

Messprotokoll ZEISS Calypso



Plan Name
03700261 Body 1'Stage

Date
April 10, 2018

Drawing No.
* drawingno *


Time
9:17:18 am

Order

Operator
Master

CMM
C32Bit

Incremental Part Number
37-01-18

Name	ID	Aktual	Nominal	pos Tol	neg Tol	Diff	<-- -->
	Overall Result						
	All Characteristics:	14					
	...in Tolerance:	14					
	...Out of tolerance:	0					
	...Over Warning Limit:	0					
	...Not Calculated:	0					
	Total Coord. systems:	2					
	...Not Calculated:	0					
Total Text elements:		0					

1-Diameter-Circle1	D	6.009	6.000	0.016	0.004	0.009	
1-Diameter-Circle2	D	6.011	6.000	0.016	0.004	0.011	
2-X Value-Circle2	X	74.998	75.000	0.015	-0.015	-0.002	-
3-X Value-Circle3	X	37.509	37.500	0.015	-0.015	0.009	---
4-Perpendicularity1	Perp	0.005	0.000	0.010		0.005	--
4-Perpendicularity2	Perp	0.000	0.000	0.010		0.000	
5-Y Value-Point1	Y	22.506	22.500	0.023	0.000	0.006	---
5-Y Value-Point2	Y	22.505	22.500	0.023	0.000	0.005	---
5-Y Value-Point3	Y	22.505	22.500	0.023	0.000	0.005	---
6-Perpendicularity4	Perp	0.001	0.000	0.010		0.001	
7-Diameter-Circle3	D	58.532	58.500	0.046	0.000	0.032	--
8-Perpendicularity3	Perp	0.000	0.000	0.020		0.000	
9-Y Value-Cylinder3	Y	-7.005	-7.000	0.020	-0.020	-0.005	-
10-Flatness1	Flat	0.001	0.000	0.010		0.001	