



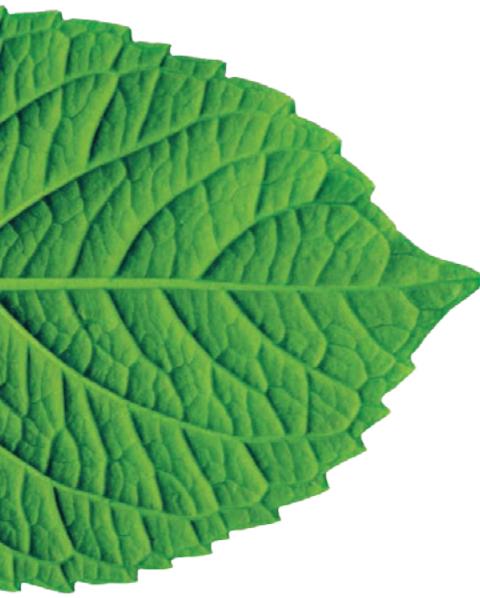
Okala

the ecodesign strategy wheel

The Okala Ecodesign Strategy Wheel clusters strategies according to the stages of the life-cycle of the product. Designers can use many of these strategies, or focus on a few. The wheel serves as a powerful brainstorming tool to explore areas of product development or improvement that have not yet been considered. [Enter Here](#)

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Okala

the ecodesign strategy wheel

Ecodesign strategies help designers and system developers imagine new opportunities. These design approaches are intended to reduce the ecological impact of a product, service or system. Depending on the context, each ecodesign strategy can be applied more or less successfully. Any ecodesign strategy can be counterproductive when applied to a particular product or service; they are not universally beneficial in all situations.

The Okala Ecodesign Strategy Wheel is a modification of the wheel developed by Brezet and van Hemel.* The wheel clusters strategies according to the stages of the life-cycle of the product. Designers can

use many of these strategies, or focus on a few. The wheel serves as a powerful brainstorming tool to explore areas of product development or improvement that have not yet been considered.

Ecodesign requires as much thoughtful design thinking as any other design activity. This means recognizing when an ecodesign strategy is or is not working in a project or system. The ecological effectiveness of the strategy can be best gauged by an assessment to measure the product system impacts.

*H. Brezet and C. van Hemel (1997) EcoDesign: A promising approach to sustainable production and consumption, UNEP

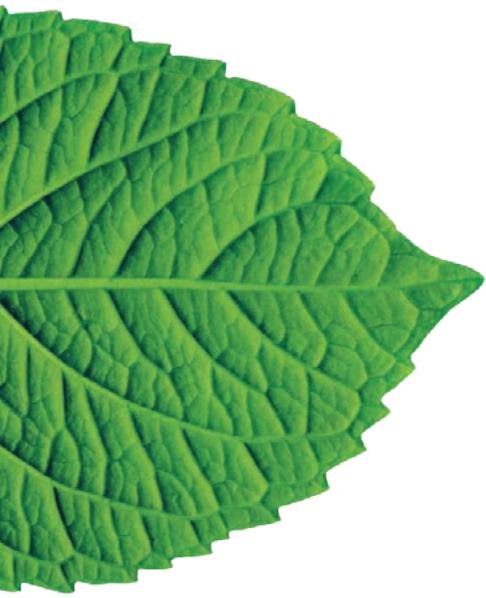


[**Learn more about the
Okala Professional Guide**](#)



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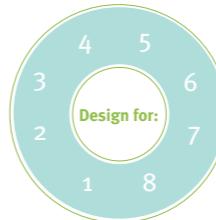


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how to use this PDF effectively

1

To begin, choose a category from the wheel that corresponds to the type of strategy you are designing for.



2

You will be taken further into that category where you are presented with a selection of strategy card options for that category.



3

When you choose an option to explore further, an example of that strategy can be seen by clicking on one of the cards presented to you.



[Press to return to the strategy wheel](#)



[Press to return to the category homepage](#)

[Press to return to the homepage](#) Okala



1

Innovation

Rethink how
to provide the
benefit

Design
flexibility for
technological
change

Provide
product as
service

Serve needs
provided by
associated
products

Share among
multiple users

Mimic biological
systems

Use living
organisms in
product system

Create
opportunity
for local
supply chain



1

Design for Innovation



Cozy Products Inc.

Rethink how to provide the benefit

You can conceptualize completely new ways to deliver the product benefit

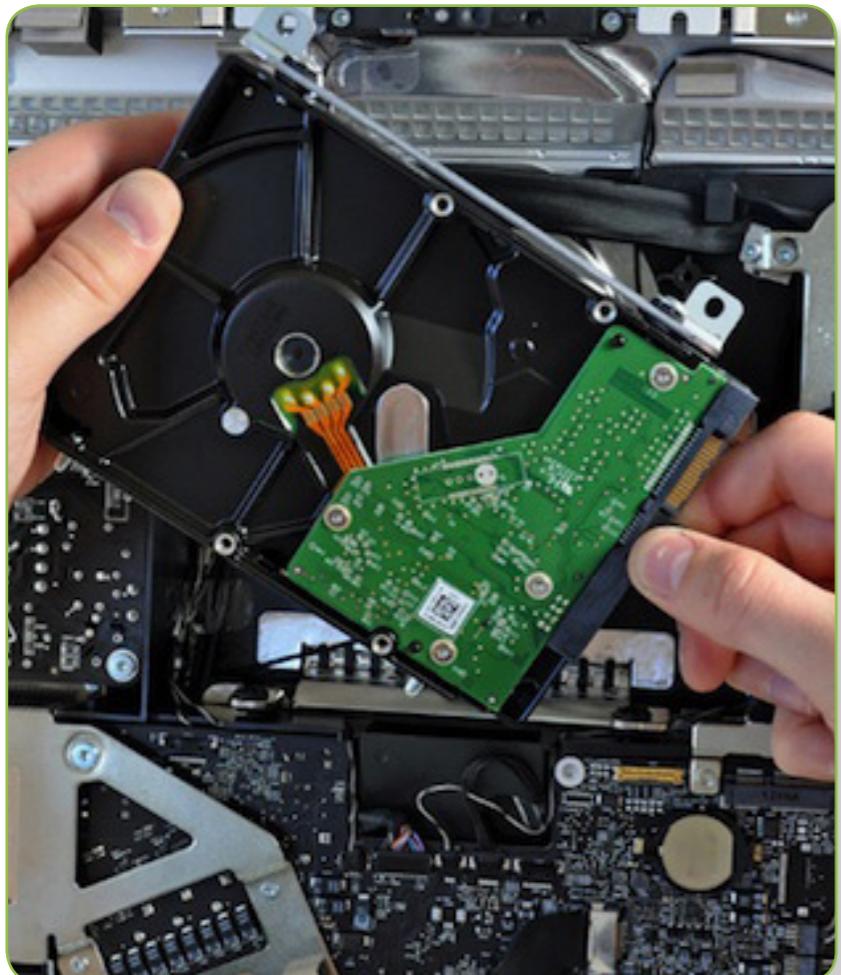
Example: Instead of heating an entire building, we heat only the air around people.



