# Design of a Low-Consumption Fluxgate Transducer for High-Current Measurement Applications

Guillermo Velasco-Quesada, *Member, IEEE*, Manuel Román-Lumbreras, *Member, IEEE*, Alfonso Conesa-Roca, and Felipe Jeréz

Abstract—This paper presents the design and final realization of a transducer system for the measurement of high dc and ac currents. This transducer is based on the magnetic flux compensation technique, also called fluxgate principle. The transducer designed can measure currents of around 1 kA of peak value with a 170-kHz small-signal bandwidth. This functionality can be achieved with low power consumption if the designed system is compared with other fluxgate transducers available on the market and with similar functional specifications. Improvement in consumption was achieved by the inclusion in the design of a switching power supply (based on flyback topology) and a switched amplifier for generating magnetic flux compensation current (based on half-bridge inverter topology).

*Index Terms*—AC and dc current measurement, current transducer, magnetic field measurement.

#### I. Introduction

ANY industrial applications require the measurement of electrical currents. These include current measurement for electric power and energy calculations, for feedback loops in control systems, and for security devices in order to guarantee human protection and prevent systems from malfunctioning or breakdowns. A more detailed description of systems and applications using current measurement can be found in [1]–[3].

Different methods for measuring electrical currents have been developed, and they have been based on physical principles (electrical, magnetic, or optical) or they take advantage of the behavior of some materials within a magnetic field [4].

The most suitable method for measuring electrical current depends, in each case, on the current characteristics: dc current, ac current, or both simultaneously, frequency ranges, expected peak or maximum value, accuracy, and need for isolation. The main methods used to measure electric currents are: shunt resistors, current transformers, Hall-effect transducers, Rogowski coils, fluxgate transducers, and magnetoresistors.

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G. Velasco-Quesada, M. Roman-Lumbreras, and A. Conesa-Roca are with the Electronic Engineering Department, Technical University of Catalonia, Urgell 187, 08036-Barcelona, Spain (e-mail: guillermo.velasco@upc.edu; manuel.roman@upc.edu; alfonso.conesa@upc.edu).

F. Jeréz is with the PREMO Group, Conchita Supervía, 13 08028-Barcelona, Spain (e-mail: felipe.jerez@grupopremo.com).

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TABLE I COMPARISON OF ELECTRIC CURRENT TRANSDUCERS

	Device				
Parameter	Shunt	Current transformer	Hall effect	Rogowski transducer	Fluxgate transducer
DC capability	Yes	No	Yes	No	Yes
Bandwidth	Fair	Good	Poor	Good	Good
Isolation	No	Yes	Yes	Yes	Yes
Linearity	Good	Fair	Poor	Good	Very good
Precision	Good	Good	Good	Good	Very good
Offset	Yes	No	Yes	No	No
High-current measurement	Poor	Fair	Fair	Good	Very good
Saturation effect	No	Yes	Yes	No	No
Temperature dependence	Middle	Low	High	Very low	Low
Power consumption	High	Low	Low	Low	Middle
Size	Very small	Small	Small	Middle	Middle

Xiao *et al.* describe and compare some of these methods for electric current measurement [5], and Table I presents a comparison using the most relevant parameters for determining the main characteristics of each of them and their usual applications.

Although fluxgate sensors first appeared in the early 1930s, these sensors are still being used in many applications [6]. Fluxgate transducers are widely used in dc or low-frequency current measurements, they offer a wide range of new applications and present a high potential for future applications [7].

The transducer described in this paper was jointly developed by the Technical University of Catalonia and the PREMO Group in order to meet identified needs in the sector of electric current measurement. It is a current transducer based on fluxgate technology providing a better performance with power supply and energy consumption requirements, in comparison with similar fluxgate transducers existing on the market.

This transducer was previously introduced in [8], where its principle of operation and construction were briefly described, and some of its specifications were characterized. This new paper extends the contents reported in [8] with a detailed description of the transducer operating principle and its practical realization.

# II. FLUXGATE TRANSDUCER OPERATING PRINCIPLE

The basic operating principle of these transducers is based on the detection of the saturation state of a magnetic circuit. More details can be found in the specialized literature [9]–[11].

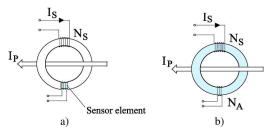


Fig. 1. Fluxgate transducer structures. (a) Standard structure. (b) Structure without gap on the magnetic path.

