```
CaseStudy
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This R Markdown document includes the codes and figures in Section 4.
 source("Scales.R")
 source("Functions.R")
 library(sensitivity)
 library(cowplot)
 library(ggplot2)
Summary of Core Parameters
N— size of grid
M— the number of realization
x.sample— initial input data
y.sample— initial output data
g.sample - initial constraint data
d— d-dimension of input variable
lb— lower bound - vector
ub— upper bound - vector
g_constraint - constraint threshold
Sensitivity Analysis — Run Sobol' Analysis Using Saltelli's Scheme
 1b \leftarrow c(125, 150, 600, 7200)
 ub \leftarrow c(180, 180, 6600, 12000)
 eps <- sqrt(.Machine$double.eps)</pre>
 g constraint <- 0.96
 initial_sample_size <- 50</pre>
 N < -500
 M < -10000
Load Cure Process Data
 load("Q22.Rdata")
 x.sample <-Q22[,1:4]
 y.sample \leftarrow Q22[,5]
 g.sample \leftarrow Q22[,6]
Decision Uncertainty Experiment: Optimal Decision
Uncertainty & Sensativity Analysis (Section 4)
 set.seed(123)
 result gp <- gp opts constraint(x.sample, y.sample, g.sample, g constraint, lb, ub, N, M, d)
 ## optimisation start
 ## -----
 ## * estimation method
 ## * optimisation method : BFGS
 ## * analytical gradient : used
 ## * trend model : ~1
    * covariance model:
      - type : matern5 2
      - nugget : 1.490116e-08
      - parameters lower bounds : 1e-10 1e-10 1e-10
      - parameters upper bounds : 1.890909 1.933333 1.953333 1.891667
      - variance bounds : 0.03166104 5.123977
      - best initial criterion value(s): 67.8006
 ## N = 5, M = 5 machine precision = 2.22045e-16
 ## At X0, 0 variables are exactly at the bounds
 ## At iterate
                                                        4.8157
                              -67.801 | proj g | =
 ## At iterate
                               -79.666 | proj g|=
                                                         1.3889
                   2 f =
 ## At iterate
                               -80.238 | proj g | =
                                                         1.3741
 ## At iterate
                               -81.11 |proj g|=
                                                         3.5765
                   4 	 f =
                                                         1.5847
 ## At iterate
                               -81.4 |proj g|=
 ## At iterate
                               -81.986 | proj g | =
                                                         1.5424
                   6 f =
                                                         1.5037
 ## At iterate
                               -82.299 | proj g | =
 ## At iterate
                               -83.257 | proj g | =
                                                         4.8287
                   8 	 f =
                                                         1.4822
 ## At iterate
                               -83.386 | proj g | =
 ## At iterate
                   9 f =
                               -83.52 | proj g | =
                                                        0.55005
                  10 f =
 ## At iterate
                               -83.522 | proj g | =
                                                        0.13967
 ## At iterate
                  11 f =
                               -83.523 | proj g | =
                                                        0.17992
 ## At iterate
                  12 	 f =
                               -83.523 | proj g | =
                                                        0.08929
 ## At iterate
                  13 	 f =
                               -83.523 | proj g | =
                                                       0.083954
 ## At iterate
                  14 	 f =
                               -83.523 | proj g | =
                                                       0.015509
 ## At iterate
                  15 f =
                               -83.523 | proj g | =
                                                     0.00081121
                  16 f =
                               -83.523 |proj g|=
 ## At iterate
                                                     0.00017932
 ## iterations 16
 ## function evaluations 20
 ## segments explored during Cauchy searches 20
 ## BFGS updates skipped 0
 ## active bounds at final generalized Cauchy point 1
 ## norm of the final projected gradient 0.000179315
 ## final function value -83.5232
 ##
 ## F = -83.5232
 ## final value -83.523162
 ## converged
 ## optimisation start
 ## -----
 ## * estimation method
 ## * optimisation method : BFGS
 ## * analytical gradient : used
 ## * trend model : ~1
    * covariance model:
      - type : matern5 2
      - nugget : 1.490116e-08
      - parameters lower bounds : 1e-10 1e-10 1e-10
      - parameters upper bounds : 1.890909 1.933333 1.953333 1.891667
      - variance bounds : 3.054316e-05 0.00587365
      - best initial criterion value(s): 209.7215
