

# Lucid Colloids Ltd.

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www.lucidgroup.com



# Edicol® 60-70

## **Description**

A premium grade, high viscosity, fine-grind Guar Gum for use in foods and feeds where superior whiteness, fast hydration and high viscosity are desired.

#### Classification

- FAO/WHO Codex Alimentarius Food Status: A1, ADI: Not Specified
- European Community Food Status: E-412, ADI: Not Specified
- Food Chemical Codex Food Status: Direct Food Additive. Guar gum that meets FCC specifications is affirmed as GRAS as a direct food additive under FDA regulation 184.1339
- FEMA/GRAS No: 2537CAS No: 9000-30-0

#### **Typical Values**

## **General Properties**

- White to cream coloured powder.
- Extracted from the endosperm of Guar seeds, "Cyamopsis Tetragonalobus".
- Hot and cold water soluble Galactomannan Polysaccharide. Beta 1,4 linear mannose backbone chain with a single galactose side unit on approximately (average) every alternate mannose unit in an alpha 1,6 linkage.
- Exhibits high viscosity at low concentrations in water. Non-Newtonian, pseudo-plastic (shear thinning) rheology. Viscosities increase exponentially with increasing concentrations in water.

Guar Galactomannan			
or'on or'o	CH_CH CH_		
(m. 100)	(% H)		

Property	Unit	Minimum	Maximum	Test method					
рН	pH unit	5.5	6.5	WI/QA/AM/6					
Ionic character			Non ionic						
Moisture	%		11.0	WI/QA/AM/1					
Residue Insoluble in Acid (RIA)	%		3.0	WI/QA/AM/4					
Protein	%		5.0	WI/QA/AM/3					
Ash	%		1.0	WI/QA/AM/2					
Galactomannan	%	81.0		WI/QA/AM/18					
Viscosity, 1% solution @ 25°C, measured on Brookfield Viscometer, 20 rpm:									
30 mins	Centipoise	4300	5000	WI/QA/AM/6					
2 hrs	Centipoise	4800	5500	WI/QA/AM/6					
24 hrs	Centipoise	5000	5800	WI/QA/AM/6					

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Particle size analysis:		>	<	>	<	
US ASTM Mesh 60 (250 μ)	%	0	99.8	0.2	100	WI/QA/AM/5
US ASTM Mesh 100 (150 μ)	%	0	99.0	1.0	100	WI/QA/AM/5
US ASTM Mesh 200 (75 μ)	%		95.0	5.0	100	WI/QA/AM/5
Fibre:				'		
Crude Fibre	%		2.5		3.0	
Soluble Fibre	%		78.0	79.5		
Total Fibre	%		80.5		82.5	
Fat	%		0.6		0.8	
Calorie Value Contribution:						
From Fat	Kcal/100gms		3.6		5.4	
From Protein	Kcal/100gms		16.8		18.0	
From Dietary Fibre	Kcal/100gms		162.0		166.0	
Total Energy Value	Kcal/100gms		182.4		189.4	
Heavy Metals:						
Arsenic	ppm				3	
Lead	ppm				2	
Total Heavy Metals (as Pb)	ppm				20	
Microbiological:						
Aerobic Plate Count (APC)	per gm				5,000	WI/QA/AM/8
Yeast and Molds	per gm				500	WI/QA/AM/8
Coliforms (as MPN)	per gm				50	WI/QA/AM/8
Escherichia Coli	per 10 gms				egative	WI/QA/AM/8
Salmonella	per 25 gms				egative	WI/QA/AM/8
Staphylococcus Aureus	per 10 gms	-		Ne	egative	WI/QA/AM/8

#### **Packing**

This product is available in 25 kgs or 50 lbs net, multi-wall paper (open mouth or valve filled) bags with a suitable liner or coated paper as a moisture barrier. Other packing available on request (Plastic bags, Fibre drums, Jumbo sacks etc.). Pallets also available on request.

# Storage

Store product in a dry and cool place, away from heat and out of the sun. Once package is opened, consume within reasonable time. Store opened and unused packages after adequate re-sealing to avoid contamination and moisture ingress. Shelf life is 24 months from date of manufacture.

# Safety, Health, Environment and Handling

See Material Safety Data Sheet.