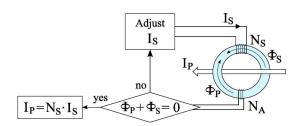


Fig. 2. Basic operating principle of fluxgate transducers.

The so-called "standard" fluxgate transducer uses a toroidal magnetic circuit which includes an air gap with the element for magnetic field measurement. This sensing element is also called "saturable inductor" [Fig. 1(a)].

The current sensor proposed in this work is based on a variation of the "standard" fluxgate transducer structure, and it operates under closed-loop conditions. This kind of transducer uses its own ring core as a magnetic field detector and includes no gap on the magnetic path [Fig. 1(b)]. An auxiliary winding (normally called excitation winding) is added to the core  $(N_A)$ , which is used as a saturable inductor for flux detection purposes. This structure of the fluxgate transducer is described with more detail in [11] and [12].

In order to obtain a null magnetic field on the magnetic circuit, a secondary winding  $(N_S)$  must be excited with an appropriate current, as shown in Fig. 2. In this case, the transducer operates on zero-flux condition, and the current imposed on the secondary winding  $(I_S)$  is directly proportional to the primary current  $(I_P)$ . The primary winding is a single wire placed through the hole of ring core. The relationship between the primary and the secondary currents is shown in

$$I_P = N_S \cdot I_S \tag{1}$$

where  $N_S$  is the number of turns of the secondary winding.

The detection of the zero-flux condition on the transducer magnetic circuit is performed by the change of the saturable inductor inductance value. In the absence of the primary current, the flux through the saturable inductor is zero. Under these conditions, if a square voltage waveform is applied to the excitation winding, the current waveform  $(I_A)$  will be as shown in Fig. 3(a).

The primary current  $(I_P)$  effect on the excitation current  $(I_A)$  implies a nonzero average value, as shown in Fig. 3(b). The average value and the sign of  $I_A$  depend on the value and the direction of  $I_P$ . These effects of the primary current on the excitation current are detailed in [11].

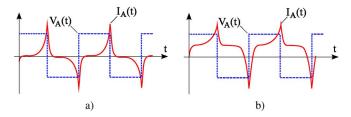


Fig. 3. Voltage excitation and current waveforms on auxiliary winding under: (a) zero flux condition ( $I_P = 0$ ) and (b) nonzero flux condition ( $I_P > 0$ ).

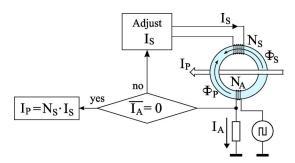


Fig. 4. Operating principle of the designed fluxgate transducer.

#### III. FLUXGATE TRANSDUCER DESIGN AND REALIZATION

The designed transducer operates under closed-loop conditions, according to the general diagram shown in Fig. 2. A null value on the average current through the excitation winding  $(I_A)$  is used to determine the zero-flux condition. This operating principle is presented in Fig. 4.

One important drawback of this structure is the possibility of noise injection from the excitation winding circuit into the primary current circuit. This noise can be coupled into the primary current circuit due to the transformer effect present in the magnetic core of the transducer. The solution usually adopted, in order to avoid this negative influence, is the use of a second core with a new auxiliary winding (or new excitation winding). Under ideal conditions, these two cores and their winding must be identical [11] and [13].

If these two auxiliary windings ( $N_{A1}$  and  $N_{A2}$ ) are excited with the same current but in opposite directions, then the two induced currents on the primary conductor will be equals and with opposite directions, cancelling their effects.

In this new structure, a secondary winding (used for flux compensation) is common to both auxiliary cores. The transducer presented in this work is designed on the basis of this structure, and its block diagram is shown in Fig. 5.

A more detailed description of different parts of this system is included in the paragraphs below.

# A. Signal Generator for Auxiliary Windings Excitation $(I_A)$

The basic self-oscillating circuit for exciting the auxiliary windings is presented in Fig. 6. It is a relaxation oscillator based on a Schmitt trigger and an RL circuit. The inductor used for this oscillator is one of the excitation windings  $(N_{A1})$  and a voltage proportional to excitation current  $(I_A)$  appears on the terminals of the sensing resistor  $R_T$ .

Excitation windings are formed by 200-turns coils on two toroidal cores. The internal and external diameter of each core

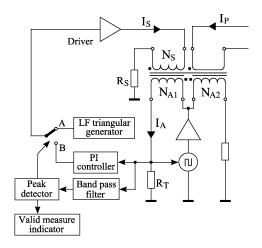


Fig. 5. Block diagram of the designed fluxgate transducer.

