

¹ Highlights

² **Monte Carlo simulation of Pickering particle dissolution and API release in Pickering**
³ **Emulsions**

⁴ Yi Feng, Antonio Buffo, Elena Simone

- ⁵ • Random sequential adsorption gives coverages of Pickering emulsions
⁶ • API release from a population of Pickering emulsions is studied
⁷ • Pickering particle dissolution induced coverage changes are included

⁸ Monte Carlo simulation of Pickering particle dissolution and API ⁹ release in Pickering Emulsions

¹⁰ Yi Feng, Antonio Buffo and Elena Simone

¹¹ Department of Applied Science and Technology, Politecnico di Torino, Corso Duca degli Abruzzi, 24, Torino, 10129, Italy

¹²

¹³ ARTICLE INFO

¹⁴

¹⁵ *Keywords:*

¹⁶ Pickering emulsions

¹⁷ API release

¹⁸ particle dissolution

¹⁹ Monte Carlo method

²⁰

ABSTRACT

This template helps you to create a properly formatted L^AT_EX manuscript.
\begin{abstract} ... \end{abstract} and \begin{keyword} ... \end{keyword} which contain the abstract and keywords respectively.

Each keyword shall be separated by a \sep command.

²¹ 1. Introduction

²² 2. Methodology

²³ 2.1. Geometric modeling of Pickering emulsion

²⁴ The coverage of Pickering emulsion droplets plays an important role in API release, because it affects the available
²⁵ surface area for API release. The coverage is determined by the adsorption of Pickering particles on the droplet surfaces.
²⁶ Unfortunately, measurement of coverage is challenging due to its multiscale multiphase physics. Therefore, numerical
²⁷ simulation is adopted in this work to obtain the coverage of Pickering emulsion droplets. Depending on the packing
²⁸ pattern of Pickering particles, different numerical methods can be used to model the adsorption process of Pickering
²⁹ particles.

³⁰ Based on our experiments, this study focuses on the micron-sized elongated curcumin particles, which can be
³¹ approximated as capsule-shaped particles consisting of two semi-spherical ends and a cylindrical section. A loose
³² random packing pattern of these particles is observed on the emulsion droplet surfaces, which can be modeled using
³³ random sequential adsorption (RSA) method. In RSA, particles sequentially attempt to adsorb at random locations on
³⁴ the droplet surfaces. They are adsorbed only if they do not overlap with any previously adsorbed particles, and once
³⁵ adsorbed, they remain fixed in place. The RSA simulation can provide a detailed records of the adsorbed Pickering
³⁶ particles, including their size distribution and the coverage they provide, which are valuable for modeling the API
³⁷ release from Pickering emulsions.

³⁸ The RSA approach is implemented using Monte Carlo method. Meanwhile, the probability of a successful
³⁹ adsorption reduces significantly as coverage increases, which makes the RSA simulations computationally expensive.
⁴⁰ The jamming state, which is the maximum coverage that can be achieved by RSA, is rarely reached in the simulations,

*Corresponding author
ORCID(s):

especially for anisotropic particles. Therefore, this study adopts a extrapolation method to obtain the jamming coverage, ϕ_j . The RSA simulation is performed to reach a near-jamming state. The obtained coverage evolution curve is fitted to extrapolate the jamming coverage. Moreover, the size distribution of the adsorbed particles at the end of simulation is used to represent the size distribution of the adsorbed particles at the jamming state. These jamming coverage and particle size distribution are used to model the API release from Pickering emulsions.

Details about the RSA simulation and extrapolation method for ϕ_j can be found in [?].

2.2. Dissolution of Pickering particles

The dissolution of a particle can be described by the following mass transfer equation [?]:

$$\frac{dm_p}{dt} = -k_p A_p (C_{\text{sat}} - C_{p,c}), \quad (1)$$

where m_p is the particle mass, k_p is the particle mass transfer coefficient, A_p is the particle surface area, C_{sat} is the saturation concentration, and $C_{p,c}$ is the concentration in the continuous (bulk) phase.