Okala

1

Design for Innovation



Design flexibility for technological change

Components in the system that will become technically obsolete can be planned for.

Example: A computer can allow easy replacement of quickly evolving microchips.



1 Design for Innovation



Provide product as service

You can envision how the product can become a service.

Example: Lease a floor covering rather than selling it, such as Interface Carpet.



1 Design for Innovation



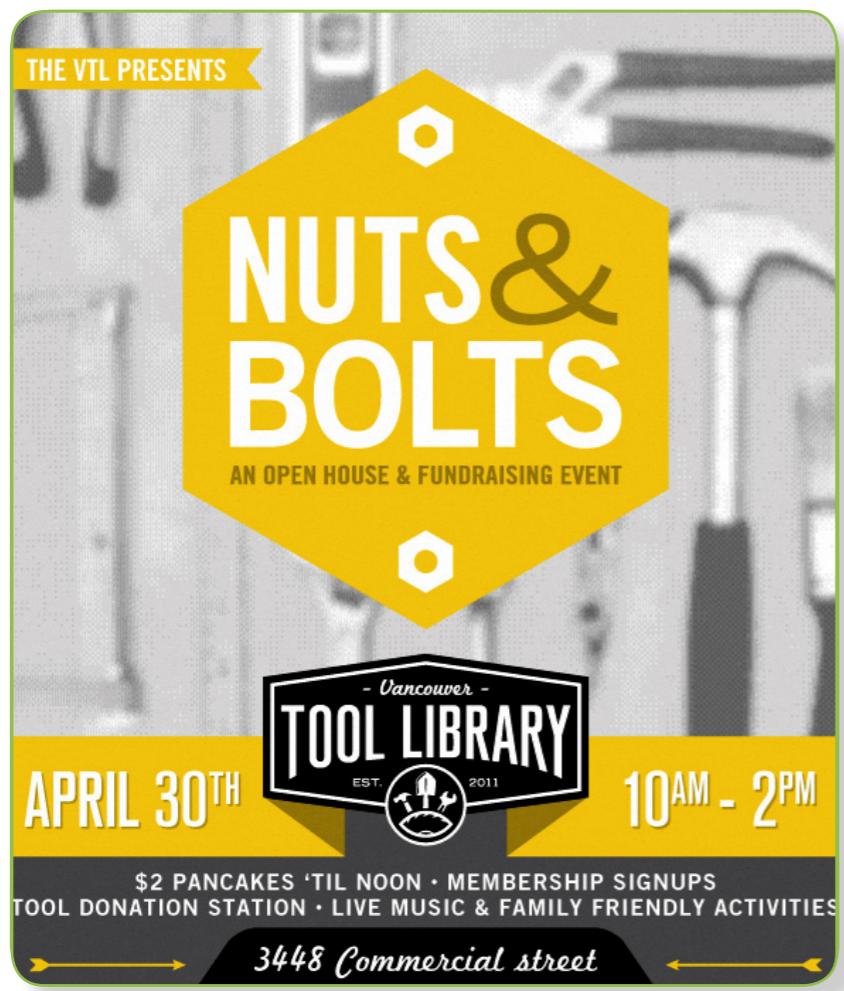
Serve needs provided by associated products

Multiple products can be integrated into one system.

Example: The Swiss army knife provides a multitude of tools in one compact package.



1 Design for Innovation



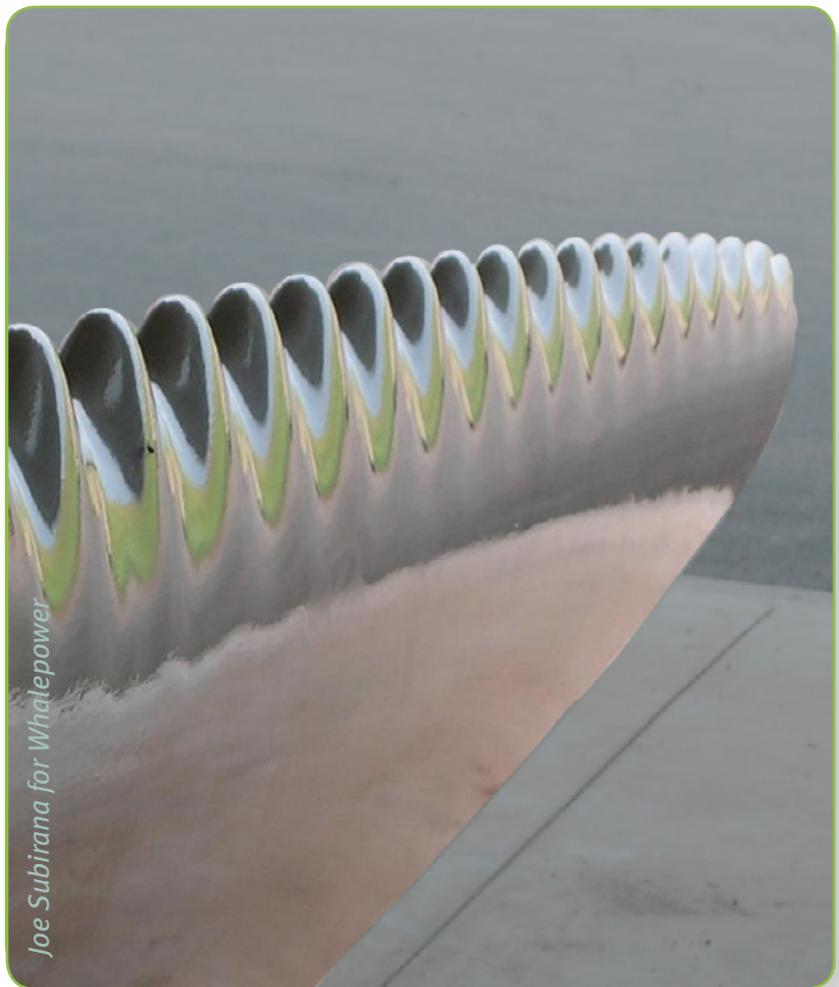
Share among multiple users

A system can be designed to support group ownership rather than individual ownership.

Example: Many cities now have cooperatives for manual and power tools.



1 Design for Innovation



Mimic biological systems

Natural principles can be employed in low impact design solutions.

Example: A turbine blade designed to mimic the edge of whale fin increases efficiency.



1

Design for Innovation



Use living organisms in product system

You can explore ways to employ living organisms in the product system.