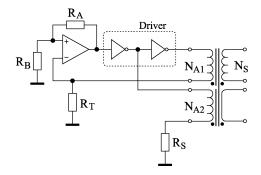


Fig. 6. Circuit for auxiliary wiring excitation.

is 50 and 60 mm, respectively, and their square section is 64 mm<sup>2</sup>. The material used for the cores is based on a nanocrystalline structure with iron base and high permeability, and the inductance of these two windings is about 300 mH.

The trigger output voltage oscillates between high and low output levels when the current through excitation winding exceeds the adjusted threshold values. These threshold values are calculated in order to guarantee that the two excitation cores reach both saturation regions. In the designed transducer, these values are adjusted to  $\pm 25$  mA, approximately.

The oscillation frequency of the oscillator circuit is influenced by the electric and magnetic characteristics of excitation cores, because one of them is included in the oscillator circuit. The self-oscillating frequency of the designed circuit is close to 300 Hz.

The current driver for exciting both auxiliary windings is based on an integrated circuit which includes a dual monolithic high-speed power MOSFET driver.

An accurate mathematical model of self-oscillating fluxgate current sensor can be found in [14].

## B. Excitation Current Symmetry Detector

As described in Section II, the excitation current average value is zero  $(\overline{I_A}=0)$  in the absence of primary current  $(I_P=0)$ , and a nonzero primary current leads to a nonzero excitation current average value. The sign of the excitation current average value is related to the primary current direction.

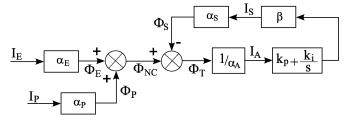


Fig. 7. Block diagram of the control circuit.

For an automatic adjustment of the compensation current value  $(I_S)$ , the use of a PI controller is proposed. If the magnetic flux generated by  $I_S\left(\Phi_S\right)$  is equal and opposite to the flux generated by the primary current  $(\Phi_P)$ , the transducer operates under zero average flux condition  $(\overline{\Phi}_T=0)$  and the average value of  $I_A$  is also zero.

This control strategy is illustrated in Fig. 7, where  $\Phi_T$  (the total magnetic flux in one of the auxiliary cores) is obtained by the addition of three different fluxes: the magnetic flux generated by the compensation wiring  $(\Phi_S)$  and the fluxes induced on the auxiliary core by the primary and the excitation currents  $(\Phi_P)$  and  $\Phi_E$ , respectively).

The addition of the flows  $\Phi_P$  and  $\Phi_E$  is noted by  $\Phi_{NC}$  and has an ac component (due to  $\Phi_E$ ) and a dc or low-frequency component (due to  $\Phi_P$ ).

With this control scheme, the total magnetic flux average value  $(\overline{\Phi_T})$ , and, consequently, the auxiliary current average value  $(\overline{I_A})$  is always zero, as is demonstrated by the system transfer function, noted by  $H_I(s)$  as

$$H_{I}(s) = \frac{\Phi_{T}}{\Phi_{NC}} = k \cdot \frac{\frac{s}{\omega_{0}}}{\frac{s}{\omega_{0}} + 1}$$

$$\begin{cases} k = \frac{1}{1 + \beta \cdot \frac{\alpha_{S}}{\alpha_{A}} \cdot k_{p}} \\ \omega_{0} = \frac{\beta \cdot \frac{\alpha_{S}}{\alpha_{A}} \cdot k_{p}}{1 + \beta \cdot \frac{\alpha_{S}}{2} \cdot k_{p}} \end{cases}$$
(2)

The high-pass filter behavior of  $H_I(s)$  indicates that only the ac component of the excitation current  $(I_E)$  appears on the auxiliary current  $(I_A)$ , ensuring that it has a zero average value.

The described control loop cannot guarantee the correct operation of the transducer if the excitation cores are strongly saturated at the system startup. This condition can appear when a nonzero primary current is circulating through the transducer before it is turned on.

As a consequence of strong saturation in the auxiliary core, the inductance of the auxiliary winding drops and then, the oscillation frequency of the self-oscillating circuit increases until reaching some tens of kilohertz. Under these conditions, the sign of the average value of  $I_A$  is independent of the primary current direction.

