


DETALLE / DETAIL AB(1:2)
(Lifting lugs, reinforcement tubes and L profiles hidden for better visibility)



**MPIAR Y DESENGRASAR TODAS LAS SUPERFICIES.
NTAR SEGUN D5331704.**

**CLEAN AND DEGREASE ALL SURFACES.
PAINT ACCORDING TO D5331704.**

ESTRUCTURA DE IDENTIFICACION DE MAQUINA Y TRAZABILIDAD.
PROFUNDIDAD MAXIMA = 2 mm

8xØ15 OPEN HOLES (4 AT EACH SIDE OF THE FRAME).
LINE IDENTIFICATION AREA AND TRACEABILITY.

Item no.	Mat. no.	Item name			Material		Mass
5253684		Welded frame					1620,0kg
001-dwg1.pdf	Weight App.:	1561 kg	Release Date:	Release Status:	Language:	Proprietary Class:	Execution Class:
		-		Draft	en-US	Confidential	-
Machined frame					Draw. format:	ISO:	Draw. scale:
SGRE COG ELE GEN REI TE					A0	 	1:10
					Sheet no.:	1/1	
not be copied or made party without our the contents must be with us. Breach of the l action. renewable Energy, S.A.U.	Siemens Gamesa Renewable Energy, S.A.U. Parque Tecnológico de Bizkaia, Edificio 222 48170, Zamudio, Vizcaya, Spain +34 944 03 73 52 www.siemensgamesa.com	SIEMENS Gamesa RENEWABLE ENERGY	ECN No.:	Revision: 001			
					Design ID:	D5253681	