 ## N = 5, M = 5 machine precision = 2.22045e-16
 ## At X0, 0 variables are exactly at the bounds
 ## At iterate
                   0 f=
                                                        1.6862
                              -209.72 | proj g | =
 ## At iterate
                   1 f =
                                -216.9 | proj g | =
                                                         1.6767
 ## At iterate
                   2 f =
                                       |proj g|=
                                                         1.6652
                               -219.25
 ## At iterate
                   3 f =
                               -221.61 |proj g|=
                                                         1.6609
 ## At iterate
                   4 f =
                               -221.83 |proj g|=
                                                         1.6617
                   5 f =
                                                         1.6639
 ## At iterate
                               -221.86 | proj g | =
                   6 f =
 ## At iterate
                               -221.91 | proj g | =
                                                         1.6698
 ## At iterate
                   7 	ext{f} =
                                                         1.6766
                               -221.95 | proj g | =
                   8 	 f =
 ## At iterate
                                                          1.677
                               -221.95
                                        |proj g|=
                   9 f =
                                                          1.677
 ## At iterate
                               -221.95
                                       |proj g|=
 ## At iterate
                  10 f =
                                                         1.6771
                               -221.95
                                        |proj g|=
 ## At iterate
                  11 f =
                               -221.96 |proj g|=
                                                         1.6771
 ## At iterate
                  12 f =
                                                          1.677
                               -221.96 | proj g | =
                  13 f =
                                                         1.6765
 ## At iterate
                               -221.98
                                       |proj g|=
 ## At iterate
                  14 	 f =
                                        |proj g|=
                                                         1.6749
                               -222.03
 ## At iterate
                  15 f =
                                                         1.6706
                               -222.14 | proj g | =
 ## At iterate
                  16 f =
                                -222.4 | proj g | =
                                                         1.6604
                  17 	 f =
 ## At iterate
                               -222.93 | proj g | =
                                                         1.6401
 ## At iterate
                  18 	 f =
                                                         1.6056
                               -224.11 | proj g | =
 ## At iterate
                  19 f =
                               -225.33 |proj g|=
                                                         1.5847
                  20 f =
 ## At iterate
                               -225.65
                                        |proj g|=
                                                          1.543
 ## At iterate
                  21 	 f =
                               -225.73 |proj g|=
                                                         1.5502
 ## At iterate
                  22 f =
                               -225.75
                                        |proj g|=
                                                         0.90517
 ## At iterate
                  23 	 f =
                               -225.84 |proj g|=
                                                         0.88894
 ## At iterate
                  24 	 f =
                                        |proj g|=
                                                         0.87733
                               -225.95
 ## At iterate
                  25 f =
                               -225.95 |proj g|=
                                                         0.87458
 ## At iterate
                  26 f =
                               -226.01
                                        |proj g|=
                                                         0.88388
 ## At iterate
                  27 f =
                               -226.01 |proj g|=
                                                         0.88851
                  28 f =
 ## At iterate
                               -226.03 |proj g|=
                                                         0.89157
 ## At iterate
                  29 f =