To avoid this important drawback, an additional feedback loop is included in the control system circuit. For all  $I_P$  initial conditions, this new loop guarantees that zero-flux condition is reached when the transducer is switched on.

The operation of this new loop is based on the property of  $I_A$  mentioned previously: the frequency of the excitation current is

where

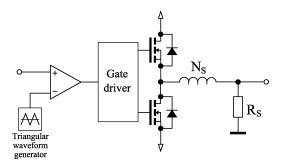


Fig. 8. Excitation circuit for secondary current generation.

high when the transducer operates under high saturation conditions, but it is close to the self-oscillation frequency when the transducer operates near zero-flux conditions.

As Fig. 5 shows, this loop includes a low-frequency triangular waveform generator, a frequency detector circuit and an analog switch controlled by the frequency detector circuit. The frequency detector circuit is based on a high-Q bandpass filter (tuned with self-oscillation frequency) and a voltage comparator as a peak detector.

While the transducer does not operate near zero-flux condition, the input of the current compensation driver  $(I_S)$  is connected to the low-frequency triangular waveform generator. The use of this waveform generates a current sweep through the compensation winding which guarantees reaching the zero-flux condition. When the transducer operates near zero-flux condition, the frequency of  $I_S$  is near the self-oscillation frequency and the output of the frequency detector circuit is activated. Then, the analog switch connects the PI controller to the input of the current compensation driver.

The utilization of this additional control loop increases the robustness of system because it ensures that the system will always reach zero-flux condition after transient situations.

## C. Valid Measure Indicator

The output of the low-frequency detector circuit is connected to a valid measurement indicator circuit. This indication is activated when the  $I_A$  frequency is close to the self-oscillating frequency, and this effect occurs when the transducer operates near zero-flux condition.

The elements used for a valid measure indication are one light-emitting diode (LED) and one single-pole double-throw (SPDT) electromagnetic relay.

# D. Driver for Secondary Current $(I_S)$ Generation

The traditional excitation circuits for secondary winding  $(N_S)$  consist of a current driver based on linear amplifiers. For the implementation of the proposed transducer, a class-D amplifier has been used as a secondary current driver. These kinds of amplifiers are based on pulsewidth modulator (PWM) circuits and half-bridge inverters, as shown in Fig. 8. These amplifiers have the advantage of high energy efficiency, but they also include harmonic components related to its switching frequency.

The PWM circuit generates a square voltage waveform with a duty cycle (D) proportional to the PI controller or to the output

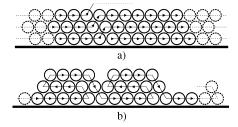


Fig. 9. (a) Continuous winding and (b) progressive winding techniques.

signal of the LF triangular waveform oscillator. This voltage is applied to the secondary winding through a current driver based on a half-bridge inverter. The current driver circuit is implemented with two N-channel-type MOSFETs and one on-chip integrated half-bridge gate driver.

The switching frequency used is 50 kHz, because it is a frequency above the human acoustic threshold and it implies a negligible secondary current ripple ( $\Delta I_S$ ). This current ripple can be estimated by

$$\Delta I_S = \frac{2 \cdot V}{L_S \cdot f_S} \cdot D \cdot (1 - D). \tag{3}$$

where  $L_S$  is the inductance of the secondary winding, V is the voltage applied to the secondary winding,  $f_S$  is the driver switching frequency, and D is the duty cycle of the voltage waveform generated by the PWM circuit.

Secondary current ripple depends on the duty cycle value, and it takes the maximum value when D=0.5. In this case, (3) can be rewritten as

$$\Delta I_S = \frac{V}{2 \cdot L_S \cdot f_S}.\tag{4}$$

For the designed transducer, the maximum value of the secondary current ripple can be estimated to be about  $10 \mu A$ .

On the other hand, the number of turns of the secondary coil defines the sensor output voltage sensitivity, and its maximum value is limited by the effects of the parasitic self-capacitance on this coil [6]. The transformer winding capacitance is detrimental in three ways [15]: 1) it can drive the transformer into premature resonance; 2) it can produce large current spikes when operates from a square voltage source; and 3) it can produce electrostatic coupling to other circuits.

The sensitivity of output voltage for the designed transducer is specified to 1000:1 (1000 A of primary current will be compensated with a 1-A secondary current). This specification implies the use of 1000 turns for the construction of the secondary coil. For this reason, the self-capacitance of secondary coil must be minimized using a careful design for the construction of this coil.