For a capsule-shaped particle consisting of two semi-spherical ends and a cylindrical section, it is natural to assume that the particle surface shrinks along its normal direction during dissolution. Therefore, the height of the cylindrical section, l_c , remains constant during dissolution because the top and bottom faces of the cylindrical section are covered by the semi-spherical ends. It can be proved that the particle surface, of both the semi-spherical and cylindrical parts, shrinks at the same rate as (see Appendix ??):

$$\frac{dd_p}{dt} = -\frac{2k_p (C_{\text{sat}} - C_{p,c})}{\rho_p}, \quad (2)$$

where ρ_p is the particle density. The dissolution process can be governed by the reaction mechanism or the diffusion mechanism [?]. For reaction-controlled dissolution, it is assumed to be a first-order process, and a constant particle mass transfer coefficient k_p will be used. For a diffusion-controlled dissolution, the particle mass transfer coefficient can be written as:

$$k_p = \frac{\text{Sh} D_{p,c}}{d_{32,p}}, \quad (3)$$

where $\text{Sh} = 2$ is the Sherwood number, $D_{p,c}$ is the particle diffusivity in the continuous phase, and $d_{32,p} = 6V_p/A_p$ is the Sauter mean diameter of the particle with $V_p = \pi d_p^3/6 + \pi d_p^2 l_c/4$ be the particle volume and $A_p = \pi d_p^2 + \pi d_p l_c$ be the particle surface area. The reaction-controlled dissolution process is size-independent, while the diffusion-controlled dissolution process is size-dependent. In experiments, the reacting k_p is generally easier to measure by monitoring the

64 particle concentration in the continuous phase. The diffusing k_p is relatively difficult to measure because it requires
 65 accurate measurement of particle diffusivity and size distribution in addition to particle concentration. Based on this
 66 consideration, the reaction mechanism will be adopted in most cases, whereas the diffusion mechanism will be used
 67 only for comparison with the reaction mechanism.

68 Furthermore, Pickering particles are adsorbed at the Pickering emulsion droplet surfaces. Only a porportion of the
 69 particle surface is exposed into the continuous phase, while the rest is inside the disperse droplet. In this work, particles
 70 are assumed to be only dissoluble in the continuous phase. The proportion exposed to the continuous phase affects the
 71 dissolution rate. This proportion depends on the particle contact angle. In this work, the proportion of the available
 72 surface area for dissolution is calculated using the following equation

$$k_a = \frac{\pi d_p^2 \frac{1-\cos\theta}{2} + \theta d_p l_c}{\pi d_p^2 + \pi d_p l_c} \quad (4)$$

73 where θ is the contact angle of particle. Eq. (??) depends only on particle sizes and contact angle, which implies a
 74 planar interface.

75 Finally, the diameter and mass change rate of the j -th Pickering particle adsorbed on the i -th Pickering emulsion
 76 droplet surface are written as:

$$\frac{dd_{p,i,j}}{dt} = -\frac{2k_{p,i,j} k_{a,i,j} (C_{sat} - C_{p,c})}{\rho_p}, \quad (5)$$

77

$$\frac{dm_{p,i,j}}{dt} = \frac{\pi}{2} \rho_p (d_{p,i,j}^2 + d_{p,i,j} l_{c,i,j}) \frac{dd_{p,i,j}}{dt}. \quad (6)$$

78 The particle concentration in the continuous phase can be evaluated using the particle mass conservation as:

$$\frac{dC_{p,c}}{dt} = -\frac{1}{V_c} \sum_{i=1}^{N_d} \sum_{j=1}^{N_{p,i}} \frac{dm_{p,i,j}}{dt}, \quad (7)$$

79 where $C_{p,c}$ is the particle concentration in the continuous phase and V_c is the volume of the continuous phase, N_d is
 80 the droplet number and $N_{p,i}$ is the number of particles adsorbed on the i -th droplet.