                                                         0.88973
                               -226.04 | proj g|=
                                                         0.88551
 ## At iterate
                  30 f =
                               -226.05 | proj g|=
 ## At iterate
                  31 f =
                               -226.05 |proj g|=
                                                         0.88626
                  32 f =
                               -226.06 |proj g|=
 ## At iterate
                                                         0.87971
 ## At iterate
                  33 f =
                               -226.06 | proj g|=
                                                         0.88081
 ## At iterate
                  34 f =
                               -226.07 |proj g|=
                                                         0.87088
 ## At iterate
                  35 f =
                               -226.23 |proj g|=
                                                         0.82594
 ## At iterate
                  36 f =
                               -228.43 |proj g|=
                                                         1.6078
 ## At iterate
                  37 f =
                               -228.43 |proj g|=
                                                         1.6069
                  38 f =
                                                         1.6277
 ## At iterate
                               -230.22 |proj g|=
 ## At iterate
                  39 f =
                               -230.23 |proj g|=
                                                         1.6277
                  40 f =
 ## At iterate
                               -230.78 |proj g|=
                                                         0.45868
 ## At iterate
                  41 	 f =
                               -230.98 |proj g|=
                                                         0.68333
                  42 f =
 ## At iterate
                               -230.98 |proj g|=
                                                         0.45757
 ## At iterate
                  43 	 f =
                               -230.98 | proj g|=
                                                        0.45756
 ## At iterate
                  44 	 f =
                               -230.98 | proj g|=
                                                        0.45756
                               -230.98 |proj g|=
 ## At iterate
                  45 f =
                                                         0.45756
 ## iterations 45
 ## function evaluations 62
 ## segments explored during Cauchy searches 50
 ## BFGS updates skipped 0
 ## active bounds at final generalized Cauchy point 2
 ## norm of the final projected gradient 0.457563
 ## final function value -230.978
 ## F = -230.978
 ## final value -230.977767
 ## converged
 x_gp <- result_gp$gp.xhat</pre>
 y gp <- result gp$gp.yhat
 g_gp <- result_gp$gp.ghat</pre>
 surrogate_y <- function(X){result_gp$gpm_y(X)$mean}</pre>
 surrogate_g <- function(X){result_gp$gpm_g(X)$mean}</pre>
 opt_mean <- gp_opt_mean_constraint(x.sample, y.sample, g.sample, g_constraint, lb, ub)</pre>
 ## optimisation start
 ## -----
 ## * estimation method
 ## * optimisation method : BFGS
 ## * analytical gradient : used
 ## * trend model : ~1
    * covariance model:
      - type : matern5 2
      - nugget : 1.490116e-08
      - parameters lower bounds : 1e-10 1e-10 1e-10 1e-10
     - parameters upper bounds : 1.890909 1.933333 1.953333 1.891667
      - variance bounds : 0.03166104 5.123977
      - best initial criterion value(s): 76.92061
 ## N = 5, M = 5 machine precision = 2.22045e-16
 ## At X0, 0 variables are exactly at the bounds
 ## At iterate
                              -76.921 |proj g|=
                   0 f =
                                                       4.8639
 ## At iterate
                   1 	ext{ f} =
                               -77.459 | proj g | =
                                                         1.4192
 ## At iterate
                   2 f =
                               -78.207 | proj g | =
                                                          1.395
                               -79.496 | proj g | =
                                                          4.726
 ## At iterate
                   3 f =
                                                         4.6934
 ## At iterate
                   4 	 f =
                               -80.088 | proj g | =
 ## At iterate
                   5 f =
                               -82.406 | proj g | =
                                                         1.3621
                               -83.158 | proj g | =
                                                         1.4797
 ## At iterate
                   6 f =
 ## At iterate
                   7 	ext{f} =
                               -83.33 |proj g|=
                                                          1.457