*Example: Aquatic plants, such as cattails (*typha angustifolia*) can clean waste water.*



1 Design for Innovation



Create opportunity for local supply chain

Local material suppliers and manufacturers offer social and environmental benefits

Example: If an aluminum smelter is located in your region, you can design products or components from recycled aluminum.





2

Reduced Material Impacts

Avoid materials that damage human or ecological health

Avoid materials that deplete natural resources

Minimize quantity of material

Use recycled or reclaimed materials

Use renewable resources

Use materials from reliable certifiers

Use waste byproducts



2 Design to Reduce Material Impacts



Avoid materials that damage human or ecological health

You can specify materials and finishes that do not compromise human or ecological health.

Example: Lithium batteries are much less toxic than lead or cadmium batteries.



2 Design to Reduce Material Impacts



Copyright Norlito Gumapac

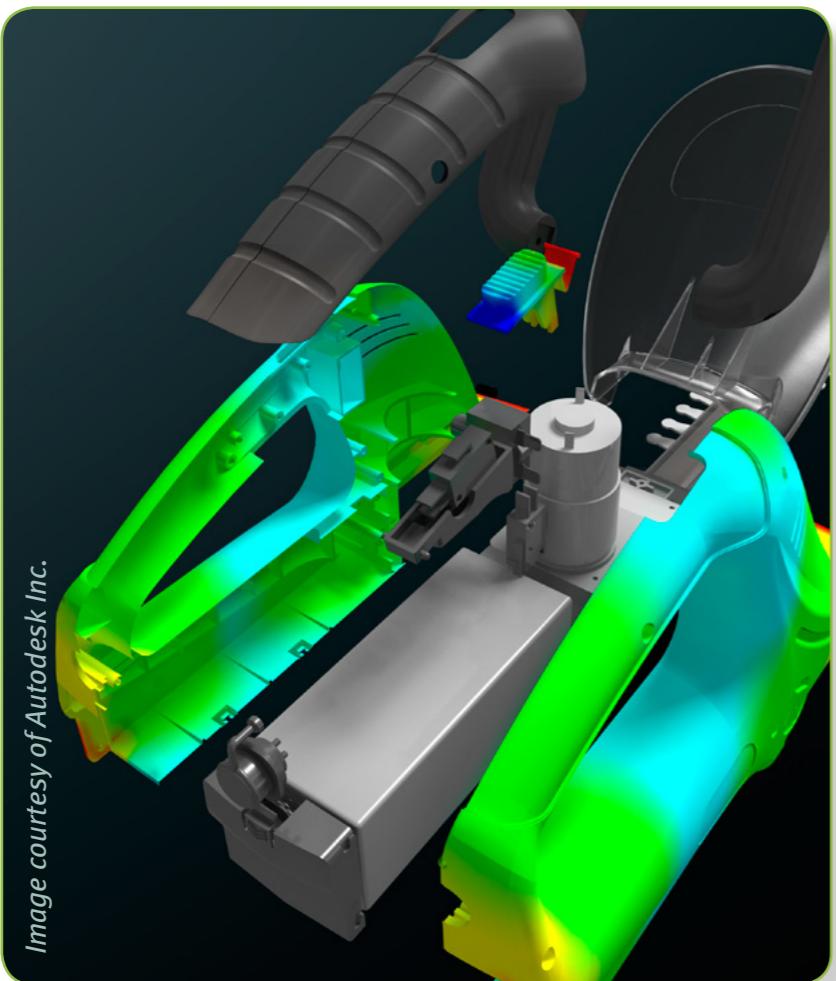
Avoid materials that deplete natural resources

You can specify materials that do not use quickly diminishing resources.

Example: Linen, which is made from flax, consumes less fossil fuel than nylon.



2 Design to Reduce Material Impacts



Minimize quantity of materials

Light-weighting, miniaturizing or eliminating parts or packaging.

Example: Structural analysis software can identify where to remove unnecessary material in a product system.



2 Design to Reduce Material Impacts



Image courtesy of Landscape Brands

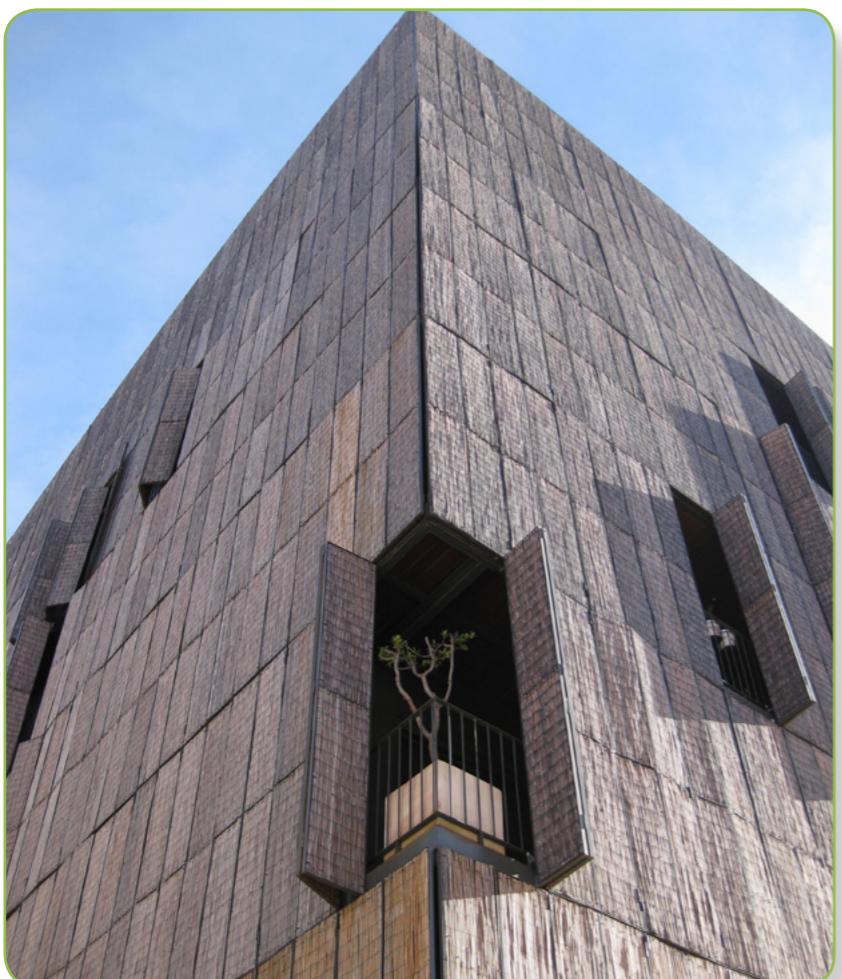
Use recycled or reclaimed materials

You can identify sources of re-used or recycled materials.

Examples: You can integrate wood from old buildings or recycled plastic from beverage containers.



2 Design to Reduce Material Impacts



Use renewable resources

Renewable materials can be grown and replenished.

