

## ***5s Pocket Guide***

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This pocket guide is designed to enhance awareness of the principles behind the 5S system and identify the impact the 5S's have on improving efficiency and promoting a safe working environment. In a condensed version, the pocket guide outlines a disciplined methodology for implementing 5S. The book is organized around a six-step method:

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5S Guidelines in your back pocket. If you want a successful 5S program, everyone needs to participate. This pocket guide can help. Hand out to employees to remind people of the steps of 5S; Easily fits in a pocket - folded size is 2" x 3.5"

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