                               -83.424 |proj g|=
                                                         1.2689
 ## At iterate
                   8 	 f =
                               -83.452 |proj g|=
 ## At iterate
                   9 f =
                                                         1.3648
 ## At iterate
                  10 f =
                                -83.49 | proj g|=
                                                         1.3436
                  11 f =
                                                         0.3711
 ## At iterate
                               -83.523 | proj g | =
 ## At iterate
                  12 f =
                               -83.523 |proj g|=
                                                        0.11971
                               -83.523 |proj g|=
 ## At iterate
                  13 f =
                                                        0.019497
                 14 	 f =
                               -83.523 |proj g|=
                                                       0.018109
 ## At iterate
 ## iterations 14
 ## function evaluations 18
 ## segments explored during Cauchy searches 18
 ## BFGS updates skipped 0
 ## active bounds at final generalized Cauchy point 1
 ## norm of the final projected gradient 0.0181093
 ## final function value -83.5232
 ## F = -83.5232
 ## final value -83.523161
 ## converged
 ## optimisation start
 ## -----
 ## * estimation method : MLE
 ## * optimisation method : BFGS
 ## * analytical gradient : used
 ## * trend model : ~1
    * covariance model:
      - type : matern5 2
      - nugget : 1.490116e-08
      - parameters lower bounds : 1e-10 1e-10 1e-10
      - parameters upper bounds : 1.890909 1.933333 1.953333 1.891667
      - variance bounds : 3.054316e-05 0.00587365
      - best initial criterion value(s): 216.0585
 ## N = 5, M = 5 machine precision = 2.22045e-16
 ## At X0, 0 variables are exactly at the bounds
 ## At iterate 0 f= -216.06 |proj g|=
                                                     1.7357
 ## At iterate
                               -224.11 | proj g | =
                                                          1.446
 ## At iterate
                               -225.51 |proj g|=
                                                         0.8018
                   2 f =
 ## At iterate
                   3 f =
                               -225.64 |proj g|=
                                                        0.81554
                               -225.69 | proj g|=
 ## At iterate
                                                         0.83361
                   4 	ext{f} =
 ## At iterate
                                                         1.1663
                   5 f =
                               -225.69 | proj g | =
                                -225.7 |proj g|=
 ## At iterate
                                                        0.82966
                   6 f =
 ## At iterate
                                -225.7 |proj g|=
                                                        0.83073
                   7 	ext{f} =
 ## At iterate
                   8 	ext{f} =
                                -225.7 |proj g|=
                                                        0.83056
 ## At iterate
                               -225.71 |proj g|=
                                                        0.82893
                   9 f =
                               -225.72 |proj g|=
 ## At iterate
                  10 f =
                                                         0.82452
 ## At iterate
                                                         1.4608
                  11 	 f =
                               -225.74 | proj g | =
 ## At iterate
                                -225.8 |proj g|=
                                                         1.4623
                  12 f =
 ## At iterate
                  13 	 f =
                               -227.07 | proj g | =
                                                         1.4825
 ## At iterate
                               -227.27 |proj g|=
                                                         1.5297
                  14 	 f =
 ## At iterate
                                                         1.4881
                  15 f =
                               -229.67 | proj g | =
 ## At iterate
                                                         0.62612
                  16 f =
                               -230.05 | proj g | =
 ## At iterate
                                                         0.87658
                  17 	 f =
                               -230.05 | proj g | =
 ## At iterate
                  18 	 f =
                               -230.06 | proj g | =
                                                         1.3249
 ## At iterate
                                                         1.4858
                  19 f =
                               -230.09 | proj g | =
