物聯網智慧生活應用整合實務

TINKERCAD 3D設計

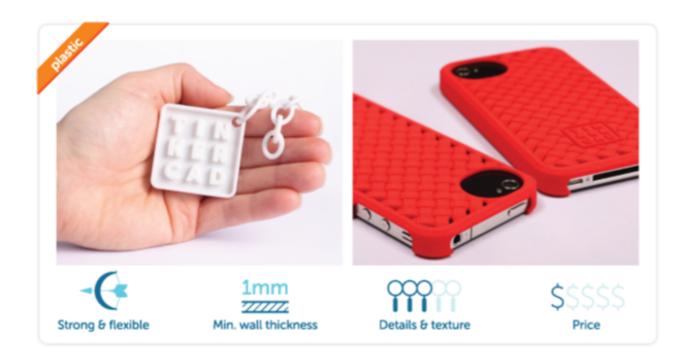
王昱景 Brian Wang brian.wang.frontline@gmail.com

3D設計技巧

- 組合、分解
- 挖洞、開孔、切割

練習說常名牌

列印材質介紹



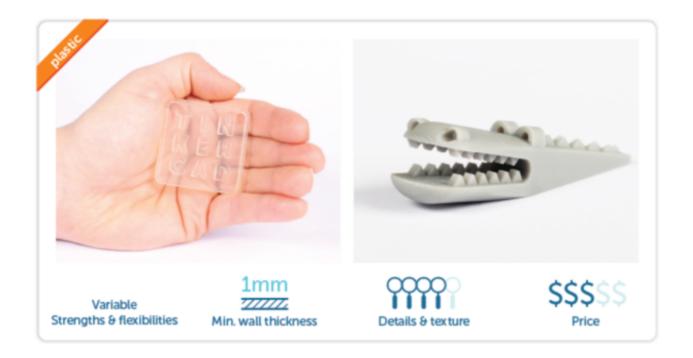
NYLON: (Polyamide)

- Also called White, strong & flexible / Durable plastic / White plastic
- Strong and flexible plastic
- 1mm minimum wall thickness
- Naturally white, but you can get it colored
- About 10 layers per 1mm
- Made from powder
- Alumide = Polyamide + Aluminum
- Interlocking, moving parts possible (chain)



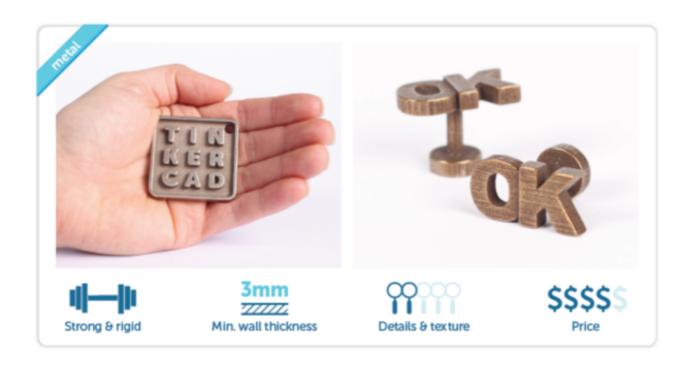
ABS: (Home printers)

- Strong plastic like legos are
- Made from spaghetti like filament
- Many color options
- About 3 layers per 1mm
- 1mm minimum wall thickness



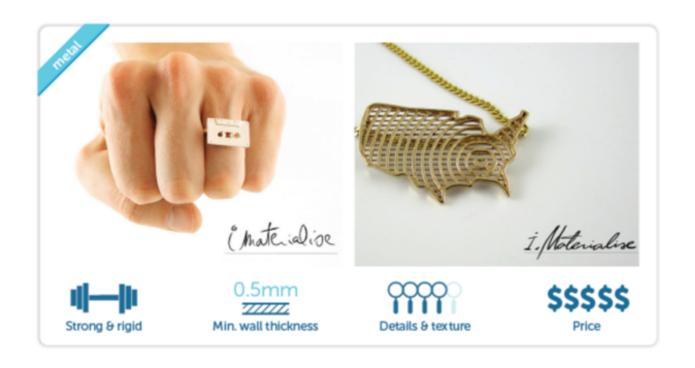
RESIN: (Multiple options)

- Also called White-, Black-, Transparent detail / White detail resin / High detail-, Transparent-, Paintable Resin
- Rigid and a bit delicate
- Liquid Photopolymer cured with UV light
- White, black & transparent most typical colors
- About 10 layers per 1mm
- 1mm minimum wall thickness



STAINLESS STEEL:

- Very strong material
- Made with multiple steps or from powder directly
- Coloring options like gold and bronze plating
- About 6 layers per 1mm
- 3mm minimum wall thickness



