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Practical Guide to Injection Moulding Figure 1.1 Injection moulding machine Figure 1.2 Basic components of an injection moulding machine The control unit and control cabinet allow the machine operator to control and monitor the process. Control systems will be discussed in Chapter 5.

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Chapter 9: Troubleshooting. By Vannessa Goodship (ed) From ARBURG Practical Guide to Injection Moulding. 9.1 Introduction. Like most manufacturers, the first ARBURG injection moulding machine was born of the necessity to perfect their own products. As a consequence, practical requirements were systematically incorporated in the design of the ...

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Injection unit pressure requirements are low for Fluorothermoplastics. High injection velocities and pressures are undesirable, because they cause melt fracture and part fracture. It is recommended to keep injection pressures less than 1000 bars (15,000 psi) and pack pressures less than 700 bars (10,000 psi).

Injection Moulding Handbook

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