One way to reduce the self-capacitance effect on toroidal coils is by means of a progressive winding technique, rather than the usual continuous winding technique [15].

Continuous winding and one example of a progressive winding technique are shown in Fig. 9.

The progressive winding technique proposes to wind a certain number of turns in one direction (forward), then wind half of turns on the opposite direction (backward), and finally repeat this procedure until winding is completed.

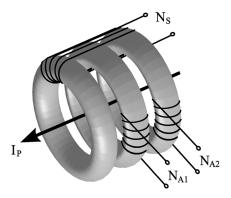


Fig. 10. Transformer and windings utilized on the designed transducer.

For example, in the case of designed transducer, the self-capacity in the secondary winding is reduced by a factor of 30 when the progressive winding technique is used instead of a continuous winding technique.

Finally, the output voltage of the transducer is measured on a shunt resistor  $(R_S)$  connected in series with secondary winding. The circuit formed by the inductance of  $N_S$  coil and  $R_S$  operates as a low-pass current filter, so the output voltage is proportional to the primary current.

## E. AC Current Measurement

Fluxgate transducers are only suitable for measurements of dc or low-frequency ac currents, because the maximum bandwidth which can be reached is around 100 Hz [7]. The maximum frequency for ac current measurements is imposed by the operating frequency of the zero-flux detection circuit.

For medium or high-frequency ac currents measurement, and in order to improve the current sensor dynamic response, a third core is included on the transducer transformer [11]. This new ring core is only embraced by the secondary winding  $(N_S)$  as shown in Fig. 10.

The combination of this new core, the secondary winding, and the primary current wire operates exclusively as a conventional current transformer, and this feature guarantees medium and high-frequency current measurement.

# F. Transducer Power Supply

Usually, bidirectional current transducers need a regulated and symmetrical bipolar voltage power supply (values of +15 V and -15 V are typical). In order to relax these specifications, the designed transducer incorporates a power supply based on a flyback dc/dc converter. This converter generates a stable output voltages (+12 V and -12 V) from a single and unregulated input voltage, which can be between 10-30 V.

### IV. TEST RESULTS

Fig. 11 illustrates the final appearance of the designed transducer, where the main components of the system can be identified: measuring transformer, printed circuit board (PCB), and box to contain all of the transducer elements.

In order to evaluate the performance of the designed transducer, some laboratory tests were conducted. This section presents the results obtained in some of these experimental tests.

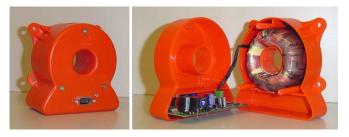


Fig. 11. Designed fluxgate transducer.

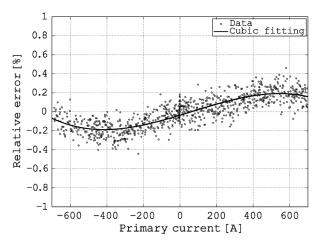


Fig. 12. Measured relative output error of the designed transducer.

The first test consisted of full-scale dc current measurement, the second one determined the small-signal bandwidth of system, the third one evaluated the system response for high-level current transients, and, finally, the last test compared the power consumption between the designed system and one commercial fluxgate transducer from the leading company.

# A. DC Current Measurement

For this test, the primary current was generated by a dc power source, and it was adjusted by a programmable dc active load. Primary current was measured by a noninductive shunt (20 A/60 mV), and its value was utilized as a reference. Furthermore, this current was coupled to the transducer through 30 turns, so that current measured by transducer was 30 times larger than the current measured by the shunt. Finally, the output resistor value  $(R_S)$  utilized for this test was 1  $\Omega$ .

The following equation corresponds to the linear regression of the measured input-to-output current characteristic:

$$V_O = 0.999 \cdot I_P + 0.011. \tag{5}$$

This result indicates good system linearity (0.999) and low offset error (around 10 mA).

Fig. 12 shows the relative error in the measurement. This error is referred to the system full-scale. Accordingly with the obtained data, the relative error is around 0.2% in -700 A to 700 A range.

## B. Small-Signal Bandwidth

For this second test, the primary current was generated by a linear amplifier from a function generator. Primary current was

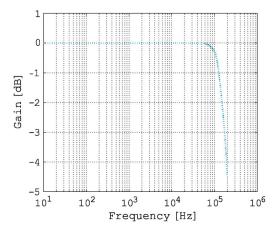


Fig. 13. Small-signal frequency response of the designed transducer.