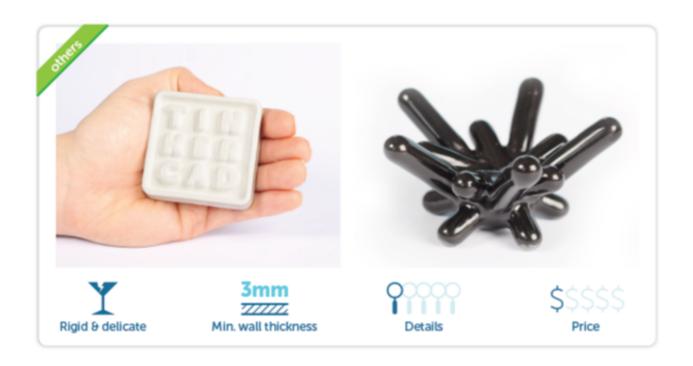
GOLD & SILVER:

- Strong materials
- Made from wax and then casted
- About 10 layers per 1mm
- 0.5mm minimum wall thickness



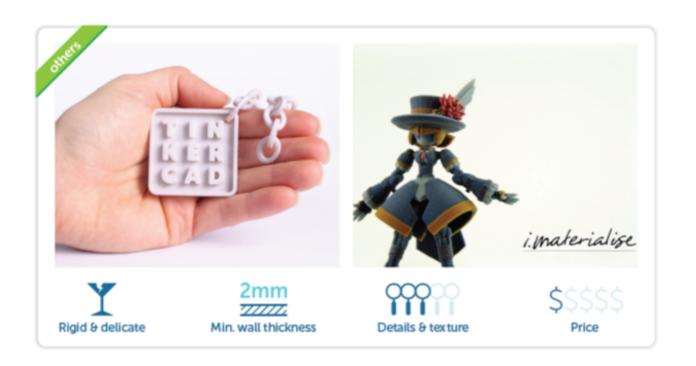
TITANIUM:

- Strongest material
- Direct metal laser sintering
- About 30 layers per 1mm
- 0.2mm minimum wall thickness



CERAMIC:

- Rigid & delicate
- First ceramic is printed then surface is glazed
- Ceramic white, glaze typically white
- About 6 layers per 1mm
- 3mm minimum wall thickness



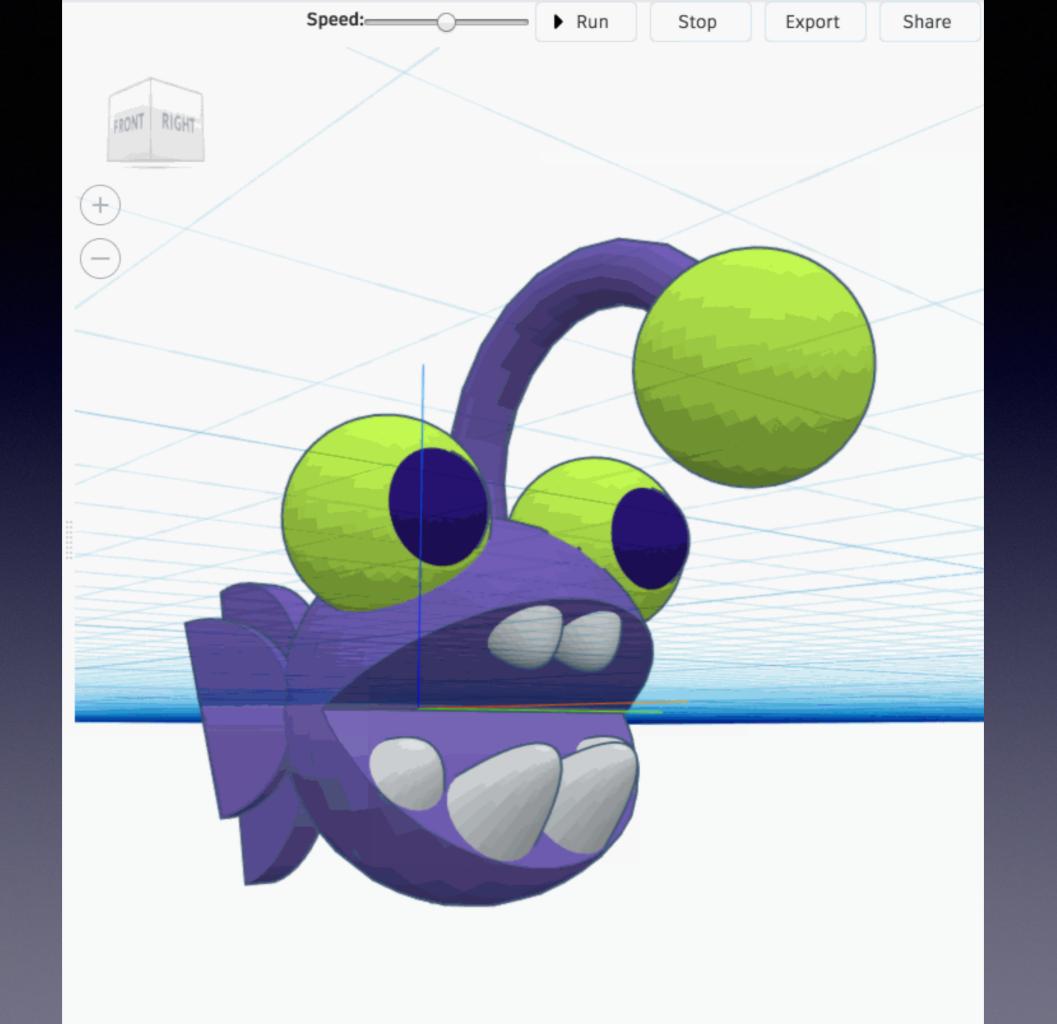
GYPSUM:

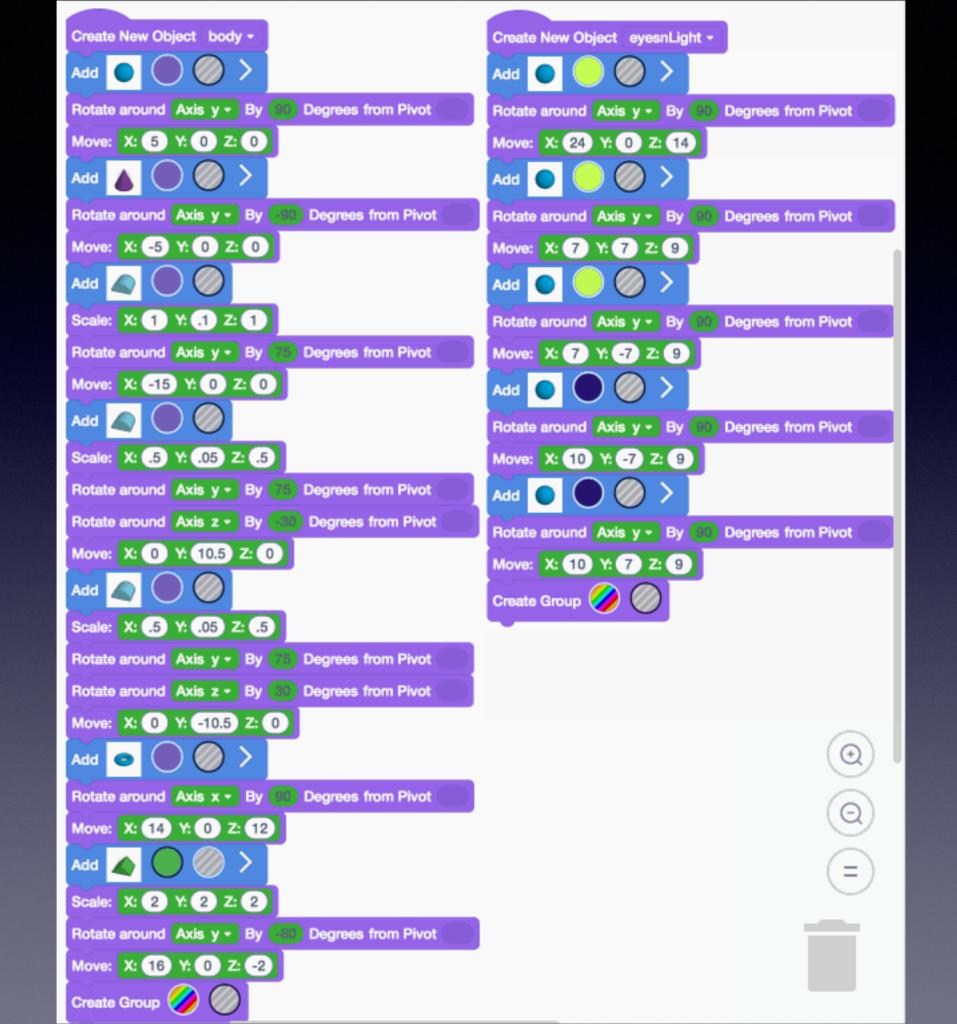
- Also called Sandstone / Rainbow ceramics / Multicolor
- Rigid & delicateMade from powder
- Naturally white, but you can get it with colors
- About 10 layers per 1mm
- 2mm minimum wall thickness

Download the **Tinkercad Materials Guide**.

https://blog.tinkercad.com/materialsguide/

用程式做3D設計





練習

- 講義、範例程式下載:
- https://github.com/ ycwang812/UCH