Example: Bamboo can grow quickly and deliver considerable material per area-year. Bamboo panels on this building by FAO allow inhabitants to control air and light flow.



2 Design to Reduce Material Impacts



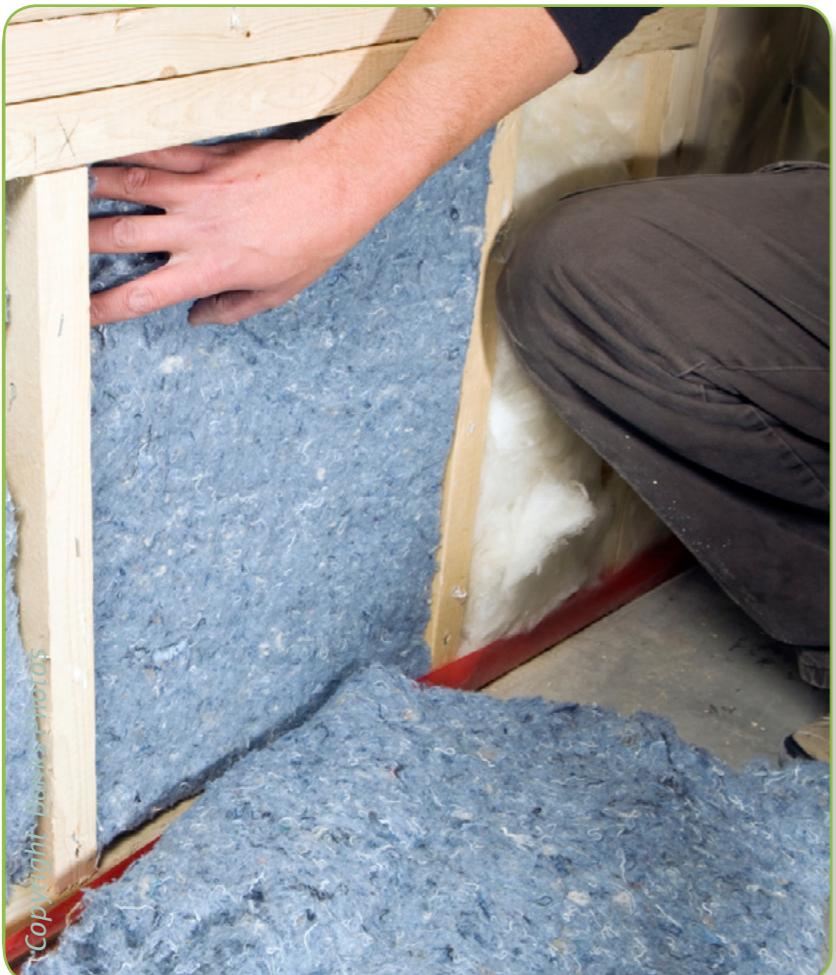
Use material from reliable certifiers

Reliable certifiers are independent from the producers that they certify.

Example: FSC certified wood products insure that old growth forests are not destroyed.



2 Design to Reduce Material Impacts



Use waste byproducts

Waste byproducts are inexpensive and widely available.

Example: A garment factory can supply remnants to be converted to wall insulation.





Manufacturing Innovation

Minimize
manufacturing
waste

Design for
production
quality control

Minimize
energy use in
production

Use carbon-
neutral or
renewable
energy sources

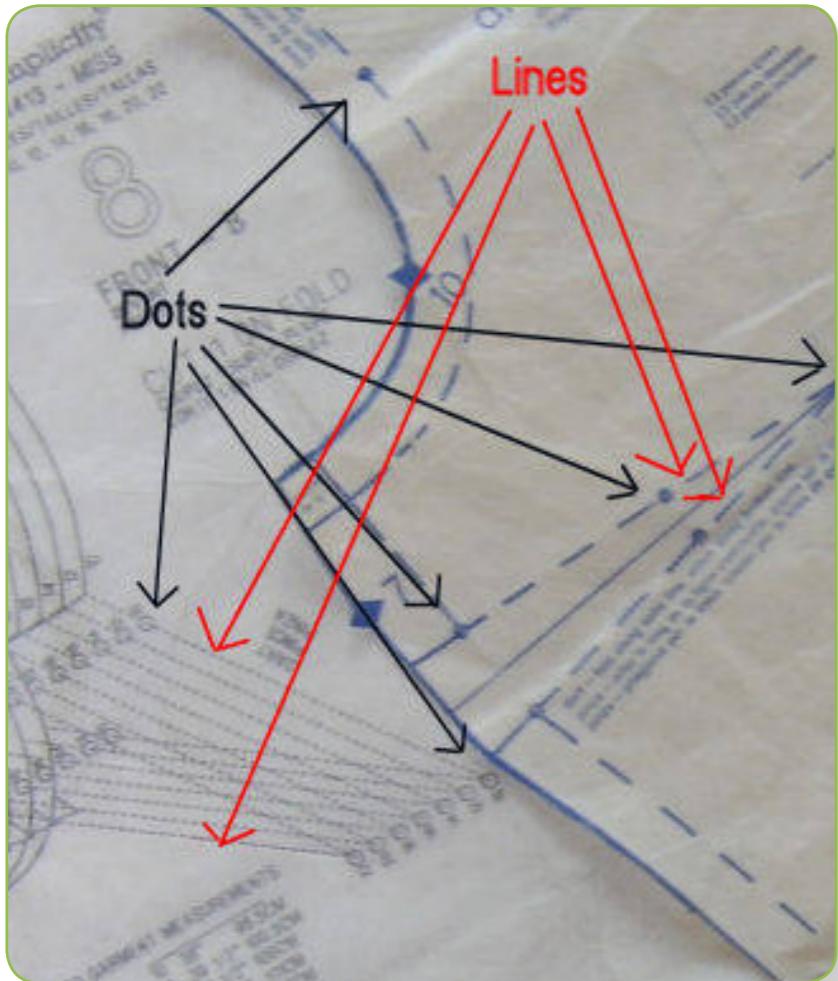
Minimize
number of
production
steps

Minimize
number of
components/
materials

Seek to
eliminate toxic
emissions



3 Design for Manufacturing Innovation



Minimize manufacturing waste

Eliminating factory waste saves material and disposal impacts.

Example: Sheet products can be dimensioned to optimize a cutting plan.