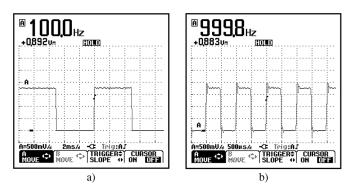


Fig. 14. Experimental waveforms of measured current for primary current step (from 0 to 600 A) and frequency: (a) 100 Hz and (b) 1 kHz.

measured by a shunt resistor, and this value was used as a reference. Furthermore, this current was coupled to the transducer through two turns, so that the current measured by the transducer was twice that of the current measured by the shunt.

The frequency response of system under small-signal conditions is shown in Fig. 13. The primary current used for this test was a sinusoidal waveform with 7 A of amplitude; this amplitude was the 1% of the transducer primary current nominal value.

As can be seen, the small-signal bandwidth of the designed transducer can be estimated to be about 170 kHz.

## C. Transient Current Measurement

This test was carried out in order to evaluate the response of the designed transducer to fast transitions on the primary current. A square waveform between 0–600 A was utilized as a primary current, and a 3- $\Omega$  resistor was utilized as a shunt resistor  $(R_S)$ . For this resistor, and accordingly with (1), the output voltage on the output shunt resistor  $(V_O)$  can be calculated as

$$V_O = R_S \cdot I_S = \frac{R_S}{N_S} \cdot I_P = 0.003 \cdot I_P.$$
 (6)

Fig. 14 shows the current measured by the designed transducer when the frequency of the primary current is 100 Hz and 1 kHz.

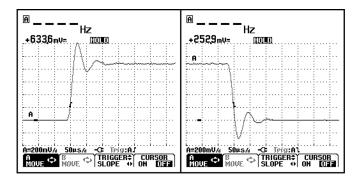


Fig. 15. Edge details of measured current for primary current step from  $0\ \text{to}$  300 A.

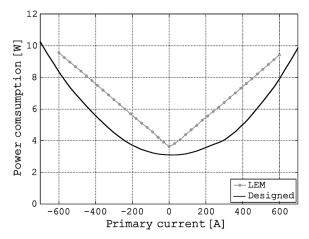


Fig. 16. Power consumptions of the designed transducer and other similar transducer versus the primary current value.

Fig. 15 shows the details of rising and falling edges on the measured current when primary current is a square waveform between 0–300 A. The slope of these edges can be estimated to around 20 A per microsecond. This slope on the current variation is imposed by the limitations of current generator utilized in this test and not by the dynamic response of the designed transducer.

## D. Power Consumption

Fig. 16 shows the power consumed by the designed transducer as a function of the primary current. This figure also shows the power consumed by other fluxgate transducer available on the market and with similar characteristics to those of the designed transducer. Table II provides a summary of main features of transducers used in this comparative test.

The experimental setup utilized to perform this test is the same as that used for the test described in paragraph 4.1. In this new test, the power consumption of the transducer under test was measured and stored by a digital power meter.

Fig. 16 shows that the power consumed by the designed transducer is always smaller than the power consumed by the LEM transducer. The difference between consumptions is around 0.5 W for zero primary current, but this difference increases over 2 W for certain ranges of the primary current.

These differences imply that the power consumed by the designed transducer is 15% lower in the whole measurement

TABLE II
MAIN FEATURES OF FLUXGATE TRANSDUCERS UTILIZED FOR TEST

	Transducer for test	Designed transducer	
Manufacturer	LEM	PREMO	
Model	IT 600-S	DCT-700A	
Nominal primary current	± 600A	± 700A	
Current transfer ratio	1500:1	1000:1	
Supply voltage	$\pm 15V \pm 5\%$	+10V to +30V	
Normal operation indicator	None	LED	
Valid measure output		SPDT Relay	

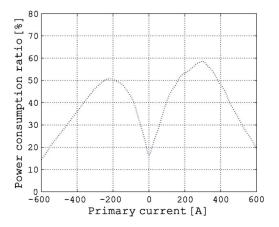


Fig. 17. Power consumption ratio of compared transducers versus the primary current value.

range, reaching 50% of the power consumed for some ranges of the primary current, as is shown in Fig. 17.

Fig. 17 shows power consumption ratio of the LEM transducer with reference to the designed transducer consumption. This power ratio is represented versus the primary current value.

# V. CONCLUSION

In this paper, the design of a current transducer based on fluxgate principle has been proposed and its final realization has been presented.