 ## At iterate
                                                         1.4808
                  20 f =
                               -230.16 | proj g | =
 ## At iterate
                                                          1.472
                  21 	 f =
                               -230.26 | proj g | =
 ## At iterate
                                                         1.5808
                  22 f =
                               -230.38 | proj g | =
 ## At iterate
                  23 f =
                               -230.44 | proj g | =
                                                         0.8629
 ## At iterate
                                                         1.2415
                  24 f =
                               -230.44 | proj g | =
 ## At iterate
                                                         1.1408
                  25 f =
                               -230.44 | proj g | =
                               -230.44 |proj g|=
 ## At iterate
                  26 f =
                                                         1.1367
 ## iterations 26
 ## function evaluations 35
 ## segments explored during Cauchy searches 32
 ## BFGS updates skipped 0
 ## active bounds at final generalized Cauchy point 1
 ## norm of the final projected gradient 1.13672
 ## final function value -230.441
 ## F = -230.441
 ## final value -230.440696
 ## converged
 opt_true_A <- c(opt_mean[3]/60,opt_mean[1])</pre>
 opt_true_B <- c(opt_mean[4]/60,opt_mean[2])</pre>
Plot Optimal Decision Uncertainty (Figure 4 in Section 4)
 aa=rbind(cbind(x_gp[,2], x_gp[,4]/60), cbind(x_gp[,1], x_gp[,3]/60))
 df_plot <- data.frame(Time=aa[,2], Temperature=aa[,1])</pre>
 custom_breaks <- c(0, 0.00005, 0.0001, 0.00015, 0.0002, 0.0005, 0.001, 0.005, 0.01, 0.05, 0.1)
 ggplot(df_plot, aes(x = Time, y = Temperature)) +
   geom_density_2d_filled(aes(fill = ..level..), breaks = custom_breaks) +
   scale_fill_brewer(palette = "PuBu", name = "Density Level") +
   geom_point(aes(x = opt_true_A[1], y = opt_true_A[2]), color = "red", size = 2.5) +
   geom_point(aes(x = opt_true_B[1], y = opt_true_B[2]), color = "red", size = 2.5) +
   geom\_segment(aes(x = 7.5, y = 140, xend = opt\_true\_A[1], yend = opt\_true\_A[2]), color = "red") +
   geom_segment(aes(x = opt_true_A[1], y = opt_true_A[2], xend = opt_true_B[1], yend = opt_true_B[2]), color = "re
 d") +
   geom\_segment(aes(x = opt\_true\_B[1], y = opt\_true\_B[2], xend = 200.385, yend = 140), color = "red") +
   ylim(140, 185) +
   xlim(0, 205) +
   theme_minimal() +
   theme(
     axis.title.x = element_text(size = 14),
     axis.title.y = element_text(size = 14),
     axis.text.x = element_text(size = 12),
     axis.text.y = element_text(size = 12),
     plot.margin = unit(c(0.5, 3, 0.5, 3), "cm")
   labs(x = "Time", y = "Temperature")
                    180
                                                                               Density Level
                    170
                                                                                    (0.00000, 0.00005]
                 Temperature
                                                                                   (0.00005, 0.00010]
                                                                                   (0.00010, 0.00015]
                                                                                    (0.00015, 0.00020]
                                                                                    (0.00020, 0.00050]
                                                                                    (0.00050, 0.00100]
                                                                                    (0.00100, 0.00500]
                    150
                    140
                                     50
                                                100
                                                           150
                                                                      200
                                               Time
Compute Sensitivity Scores
 X1 <- x_gp[1:(M/2),]
 X2 <- x_gp[(M/2+1):M,]
 sobol_result <- sobolSalt(model = surrogate_y, X1, X2, scheme="A", nboot = 100)</pre>
 ss_effects_gp <- c(sobol_result$S$original, sobol_result$T$original)</pre>
 ss_effects_gp[ss_effects_gp < 0] <- 0</pre>
 ss_effects_gp[ss_effects_gp > 1] <- 1</pre>
Plot Sensitivity Analysis Result From Decision Uncertainty Experiment (Figure 5 in Section 4)
 sens_gp <- data.frame(X=rep(colnames(x.sample), 2), value = ss_effects_gp,</pre>
                       group = rep(c("Sobol' First-Order Indices",
                                     "Sobol' Total Sensitivity Indices"),
                                   each=length(ss effects gp)/2))
 p_gp.opt <- ggplot(sens_gp, aes(x = X, y = value)) +
   geom_col(aes(fill = group), position = "dodge") +
   geom_text(aes(label = sprintf("%.4f", value)), position = position_dodge2(width = 0.8),
             vjust = -0.2, size = 3) +
