ZXP820/1-12金属膜片厚度测量记录

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 序号 | 测量位置 | 1 | | 2 | | 3 | | 4 | | 5 | | 6 | | 7 | | 8 | |
| 10000 | A(0mm) 0.80-1.0 | 0.83 | | | | | | | | | | | | | | | |
| B(10mm) 0.80-1.0 | 0.80 | | 0.83 | | 0.83 | | 0.75 | | 0.83 | | 0.82 | | 0.82 | | 0.81 | |
| C(21mm) 0.80-1.0 | 0.78 | | 0.83 | | 0.83 | | 0.81 | | 0.82 | | 0.81 | | 0.82 | | 0.80 | |
| D(33mm) 0.80-1.0 | 0.82 | | 0.82 | | 0.84 | | 0.83 | | 0.82 | | 0.83 | | 0.84 | | 0.83 | |
| E(46mm) 0.90-1.10 | 0.89 | | 0.85 | | 0.86 | | 0.84 | | 0.87 | | 0.86 | | 0.91 | | 0.87 | |
| F(67mm) 1.0-1.20 | 1.07 | | 1.00 | | 1.06 | | 1.00 | | 1.05 | | 1.00 | | 1.08 | | 0.98 | |
| G(89mm) 1.05-1.25 | 1.12 | | 1.08 | | 1.09 | | 1.09 | | 1.09 | | 1.10 | | 1.09 | | 1.09 | |
| H(100mm) 1.0-1.20 | 1.13 | | 1.12 | | 1.15 | | 1.15 | | 1.13 | | 1.13 | | 1.15 | | 1.14 | |
| I(117.1mm) 1.23-1.37 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| J 1.15-1.35 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

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| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 序号 | 测量位置 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | ≤0.1 |
|  | A-B 0.80-1.0 | 0.82 | 0.83 | 0.84 | 0.84 | 0.83 | 0.82 | 0.82 | 0.82 |  |
| B-C 0.80-1.0 | 0.80 | 0.83 | 0.83 | 0.83 | 0.83 | 0.82 | 0.82 | 0.81 |  |
| C-D 0.80-1.0 | 0.79 | 0.82 | 0.83 | 0.83 | 0.81 | 0.81 | 0.81 | 0.81 |  |
| D-E 0.80-1.1 | 0.86 | 0.84 | 0.85 | 0.83 | 0.84 | 0.84 | 0.88 | 0.85 |  |
| E-F 0.90-1.2 | 0.97 | 0.91 | 0.94 | 0.88 | 0.95 | 0.92 | 0.98 | 0.91 |  |
| F-G 1.0-1.25 | 1.11 | 1.07 | 1.11 | 1.07 | 1.09 | 1.09 | 1.12 | 1.08 |  |
| G-H 1.0-1.25 | 1.12 | 1.11 | 1.14 | 1.14 | 1.12 | 1.12 | 1.13 | 1.13 |  |

|  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| 高度 | 实测 | 翻边高度 | 实测 | 平面度 | 实测 | 翻边R | 实测 | 直径 | 实测 | 重量（测量） |
| 116.8~117.6 |  | 7.8~8.2 |  | 0.2 |  | R3.2~R3.3 |  | Φ255.1~φ255.7 |  |  |

检验： 日期：2020年10月30日11:52