3 Design for Manufacturing Innovation



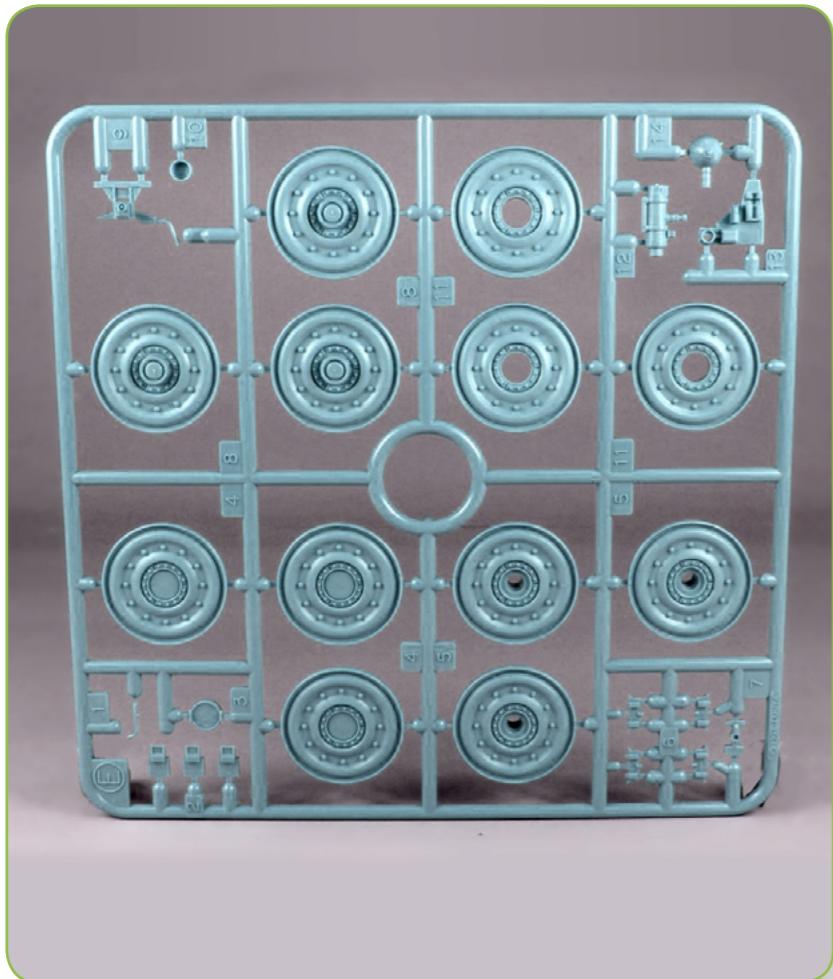
Design for production quality control

Working with engineers to implement quality control saves resources.

Example: Six sigma is a manufacturing quality control process.



3 Design for Manufacturing Innovation



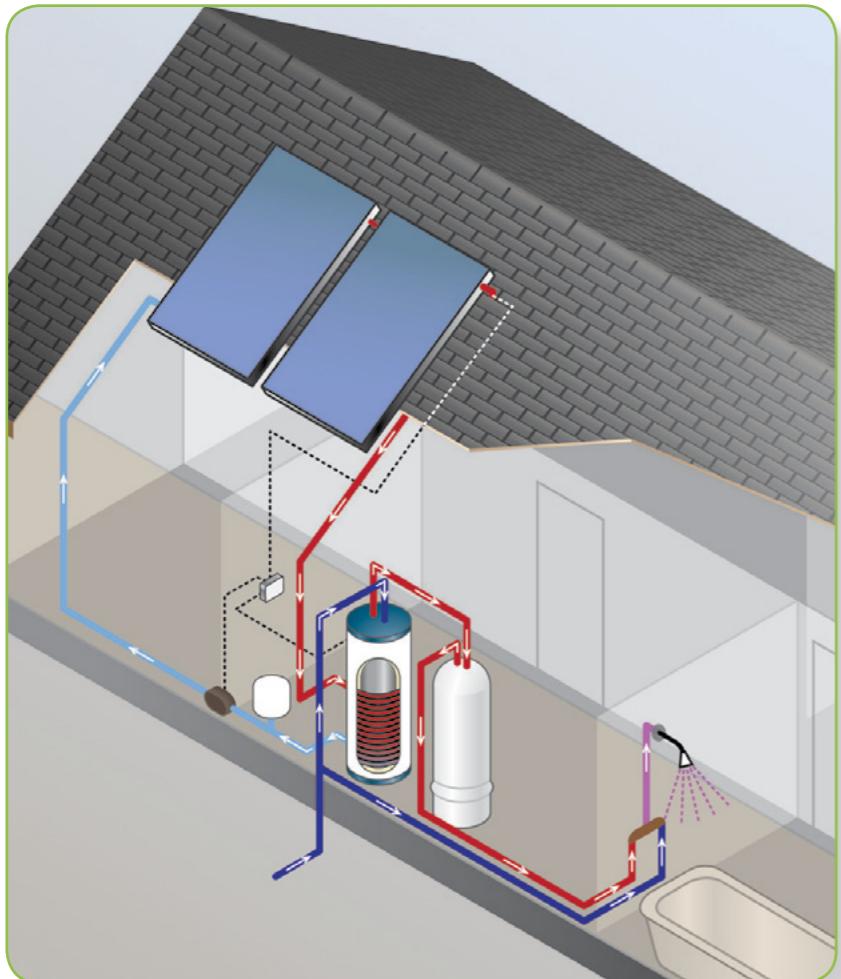
Minimize energy use in production

You can find ways to reduce energy intensive steps in manufacturing.

Example: Multiple parts molded in one tool reduce the energy required per part.



3 Design for Manufacturing Innovation



Use carbon-neutral or renewable energy sources

Carbon-neutral energy resources have many ecological benefits.

Example: Solar water heating creates much lower impacts than fossil-fuel water heating.



3

Design for Manufacturing Innovation



Minimize number of production steps

Simplifying the production process may conserve resources.

Example: Body wash requires less energy to make than bar soap.



3 Design for Manufacturing Innovation



Minimize number of components/materials

Fewer parts are easier to assemble and may be more durable.

Example: A pack with fewer zippers can require less assembly work.



3

Design for Manufacturing Innovation



Seek to eliminate toxic emissions

Identify toxic emissions in the production process and seek alternatives.

Example: US-made products have lower coal mercury emissions than those from China.