81 Particle dissolution affects API release from the Pickering emulsion droplets through coverage. The coverage of
 82 the i -th droplet can be calculated as:

$$\phi_i = \sum_{j=1}^{N_{p,i}} \varphi(r_{p,i,j}, l_{c,i,j}, \theta, r_{d,i}), \quad (8)$$

83 where $\varphi(r_{p,i,j}, l_{c,i,j}, \theta, r_{d,i})$ is the coverage of the j -th particle adsorbed on the i -th droplet, depending on particle sizes,
 84 contact angle, and droplet size. It is calculated using numerical integration, whose details are provided in [?].

85 2.3. Release of API from Pickering emulsions

86 The release of API from the i -th dispersed droplet to the continuous phase can be described using the interface
 87 transport concentration equation [?] as:

$$\frac{dC_{\text{API,d},i}}{dt} = -\frac{1}{\frac{P}{k_{d,i}} + \frac{1}{k_{c,i}}} \frac{A_{d,i}(1 - \phi_i)}{V_{d,i}} (PC_{\text{API,d},i} - C_{\text{API,c}}), \quad (9)$$

88 where $C_{\text{API,d},i}$ is the API concentration in the i -th droplet, $C_{\text{API,c}}$ is the API concentration in the continuous phase,
 89 $P = C_{\text{API,c}}^*/C_{\text{API,d}}^*$ is the partition coefficient with $C_{\text{API,d}}^*$ and $C_{\text{API,c}}^*$ are the API concentration at the interface of the
 90 disperse and continuous phases, respectively, $k_{d,i} = \text{Sh}D_{\text{API,d}}/d_{d,i}$ is the mass transfer coefficient in the disperse phase,
 91 $k_{c,i} = \text{Sh}D_{\text{API,c}}/d_{d,i}$ is the mass transfer coefficient in the continuous phase, $D_{\text{API,d}}$ and $D_{\text{API,c}}$ are the API diffusivities
 92 in the disperse and continuous phases, respectively, $A_{d,i}$, $V_{d,i}$, ϕ_i are the surface area, volume, and coverage of the i -th
 93 droplet, respectively.

94 Accordingly, the governing equation for API concentration in the continuous phase can be written as:

$$\frac{dC_{\text{API,c}}}{dt} = -\frac{1}{V_c} \sum_{i=1}^{N_d} \left(V_{d,i} \frac{dC_{\text{API,d},i}}{dt} \right) = \sum_{i=1}^{N_d} \left(\frac{1}{\frac{P}{k_{d,i}} + \frac{1}{k_{c,i}}} \frac{A_{d,i}(1 - \phi_i)}{V_{d,i}} (PC_{\text{API,d},i} - C_{\text{API,c}}) \right), \quad (10)$$

95 where V_c is the volume of the continuous phase.

96 2.4. Particle dissolution solved using population balance equation

97 The dissolution process of Pickering particles can be described by population balance equation. Anisotropic
 98 Capsule-shaped particles require two internal coordinates to describe their length and diameter. Therefore, a bivariate
 99 particle size distribution (PSD) is adopted, $n(t, r_p, l_c)$. The population balance equation for particle dissolution can be
 100 written as [?]:

$$\frac{\partial n}{\partial t} + \frac{\partial}{\partial r_p} \left(\frac{dr_p}{dt} n \right) + \frac{\partial}{\partial l_c} \left(\frac{dl_c}{dt} n \right) = 0 \quad (11)$$

¹⁰¹ As mentioned previously, l_c remains constant during particle dissolution, which gives $dl_c/dt = 0$. Therefore,
¹⁰² Eq. (??) can be simplified as:

$$\frac{\partial n}{\partial t} + \frac{\partial}{\partial r_p} \left(\frac{dr_p}{dt} n \right) = 0 \quad (12)$$

¹⁰³ where dr_p/dt can be calculated using Eq. (??)

