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• API 1104 is revised regularly (*every five years) to adapt to changing pipeline construction practices. In spite of these revisions, there are many requirements in API 1104 that are subject to interpretation. (Official Interpretations of the API 1104 can only come from the API 1104 Interpretations Committee, and/or API Staff.

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Standard Edition Section Inquiry # Question Reply 1104 18th May-94 1104-I-01-96 The section on essential variables for Weld Procedure Qualifications, Section 2.4.2.5, states a change from one group to another. However, this section does not specify which group. Is the first group specified in Table 2 which is < 12.7 mm and > 12.7 mm? Or is it

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