4

Reduced Distribution Impacts

Reduce product and packaging weight

Reduce Product and packaging volume

Develop reusable packaging systems

Use lowest-impact transport system

Source or use local materials and production



4 Design to Reduce Distribution Impacts



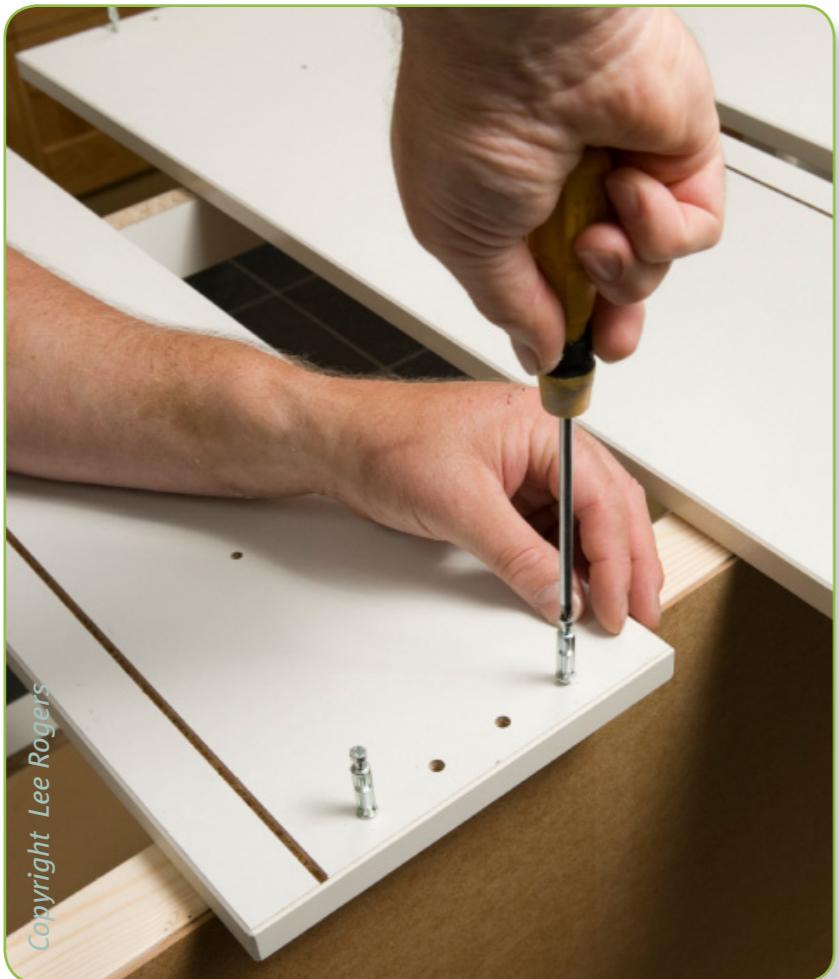
Reduce product and packaging weight

Lighter products and packages consume less energy in transport.

Example: Air-filled packing cushions weigh little.



4 Design to Reduce Distribution Impacts



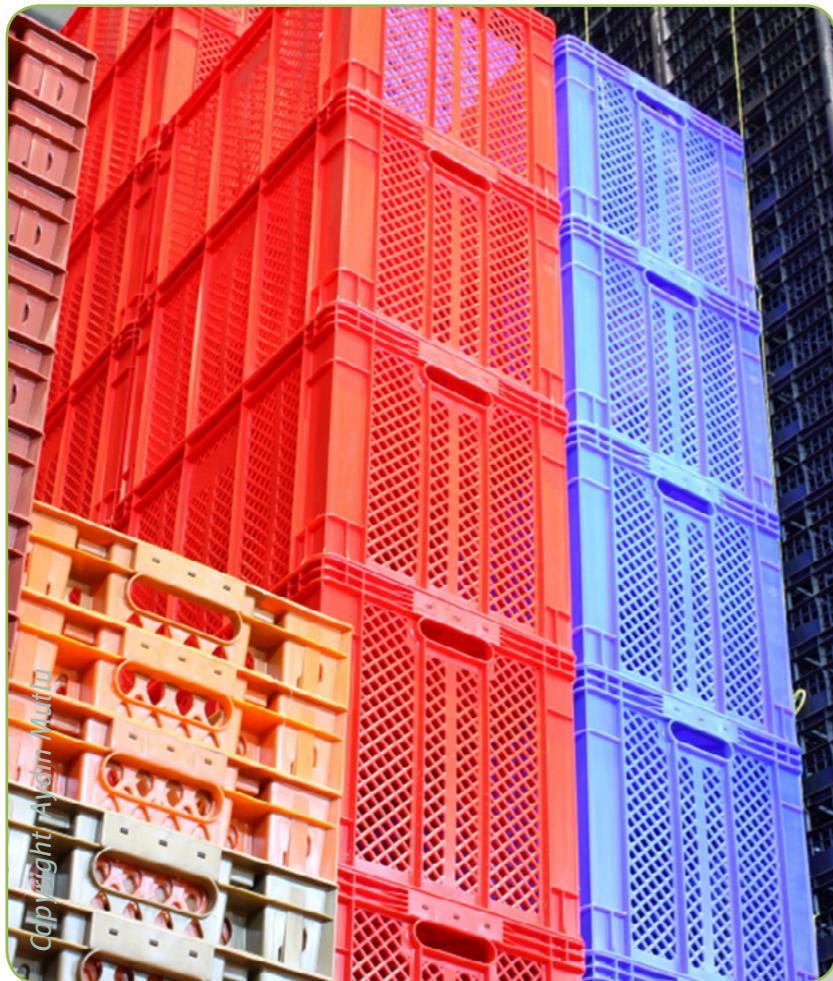
Reduce Product and packaging volume

Fitting more products in a shipping container increases transport efficiencies

Example: Products can be designed to be disassembled for shipping, or to nest during shipping.



4 Design to Reduce Distribution Impacts



Develop reusable packaging systems

Reusable shipping systems can be used many times, thus reducing impacts.

Example: Polypropylene containers for shipping parts can be used hundreds of times.