¹⁰⁴ 2.4.1. Sectional method for PBE

¹⁰⁵ The bivariate PBE (Eq. (??)) can be solved using sectional method (SM). The two internal coordinate spaces are
¹⁰⁶ discretized into two-dimensional grid.

$$N_{i,j} = \int_{r_{p,i-1/2}}^{r_{p,i+1/2}} \int_{l_{c,j-1/2}}^{l_{c,j+1/2}} n dr_p dl_c \quad (13)$$

¹⁰⁷ Then, the PSD can be written as:

$$n(t, r_p, l_c) = \sum_{i=1}^{N_1} \sum_{j=1}^{N_2} N_{i,j}(t) \delta(r_p - R_{p,i}) \delta(l_c - L_{c,j}) \quad (14)$$

¹⁰⁸ where $R_{p,i}$ and $L_{c,j}$ are the pivotal points in the intervals $[r_{p,i-1/2}, r_{p,i+1/2}]$ and $[l_{c,j-1/2}, l_{c,j+1/2}]$, respectively.

¹⁰⁹ 2.4.2. Conditioned quadrature-based moment method for PBE

¹¹⁰ The bivariate PBE (Eq. (??)) can be also solved using conditioned quadrature-based moment method (CQMOM).

¹¹¹ The moment equations can be obtained by integrating Eq. (??) over the two internal coordinates:

$$\frac{\partial M_{i,j}}{\partial t} + \int_0^{+\infty} \int_0^{+\infty} \frac{\partial}{\partial r_p} \left(\frac{dr_p}{dt} n \right) dr_p dl_c = 0 \quad (15)$$

¹¹² where $M_{i,j} = \int_0^{+\infty} \int_0^{+\infty} n dr_p dl_c$.

¹¹³ **3. Results and discussion**

¹¹⁴ **4. Conclusions**

¹¹⁵ **A. Dissolution rate of capsule-shaped particles**

¹¹⁶ **A.1. Diameter change rate of capsule-shaped particles**

¹¹⁷ For one of the semi-spherical ends of a capsule-shaped particle, we have:

$$\frac{dm_{\text{semi-sph}}}{dt} = \frac{d}{dt} \left(\frac{1}{2} \left(\frac{1}{6} \pi d_p^3 \rho_p \right) \right) = \frac{1}{4} \pi \rho_p d_p^2 \frac{dd_p}{dt}. \quad (\text{A.1})$$

¹¹⁸ Substitute the above equation and $A_{\text{semi-sph}} = (\pi d_p^2)/2$ into Eq. (??), we have:

$$\frac{1}{4} \pi \rho_p d_p^2 \frac{dd_p}{dt} = -\frac{1}{2} \pi d_p^2 k (C_{\text{sat}} - C_{p,c}), \quad (\text{A.2})$$

¹¹⁹ which gives

$$\frac{dd_p}{dt} = -\frac{2k(C_{\text{sat}} - C_{p,c})}{\rho_p}. \quad (\text{A.3})$$

¹²⁰ Similarly, for the cylindrical section of the particle,

$$\frac{dm_{\text{cyl}}}{dt} = \frac{d}{dt} \left(\frac{1}{4} \pi d_p^2 l_c \rho_p \right) = \frac{1}{2} \pi \rho_p d_p l_c \frac{dd_p}{dt}, \quad (\text{A.4})$$

¹²¹ where l_c is the height of the cylindrical section, which is a constant because its top and bottom faces are covered by
¹²² the semi-spherical ends. Since dissolution happens only at the lateral face of the cylindrical section, the dissolution
¹²³ surface area is $A_{\text{cyl}} = \pi d_p l_c$. Substitute them into Eq. (??), we have:

$$\frac{1}{2} \pi \rho_p d_p l_c \frac{dd_p}{dt} = -k \pi d_p l_c (C_{\text{sat}} - C_{p,c}), \quad (\text{A.5})$$

¹²⁴ which gives

$$\frac{dd_p}{dt} = -\frac{2k(C_{\text{sat}} - C_{p,c})}{\rho_p}. \quad (\text{A.6})$$

¹²⁵ Eq. (??) and Eq. (??) are identical, indicating that the diameters of the semi-spherical ends and the cylindrical
¹²⁶ section of a capsule-shaped particle decrease at the same rate.