The main objective of the transducer design is to improve the specifications of power supply system, maintaining the rest of specifications at the same level of other similar transducers available on the market.

This objective was achieved through the use of a switching power supply based on high-efficiency dc/dc power converter (flyback topology). This strategy allows us to relax the specifications for supply voltage because only one unregulated power source is needed for the system power supply.

On the other hand, the driver for generating the compensation current is also based on a high-efficiency switching converter (half-bridge inverter topology). These two design strategies allow the designed transducer to present lower power consumption than the other tested transducer.

Experimental tests were conducted in order to verify the correct operation of the designed transducer and some of the obtained results are presented.

Finally, the main characteristics of the designed transducer are summarized here.

- Nominal primary current: 700 A.
- Maximum peak primary current: 1 kA.
- Conversion ratio: 1000:1.
- Small-signal bandwidth (1% of nominal primary current): 170 kHz.
- Supply voltage: from 10 to 30 VDC.
- Standby power consumption ( $I_P = 0$ ): 3.1 W.

In order to obtain a more detailed characterization of the designed current transducer, reference DCT-700 A can be consulted on the general datasheet of PREMO Group [1].<sup>1</sup>

Some parts of the presented transducer are protected by the Spanish patent referenced as P200701317.

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Guillermo Velasco-Quesada (S'04–M'09) was born in Barcelona, Spain. He received the Ingeniero Técnico Industrial en Electricidad, the Ingeniero en Electrónica, and Doctor en Ingeniería Electrónica degrees from the Universitat Politècnica de Catalunya (UPC), Barcelona, Spain, in 1990, 2002, and 2008, respectively.

Since 1992, he has been an Associate Professor with the Departamento de Ingeniería Electrónica, Escuela de Ingeniería Tecnica Industrial de Barcelona, UPC, Barcelona, Spain, where he teaches analog and

power electronics. He is a Researcher with the Energy Processing and Integrated Circuits (EPIC) Group and the Power Electronics Research Center (PERC) of the UPC. His main research interest includes analysis, modeling and control of power systems for renewable energy applications, and grid-connected PV systems based on reconfigurable topologies.

Dr. Velasco is a member of the IEEE Industrial Electronics and IEEE Power Electronics Societies.



Manuel Román-Lumbreras (M'09) was born in Gallur, Spain. He received the Ingeniero Industrial en Electricidad and the Doctor Ingeniero Industrial degrees from the Universitat Politècnica de Catalunya (UPC), Barcelona, Spain, in 1975 and 2006, respectively.

From 1977 to 2000, he was an Assistant Professor with the UPC and, since 2001, he has been an Associate Professor with the Departamento de Ingeniería Electrónica, UPC. From 1965 to 2000, he was working in the industry in the area of electrical

energy production, railway power traction systems, ac and dc motor drives, electric power quality, and power converters for uninterruptible power supplies and active power filters. His actual research interests are power electronics, electric power network quality, converters for renewable energy systems, and digital control of power converters.

Dr. Roman is a member of the IEEE Industrial Electronics, IEEE Industrial Applications, and IEEE Power Electronics Societies.



Alfonso Conesa-Roca was born in Barcelona, Spain. He received the Ingeniero en Electrónica and Doctor en Ingeniería Electrónica degrees from the Universidad Politècnica de Catalunya (UPC), Barcelona, Spain, in 1998 and 2006, respectively.

He is currently an Associate Professor with the Departamento de Ingeniería Electrónica, Escuela Universitaria de Ingeniería Técnica Industrial de Barcelona, UPC. His current research interests include switching-mode power supplies, power architectures, resonant conversion, and photovoltaic

applications.

Dr. Conesa is a member of the IEEE Sensors Council.



Felipe Jeréz was born in Málaga, Spain. He received the Industrial Tech Engineering degree from Málaga Technical University, Málaga, Spain, in 1994.

Since 1995, he has been involved with R&D activities, first with PREDAN, where he was involved with RFID component and systems, in 2005 he was involved in R&D activities at PREMO China, and since 2006 he has been leading the R&D team of the PREMO Group, Barcelona, Spain, as CTO of the company. Recently, PREMO has been developing a new generation of products working very closely

with universities in Barcelona (UPC, UB), Málaga (UMA), and Madrid (UPM). His main research areas includes power product development for automotive applications, especially for electric and hybrid vehicle, advanced current transducer applications, energy harvesting micro-devices, and RFID antennas for automotive applications.