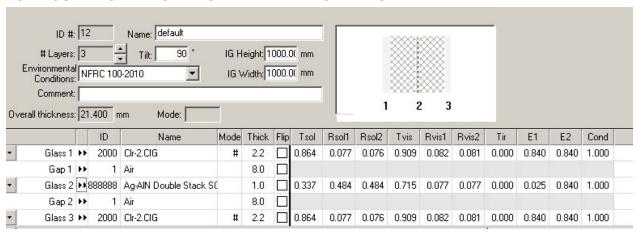
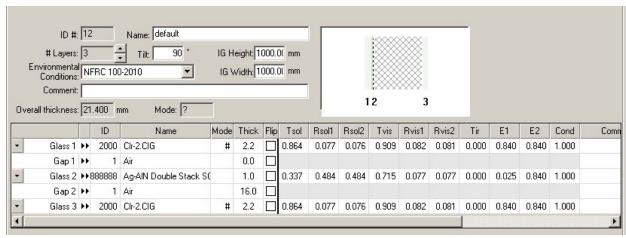
## **CONFIGURATION 1: COATING BETWEEN TWO PANES**



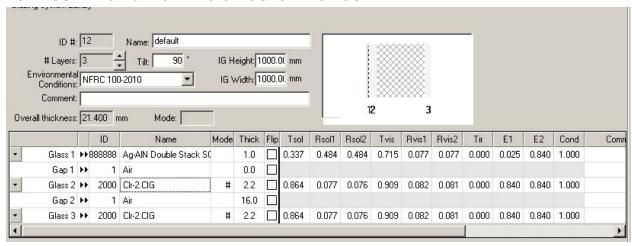
Coating	Ag/AIN Single Stack (81/42)	Ag/AIN Double Stack (71.5/60)
Change in Tvis (vs. Coating, no IG unit)	-12.6%	-11.4%
Change in Tvis (vs. No Coating, Double Pane IG Unit)	-14.9%	-23.2%
Change in TSER (vs. Coating, no IG Unit)	+7%	+1.2%
Change in TSER (vs. No Coating, Double Pane IG Unit)	+28.3%	+40.5%
U-Factor (W/m2/K)	1.528	
U-Factor (btu/h/ft2/°F)	0.269	
Angular Dependency	Constant until 40°	Constant until 50°

## **CONFIGURATION 2: COATING ON INSIDE OF OUTER PANE**



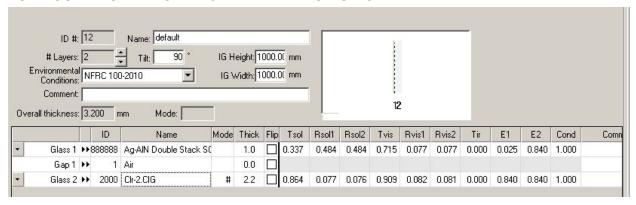
Coating	Ag/AIN Single Stack (81/42)	Ag/AIN Double Stack (71.5/60)
Change in Tvis (vs. Coating, no IG Unit)	-12.6%	-11.4%
Change in Tvis (vs. No Coating, Double Pane IG Unit)	-14.9%	-23.2%
Change in TSER (vs. Coating(no IG unit)/vs. No Coating Double Pane(in IG unit))	+9.9%	+7.8%
Change in TSER (vs. No Coating, Double Pane IG Unit)	+31.2%	+47.1%
U-Factor (W/m2/K)	2.744	
U-Factor (btu/h/ft2/°F)	0.483	
Angular Dependency	Constant until 40°	Constant until 50°

## **CONFIGURATION 3: COATING ON OUTSIDE OF OUTER PANE**



Coating	Ag/AIN Single Stack (81/42)	Ag/AIN Double Stack (71.5/60)
Change in Tvis (vs. Coating, no IG Unit)	-12.5%	-11.2%
Change in Tvis (vs. No Coating, Double Pane IG Unit)	-14.8%	-22%
Change in TSER (vs. Coating, no IG Unit)	+10.2%	+8%
Change in TSER (vs. No Coating, Double Pane IG Unit)	+31.5%	+47.3%
U-Factor (W/m2/K)	2.712	
U-Factor (btu/h/ft2/°F)	0.4776	
Angular Dependency	Constant until 40°	Constant until 40 °

## **CONFIGURATION 4: COATING LAMINATED ON SINGLE PANE**



Coating	Ag/AIN Single Stack (81/42)	Ag/AIN Double Stack (71.5/60)
Change in Tvis (vs. Coating, no IG Unit)	-6.8%	-6%
Change in Tvis (vs. No Coating, Double Pane IG Unit)	-9.1%	-11.8%
Change in TSER (vs. Coating, no IG Unit)	+4.8%,	+2.7%
Change in TSER (vs. No Coating, Double Pane IG Unit)	+26.1%	+42%
U-Factor (W/m2/K)	5.760	
U-Factor (btu/h/ft2/°F)	1.014	
Angular Dependency	Constant until 40°	Constant until 40°