   geom_point(data = subset(sens_gp, group == "First"),
              position = position_dodge(width = 0.8), size = 4) +
   geom point(data = subset(sens gp, group == "Total"),
              position = position dodge(width = 0.8), size = 4) +
   scale_color_manual(values = c("#0073C2FF", "#EFC000FF"), name = " ") +
   scale_fill_manual(values = c("#0073C2FF", "#EFC000FF"), name = " ") +
   scale_y_continuous(limits = c(0, 1)) +
   labs(title = "Decision Uncertainty", x=NULL, y=NULL) +
   theme_minimal() +
   theme(plot.title = element_text(hjust = 0.5),
         legend.position = "top",
         legend.title = element_text(size = 8),
         axis.text = element_text(size = 9))
 print(p_gp.opt)
                                                Decision Uncertainty
                                       Sobol' First-Order Indices
                                                                Sobol' Total Sensitivity Indices
 1.00
                                                  0.7734
                                        0.7389
 0.75
 0.50
 0.25
             0.1871
                        0.1557
                                                                            0.1297
                                                                  0.0700
                                                                                                       0.0308
                                                                                            0.0007
 0.00
                                              T1
                    t1
                                                                         t2
                                                                                                   T2
Uniform Experiment: Sensativity Analysis (Section 4)
Compute Sensitivity Scores
 set.seed(123)
 xu1 <- randomLHS(M, 4)</pre>
 xu2 <- randomLHS(M, 4)</pre>
 xo1 <- scale_to_org(xu1, lb, ub)</pre>
 xo2 <- scale_to_org(xu2, lb, ub)</pre>
 xol_feasible <- xol[which(surrogate_g(xol)>g_constraint), ][1:M/2, ]
 xo2_feasible <- xo2[which(surrogate_g(xo2)>g_constraint), ][1:M/2, ]
 ss_uniform <- sobolSalt(model = surrogate_y, xo1_feasible, xo2_feasible, scheme="A", nboot = 100)
 ss effects uniform <- c(ss uniform$S$original, ss uniform$T$original)
 ss_effects_uniform[ss_effects_uniform < 0] <- 0
 ss effects uniform[ss effects uniform > 1] <- 1
Plot Sensitivity Analysis Result From Uniform Experiment (Figure 5 in Section 4)
 sens_uniform <- data.frame(X=rep(colnames(x.sample), 2), value = ss_effects_uniform,
                            group = rep(c("Sobol' First-Order Indices",
                                           "Sobol' Total Sensitivity Indices"),
                                        each=length(ss_effects_uniform)/2))
 plot uniform <- ggplot(sens uniform, aes(x = X, y = value)) +
   geom_col(aes(fill = group), position = "dodge") +
   geom_text(aes(label = sprintf("%.4f", value)), position = position_dodge2(width = 0.8),
             vjust = -0.2, size = 3) +
   geom_point(data = subset(sens_uniform, group == "First"),
              position = position_dodge(width = 0.8), size = 4) +
   geom_point(data = subset(sens_uniform, group == "Total"),
              position = position_dodge(width = 0.8), size = 4) +
   scale_color_manual(values = c("#0073C2FF", "#EFC000FF"), name = " ") +
   scale_fill_manual(values = c("#0073C2FF", "#EFC000FF"), name = " ") +
   scale_y_continuous(limits = c(0, 1)) +
   labs(title = "Uniform", x=NULL, y=NULL) +
   theme_minimal() +
   theme(plot.title = element text(hjust = 0.5),
         legend.position = "top",
         axis.text = element_text(size = 9))
 print(plot_uniform)
                                                        Uniform
                                       Sobol' First-Order Indices
                                                                 Sobol' Total Sensitivity Indices
                        0.9899
 1.00
             0.8093
 0.75
 0.50
 0.25
                                                  0.1882
                                                                  0.0093
                                                                                            0.0095
                                                                             0.0026
                                       0.0000
                                                                                                       0.0014
 0.00
```

T1

Sobol' Total Sensitivity Indices

1.00

0.75

0.50

0.25

0.1871

0.1557

t1

combined\_plot <- plot\_grid(plot\_uniform, p\_gp.opt, labels = c("", ""), nrow = 1)</pre>

t2

Sobol' First-Order Indices

T2

0.1297

0.0308

0.0007

T2

0.0700

t2

T1

Sobol' Total Sensitivity Indice

**Decision Uncertainty** 

0.7734

0.7389

t1

Sobol' First-Order Indices

0.9899

print(combined\_plot)

0.8093

1.00

0.75

0.50

0.25

0.00

Combined Plot (Figure 5 in Section 4)

Uniform

0.1882

0.0000

t1

T1

0.0093<sub>0.0026</sub> 0.0095<sub>0.0014</sub>

T2

t2