:38 am

Order  
03700364

Operator  
Master

CMM  
C32Bit

Incremental Part Number  
46-01-18

Name	ID	Aktual	Nominal	pos Tol	neg Tol	Diff	<-- -->
	<b>Overall Result</b>						
	All Characteristics:	13					
	...in Tolerance:	11					
	...Out of tolerance:	2					
	...Over Warning Limit:	0					
	...Not Calculated:	0					
	Total Coord. systems:	2					
	...Not Calculated:	0					
Total Text elements:		0					

1-Diameter-Circle1	D	6.020	6.000	0.016	0.004	0.020	0.004
1-Diameter-Circle2	D	6.022	6.000	0.016	0.004	0.022	0.006
3-X Value-Cylinder2	X	100.000	100.000	0.015	-0.015	0.000	
4-X Value-Cylinder3	X	50.012	50.000	0.015	-0.015	0.012	---
2-Perpendicularity1	Perp	0.003	0.000	0.010		0.003	--
2-Perpendicularity2	Perp	0.005	0.000	0.010		0.005	--
5-Y Value-Point1	Y	36.021	36.000	0.025	0.000	0.021	---
6-Y Value-Point2	Y	36.012	36.000	0.025	0.000	0.012	
8-Perpendicularity3	Perp	0.009	0.000	0.010		0.009	---
9-Diameter-Cylinder3	D	84.035	84.000	0.054	0.000	0.035	--
10-Perpendicularity4	Perp	0.010	0.000	0.020		0.010	--
7-Y Value-Cylinder3	Y	-6.210	-6.200	0.020	-0.020	-0.010	--
11-Flatness1	Flat	0.000	0.000	0.010		0.000	