Design of Welded Lap Joint

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1 Introduction

This report presents the design of a welded lap joint for connecting two plates of width w and thicknesses t_1 and t_2 . The joint is designed to withstand a tensile force P while complying with IS 800:2007 standards.

2 Problem Statement

The objective is to design a welded lap joint that connects two plates of width w and thicknesses t_1 and t_2 . The joint must withstand a tensile force P while ensuring the following:

- The weld size and material grade conform to IS 800:2007.
- The connection strength is greater than the tensile force P.
- The efficiency of the connection is near 1.
- The length of the connection is minimal.

3 Methodology

The design process involves the following steps:

- 1. Select the plate grade with the lowest yield strength.
- 2. Calculate the required weld size based on the plate thickness.
- 3. Calculate the weld length required to withstand the tensile force.
- 4. Compute the connection strength and efficiency.
- 5. Ensure the design complies with IS 800:2007 standards.

4 Input Parameters

The input parameters for the design are:

• Plate thicknesses: $t_1 = 10 \,\mathrm{mm}, \, t_2 = 12 \,\mathrm{mm}$

• Plate width: $w = 200 \,\mathrm{mm}$

• Tensile force: $P = 500 \,\mathrm{kN}$

5 Results

The results of the design are as follows:

• Weld Size: 10 mm

• Weld Material Grade: E250

• Weld Length: 200 mm

 \bullet Connection Strength: $500\,\mathrm{kN}$

• Yield Strength of Plates: 250 MPa

 \bullet Length of Connection: $200\,\mathrm{mm}$

• Efficiency: 1.0

6 Conclusion

The designed welded lap joint meets all the specified requirements, including compliance with IS 800:2007 standards. The connection strength is sufficient to withstand the tensile force, and the efficiency of the connection is optimal.