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Direct to Level 2, the PCN requirements for for Ultrasonic TOFD Level 2 are: 12 months supervised work experience to be obtained before or after the examination and must be attained within 24 months of the exam date. For employer based schemes the expected amount of work experience should be determined in the written practice. Contact

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Level 2: Question [Ref] II-1: In longitudinal wave inspection of the parent metal adjacent to a weld, minimum sensitivity is usually set such that; a) it is 6 dB over the 80% FSH level for the appropriate side drilled hole b) it is 20 dB over the 80% FSH level for the appropriate side drilled hole

Questions & Answers - Ultrasonic Weld Inspection Level 2

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European standards through the PCN Certification Scheme. Certification Services Division Midsummer House, Riverside Way ... -mail: pcn@bindt.org PCN/GEN ISSUE 19 DATED 1st January 2019 IMPLEMENTATION DATE: 1st February 2019 GENERAL REQUIREMENTS FOR QUALIFICATION AND PCN CERTIFICATION OF NDT PERSONNEL CONTENTS ... required for Level 2. 3.6.

GENERAL REQUIREMENTS FOR QUALIFICATION AND PCN...

LEVEL 2. To be eligible for the PCN Level 2 examination, an eye test must be passed (near vision and color) and candidates must hold Level 2 PCN Certification in Ultrasonic Weld Testing The TOFD Level 2 examination includes a specific paper and practical exam.

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