4 Design to Reduce Distribution Impacts



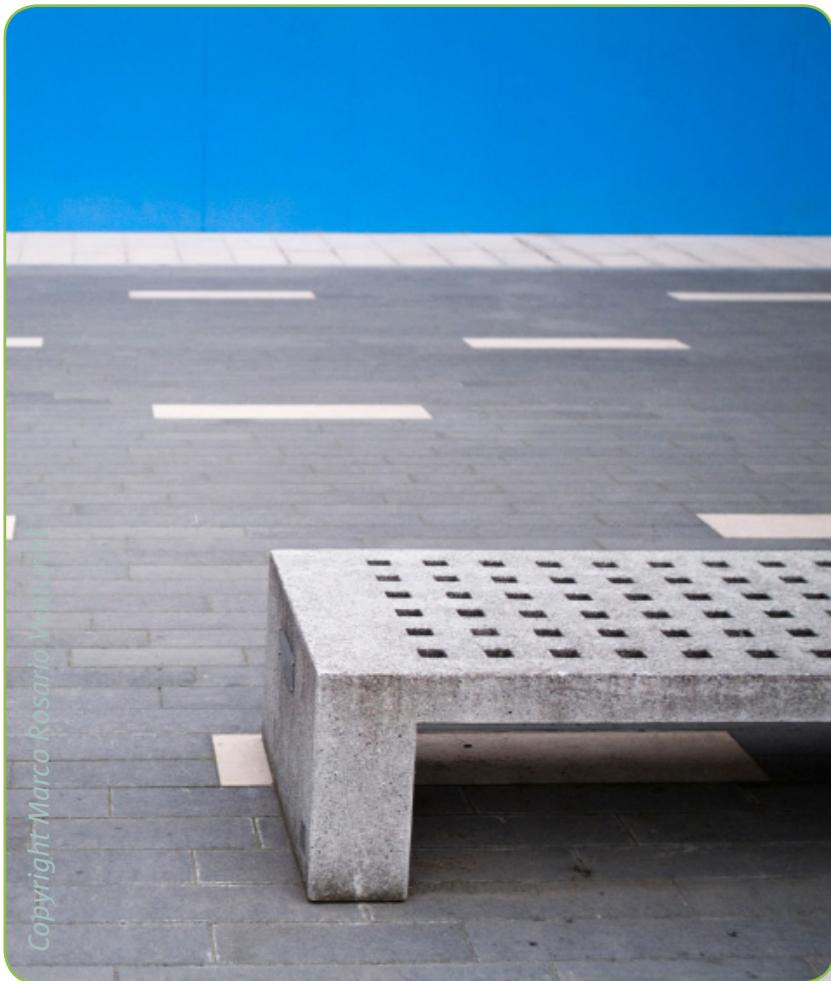
Use lowest-impact transport system

Investigate all the transport and supply options.

Example: Shipping by oceanic freighter is often less intensive than shipping overland.



4 Design to Reduce Distribution Impacts



Copyright Marco Rosario Venturini

Source or use local materials and production

Local production and assembly may need to be developed.

Example: Local concrete furniture manufacturing creates fewer impacts than hauling concrete furniture from a distance.





5

Reduced Behavior and Use Impacts

Design to encourage low-consumption user behavior

Reduce energy consumption during use

Reduce material consumption during use

Reduce water consumption during use

Seek to eliminate toxic emissions during use

Design for carbon-neutral or renewable energy



5 Design to Reduce Behavior and Use Impacts



Encourage low-consumption user behavior

Design can influence behavior and choices in many ways.

Example: Well-designed bicycle clothing can make it more inviting to ride a bicycle.



5

Design to Reduce Behavior and Use Impacts



Reduce energy consumption during use

A design can influence energy use.

Example: A cell phone can remind users when to unplug the charger.



5

Design to Reduce Behavior and Use Impacts



Reduce material consumption during use

You can assess all materials that are consumed during use, and design to minimize.

Example: Designing a reusable coffee filter eliminates consumption of paper filters.



5

Design to Reduce Behavior and Use Impacts



Rico's Watercloset + Washbasin

Reduce water consumption during use

You can assess water consumption during use, and model alternate scenarios.

Example: A sink can divert grey water to the toilet tank.



5

Design to Reduce Behavior and Use Impacts



Seek to eliminate toxic emissions during use

You can identify toxic emissions in the use phase and explore alternatives.

Example: You can specify materials that do not off-gas toxic substances when used.



5

Design to Reduce Behavior and Use Impacts



Design for carbon-neutral or renewable energy

You can steer energy selection choices directly or by subtly suggesting alternatives.

Example: You can design for human-power or photovoltaic electricity.





6

System Longevity

Design for durability

Design for maintenance and easy repair

Design for Re-use and exchange of products

Create a timeless aesthetic

Foster emotional connection to product



6

Design for System Longevity



Copyright Soubrette

Design for durability

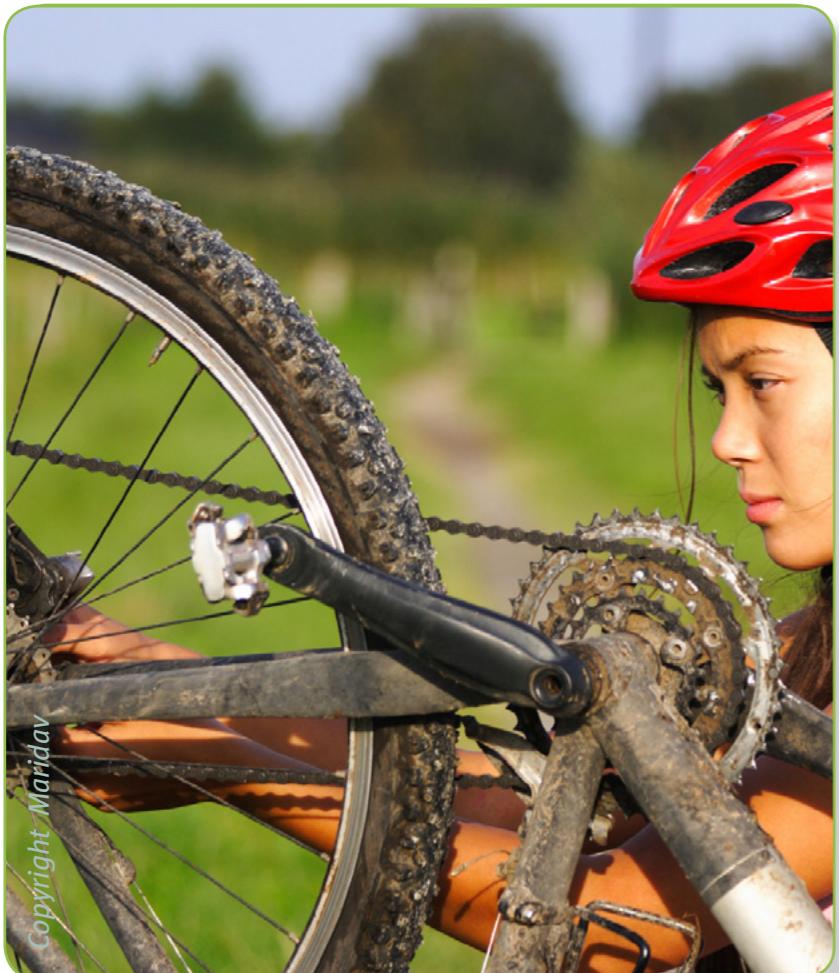
You can choose materials, finishes and details for physical durability. This strategy can be counterproductive if the product is disposed of sooner than anticipated, wasting durable materials.

Example: Cast-iron cooking pots last for generations.



6

Design for System Longevity



Design for maintenance and easy repair

Products can be designed so that parts are physically accessible for repair, and repair instructions are available.

Example: Bicycle components can be easily accessed, replaced, and maintained.



6

Design for System Longevity

The screenshot shows a web application for 'eco swap'. The header features a green navigation bar with 'Home' and 'About Us' tabs. On the left, there's a sidebar with a search bar, a 'Login' button at the bottom, and a decorative green starburst icon containing the text 'eco swap' with arrows indicating exchange. The main content area displays a table of items:

	Item	Brand	Condition
	Compost	Homegrown	New
	Windows	True Light	Used
	Beeswax	Beemade	New
	Manure	Steel Brand	New
	Bricks	Old	Used
	Canvas	Opetta	Used

Design for Re-use and exchange of products

Re-use and exchange can be fostered through designed systems.

Example: Online trading sites facilitate exchange.



6

Design for System Longevity



Create timeless aesthetic

You can design with graceful classic materials, proportions, and lines.

Example: Braun products from the 1960's are still considered beautiful.



6

Design for System Longevity



Copyright Jacob Wackerhausen

Foster emotional connection to product

People keep and use products longer if they have emotional connection to them.

Example: A toy that requires assembly by parent and child together acquires meaning.





Transitional Systems

Design
upgradeable
products

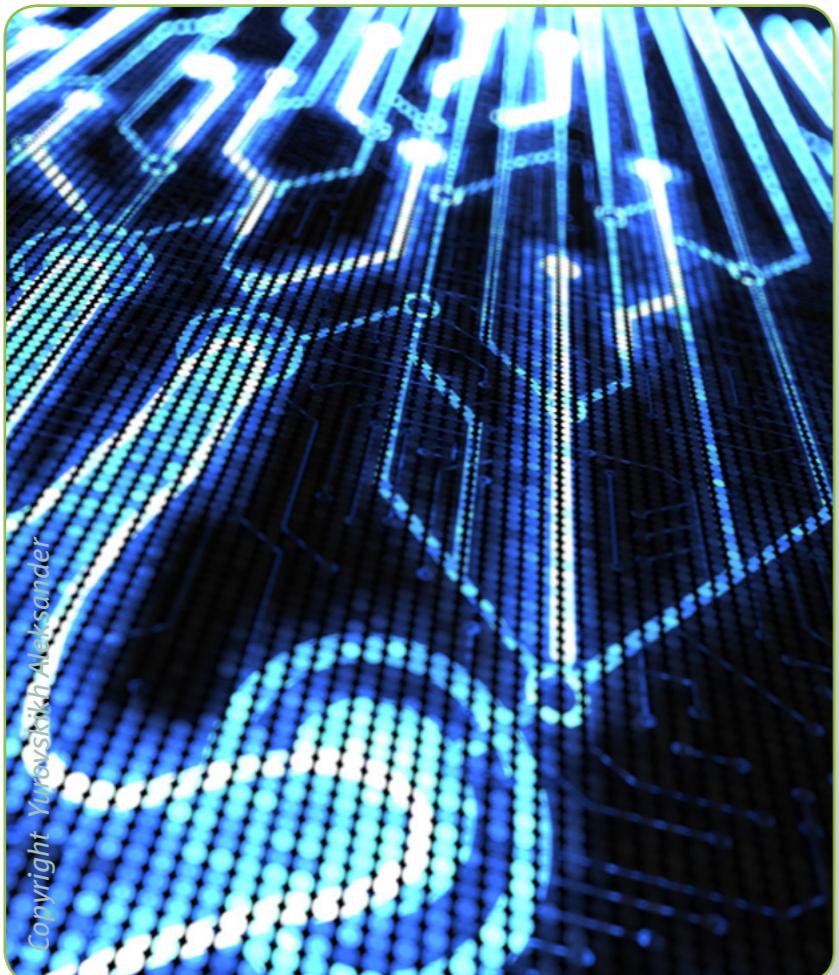
Design for
second life
with different
function

Design for
reuse of
components



7

Design for Transitional Systems



Design upgradeable products

You can design for easy software, hardware or memory upgrade.

Example: Automatic online software updates do not require user effort.



7

Design for Transitional Systems



Design for second life with different function

A product can be used in a new application, extending the useful life of the material.

Example: A jam jar can become a drinking glass.



7

Design for Transitional Systems



Design for reuse of components

You can design a product system so that standardized components are re-used in another model of the same type of product.

Example: Xerox re-uses cartridges, sub-assemblies and components in new or refurbished equipment.





8

Optimized End of Life

Integrate
methods for
used product
collection

Design for
fast manual
or automated
disassembly

Design recycling
business model

Use recyclable
non-toxic
materials

Provide ability
to biodegrade

Design for
safe disposal



8

Design to Optimize End of Life



Integrate methods for used product collection

You can design the take-back function of the system to ensure it will happen.

Example: Dell computers developed return for recycling stations at office supply locations.



8

Design to Optimize End of Life



Design for fast manual or automated disassembly

Contemporary disassembly strategies make recycling and re-use economically viable.

Example: Click fits or snap fits are easy to disassemble.



8

Design to Optimize End of Life



Copyright Cortizas Photography

Design recycling business model

You can propose business models that would ensure recycling follow-through.

Example: Running shoes can be collected, and the soles separated and ground up for use in track underlay.



8

Design to Optimize End of Life



Photo: Else Kramer

Use recyclable non-toxic materials

You can specify non-toxic materials to keep recycling below acceptable toxin thresholds.

PSB shoe insoles are stitched together from combinations of goat hair, coconut fiber, wool and cork.

Design: Damian O’ Sullivan, Lisa O’ Sullivan, Emmy Van Gool, Lysan Wolf



Okala

8

Design to Optimize End of Life



Provide ability to biodegrade

Some products or components do not have a long life and are suitable for composting.

Example: Paper-based packages with environmentally neutral binders are compostable in typical composting conditions. (Many materials claiming to be compostable are not compostable.)



8

Design to Optimize End of Life



Design for safe disposal

You can research a process for safe disassembly and containment of any suspect materials.

Example: Mercury from compact fluorescent bulbs needs to be safely handled at special facilities.





Okala

the ecodesign strategy wheel

The 2012 Okala Professional Guide contains the Okala Ecodesign Strategy Wheel. The Okala Professional Guide supports designers and development teams in creating more ecologically responsible products and services. It provides an introduction to ecological and sustainable design for practicing and beginning designers.

Okala is a ready reference to help working designers understand core concepts and master the tools and methods for reducing ecological impacts. This allows individual designers and design teams to conceptualize and develop products, services and systems with minimal ecological impacts.

The US EPA and the industrial Designers Society of America supported the Okala guide's inception. Over 60 design schools in North America use the

Okala guide; a previous edition was translated for distribution in France.

Key attributes of Okala Professional include:

- *Ecodesign tools and methods focus on the needs and priorities of practicing designers and design teams.*
- *Fully updated and expanded ecodesign strategy wheel with detailed examples of each strategy*
- *Updated Lifecycle Impact Assessment methods that use the newest environmental impact characterization methods (2011 TRACI with USETOX) and US normalization data from the US EPA, and weighting values from the National Institute of Standards and Technology (NIST)*
- *Okala Impact Factors (incorporating the aforementioned methods) for 400 materials and processes which enable estimation of the ecological performance of any product or system Global climate change values (in CO₂ equivalents) for the same 400 materials and processes*
- *Practical methods and strategies to integrate ecological and social responsibility in business planning.*
- *Background to contextualize ecodesign practice.*

The Okala Professional Guide can be ordered at Amazon.com after 1 June 2012.



Okala

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